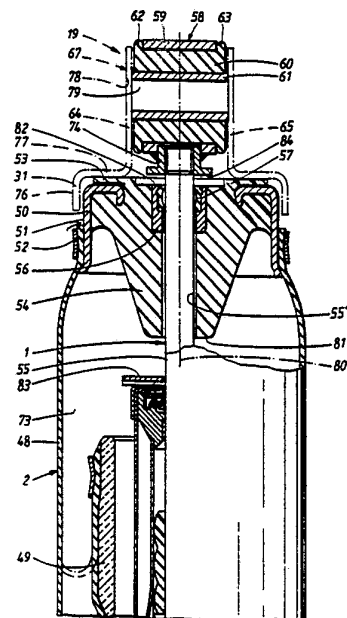
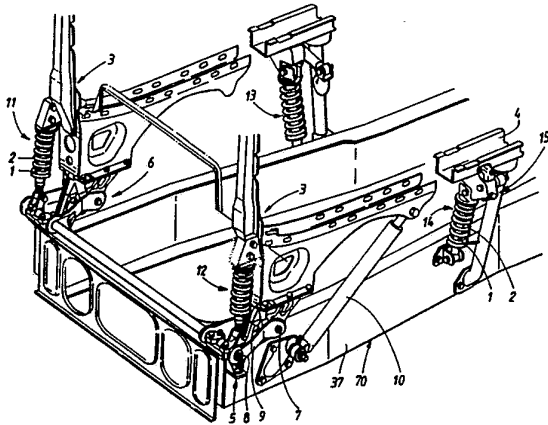


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁵ : B62D 33/10</p>	<p>A1</p>	<p>(11) International Publication Number: WO 93/19973 (43) International Publication Date: 14 October 1993 (14.10.93)</p>
<p>(21) International Application Number: PCT/SE92/00222 (22) International Filing Date: 7 April 1992 (07.04.92) (71) Applicant (for all designated States except US): AB VOLVO [SE/SE]; S-405 08 Göteborg (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): LJUNGHOLM, Bengt [SE/SE]; Åbrinken 6B, S-424 55 Angered (SE). NILSSON, Nils [SE/SE]; Arsenalsgatan 10, S-411 20 Göteborg (SE). WENDEBERG, Staffan [SE/SE]; Andalen 36B, S-423 38 Torslanda (SE). KÄRRBERG, Anders [SE/SE]; Eklövsvägen 176, S-443 40 Lerum (SE). SCHILL, Mikael [SE/SE]; Haga Kyrkogata 4, S-411 23 Göteborg (SE). (74) Agents: GRAUDUMS, Valdis et al.; Albihn West AB, Box 142, S-401 22 Göteborg (SE).</p>		<p>(81) Designated States: JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LU, MC, NL, SE). Published <i>With international search report.</i> <i>In English translation (filed in Swedish).</i></p>

(54) Title: SHOCK ABSORBING AND SPRUNG SUSPENSION SYSTEM



(57) Abstract

Shock-absorbing and sprung suspension arrangement (11) for supporting a vehicle cab via a lockable coupling arrangement (19). This couples together the vehicle cab with the suspension arrangement. The coupling arrangement is formed of both a first coupling part (20) attached to the vehicle cab and a second coupling part (19) attached to the suspension arrangement with a lock mechanism for releasable locking of the coupling parts to each other. The second coupling part (19) is connected with the suspension arrangement both via a spring element (60) in the shock absorber's (1) upper fastening (18/58) and via a carrier member (50) which is separate from said fastening and which is arranged in the upper end of the spring (2). This is arranged to take the static load acting on the suspension arrangement and thereby statically unload the shock absorber's upper fastening. Its spring member can thereby be given a well-adapted stiffness which imparts high-grade vibration-isolation characteristics to the suspension arrangement.

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SHOCK ABSORBING AND SPRUNG SUSPENSION SYSTEM.

TECHNICAL FIELD

5 The present invention concerns a shock-absorbing and sprung
suspension arrangement comprising at least one shock
absorber and one spring for each suspension location,
whereby the shock absorber and the spring are coupled
10 parallel to each other between a lower part such as a
chassis which supports the suspension and an upper part
such as a vehicle cab which is sprung-supported and shock-
absorbingly-supported by means of the suspension arrange-
ment, whereby the shock absorber presents a lower fastening
15 for connection to said lower part and an upper fastening
for damped connection to said upper part, said upper part
presenting a spring member and said suspension arrangement
additionally being provided with a lockable coupling
arrangement for releasable coupling of the vehicle cab to
20 the suspension arrangement such that the vehicle cab is
supported by one or more suspension arrangements via the
coupling arrangement which consists of both a first
coupling part attached to said upper part and of a second
coupling part attached to the suspension arrangement with
25 a lock mechanism for releasable locking of the coupling
parts to each other.

STATE OF THE ART

For the suspension of e.g. a truck cab on a chassis, a
combination of springs and shock absorbers is normally used
whereby the spring's upper fastening is connected to the
30 upper part of the shock absorber. The cab is normally fixed
to this by means of a rubber bush. In order that the shock
absorber can support the static load, i.e. the intrinsic
weight of the cab, the bush has to be designed for this
load bearing function. This means in practice that the bush

has to be given a very high stiffness. Even if a bush with low stiffness is chosen, which can be obtained e.g. by using a low rubber hardness, the risk is still present that the bush will set after a time and still obtain a high stiffness. The disadvantage with these known, stiff, static load-bearing bushes is that noise is transferred to the cab where the requirements for a good driver environment are being raised ever higher. With high stiffness an undesirable transmittance of chassis noise to the cab occurs. A bush with low stiffness can of course reduce the transmittance of chassis noise to the cab but cannot fulfil the requirements for static load bearing for longer periods of time.

