



(51) International Patent Classification:

A45C 13/30 (2006.01) H04M 1/02 (2006.01)
A45C 11/00 (2006.01) H04M 1/21 (2006.01)
A45F 5/00 (2006.01)

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(21) International Application Number:

PCT/US2017/029019

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(22) International Filing Date:

22 April 2017 (22.04.2017)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

62/326,159 22 April 2016 (22.04.2016) US
62/414,257 28 October 2016 (28.10.2016) US

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(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,

(54) Title: MOBILE DEVICE CONNECTION APPARATUS

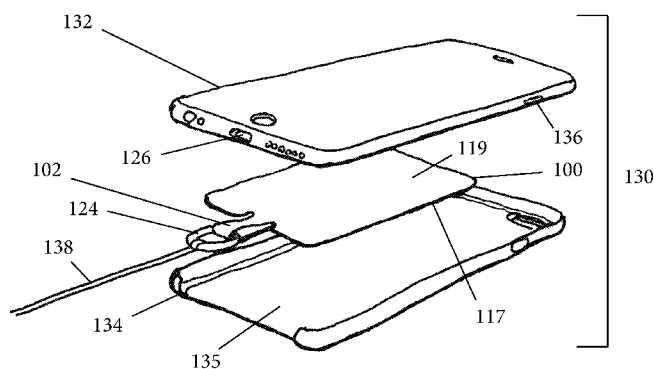


Figure 4

(57) Abstract: A mobile device connection apparatus, method, and system is disclosed which allows a user to physically connect or tether, without the use of adhesive, a mobile device with a case to a user, surface, or structure. The mobile device connection apparatus comprises multiple layers of materials to create a connection point for mobile devices, such as mobile phones, which is compatible with at devices with a case, reusable, and robust and prevents mobile devices from being damaged, lost, and stolen. Further the mobile device connection apparatus allows a user to interact with their phone in new ways.



TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*
- *of inventorship (Rule 4.17(iv))*

Published:

- *with international search report (Art. 21(3))*

Mobile Device Connection Apparatus

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CROSS REFERENCE TO RELATED APPLICATIONS

U.S. Provisional application No. 62/326,159, filed on April 22, 2016, and U.S. Provisional application No. 62/414,257, filed on October 28, 2016.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention generally relates to connection accessories for mobile devices with cases.

2. Background

Mobile devices, such as mobile phones and smart phones, are one of the most commonly and widely used devices to help an individual with their daily activities; from talking to getting directions to ordering products and beyond. With the increased functionality and technology mobile phones afford an individual, their cost has also increased. It is not uncommon for a mobile phone to cost upwards of \$600 USD or greater. Due to the everyday usage mobile devices in daily life situations they tend to experience a lot wear and tear. As a result they are commonly dropped, damaged, lost, and stolen. Further, mobile devices, and significant damage to them, are commonplace in construction settings. These negative realities result in the continual purchase of new phones, the loss of data, and often great inconvenience to individuals, collectively costing individuals billions of dollars (USD) in unnecessary expense.

1 Currently there are a number of solutions which attempt to reduce the problems
2 associated with dropped, damaged, lost, and stolen mobile devices. Some of these solutions
3 include providing cases to attempt to protect a mobile device from being damaged when
4 dropped. Although cases are helpful, they are not a complete solution. Often these alone cases
5 are problematic as they do not protect a dropped device from all the different degrees and types
6 of damage which may occur from such a drop, prevent theft, prevent loss. Further, robust cases
7 can be heavy and cumbersome additions to the device as well as expensive. Further, cases are
8 specific to one type of phone and are usually not compatible across a variety of models. Another
9 solution has been to purchase insurance on a mobile device, however the deductibles are often
10 hundreds of dollars (USD) alone and an individual still has to cope with the issues of
11 inconvenience due to lost productivity or family time and lost data such as pictures, e-mail
12 contacts, phone numbers, and notes.

13 It would be desirable to have a solution which would be compatible with a variety of
14 popular mobile devices with cases; be reusable, robust, removable, and inexpensive which could
15 prevent phones from being dropped, damaged, lost, and stolen. Furthermore, it would be desirable
16 to have an apparatus which would allow a user to connect their mobile device to their persons or
17 property. Therefore, there currently exists a need in the industry such a solution.

18 19 SUMMARY OF THE INVENTION

20 We have discovered a new invention to physically connect mobile devices along with a
21 corresponding case or housing, such as a cellular telephone, mobile phone, smart phone
22 (specifically at least iPhone® versions 4, 4S, 5, 5S, 5c, 6, 6S, 6 Plus, 6S Plus, SE, 7, and 7 Plus,) or
23 mobile computing device, to a user, surface, or structure. The invention is reusable and is

compatible with at least any iPhone® brand mobile device and its corresponding case or housing; thus first and foremost reducing the potential for damage to the mobile device if it is dropped by a user and hits the ground. The invention also acts to deter mobile device theft by keeping the mobile device physically connected to the user, surface, or structure. In addition, the invention also prevents accidental loss of the mobile device due to user forgetfulness. Also, mobile devices are difficult to anchor to a surface or structure without a specialized case, the invention allows anchoring to such surfaces or structures using just the invention and the existing mobile device and associated case, allowing a user to interact with the mobile devices in new ways. For example it may be desirable to hang the mobile device on a hook to keep it off the ground in a wet or dirty environment or connected to a user if they are working high above the ground. Further, the invention could be used as a “leash” or “handle” for the mobile device to allow the user to easily, quickly, and safely remove the mobile device from a pants pocket, purse, bag, or other carrying method without the user having to actually grab the mobile device itself, as mobile devices can be large and the carrying method may have a small opening or be cluttered with other items, making removal of the device difficult and cumbersome. Further, a neck lanyard could be used to hang the device around an individual’s neck if they are wearing light clothing or clothing without pockets. Also, a retractable reel could be used with the invention and connected to an individual’s pant belt loop, harness, or other similar product, and used to protect a dropped device from hitting the ground while still providing easy access to talking or looking at the device while it stays connected.

Users take mobile devices everywhere and rely heavily on them for work, communication, socializing, and entertainment. These types of devices which are often relatively small and easy to drop, can be very expensive as well as time consuming to setup. As

1 such the invention can help save a user time, money, stress, and frustration. The invention
2 provides all of these mentioned benefits in a novel way as it is reusable and allows mobile
3 devices to be physically attached to a user, surface, or structure without the need for a separate
4 specially designed case or housing enclosure for the device.

5 A technical advantage of the present invention is it is compatible with at least iPhone®
6 smart phone versions 4, 4S, 5, 5S, 5c, 6, 6S, 6 Plus, 6S Plus, SE, 7, and 7 Plus and a
7 corresponding case as long as the device has an opening in the case to accommodate a
8 connection such as a charging cable. Corresponding cases can be of any material common to
9 mobile device case compositions, such as plastic, rubber, silicon, or metal.

10 Another technical advantage of the present invention does not use adhesive, such as a
11 sticker, tape, or glue, to attach the invention to the mobile device or the case.

12 Another technical advantage of the present invention is it is reusable.

13 Another technical advantage is it provides a robust physical connection point to securely
14 connect a mobile device and case to a user, surface, or structure.

15 Another technical advantage of the present invention is it allows a user to easily pull a
16 mobile device with a case from their pocket, purse, and bag.

17 Another technical advantage of the present invention is it does not permanently connect
18 or attach to the mobile device or the case. As a result the invention is reusable and can be
19 quickly and easily added or removed from the mobile device and case as desired by the user and
20 transferred to another mobile device and case or housing without marking or leaving adhesive
21 deposit on the mobile device or the case.

1 The present invention now will be described more fully hereinafter with reference to the
2 accompanying drawings, which are intended to be read in conjunction with both this summary, the
3 detailed description and any preferred and/or particular embodiments specifically discussed or
4 otherwise disclosed. This invention may, however, be embodied in many different forms and
5 should not be construed as limited to the embodiments set forth herein; rather, these embodiments
6 are provided by way of illustration only and so that this disclosure will be thorough, complete and
7 will fully convey the full scope of the invention to those skilled in the art.

