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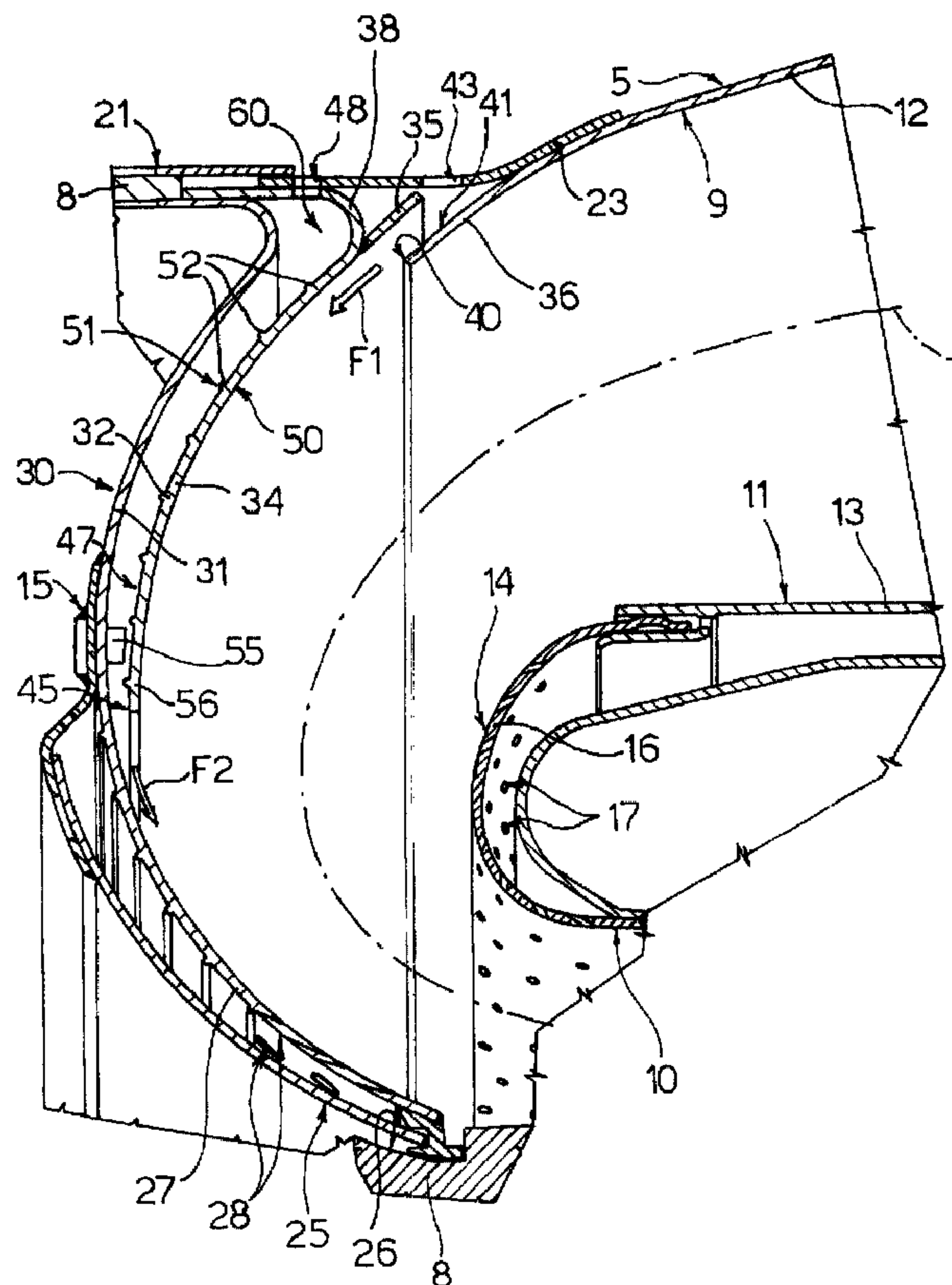
(72) Inventeur/Inventor:
COUTANDIN, DANIELE, IT

