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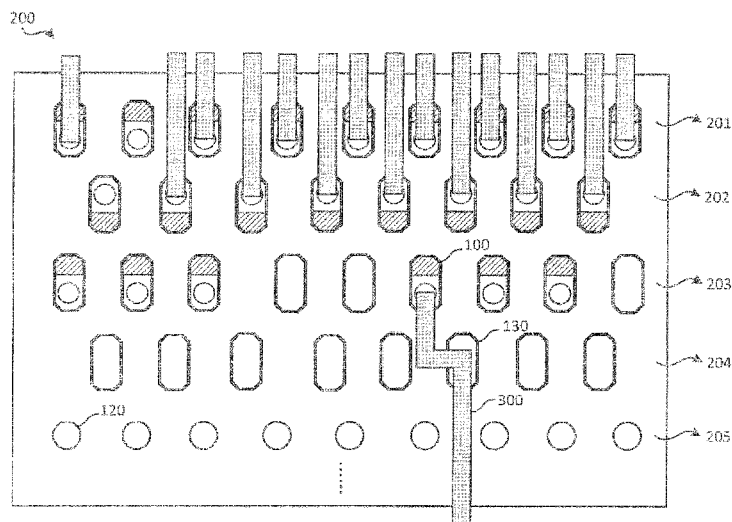


FIG. 3

(57) Abstract: The present invention relates to apparatus and method for electrical testing for flip chip. An embodiment of the present invention provides a pad on a flip chip, comprising: a first portion for contact with one or more tips of a probe device during a testing before a bumping on the pad; and a second portion for the bumping without contact with the one or more tips during the testing. The flip chip and manufacturing methods are also disclosed. With embodiments of the present invention, the pads on a flip chips may be tested using a probe card while estimating the problems caused by the probe marks on the pads.

APPARATUS AND METHOD OF ELECTRICAL TESTING FOR FLIP CHIP

FIELD OF THE INVENTION

5 [0001] Embodiments of the present invention generally relate to the field of electrical testing of the flip chip, and more particularly, to the structure and arrangement of bonding pads on a flip chip, corresponding manufacturing methods, and computer program products.

10 BACKGROUND OF THE INVENTION

[0002] Generally speaking, a semiconductor device is produced through a series of processes such as manufacturing, electrical die sorting (EDS) and packaging. The EDS process is used to test various electrical characteristics of the semiconductor wafer. During the EDS process, the chips with and without defects may be separated from each other. If the defects may be repaired or fixed, the chips will go through a repair procedure for later use. On the other hand, for those chips on which the defects cannot be fixed, the wafers will be discarded. By use of the EDS process, the productivity in the packaging process may be significantly improved and the costs and time may be reduced.

20 [0003] The EDS process may use various probe devices, like probe cards, to test the electrical characteristics of the chips. A probe card is equipped with one or more tips for contacting the bonding pads on a chip to detect any defects. Commonly-used probe cards can be classified into the cantilever type and the vertical type. In general, a cantilever probe card is applicable to a wafer where the pads are located proximate to the edge of chips or dies, the pads are formed in four or less rows, the pad area is approximately $40 \times 40 \mu\text{m}$, and the inline and stagger pitches between the pads are no less than $30 \mu\text{m}$ and $60 \mu\text{m}$, respectively. The cantilever probe cards have excellent performances, for example, for those chips on which the pads are located proximate to the edges.

30 [0004] A vertical probe card is generally applicable to a wafer where the pads may be located at any positions on the dies. The vertical probe card may have flat tips or point tips. The point tips may be used when the pitch between pads are more than $80 \mu\text{m}$, and

the flat tips may be used when the pitch between pads are more than 100 μ m. The vertical probe card with flat tips is usually more cost effective than the one with point tips because the flat tips usually have longer life time.

[0005] With the integrated circuits becoming smaller in size and higher in speed, it is sometimes difficult to apply wire bonding technology in packaging chips with a great number of input/output. Accordingly, attention has been drawn to the flip chip packaging technology. As know, a flip chip may include bumps in the form of solders or copper columns. For solder or lead-free (LF) bumps, the pitch between two bumps is generally more than 150 μ m, to which the vertical probe card may be applicable. If the pitch between the centers of two bumps are less than 150 μ m, a copper column(s) may be added between the solder and the under bump metal (UBM) to enhance the reliability. For copper column bumps, the pitch between bumps may be at the level of 80 μ m.

