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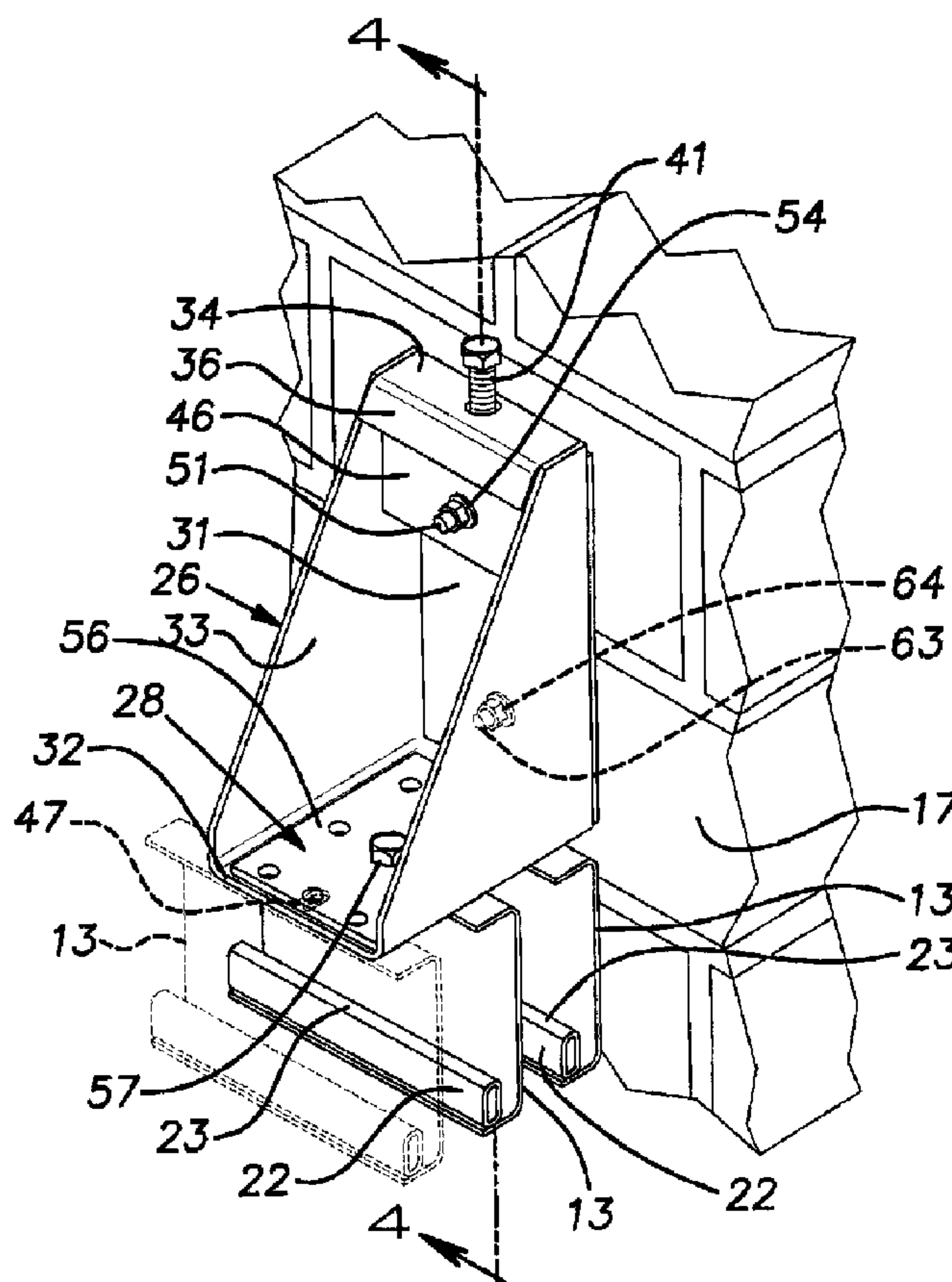
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(54) Titre : SYSTEME DE CRIC DE LEVAGE

(54) Title: TRACK JACK SYSTEM



(57) Abrégé/Abstract:

