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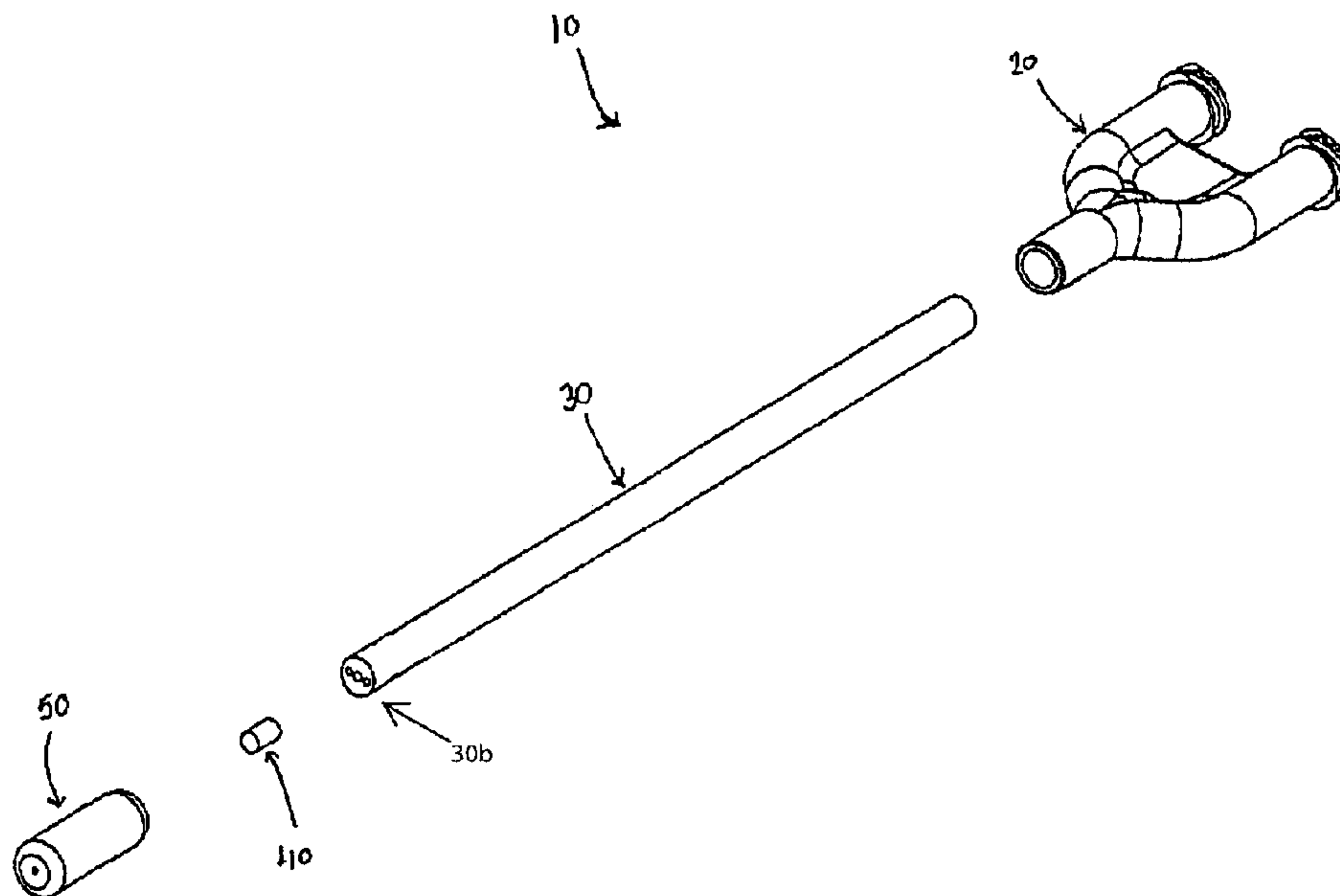
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(54) Titre : EMBOUT PULVERISATEUR A LA SILICONE

(54) Title: SILICONE SPRAY TIP



(57) Abrégé/Abstract:

An applicator assembly for mixing at least a first and second component is provided. The applicator assembly includes a manifold configured for operable engagement with at least a first and second source of component, the manifold including at least a first and second component channel therethrough, an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and second component lumen extending the length thereof, the at least first and second component channels in fluid communication with the at least first and second component channels, a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the second chamber is configured to receive an insert, and the final chamber is configured to receive the at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in the distal end of the tip assembly.



ABSTRACT

An applicator assembly for mixing at least a first and second component is provided. The applicator assembly includes a manifold configured for operable engagement with at least a first and second source of component, the manifold including at least a first and second component channel therethrough, an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and second component lumen extending the length thereof, the at least first and second component channels in fluid communication with the at least first and second component channels, a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the second chamber is configured to receive an insert, and the final chamber is configured to receive the at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in the distal end of the tip assembly.

SILICONE SPRAY TIP

BACKGROUND

Technical Field

[0002] The present disclosure relates to assemblies for mixing and applying two or more components. More particularly, the present disclosure relates to a spray tip for use with an applicator assembly for mixing two or more components.

Background of Related Art

[0003] Applicator assemblies for dispensing two or more components are known. In the field of medical devices, such assemblies are used for applying bioadhesives, polymers and other synthetic material used in wound closure. Because of the reactant nature of the components used to form the bioadhesive, mixing of the components does not occur until the solution is ready to be applied. Mixing of the components too soon before application may result in premature hardening of the mixture, thereby making application of the solution impossible. Thus, in known applicator assemblies, the two or more components are maintained separately until just prior to application. The applicator assemblies include one or more mixing means for mixing the two or more solutions prior to application. The mixing means may be passive, e.g. spiral configuration in the tubing, or instead may be active, e.g. mixing blade or impeller. Once mixed, the solution may be applied through a needle-like output or may instead be ejected through a spray assembly.

Thorough mixing of the two or more components prior to application is important to ensure the solution will perform as intended.

SUMMARY

[0004] Accordingly, an applicator assembly for mixing at least a first and second component is provided. The applicator assembly includes a manifold configured for operable engagement with at least a first and second source of component, the manifold including at least a first and second component channel therethrough, an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and second component lumen extending the length thereof, the at least first and second component channels in fluid communication with the at least first and second component channels, a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the second chamber is configured to receive an insert, and the final chamber is configured to receive the at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in the distal end of the tip assembly.

[0005] The elongated shaft may include a flexible wire extending the length thereof. The manifold and elongated member may be integrally formed. The intermediate chamber may include ribs for maintaining the insert in a space relationship from a wall of the chamber. The outlet may be configured to eject the mixture from the tip assembly as a spray. The applicator assembly may further include at least a first slot formed between the intermediate chamber and the final chamber configured to direct the at least first and second components radially inward. In one embodiment, the tip assembly includes three or more slots. The at least first slot may be

configured to cause the swirling of the at least first and second components within the final chamber. The insert may include a substantially cylindrical body configured to be received within the intermediate chamber. The manifold may include a substantially Y-shaped member. The elongated shaft and/or the insert may be composed of silicone. The elongated shaft may be flexible.

[0006] Also provided is a system for mixing at least a first and second component. The system includes at least a first and second source of component, a manifold configured for operable engagement with the at least first and second source of component, the manifold including at least a first and second component channel therethrough, an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and second component lumen extending the length thereof, the at least first and second component channels in fluid communication with the at least first and second component channels, a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the second chamber is configured to receive an insert, and the final chamber is configured to receive the at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in the distal end of the tip assembly.

[0006a] In accordance with one embodiment of the present invention, there is provided an applicator assembly comprising: a manifold configured for operable engagement with at least a first and a second source of at least first and second components, the manifold including at least a first and a second component channel therethrough; an elongated shaft extending distally from the manifold, the elongated shaft including at least a first component lumen and a second component lumen extending a length thereof, the at least first and second component lumens in fluid communication with the at least first and second component channels; and a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the intermediate chamber is configured to receive an insert, and the final chamber is configured to receive at least partially mixed at least first and second components prior to a mixture being ejected from an outlet defined in the distal end of the tip assembly, the tip assembly further including at least a pair of slots formed between the intermediate chamber and the final chamber, to direct the at least first and second components radially inward and an annular recess about the at least a pair of slots to direct the at least first and second components into the at least a pair of slots.

[0006b] In accordance with another embodiment of the present invention, there is provided a system for mixing at least a first and second component to provide a mixture, the system comprising: at least a first and a second source of the at least first and second components; a manifold configured for operable engagement with the at least first and second source of the at least first and second components, the manifold including at least

a first and a second component channel therethrough; an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and a second component lumen extending the length thereof, the at least first and second component lumens in fluid communication with the at least first and second component channels; a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the intermediate chamber is configured to receive an insert, and the final chamber is configured to receive at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in a distal end of the tip assembly; and an insert received in the intermediate chamber, the insert including a substantially cylindrical member having a recess formed in a distal end thereof.

[0006c] A further embodiment provides an applicator assembly comprising: a spray tip assembly including a substantially cylindrical member having, a proximal portion configured for operable engagement with a source of a first component and a second component; an intermediate portion defining an intermediate chamber for receiving an insert; and, a distal portion defining a mixing chamber configured for mixing the first and second components and an outlet configured for atomizing the thoroughly mixed first and second components, wherein the intermediate portion defines at least one slot configured to direct the first and second components from the component source into the mixing chamber and an annular recess formed about the at least one slot configured to direct the at least first and second components into the at least one slot, wherein the outlet includes a first cylindrical section having a first diameter, a second cylindrical section

having a second diameter that is greater than the first diameter and a recessed distal end through which the thoroughly mixed first and second components pass.

