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[Continued on next page]

(54) **Title**: SODIUM IBUPROFEN TABLETS AND METHODS OF MANUFACTURING PHARMACEUTICAL COMPOSITIONS INCLUDING SODIUM IBUPROFEN

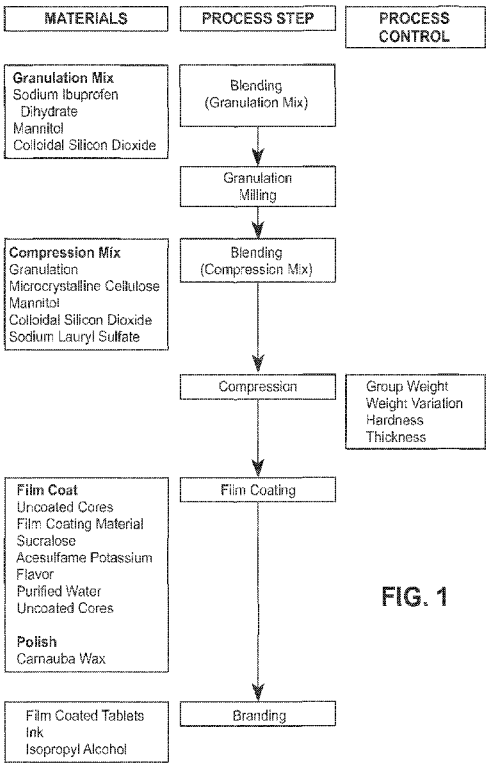


FIG. 1

(57) **Abstract**: Sodium ibuprofen compositions and methods of manufacturing tablets and caplets comprising sodium ibuprofen are described. The formulation is advantageous because it allows for the formation of tablets having low sodium content and further provides tablets exhibiting improved physical stability, high tablet hardness and high strength, coupled with excellent dissolution and bioavailability characteristics. The formulations and processes are further advantageous because they can be produced in large quantities without an unacceptable number of defective tablets.

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B. FIELDS SEARCHED

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2004/035024 A1 (ROCHE CONSUMER HEALTH AG [CH]) 29 April 2004 (2004-04-29) page 8, lines 9-17; claim 33 page 15, line 29 - page 16, line 8 page 21, lines 20-28 claim 17 example 2 figure 3	1-34
X	WO 92/20334 A1 (BOOTS CO PLC [GB]) 26 November 1992 (1992-11-26) figures 12-14	1-15, 17-29, 31-34

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[X] Further documents are listed in the continuation of Box C.

[X] See patent family annex.

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X,P	WO 2009/101258 A1 (ATACAMA LABS OY [FI]; HEILAKKA ERKKI [FI]; POLITI GIOVANNI [FI]) 20 August 2009 (2009-08-20) examples 1-3 -----	1-34

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