[0006] In testing the flip chips using the probe cards, a problem to be addressed is the probe marks on the pads left behind the probe tips. More specifically, when a probe card is used to test the electrical characteristics before bumping, the probe will inevitably leave some marks on the contact areas on the pads during operation, and these marks in turn degrade the performance and/or reliability of the chips. For example, for solder bumps, the probe marks may cause one or more voids between the bumps and the UBM, which will weaken the coupling strength and make the bumps displace or even drop during solder reflow procedure. For copper bumps, the strong stress in the UBM plating process is very likely to crash the copper columns down or cause crakes in the passivation layer.

[0007] In view of the foregoing, there is a need in the art for new solutions for testing the pads on flip chips using probe cards while estimating the problems caused by the probe marks.

SUMMARY OF THE INVENTION

[0008] To solve the above and other potential problems in the prior art chip probe, embodiments of the present invention provide new solutions for probing the pads in a flip chip.

[0009] In the first aspect, embodiments of the present invention provide a pad on a flip chip. The pad comprises a first portion for contact with one or more tips of a probe

device during a testing before a bumping on the pad; and a second portion for the bumping without contact with the one or more tips during the testing.

[0010] In the second aspect, embodiments of the present invention provide a flip chip. The flip chip comprises a first set of pads according to the descriptions contained in the
5 above paragraph; and a second set of pads, each of the pads in the second set only for bumping after the testing.

[0011] In the third aspect, embodiments of the present invention provide a method for manufacturing a pad on a flip chip. The method comprises providing a first portion of the pad for contact with one or more tips of a probe device during a testing before a
10 bumping on the pad; and providing a second portion of the pad for the bumping without contact with the one or more tips during the testing.

[0012] In the fourth aspect, embodiments of the present invention provide a method for manufacturing a flip chip. The method comprises forming a first set of pads according to the descriptions contained in the above paragraph; and forming a second set of pads on the
15 chip, each of the pads in the second set only for bumping after the testing.

[0013] In the fifth aspect, embodiments of the present invention provide a computer-readable medium having instructions stored thereon, the instruction, when executed by a processor, causing the processor to implement a method manufacturing a pad on a flip chip according to the descriptions contained in the above paragraph.

[0014] In the sixth aspect, embodiments of the present invention provide a
20 computer-readable medium having instructions stored thereon, the instruction, when executed by a processor, causing the processor to implement a method for manufacturing a flip chip according to the descriptions contained in the above paragraph.

[0015] As summarized above and detailed below, in accordance with embodiments of
25 the present invention, a pad on the flip chip may be divided into two portions, one portion used for contact with the probe tips during the testing, while the other portion used for bumping without contact with the probe tips. In this way, the EDS process may be effectively carried out before packaging the chips, and in the meantime, those potential problems caused by probe marks on the pads may be avoided because the portion on the
30 pad that is used for bumping is free of any probe marks. As such, both the productivity

and the reliability of package may be ensured.

[0016] Other features and advantages of embodiments of the present invention will also be understood from the following description of specific exemplary embodiments when read in conjunction with the accompanying drawings, which illustrate, by way of example, the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0017] Embodiments of the invention will be presented in the sense of examples and their advantages are explained in greater detail below, with reference to the accompanying drawings, wherein:

[0018] FIG. 1 shows the schematic top view of a pad on a flip chip in accordance with exemplary embodiments of the present invention;

[0019] FIG. 2 shows the schematic top view of a flip chip in accordance with exemplary embodiments of the present invention;

[0020] FIG. 3 shows the schematic top view of the flip chip as shown in FIG. 2 where traces have been routed;

[0021] FIG. 4 shows the flowchart of a method for manufacturing a pad on a flip chip in accordance with exemplary embodiments of the present invention; and

[0022] FIG. 5 shows the flowchart of a method for manufacturing a flip chip in accordance with exemplary embodiments of the present invention.

[0023] Throughout the figures, same or similar reference numbers indicates same or similar elements.

DETAILED DESCRIPTION OF EMBODIMENTS

[0024] As briefed above, when using the probe card to test the electrical characters of traditional bonding pads on a wafer, the probe tips is very likely to leave some marks on the contact areas on the pads. As used herein, the term “probe mark” or “mark” refers to the foot print left behind the probe tips after contact with the pads. Those probe marks will probably cause problems in subsequent processes. For example, such probe marks

might result in voids between the UBM layer and the solder formed over the UBM. As a result, the bump will be easily displaced or even dropped during the solder reflowing. Furthermore, in the case that the UMB plating (for example, nickel plating) process is applied for a copper column, the copper column may be crashed down by the stress.

5 Therefore, the area on pad that will be used for bumping should be avoided any contact with the probe tips during the probe testing before bumping.