[0006d] Yet another embodiment provides an applicator assembly comprising: a spray tip assembly including a substantially cylindrical member having, a proximal portion configured for operable engagement with a source of a first component and a second component; an intermediate portion defining an intermediate chamber for receiving an insert; and, a distal portion defining a mixing chamber configured for mixing the first and second components and an outlet configured for atomizing thoroughly mixed first and second components, wherein the intermediate portion defines at least one slot configured to direct the first and second components from the component source into the mixing chamber and includes ribs for maintaining the insert in a spaced relationship from a wall of the mixing chamber, wherein the outlet includes a first cylindrical section having a first diameter, a second cylindrical section having a second diameter that is greater than the first diameter and a recessed distal end through which the thoroughly mixed first and second components pass.

[0006e] A still further embodiment of the present invention provides an applicator assembly for dispensing a mixture, the assembly comprising: a first portion defining first and second component lumens each having proximal and distal ends, the proximal ends of the first and second component lumens being configured for fluid communication with respective first and second sources of first and second components; a second portion defining a mixing chamber, the distal end of the first and second component lumens

being in fluid communication with the mixing chamber; a third portion defining an outlet in fluid communication with the mixing chamber; and an insert disposed within the mixing chamber between the first and second component lumens and the outlet, the insert and the third portion operating to define at least one channel and an annular recess formed about the at least one channel for directing partially mixed first and second components towards the outlet.

[0006f] Additionally, in one embodiment, the present invention provides an applicator assembly for dispensing a mixture, the assembly comprising: a first portion defining first and second component lumens each having proximal and distal ends, the proximal ends of the first and second component lumens being configured for fluid communication with respective first and second sources of component; a second portion defining a mixing chamber, the distal end of the first and second component lumens being in fluid communication with the mixing chamber; a third portion defining an outlet in fluid communication with the mixing chamber; and an insert disposed within the mixing chamber between the first and second component lumens and the outlet, the insert including a cylindrical member having a recess formed in a first end thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the disclosure and, together with a general description of the disclosure given above, and the detailed description of the embodiment(s) given below, serve to explain the principles of the disclosure, wherein:

- [0008] FIG. 1 is an exploded perspective view of an applicator assembly including a spray tip assembly according to an embodiment of the present disclosure;
- [0009] FIG. 2 is a cross-sectional side view of a manifold of the applicator assembly of FIG. 1;
- [0010] FIG. 3 is a cross-sectional side view of the spray tip assembly of the applicator assembly of FIG. 1;
- [0011] FIG. 3A is a cross-sectional side view of an alternative embodiment of the insert of the applicator assembly of FIG. 3;
- [0012] FIG. 4 is an enlarged cross-sectional view of the distal end of the spray tip assembly of FIG. 3;
- [0013] FIG. 5 is a side view of the spray tip assembly of FIGS. 3 and 4;
- [0014] FIG. 6 is a cross-sectional view of the spray tip assembly of FIG. 5 taken along line 6-6;
- [0015] FIG. 6A is a cross-sectional view of an alternate embodiment of the spray tip of FIG. 6;
- [0016] FIG. 7 is an exploded perspective view of an applicator assembly according to another embodiment of the present disclosure;
- [0017] FIG. 8 is a top plan view of the applicator assembly of FIG. 7;
- [0018] FIG. 9 is a cross-sectional side view of the applicator assembly of FIGS. 7 and 8, taken along line 9-9 of FIG. 8; and
- [0019] FIG. 10 is an enlarged cross-sectional view of section 10 of FIG. 9; and
- [0020] FIG. 11 is a cross-sectional view of the spray tip assembly of FIG. 9.

DETAILED DESCRIPTION

[0021] Referring initially to FIG. 1, an applicator assembly including a spray tip assembly according to the present disclosure is shown generally as applicator assembly 10.

Applicator assembly 10 includes a manifold or base 20, an elongated shaft 30 extending from manifold 20, and a spray tip assembly 50 positioned on a distal end 30b of elongated shaft 30. Applicator assembly 10 further includes an insert 40 configured to be received within spray tip assembly 50 and distal of elongated shaft 30.

[0022] With reference now to FIG. 2, manifold 20 includes a substantially Y-shaped member having first and second proximal extension 22, 24 and a distal extension 26. Proximal extensions 22, 24 are configured for operable engagement with a first and second source of component (not shown), e.g. syringe. Distal extension 26 is configured for operable engagement with elongated shaft 30, as will be discussed in further detail below. Manifold 20 further includes first and second component channels 23, 25. First and second component channels 23, 25 fluidly communicate the first and second sources of component with a first and second lumen 33, 35 formed in elongated shaft 30. While manifold 20, as shown, is configured to receive only two sources of component, it is envisioned that manifold 20 may be configured to receive more than two sources of component.

[0023] Referring back to FIG. 1, elongated shaft 30 defines a substantially solid body of silicone, plastic, polymer or other flexible material. As noted above, elongated shaft 30 includes first and second component lumen 33, 35 extending the length thereof. A wire 36 composed of a malleable material also extends the length of elongated shaft 30. Wire 36 is configured to maintain elongated shaft 30 in a bent or flexed configuration after elongated shaft 30 has been bent or flexed to accommodate a given procedure. Elongated shaft 30 is secured to distal

extension 26 of manifold 20 such that first and second component lumen 33, 35 align with first and second component channels 23, 25, respectively. Alternatively, elongated shaft 30 may be integrally formed with manifold 20. Elongated shaft 30 may further include grooves, detents or otherwise be configured for secure engagement with spray tip assembly 50.

[0024] With reference now to FIGS. 3-6, spray tip assembly 50 defines a substantially cylindrical body 52 having an open proximal end 52a and a substantially closed distal end 52b. Open proximal end 52a is configured to receive distal end 30b of elongated shaft 30 (FIG. 3). As will be discussed in further detail below, distal end 52b includes an outlet 59 configured to eject a thoroughly mixed solution. Spray tip assembly 50 may be composed of silicone or other suitable biocompatible materials.

[0025] In one embodiment, spray tip assembly 50 is composed of a silicone elastomer, for example, TUFEL® II 94706, a silicone rubber compound or LIM®6071, a liquid silicone rubber, available from Momentive Performance Materials, Waterford, NY. Through testing, it has been found that a spray tip assembly 50 composed of silicone having a 70 durometer, spray tip assembly 50 is capable of unclogging itself during operation. The flexible nature of silicone permits spray tip assembly 50 to flex under the increased pressure experienced during a clog of spray tip assembly 50. The flexion of spray tip assembly 50 dislodges any clog that may form therein. Additionally, the non-wetting surface characteristic (hydrophobicity) of silicone may assist in preventing the clogging of spray tip assembly 50. The ability of spray tip assembly 50 to unclog itself during operations permits the continuous use of applicator assembly 10 without the need to repeatedly change spray tip assembly 50. In this manner, the length of the procedure may be reduced and the expense of using multiple spray tip assemblies is eliminated.

[0026] Still referring to FIGS. 3-6, spray tip assembly 50 includes a first chamber 54, an intermediate chamber 56 and a final chamber 58. First chamber 54 defines a substantially cylindrical cavity for receiving distal end 30b of elongated shaft 30. As will be discussed in further detail below, first chamber 54 is configured such that distal end 30b of elongated shaft 30 is received pressed flush against insert 40. It is envisioned, however, that first chamber 54 may be configured such that distal end 30b of elongated shaft 30 is proximally spaced from insert 40 so as to form an initial mixing space for the first and second components. Intermediate chamber 56 defines a substantially cylindrical cavity configured to receive insert 40. Intermediate chamber 56 includes ribs or spacers 56a for maintaining insert 40 (shown in phantom in FIG. 6) centered within intermediate chamber 56. Insert 40 includes a solid, substantially cylindrical member positioned within intermediate chamber 56 to force the first and second components to flow around insert 40 in the space recreated by ribs 56a. In an alternative embodiment (FIG. 3A), insert 40' may extend proximally from intermediate chamber 56 into first chamber 54, thereby creating an initial mixing space 41' between distal end 30b of elongated shaft 30 and intermediate chamber 56 about a proximal end 40a' of insert 40'. In this manner, the first and second components flowing from first and second component lumen 33, 35 may initially mix prior to entering intermediate chamber 56. Inserts 40, 40' may be composed of silicone or other suitable biocompatible material.

[0027] With reference still to FIGS. 3-6, final chamber 58 defines a substantially cylindrical cavity having a tapered distal portion 58a. Spray tip assembly 50 includes slots 57 formed therein fluidly communicating intermediate chamber 56 and final chamber 58. Slots 57 define opposed openings angling outwardly from final chamber 58 between a line tangent to final chamber 58 and about twenty degrees (20°) counter-clockwise from the tangent line. As

will be discussed in further detail below, slots 57 direct the partially mixed first and second components from within intermediate chamber 56 into final chamber 58. Although shown as a pair of opposed openings, it is envisioned that spray tip assembly 50 may include only a single slot 57 (FIG. 6A), or may alternatively include three or more slots 57 (shown in phantom, FIG. 6A). Outlet 59 is configured to atomize the thoroughly mixed solution into a cone-shaped spray. As shown, from proximal to distal, outlet 59 includes a first cylindrical portion 59a, a second cylindrical portion 59b, and a recessed portion 59c. It is envisioned, however, that outlet 59 may be formed without second cylindrical portion 59b.