A method and apparatus for adjustably mounting tracks that suspend horizontal sliding doors at a freight elevator landing. The apparatus comprises a plurality of brackets adapted to be mounted in the shaft on the header above the landing opening. The



(57) **Abrégé(suite)/Abstract(continued):**

brackets are each secured to the header with anchor bolts. Each anchor bolt is set in the header but initially allows vertical movement of the bracket. An adjusting screw, carried on each bracket, is arranged to easily and precisely move the bracket up or down relative to the anchor bolt as needed to position the tracks and, therefore, the door panels at a proper height. Once adjusted such that a specified gap is established between the lower edges of the door panels and the threshold, each anchor bolt can be tightened to fix its respective bracket in its adjusted position.

TRACK JACK SYSTEMABSTRACT OF THE DISCLOSURE

A method and apparatus for adjustably mounting tracks that suspend horizontal sliding doors at a freight elevator landing. The apparatus comprises a plurality of brackets adapted to be mounted in the shaft on the header above the landing opening. The brackets are each secured to the header with anchor bolts. Each anchor bolt is set in the header but initially allows vertical movement of the bracket. An adjusting screw, carried on each bracket, is arranged to easily and precisely move the bracket up or down relative to the anchor bolt as needed to position the tracks and, therefore, the door panels at a proper height. Once adjusted such that a specified gap is established between the lower edges of the door panels and the threshold, each anchor bolt can be tightened to fix its respective bracket in its adjusted position.

1 TRACK JACK SYSTEM

2 BACKGROUND OF THE INVENTION

3 The invention relates to a sliding door system for
4 freight elevator landings and, more particularly, to a
5 door suspension system that is easily and quickly
6 installed and adjusted.

7 PRIOR ART

8 Horizontal sliding doors for freight elevator
9 landings are typically suspended from overhead tracks.
10 The term freight elevator means cargo lift, goods lift
11 and the like. Building codes and good workmanship
12 dictate that the door panels have a limited clearance
13 with the sill plate at the landing floor. Achieving a
14 certain working clearance without exceeding specified
15 limits can be tedious and time-consuming. Typically, a
16 door system is installed by attaching various hardware
17 components to the existing building. Relevant parts of
18 the building are ordinarily of masonry construction and
19 by the nature of such construction, are neither perfectly
20 flat nor regular in hardness and finish. These physical
21 conditions make it difficult for even a skilled installer
22 to initially mount system hardware in a precise location.
23 Prior art arrangements for adjusting the door panels
24 vertically have been less than ideal, requiring, for
25 example, individual adjustment of each door with
26 eccentric roller mounts or use of spacers. Eccentric
27 roller mounts give a non-linear response to adjustment
28 and can throw a panel out of plumb each time one of a
29 pair of rollers is adjusted. Use of spacers, known in the
30 art, is typically troublesome from both a manufacturing
31 standpoint and an installer's perspective. Where door
32 panels in prior art arrangements are individually
33 vertically adjusted, the time required to set all of the
34 panels will ordinarily be proportional to the number of
35 door panels being installed.

1 SUMMARY OF THE INVENTION

2 The invention relates to an improved system for
3 suspending horizontal sliding door panels at freight
4 elevator landings that reduces installation time and
5 effort while, at the same time, being simple and
6 economical to manufacture. The system has a vertical
7 adjustment arrangement that facilitates the original
8 installation of the overhead track for the door panels
9 and, additionally, serves to provide for the final
10 vertical adjustment of the door panels. The arrangement,
11 moreover, preferably, uses a screw to raise or lower the
12 track components and door panels with relative ease and
13 with linear, stepless precision.

14 In the preferred embodiment, the invention includes
15 a plurality of wall mounted brackets that suspend
16 overhead tracks for the sliding door panels. The
17 brackets are situated along the header over the landing
18 opening. The brackets are each initially attached to the
19 wall with an anchor bolt that, besides securing the
20 bracket to the wall, serves as a vertically fixed peg or
21 platform on which the bracket can be jacked up or down.
22 The bracket assembly has a vertically slotted leg and an
23 apertured block which together are assembled on an
24 exposed portion of the installed wall anchor. A jacking
25 screw carried in a threaded hole in the bracket body
26 bears against the block enabling this screw to raise or
27 lower the bracket relative to the anchor with the
28 vertical slot accommodating this motion. Several
29 identical or similar brackets are installed in the same
30 manner along the entrance header to collectively support
31 the tracks from which the door panels are suspended.