(73) Propriétaire/Owner:
AVIO S.P.A., IT

(74) **Agent:** BLAKE, CASSELS & GRAYDON LLP

(54) Titre : CHAMBRE DE COMBUSTION DE TURBINE A GAZ, PARTICULIEREMENT POUR MOTEUR D'AERONEF

(54) Title: GAS TURBINE COMBUSTOR, PARTICULARLY FOR AN AIRCRAFT ENGINE



(57) **Abrégé/Abstract:**

A gas turbine combustor, in particular for an aircraft engine, has at least one chamber, through which combustion gas flows in use, and which is defined by a lateral wall with channeling for feeding cooling air into the chamber and cooling the lateral wall; part of the

(57) **Abrégé(suite)/Abstract(continued):**

channeling is defined by at least one double wall for guiding a relative stream of cooling air into the chamber in a tangential direction with respect to the lateral wall.

ABSTRACT

A gas turbine combustor, in particular for an aircraft engine, has at least one chamber, through which combustion gas
5 flows in use, and which is defined by a lateral wall with channeling for feeding cooling air into the chamber and cooling the lateral wall; part of the channeling is defined by at least one double wall for guiding a relative stream of cooling air into the chamber in a tangential direction with
10 respect to the lateral wall.

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**GAS TURBINE COMBUSTOR, PARTICULARLY
FOR AN AIRCRAFT ENGINE**

The present invention relates to a gas turbine combustor, particularly for an aircraft engine.

5 As is known, jet aircraft engines comprise a compressor; an expansion turbine; and a combustor interposed between the compressor and the turbine. The combustor comprises a combustion chamber communicating with the compressor outlet; and a turbine inlet chamber or conduit, along which, in use,
10 flows relatively high-temperature gas generated inside the combustion chamber.

To reduce thermal stress caused by the high gas temperature, the inner walls defining the turbine inlet conduit and the combustion chamber must be cooled continually;
15 for which purpose, the inner walls have a number of through holes, through which relatively low-temperature air flows crosswise to the inner walls into the conduit where it mixes directly with the gas flowing towards the turbine.

Known combustors of the above type are unsatisfactory by
20 requiring a relatively large amount of air to cool the inner walls as required, and which is mainly due to inefficient heat exchange between the inner walls and the airflow through the holes formed in the inner walls.

Moreover, the holes produce stress concentrations in the
25 material in which they are formed, and so tend to impair the mechanical strength of the inner walls of the combustor.

It is an object of the present invention to provide a gas turbine combustor, particularly for an aircraft engine,

designed to provide a straightforward, low-cost solution to the above problems, and which in particular provides for improving heat exchange between the cooling air and the inner walls.

5 According to the present invention, there is provided a gas turbine combustor, in particular for an aircraft engine; the combustor comprising at least one chamber, through which combustion gas flows in use; at least one lateral wall defining said chamber; and channeling means associated with
10 said lateral wall to permit the passage of a cooling fluid for cooling the lateral wall; and being characterized by also comprising guide means at least partly defining said channeling means to feed at least one stream of said cooling fluid into said chamber in a tangential direction with respect
15 to said lateral wall.

A non-limiting embodiment of the invention will be described by way of example with reference to the accompanying drawings, in which:

Figure 1 shows a schematic, partial diametrical section
20 of a preferred embodiment of the gas turbine combustor, particularly for an aircraft engine, according to the present invention;

Figure 2 shows a larger-scale, diametrical half-section of the Figure 1 combustor.

25 Number 1 in Figure 1 indicates as a whole a jet aircraft engine, which is axially symmetrical with respect to an axis 3, and comprises a compressor (not shown), a combustor 5 (shown partly), and a turbine 6 (shown partly and schematically), arranged in series with one another along a

gas-flow path 7 through engine 1.

With particular reference to Figure 2, combustor 5 comprises a supporting structure 8 (shown partly), and defines an inner annular cavity 9 having an inlet (not shown) communicating with the outlet of the compressor, and an outlet 10 communicating with the inlet of turbine 6. Cavity 9 comprises a combustion chamber 11 (shown partly) defined by two facing walls 12 and 13; and an annular chamber 14 formed in an intermediate position between chamber 11 and outlet 10 to feed the gas into turbine 6.