[0028] The operation of applicator assembly 10 will now be described as relates to the figures. Prior to use, insert 40 is received within intermediate chamber 56 of spray tip assembly 50. As discussed above, insert 40 is positioned such that fluid passing through intermediate chamber 56 is forced around insert 40 in the space created by ribs 56a. Spray tip assembly 50 is selectively received on distal end 30b of elongated shaft 30. As discussed above, manifold 20 may be integrally formed with elongated shaft 30, or instead it may be necessary to secure elongated shaft 30 to manifold 20 manually prior to use, making sure that first and second component channels 23, 25 are aligned with first and second component lumen 33, 35. First and second source of component (not shown) are next connected to first and second proximal extensions 22, 24, respectively. Once secured to manifold 20, first and second source of components may be activated, e.g. depression of syringe plungers (not shown), to initiate the flow of first and second components within first and second component channels 23, 25, respectively. The first and second components flow through first and second component channels 23, 25, through first and second component lumen 33, 35, respectively, and into spray tip assembly 50.

[0029] The first and second components flowing from first and second component lumen 33, 35 encounter insert 40 retained with intermediate chamber 56. First and second component lumen 33, 35 are spaced such that the first and second components may flow around insert 40 in the space created by ribs 56a in between insert 40 and spray tip assembly 50. The initially mixed first and second components are then forced into slots 57 where they are directed radially inward toward final chamber 58. The flow of the mixture through slots 57 imparts a swirling motion to the mixture as the mixture enters final chamber 58. Thereafter, the thoroughly mixed solution is atomized as it is ejected through outlet 59 in a cone-shaped spray.

[0030] Turning to FIGS. 7-10, an alternate embodiment of the present disclosure is shown generally as applicator assembly 110. Applicator assembly 110 is substantially similar to applicator assembly 10, and will therefore only be described as relates to the differences therebetween. With reference initially to FIGS. 7 and 8, applicator assembly 110 includes a manifold or base 120 configured to receive a pair of check valves 105, an elongated shaft 130 extending from manifold 120, and a spray tip assembly 150 positioned on a distal end of elongated shaft 130. An insert 140 is received within spray tip assembly 150 and a shrink tube 160 is received about spray tip assembly 150.

[0031] Referring to FIG. 7, first and second component channels 123, 125 extend from a distal end of manifold 120. First and second component channels 123, 125 are configured to fluidly communicate with first and second component lumen 133, 135 extending through elongated shaft 130. This configuration permits for a more secure fluid seal between manifold 120 and elongated shaft 130.

[0032] With reference now to FIGS. 9 and 10, insert 140 is substantially similar to insert 40, including a substantially cylindrical member configured to be received within spray tip

assembly 150. As shown, insert 140 includes hemispherical recess 141 on both a first and second end thereof, however, it is envisioned that hemispherical recess 141 may be formed on a single end thereof. Recess 141 is configured to create turbulence in the flow of the first and second components as they encounter insert 140, thereby assisting in the mixing of the components.

[0033] Still referring to FIGS. 9 and 10, shrink tube 160 is received about spray tip assembly 150 to prevent the excess radial expansion/flexion of spray tip assembly 150 during operation. Shrink tube 160 may also assist in securing spray tip assembly 150 to elongated shaft 130.

[0034] With reference now to FIG. 11, spray tip assembly 150 is substantially similar to spray tip assembly 50, described hereinabove, including radially extending slots 157. A gutter or annular recess 157a is formed about slots 157. Gutter 157a is configured to direct the partially mixed first and second components into slots 157.

[0035] Although the illustrative embodiments of the present disclosure have been described herein with reference to the accompanying drawings, it is to be understood that the disclosure is not limited to those precise embodiments, and that various other changes and modifications may be effected therein by one skilled in the art. The scope of the claims should not be limited by the preferred embodiments set forth herein, but should be given the broadest interpretation consistent with the description as a whole.

The embodiments of the present invention for which an exclusive property or privilege is claimed are defined as follows:

1. An applicator assembly comprising:

a manifold configured for operable engagement with at least a first and a second source of at least first and second components, the manifold including at least a first and a second component channel therethrough;

an elongated shaft extending distally from the manifold, the elongated shaft including at least a first component lumen and a second component lumen extending a length thereof, the at least first and second component lumens in fluid communication with the at least first and second component channels; and

a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the intermediate chamber is configured to receive an insert, and the final chamber is configured to receive at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in the distal end of the tip assembly, the tip assembly further including at least two slots formed between the intermediate chamber and the final chamber, to direct the at least first and second components radially inward and an annular recess about the at least two slots to direct the at least first and second components into the at least two slots.

2. The applicator assembly of claim 1, wherein the elongated shaft includes a flexible wire extending the length thereof.
3. The applicator assembly of claim 1, wherein the manifold and elongated shaft are integrally formed.
4. The applicator assembly of any one of claims 1 to 3, wherein the intermediate chamber includes ribs for maintaining the insert in a spaced relationship from a wall of the intermediate chamber.
5. The applicator assembly of any one of claims 1 to 4, wherein the outlet is configured to eject the mixture from the tip assembly as a spray.
6. The applicator assembly of any one of claims 1 to 5, including three or more slots.
7. The applicator assembly of any one of claims 1 to 5, wherein the at least two slots are configured to cause the mixing of the at least first and second components within the final chamber.
8. The applicator assembly of any one of claims 1 to 7, wherein the insert includes a substantially cylindrical body configured to be received within the intermediate chamber.
9. The applicator assembly of claim 8, wherein the insert includes a recess formed in at least a first end thereof.
10. The applicator assembly of claim 9, wherein the recess is substantially hemispherical.

11. The applicator assembly of any one of claims 1 to 10, wherein the at least first and second component channels extend into respective the at least first and second component lumens.
12. The applicator assembly of any one of claims 1 to 11, wherein the elongated shaft is composed of silicone.
13. The applicator assembly of any one of claims 1 to 12, wherein the elongated shaft is flexible.
14. The applicator assembly of any one of claims 1 to 13, wherein the insert is composed of silicone.
15. The applicator assembly of any one of claims 1 to 14, wherein the tip assembly is composed of silicone.
16. The applicator assembly of any one of claims 1 to 15, wherein the tip assembly is configured to flex during operation.
17. The applicator assembly of any one of claims 1 to 16, further including a shrink tubing about the tip assembly.
18. A system for mixing at least a first and second component to provide a mixture, the system comprising:

at least a first and a second source of the at least first and second components;

a manifold configured for operable engagement with the at least first and second sources of the at least first and second components, the manifold including at least a first and a second component channel therethrough;

an elongated shaft extending distally from the manifold, the elongated shaft including at least a first and a second component lumen extending the length thereof, the at least first and second component lumens in fluid communication with the at least first and second component channels;

a tip assembly defining a first chamber, an intermediate chamber and a final chamber, wherein the first chamber is configured to receive a distal end of the elongated shaft, the intermediate chamber is configured to receive an insert, and the final chamber is configured to receive at least partially mixed at least first and second components prior to the mixture being ejected from an outlet defined in a distal end of the tip assembly; and

the insert received in the intermediate chamber, the insert including a substantially cylindrical member having a recess formed in a distal end thereof.

19. The system of claim 18, wherein the recess formed in the distal end of the insert is hemispherical.

20. The system of claim 18, wherein the recess formed in the distal end of the insert is configured to create turbulence in the flow of the at least partially mixed at least first and second components prior to the mixture being ejected through the outlet.

21. An applicator assembly comprising:

a spray tip assembly including a substantially cylindrical member having,

a proximal portion configured for operable engagement with a source of a first component and a second component;

an intermediate portion defining an intermediate chamber for receiving an insert;

and,

a distal portion defining a mixing chamber configured for mixing the first component and the second component and an outlet configured for atomizing the mixed first and second components, wherein the intermediate portion defines at least one slot configured to direct the first component and the second component from the component sources into the mixing chamber and an annular recess formed about the at least one slot configured to direct the first component and the second component into the at least one slot, wherein the outlet includes a first cylindrical section having a first diameter, a second cylindrical section having a second diameter that is greater than the first diameter and a recessed distal end through which the mixed first and second components pass.

22. The applicator assembly of claim 21, further including a manifold configured for operable engagement with the sources of the first component and the second component, the manifold including at least a first and a second component channel therethrough.

23. The applicator assembly of claim 22, further including an elongated shaft extending distally from the manifold, the elongated shaft including a first component lumen and a second component lumen extending the length thereof, the first component lumen and the second component lumen in fluid communication with the at least first and second component channels.
24. The applicator assembly of claim 21, wherein the at least one slot directs the first and second components radially inward.
25. The applicator assembly of claim 23, wherein the elongated shaft includes a flexible wire extending the length thereof.
26. The applicator assembly of claim 23, wherein the manifold and elongated shaft are integrally formed.
27. The applicator assembly of claim 21, wherein the intermediate chamber includes ribs for maintaining an insert in a spaced relationship from a wall of the intermediate chamber.
28. The applicator assembly of claim 27, wherein the spray tip assembly further includes the insert received within the intermediate portion.
29. The applicator assembly of claim 28, wherein the insert includes a substantially cylindrical body defining a recess formed in at least a first end thereof.
30. The applicator assembly of claim 21, wherein the at least one slot is configured to cause the swirling of the first component and the second component within the mixing chamber.

