



- (51) International Patent Classification:
F16D 55/226 (2006.01) *F16D 65/18* (2006.01)
- (21) International Application Number:
PCT/EP2016/082502
- (22) International Filing Date:
22 December 2016 (22.12.2016)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
15202224.0 22 December 2015 (22.12.2015) EP
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- (81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,

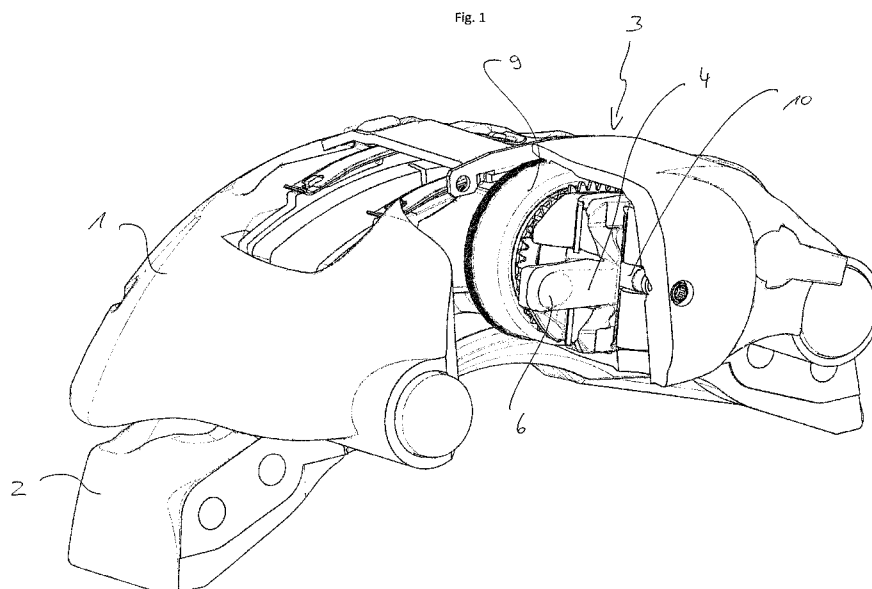
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM,
DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KH, KN,
KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA,
MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG,
NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS,
RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY,
TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN,
ZA, ZM, ZW.

- (84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ,
TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU,
TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE,
DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: DISC BRAKE



(57) Abstract: The present invention relates to a disc brake, in which a force-redirecting device (35) is arranged between an actuator and the brake caliper for transmitting an input force from the actuator to a brake caliper (4) of the brake actuation mechanism (3).



Haldex Brake Products AB

Disc brake

5 The present invention relates to a disc brake, in particular for a utility vehicle.

10 In this connection the invention shall include disc brakes which either comprise a sliding caliper or a fixed caliper, which overlap one or more brake discs. Mainly but not exclusively the invention relates to disc brakes of the spot-type.

15 Disc brakes, in particular for heavy load trucks, are known with different configurations, both with respect to the type of the actuation mechanism, with respect to the way of the transmission of the braking force onto one or several brake discs and with respect to the type of the adjustment for compensating the brake lining wear.

20 With respect to the brake actuation mechanism, the present invention shall preferably, but not exclusively, relate to a single tappet design as it is known e.g. from International patent application WO 2011/113554 A2 of the applicant, in which the elements of the return mechanism and the adjustment
25 mechanism are incorporated into the tappet design and surrounded by the unit consisting of the outer and inner sleeves, which both form part of the adjustment mechanism and thus brake actuation mechanism. The adjustment mechanism incorporated therein is driven by a rotatable lever, which
30 introduces the clamping force from an actuator into the brake actuation mechanism. The rotatable lever is arranged such that

the introduction of the clamping force into the elements of the brake actuation mechanism, e.g. the thrust element and the adjuster, is directed more or less in axial direction in relation to the brake disc, i.e. in a direction substantially parallel of the rotation axis of the brake disc; the lever thus basically rotates towards the brake disc. In this regard, the present invention shall refer to disc brakes of the axial type.

Independent from the actual design of the brake actuation mechanism to be employed in this connection, the invention aims for a new configuration and arrangement of an actuator for the rotatable lever and of the rotatable lever itself, which allows the adaptation of the disc brake, in particular with respect to the external position of the actuator, to different spatial constraints being present in different types of vehicles.

A further object can be seen in the provision of a brake actuation mechanism which is easy to assemble and the single components of which can be manufactured in an easy and cost-effective manner.