1 BRIEF DESCRIPTION OF THE DRAWINGS

2 FIG. 1 is a somewhat schematic fragmentary
3 elevational view of a freight elevator landing door
4 assembly as seen from the shaft;

5 FIG. 2 is a perspective view of the tracks and
6 supporting brackets of the door assembly;

7 FIG. 3 is a perspective view of a typical track
8 mounting bracket and portions of tracks;

9 FIG. 4 is a cross-sectional view of a typical
10 bracket taken in the plane 4-4 indicated in FIG. 3; and

11 FIG. 5 is a fragmentary cross-sectional view of the
12 door assembly taken in the plane 4-4 indicated in FIG. 1.

13 DESCRIPTION OF THE PREFERRED EMBODIMENT

14 Referring now to the drawings and in particular to
15 FIG. 1, there is shown, from the shaft side, a freight
16 elevator landing door installation 10 including a set of
17 four horizontal sliding door panels 11 in a closed
18 position. The door panels 11 protect an opening to the
19 elevator shaft at a landing. The panels 11 are suspended
20 from overhead tracks 13 in a generally conventional
21 manner. Each panel 11 has a pair of associated traction
22 rollers 14 that roll on a horizontal surface 23 (FIG. 5)
23 of a respective track 13. The rollers 14 of each panel
24 are mounted on a bracket 16 (FIG. 5), a separate bracket
25 being associated with each panel 11. Preferably, each
26 bracket 16 (FIG. 5) is bolted to the top edge of a
27 respective panel 11. The door panels 11 in the
28 illustrated case are in pairs, two associated with the
29 left (as viewed in the figures) and two associated with
30 the right. The panels 11 of each pair are in staggered
31 vertical planes with the outer panels adjacent the plane
32 of the shaft or building wall, designated 17, and the
33 central panels spaced from the wall slightly more than
34 the thickness of the outer panels. The panels 11 can be

1 identical or nearly identical in construction, as
2 desired.

3 With reference to FIG. 5, the bottoms of the door
4 panels 11 are guided by gibs 18. Preferably, a pair of
5 gibs is associated with each panel. The gibs 18, which
6 are bolted to the panels to enable their replacement, are
7 received in and slide along respective slots 19 in a sill
8 assembly 21.

9 The illustrated suspension tracks 13 are fabricated
10 from steel stock into a J-shape with the hook end
11 including a rectangular tube 22 or an equivalent form to
12 provide the horizontal roller support surface 23. The
13 tracks 13 (FIG. 4) are secured to the underside surfaces
14 24 of a plurality of bracket assemblies 26 spaced along
15 the header, designated 27 (FIG. 1) of the opening 12
16 (FIG. 5).

17 The bracket assemblies 26 (FIG. 4) can be identical
18 (with the exception that the central bracket can have a
19 double set of track mounting slots). A main body 28 of
20 the bracket assembly 26 can be made, preferably, of a
21 single sheet of steel bent and welded into the
22 illustrated shape. The main body includes a vertical leg
23 31 and a horizontal leg 32. The lateral edges of the
24 legs 31, 32 are interconnected by triangular gussets 33.
25 The top of the bracket 28 has a horizontal web 34 and a
26 downwardly extending reinforcing flange 36. The web 34
27 is integral with the vertical leg 31 and the downwardly
28 extending flange is integral with the web. The web 34
29 and flange 36, preferably, are welded at their lateral
30 edges to the gussets 33. A boss 37 is welded or
31 otherwise fixed at a hole 38 in the web 34 centered
32 between the gussets and has a vertical internally
33 threaded bore 39. A jacking screw 41 in the form of a
34 threaded machine bolt, is assembled in the threaded boss
35 37. A vertical slot 42 in the vertical bracket leg 31 is

1 centered between the gussets 33 and a round hole 43 is
2 formed through the vertical bracket leg on a common
3 vertical center line with the slot. Thus, preferably,
4 the slot 42 and hole 43 are symmetrically disposed about
5 a vertical plane perpendicular to the vertical bracket
6 leg 31 and passing through the axis of the jacking screw
7 41.

