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(54) Title: WINDSCREEN WIPER DEVICE

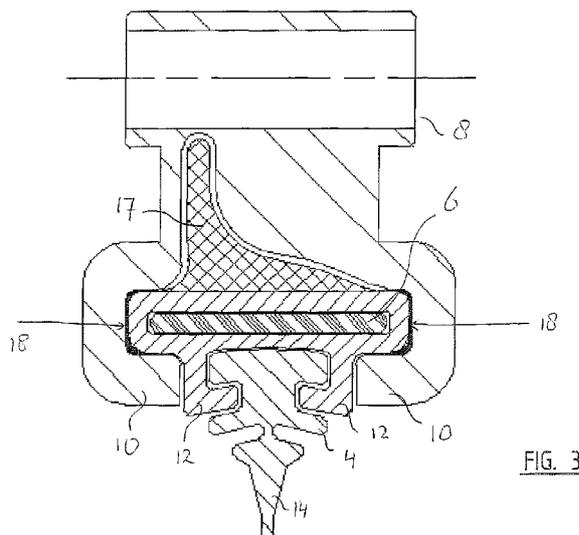


FIG. 3

(57) Abstract: A windscreen wiper device (1) comprising an elastic, elongated carrier element, as well as an elongated wiper blade (2), which can be placed in abutment with a windscreen to be wiped, which wiper blade includes at least one longitudinal groove (5), in which groove (5) a longitudinal strip (6) of the carrier element is disposed, which windscreen wiper device (1) comprises a connecting device (8) for an oscillating arm (9), wherein said oscillating arm (9) is pivotally connected to said connecting device (8) about a pivot axis near one end, with the special feature that said longitudinal groove (5) has a closed circumference, wherein said connecting device (8) is connected to said wiper blade (2).

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**WINDSCREEN WIPER DEVICE**

5 The present invention relates to a windscreen wiper device comprising an elastic, elongated carrier element, as well as an elongated wiper blade, which can be placed in abutment with a windscreen to be wiped, which wiper blade includes at least one longitudinal groove, in which groove a  
10 longitudinal strip of the carrier element is disposed, which windscreen wiper device comprises a connecting device for an oscillating arm, wherein said oscillating arm is pivotally connected to said connecting device about a pivot axis near one end.

15

Such a windscreen wiper device is known from international (PCT-) patent publication no. WO 02/090155 in the name of the same Applicant. The prior art windscreen wiper device is in particular designed as a "yokeless" wiper device, wherein  
20 use is no longer made of several yokes pivotally connected to each other, but wherein the wiper blade is biased by the carrier element, as a result of which it exhibits a specific curvature. In this known windscreen wiper device said wiper blade includes two opposing longitudinal grooves on its  
25 longitudinal sides, in which grooves spaced-apart longitudinal strips of the carrier element are disposed. Neighbouring ends of said longitudinal strips are interconnected by said respective connecting piece.

A sometimes felt disadvantage of the windscreen wiper device  
30 as described in the above international (PCT-) patent publication is that it is too expensive.

It is an object of the invention to improve the prior art, that is to improve a windscreen wiper device known from the above international (PCT-) patent publication, wherein a low cost "yokeless" wiper device or "flat blade" is proposed.

5

In order to accomplish that objective, a windscreen wiper device of the kind referred to in the introduction according to the invention is characterized in that said longitudinal groove has a closed circumference, wherein said connecting device is connected to said wiper blade. Instead of two separate longitudinal strips inserted in two opposing longitudinal grooves in said wiper blade, now use is made of particularly one central groove having a closed circumference, thus forming a central channel for particularly one longitudinal strip. Said connecting device is not connected to longitudinal strip(s), as in the prior art, but to said wiper blade made of an elastomer material, such as rubber.

20 It is noted that the invention is not restricted to use with passenger cars, but it can also be used with trains and other fast vehicles.

In one preferred embodiment of a windscreen wiper device in accordance with the invention said wiper blade comprises an elongated upper holding part and an elongated lower wiping part of a flexible material, wherein said holding part comprises said longitudinal groove and holds said wiping part, and wherein said connecting device is connected to said holding part.