These objects, respectively, are solved by a disc brake according to claim 1.

According to the invention a disc brake is proposed which comprises a brake caliper, which overlaps at least one brake disc, and a brake actuation mechanism being arranged inside the caliper and having

- an amplification mechanism comprising a brake lever being rotatable around a pivot bearing for introducing the clamping force from an actuator,
- a thrust element for transmitting the amplified clamping force onto the brake disc,

in which a force-redirecting device is arranged between the actuator and the brake caliper for transmitting an input force from the actuator to the brake lever.

- 5 The force-redirecting device may be supported in a swivelling manner inside a housing, the housing being attached to the caliper.

10 The force-redirecting device is preferably configured as a triangular shaped lever comprising one end which receives a piston from the actuator and another end which receives the end of a transmission rod for connecting to an actuator connecting means of the brake lever, wherein both ends are orientated towards each other by a defined angle which is
15 selected depending on the spatial needs of the entire assembly.

According to a preferred embodiment, angular connecting means are provided which are arranged between the brake caliper and
20 the housing of the force-redirecting device, which angular connecting means are configured to allow different angular positions of the housing of the force-redirecting device in relation to the caliper, so as to provide further adaptation possibilities to spatial needs.

25 These angular connecting means may comprise a flange ring which will be fixed e.g. by bolts to a corresponding flange of the brake caliper, in which the flange ring is configured to be fixed to the end of the housing of the force-redirecting
30 device in relative different angular positions.

For that purpose, the flange may comprise a series of recesses or bores to cooperate with pins of the housing.

Furthermore, the housing of the force-redirecting device may comprise a pipe section configured to traverse the flange ring and to be fixed to the flange ring by a nut ring, the nut ring being received inside the flange ring.

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The provision of a force-redirecting device in connection with angular connecting means, even further in combination with a brake lever of the axial type, enables a high degree of variability with respect to the adjustment of the position of the actuator in relation to the brake caliper.

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According to another embodiment of the invention, the amplification mechanism and the thrust element shall be mounted in functional cooperation in the brake caliper by means of a rod, which rod is supported in the housing of the brake caliper so as to be not displaceable in axial direction, when assembled.

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In this respect, the brake actuation mechanism with all its single components shall be configured and arranged in such a way that the cooperation with the rod basically may be realized as this is described in detail in the International patent application WO 2011/113554 A2 in the name of the applicant, the disclosure of which shall herewith be exclusively included by reference.

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In other words, the rod shall serve as the mounting means which keeps the single components of the brake actuation mechanism, such as the amplification mechanism, the adjuster, the thrust element, the return device and the lever, together in functional cooperation, wherein these components could be split into different self-supporting sub-modules or units for assembly purposes. In particular the rod serves to also mount the single brake components in the housing of the brake

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caliper in such a way that these components do act in parallel to the rotational axis of the brake disc.

5 The rod can be configured such that it will be fixed in the housing of the brake caliper to be non-movably supported in axial direction.

10 In a further embodiment of the invention, the brake lever may be configured to be mounted at different angular positions around the axis of the rod.

15 In other words, according to the invention the brake lever can be mounted in an angular position in relation to the rod, and thus in relation to the axis of the brake disc and with respect to the thrust element, to allow, in correspondence with an adapted design of the housing of the brake caliper, adaptation to different spatial constraints around the wheel axle and in the surrounding chassis, which may exist for different vehicles, as e.g. for cross-road trucks or low-floor
20 buses.

According to one embodiment, a transmission means of the brake lever is configured to be decoupled from the thrust element so as to be rotatable with respect to the thrust element. In
25 particular, the transmission means shall be configured such that different angular positions are allowed in relation to the thrust element.

30 In order to allow that the brake lever can be mounted in a defined angular position with respect to the rod, in particular for such single tappet designs of the brake actuation mechanism as mentioned above, the transmission means of the lever comprises a recess with is freely traversed by said rod, which allows that the transmission means can freely
35 rotate around that rod upon assembly.

The brake caliper may comprise an extended, neck-like housing section, which is configured according to the desired final angular orientation of the brake lever.

5

At the end of the extended section of the caliper the housing containing the force-redirecting device may be attached, accordingly.

- 10 Furthermore, the disc brake according to the invention in one embodiment may additionally be designed such that the brake lever is configured and arranged in relation to the thrust element so that the clamping force from the actuator is substantially directed perpendicular to the axis of the brake
- 15 disc upon brake actuation.