8 A rectangular block 46, preferably of steel, is
9 proportioned to slide vertically between the gussets 33
10 and includes a central hole that aligns with the slot 42.
11 The block 46 has a thickness sufficient when in contact
12 or near contact with the vertical bracket leg 31 to
13 extend under the jacking screw 41 and, ideally,
14 completely under its diameter to provide a full bearing
15 surface for the end face of the screw. The horizontal
16 bracket leg 32 has a series of slots 47, each slot
17 overlying a respective one of the tracks 13. The
18 illustrated brackets 16 are arranged to support three
19 tracks corresponding to a six-panel door. For
20 illustrative purposes, the third track is shown in
21 phantom (FIG. 3).

22 The door installation 10 (FIG. 1) can be initiated
23 by mounting a sill assembly 21 at the shaft wall 17 at
24 the level of the landing floor with appropriate masonry
25 anchor bolts or other accepted technique. Thereafter, a
26 bracket assembly 26 can be mounted on the shaft wall 17
27 centered above the door opening a specified distance
28 above the sill assembly 21. This is accomplished by
29 first drilling a hole in the header area 27 of the wall
30 17 sized to work with a specified anchor bolt.
31 Thereafter, with an anchor bolt 51 positioned in the
32 drilled hole, designated 52, the bracket body 28, block
33 46, washers 53 and nut 54 are assembled on the anchor
34 bolt 51 as shown in FIG. 4. With the first bracket
35 assembly 26 installed, the remaining bracket assemblies

1 26 can be similarly installed. A recommended procedure
2 to accomplish this task is to use the tracks 13 with
3 factory-installed upstanding threaded studs 55 to
4 laterally locate the remaining bracket assemblies 16. A
5 first stud 55 is inserted into the proper slot 47 in the
6 central bracket body 28. The central bracket assembly 28
7 can be provided with a double set of slots 47 to receive
8 respective studs 55 at the ends of left and right
9 sections of the tracks 13. The tracks 13 are
10 preliminarily leveled and temporarily held in place with
11 suitable clamps and/or props. Other bracket assemblies
12 26 are positioned so that appropriate studs 55 are
13 received in their respective slots 47. Holes 52 are
14 drilled in the shaft wall header 27 at the center of the
15 slots 42 of the additional bracket assemblies 26 and
16 these bracket assemblies are provisionally installed as
17 described for the center bracket assembly. A track
18 spacer plate 56 has holes for receiving and locating the
19 studs 55, and therefore locating the tracks 13 in a
20 desired spacing relative to one another. A spacer plate
21 is associated with each bracket 26. Nuts 57 are
22 assembled on upstanding track studs 55 to fasten the
23 tracks 13 to the brackets 26. The slots 47 permit the
24 tracks 13 to be adjusted horizontally towards and away
25 from the shaft wall 17 as required.

26 In the illustrated arrangement, as described above,
27 each door panel 11 has an associated hanger or bracket 16
28 on which is assembled a pair of traction rollers 14. The
29 hangers or brackets 16 are installed with the rollers on
30 the track support surfaces 23. With the hangers 16
31 located on appropriate tracks 13, the door panels 11 can
32 be bolted onto the hangers. For example, bolts (not
33 shown), assembled vertically through holes in horizontal
34 webs of the hangers 16 can be turned into threaded holes
35 in the upper edges of the door panels 11 to secure the

1 door panels to the hangers. With each door panel 11
2 secured to a respective hanger 16, the panels are
3 suspended overhead from the tracks 13.