31. The applicator assembly of claim 23, wherein the elongated shaft is composed of silicone.
32. The applicator assembly of claim 28, wherein the insert comprises silicone.
33. The applicator assembly of any one of claims 21 to 32, wherein the spray tip assembly comprises silicone.
34. The applicator assembly of any one of claims 21 to 33, wherein the spray tip assembly is configured to flex during operation.
35. The applicator assembly of any one of claims 21 to 34, further including a shrink tubing about the spray tip assembly.
36. An applicator assembly comprising:
- a spray tip assembly including a substantially cylindrical member having,
 - a proximal portion configured for operable engagement with a source of a first component and a second component;
 - an intermediate portion defining an intermediate chamber for receiving an insert;
 - and,
 - a distal portion defining a mixing chamber configured for mixing the first and second components and an outlet configured for atomizing thoroughly mixed first and second component from the component sources, wherein the intermediate portion defines at least one

slot configured to direct the first and second components from the component sources into the mixing chamber and includes ribs for maintaining the insert in a spaced relationship from a wall of the mixing chamber, wherein the outlet includes a first cylindrical section having a first diameter, a second cylindrical section having a second diameter that is greater than the first diameter and a recessed distal end through which the thoroughly mixed first and second components pass.

37. The applicator assembly of claim 36, wherein the spray tip assembly further includes the insert received within the intermediate portion.

38. The applicator assembly of claim 36, wherein the insert includes a substantially cylindrical body defining a recess formed in at least a first end thereof.

39. The applicator assembly of claim 36, wherein the spray tip assembly includes an annular recess formed about the at least one slot configured to direct the first and second components into the at least one slot.

40. An applicator assembly for dispensing a mixture, the assembly comprising:

a first portion defining first and second component lumens, each having proximal and distal ends, the proximal ends of the first and second component lumens being configured for fluid communication with respective first and second sources of first and second components;

a second portion defining a mixing chamber, the distal ends of the first and second component lumens being in fluid communication with the mixing chamber;

a third portion defining an outlet in fluid communication with the mixing chamber; and

an insert disposed within the mixing chamber between the first and second component lumens and the outlet, the insert and the third portion operating to define at least one channel and an annular recess formed about the at least one channel for directing partially mixed first and second components towards the outlet.

41. The applicator assembly of claim 40, further including the first source of the first component and the second source of the second component.

42. The applicator assembly of claim 40, wherein the first and second sources of the first and second components are syringes.

43. The applicator assembly of any one of claims 40 to 42, wherein the outlet defines a substantially circular cross-section.

44. The applicator assembly of any one of claims 40 to 43, wherein the outlet is configured to atomize the mixed first and second components.

45. The applicator assembly of any one of claims 40 to 44, wherein the first portion includes a substantially Y-shaped manifold.

46. The applicator assembly of any one of claims 40 to 45, wherein the second portion includes a substantially circular cross-section.

47. The applicator assembly of any one of claims 40 to 46, wherein the third portion includes a substantially circular cross-section.

48. The applicator assembly of any one of claims 40 to 47, wherein the second portion and the insert are configured to mix the first and second components as the components pass through the mixing chamber.

49. The applicator assembly of any one of claims 40 to 48, wherein the second portion and the insert are configured to mix the first and second components prior to the components passing through the outlet.

50. The applicator assembly of any one of claims 40 to 49, wherein the second portion includes ribs for maintaining the insert in a spaced relationship from an inner wall.

51. The applicator assembly of any one of claims 40 to 50, wherein the insert includes a recess formed in at least a first end thereof.

52. The applicator assembly of claim 51, wherein the recess is substantially hemispherical.

53. An applicator assembly for dispensing a mixture, the assembly comprising:

a first portion defining first and second component lumens, each having proximal and distal ends, the proximal ends of the first and second component lumens being configured for fluid communication with respective first and second sources of component;

a second portion defining a mixing chamber, the distal ends of the first and second component lumens being in fluid communication with the mixing chamber;

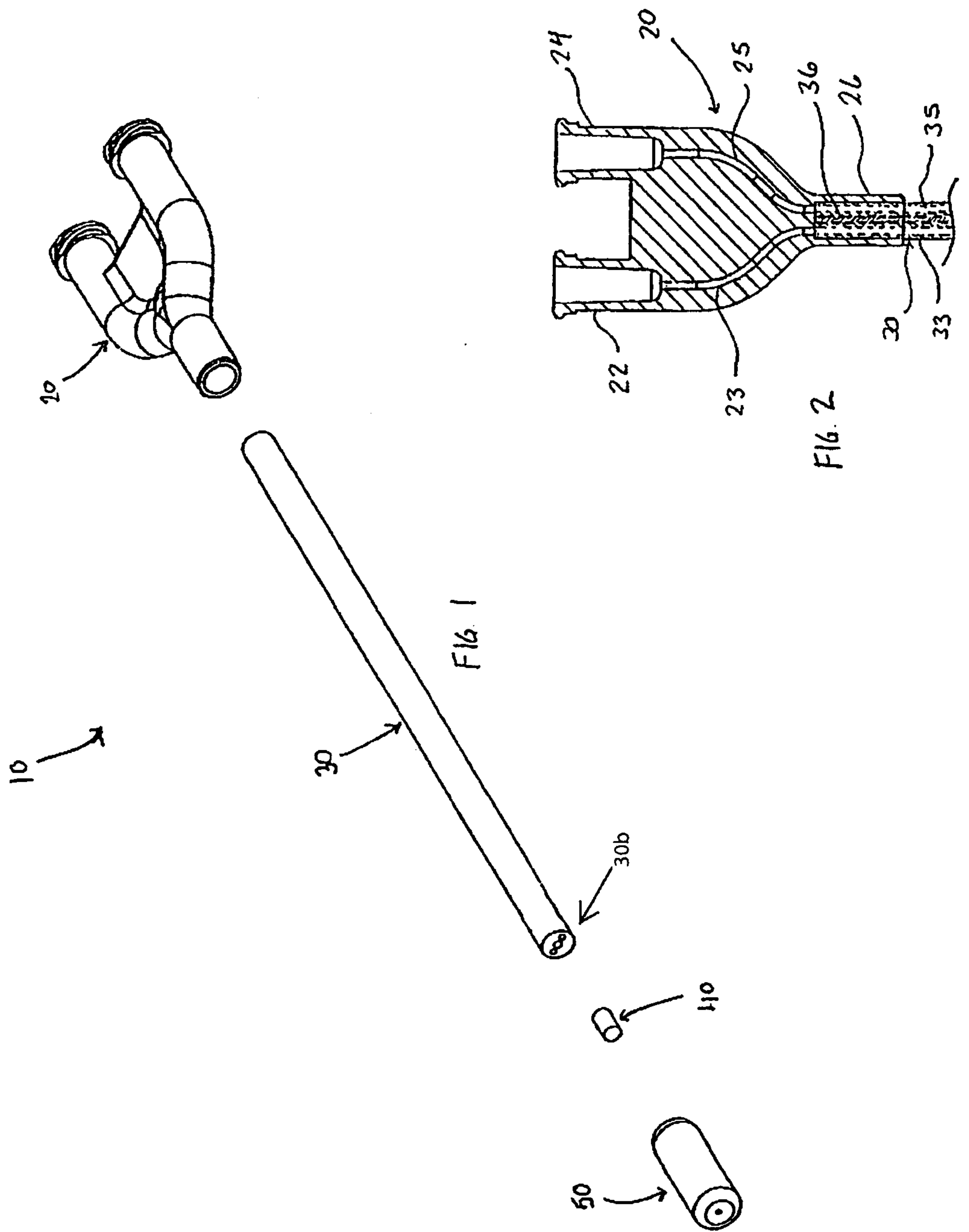
a third portion defining an outlet in fluid communication with the mixing chamber; and

an insert disposed within the mixing chamber between the first and second component lumens and the outlet, the insert including a cylindrical member having a recess formed in a first end thereof.

54. The applicator assembly of claim 53, wherein an outer diameter of the insert is uniform along an entire length of the insert.

55. The applicator assembly of claim 53 or 54, wherein the recess formed in the first end of the insert is substantially hemispherical.

56. The applicator assembly of any one of claims 53 to 55, further including a shrink tube about at least the second and third portions.