30

Particularly, said holding part comprises downwardly extending arms, seen in cross-section, for pivotally

engaging said wiping part. In other words, a mechanical articulation is realized between said holding part and said wiping part, wherein said holding part holds said wiping part allowing said wiping part to make pivotal or hingeable movements relative to said holding part during use. In use said pivotal movements of said wiping part correspond to oscillatory movements of said oscillating arm. Due to said mechanical articulation said wiping part will not have to bend to follow the oscillatory movements of said oscillating arm, so that a permanent deformation of said wiping part as a result of stress in the rubber thereof is avoided. Please note that a sometimes felt disadvantage of the windscreen wiper device as described in the above international (PCT-) patent publication is that a rubber wiping lip of said wiper blade might show a permanent deformation after several months of use, as said wiping lip has to make many oscillating movements during use, wherein said wiping lip has to bend severely. Bending the rubber of said wiping lip many times back and forth might lead to a permanent deformation of said rubber and thus to deteriorated wiping properties, with all negative consequences involved.

Experiments of the present invention have shown that said wiping part particularly comprises a wiping lip, a neck extending from said wiping lip, as well as an enlarged head extending from said neck, wherein said enlarged head is mounted into a hollow chamber defined by said arms of said holding part. Preferably, said enlarged head has a circular, elliptical, square, rectangular, rhomboid or heart-shaped cross-section. Said wiping lip is placed in abutment with a windscreen to be wiped. Said wiping lip, said neck and said enlarged head particularly are preferably in one piece and extend in longitudinal direction along the entire length of

the wiper blade. In particular, said holding part comprise inwardly extending end parts, wherein said neck is located at least partly between said end parts, and wherein the enlarged head is located above said end parts. In other  
5 words, said enlarged head is confined in said hollow chamber, wherein said hook-shaped end parts further retain said wiping part onto said holding part. Particularly, said hollow chamber comprises a lubricant in order to allow smooth pivotal movements of said wiping part without wear.

10 More in particular, said arms of said holding part comprise inwardly extending end parts, wherein said neck is located at least partly between said end parts, and wherein the enlarged head is located above said end parts. In other words, said enlarged head is confined in said hollow  
15 chamber, wherein said hook-shaped end parts further retain said wiping part onto said holding part. Particularly, said hollow chamber comprises a lubricant in order to allow smooth pivotal movements of said wiping part without wear.

20 It is noted that in the invention said holding part and said wiping part extend in longitudinal direction along the entire length of said wiper blade. In other words, said wiper blade consists of two mutually cooperating constructional elements, namely said holding part and said  
25 wiping part. Said parts are preferably slidably connected to each other, wherein said enlarged head of said wiping part is slidably mounted into said hollow chamber of said holding part. Said hollow chamber extends along the entire length of said wiper blade so as to form a channel with two open ends.

30 One of said open ends of said channel forms an entrance through which said wiping part as a separate construction element can be slid by hand into said channel until said wiping part is finally retained onto said holding part (the

first position). Said open end also acts as an exit through which said wiping part can be slid by hand from the first position until said wiping part as a separate "loose" construction element can be replaced or repaired (the second  
5 position).

In another preferred embodiment of a windscreen wiper device according to the invention said connecting device is welded, soldered or glued to said wiper blade. In other words, the  
10 connecting device and the wiper blade are connected together so as to withstand shearing forces in a direction along said longitudinal strip. In practice, a soldering operation is also called a brazing operation. Said connecting device is welded, soldered or glued along its entire length to said  
15 wiper blade or at several distinct points along its length. Preferably, said connecting device is welded or soldered to said wiper blade through an ultrasonic welding or soldering operation. More particularly, a polymer material is used as a soldering material, preferably a polymer resin.

20  
In another preferred embodiment of a windscreen wiper device in accordance with the invention outer ends of said longitudinal groove are closed by a respective connecting piece connected to said wiper blade. Said connecting pieces  
25 or "end caps" serve to block any movement of said longitudinal strip. In a preferred embodiment said connecting pieces or "end caps" are connected to a longitudinal horizontal side of said holding part that faces away from a windscreen to be wiped. In addition thereto or  
30 instead thereof said connecting pieces or "end caps" are connected to a vertical end side of said holding part.

It is noted that what has been indicated above regarding welding, soldering or glueing of said connecting device, also applies here to welding, soldering or glueing of said connecting pieces. In other words, said connecting pieces  
5 are preferably welded, soldered or glued to said wiper blade, particularly through an ultrasonic welding or soldering operation. More in particular, a polymer material comprising a polymer resin is used therewith as a soldering material.