4 The bracket assemblies 26 afford a convenient,
5 accurate and fast way of adjusting a gap 61 (FIG. 5)
6 between the bottom of the door panels 11 and the sill 21
7 to meet building code requirements and assure smooth
8 opening and closing operation of the door panels. With
9 the nuts 54 slightly loose on the studs of the anchor
10 bolts 51, the jack screws 41 can be rotated in either
11 direction as needed to raise or lower the tracks 13 and,
12 therefore, the door panels 11. The jack screws 41 bear
13 against the top surface of their respective blocks 46
14 thereby transferring the weight of the tracks 13 and door
15 panels 11 to the anchor bolt 51 while allowing the
16 respective bracket assemblies 26 to move vertically
17 within limits of the slots 42. One or more bracket
18 assemblies 26 are adjusted as necessary. The adjustment
19 mechanism afforded by the jack screw 41 has the desirable
20 characteristic of being linear, lifting or lowering the
21 door panels 11 a distance directly proportional to the
22 angle through which a screw is turned. All of the door
23 panels 11 are adjusted at the same time rather than being
24 adjusted one at a time. When the door panels have been
25 properly adjusted, each of the bracket assemblies 26 can
26 be locked in position by drilling a hole in the building
27 wall header 27 using the hole 43 as a pilot. Thereafter,
28 an anchor bolt 63, shown in phantom in FIG. 4, is
29 positioned through the bracket hole 43 into the drilled
30 hole. A nut 64 on this second anchor 63 can then be
31 tightened for additional securement of the bracket
32 assembly 26. Additionally, the nut 54 associated with
33 the first anchor bolt 51 is fully tightened at this time.

1 It should be evident that this disclosure is by way
2 of example and that various changes may be made by
3 adding, modifying or eliminating details without
4 departing from the fair scope of the teaching contained
5 in this disclosure. The invention is therefore not
6 limited to particular details of this disclosure except
7 to the extent that the following claims are necessarily
8 so limited.

WHAT IS CLAIMED IS:

1 1. A mounting bracket for tracks that suspend
2 sliding doors of an elevator or lift shaft entrance
3 comprising a metal body having vertical and horizontal
4 portions, the vertical portion having a vertically
5 oriented slot therethrough for receiving a horizontally
6 oriented mounting bolt and fastening the bracket to the
7 wall of the elevator or lift shaft, and a jacking screw
8 assembled on the bracket for raising and lowering the
9 bracket relative to the mounting bolt.

1 2. A mounting bracket as set forth in claim 1,
2 wherein the jacking screw is assembled on the bracket
3 above the vertical slot.

1 3. A mounting bracket as set forth in claim 2,
2 wherein the vertical slot and jacking screw are in a
3 common vertical plane.

1 4. A mounting bracket as set forth in claim 1,
2 wherein said slot is located at the horizontal center of
3 the bracket.

1 5. A mounting bracket as set forth in claim 1,
2 wherein said bracket is a weldment of steel sheet stock.

1 6. A mounting bracket as set forth in claim 5,
2 wherein the bracket has vertical and horizontal legs
3 forming a right angle and includes gussets extending
4 between said vertical and horizontal legs.

1 7. A mounting bracket as set forth in claim 6,
2 including mounting holes in the horizontal leg for
3 suspending the track from a lower side of said horizontal
4 leg with fasteners extending through said holes.

1 8. A mounting bracket as set forth in claim 7,
2 wherein said jack screw is supported on a flange parallel
3 to said horizontal leg.

1 9. A method of installing entrance doors at an
2 elevator or lift landing comprising the steps of
3 mounting a track at the header of a landing opening, and
4 mounting a sill at the level of the floor at the
5 opening, hanging door panels from the track by
6 supporting the weight of the doors by sets of rollers
7 resting on horizontal surfaces of the track, adjusting
8 the height of the lower edges of the panels above the
9 sill by moving the track up or down as required while
10 the door panels remain suspended on the track.

1 10. A method as set forth in claim 9, wherein the
2 track is suspended under a plurality of brackets
3 supported on the header.

