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(54) Title: STANDARD CELL CIRCUITS EMPLOYING VOLTAGE RAILS ELECTRICALLY COUPLED TO METAL SHUNTS FOR REDUCING OR AVOIDING INCREASES IN VOLTAGE DROP

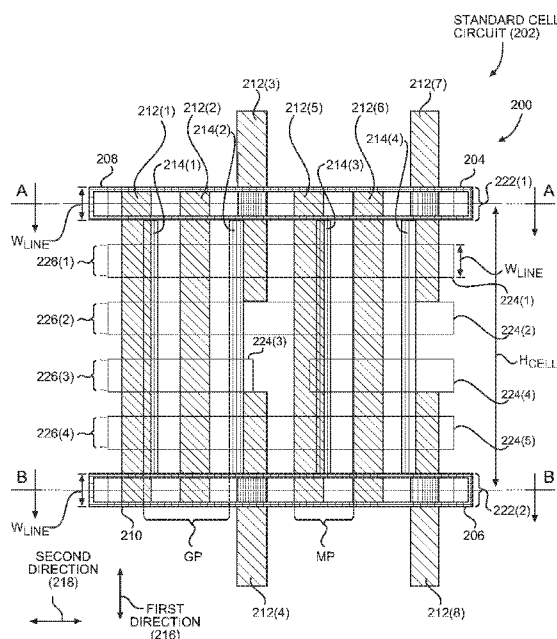


FIG. 2A

(57) Abstract: Standard cell circuits employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop are disclosed. In one aspect, a standard cell circuit is provided that employs active devices that include corresponding gates disposed with a gate pitch. First and second voltage rails having a line width are disposed in a first metal layer. Employing the first and second voltage rails having substantially a same line width reduces the height of the standard cell circuit as compared to conventional standard cell circuits. Metal lines are disposed in a second metal layer with a metal pitch less than the gate pitch such that the number of metal lines exceeds the number of gates. Electrically coupling the first and second voltage rails to the metal shunts increases the conductive area of each voltage rail, which reduces a voltage drop across each voltage rail.



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**STANDARD CELL CIRCUITS EMPLOYING VOLTAGE RAILS  
ELECTRICALLY COUPLED TO METAL SHUNTS FOR REDUCING OR  
AVOIDING INCREASES IN VOLTAGE DROP**

**PRIORITY CLAIM**

[0001] The present application claims priority to U.S. Patent Application Serial No. 15/386,501 filed on December 21, 2016 and entitled “STANDARD CELL CIRCUITS EMPLOYING VOLTAGE RAILS ELECTRICALLY COUPLED TO METAL SHUNTS FOR REDUCING OR AVOIDING INCREASES IN VOLTAGE DROP,” the contents of which is incorporated herein by reference in its entirety.

**BACKGROUND**

**I. Field of the Disclosure**

[0002] The technology of the disclosure relates generally to standard cell circuits, and particularly to avoiding or reducing increases in voltage drop in standard cell circuits.

**II. Background**

[0003] Processor-based computer systems can include a vast array of integrated circuits (ICs). Each IC has a complex layout design comprised of multiple IC devices. Standard cell circuits are often employed to assist in making the design of ICs less complex and more manageable. In particular, standard cell circuits provide a designer with pre-designed cells corresponding to commonly used IC devices that conform to specific design rules of a chosen technology. As non-limiting examples, standard cell circuits may include gates, inverters, multiplexers, and adders. Using standard cell circuits enables a designer to create ICs having consistent layout designs, thereby creating a more uniform and less complex layout design across multiple ICs, as compared to custom-designing each circuit.

[0004] Conventional standard cell circuits are fabricated using process technologies that form device elements with a pre-defined technology node size. For example, a process technology may be employed to fabricate a conventional standard cell circuit with device elements fourteen (14) nanometers (nm) or ten (10) nm wide. Improvements in fabrication processes and related technologies are enabling decreases

in technology node size, which allows a higher number of device elements, such as transistors, to be disposed in less area within a circuit. As technology node size scales down, gate and metal lines within a conventional standard cell circuit also scale down to reduce the area of a conventional standard cell circuit. For example, gate length can scale down to reduce the width of a conventional standard cell circuit, and metal line width can scale down to reduce the height.