[0025] In general, embodiments of the present invention provide new solutions for electrical characteristic testing for flip chips. As will be apparent from the further discussions below, a pad on a flip chip may be divided into two portions, one portion used
10 for contact with the tips of the probe cards during the testing before bumping, while the other portion used for bumping without contact with the probe tips. In this way, the bumping portion on the bump may be free of probe marks, thereby avoiding those problems caused by the marks on the pad left behind the probe tips. As such, the stability of the packaged chips may be improved without reducing the productivity. Now
15 some exemplary embodiments of the present invention will be described with reference to the figures.

[0026] Reference is now made to FIG. 1, where the top view of a pad on a flip chip in accordance with exemplary embodiments of the present invention. As shown, in accordance with embodiments of the present invention, the pad 100 may be formed on a
20 flip chip (not shown). The pad 100 may be divided into two portions, namely, the first portion 101 and the second portion 102.

[0027] The first portion 101 is dedicated to the testing. More specifically, the first portion 101 of the pad 100 is used for contact with one or more tips of a probe device (e.g., a probe card) during a testing before the bumping on the pad. The probe card may detect
25 various electrical characteristics of the pad 100 by contacting the first portion 101 with its tips. In subsequent bumping procedure, the portion 101 will not be used anymore. In this way, even if the probe tips leave one or more marks on the first portion 101, those marks will not cause voids between the UBM layer and the solder or any other problem existing in the prior art.

30 [0028] On the other hand, the second portion 102 of the pad 100 is dedicated to the bumping and subsequent processes. During the probe testing before the bumping, it is

ensured that no probe tip touches the second portion 102. This may be done by appropriately configure and control the probe card or any other probe devices. If the pad 100 passes the electrical testing, then the second portion 102 may be used for bumping. Definitely the second portion will be entirely free of any probe marks, thereby
5 successfully avoiding the potential problems.

[0029] In accordance with some embodiments of the present invention, the cross profile of the pad 100 may have an elongated shape. For example, the pad 100 may have a shape of long octagon, as shown in FIG. 1. Alternatively, rectangle, ellipse, or any other elongated shapes are also feasible. Having an elongated shape may be
10 advantageous because the first portion for probe testing and the second portion for bumping may be physically separated from each other in a more effective manner. Of course, those skilled in the art would readily appreciate that the cross profile of the pad is not limited to the elongated shape. Instead, any appropriate shape may be used for the pad and the scope of the invention is not limited in that regard.

[0030] In accordance with some embodiments of the present invention, the area of the first portion 101 may be less than the area of the second portion 102. In this way, it is ensured that the pad 100 will have sufficient area for subsequent bumping, routing and other processes. Additionally, in accordance with some embodiments of the present invention, the area of the first portion 101 may be set greater than a predefined low
20 threshold, such that there is sufficient area for contact with the probe tips. Those skilled in the art would readily appreciate that the area of the first and second portion may be set depending on various factors and specific requirements, and the scope of the invention is not limited in that regard.

[0031] In accordance with some embodiments of the present invention, as shown in
25 FIG. 1, the first portion 101 is formed at one side of the pad 100, and the second portion 102 is formed at the opposite side of the pad 100. In this way, the probe card may be configured and controlled more effectively and efficiently to contact only the first portion 101 with its tips during testing. Of course, those skilled in the art would readily appreciate that any other arrangements of the first and second portions 101 and 102 are
30 feasible. For example, the portion 102 may be formed at the middle of the pad 100, and the portion 101 may be further divided into two parts arranged at the two opposite side of the pad 100, respectively. Additionally, there may be one or more other portions in

addition to the first and second portions 101 and 102. These additional portions may be reserved for any other uses. The scope of the invention is not limited in that regard.

[0032] Reference is next made to FIG. 2, where the top view of a flip chip in accordance with exemplary embodiments of the present invention is shown. As shown, the flip chip 200 may comprise at least two set of pads, namely, the first set and the second set. The first set includes one or more pads 100 which are described above, for example, with reference to FIG. 1. Specifically, each pad 100 comprises a first portion for contact with one or more tips of a probe device during a testing before a bumping on the pad, and a second portion for the bumping without contact with the one or more tips during the testing.

[0033] The second set includes one or more pads, each of which is only used for bumping after the testing. That is, each and every pad 120 within the second set will not contact with any tips of the probe card during the electrical characteristic testing. In accordance with this configuration, the pads within the first set may undergo the probe testing as representative of the chip 200, while the second set of pads 120 will not be damaged by the probe tips.