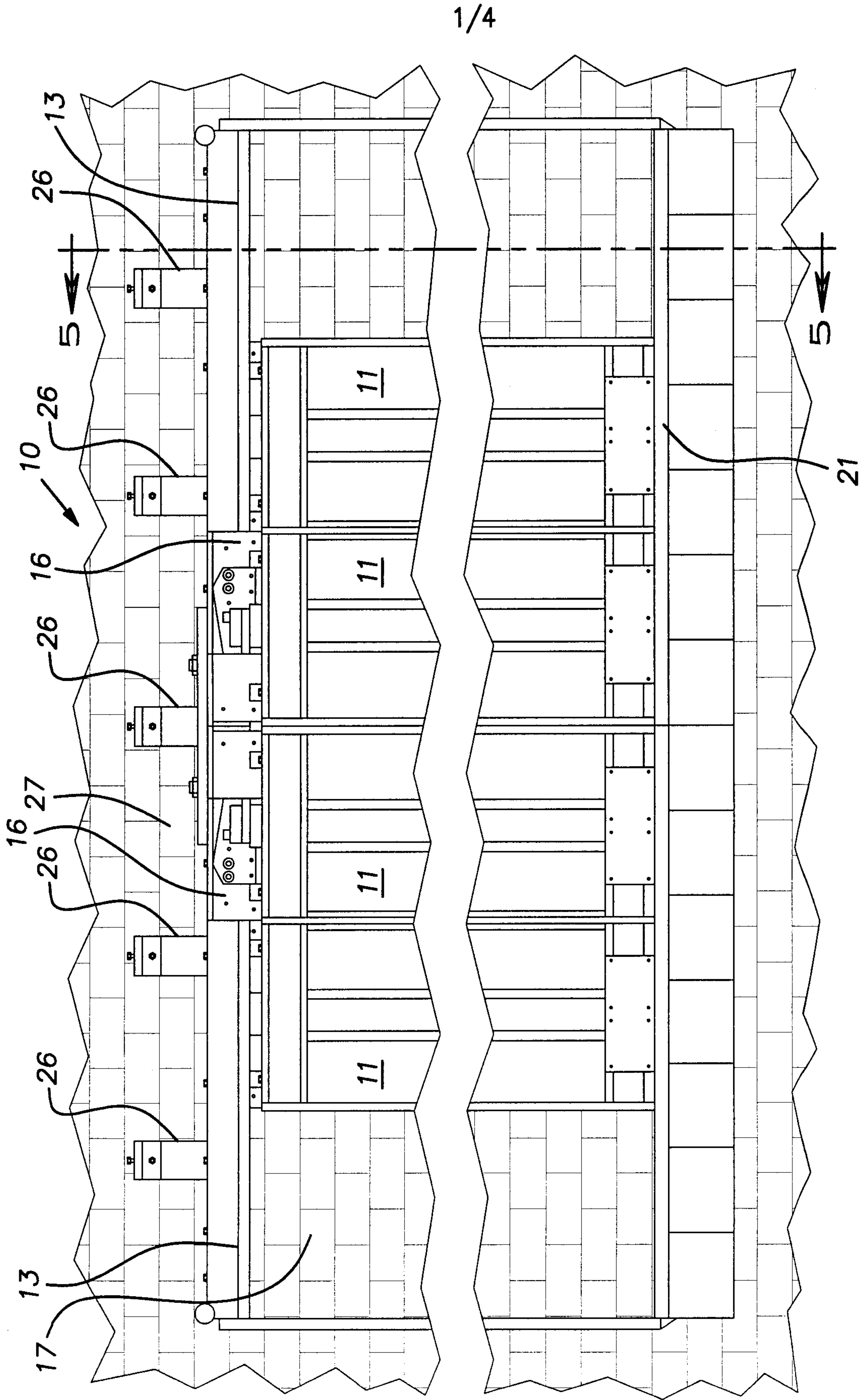
1 11. A method as set forth in claim 10, wherein the
2 brackets are carried on anchor bolts in the header of
3 the opening.

1 12. A method as set forth in claim 11, wherein the
2 brackets are provided with jacking screws arranged when
3 turned to move the brackets up or down relative to said
4 anchor bolts.

1 13. A freight elevator or lift landing door
2 installation in a shaft comprising a plurality of
3 horizontal sliding door panels, a sill assembly secured
4 to the shaft wall at the floor level of the landing, a
5 bracket system attached to the header of the opening and
6 overlying the door panels, a set of brackets supporting
7 a horizontal track, traction rollers associated with
8 each of the door panels arranged to suspend the door
9 panels from the track, the brackets being supported on
10 the shaft header with anchor bolts projecting from the
11 opening header, and jacking screws arranged to raise or
12 lower the brackets relative to the anchor bolts.