SUMMARY OF THE INVENTION

The object of the present invention is to construct a shock absorbing and sprung suspension arrangement such that the requirements on the load bearing ability concerning static load and the requirements for low chassis noise transmittance can both be fulfilled at the same time.

Said object is achieved by means of a shock absorbing and sprung suspension arrangement which is characterized in that said second coupling part is connected to the suspension arrangement both via said spring element in the shock absorber's upper fastening and via a carrier member which is separate from said fastening and which is arranged in the upper end of the spring, said carrier member being arranged to take the static load acting on the suspension arrangement and thereby statically unload the shock absorber's upper fastening, the spring member of which can thereby be given a well-adapted stiffness which imparts high-grade vibration-isolation characteristics to the suspension arrangement.

DESCRIPTION OF THE FIGURES

The invention will now be described in more detail with reference to an embodiment and the accompanying drawings, in which

- 5 fig. 1 shows a cab suspension which includes suspension arrangements according to a first embodiment of the invention,
- fig. 2 shows, on a larger scale, an exploded view of a cab suspension according to fig. 1 including a
10 suspension arrangement according to the invention,
- fig. 3 shows a cab suspension including suspension arrangements according to a second embodiment of the invention,
- 15 fig. 4 shows, on a larger scale, an exploded view of a cab suspension arrangement according to fig. 3 including a suspension arrangement according to the invention, and
- fig. 5 shows a partly exposed longitudinal section
20 through a suspension arrangement according to the embodiment of figs. 3 and 4.

DESCRIPTION OF PREFERRED EMBODIMENTS

The suspension arrangement according to the invention is of the type which is constructed as a shock absorber 1 and a
25 spring 2 which form an integrated unit which, together with a number of further units, forms a suspension for a vehicle cab 3 of which only parts of certain chassis members 4 are shown in fig. 1 which will be described first. The suspension arrangements according to the first embodiment as in
30 fig. 1 are made up of mechanical coil springs which are

concentrically arranged around their respective shock absorbers and are dimensioned primarily to take up the static load occurring due to the cab whilst the shock absorber is adapted primarily to take up the dynamic forces caused by the cab's movement. The cab suspension shown supports a cab of the tippable type. Thus, two of the suspension arrangements, the front ones in the depicted embodiment, are arranged at each of their respective pivot locations 5, 6 between the cab and the vehicle's lower part which is constituted by the vehicle chassis. Each of these pivot locations presents two pivot axes 7, 8, not for the purpose of forming a rigid joint, but to allow sprung suspension. This joint is described in more detail in the applicant's earlier patent application 9101327-6 and should therefore not require any further explanation in this application. It is sufficient to establish that both pivot locations 5, 6 form a so-called link arm suspension with a link arm 9 which is pivotally fixed between said two pivot axes 7, 8 and thus makes the cab not only tippable but also gives a sprung and shock-absorbing movement in the vertical direction by means of the suspension arrangements according to the invention. The tip movement for the cab is provided hydraulically by a hydraulic power arrangement 10 which is fixed between the cab chassis 4 and the vehicle chassis.

Both of the suspension arrangements 11, 12 which are arranged at the link arm suspensions form the front cab suspension, whilst the two other suspension arrangements 13, 14 together form the rear cab suspension.

The rear cab suspension has the same construction as the front suspension in as far as concerns the integrated concentric suspension by means of shock absorber 1 and spring 2, but the cab is here coupled together with the upper end of the suspension arrangements by means of a coupling arrangement 15, the construction of which can more

clearly be seen in fig. 2. The other parts of the suspension arrangement can also be seen in fig. 2, to which reference is now made. The shock absorber 1 can be of a conventional type in the form of a telescopic hydraulic unit with two parts 16, 17 displaceable telescopically with respect to each other, the outer ends of which form the shock absorber's upper fastening 19 and lower fastening 19 respectively. By means of a closed hydraulic fluid system and a valve system in the shock absorber, forces are opposed in a per se known manner in the longitudinal direction of the shock absorber which tries to change its length thus bringing about a damping of the movement. The lower shock absorber fastening is suitably foreseen with a non-depicted elastic, shock-absorbing bush, by means of which the shock absorber is fixed in a bracket 20 which is fixedly attached to one of the longitudinal chassis members 37 of the vehicle chassis 70. The upper fastening for the shock absorber is fixedly attached to a coupling part 19 included in the coupling arrangement for coupling together the suspension arrangement and the cab chassis 4. This is achieved by means of a coupling part 20 fixedly attached to the cab chassis, said coupling part 20 preferably being called the first coupling part whilst the coupling part 19 is called the second coupling part. The coupling part 19 is provided with a lock mechanism (not shown) which is moveable between a locking position and a releasing position, which occurs for example electrically by means of manœuvering from the driver's cab. The first coupling part is made as a transversely positioned coupling rod and is equipped with abutment surfaces which are both turned towards and turned away from the second coupling part in the separated position as shown in fig. 2. In the coupled position of both the coupling parts 19, 20, the lock mechanism in the second lock part 19 is arranged to be moved between a lock position in which the first coupling part 20 is held in the second coupling part by cooperation

with said abutment surfaces turned away from this, and a releasing position in which the first coupling part is allowed to be moved out of the second coupling part, thus permitting tipping of the cab. The oblique guiding surfaces 5 21, 22 in the opening 23 in the second coupling part ensure that the second coupling part is guided in by means of cooperation with the edge surfaces 24 on the first coupling part so that a correct coupling position is ensured. Said abutment surfaces in the coupling part 24 facing the 10 coupling part 19 can be used in order to operate the lock mechanism.