[0034] In accordance with some embodiments of the present invention, the first set of pads 100 is formed in a first area of the chip 200, and the first area is proximate to an edge 206 of the chip 200. In the specific embodiment shown in FIG. 2, the first area in which the first set of pads 100 is formed includes the rows 201 and 202 as well as a part of the row 203. In this embodiment, the rows 201 and 202 are the rows that most proximate to the edge 206 of the chip 200. This may be desired for the convenience and accuracy of the probe device's operations. Moreover, as shown from FIG. 2, the pads 100 within the first set may be formed in the first area with different orientations. For example, the pads 100 in the rows 201 and 202 are inversely orientated with respect to each other.

[0035] In accordance with some embodiments of the present invention, the second set of pads 120 may be formed in a second area of the chip. Compared with the first area in which the first set of pads is formed, the second area is further from the edge 206 of the chip 200. For example, in the specific embodiment shown in FIG. 2, the second area includes the row 205, which is further from the edge 206 than the rows 201-203.

[0036] Furthermore, in accordance with some embodiments of the present invention,

the flip chip 200 may further comprise a third set of pads 130, each of the pads 130 in the third set is only used for probe. That is, the pads 130 within the third set may contact with the tips of the probe device during the testing, and the bumping process will not be performed on the pads 130.

5 [0037] In accordance with some embodiments of the present invention, the third set of pads 130 may be formed in a third area between the first and second areas. In the specific embodiment shown in FIG. 2, the third area in which the third set is formed may include the fourth rows 204 and parts of the third row 203 from the edge 206. In other words, the pads 130 are generally located between the pads 100 within the first set and the
10 pads 120 within the second set.

[0038] The arrangement as shown in FIG. 2 may be beneficial. For example, if a plurality of pads 120, which are only used for bumping, are formed in the row 204, then the space for the probe card's operations will be limited. As a result, one has to use the vertical probe card, for example, with point tips, to conduct testing, which is more
15 expensive. Instead, by forming some pads 130 which are only used for probe in the row 204 and the remaining part of the row 203, as shown in FIG. 2, the probe device may have more space to operate. Accordingly, the cantilever probe card which is more cost effective may be used to probe those pads formed in the rows 201-204 to successfully test the electrical characteristics of the chip 200. Moreover, the vertical probe card with flat
20 tips may also be used in connection with embodiments of the present invention, which might be desired.

[0039] Additionally, the arrangement shown in FIG. 2 may ensure sufficient space for subsequent operations such as routing. For example, as shown in FIG. 3, when performing routing after the bumping on the flip chip 200, the trace 300 originated from a
25 pad 100 in the row 203 may pass over a pad 130 in the row 204. This is possible because the pad 130 will only be used for probe but not for bumping or any other processes. In this way, more flexibility in routing and/or other processes may be obtained. In that regard, in accordance with some embodiments of the present invention, the pads 130 within the third set may include power pads, ground pads, or any other pads with no need
30 of bumping.

[0040] Those skilled in the art would readily appreciate that the arrangement shown in

FIG. 2 is exemplary and only for the purpose of illustration. Any other appropriate arrangements are feasible, and the scope of the present invention is not limited in that regard.

[0041] Now refer to FIG. 4, where the flowchart of a method for manufacturing a pad on a flip chip in accordance with exemplary embodiments of the present invention is shown.

[0042] After the method 400 starts, at step S401, a first portion of the pad is provided for contact with one or more tips of a probe device during a testing before a bumping on the pad. In other words, as described above, the first portion will only be used for probe. No bumping process will be applied to the first portion of the pad later. In accordance with some embodiments of the present invention, providing the first portion comprises forming the first portion at a side of the pad, for example, as shown in FIG. 1.

[0043] Next, the method 400 proceeds to step S402, where a second portion of the pad is provided for the bumping without contact with the one or more tips during the testing. As detailed above, it is ensured that the second portion will not contact with the probe tips during the testing and therefore is free of any probe tips. In accordance with some embodiments of the present invention, providing the second portion comprises forming the second portion at the side opposite to the side at which the first portion is formed, for example, as shown in FIG. 1.

[0044] In accordance with some embodiments of the present invention, the area of the first portion is less than the area of the second portion. Further, the area of the first portion may be set greater than a predefined low threshold.

[0045] In accordance with some embodiments of the present invention, the method 400 may proceed to the optional step S403. At step S403, the pad may be shaped as an elongated shape, for example, a long octagon, a rectangle, or an ellipse. Any other shape factors are also feasible.