[0005] However, as the technology node size scales down to ten (10) nm and below for example, the width of a conventional standard cell circuit cannot continue to scale down due to gate pitch limitations. In particular, even as technology node size decreases, minimum gate length requirements for devices within a conventional standard cell circuit limit how small the gate pitch, and thus the width of the conventional standard cell circuit, may be reduced. Additionally, reducing the height of a conventional standard cell circuit may face limitations due to voltage requirements. For example, voltage rails employed in a conventional standard cell circuit and configured to receive voltage, such as supply voltage, can be scaled down to reduce the height of the conventional standard cell circuit. However, scaling down voltage rails increases rail resistances, thus increasing a voltage drop (i.e., current-resistance (IR) drop) across the voltage rails. Increased voltage drop reduces the voltage available from the voltage rails for devices in a conventional standard cell circuit, which may cause erroneous operation of the devices. Therefore, it would be advantageous to scale down the area of a standard cell circuit while reducing or avoiding increases in corresponding voltage drop.

#### **SUMMARY OF THE DISCLOSURE**

[0006] Aspects disclosed herein include standard cell circuits employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop. In particular, standard cell circuits described herein include metal lines disposed with a metal pitch, such that the number of metal lines allows some metal lines to be dedicated to electrically coupling voltage rails to metal shunts to increase the conductive area of the voltage rails. The increased conductive area reduces the resistance of the voltage rails, which reduces the voltage drop across the voltage rails. In this manner, the voltage rails can have a relatively smaller width while reducing or avoiding

increases in voltage drop across the voltage rails. In one exemplary aspect, a standard cell circuit is provided in a circuit layout that employs active devices that include corresponding gates disposed with a gate pitch. A first voltage rail having a line width is disposed in a first metal layer, and a second voltage rail having substantially the same line width as the first voltage rail is disposed in the first metal layer. Employing the first and second voltage rails having substantially the same line width reduces the height of the standard cell circuit compared to conventional standard cell circuits. Metal lines are disposed in a second metal layer with a metal pitch less than the gate pitch, such that the number of metal lines exceeds the number of gates. In this manner, additional metal lines can be provided that can be dedicated to coupling the voltage rails to metal shunts disposed in a third metal layer to reduce the resistance of the narrower width voltage rails, while other metal lines can be dedicated to interconnecting the gates of the active devices. Electrically coupling the first and second voltage rails to the metal shunts increases the conductive area of each voltage rail, which reduces a corresponding resistance. The reduced resistance corresponds to a reduced voltage drop (i.e., current-resistance (IR) drop) across each voltage rail. Thus, the standard cell circuit achieves a reduced area compared to conventional standard cell circuits by way of the narrower voltage rails, while also reducing or avoiding increases in voltage drop corresponding to the narrower voltage rails.

**[0007]** In this regard in one aspect, a standard cell circuit is provided. The standard cell circuit comprises a plurality of active devices comprising a plurality of corresponding gates disposed with a gate pitch. The standard cell circuit also comprises a first voltage rail having a line width disposed in a first metal layer and corresponding to a first one-half track. The first voltage rail is configured to receive a first voltage. The standard cell circuit also comprises a second voltage rail having the line width disposed in the first metal layer and corresponding to a second one-half track. The second voltage rail is configured to receive a second voltage. The standard cell circuit also comprises a plurality of metal lines disposed in a second metal layer with a metal pitch less than the gate pitch. One or more metal lines of the plurality of metal lines is electrically coupled to one or more gates of the plurality of gates. The standard cell circuit also comprises a first metal shunt disposed in a third metal layer and is electrically coupled to the first voltage rail using one or more metal lines of the plurality

of metal lines not electrically coupled to the one or more gates. The standard cell circuit also comprises a second metal shunt disposed in the third metal layer and is electrically coupled to the second voltage rail using one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates.

**[0008]** In another aspect, a standard cell circuit is provided. The standard cell circuit comprises a means for performing a logic function comprising a means for receiving a gate voltage disposed with a gate pitch. The standard cell circuit also comprises a means for providing a first voltage disposed in a first metal layer having a line width and corresponding to a first one-half track. The standard cell circuit also comprises a means for providing a second voltage disposed in the first metal layer having the line width and corresponding to a second one-half track. The standard cell circuit also comprises a plurality of means for electrically coupling disposed in a second metal layer with a metal pitch less than the gate pitch. One or more means for electrically coupling is electrically coupled to the means for receiving the gate voltage. The standard cell circuit also comprises a means for increasing a first resistance disposed in a third metal layer electrically coupled to the means for providing the first voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate voltage. The standard cell circuit also comprises a means for increasing a second resistance disposed in the third metal layer electrically coupled to the means for providing the second voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate voltage.