The rear suspension arrangements are thus moveable and shock-absorbingly suspended at their upper ends in as far as concerns movement in the sideways direction or, more 15 precisely defined, transverse to the longitudinal direction of the suspension arrangements and transverse to the longitudinal direction of the vehicle, i.e. the vehicle chassis 70. This is achieved by means of a transverse shock absorber 25 which is coupled to a bracket 27 fixed to 20 vehicle chassis 37 with one of its fastenings 26 and attached to the second coupling part 29 with its other fastening 28.

The spring 2 attachment is arranged between a lower spring cup 30 which is attached to the lower part of the shock absorber 1, and an upper spring cup 31 to which the second 25 coupling part 19 is fixedly attached. The connection of the spring and the shock absorber with the second coupling part will be described in more detail below with reference to fig. 5.

30 In a view corresponding to fig. 1, fig. 3 shows a second embodiment of a cab suspension namely by means of air springs 71 which, in principle in the same way as with the embodiment using mechanical springs, each concentrically

surrounds its respective shock absorber for each of the suspension arrangements 32, 33, 34 and 35. The principal construction of the cab suspension is thus completely in accordance with the embodiment using mechanical springs according to fig. 1, for which reason reference is made to fig. 1.

As is clear from fig. 4 which principally corresponds to the exploded view in fig. 2 but shows a suspension arrangement using air springs, certain component differences exist with respect to the mechanical springs, more precisely when considering the rear cab suspension with the coupling arrangement 19, 20, such as a different construction of the brackets for the attachment of the suspension arrangement. Thus one common base bracket 36 is provided for the complete suspension arrangement, said bracket 36 being fixedly attached to one longitudinal chassis member 37 of the vehicle chassis 70. This presents both an attachment for the shock absorber's lower fastening 38 as well as an attachment for the bracket 39 which forms an attachment for the transverse shock absorber 40 of the suspension arrangement, of which one of the fastenings 41 is intended to be anchored by means of a screw 42 passed through the bracket 39 and nut. This second fastening 42 of the shock absorber 40 is anchored via a sleeve 43 passing through the coupling part 19. This is fixedly held to the coupling part 19 by means of a screw 44 which is passed through the hole 45 in two walls 46, 47 of this which are separated by a distance from each other, and attached by means of nuts to two side parts 46, 47 of the coupling part arranged at a distance from each another. Both shock absorber fastenings 41, 42 present elastic bushes for taking up the vibration movements.

The section in fig. 5 more precisely shows the construction of the upper end of a suspension arrangement according to

the invention. The embodiment depicts the type shown in
figs. 3 and 4 with air springs having an elastic casing 48,
for instance of rubber, which enclose the shock absorber
both above and below in an airtight manner, which is partly
5 shown in fig. 5. In order to permit a necessary spring
movement, the casing 48 is folded and fixedly clamped to
the lower part 49 of the shock absorber which is fixedly
attached below by means of its lower fastening 38 to the
base bracket 36 (see fig. 4). The casing however presents
10 a very limited elasticity in as far as concerns the material's
stretchability so that the required bearing capabilities
are maintained. The casing is conversely elastic in
as far as concerns the material's bendability so that
during sprung movement it can "roll" at its lower portion,
15 which is indicated in dot-dashed lines in fig. 5. The
casing is thus made from a sheet of rubber elastic which is
strengthened by a diagonally running cord. The upper part
of the air spring presents a carrier member 50 which is
made in a relatively rigid, sturdy material such as metal,
20 and is formed like an annular flange with a cylindrically
formed surface 51, to the outside of which the elastic
casing 48 is fixedly clamped by means of a clamp ring 52.
In accordance with the invention the carrier member 50 is
integrated with an elastic body 54, said body 54 being made
25 in an elastic material such as for example rubber. This
body presents a flange-like insert 53 and forms additionally
the shape of a sleeve around the upper, rod-formed part
55 of the shock absorber 1 and therefore presents a
cylindrical hollow 55 therethrough, through which the upper
30 part of the shock absorber 1 extends. The elastic body 54
has a relatively large extension in the longitudinal
direction of the shock absorber in order to give stability
to the carrier member 50 and, at the same time, due to its
elasticity, allows certain angular movements of the carrier
35 member 50 and even certain displacements from its centred
position around the upper shock absorber part 55. For

sealing and guiding against the shock absorber part 55, the elastic body 54 is attached to a guide sleeve 56 which encloses an annular piston seal 57.

5 The upper shock absorber fastening 58 is fixedly attached to the upper end of the shock absorber's upper part 55 and, in the shown example, is screwed on by means of a bush 74 onto a threaded end portion 75 of the shock absorber part 55, and is made with an outer rigid sleeve 59 of metal which encloses an elastic bush 60, for example of rubber, 10 presenting the form of a hollow cylinder which surrounds an inner sleeve 61 formed similarly in a rigid material, preferably metal. The inner sleeve 61 presents a somewhat greater length than the outer sleeve 59 as shown in fig. 5 at the same time as which the elastic bush 60 presents two 15 annular flanges 62, 63, whereby the risk of rigid contact in the sideways direction is avoided between the outer sleeve 59 and the portions which are supported by the suspension arrangement, in the present case the portions of coupling arrangement for the cab.