8

9 BRIEF DESCRIPTION OF THE DRAWINGS

10 Figure 1. is a $\frac{3}{4}$ view of an embodiment of the present invention.

11 Figure 2. is a side view of an embodiment of the present invention.

12 Figure 3. is an exploded isometric view of an embodiment of the present invention.

13 Figure 3a. is a top plan view of an embodiment of the present invention.

14 Figure 4. is an exploded isometric view of an embodiment of the present invention as a
15 system.

16 Figure 5. is an embodiment of the present invention as a system.

17 Figure 6. is an embodiment of the present invention as a system with a user.

18 Figure 7. is a $\frac{3}{4}$ view of a preferred embodiment of the present invention.

19 Figure 8. is a side view of a preferred embodiment of the present invention.

20 Figure 9. is an exploded isometric view of a preferred embodiment of the present
21 invention.

22 Figure 10. is an exploded isometric view of an embodiment of the present invention.

23 Figure 11. is a partially exploded $\frac{3}{4}$ view of an embodiment of the present invention.

Figure 12. is a $\frac{3}{4}$ view of an embodiment of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

A mobile device connection apparatus, method, and system will now be described with references in FIGS. 1-12. Turning to the drawings, where the reference characters indicate corresponding elements throughout the several figures, attention is first directed to FIG. 1 which shows an embodiment of the mobile device connection apparatus, generally indicated by reference character 100. The apparatus 100 is ideally a quadrilateral shape, such as a square or rectangular, with rounded corners and a connection point or loop 102 protruding from the center of the bottom edge of the apparatus. There may be a divot 150 on each side of loop 102 to provide additional strain relief from loads applied to loop 102 by maximizing round corners instead of sharp corners around the perimeter of apparatus 100. The size of the divot is at least 1.27 mm in length and 1.27 mm in width as measured from the bottom edge of apparatus 100. The divot although not required, provides additional strain relief in this embodiment. The apparatus is comprised of at least two materials configured in multiple layers. The apparatus is thin enough to allow it to be placed between the back of a mobile device and a device case or housing and allow the device to fit appropriately in the case to allow the case to operate as it was originally designed. Apparatus 100 is at most 1.016 mm thick but could be thinner if desired or in a rare situation, thicker if the specific device and case afford the extra apparatus thickness. It is contemplated the apparatus may be a variety of shapes and sizes as will be discussed shortly.

Turning to FIG. 2 a side view of an embodiment of apparatus 100 is shown illustrating its composition. Apparatus 100 comprises a first layer 110, a second layer 112, and a third layer 114. The first layer 110 and second layer 112 is made of a first material 116, which is a single

1 piece of material folded over on top of itself to form the first layer 110, the second layer 112, and
2 the loop 102. First layer 110 has a top surface 117 and third layer 114 has a bottom surface 119.
3 Enclosed between first layer 110 and second layer 112 is a length of strengthening material 200
4 which when folded creates a ring or opening that comprises loop 102, adding strength to the
5 loop, and to the overall structure of apparatus 100. Connection point or loop 102 may also be
6 configured so there is no opening, as a single piece of material with an opening formed
7 therethrough. Strengthening material 200 comprises a synthetic material or fiber such as nylon,
8 Spandex, a fiber or filament with high tensile strength Kevlar® from DuPont™, or other material
9 such as carbon fiber filament. A preferred nylon material is urethane coated nylon 420 denier. In
10 the case of Kevlar® or carbon fiber filament is contemplated any desired amount of fiber count
11 can be used, such as 3,000, 12,000, or 24,000 filament count. High tensile strength means the
12 material has a higher tensile strength than other materials known in the art used for similar
13 purposes or that is known in the art to have a high tensile strength. The preferred thickness of the
14 strengthening material 200 is 0.254 mm but a different thickness could be used as long as the
15 entire apparatus 100 meets the 1.016 mm or less thickness specification defined above.

16 The first material 116 of the first layer 110 and the second layer 112 is a material that is
17 flexible, resistant to tearing, resistant to shearing, water resistant, and thin. Synthetic materials
18 are ideal for this use, one such material that is ideal comprises high-density polyethylene fiber
19 material, such as the material Tyvek® or Kevlar® from DuPont™. Another ideal material
20 comprises thermoplastic polymer resins like PETG (Polyethylene terephthalate). The first
21 material 116 thickness should not be more than 0.305 mm, with an ideal material thickness of
22 0.127 mm. Next, a second material 118 comprises the third layer 114. The third layer 114 and
23 the first layer 110 sandwich, or are located on either side of, the second layer 112. The second

1 material 118 is different than first material 116. Ideally the second material 118 comprises a
2 synthetic plastic polymer such as polyvinyl chloride, which provides a property of temporary
3 adhesion or “cling” (suction) between the second material 118 and the back surface of the mobile
4 device. The cling or suction property provides the second material 118 to ability to removably
5 adhere to an often smooth device back surface without the requirement for adhesion to the
6 mobile device with an adhesive, such as tape or glue, thereby avoiding issues such as leftover
7 adhesive material residue on the device, or marring of the device if apparatus 100 is removed
8 from the device. A common name for this type of material is “window cling material” or “cling
9 vinyl.” The second material 118 will have a thickness of not more than 0.305 mm. Further,
10 although the surface of the second material 118 could continue to extend beyond the square or
11 rectangular shape of apparatus 100 to cover the outside surface of loop 102, the second material
12 118 will ideally end where loop 102 begins on the back edge of the apparatus 100. First material
13 116 may be any color or opacity, but ideally it is opaque and colored white or black. Second
14 material 118 can also be any color or opacity but is ideally clear or translucent.

15 First layer 110, second layer 112, and third layer 114 are adhered together by the process
16 of lamination, by an adhesive material, or a combination of both methodologies. In the case of
17 an adhesive, the adhesive may be any permanent or semi-permanent adhesive applied in a layer,
18 such as in a tape format that is at least 0.0254 mm thick. An ideal adhesive would be a double
19 sided permanent acrylic adhesive tape or roll with at least a 0.0761 mm thickness and at least
20 1116 g/cm (100 oz/in) adhesive value to insure adequate adhesion between the layers and
21 provide a durable and robust apparatus. Further it is most efficient for manufacturing if the same
22 adhesive is used to adhere all layers of the present invention together, however use of different
23 adhesives in the invention is contemplated. The first layer 110 and second layer 112 could be

1 adhered together at their adjoining surfaces 120. The second layer 112 and third layer 114 could
2 be adhered together at their adjoining surfaces 122. Strengthening material 200 is enclosed
3 between first layer 110 and second layer 112 by the process of lamination, adhesive material, or
4 a combination as mentioned above. If adhesive material is used, strengthening material 200 is
5 adhered using the adhesive material to adhere first layer 110 and second layer 112 together by
6 their adjoining surfaces 120.

7 The first material 116 and strengthening material 200 provides the strength to support the
8 weight and force of a load connected to loop 102 as well as some adhesion properties (friction)
9 while second material 118 provides removable adhesion properties to adhere apparatus 100 to
10 the back surface of the mobile device without the need for adhesive, as will be described shortly.
11 Loop 102 provides a means to connect or tether a physical connection to the mobile device and
12 case. Loop 102 provides the strength to resist failure from at least the weight of a 0.907 kg
13 weight hanging directly from loop 102 for at least five minutes. This lower limit accommodates
14 at least a multiple of the minimum force load likely to be applied to the apparatus, the dead
15 weight of an iPhone® which, version (4, 4S, 5, 5S, 5c, 6, 6S, 6 Plus, 6S Plus, SE, 7, or 7 Plus)
16 weighs (without the case) about to 138 grams or less without any directional force applied. The
17 apparatus is designed to be strong and robust, but not so strong as to disallow breakage by a user
18 in an emergency. One example is a situation where a tethered mobile device (tethered by the
19 apparatus) is caught in moving machinery, such as a car, that a user could not forcibly break the
20 apparatus through effort to avoid being pulled into or along with the machinery.

21 Referring now to FIG. 3, an exploded view of an embodiment of apparatus 100 is
22 disclosed to further illustrate how first layer 110, second layer 112, and third layer 114 are
23 arranged. Further, strengthening material 200 is extends the length of first material 116 and in

1 this embodiment is at most as wide as loop 102. Strengthening material 200 could be a length
2 shorter than the length of first material 116 if desired, but does need to extend through the
3 portion of first material 116 which comprises loop 102 in order to add strength to loop 102.

4 Referring now to FIG. 3a, a top plan view of first material 116 is disclosed to further
5 illustrate how strengthening material 200 is positioned. Ideally strengthening material 200 is
6 positioned at a slight angle in order in a “V” shape to allow strengthening material 200 to fully
7 embrace the surface of first material 116 and any adhesive material used to attach first layer 110
8 and second layer 112 together. Further, the slight angle placement of material 200 allows a
9 thinner profile of the complete apparatus 100, which ensure a compatible fit with the desired
10 device and case. It is contemplated the strengthening material 200 could be positioned parallel
11 (along the first material’s length) with first material 116 if desired for ease of manufacturing. The
12 width of strengthening materials is at most the width of loop 102 or less to fit inside loop 102.
13 The length of strengthening material is will depend upon the length and width of apparatus 100,
14 but be at least substantially the length of apparatus 100 to ensure adequate adhesion of the
15 surface area of both sides of strengthening material 200 to first layer 110 and second layer 112.