10

The invention will now be explained in more detail with reference to figures illustrated in a drawing, wherein:

- 15 - figure 1 shows a perspective view of a windscreen wiper device according to a preferred embodiment of the invention;
- 20 - figures 2 and 3 are a cross-section of the windscreen wiper device of figure 1 at the location of a connecting device for an oscillating arm and at another location outside the connecting device, respectively;
- 25 - figure 4 is a cross-section of the windscreen wiper device of figure 1 at the location of a connecting piece at both ends of a wiper blade thereof.

Figures 1 and 2 show a preferred variant of a windscreen wiper device 1 according to the invention. Said windscreen wiper device 1 is built up of a wiper blade 2 consisting of  
30 a plastic elongated upper holding part 3 and an elastomeric elongated lower wiping part 4, both extending in longitudinal direction along the entire length of said wiper blade 2. In the holding part 3 a central longitudinal groove

5 is formed, in which a longitudinal strip 6 made of spring band steel is fitted (figures 2). Said strip 6 forms a flexible carrier element for the rubber wiper blade 2, as it were, which is thus biased in a curved position (the curvature in operative position being that of a windscreen to be wiped). Outer ends of said wiper blade 2 are connected on either side of the windscreen wiper device 1 to connecting pieces 7.

10 The windscreen wiper device 1 is furthermore built up of a connecting device 8 of plastic material for an oscillating wiper arm 9 (figure 1). Said connecting device 8 comprises clamping members 10 that are integral therewith, which engage round longitudinal sides 11 of the holding part 3 that face away from each other, as a result of which the connecting device 8 is firmly attached to the unit consisting of the holding part 3 and the strip 6. The oscillating wiper arm 9 is pivotally connected to the connecting device 8 about a pivot axis near one end thereof.

20 As can be seen from figures 2 and 3, said holding part 3 is provided with downwardly extending arms 12 in one piece therewith, seen in cross-section, thus defining a hollow chamber or space 13, again seen in cross-section. Said hollow chamber 13 extends in longitudinal direction along the entire length of said wiper blade 2, so as to form a channel with two open outer ends. Again referring to figures 2 and 3, said wiping part 4 consists of a wiping lip 14, a neck 15 extending from said wiping lip 14, as well as an enlarged head 16 extending from said neck 15 and having a rectangular cross-section. Said parts 3,4 are slidably connected to each other, wherein said enlarged head 16 of said wiping part 4 is slidably mounted into said hollow

channel of said holding part 3. One of said open ends of said channel forms an entrance through which said wiping part 4 as a separate construction element can be slid by hand into said channel until said wiping part 4 is finally retained onto said holding part 3 (the first or holding position). Said open end also acts as an exit through which said wiping part 4 can be slid by hand from the first position until said wiping part 4 as a separate "loose" construction element can be replaced or repaired (the second position). The arms 12 of said holding part 3 pivotally engage the enlarged head 16 of said wiping part 4, so as to allow a pivotal or hingeable movement of said wiping part 4 when the oscillating wiper arm 9 attached to said holding part 3 makes a corresponding oscillatory movement.

15

A spoiler or air deflector 17 is present either located on a side of said holding part 3 which faces away from said wiping part 4, wherein said spoiler 17 is in one piece with said holding part 3 (figures 2 and 3) or attached as a detachable separate construction element thereto. A lubricant can be present in said channel 13.

20

Said connecting device 8 and said connecting pieces 7 are particularly welded, soldered or glued to said wiper blade 2 at elongated locations indicated with reference numerals 18.

25

Although not depicted in the figures, it will be clear for a person skilled in the art that the oscillating wiper arm 9 is connected to a mounting head fixed for rotation to a shaft driven by a small motor. In use, the shaft rotates alternately in a clockwise and in a counter-clockwise sense carrying the mounting head into rotation also, which in turn

30

draws the oscillating wiper arm 9 into rotation and by means of the connecting device 8 moves the wiper blade 2.

The invention is not restricted to the embodiments shown,  
5 but also extends to other preferred variants falling within  
the scope of the appended claims. For example, a skilled  
person would easily understand that the central longitudinal  
strip 6 of figures 2 and 3 could well be replaced by two  
longitudinal strips 6 located in correspondingly shaped  
10 grooves 5 in said holding part 3.