20 A part of the second coupling part 19 described above is shown in fig. 5 as two dot-dashed side pieces 64, 65. Of these two side pieces 64, 65 one side piece 64 is shown in fig. 4 and thus forms a part of the carrier bracket 67 which supports the coupling part 19 with the lock mechanism. The bracket 67 is formed as a single assembled part 25 where both side parts 64, 65 are suitably coupled to each other by means of a joining portion (not shown) and continue downwardly to the afore-mentioned upper spring cup 31 which is formed with a downwardly directed collar flange 30 76 and a support portion 77 which is intended to be carried by the carrier member 50 of the suspension arrangement. The bracket 67 of the coupling part surrounds the upper shock absorber fastening 58 with its two side parts 64, 65 being on respective sides thereof, said side parts being posi-

tioned at a mutual distance such that the elastic bush 60 of the shock absorber fastening and the inner attachment sleeve 61 are contained between said side pieces 64, 65. These present holes 78 aligned with the sleeve 61 suitably having a diameter which essentially corresponds to the diameter of the bore 79 of the sleeve 61 so that a screw (not shown) can be passed through said holes and bore in order to clamp the inner sleeve 61 between side pieces 64, 65 by means of a nut. By means of their design the upper shock absorber fastening is maintained positionally guided such that it is, to a large degree, limited against movements in the sideways direction relative to the coupling part 19, i.e. transverse to the longitudinal direction 80 of the suspension arrangement shown in dot-dashed lines, but allows a damped movement of the outer sleeve 59 of the upper fastening 58 due to the elasticity of the elastic bush 60 and thereby the upper part 55 of the shock absorber with respect to said second coupling part 19 or vice versa.

By means of the above-described construction of the suspension arrangement according to the invention it is therefore achieved that the upper part which is to be supported in a shock-absorbing and sprung manner (the vehicle cab 3 in the shown embodiment) is connected with the suspension arrangement both via the elastic element 60 in the upper fastening 58 of the shock absorber and via the carrier member 50 which is separated from said fastening and arranged in the upper end of the spring. In this way according to the invention the upper shock absorber fastening is unloaded from the static load which instead is substantially taken up by the spring. In this way the elastic element 60 can be given a well-adapted stiffness which imparts high-grade vibration-isolation characteristics to the suspension arrangement and no notice has to be taken of the opposing requirement for having the ability to

take up large static loads. The elastic element 60 can thus be given a considerably lower stiffness, either by the choice of the material's characteristics or by changes to the geometrical shape of the element. The element can for
5 example be designed by using an amplitude-dependent stiffness with a low stiffness for vibrations with low amplitude and a stiffness which increases for larger amplitudes. The stiffness can also be made dependent on the vibration frequency.

10 The good vibration-isolation characteristics by means of the load-bearing arrangement according to the invention are obtained since the spring absorbs sound vibrations better than the shock absorber, i.e. vibrations essentially within the range 60-200 Hz which are at a considerably higher
15 frequency than the other movements which arise due to unevenness in the surface on which the vehicle moves. The static load transfer is thus taken up via the spring of which the upper part in addition to being moveable together with the upper part of the shock absorber, is also moveable
20 with respect to this, i.e. relative to the rod 55 which, to a lesser degree, thus absorbs these sound vibrations without allowing movements to occur which have an amplitude which lies within the chosen clearance for the movement of the top part relative to the rod between its end positions.
25 These sound vibrations are absorbed on the other hand to a high degree by means of the elastic element 60 so that the inner sleeve 61 and the comparable part of the fastening to the cab or similar are de-insulated to a high degree.

Apart from the characteristics described above, a good
30 moveability of the lower coupling part 19 is achieved by means of the suspension arrangement according to the invention and therewith an adaptability of this to the sideways position of the coupling part 20 belonging to the cab so that this is easily guided into the lower coupling

part. This is achieved not only through the moveability which is given by the sideways directed shock absorber 40 but also through the elastic connection of the elastic body 54 with the carrier member 50. Additional characteristics of the elastic element 54 are that it presents abutment surfaces 81, 82 both above as well as below for abutment against a lower, upwardly-directed abutment surface 83 in the lower shock absorber part 49 as well as a downwardly-directed abutment surface 84 in the upper shock absorber fastening 58 respectively. By cooperation between these abutment surfaces, the end positions of the relative movements of the spring 2 and shock absorber 1 respectively are defined, said abutment surfaces by means of the constructions of the elastic body 54 being equally elastically flexible and thereby even the movements at the end positions being damped.

The invention is not limited to the embodiment described above and shown in the drawings but can be varied within the scope of the appended claims. For example the embodiment shown in fig. 5 can equally be applied to the type of suspension arrangement shown in fig. 1 and 2 with mechanical springs. In this way the upper end of the mechanical spring can act directly on the upper spring cup 31.

Claims

1. Shock-absorbing and sprung suspension arrangement (11-
5 14/32-35) comprising at least one shock absorber (1) and
one spring (2) for each suspension location, whereby the
shock absorber and the spring are coupled parallel to each
other between a lower part (70) such as a chassis which
10 supports the suspension and an upper part (3) such as a
vehicle cab which is sprung-supported and shock-
absorbingly-supported by means of the suspension arrange-
ment, whereby the shock absorber presents a lower fastening
(19/38) for connection to said lower part and an upper
15 fastening (18/58) for damped connection to said upper part,
said upper part presenting a spring member (60) and said
suspension arrangement additionally being provided with a
lockable coupling arrangement (19, 20) for releasable
coupling of the vehicle cab to the suspension arrangement
20 such that the vehicle cab is supported by one or more
suspension arrangements via the coupling arrangement which
consists of both a first coupling part (20) attached to
said upper part and of a second coupling part (19) attached
to the suspension arrangement with a lock mechanism for
25 releasable locking of the coupling parts to each other,
characterized in that said second coupling part (19) is
connected to the suspension arrangement both via said
spring element (60) in the shock absorber's (1) upper
fastening (18/58) and via a carrier member (50) which is
30 separate from said fastening and which is arranged in the
upper end of the spring (2), said carrier member (50) being
arranged to take the static load acting on the suspension
arrangement and thereby statically unload the shock
absorber's upper fastening, the spring member of which can
thereby be given a well-adapted stiffness which imparts

high-grade vibration-isolation characteristics to the suspension arrangement.