Chamber 14 decreases gradually in section towards outlet 10 to accelerate flow of the gas, and is defined by two facing walls 15 and 16 having a curved diametrical section and converging with each other towards outlet 10. Wall 16 is convex towards chamber 14, forms an extension of wall 13, and has a number of holes 17 by which streams of cooling air flow through wall 16.

Wall 15, on the other hand, is defined by an annular structure comprising a fastening end portion 21 (shown partly), which extends outwards of cavity 9 and is connected, on one side, to structure 8 in known manner not shown in detail, and, on the other side, to wall 12 by means of an annular flange 23 integral with wall 12. Portion 21 is connected to structure 8 and to flange 23 to allow structure 15 a relatively small amount of axial and radial movement to compensate, in use, for high-temperature-gradient deformation.

Again to compensate for high-temperature-gradient deformation, structure 15 also comprises an annular end portion 25 facing outlet 10 and connected to structure 8 to

slide along a curved guide 26 (shown partly) substantially parallel to path 7.

More specifically, portion 25 comprises a wall 27, which defines and is concave towards chamber 14, and which has a number of holes 28 for the passage of cooling air streams through wall 27.

Wall 15 also comprises an intermediate portion 30 between portions 21 and 25, and comprising two annular walls 31 and 32, which extend facing each other and spaced apart along path 7, with their respective concavities facing chamber 14. Wall 31 is a seamless extension of wall 27, whereas wall 32 defines chamber 14 and comprises two opposite panels 34 and 35 respectively facing wall 31 and an end portion 36 of wall 12. Panels 34 and 35 project from an intermediate fastening portion 38, which is integral with portion 21 and U-shaped with its concavity facing panel 34.

Panel 35 and portion 36 define an annular opening 40 formed in an ideal surface perpendicular to path 7; and an annular guide channel 41, which is substantially parallel to path 7, communicates with a cooling air inlet 43 formed in flange 23, and comes out inside chamber 14 through opening 40.

Panel 34 and wall 31, on the other hand, converge with each other towards outlet 10, and define an annular opening 45 formed in an ideal surface perpendicular to path 7; and an annular guide channel 47, which is substantially parallel to path 7, communicates with a cooling air inlet 48 formed in portion 38, and comes out inside chamber 14 through opening 45.

More specifically, panel 34 has a substantially smooth

surface 50 defining chamber 14; and a surface 51 defining channel 47 and having circumferential ribs 52.

With reference to Figure 2, portion 30 comprises a number of stop members carried by wall 31, angularly spaced about axis 3, and only one of which is shown and indicated 55 in Figure 2. Member 55 projects inside channel 47, is detached from surface 51, and defines a stop for the free end 56 of panel 34 when free end 56 moves towards wall 31.

In actual use, panels 34, 35 and portion 36 of wall 12 define channels 41 and 47, and guide two cooling air streams F1 and F2 into chamber 14 in respective directions tangential with respect to structure 15, and, more specifically, in directions concordant with each other and with gas-flow path 7. As they flow along structure 15, streams F1, F2 cool structure 15 and gradually mix with the combustion gas flowing in chamber 14. More specifically, stream F1 flows tangentially with respect to wall 32, while stream F2 is accelerated along channel 47 by the gradually narrowing section of channel 47, flows into chamber 14 tangentially with respect to wall 31, and flows along wall 27 together with stream F1.

At the same time, free end 56 is movable crosswise to wall 31 and path 7 to vary the flow section of opening 45 and channel 47 as a function of the structure 15 determined by the gas temperature, and is moved by the deformation of panel 34 and U-shaped portion 38 caused by the temperature gradient of various operating conditions. More specifically, as temperature increases, panel 34 moves automatically towards wall 31, so that the section of opening 45 and channel 47 narrows to increase the speed of stream F2.

The increase in the speed of stream F2 increases the amount of heat removed from, and so reduces the temperature of, structure 15, so that free end 56 moves away from wall 31 to reduce the speed of stream F2 and, therefore, the amount of heat removed. In the steady operating condition of combustor 5, the position of panel 34 settles after a number of cycles, so that the flow sections of opening 45 and channel 41 reach a balance condition.

In combustor 5 described and illustrated, channels 41, 47 and openings 40, 45 therefore form part of a channeling system 60, which provides for cooling structure 15 with greater heat-exchange efficiency than by feeding cooling air through holes formed crosswise to structure or wall 15.