[0046] The method 400 ends after step S403. Those skilled in the art would readily appreciate that the method 400 may be embodied to manufacture the pad 100 as detailed above with reference to FIG. 1. Therefore, any features that are described above in connection to FIG. 1 are also applicable to the method 400 and are omitted herein.

[0047] FIG. 5 shows the flowchart of a method for manufacturing a flip chip in accordance with exemplary embodiments of the present invention.

[0048] After the method 500 starts, at step S501, a first set of pads is formed on the flip chip, each of the pads in the first set comprises a first portion for contact with one or more tips of a probe device during a testing before a bumping on the pad, and a second portion for the bumping without contact with the one or more tips during the testing. A pad in the first set has been described above with reference to FIG. 1, and may be manufactured according to the method 400 described above with reference to FIG. 4.

[0049] In accordance with some embodiments of the present invention, forming the first set of pads may comprise forming the first set of pads in a first area of the chip that is proximate to an edge of the chip.

[0050] Next the method 500 proceeds to step S502, where a second set of pads is formed on the chip, each of the pads in the second set only used for bumping after the testing. In accordance with some embodiments of the present invention, forming the second set of pads may comprise forming the second set of pads in a second area of the chip that is further from the edge than the first area.

[0051] In accordance with some embodiments of the present invention, the method 500 may proceed to the optional step S503. At step S503, a third set of pads may be formed on the chip, each of the pads in the third set only used for contact with the one or more tips of the probe device during the testing. In accordance with some embodiments of the present invention, forming the third set of pads may comprise forming the third set of pads in a third area between the first and second areas in which the first and second sets of the pads are formed, respectively.

[0052] The method 500 ends after step S503. Those skilled in the art would readily appreciate that the method 500 may be embodied to manufacture the chip 200 as detailed above with reference to FIGs. 2 and 3. Therefore, any features that are described above in connection to FIGs. 2 and 3 are also applicable to the method 500 and are omitted herein.

[0053] Through the above descriptions, those skilled in the art would readily appreciate that in accordance with embodiments of the present invention, a kind of new pad is

provided for use on the flip chip. Such pad may be divided into two separate portions, one portion used for contact with the tips of the probe cards during the testing before bumping, while the other portion used for bumping without contact with the probe tips. In this way, the bumping portion on the bump may be free of probe marks, thereby
5 avoiding any problems caused by the marks left by the probe tips on the pad.

[0054] For the purpose of illustrating spirit and principle of the present invention, some specific embodiments thereof have been described above. However, it is noted that the described embodiments in no sense limit the scope of the present invention.

[0055] In general, the various exemplary embodiments may be implemented in
10 hardware or special purpose circuits, software, logic or any combination thereof. For example, some aspects may be implemented in hardware, while other aspects may be implemented in firmware or software which may be executed by a controller, microprocessor or other computing device, although the invention is not limited thereto. While various aspects of the exemplary embodiments of this invention may be illustrated
15 and described as block diagrams, flowcharts, or using some other pictorial representation, it is well understood that these blocks, apparatus, systems, techniques or methods described herein may be implemented in, as non-limiting examples, hardware, software, firmware, special purpose circuits or logic, general purpose hardware or controller or other computing devices, or some combination thereof.

[0056] Specifically, various blocks shown in FIGs. 4 and 5 may be viewed as method
20 steps, and/or as operations that result from operation of computer program code, and/or as a plurality of coupled logic circuit elements constructed to carry out the associated function(s). At least some aspects of the exemplary embodiments of the inventions may be practiced in various components such as integrated circuit chips and modules, and that
25 the exemplary embodiments of this invention may be realized in an apparatus that is embodied as an integrated circuit, FPGA or ASIC that is configurable to operate in accordance with the exemplary embodiments of the present invention.

[0057] Furthermore, the method described above with reference to FIGs. 4 and 5 may be embodied as computer program products comprising instructions for implementing the
30 method steps. For example, some embodiments of the present invention may provide computer-readable medium having instructions stored thereon, the instruction, when

executed by a processor, causing the processor to implement the method 400 or 500.

[0058] While several specific implementation details are contained in the above discussions, these should not be construed as limitations on the scope of any invention or of what may be claimed, but rather as descriptions of features that may be specific to particular embodiments of particular inventions. Certain features that are described in this specification in the context of separate embodiments can also be implemented in combination in a single embodiment. Conversely, various features that are described in the context of a single embodiment can also be implemented in multiple embodiments separately or in any suitable sub-combination. Moreover, although features may be described above as acting in certain combinations and even initially claimed as such, one or more features from a claimed combination can in some cases be excised from the combination, and the claimed combination may be directed to a sub-combination or variation of a sub-combination.