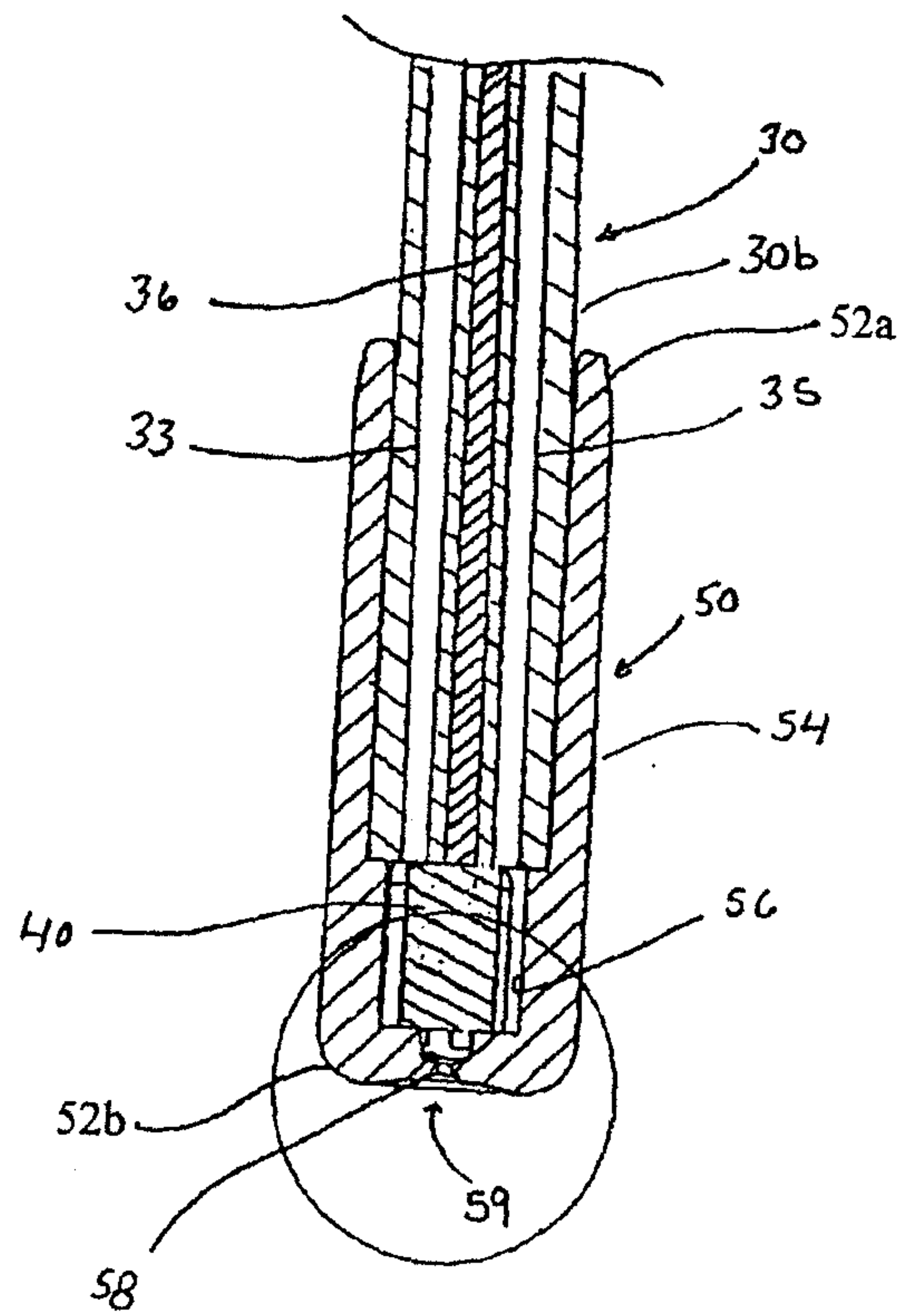


FIG. 3

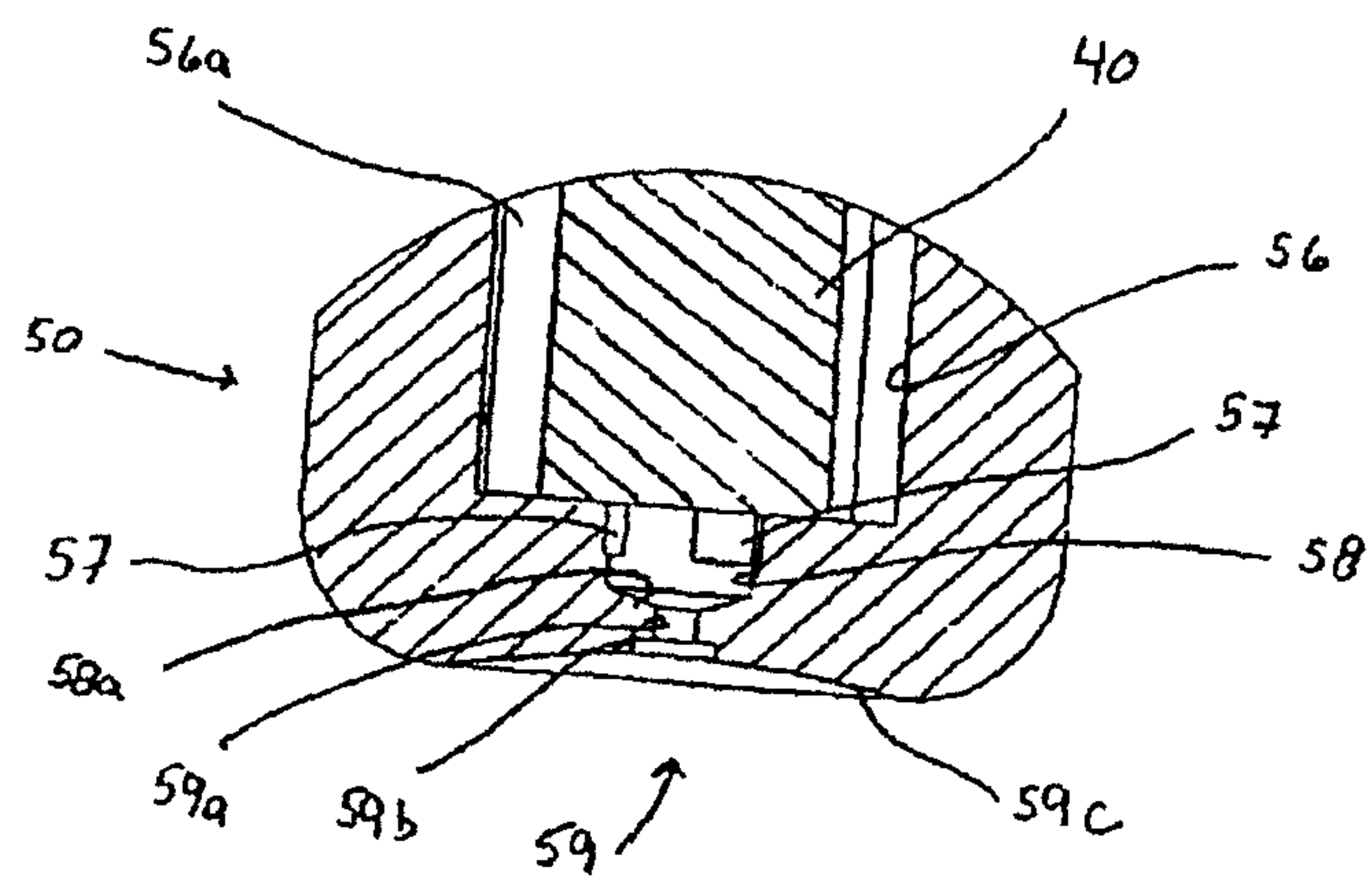


FIG. 4

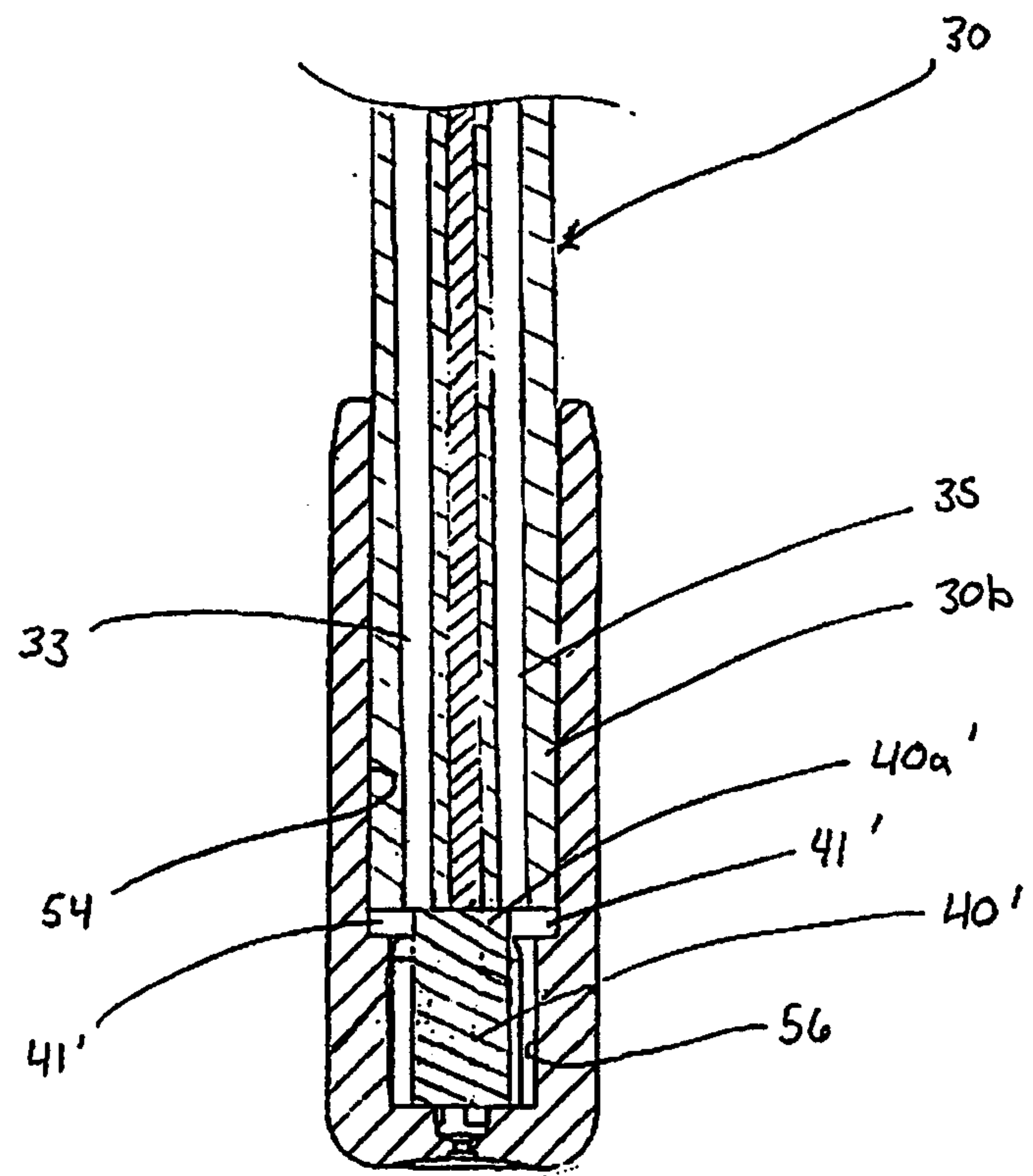


FIG. 3A

