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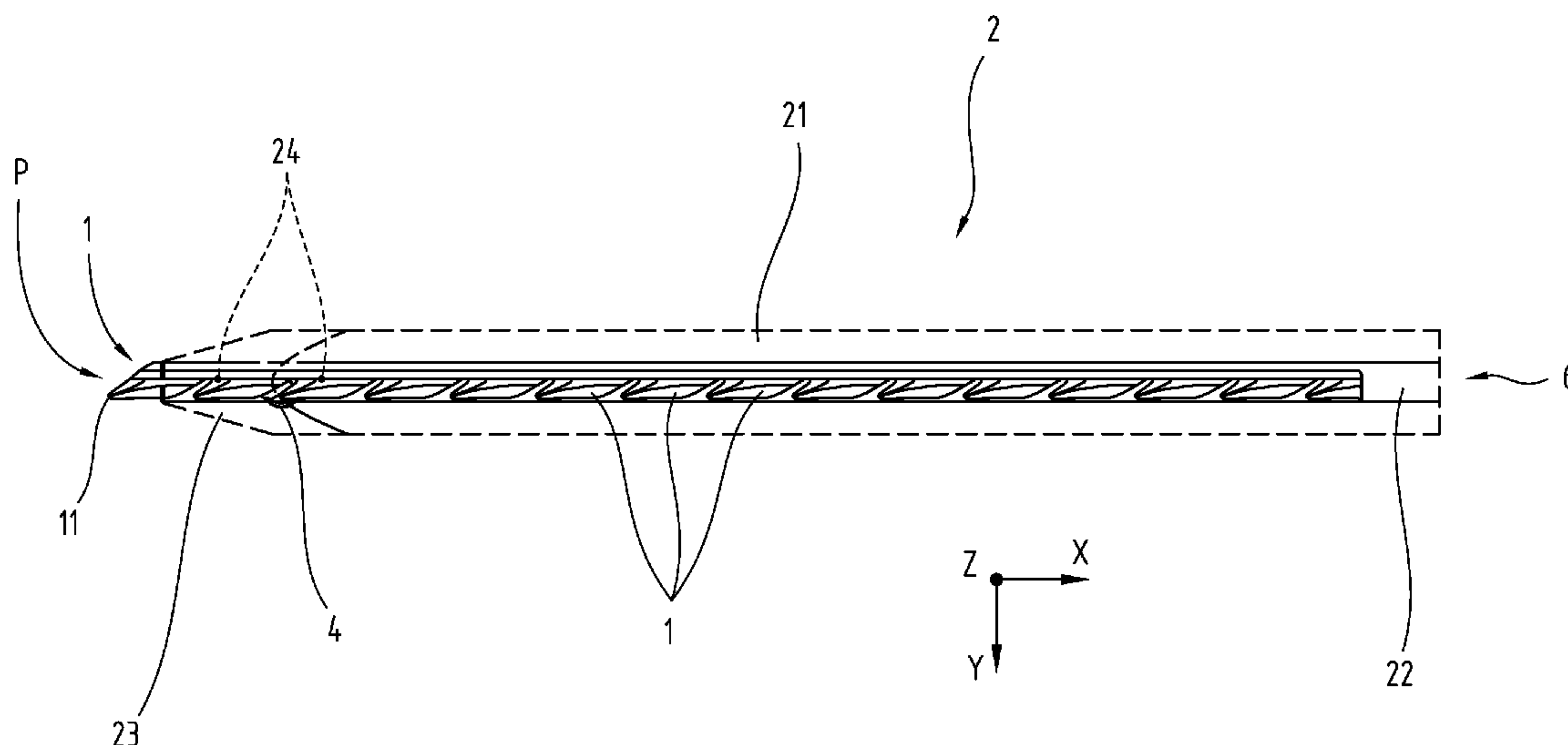
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(54) Title: TURNING TOOL, TOOL HOLDER AND CUTTING INSERT ARRANGEMENT

Fig.1



(57) Abstract: The invention relates to a turning tool for lathes, comprising a cutting insert (1) and a tool holder (2) having a recess (22) for receiving the cutting insert (1) in a working position (P), which is located at an end of the base body that can be advanced toward a working position, having an oblong base body (21) with a polygon cross-section. The base body (21) preferably has a cylindrical recess (22) which preferably extends in its longitudinal direction, in which recess (22) a plurality of cutting inserts (1) are received in a straight line, one after the other and aligned in the same orientation are mounted to be movable in the direction toward the working position (P).

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