16 Referring now to FIG. 4, an exploded isometric view of an embodiment of the apparatus
17 100 as a system 130 is disclosed. The system 130 includes a mobile device case or housing 134,
18 the mobile device connection apparatus 100, and a user connection means 124. System 130 is
19 mean to be used with a mobile device 132. The apparatus 100 is placed in-between the device
20 132 and the case 134. In particular, when connecting device 132 and case 134, apparatus 100 is
21 placed in-between the back surface 136 of mobile device 132 and the interior surface 135 of case
22 132. Further, top surface 117 of first layer 110 faces the interior surface 135 of the case 134, and
23 when top surface 117 and interior surface 135 of the case are pressed together the resulting

1 friction between top surface 117 and interior surface 135 of the case and the friction and “cling”
2 or suction between the back surface 136 of mobile device 132 and the bottom surface 119 helps
3 to keep the apparatus 100 from moving (and ultimately failing) if a load is placed on loop 102. If
4 desired (but not required), a drop of water rubbed on bottom surface 119 before applying to the
5 interior surface 135 of the case will increase the “cling” or suction between the surfaces. The
6 back surface 136 of device 132 is ideally comprised of glass or other smooth material such as
7 metal or plastic and second material 118 helps provide extra friction and “cling” or suction to
8 enable the apparatus 100 to removably adhere to the device 132 without the need for an adhesive
9 such as glue, tape, or other residue leaving adhesive. Apparatus 100 is thin enough so as to not
10 interfere with the operation and connection of the device 132 to fit securely into case or housing
11 134. If desired apparatus 100 can easily be removed from the mobile device 132 by first
12 removing the case 134 and then peeling the apparatus 100 up and away from the back surface
13 136 of the device 132. Likewise apparatus 100 can be re-applied to mobile device 132 and case
14 134 reconnected to the device 132 and apparatus 100 will operate the same as if it was not
15 removed in the first place. The structural strength of apparatus 100 as well as its ability to
16 adhere securely to the mobile device 132 and case 134 act to keep apparatus 100 from slipping
17 away from device 132 and case 134, or loop 102 from failing when a load of 0.907 kg is
18 connected loop 102 for at least five minutes. As such a 0.907 kg load requirement is used to
19 ensure that apparatus 100 will adequately support such devices as well as significant increases in
20 mobile device weight if it should occur or a reasonable directional force applied to connection
21 point 102, such as a “tug” by a user. It is contemplated surface area of apparatus 100, and the
22 quantity of layers, may be increased to increase the load bearing capacity of the present invention

for heavier devices. Some of the most currently popular smartphones that vary in weigh are the iPhone® 6s, iPhone® Plus, Samsung Galaxy® S6 edge+, and the Samsung Galaxy® Note 5.

Further, loop 102 of the apparatus 100 has an ideal width of 10 mm or smaller in order to accommodate the small opening of a mobile device case used to accommodate a cable connected to a cable connection port 126 for recharging or communicating with the device. However the width of loop 102 can be varied to accommodate various connection port 126 widths and likewise a corresponding case opening, thus loop 102 width being smaller or larger than 10 mm. The length of loop 102 can be as short or long as needed to accommodate a user connection means 124 to connect the apparatus 100 to the desired user or surface. An ideal length of loop 102 is between 5 mm and 12 mm to accommodate varying mobile device and case sizes and configurations. Further, the loop length of 10 mm and 12 mm is ideal as it is long enough to be compatible with heavier duty case with thick case walls, such as Otterbox® brand cases, or with waterproof cases, but to also be short enough to avoid inconvenience for the user or extraneous wear on loop 102. It is contemplated loop 102 could be longer, such as to create a way for the user to directly grab or hold their mobile device and case, making it easier to pull the device and case from a pocket, purse, bag, or other similar item.

The loop is also flexible and thin enough to allow a cable to be plugged into cable connection port 126 while apparatus 100 is attached to the device 132 and case 134 as to not interfere with the cable connection. Further, it is contemplated the loop is configured to accommodate various connection means, such as rings, hooks, carabiners, snaps, and lengths of string, cord, wire, or similar.

The square or rectangular shape with rounded corners of apparatus 100 is ideally the width of the mobile device 132 and a length of 1/2 the length of the device 132 and located near

the bottom of the device as to allow loop 102 to align with the cable connection port 126 of the device 132. For example, an iPhone® 5s device is 6.35 cm wide by 12.4 cm long. Apparatus 100 for this device would be 6.35 cm wide by 6.2 cm long. However the length of the apparatus 100 can have a width as small as $1/2^{\text{th}}$ the width of the mobile device and a length of $1/4^{\text{th}}$ the length of the mobile device and can still hold a 0.907 kg load connected to loop 102 for at least five minutes without failing. The size of apparatus 100 could also be larger, possibly as long and wide as the entire mobile device if desired.

User connection unit 124 is ideally a ring made of a rigid material, such as metal or plastic, connected to loop 102 and accommodates a further connection to the user, surface anchoring, or structure anchoring. The ring could be any desired size, composition, and type that fits around the width of loop 102 and strong enough to support 0.907 kg hanging weight for at least 5 minutes without failing but it is ideal the outer ring diameter is equal to or smaller than the width of the mobile device port 126 to make installation of the apparatus 100 easier for cases with openings just larger enough for a charge cable or charge port plugs (for waterproof cases). Further, a preferred ring would be a split-ring or closed loop metal jump ring that is 10 mm in outer diameter, 8 mm inner diameter, and is 18 gauge. Further, it is contemplated that user connection units 124 need not be a ring but may directly be any connection type or anchoring type to physically connect an object to a user, such as a retractable tether, string, chain, lanyard, bracelet, leash, or similar, and tied, clipped, hooked, or otherwise fastened to the user by their clothing such as a belt loop, purse, bag, wrist, neck, or other connection point as desired by the user. User connection unit 124 could also connect the device 132 to a surface or structure such as by a suction cup, hook, peg, opening, hole, or other appropriate connection method based on the desired connection surface or structure. An example of a structure could be a tent, building,

dwelling, automobile, boat, or other structure a user may want to connect a mobile device to. Further, the user connection unit 124 could be fashioned with a quick release mechanism to allow a quick and easy way to release and re-attach the user connection unit 124 to the user, such as with plastic or metal clips or magnets. In addition the user connection unit 124 could be combined to include multiple user connection units connected in series, such as is shown in FIG. 4, where loop 102 is connected to user connection unit (here a ring) 124 which is further connected to another user connect unit 138, in this case a string or leash, which is then further connected to a user.

Referring now to FIG. 5 is an embodiment of a completed mobile device connection system 130 and a strap 138 which connects to a user's wrist. FIG. 6 is an embodiment of system with a longer version of strap 138 coupled to the pants belt loop 96 of a user 97 by any common method such as clip, hook, carabiner, or ring.

Referring now to FIG. 7, 8, and 9, a preferred embodiment of apparatus 100 is disclosed. FIG. 7 discloses a $\frac{3}{4}$ view of the preferred embodiment while FIG. 8 discloses a side view of the preferred embodiment with the same elements and descriptions thereof from FIG. 2 except for the differences noted below. As shown in FIG. 8, first material 116 is folded on itself comprising first layer 110 and second layer 112 as described above, but first material 116 is folded at point 310, providing loop 102 to be comprised entirely of strengthening material 200. This embodiment makes manufacturing at scale easier and more efficient.

Referring to FIG. 9, an exploded view of an embodiment of apparatus 100 is disclosed illustrating the preferred embodiment further. First layer 110 and second layer 112 may have relief element 300 which allows loop 102 more free range of movement and helps to make consistent and efficient centering and configuring of the strengthening material 200 into loop 102

during manufacturing. Strengthening material 200 is ideally 10.16 cm long and configured to make loop 102 a length of 10 – 12 mm for the reasons previously discussed.

Referring now to FIG. 10 and FIG. 11 an embodiment of apparatus 100 is disclosed. The is the same square or rectangular shape already described but is comprised entirely of a first layer 110 and second layer 112 which are separate, and made of any material desirable such as synthetic material, high-density polyethylene fiber material, PETG, or cling vinyl material as described above. First layer 110 may be the same or a different material than layer 112. The loop 102 is made entirely of strengthening material 200. The strengthening material 200 is adhered to first layer 110 and second layer 112 by the adhesive described above which also is used to connect the layers. Further, it is contemplated the shape of apparatus could include least one hole or opening formed therethrough. The holes or openings formed therethrough could be any shape and size as long as the minimum load requirement of 0.907 kg held by loop 102 is maintained. Holes or cutouts formed therethrough the apparatus are desirable for devices which have integrated components which would otherwise be covered up by the traditional square or rectangular shape of the apparatus located on the back surface of the device. For example some devices have a speaker, microphone, or camera located on the surface of the device. Other shapes are also contemplated such as a letters, geometric shapes, symbol, or a company logo. Further embodiments could include changes the apparatus shape from a rectangle to a circle shape. It is contemplated that the apparatus could have one or both outer facing surfaces (top surface 117 and bottom surface 119) printed upon, such as by screen printing, with company or artistic information for identification and display. Further, electronic tracking methods such as a RFID tag or other similar ways could be added on top, below, or contained between layers of the

1 apparatus 100 structure to accommodate the user's desired needs as long as the minimum load
2 requirements mentioned above are maintained.