Streams F1, F2, in fact, are guided tangentially with respect to the surfaces defining chamber 14, so that heat exchange between the cooling air and wall or structure 15 takes place over a relatively wide area.

Consequently, a much smaller amount of air is needed to keep structure 15 below a given required temperature: in particular, roughly half the amount required using a structure 15 simply provided with through holes.

Moreover, heat-exchange efficiency is also improved by providing a first and second stream F1, F2 flowing successively in concordant directions, and the effects of which are combined at the point in which cooling by stream F1 tends to become less effective. The way in which the two successive streams F1, F2 are provided is also extremely straightforward, by one wall 32 defining both openings 40, 45.

Adjusting the speed of stream F2 by means of thermal

deformation of panel 34 and portion 38 also provides for automatically regulating cooling of structure 15 as a function of temperature, and is achieved extremely easily by panel 34 projecting from portion 38.

5 Members 55 also provide for controlling the flow section of stream F2, in the sense of preventing full closure of opening 45.

Structure 15 also has good mechanical structural characteristics, by having substantially no through holes
10 which would tend to weaken it.

Clearly, changes may be made to combustor 5 as described herein without, however, departing from the scope of the present invention.

In particular, openings 40, 45 and channels 41, 47 may
15 differ from those described and illustrated, e.g. to direct streams F1, F2 in slightly different tangential directions, and/or with a circumferential component with respect to axis 3; and openings 40, 45, as opposed to being annular, may be formed along only part of the circumferential periphery of
20 cavity 9.

The cooling fluid may be other than air; and/or more than two successive tangential streams may be provided along the periphery of chamber 14.

Finally, the present invention may also be applied to
25 walls 16, 27 defining chamber 14, and/or to walls 12, 13 defining combustion chamber 11.

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A gas turbine combustor; the combustor comprising:
 - at least a chamber, through which combustion gas flows in use;
 - at least one lateral wall defining said chamber;
 - channelling means associated with said lateral wall to permit the passage of a cooling fluid for cooling said lateral wall and comprising a first and a second annular channel having a first and, respectively, a second outlet opening formed in succession along a path of said gas in said chamber to feed respective streams of cooling fluid into said chamber;
 - guide means at least partly defining said channelling means to feed said streams in directions concordant with each other and tangential with respect to said lateral wall;characterised in that:
 - said guide means comprise at least one member which is deformable as a function of temperature to reduce the section of said second outlet opening automatically in response of an increase in the temperature of the guide means, to adjust the speed of the respective stream through said second outlet opening; and
 - said first and second annular channel communicate, respectively, with a first and a second inlet, which are distinct from each other.

2. A combustor as claimed in claim 1, characterized in that said guide means comprise a first and a second wall forming part of said lateral wall; said second wall comprising a fastening portion, and a panel partly defining said second outlet opening; said deformable member being defined by at least one of said panel and said fastening portion.

3. A combustor as claimed in claim 2, characterised in that said second inlet opening is made in said fastening portion.
4. A combustor as claimed in claim 2, characterised in that said panel has a substantially smooth surface defining said chamber; and a ribbed surface defining said second annular channel.
5. A combustor as claimed in claims 2, characterized in that the panel, that partly defines said second outlet opening, projects from said fastening portion.
6. A combustor as claimed in claim 5, characterized in that said fastening portion is U-shaped with its concavity facing the panel that partly defines said second outlet opening.
7. A combustor as claimed in any one of claims 2 to 6, characterised in that:
- said combustor comprises an annular cavity having an inlet communicating with an outlet of a compressor, and an outlet communicating with an inlet of a turbine; said cavity comprising:
 - i. a combustion chamber defined by a third and a fourth wall; said third and fourth wall facing each other; and
 - ii. an annular chamber, which defines said chamber and is formed in an intermediate position between said combustion chamber and the outlet of said cavity, to feed the gas into said turbine;
 - said second wall defines said chamber and comprises a first and a second panel, which project from said fastening portion in opposite directions and face, respectively, said first wall and an end portion of said third wall;

- 10 -

- said lateral wall comprises a fastening end portion extending outwards of said cavity and able to be connected to a supporting structure;
- said first inlet is made in an annular flange, which is integral with said third wall and connects said third wall to said fastening end portion;
- said first outlet opening is defined by said second panel and by said end portion of said third wall.