2. Arrangement according to claim 1, **characterized in that** said second coupling part (19) is connected with said lower part (70) via a second sideways-facing shock absorber (25/40) arranged transverse to the longitudinal direction of said first shock absorber (1), and in that said second coupling part presents guiding surfaces (21-23) designed to adapt the sideways position of the second coupling part by cooperation with said first coupling part (20) so that coupling-together is ensured.

3. Arrangement according to claim 1, **characterized in that** said carrier member (31) comprises on its upper side a top part (19) which is designed to be guided in a sliding manner by a rod (55) comprised within the shock absorber and connected to the upper fastening (6), said rod (55) forming an upper part of the shock absorber (1).

4. Arrangement according to claim 3, **characterized in that** the top part consists not only of the carrier member (50) which is made from a relatively rigid, strong material, but also of an elastic body (54) to which said carrier member is fixed and which gives the carrier member an elastic connection to the shock absorber's (1) upper part.

5. Arrangement according to claim 1, **characterized in that** said spring member (60) presents a low stiffness within a lower amplitude range and higher stiffness within a higher amplitude range of those movements which are to be damped.

6. Arrangement according to claim 1, **characterized in that** said spring member (60) presents a high stiffness within a lower frequency range and a lower stiffness within a higher frequency range for those movements which are to be damped.

7. Arrangement according to claim 1, **characterized in that** the spring (2) is constituted by a gas spring or an air spring with an upper stiff member which forms said carrier member (50).

5 8. Arrangement according to claim 7, **characterized in that** the spring presents both an elastic casing (48) which houses a gas-tight compartment as well as an upper rigid element which forms said carrier member (50).

10 9. Arrangement according to claim 6, **characterized in that** the top part presents a through-connection in the form of a guide bush (56) which houses the rod (55) in a gas-tight manner and which is movable relative to this between end-abutments (83, 84) on the rod.

15 10. Arrangement according to any one of the preceding claims for suspending a tippable vehicle cab (3) at a number of suspension locations (11-14), two of said suspension locations forming pivot locations (5, 6), **characterized in that** said suspension arrangement (13, 14/34, 35) with said coupling arrangement (19, 20) forms
20 the remaining suspension locations (13, 14).

11. Arrangement according to claim 10, **characterized in that** said pivot locations (5, 6) are constituted by per se known link arm suspensions with two pivot axes (7, 8).

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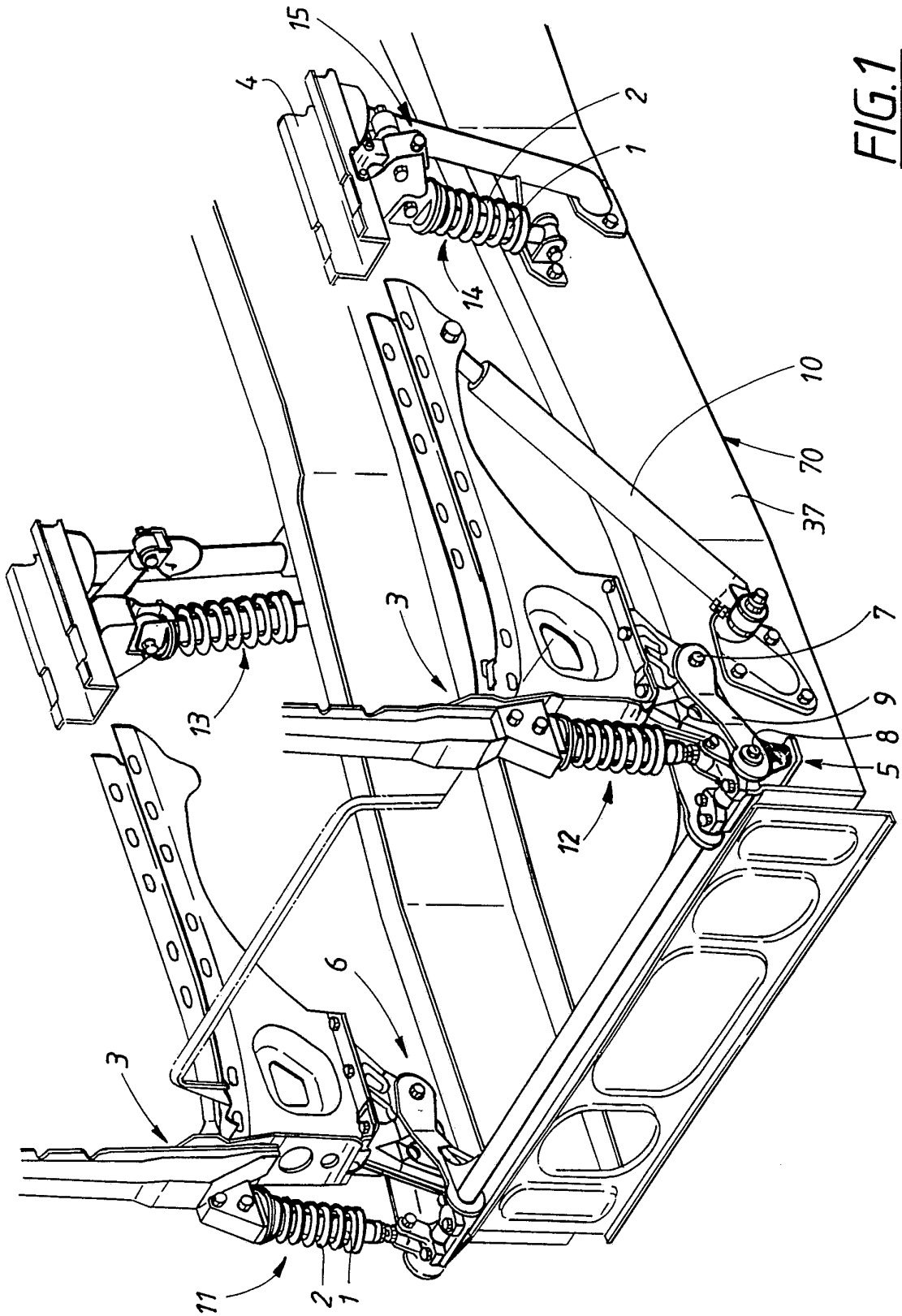