3 Referring to FIG. 12 an embodiment of apparatus 100 is disclosed that is similar to the
4 embodiment described above and disclosed in FIG. 10 and FIG. 11, however strengthening
5 material 200 is a single piece of material and connection point 102 has an opening formed
6 therethrough and reinforced with a rivet. Further, the portion of strengthening material 200
7 located in between first layer 110 and second layer 112 may also be configured to mimic the
8 shape of first and second layer 110. In this case first layer 110 is adhered to one side
9 strengthening material 200 by an adhesive and second layer 112 is adhered to the other side of
10 strengthening material 200 by an adhesive.

11 Last, a method is disclosed to physically secure a mobile device with a case to a user,
12 surface, or structure. The method includes the steps of placing a removable mobile device
13 connection apparatus with a connection point on the inside surface of mobile device case,
14 centering the apparatus near an opening of the case so the connection point extends through the
15 case opening; placing the mobile device into the case so the removable mobile device connection
16 apparatus is configured securely without adhesive between the inside of the case and the back
17 surface of the mobile device, with the connection point extending away from the mobile device
18 and case, extending through an opening in the case; and attaching a securing material to the
19 connection point.

20 While the present invention has been described above in terms of specific embodiments, it
21 is to be understood that the invention is not limited to these disclosed embodiments. Many
22 modifications and other embodiments of the invention will come to mind of those skilled in the art
23 to which this invention pertains, and which are intended to be and are covered by both this

disclosure and the appended claims. It is indeed intended that the scope of the invention should be determined by proper interpretation and construction of the appended claims and their legal equivalents, as understood by those of skill in the art relying upon the disclosure in this specification and the attached drawings.

The term iPhone® is a registered United State trademark of Apple, Inc. of Cupertino, California, USA.

The terms Samsung®, Samsung Galaxy® are registered United States trademarks of Samsung Electronics Co., Ltd., Republic of Korea.

The term Otterbox® is a registered United States trademark of Otter Products, LLC of Fort Collins, Colorado, USA.

CLAIMS

What is claimed is:

1. A removable mobile device connection apparatus comprising:
 - a folded first material configured into a geometric shape comprising a first layer and a second layer; wherein the first layer comprises a top surface, a bottom surface, and a bottom edge, and the second layer is located below the first layer and comprises a top surface, a bottom surface, and a bottom edge;
 - a strengthening material located between the first layer and the second layer and configured to create connection point extending from the center of the bottom edges of the first and second layer; and
 - a second material configured into a geometric shape comprising a third layer and located beneath the second layer; wherein the bottom surface of the first layer is adhered by a first adhesive to the strengthening material and also to the top surface of the second layer, and the bottom surface of the second layer is adhered by a second adhesive to the top surface of the third layer.
2. A removable mobile device connection apparatus according to claim 1, wherein the apparatus is less than or equal to 1.016 mm thick.
3. A removable mobile device connection apparatus according to claim 1, wherein the connection point is a loop.
4. A removable mobile device connection apparatus according to claim 3, wherein the loop is between 10 mm and 12 mm long.
5. A removable mobile device connection apparatus according to claim 1, wherein the first material is comprised of thermoplastic polymer resin.

- 1 6. A removable mobile device connection apparatus according to claim 1, wherein the first
2 material is comprised of high-density polyethylene fiber material.
- 3 7. A removable mobile device connection apparatus according to claim 1, wherein the
4 second material is comprised of polyvinyl chloride.
- 5 8. A removable mobile device connection apparatus according to claim 1, wherein the
6 strengthening material comprises nylon, Kevlar, or carbon fiber filament.
- 7 9. A removable mobile device connection apparatus according to claim 8, wherein the
8 strengthening material further comprises urethane coated nylon 420 denier.
- 9 10. A removable mobile device connection apparatus according to claim 1, wherein the first
10 adhesive and the second adhesive is a permanent acrylic adhesive tape with at least 1116
11 g/cm adhesive value.
- 12 11. A removable mobile device connection apparatus according to claim 1, wherein the first,
13 second, and third layers are all quadrilateral shaped with rounded corners.
- 14 12. A mobile device connection system for use with a mobile device comprising:
15 a mobile device case;
16 a removable non-adhesive mobile device connection apparatus located inside the case;
17 and
18 a user connection unit removably attached to the mobile device connection apparatus.
- 19 13. A mobile device connection system according to claim 12, wherein the user connection
20 unit is a ring.
- 21 14. A mobile device connection system according to claim 12, wherein the mobile device
22 case is comprised of plastic, rubber, silicon, or metal.

- 1 15. A method to physically secure a removable mobile device with a case to a user, surface,
2 or structure comprising: placing a removable mobile device connection apparatus with a
3 connection point on the inside surface of mobile device case, centering the apparatus near
4 an opening of the case so the connection point extends through the case opening; placing
5 the mobile device into the case so the removable mobile device connection apparatus is
6 configured securely without adhesive between the inside of the case and the back surface
7 of the mobile device, with the connection point extending away from the mobile device
8 and case, extending through an opening in the case; and attaching a securing material to
9 the connection point.
- 10 16. The method according to claim 15, wherein the mobile device is an iPhone® brand smart
11 phone.
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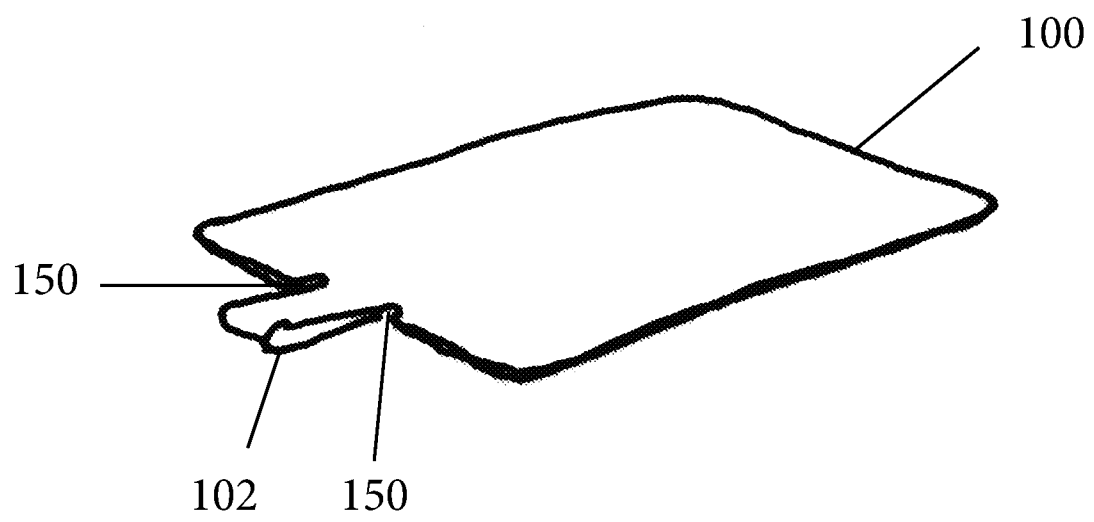