Further advantages and features of the present invention do become apparent with respect to the embodiments shown in the attached drawings, in which

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- Fig. 1 is a perspective, partially cut-out view of a brake caliper containing a brake actuation mechanism;
- Fig. 2 is a partially cut-out top view of the brake caliper of Fig. 1;
- 25 Fig. 3 is a perspective view schematically showing different angular positions of a housing of a force-redirecting device;
- Fig. 4 is a perspective view of the housing of the force-redirecting device; and
- 30 Fig. 5 is a cross-sectional view of the housing of the force-redirecting device.

Figs. 1 to 3 shows a disc brake in one possible embodiment according to the invention in perspective view with its

substantial components, which are shown in their assembled state.

5 The disc brake comprises a brake caliper 1 which is slideably guided on a carrier 2. The brake caliper 1 receives a brake actuation mechanism 3 preferably, but not exclusively, of that kind as it is described in WO 2011/113554 A2.

10 The brake actuation mechanism 3 comprises a brake lever 4, which is arranged so as to mainly apply a clamping force axially to the brake disc, i.e. the brake lever 4 swivels towards the brake disc around an eccentric pivot bearing 5.

15 The brake lever 4 comprises an actuator connecting means 6 to which a piston (not shown) of an external actuator may attach.

20 The brake actuation mechanism 3 according to the invention is designed in such a way that it on the one hand enables a simple assembly in the brake caliper 1 and on the other hand realizes a faultless functioning with at the same time compact configuration due to the specific arrangement of the single components in relation to each other.

25 Basically, the brake actuation mechanism 3 comprises an amplification mechanism 7, which introduces the clamping force originating from the actuator, or via further force-redirecting means and via a transmission rod as explained further down below, into the brake actuation mechanism 3 and thereby enforcing it in correspondence with a gear ratio being
30 determined by its construction. This is achieved in that the brake lever 4 is pivotably supported against the pivot bearing 5, which is eccentrically arranged with respect to a force-transmitting block 8, the force-transmitting block 8 being in attachment with a thrust element 9.

The thrust element 9 itself is linearly axially guided in the brake caliper 1 so as to advance towards the brake disc upon rotation of the brake lever 4.

5 The force-transmitting block 8 is formed as one piece, preferably as a casted or forged component, and comprises on the side of the lever two substantially half circular recesses for rotatably receiving the brake lever 4. At the side of the brake disc the force-transmitting block 8 is formed with
10 planar surfaces in order to abut against the thrust element 9 or any component of an adjuster mechanism (not shown) being received in the interior of the thrust element 9.

The brake actuation mechanism 3 comprises a centrally arranged
15 rod 10, which is fixed in the rear of the caliper 1 in threaded engagement.

As already explained above, according to the invention, in particular the rod 10 serves to keep the amplification
20 mechanism 7 and/or a not-shown adjustment device and/or the thrust element 9 and/or a not-shown return device together as a self-supporting assembly unit, either all components as one single module or several components as separate sub-modules, each as pre-mounted self-supporting assembly units, for
25 assembly purposes, while the central rod 10 is aligned co-axially to the axis of the brake disc.

For the exact functioning and assembly of such brake actuation mechanism 3, as an example, reference shall be made to WO
30 2011/113554 A2.

According to the invention, in order to adapt to spatial needs resulting from constraints in the surroundings of the disc brake, in particular with respect to the arrangement of the
35 external actuator, the brake lever 4 could be arranged

angularly offset both with respect to the horizontal and vertical plane, which planes being defined in relation to the axis of the brake disc. By that the brake lever 4 can be also arranged at corresponding angular positions, as this is simulated schematically in Fig. 3 by different angular positions A1 - A3 of the housing of the force-redirecting device.

Thus, the brake lever 4 thereby is also angularly offset, i.e. turned in relation to the axis or longitudinal extension of the rod 10 and to the orientation of the thrust element 9.

This is particularly enabled in that the entire brake actuation mechanism 3 according to the invention is, by the majority, rotationally symmetrically orientated around the central rod 10. Since furthermore the force-transmitting block 8 does abut against the thrust element 9 (or against components thereof) in a planar way, but rotatably decoupled therefrom, it is enabled to rotate the brake lever 4 with the single components of the amplification mechanism 7 with respect to the rod 10 and with respect to the axially linearly guided thrust element 9 and fix the brake lever 4 with the amplification mechanism 7 in the desired angular position.