1 14. A freight elevator or lift landing door
2 installation as set forth in claim 13, wherein the
3 jacking screws are arranged so that they rotate about an
4 axis that intersects an axis of an anchor bolt.

1 15. A freight elevator or lift landing door
2 installation as set forth in claim 14, wherein the
3 jacking screws are arranged to operate above the anchor
4 bolts.



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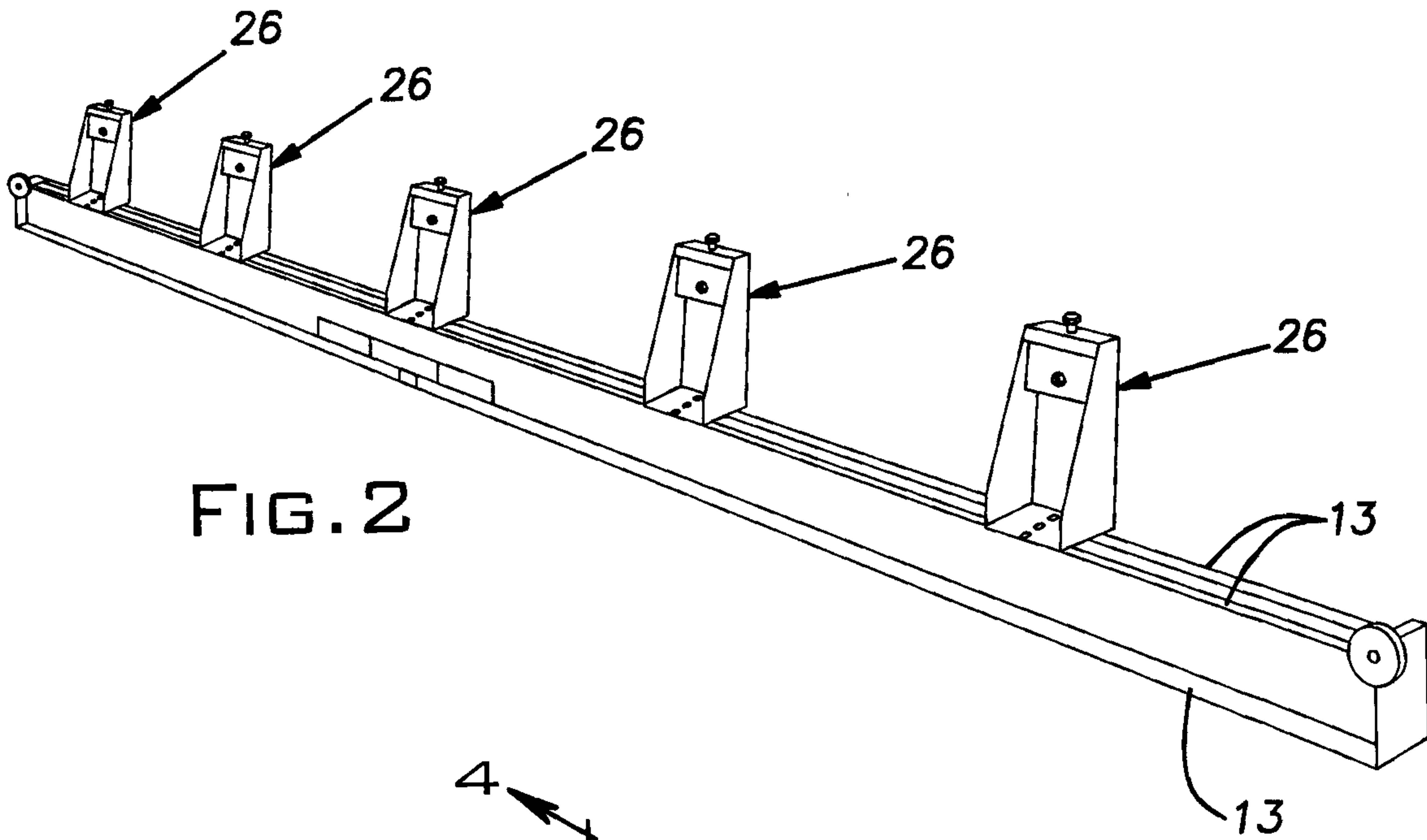