**CLAIMS**

1. A windscreen wiper device comprising an elastic,  
elongated carrier element, as well as an elongated  
5 wiper blade, which can be placed in abutment with a  
windscreen to be wiped, which wiper blade includes at  
least one longitudinal groove, in which groove a  
longitudinal strip of the carrier element is disposed,  
which windscreen wiper device comprises a connecting  
10 device for an oscillating arm, wherein said oscillating  
arm is pivotally connected to said connecting device  
about a pivot axis near one end, characterized in that  
said longitudinal groove has a closed circumference,  
wherein said connecting device is connected to said  
15 wiper blade.
2. A windscreen wiper device according to claim 1, wherein  
said wiper blade comprises an elongated upper holding  
part and an elongated lower wiping part of a flexible  
20 material, wherein said holding part comprises said  
longitudinal groove and holds said wiping part, and  
wherein said connecting device is connected to said  
holding part.
- 25 3. A windscreen wiper device according to claim 2, wherein  
said connecting device is connected to longitudinal  
vertical sides of said holding part that face away from  
each other.
- 30 4. A windscreen wiper device according to claim 2 or 3,  
wherein said connecting device is connected to a  
longitudinal horizontal side of said holding part that  
faces towards a windscreen to be wiped.

5. A windshield wiper device according to any of the preceding claims 1 through 4, wherein said connecting device is welded, soldered or glued to said wiper blade.
- 5
6. A windshield wiper device according to claim 5, wherein said connecting device is welded or soldered to said wiper blade through an ultrasonic welding or soldering operation.
- 10
7. A windshield wiper device according to claim 5 or 6, wherein a polymer material is used as a soldering material.
- 15
8. A windshield wiper device according to claim 7, wherein said polymer material comprises a polymer resin.
9. A windshield wiper device according to any of the preceding claims 1 through 8, wherein outer ends of said longitudinal groove are closed by a respective connecting piece connected to said wiper blade.
- 20
- 10 A windshield wiper device according to claim 9, wherein said connecting pieces are connected to a longitudinal horizontal side of said holding part that faces away from a windshield to be wiped.
- 25
- 11 A windshield wiper device according to claim 9 or 10, wherein said connecting pieces are connected to a vertical end side of said holding part.
- 30

- 12 A windshield wiper device according to claim 9, 10 or  
11, wherein said connecting pieces are welded, soldered  
or glued to said wiper blade.
- 13 A windshield wiper device according to claim 12,  
5 wherein said connecting pieces are welded or soldered  
to said wiper blade through an ultrasonic welding or  
soldering operation.
- 14 A windshield wiper device according to claim 12 or 13,  
10 wherein a polymer material is used as a soldering  
material.
- 15 A windshield wiper device according to claim 14,  
wherein said polymer material comprises a polymer  
15 resin.

