Sept. 11, 1928. 1,684,091

L. W. HALK

BOX

Filed Sept. 16, 1927

Fig. 1

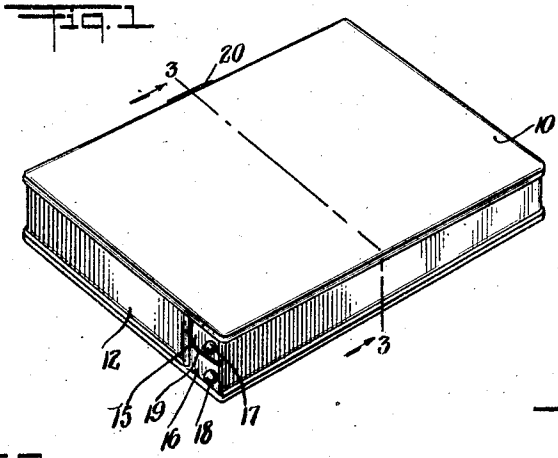


Fig. 2

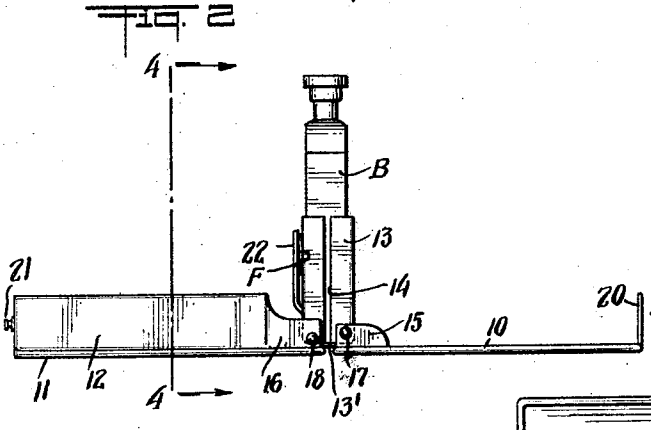


Fig. 3

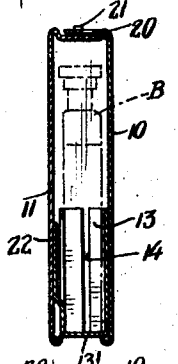


Fig. 5

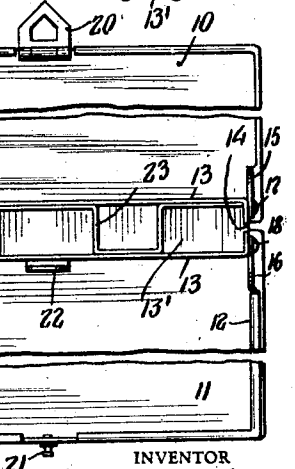
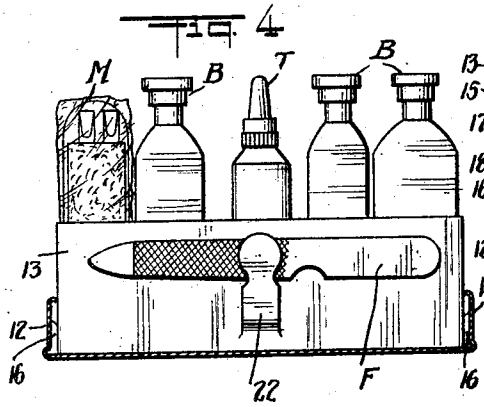


Fig. 4



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UNITED STATES PATENT OFFICE.

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BOX.

Application filed September 16, 1927. Serial No. 219,902.

This invention relates to improvements in boxes and more particularly to metal boxes adapted to hold a manicure set.

A further object of this improvement is the provision of a manicure set which will be contained in a very small compass and which may be readily carried in the pocket or in a small bag.

Further objects of the invention will be apparent from the specifications and drawings in which Fig. 1 is a perspective view of my improved box in the closed position.

Fig. 2 is a vertical section of the box opened and furnished with the necessary manicure items.

Fig. 3 is a vertical section along line 3—3 of Fig. 2.

Fig. 4 is a perspective view of the manicuring items contained in the set and in view of which is shown in Fig. 2.

Fig. 5 is a plan view of the box when opened showing the compartments in which the various manicuring items fit.

My improved box is preferably made of sheet metal though it may be made of other materials and the principal parts are the cover portion 10 and the body portion 11, which body portion 11 has the side wall 12 made integral therewith. Between the lid 10 and the body 11 is positioned the container 13 which is made from a single sheet of metal having the sides bent upwards to form the body of the container and having the slits 14 on each side thereof which permits a certain amount of elasticity in the container itself. Within this container 13 is positioned the staggered separator 23 also made of a single sheet of metal which forms the partitions for the various manicuring items M. B. T. B. shown. On one of the walls of the body of the container 13 there is also formed integral therewith by cutting into the side of said wall the holder 22 which serves to retain a file F in place.

The lid 10 has an ear 15 formed integral therewith, the body 11 having the corresponding ear 16, these ears serving as supporting members for the container 13 through the pintles 17 and 18 which engage the ears 15 and 16 and the body of the container 13. To the lid 10 is attached a handle 20 co-operating with the button 21 on the body 12.

I have shown herein a small and convenient assemblage of as few parts as possible to make a complete manicure outfit and it will be readily understood that various changes may be made in this set without changing the invention inherent therein.

It must be understood that the bottles M. B. T. B., etc. are for illustrative purposes only and that the number of holders in the container 13 as well as their arrangement may be varied without departing from the spirit of the invention.

I have, for illustrative purposes, shown my improved box made of metal but it should be understood that a box made according to the specification herein, can also be made of paper, of paper and metal, of composition material, such as celluloid or bakelite or of other materials, although the particular embodiment shown herein is made of metal.

Having fully described my invention, what I claim is:

1. In a box, a lid and a body, said lid and body lying in one plane when the box is in an open position, holding ears on each side of said lid and body at right angles to said lid and the bottom of said body and a rectangular holder for a series of toilet articles secured to said holding ears.

2. In a box, a lid and a body, holding ears on each side of said lid and body at right angles to said lid and the bottom of said body and a rectangular holder for a series of toilet articles secured to said holding ears.

3. In a box, a lid and a body, holding ears on each side of said lid and body and integral therewith, said holding ears being at right angles to said lid and body and a rectangular holder for a series of toilet articles secured to said holding ears.

In testimony whereof I affix my signature.

LOUIS WILLIAM HALK.