FIG. 2

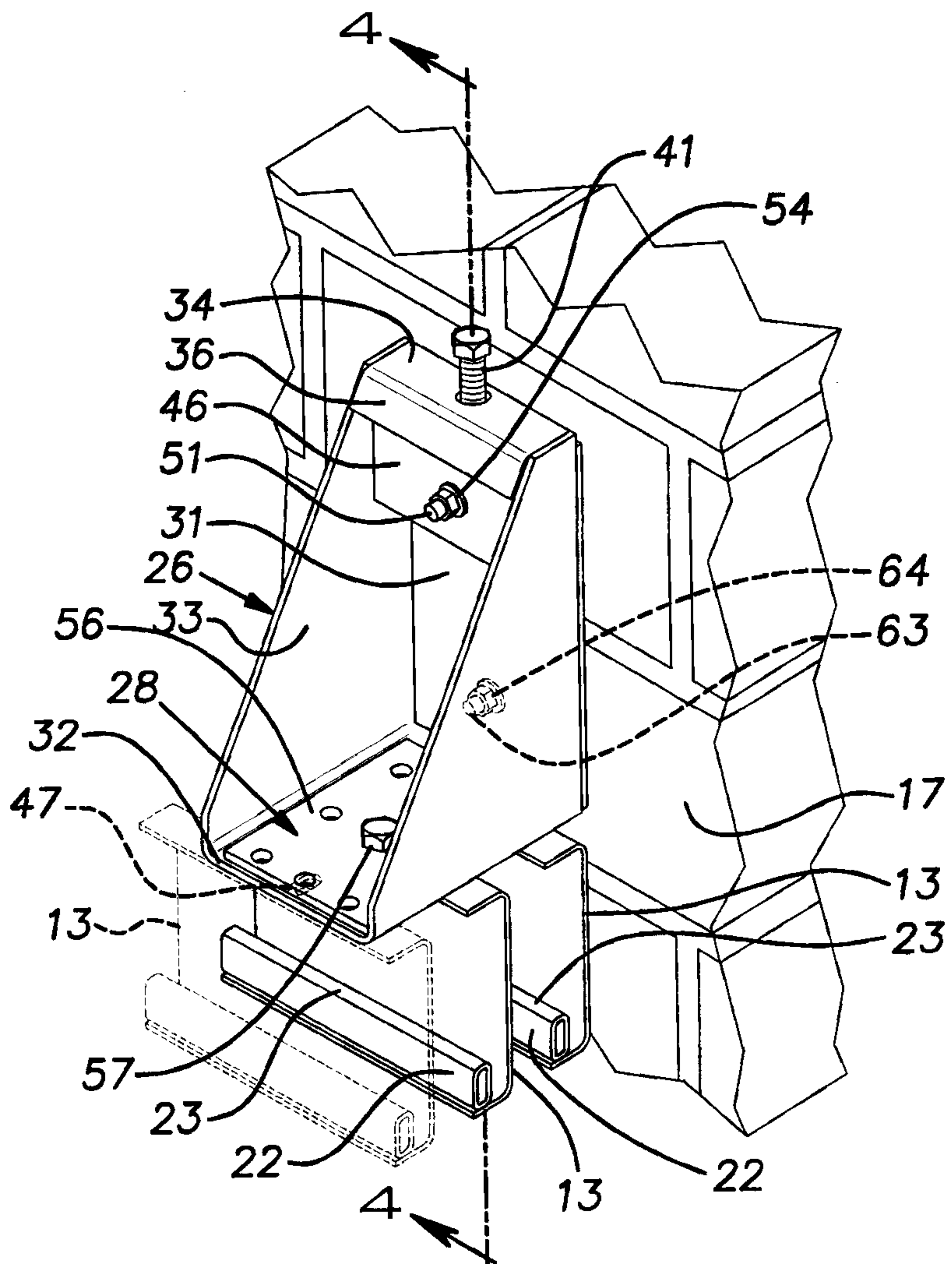


FIG. 3