[0059] Similarly, while operations are depicted in the drawings in a particular order, this should not be understood as requiring that such operations be performed in the particular order shown or in sequential order, or that all illustrated operations be performed, to achieve desirable results. In certain circumstances, multitasking and parallel processing may be advantageous. Moreover, the separation of various system components in the embodiments described above should not be understood as requiring such separation in all embodiments, and it should be understood that the described program components and systems can generally be integrated together in a single software product or packaged into multiple software products.

[0060] Various modifications, adaptations to the foregoing exemplary embodiments of this invention may become apparent to those skilled in the relevant arts in view of the foregoing description, when read in conjunction with the accompanying drawings. Any and all modifications will still fall within the scope of the non-limiting and exemplary embodiments of this invention. Furthermore, other embodiments of the inventions set forth herein will come to mind to one skilled in the art to which these embodiments of the invention pertain having the benefit of the teachings presented in the foregoing descriptions and the associated drawings.

[0061] Therefore, it is to be understood that the embodiments of the invention are not

to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. Although specific terms are used herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

WHAT IS CLAIMED IS:

1. A pad on a flip chip, comprising:
a first portion for contact with one or more tips of a probe device during a testing
before a bumping on the pad; and
5 a second portion for the bumping without contact with the one or more tips
during the testing.

2. The pad according to Claim 1, wherein a cross profile of the pad is shaped as
an elongated shape.

3. The pad according to Claim 1, wherein an area of the first portion is less than
an area of the second portion.

4. The pad according to Claim 1, wherein the first portion is formed at a side of
15 the pad, and the second portion is formed at an opposite side of the pad.

5. A flip chip comprising:
a first set of pads according to Claim 1; and
a second set of pads, each of the pads in the second set only used for the bumping
20 after the testing.

6. The flip chip according to Claim 5, wherein the first set of pads is formed in
a first area of the chip that is proximate to an edge of the chip, and
wherein the second set of pads is formed in a second area of the chip that is
25 further from the edge than the first area.

7. The flip chip according to Claim 6, further comprising a third set of pads,
each of the pads in the third set only used for contact with the one or more tips of the
probe device during the testing.

8. The flip chip according to Claim 7, wherein the third set of pads is formed in
a third area of the chip between the first and second areas.

9. A method for manufacturing a pad on a flip chip, comprising:
providing a first portion of the pad for contact with one or more tips of a probe
device during a testing before a bumping on the pad; and
providing a second portion of the pad for the bumping without contact with the
5 one or more tips during the testing.

10. The method according to Claim 9, further comprising:
shaping a cross profile of the pad as an elongated shape.

10 11. The method according to Claim 9, wherein an area of the first portion is less
than an area of the second portion.

12. The method according to Claim 9, wherein providing the first portion
comprises forming the first portion at a side of the pad,
15 and wherein providing the second portion comprises forming the second portion
at an opposite side of the pad.

13. A method for manufacturing a flip chip comprising:
forming a first set of pads according to Claim 1 on the chip; and
20 forming a second set of pads on the chip, each of the pads in the second set only
used for bumping after the testing.

14. The method according to Claim 13, wherein forming the first set of pads
comprises forming the first set of pads in a first area of the chip that is proximate to an
25 edge of the chip, and
wherein forming the second set of pads comprises forming the second set of pads
in a second area of the chip that is further from the edge than the first area.

15. The method according to Claim 14, further comprising:
30 forming a third set of pads on the chip, each of the pads in the third set only used
for contact with the one or more tips of the probe device during the testing.

16. The method according to Claim 15, wherein forming the third set of pads comprising forming the third set of pads in a third area of the chip between the first and second areas.

5 17. A computer-readable medium having instructions stored thereon, the instruction, when executed by a processor, causing the processor to implement the method according to any of Claims 9-12.

10 18. A computer-readable medium having instructions stored thereon, the instruction, when executed by a processor, causing the processor to implement the method according to any of Claims 13-16.