As can be seen in Fig. 2, the brake caliper 1 comprises a neck-like housing section 11 for attachment of a housing 32 of a force-redirecting device.

The housing 32 of the force-redirecting device shall be attached to the neck 11 of the brake caliper 1 by means of angular connecting means 33. The angular connecting means 33 in fact are configured to allow that the housing 32 of the force-redirecting device can be rotated around the neck 11 of the caliper 1.

The housing 32 of the force-redirecting device is shown in perspective view in Fig. 4, whereas in Fig. 5 a cross-section is provided which indicates the single components of the force redirecting device and explains the principle of the angular connecting means 33.

The force-redirecting device is basically configured as a triangular shaped lever 35, which lever 35 is being supported inside the housing 32 in a swivelling manner.

One end 36 of the triangular shaped lever 35 is adapted to attach to a piston (not shown) of an actuator, while the other end 37 of it is fixedly, but relatively movably connected to a transmission rod 38 by means of a holding clamp 39. The holding clamp 39 holds the ball-shaped end 40 of the transmission rod 38 freely rotatably in a correspondingly concave reception of the end 37 of the triangular shaped lever 35.

The transmission rod 38 shall attach to the actuator connection means 6 of the brake lever 4.

The triangular shaped lever 35 is pivotably supported in the housing 32 by means of a pivot bearing 41.

The angular connecting means 33, with which the housing 32 of the force-redirecting device 35 will be attached to the flange-like end of the neck 11 of the caliper 1, comprises a flange ring 42.

The flange ring 42 comprises a circular series of recesses or bores 43, as best can be seen in Fig. 4.

A corresponding series of recesses or bores 44 is circularly arranged around a pipe section 45 of the housing 32, the pipe section 45 being traversed by the transmission rod 38.

5 Pins 46 can be placed at and inserted into corresponding bores 44 of the housing 32, so as to define connection means for the flange ring 42, the latter will then be fixed in a particular angular position in that bores 43 of the flange ring 42 receive the pins 46.

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A nut ring 47 is provided, which will be screwed onto an outer thread 48 of the pipe section 45 and inside a circular groove of the flange ring 42, thereby fixing the latter in a previously selected relative position as defined by the pin
15 connection between the housing 32 and the flange ring 42. Furthermore, a sealing ring 49 is provided to seal the housing 32 in relation to the brake caliper 1.

20

List of reference numerals:

- 1 Brake caliper
- 2 Carrier
- 5 3 Brake actuation mechanism
- 4 Brake lever
- 5 Eccentric pivot bearing
- 6 Actuator connection means
- 7 Amplification mechanism
- 10 8 Force-transmitting block
- 9 Thrust element
- 10 Rod
- 11 Rear extending housing section

- 15 32 Housing force-redirecting device
- 33 Angular connecting means
- 34
- 35 Triangular lever/force-redirecting device
- 36 End to actuator
- 20 37 End to transmission rod
- 38 Transmission rod
- 39 Holding clamp
- 40 Ball-shaped end
- 41 Pivot bearing
- 25 42 Flange ring
- 43 Bores of flange ring
- 44 Bores of pipe section
- 45 Pipe section
- 46 Pins
- 30 47 Nut ring
- 48 Thread
- 49 Seal

A1 - A3 Angular positions housing 32

Claims

1. Disc brake comprising a brake caliper (1), which overlaps at least one brake disc, and a brake actuation mechanism (3) being arranged inside the caliper (1) and having
- 5 - an amplification mechanism (7) comprising a brake lever (4) being rotatable around a pivot bearing (5) for introducing the clamping force from an actuator,
- 10 - a thrust element (9) for transmitting the amplified clamping force onto the brake disc,
- characterized by a force-redirecting device (35) being arranged between the actuator and the brake caliper (1) for transmitting an input force from the actuator to the brake lever (4).
- 15 2. Disc brake of claim 1, in which the force-redirecting device (35) is supported in a swivelling manner inside a housing (32), the housing (32) being attached to the caliper (1).
- 20 3. Disc brake of claim 2, in which angular connecting means (33) are arranged between the caliper (1) and the housing (32), which angular connecting means (33) are configured to allow different angular positions of the housing (32) in relation to the caliper (1).
- 25 4. Disc brake of claim 3, in which the angular connecting means (33) comprise a flange ring (42), the flange ring (42) being configured to be fixed to the caliper (1) and comprising a series of recesses (43) to cooperate with pins (46) of the housing (32).