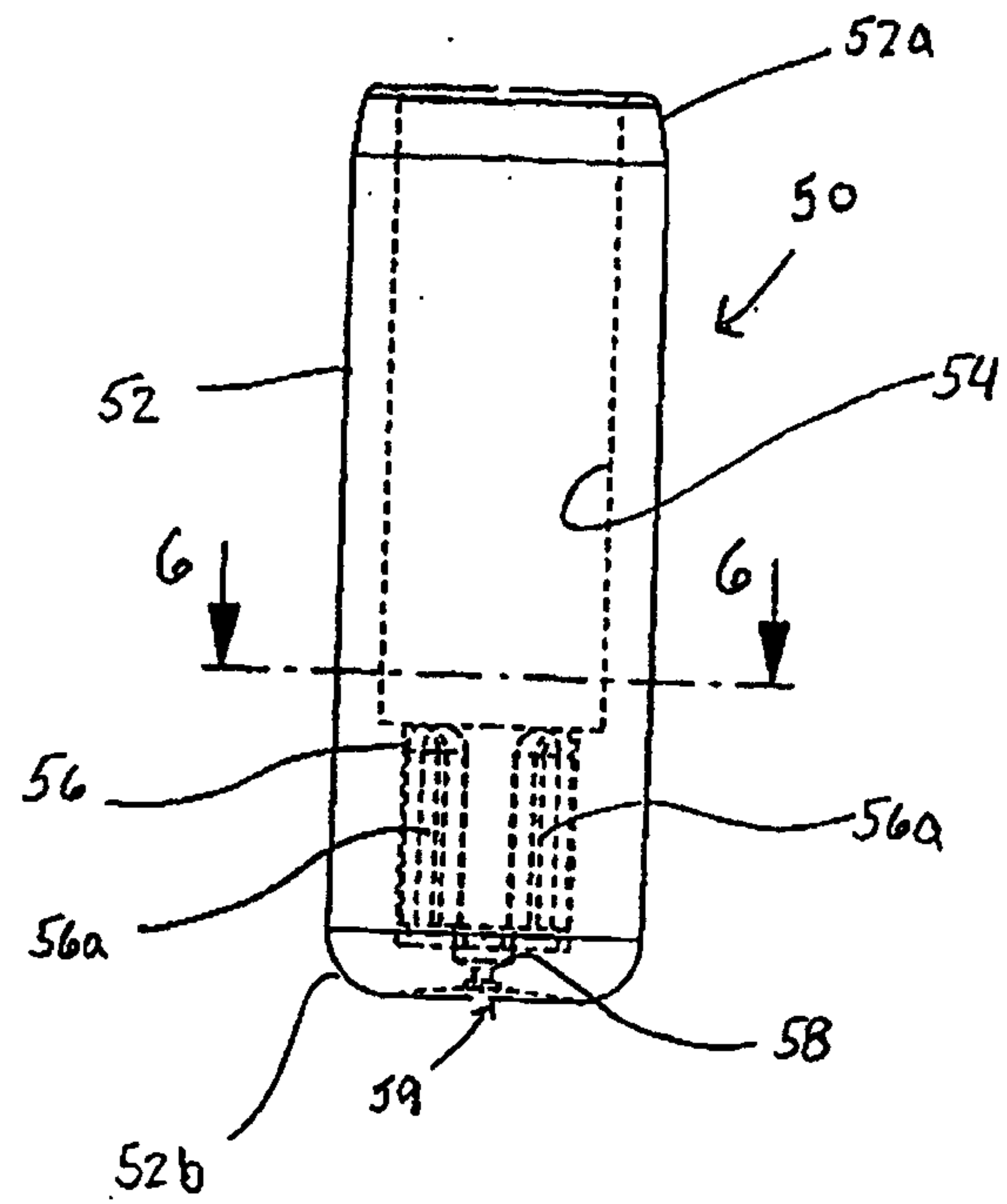


FIG. 5

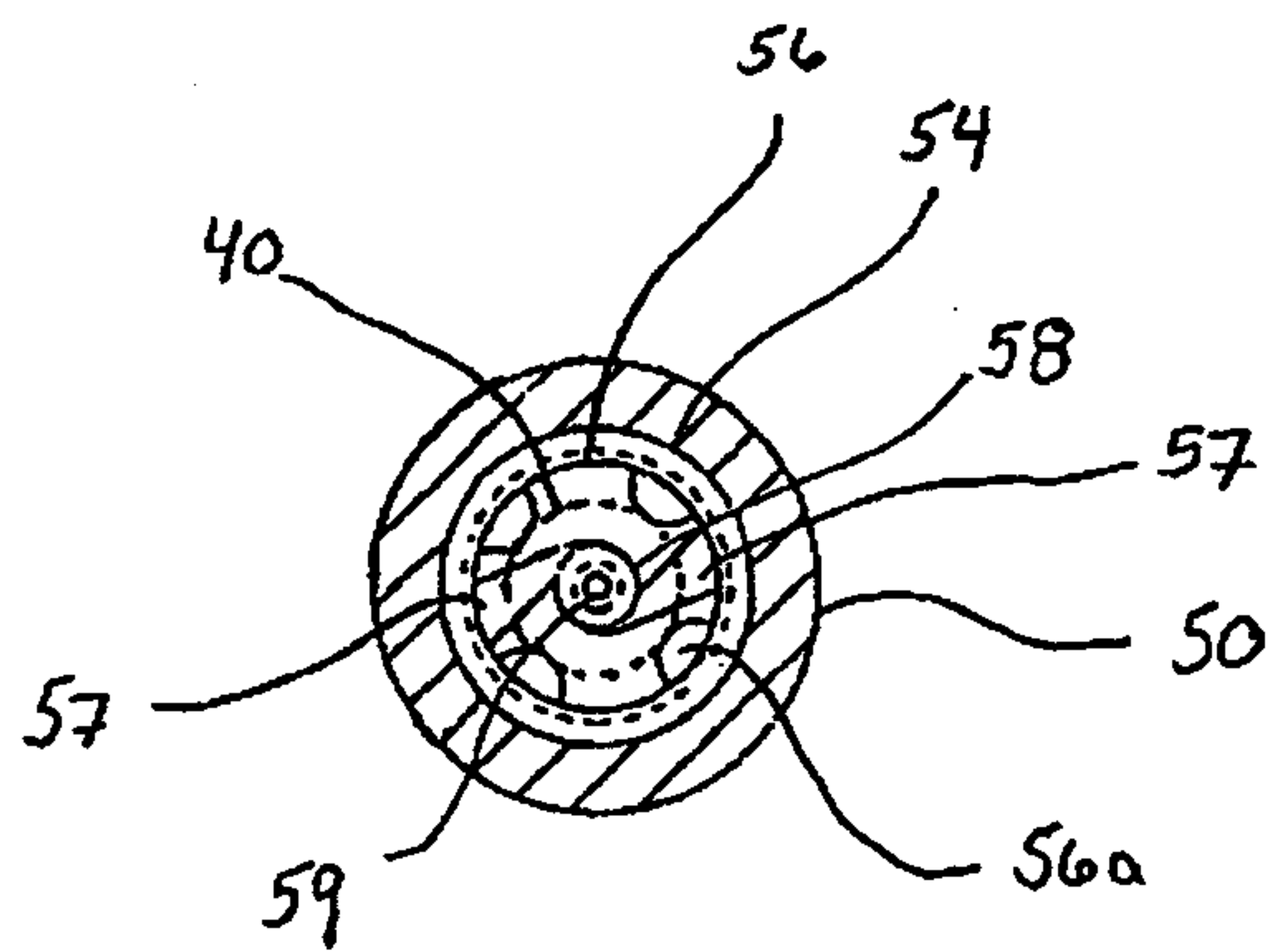


FIG. 6

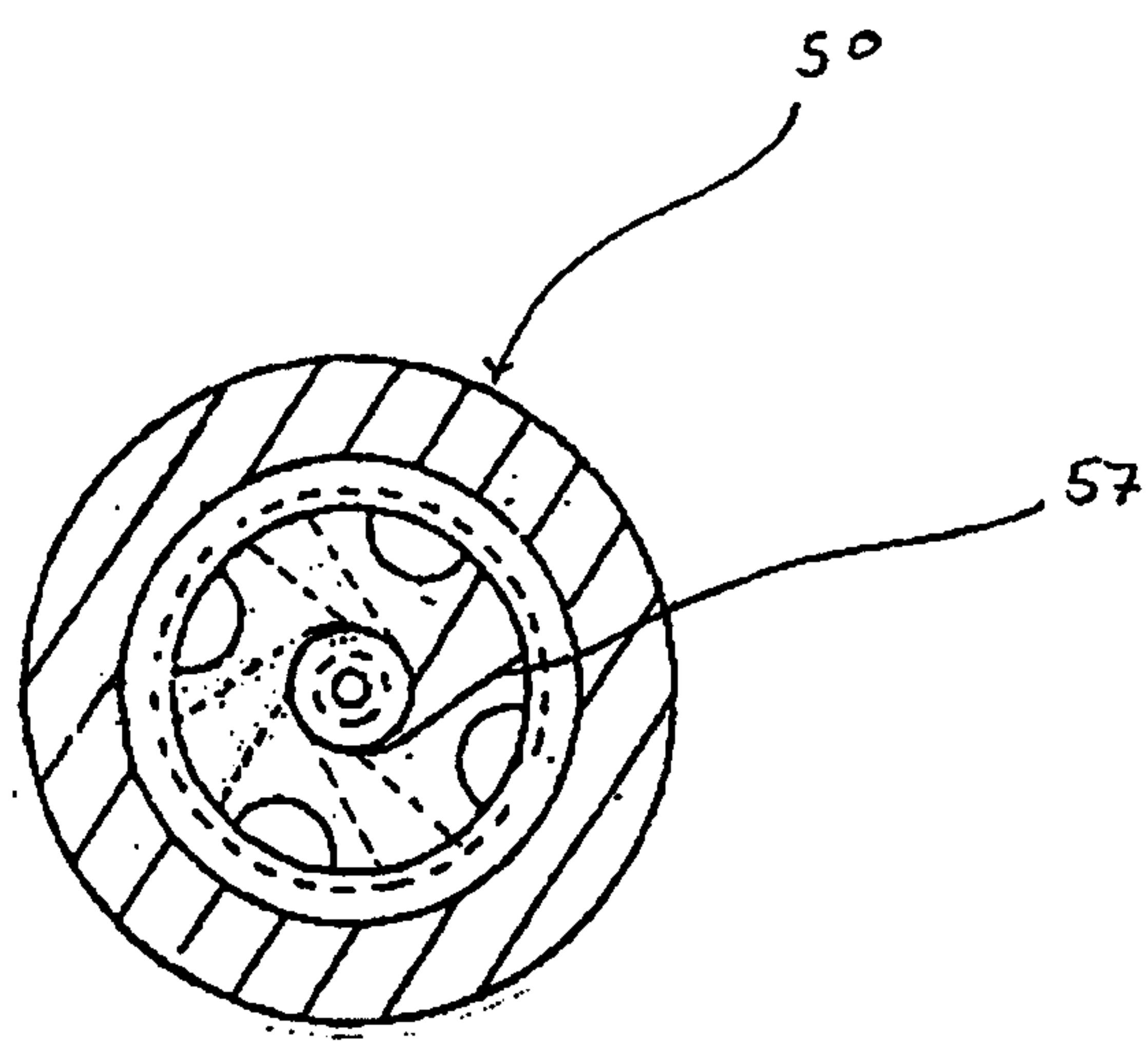