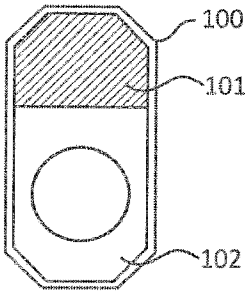


FIG.1

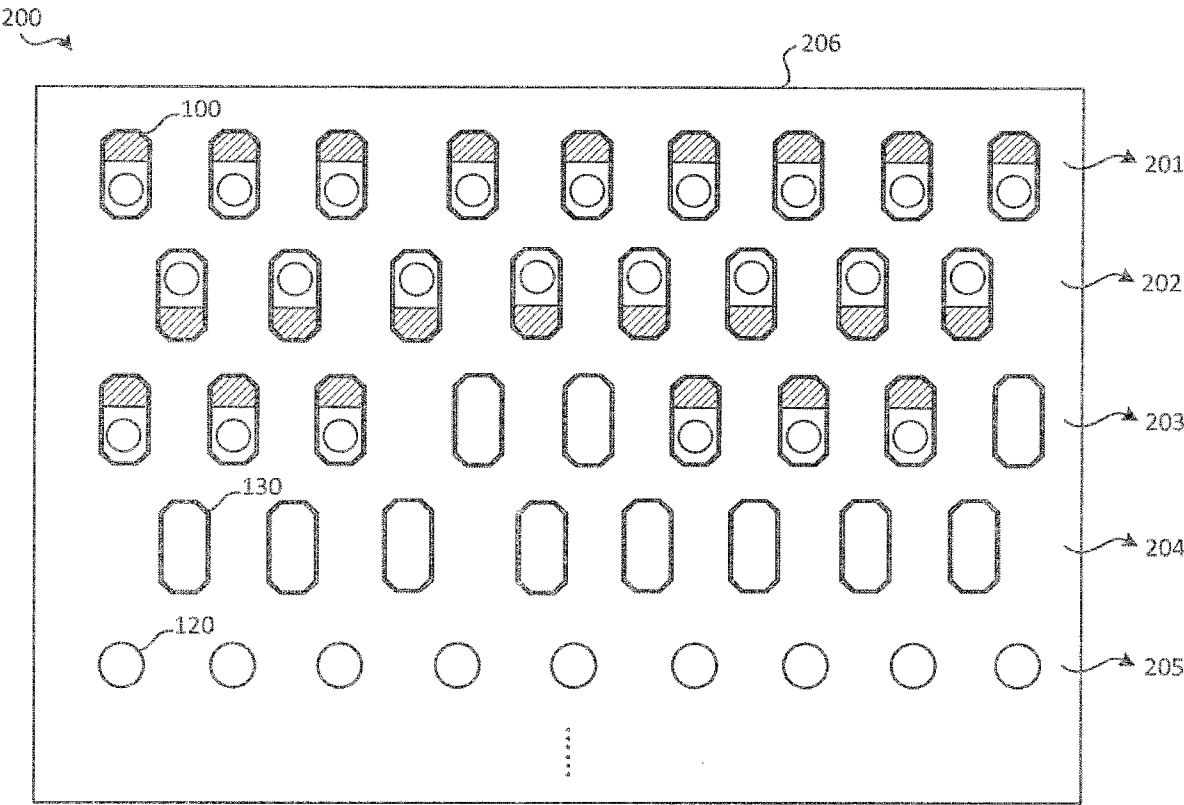


FIG.2

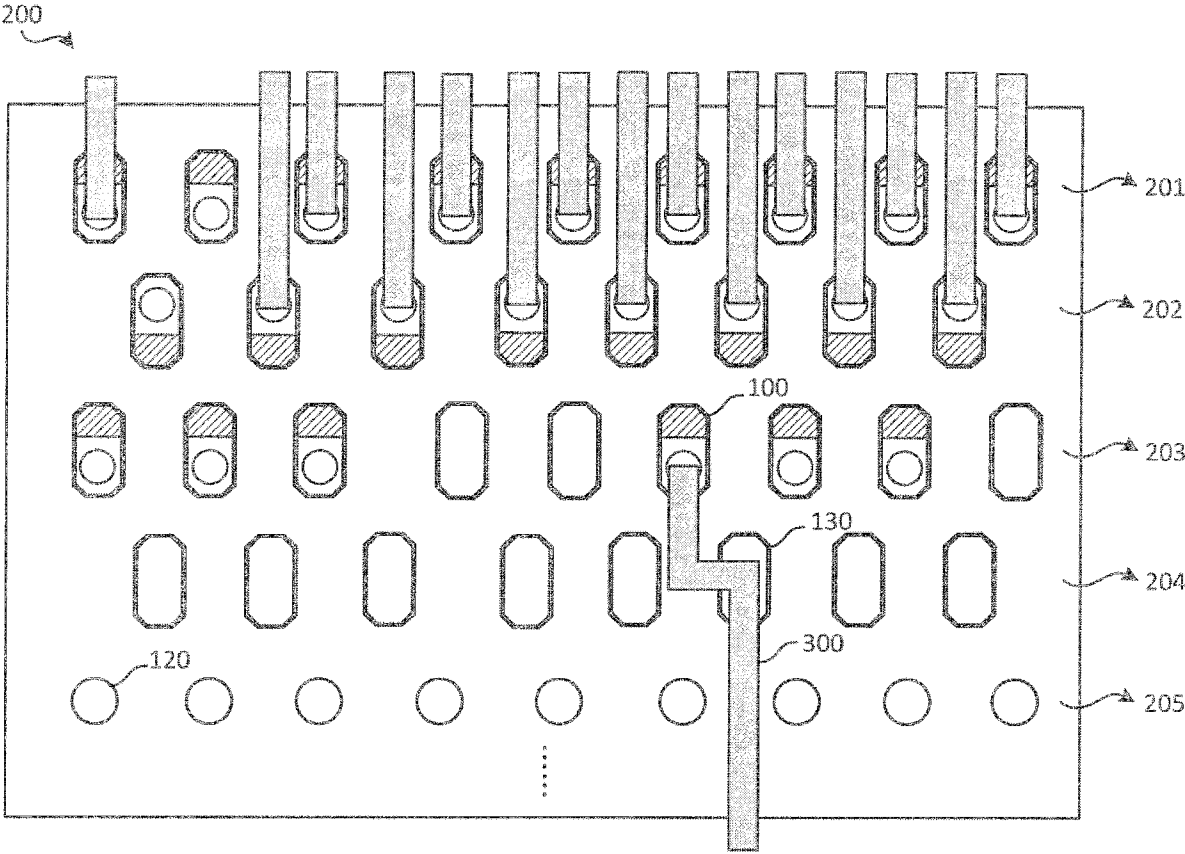