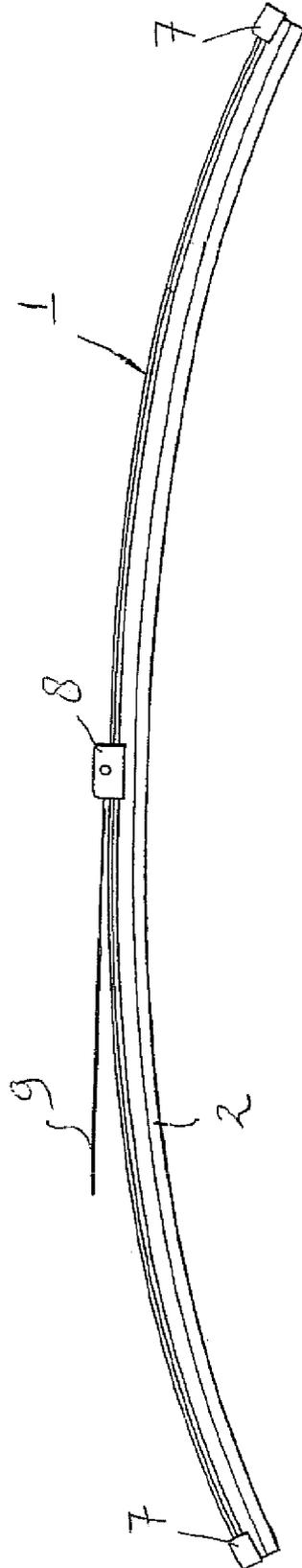
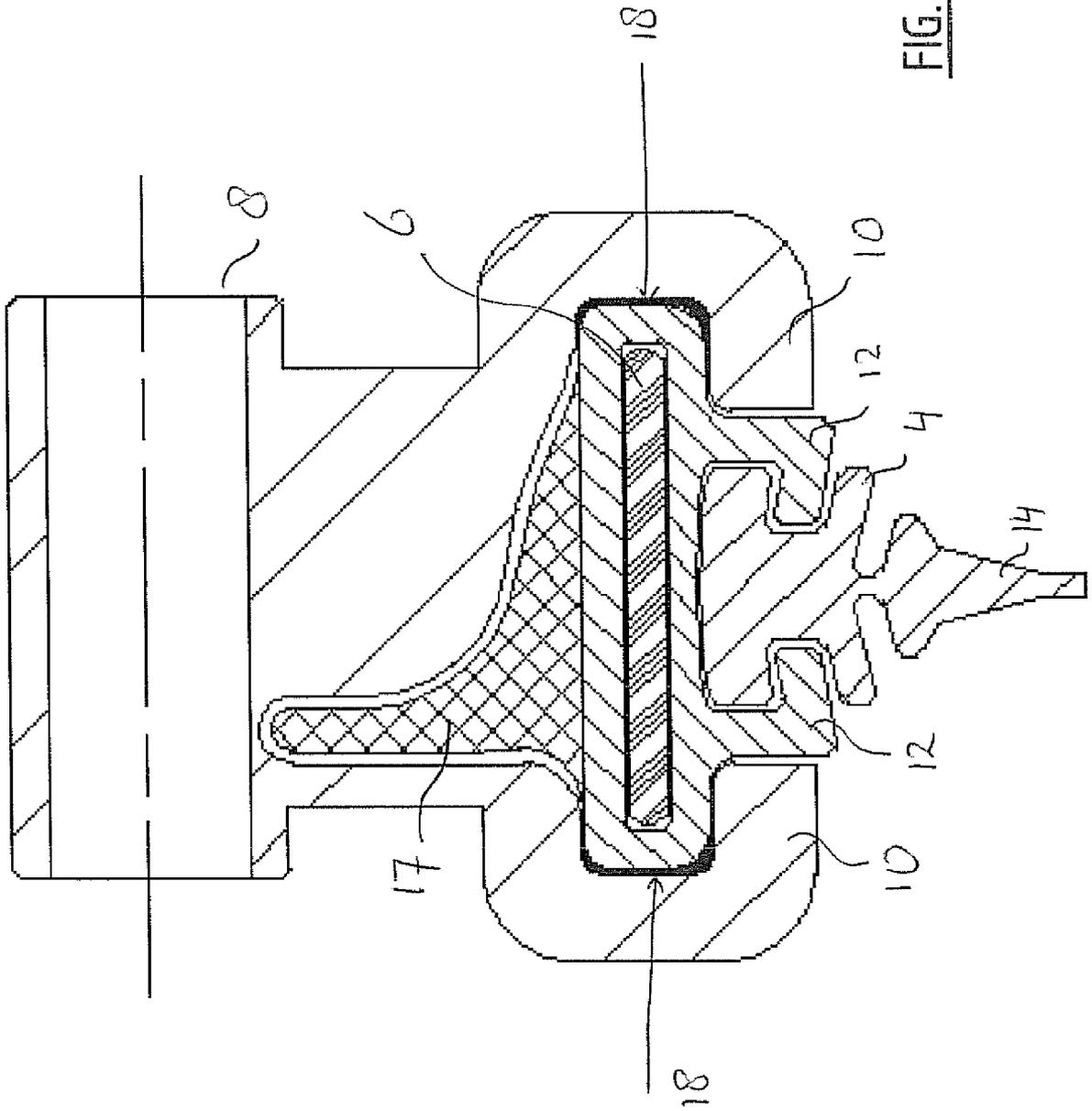