Figure 1

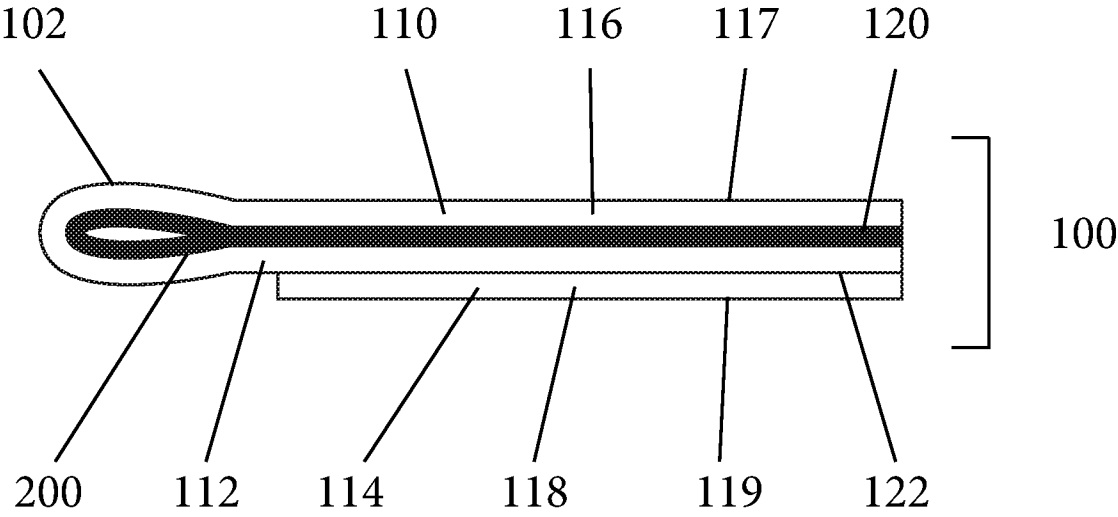


Figure 2

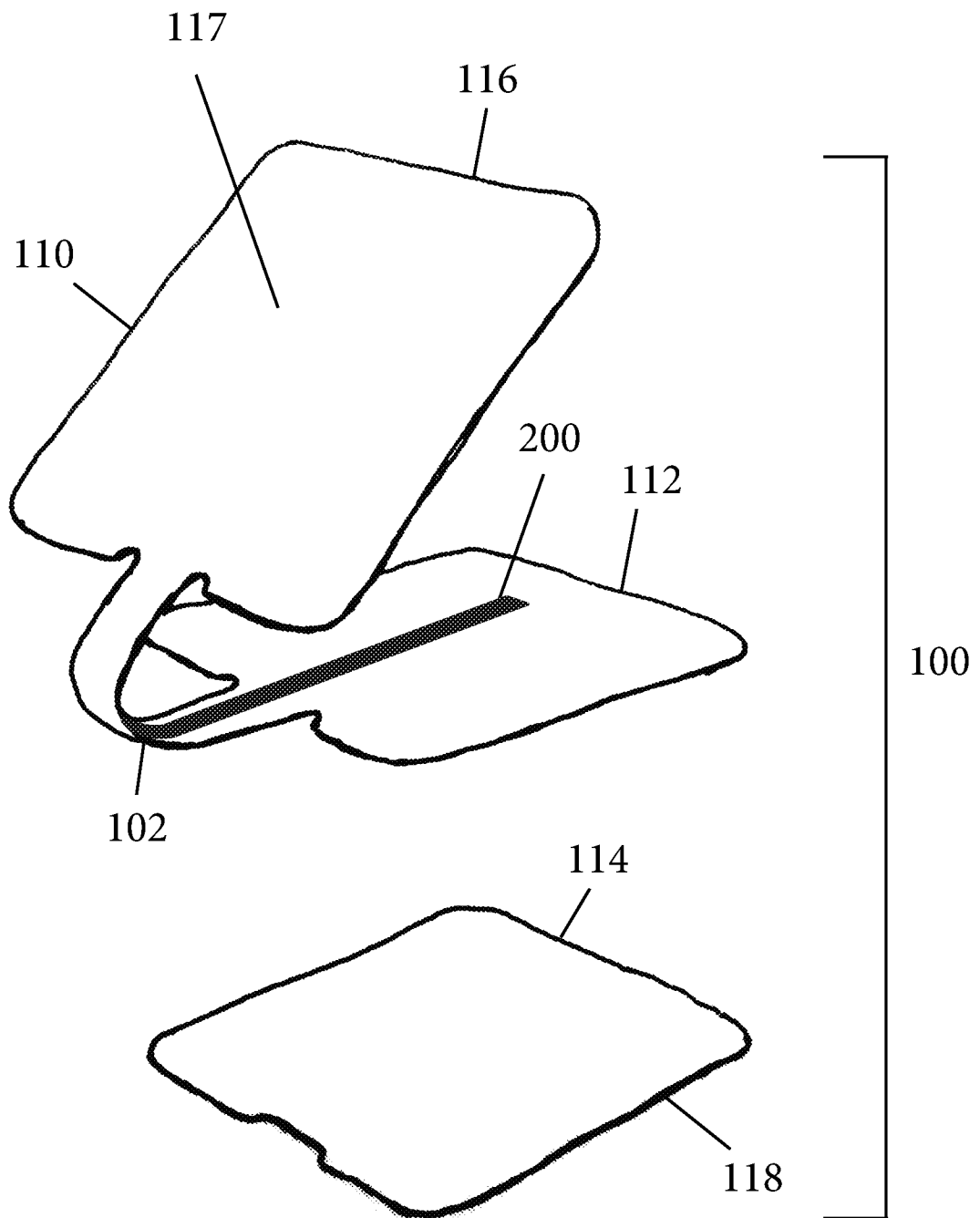


Figure 3

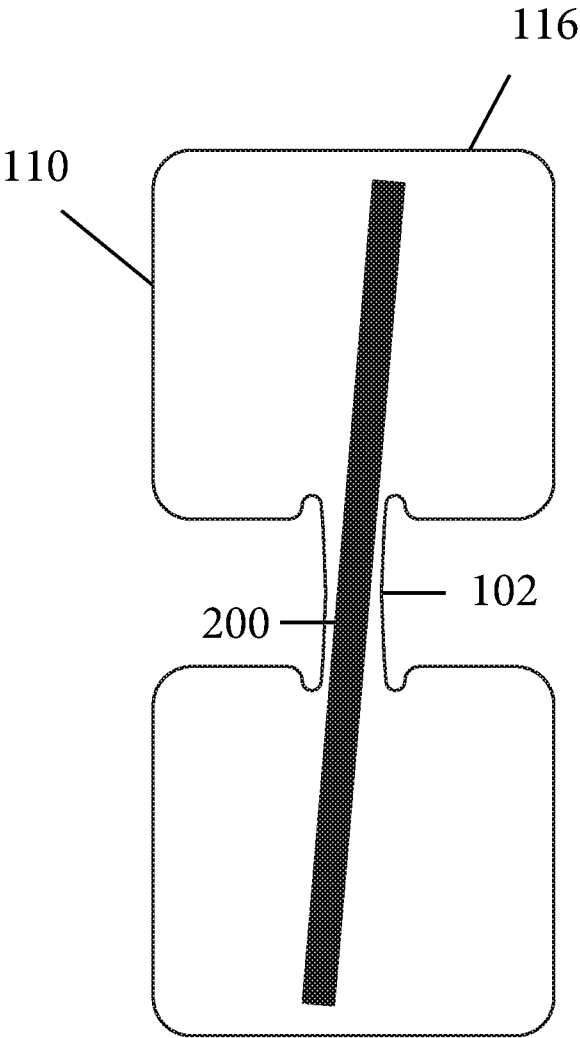


Figure 3a

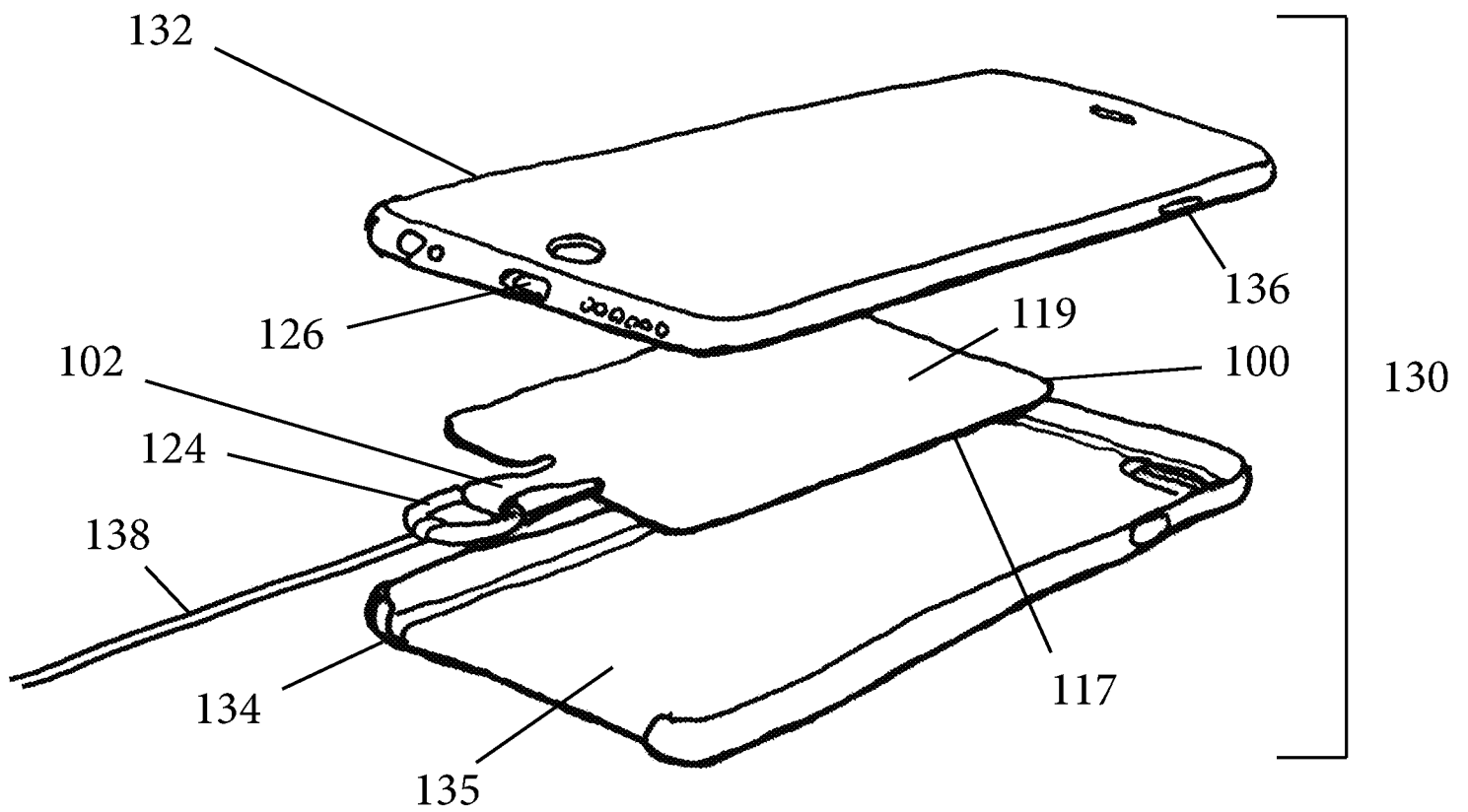


Figure 4

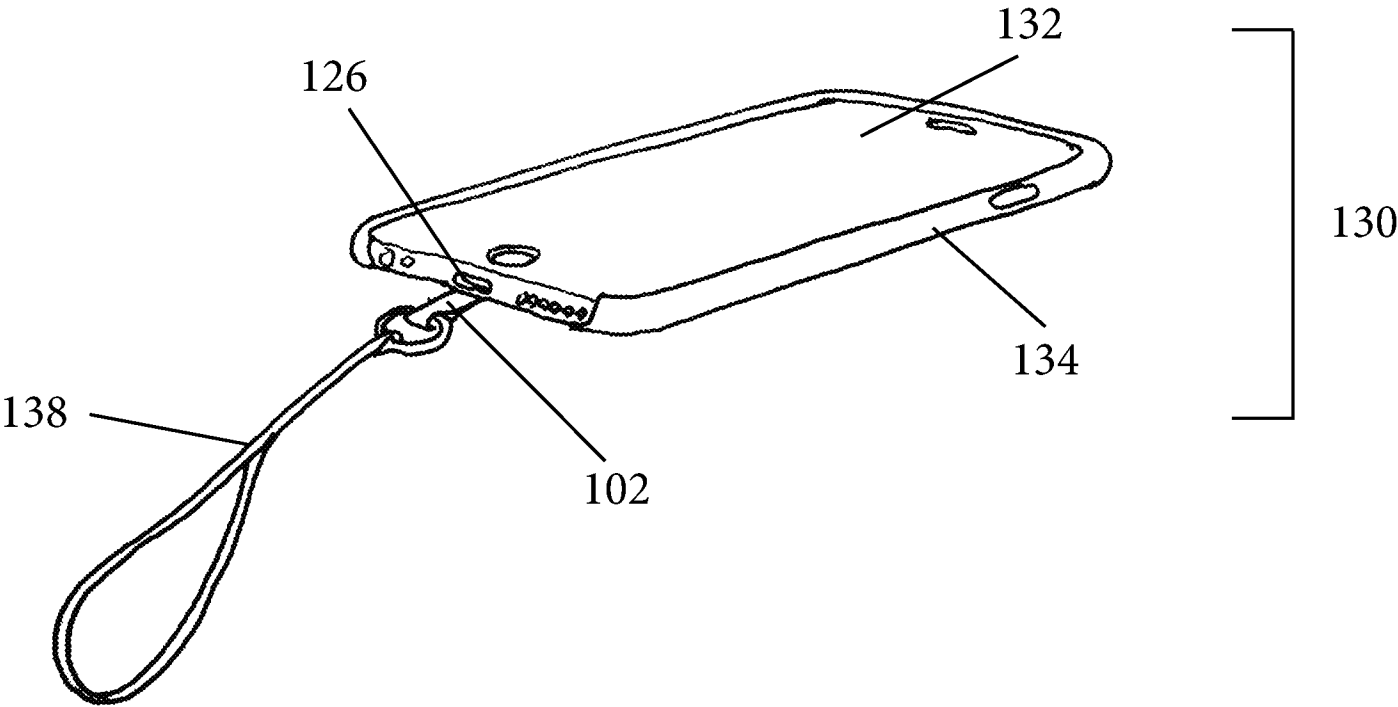


Figure 5

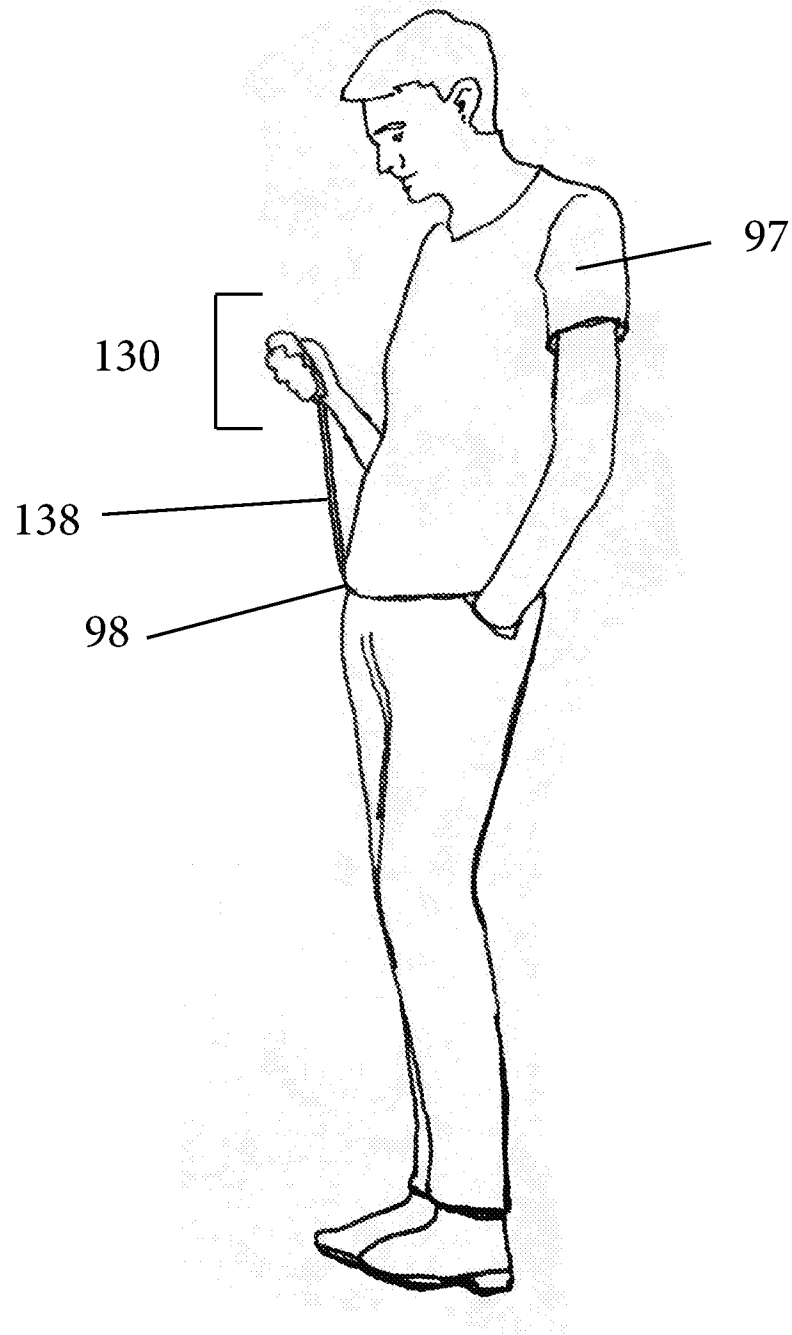


Figure 6

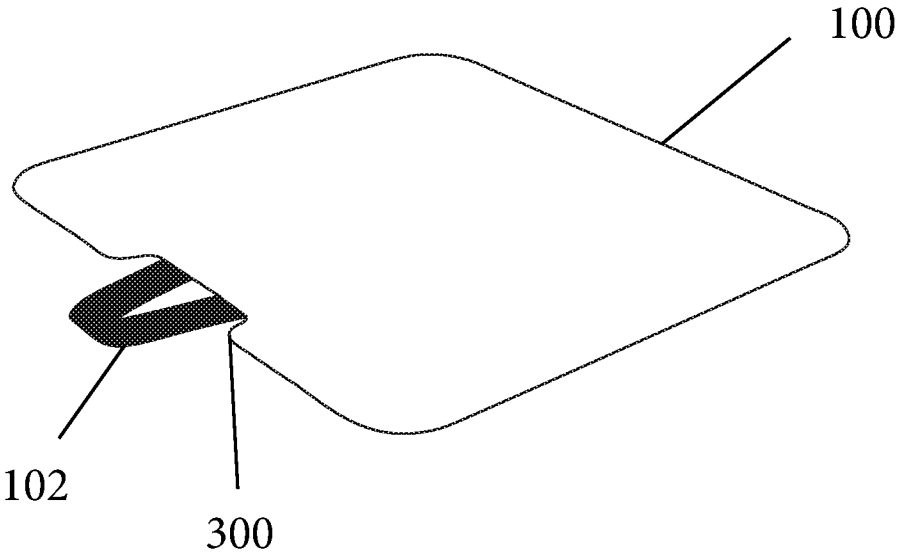


Figure 7

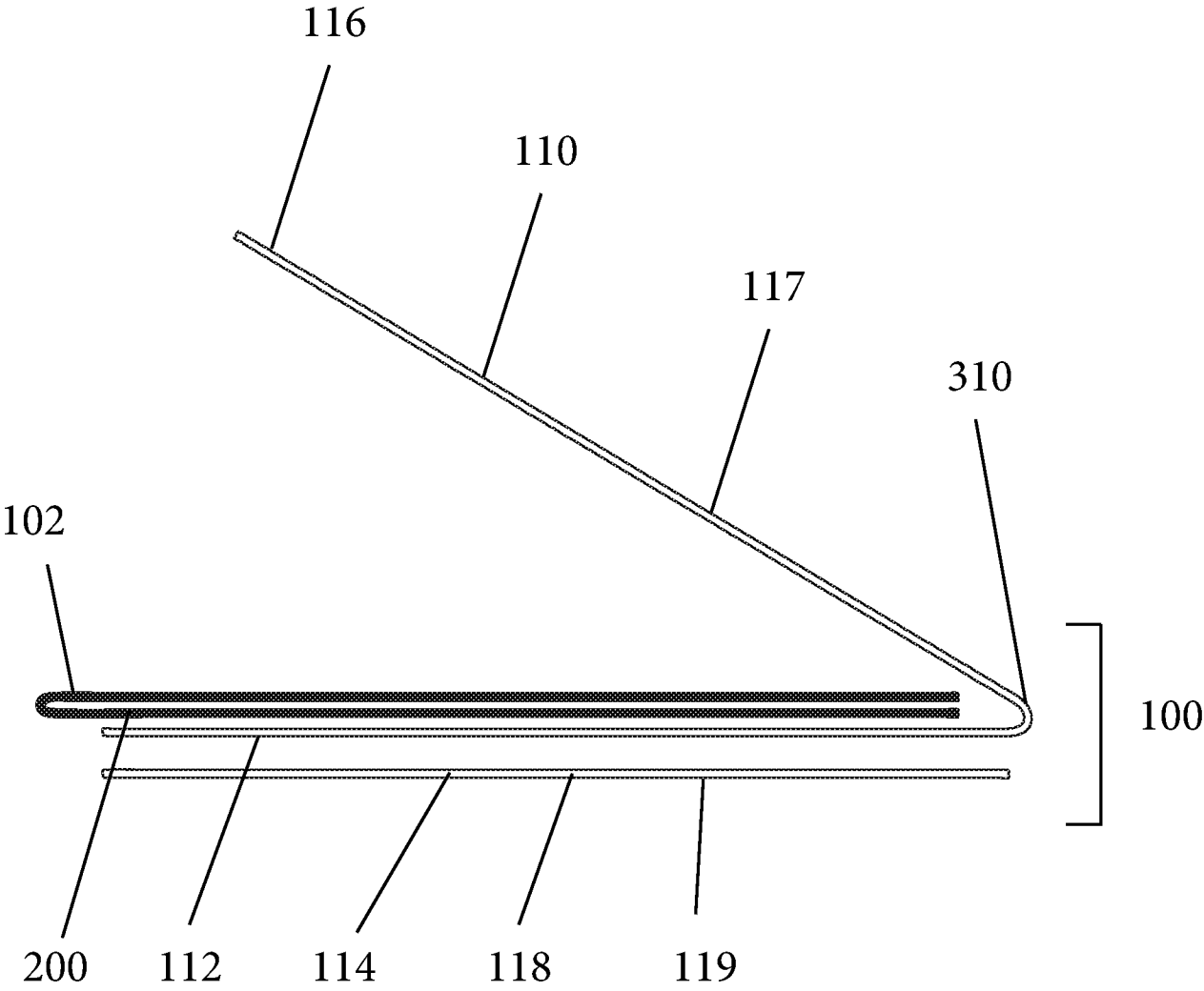


Figure 8

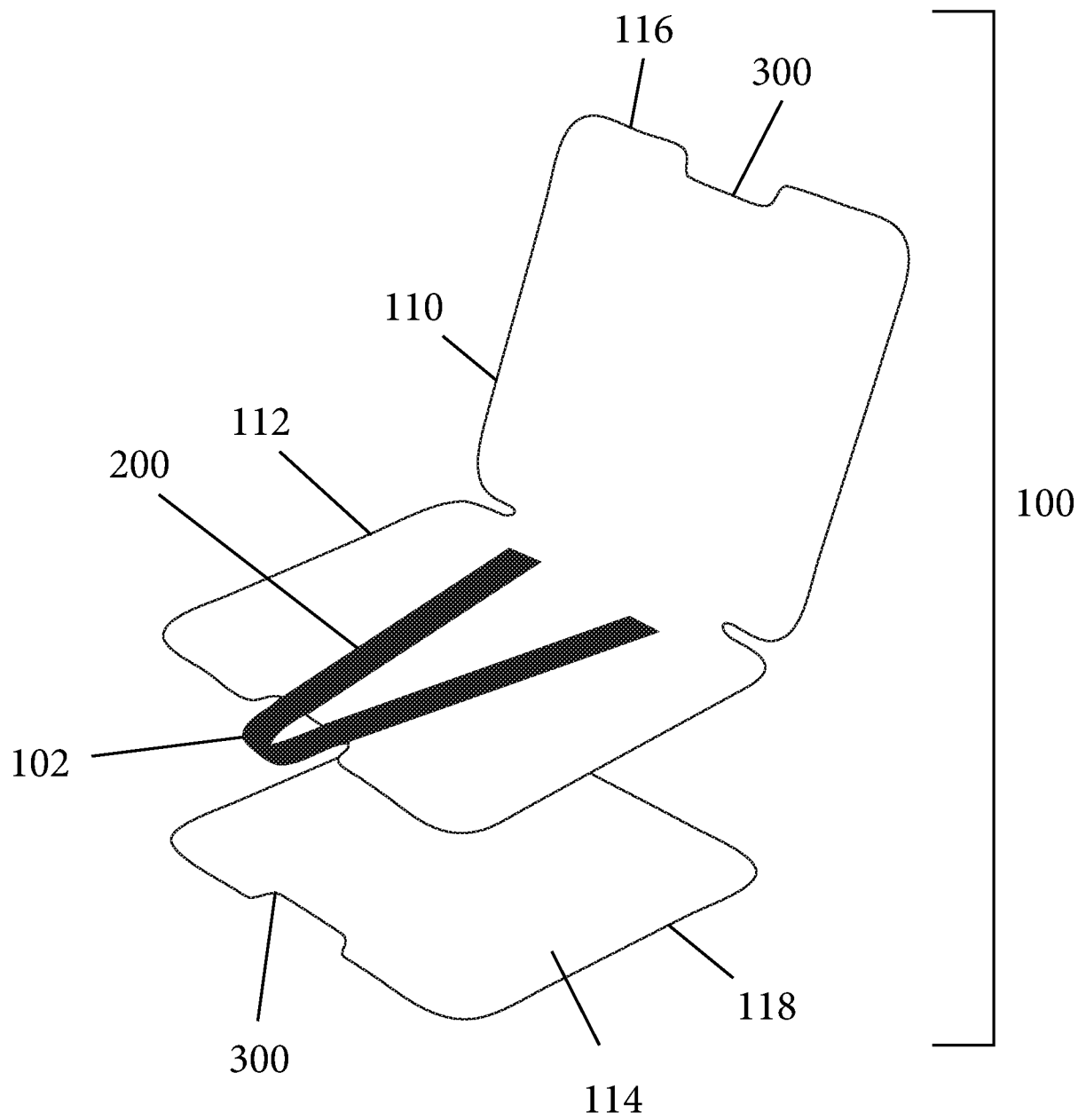