FIG. 1

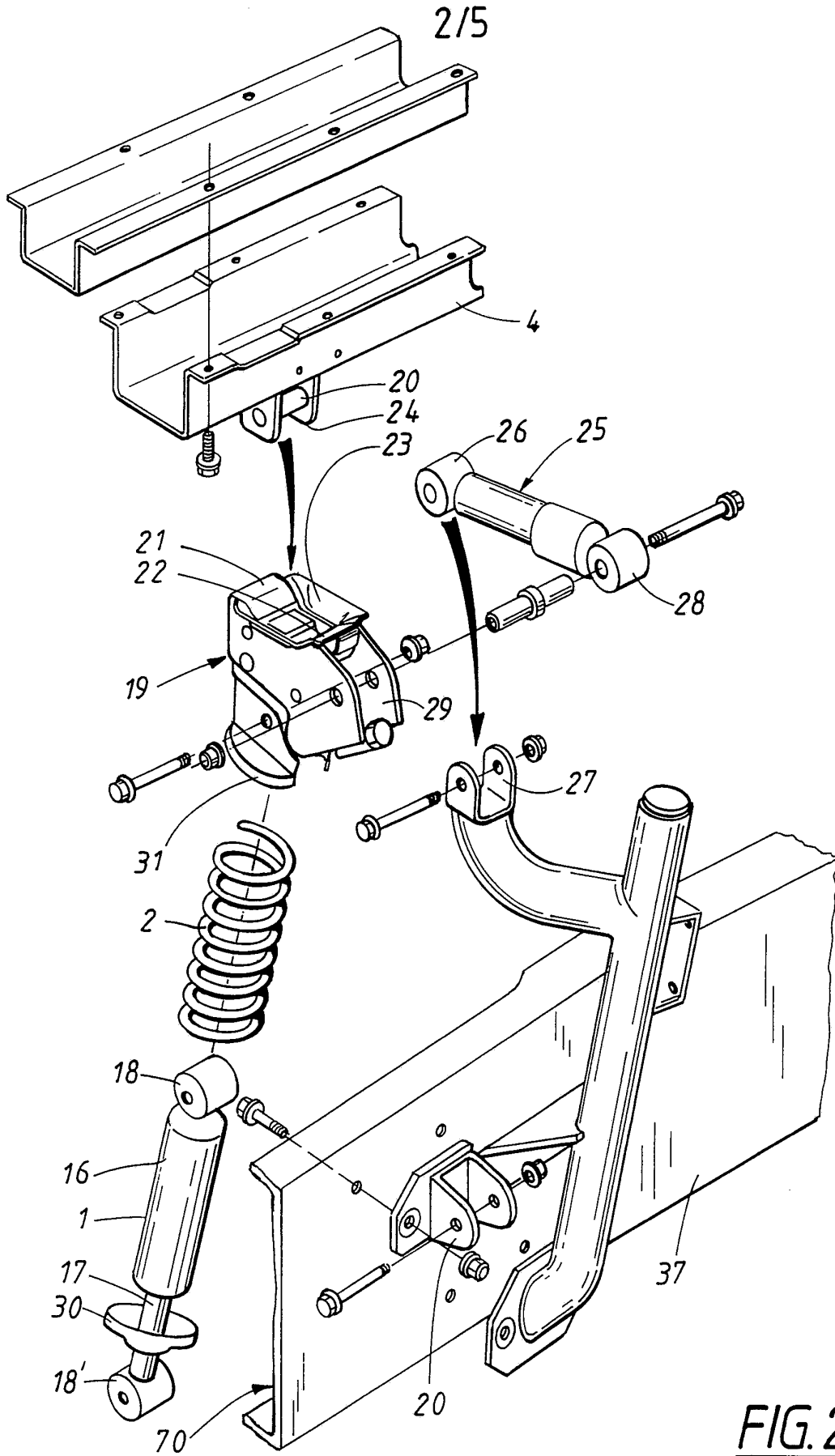


FIG. 2