30

5. Disc brake of claim 4, in which the housing (32) comprises a pipe section (45) configured to traverse the flange ring (42), the flange ring (42) to be fixed to the housing (32) by a nut ring (47), the nut ring (47) being received inside the flange ring (42).

6. Disc brake of claim 5, in which the force-redirecting device (35) is connected to a transmission rod (38), the transmission rod (38) traversing the pipe section (45) and connecting to the brake lever (4).

7. Disc brake of one of claims 1 to 6, in which the brake lever (4) is configured to be mounted at different angular positions around the axis of the rod (10).

8. Disc brake of one of claims 1 to 7, in which the amplification mechanism (7) and the thrust element (9) are mounted in functional cooperation in the brake caliper (1) by means of a rod (10), which rod (10) is supported in the housing of the brake caliper (1) so as to be not displaceable in axial direction.

9. Disc brake of one of claims 1 to 8, in which the brake lever (4) is configured and arranged in relation to the thrust element (9) so that the clamping force from the actuator is substantially directed perpendicular to the axis of the brake disc upon brake actuation.



Fig. 1

Fig. 2

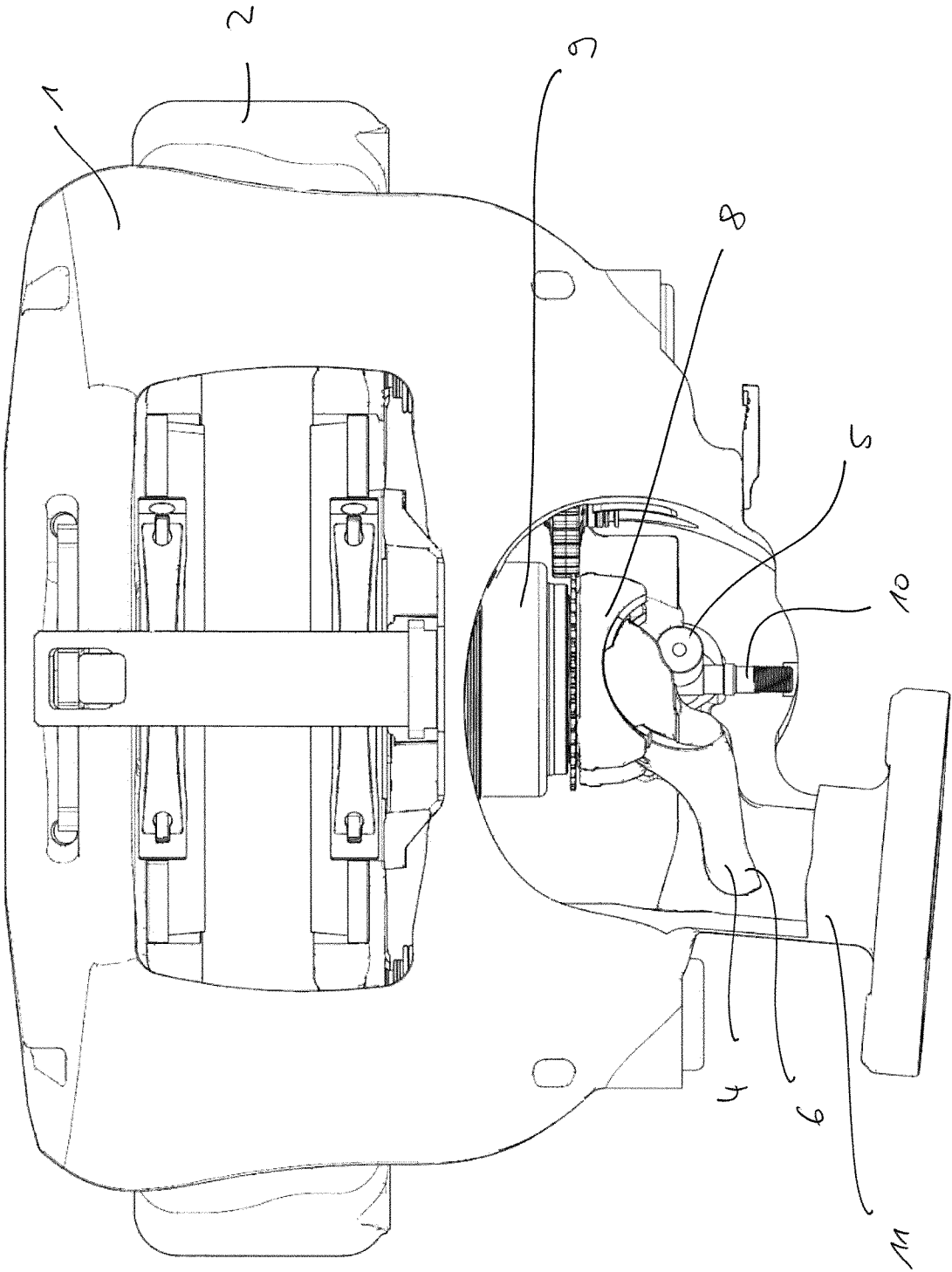


Fig. 3

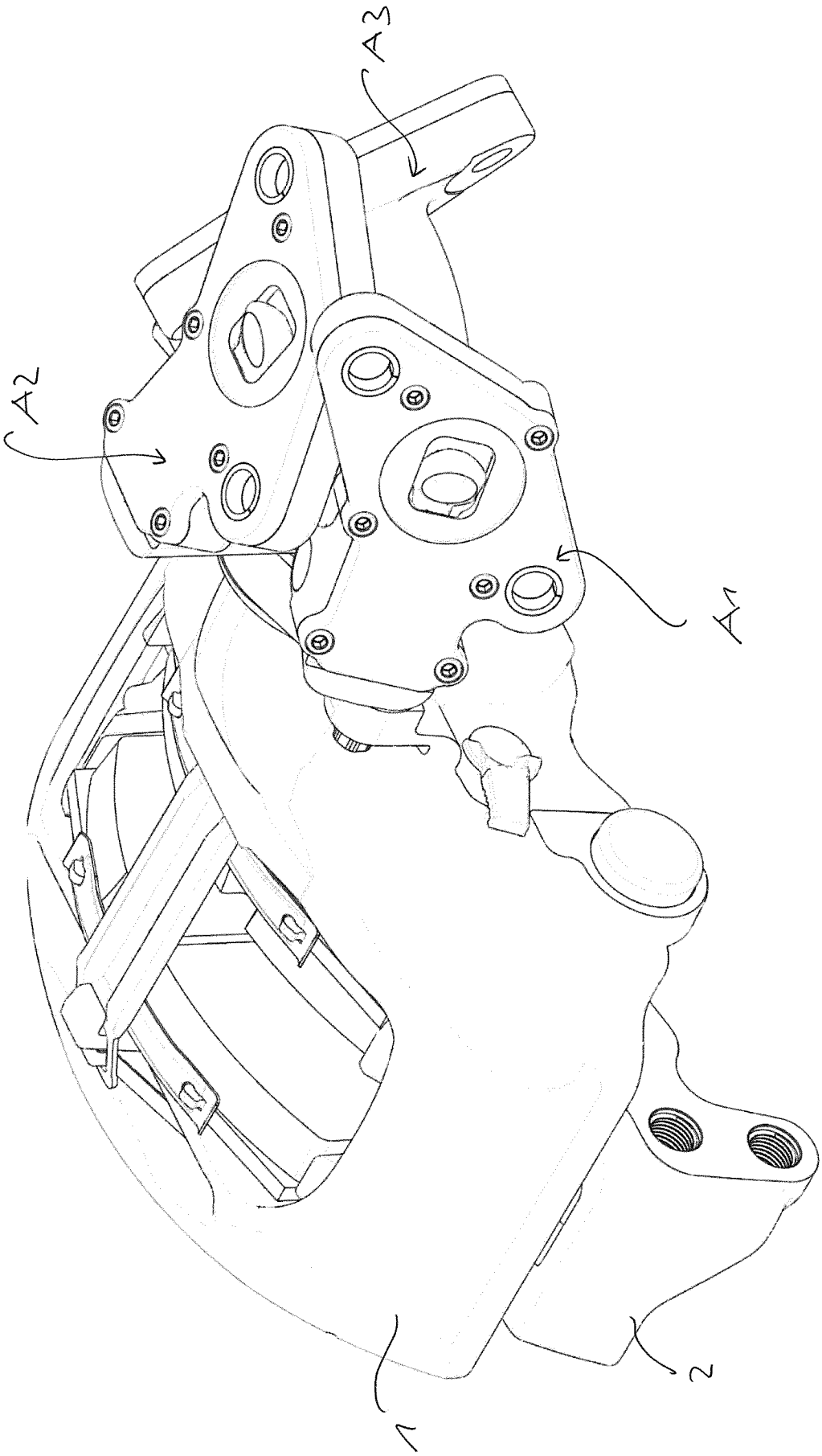


Fig. 4

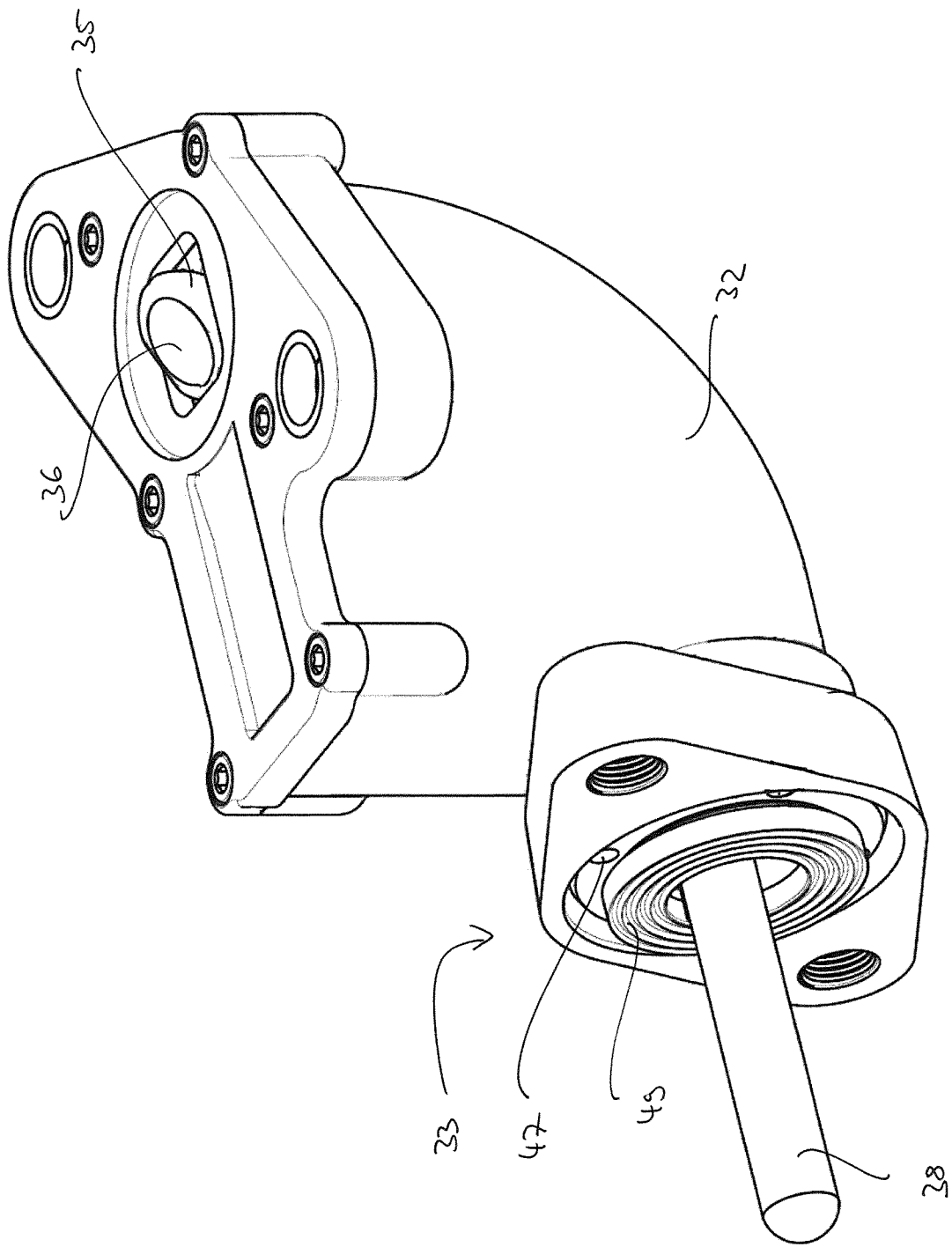
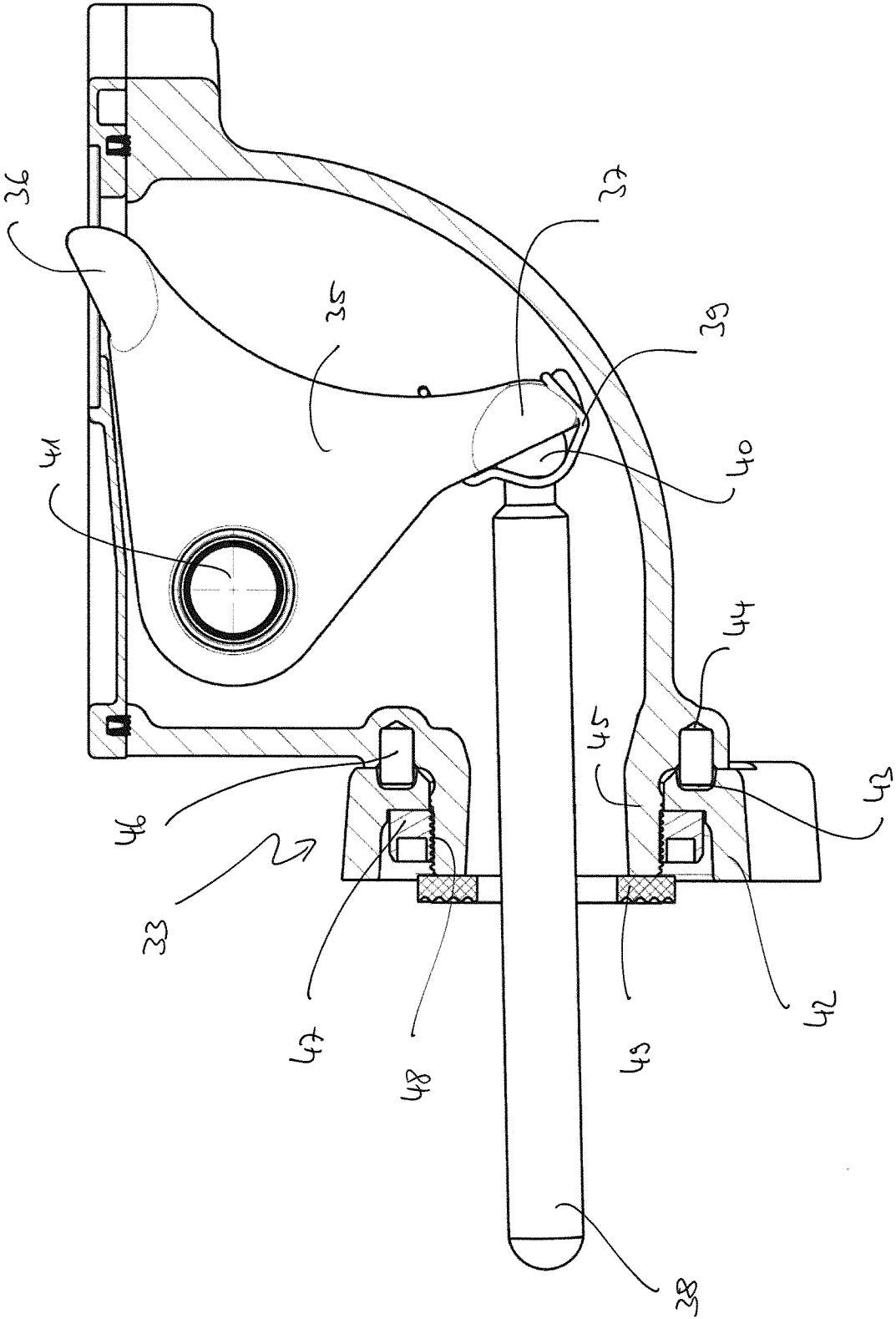


Fig. 5



INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2016/082502

A. CLASSIFICATION OF SUBJECT MATTER
INV. F16D55/226 F16D65/18
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F16D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2015/135014 A1 (TRAILER DESIGN SERVICES PTY LTD [AU]) 17 September 2015 (2015-09-17)	1,7,9
A	the whole document	2-6,8
A	----- WO 2011/113554 A2 (HALDEX BRAKE PROD AB [SE]; SANDBERG STEFAN [SE]; WELIN HANS [SE]) 22 September 2011 (2011-09-22) cited in the application	1-9
A	the whole document ----- EP 1 384 913 A2 (WABCO RADBREMSSEN GMBH [DE]) 28 January 2004 (2004-01-28) the whole document -----	1-9



Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

27 January 2017

Date of mailing of the international search report

07/02/2017

Name and mailing address of the ISA/

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2016/082502

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