8. A combustor as claimed in any one of claims 2 to 7, characterised by comprising a number of stop members carried by said first wall, angularly spaced about an axis of symmetry of the gas-flow path, projecting inside second annular channel, and detached from the panel that partly defines said second outlet opening; said stop members defining a stop for a free end of the panel that partly defines said second outlet opening, when said free end moves towards said first wall.

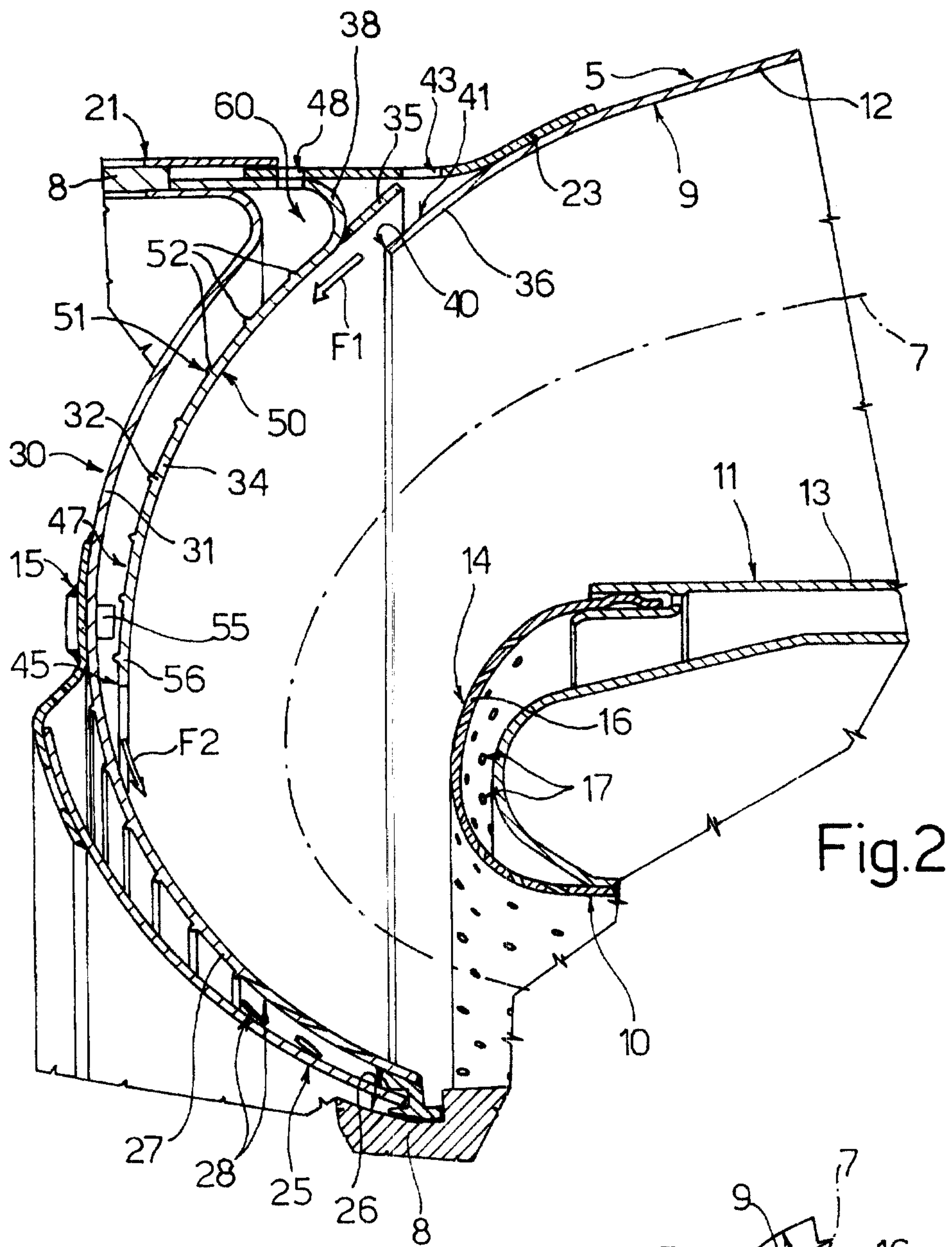


Fig.1

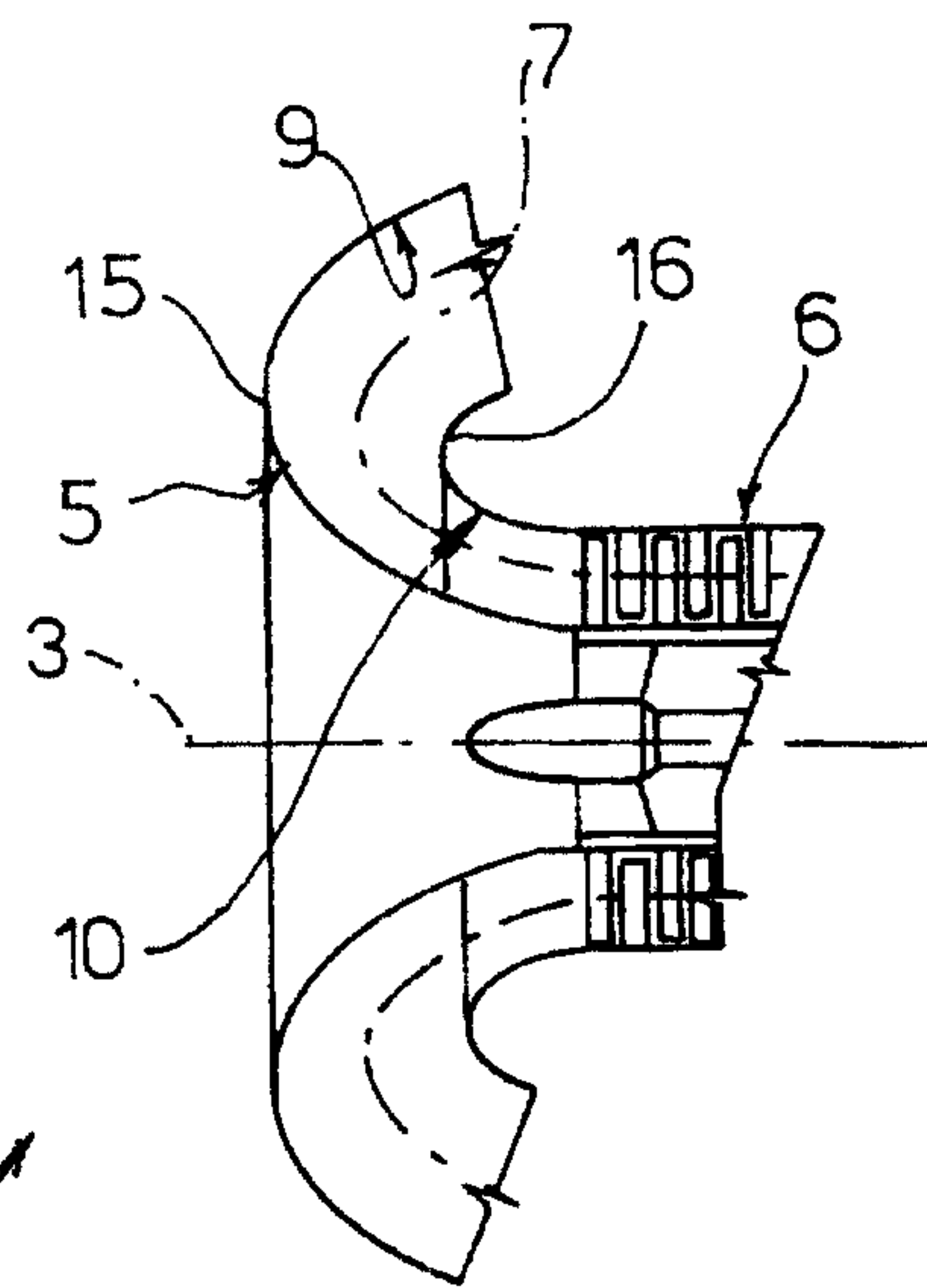


Fig.2