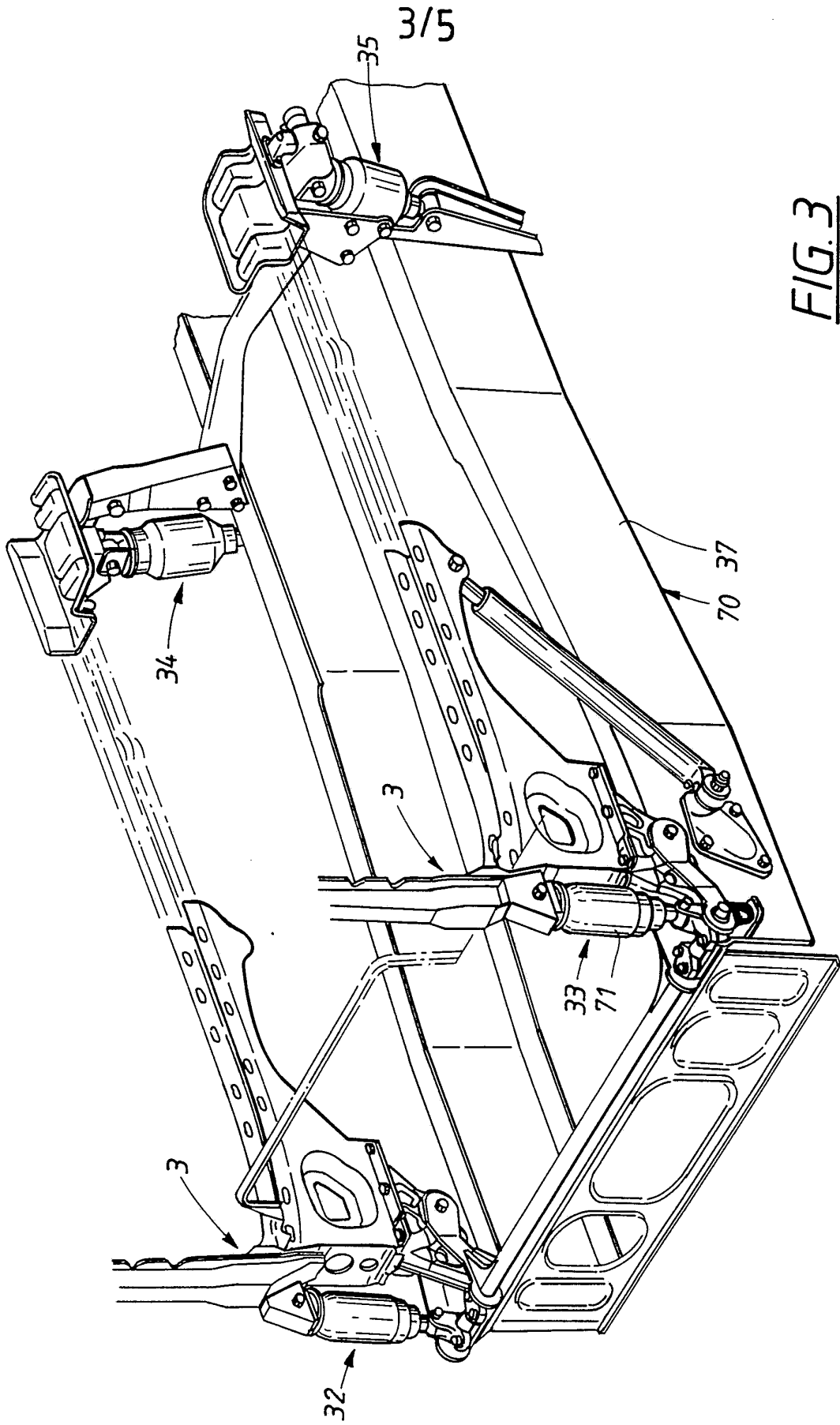
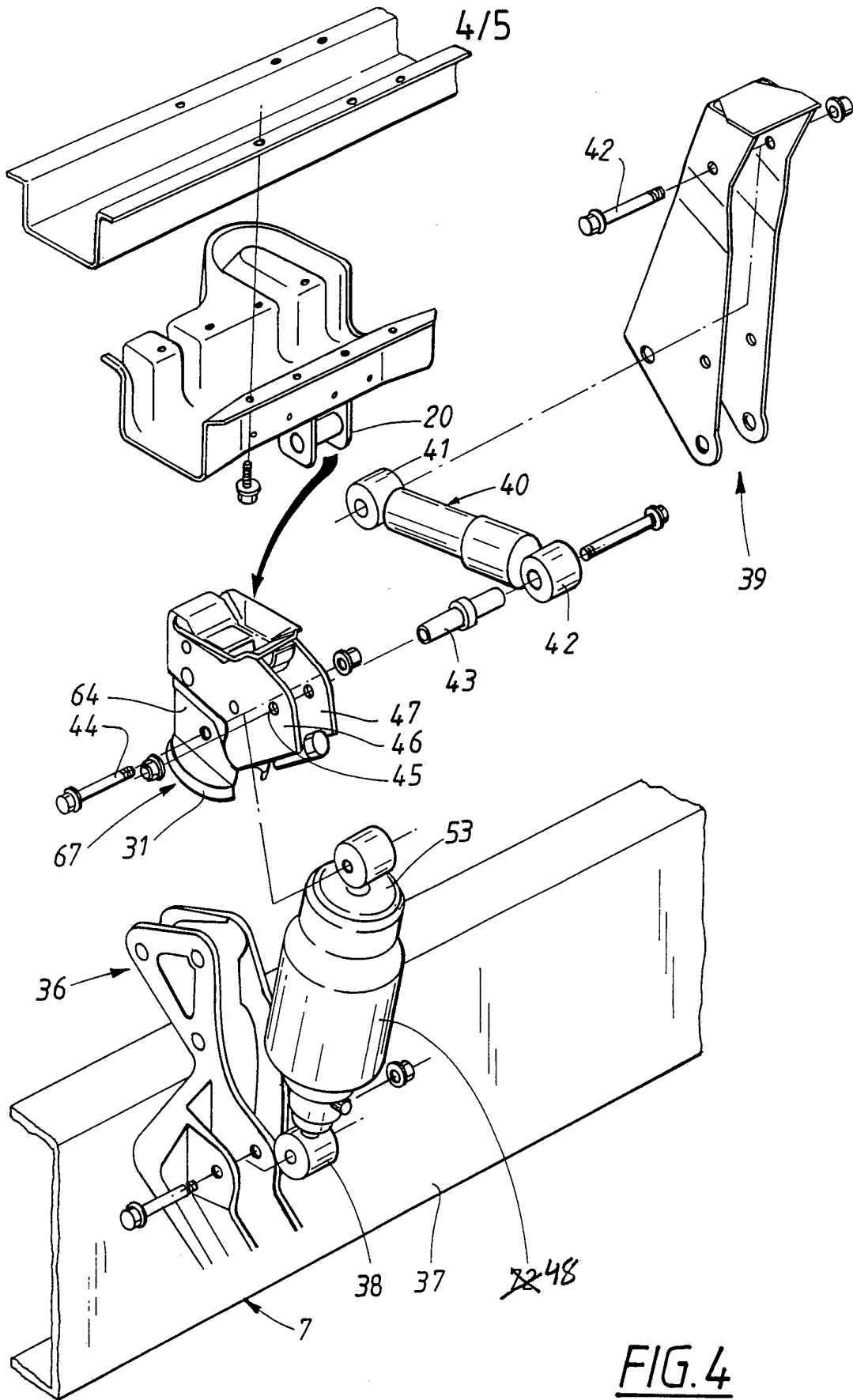