Figure 9

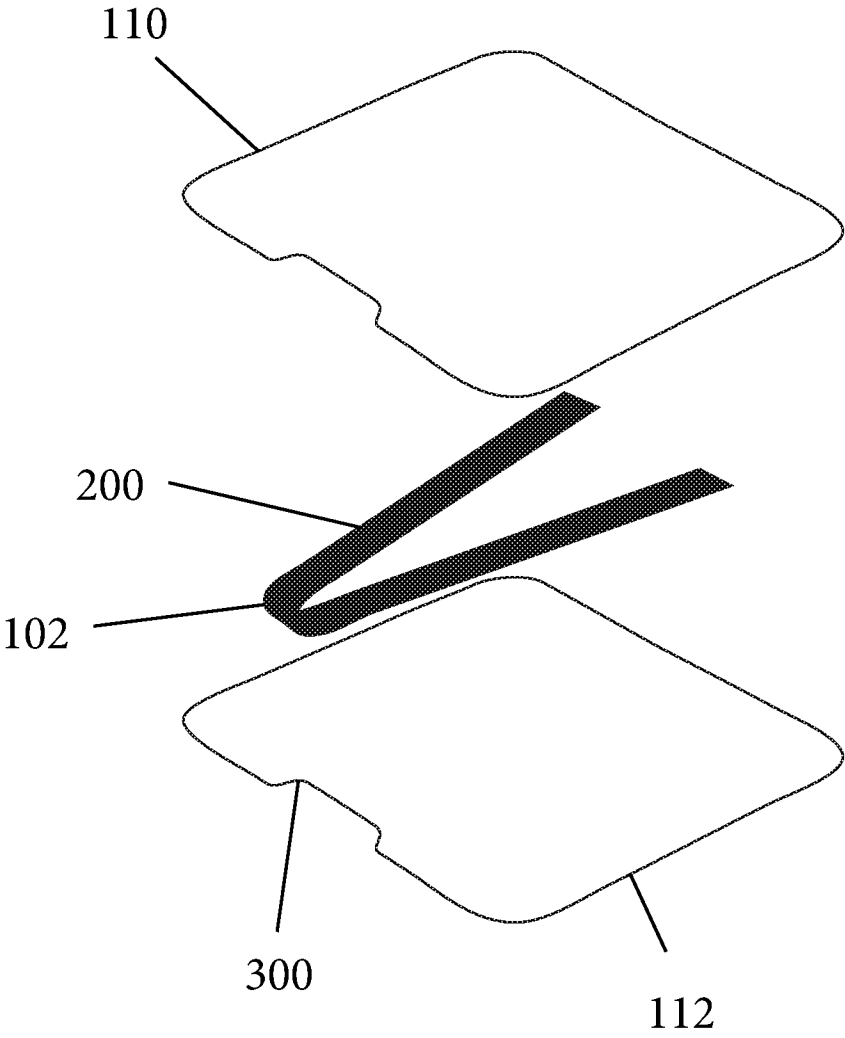


Figure 10

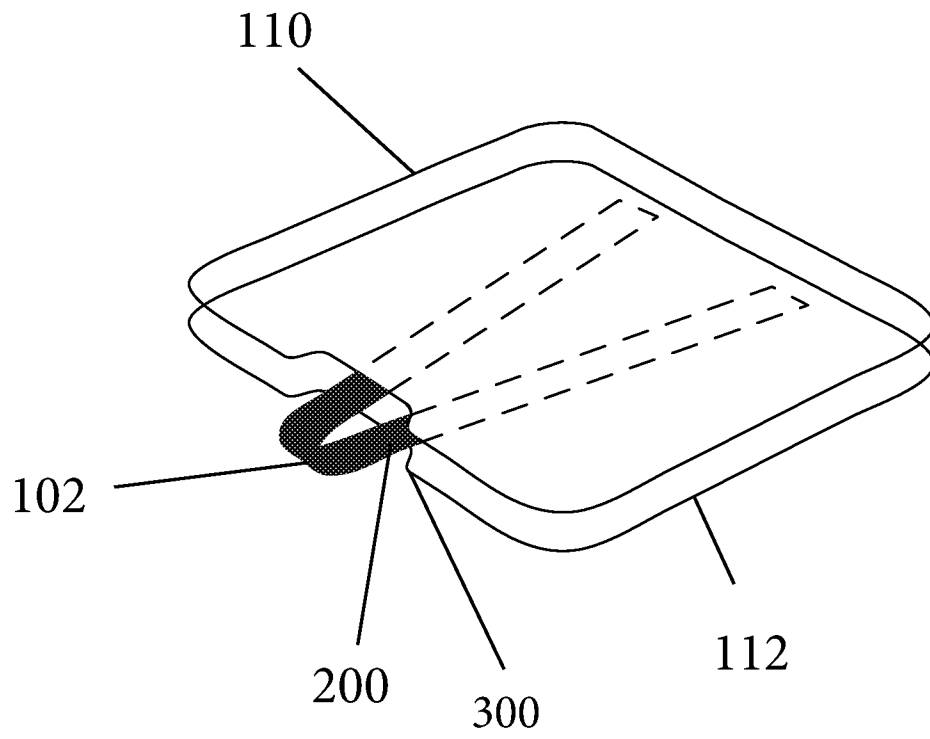


Figure 11

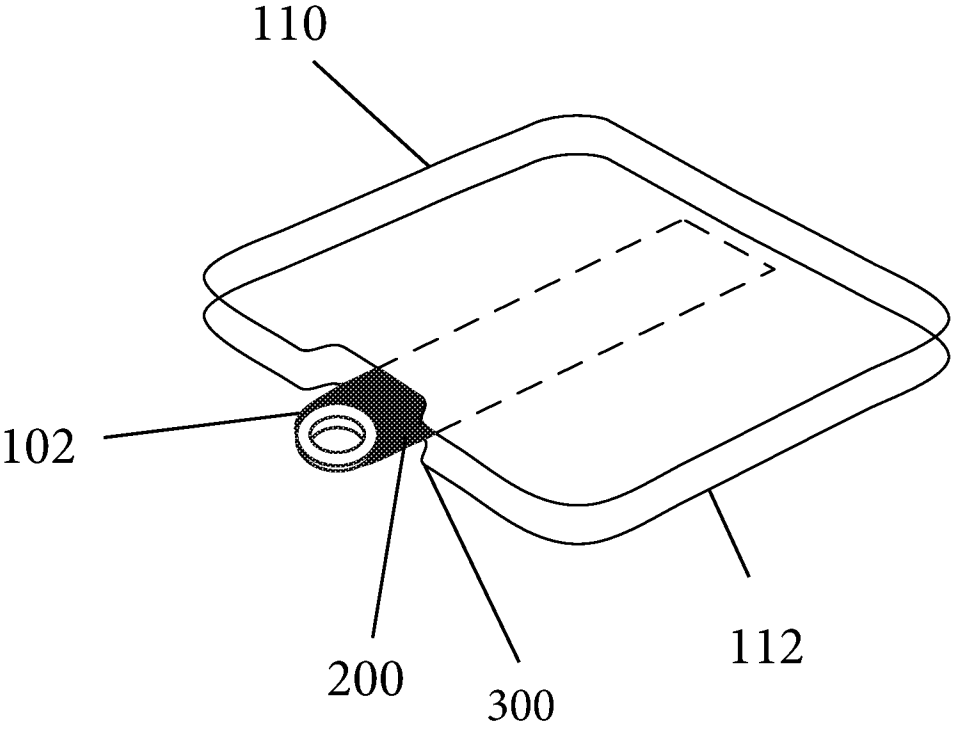


Figure 12

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2017/029019

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A45C 13/30; A45C 11/00; A45F 5/00; H04M 1/02; H04M 1/21 (2017.01)

CPC - A45C 13/30; A45C 11/00; A45C 2011/002; A45C 2011/003; A45F 5/00; A45F 2005/006; A45F 2200/0516; H04M 1/02; H04M 1/21 (2017.05)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

USPC - 206/525; 224/269; 224/650; 224/651; 224/671; 224/673; 224/929; 224/930 (keyword delimited)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2015/0305480 A1 (BROUSSEAU) 29 October 2015 (29.10.2015) entire document	12-16
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Y		1-11
Y	US 2014/0084034 A1 (WANGERCYN, JR. et al) 27 March 2014 (27.03.2014) entire document	1-11
A	US 2013/0292281 A1 (CHUNG) 07 November 2013 (07.11.2013) entire document	1-16
A	US 2,176,253 A (FOGARTY) 17 October 1939 (17.10.1939) entire document	1-16
A	US 5,957,357 A (KALLMAN) 28 September 1999 (28.09.1999) entire document	1-16



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

21 June 2017

Date of mailing of the international search report

10 JUL 2017

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