FIG. 3

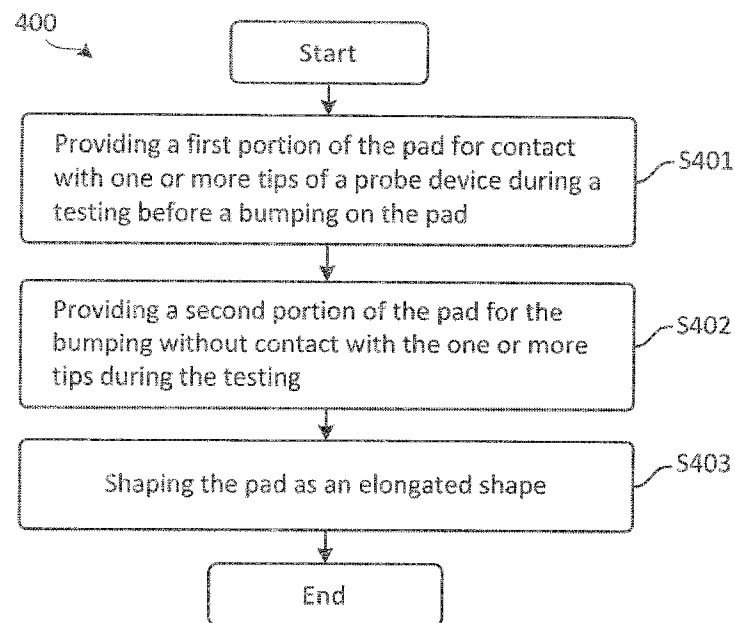


FIG. 4

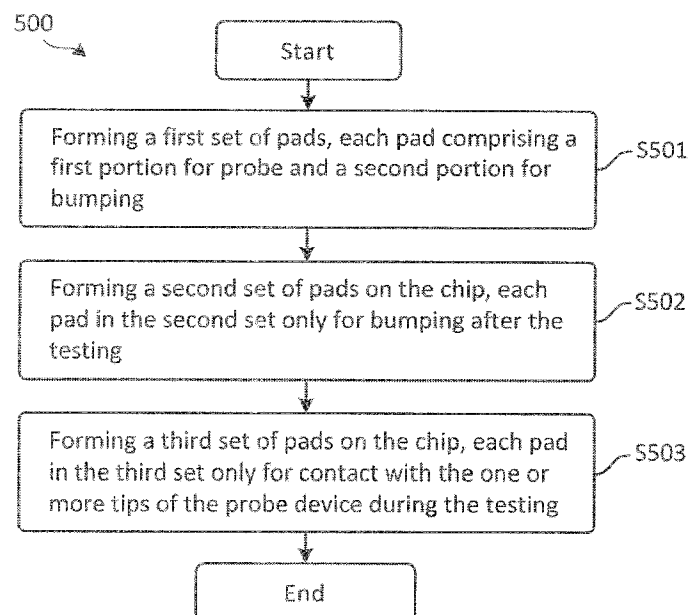


FIG. 5