FIG. 3



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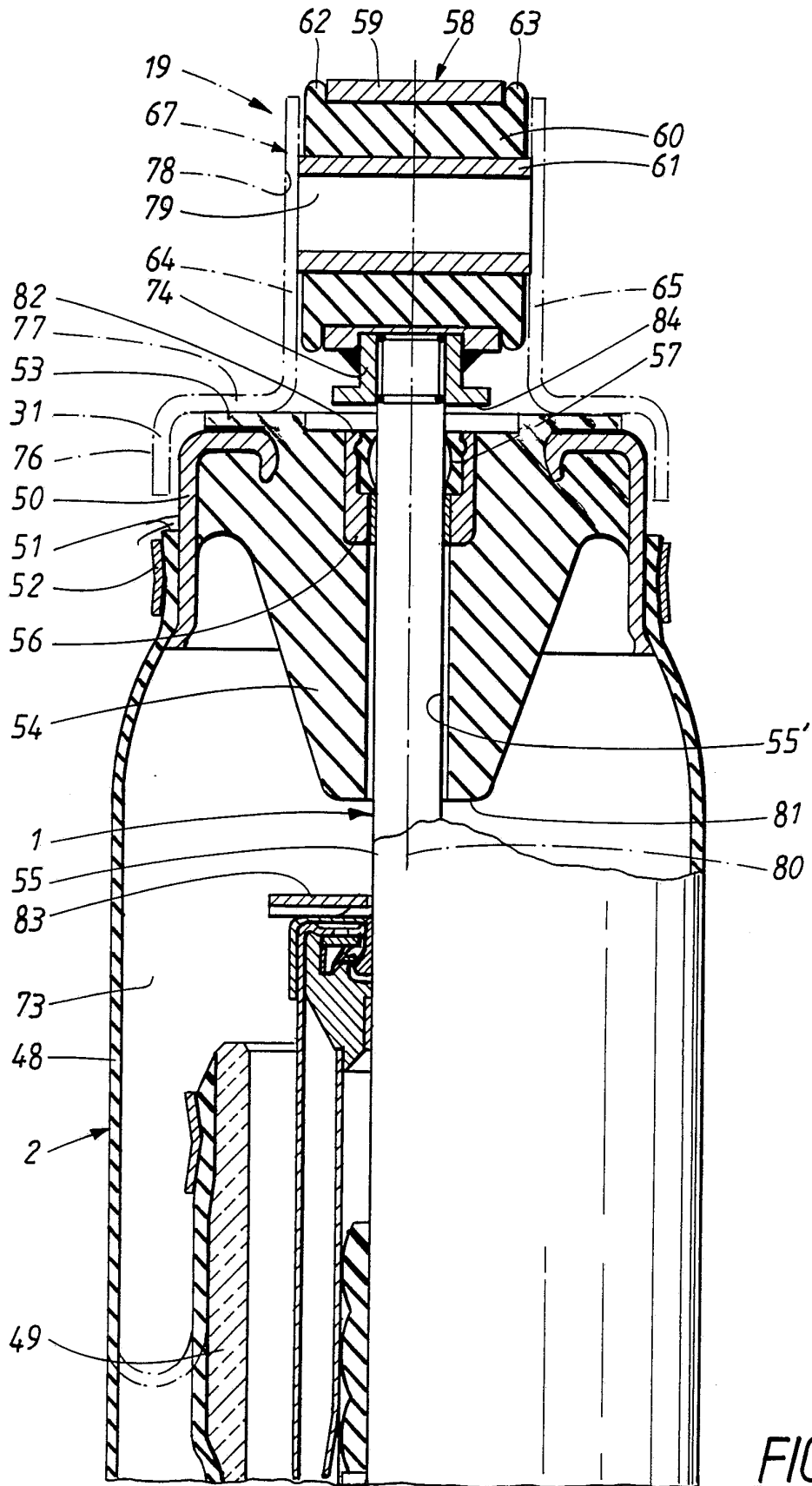



FIG. 5

INTERNATIONAL SEARCH REPORT

International Application No PCT/SE 92/00222

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC5: B 62 D 33/10		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
IPC5	B 62 D	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in Fields Searched ⁸		
SE,DK,FI,NO classes as above		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category *	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	DE, C2, 3033395 (DAIMLER-BENZ AG) 10 February 1983, see column 5, line 68 - column 6, line 7; figure 1	1,10
Y	--	7,11
Y	EP, A1, 0082710 (APPLIED POWER INC.) 29 June 1983, see page 13, line 34 - page 14, line 16	7
A	--	1
Y	DE, A1, 3928945 (MERCEDES-BENZ AKTIENGESELLSCHAFT) 14 March 1991, see column 3, line 29 - line 46	11
	--	
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IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
5th November 1992	16 - 11 - 1992	
International Searching Authority	Signature of Authorized Officer	
SWEDISH PATENT OFFICE	 Hans Nordström	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
A	US, A, 3397910 (W. SCHMIDT ET AL) 20 August 1968, see the whole document ---	1
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**ANNEX TO THE INTERNATIONAL SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
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