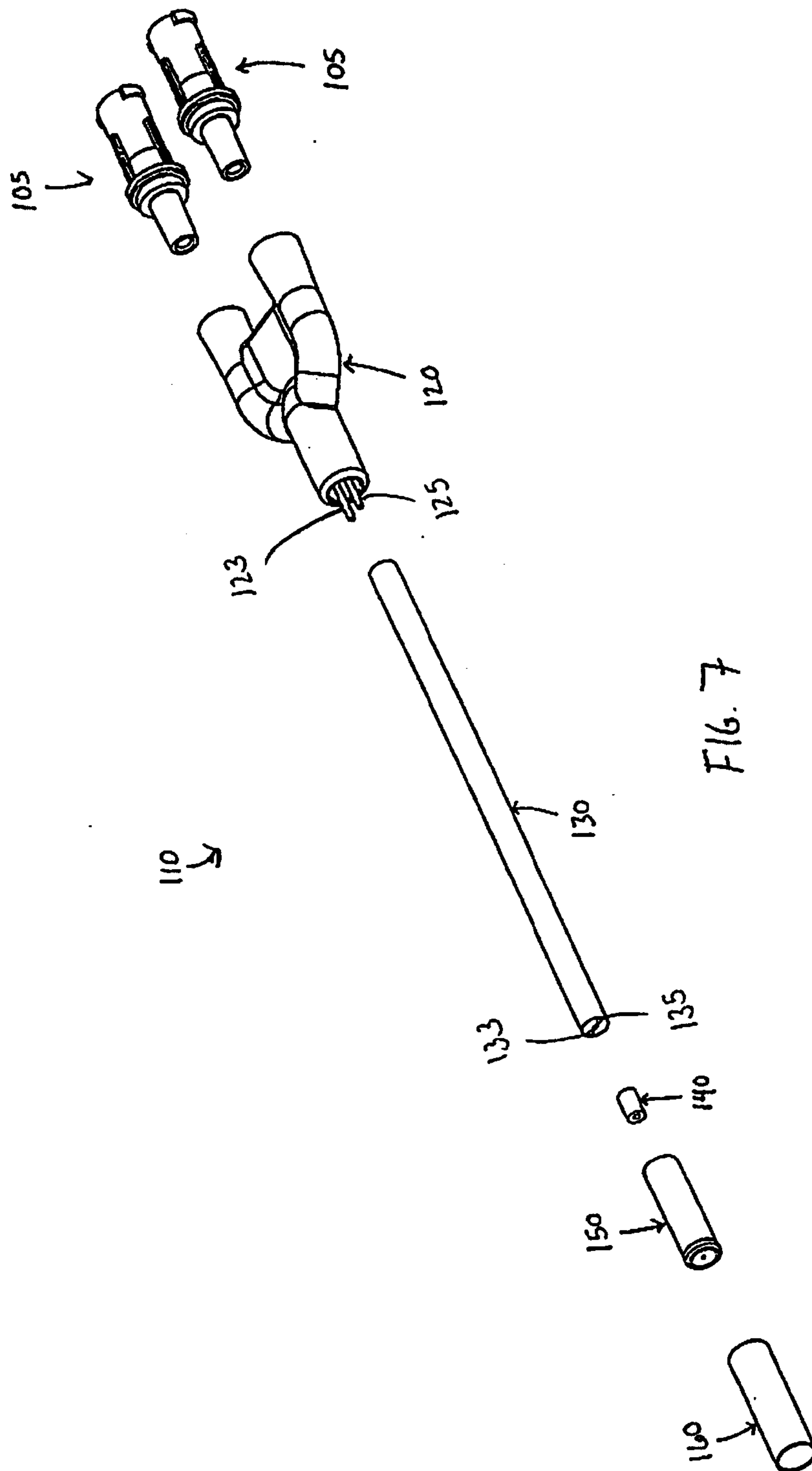
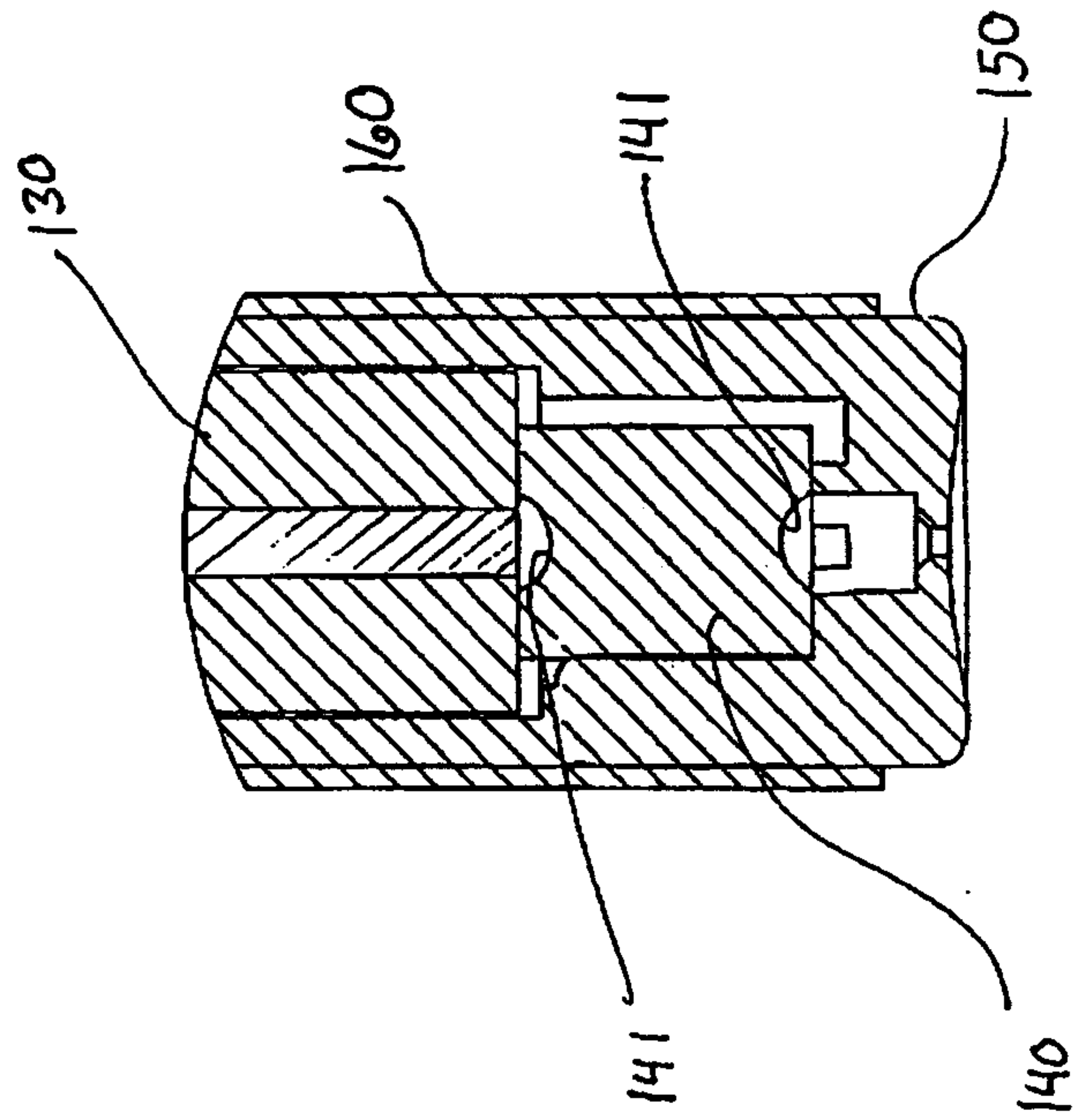
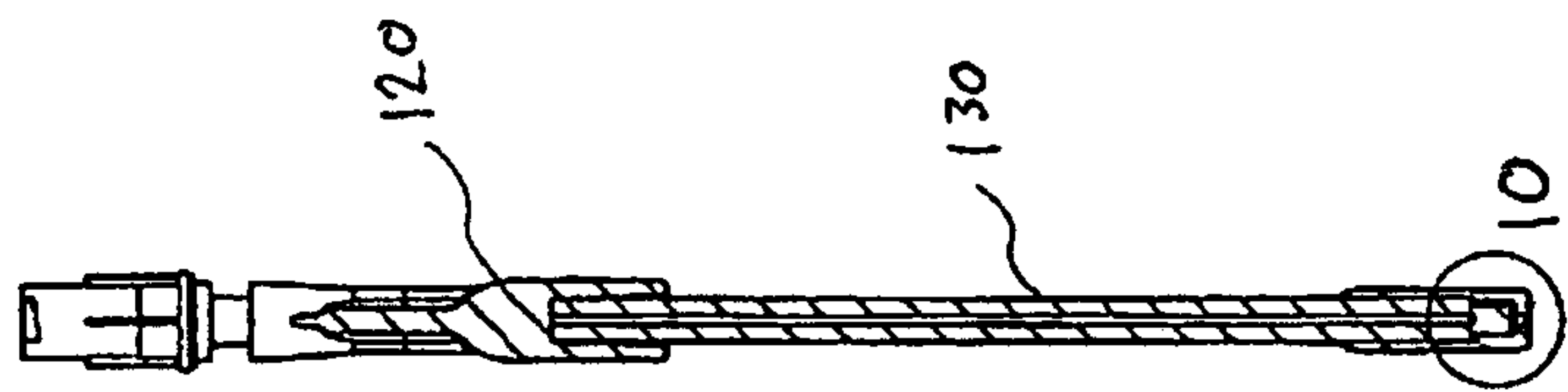
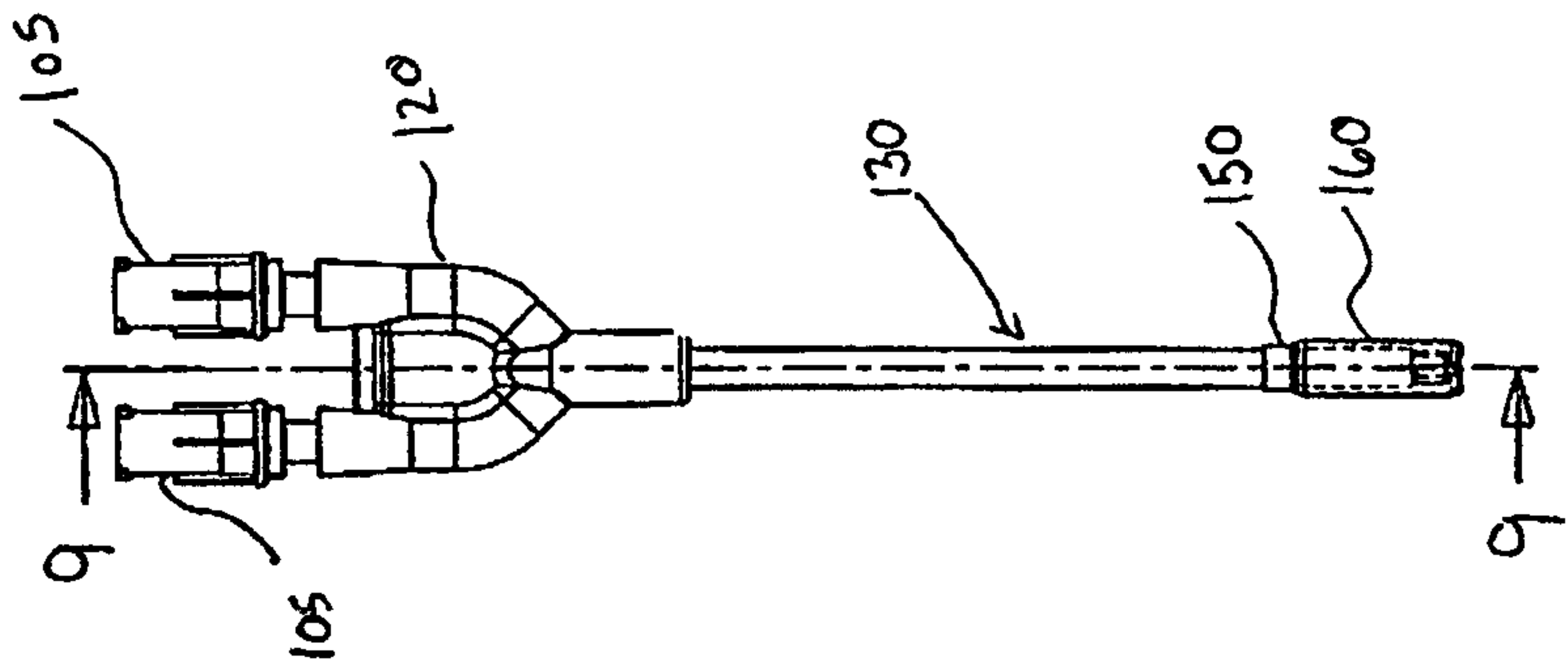