FIG. 1





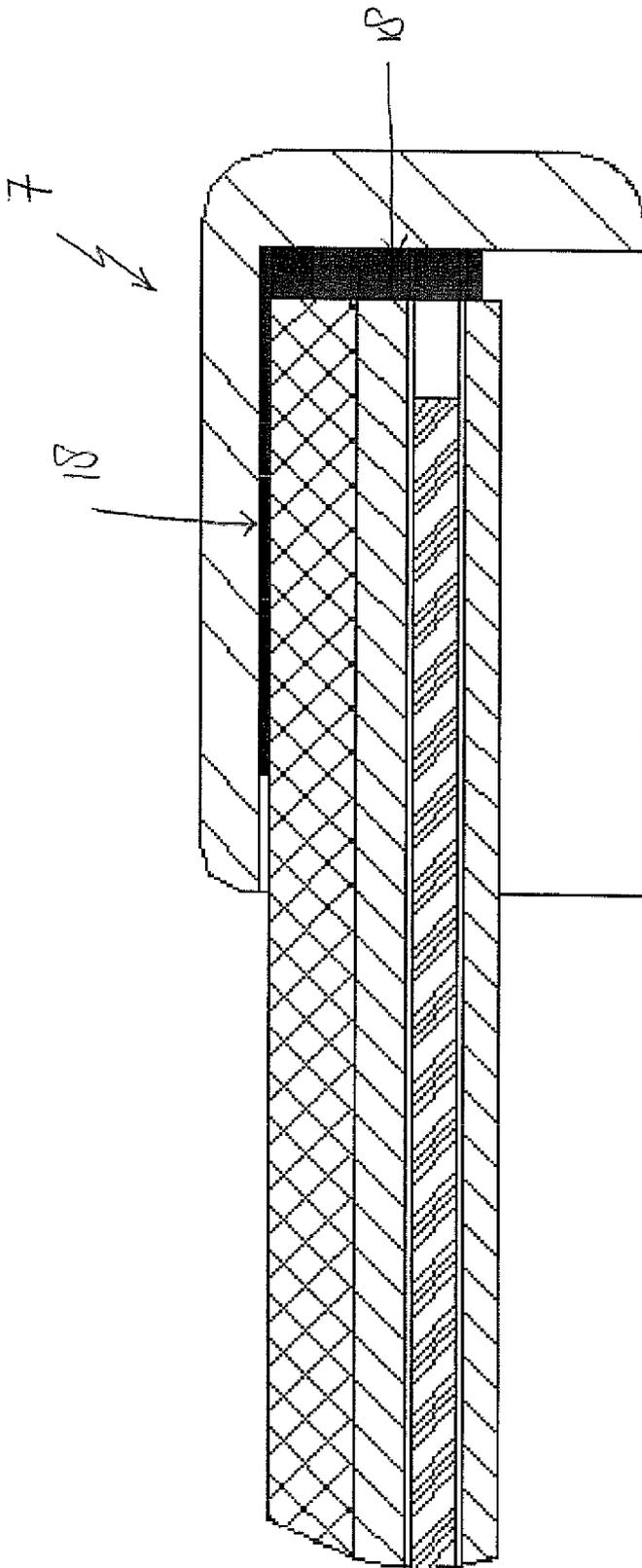


FIG. 4

**INTERNATIONAL SEARCH REPORT**

International application No

PCT/EP2008/057634

**A. CLASSIFICATION OF SUBJECT MATTER**

INV. B60S1/38

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

B60S

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	FR 2 871 127 A (VALEO SYSTEMES D ESSUYAGE SOC [FR]) 9 December 2005 (2005-12-09)	1-4
Y	page 6, line 28 - page 8, line 16; figures 1-4, 7-9	5, 9
Y	DE 101 14 476 A1 (BOSCH GMBH ROBERT [DE]) 26 September 2002 (2002-09-26) paragraph [0006] - paragraph [0008]	5
Y	WO 02/04269 A (VALEO AUTO ELECTRIC GMBH [DE]; SCHMID ECKHARDT [DE]; LENZEN OLIVER [DE]) 17 January 2002 (2002-01-17) page 3 - page 4; figure 1	9
X	FR 2 891 227 A (VALEO SYSTEMES D ESSUYAGE SOC [FR]) 30 March 2007 (2007-03-30) figures 1-3	1, 2

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents:

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- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2008/057634

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