FIG. 6A





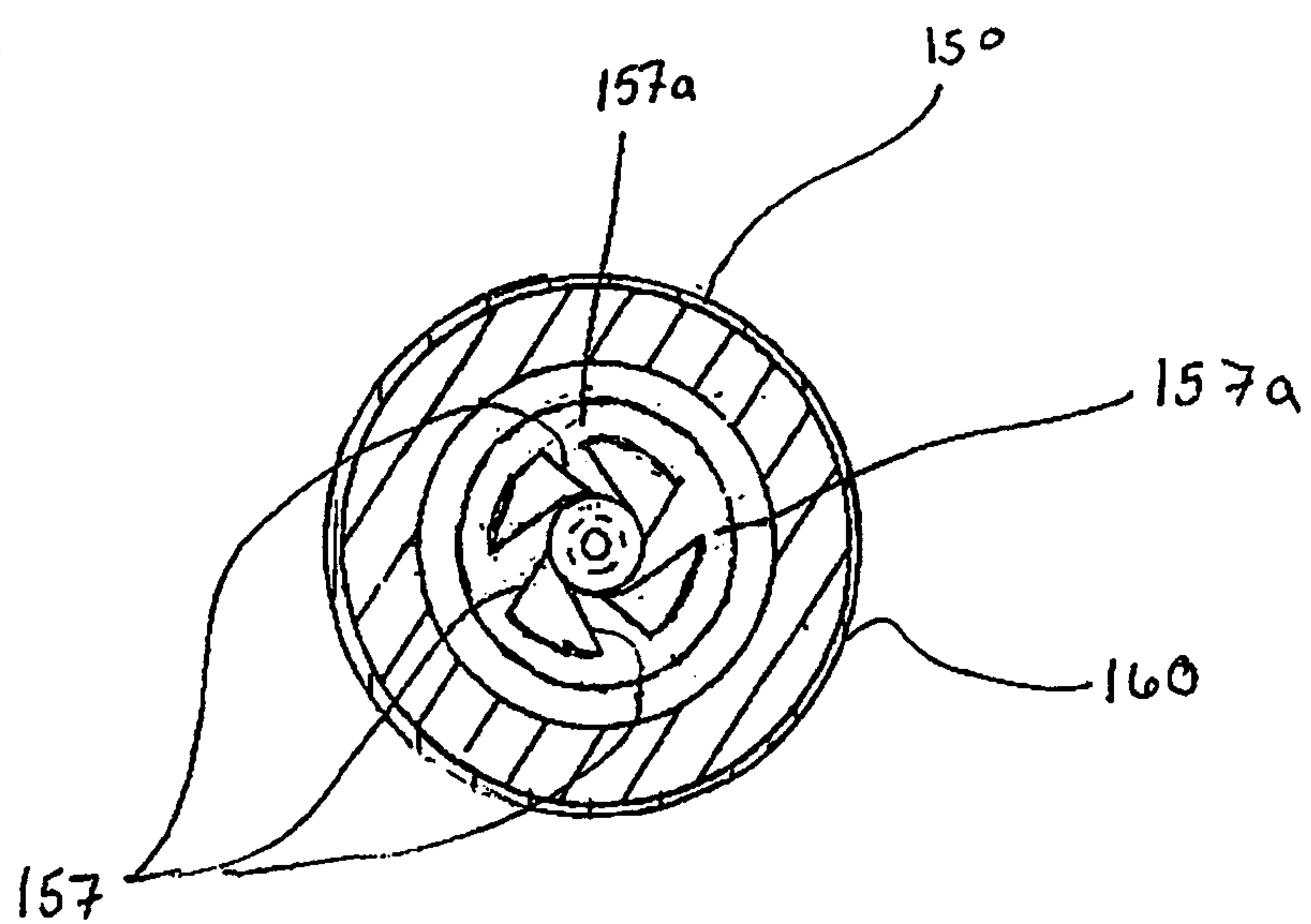


FIG. 11