**[0009]** In another aspect, a method of manufacturing a standard cell circuit employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop is provided. The method comprises disposing a plurality of gates with a gate pitch. Each gate of the plurality of gates corresponds to an active device of a plurality of active devices. The method also comprises disposing a first voltage rail in a first metal layer and corresponding to a first one-half track, wherein the first voltage rail has a line width and is configured to receive a first voltage. The method also comprises disposing a second voltage rail in the first metal layer and corresponding to a second one-half track, wherein the second voltage rail has the line width and is configured to receive a second voltage. The method also comprises disposing a plurality of metal lines in a second metal layer and having a metal pitch less

than the gate pitch. One or more metal lines of the plurality of metal lines is electrically coupled to one or more gates of the plurality of gates. The method also comprises disposing a first metal shunt in a third metal layer, wherein the first metal shunt is electrically coupled to the first voltage rail and one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates. The method also comprises disposing a second metal shunt in the third metal layer, wherein the second metal shunt is electrically coupled to the second voltage rail and one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates.

### **BRIEF DESCRIPTION OF THE FIGURES**

**[0010]** Figure 1 is a top-view diagram of a conventional standard cell circuit employing first and second voltage rails having a width that is larger than a width of routing lines;

**[0011]** Figure 2A is a top-view diagram of an exemplary standard cell circuit employing voltage rails electrically coupled to metal shunts by way of dedicated metal lines made available by employing a metal pitch that is less than a gate pitch, wherein the metal shunts reduce or avoid increases in voltage drop that would otherwise result from narrower voltage rails while allowing the standard cell circuit to achieve a reduced area;

**[0012]** Figure 2B illustrates a cross-sectional diagram of the standard cell circuit of Figure 2A employing voltage rails electrically coupled to the metal shunts, taken generally along the line A-A of Figure 2A;

**[0013]** Figure 2C illustrates a cross-sectional diagram of the standard cell circuit of Figure 2A employing voltage rails electrically coupled to the metal shunts, taken generally along the line B-B of Figure 2A;

**[0014]** Figure 3 is a flowchart illustrating an exemplary process for fabricating the standard cell circuit in Figure 2A employing voltage rails electrically coupled to metal shunts by way of dedicated metal lines made available by employing a metal pitch that is less than a gate pitch, wherein the metal shunts reduce or avoid increases in voltage drop that would otherwise result from narrower voltage rails while allowing the standard cell circuit to achieve a reduced area;

[0015] Figure 4 is a cross-sectional diagram of an exemplary standard cell circuit employing voltage rails electrically coupled to respective metal shunts so as to achieve an increased power net (PN) vertical connection density;

[0016] Figure 5 is a cross-sectional diagram of a conventional standard cell circuit with a PN vertical connection density limited by the cell width of the conventional standard cell circuit;

[0017] Figure 6 is a block diagram of an exemplary processor-based system that can include the standard cell circuit employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop while achieving a reduced area of Figure 2A; and

[0018] Figure 7 is a block diagram of an exemplary wireless communications device that includes radio-frequency (RF) components formed in an integrated circuit (IC), wherein the RF components can include the standard cell circuit employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop while achieving a reduced area of Figure 2A.

#### **DETAILED DESCRIPTION**

[0019] With reference now to the drawing figures, several exemplary aspects of the present disclosure are described. The word “exemplary” is used herein to mean “serving as an example, instance, or illustration.” Any aspect described herein as “exemplary” is not necessarily to be construed as preferred or advantageous over other aspects.

[0020] Aspects disclosed herein include standard cell circuits employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop. In particular, standard cell circuits described herein include metal lines disposed with a metal pitch, such that the number of metal lines allows some metal lines to be dedicated to electrically coupling voltage rails to metal shunts to increase the conductive area of the voltage rails. The increased conductive area reduces the resistance of the voltage rails, which reduces the voltage drop across the voltage rails. In this manner, the voltage rails can have a relatively smaller width while reducing or avoiding increases in voltage drop across the voltage rails. In one exemplary aspect, a standard cell circuit is provided in a circuit layout that employs active devices that include



corresponding gates disposed with a gate pitch. A first voltage rail having a line width is disposed in a first metal layer, and a second voltage rail having substantially the same line width as the first voltage rail is disposed in the first metal layer. Employing the first and second voltage rails having substantially the same line width reduces the height of the standard cell circuit compared to conventional standard cell circuits. Metal lines are disposed in a second metal layer with a metal pitch less than the gate pitch, such that the number of metal lines exceeds the number of gates. In this manner, additional metal lines can be provided that can be dedicated to coupling the voltage rails to metal shunts disposed in a third metal layer to reduce the resistance of the narrower width voltage rails, while other metal lines can be dedicated to interconnecting the gates of the active devices. Electrically coupling the first and second voltage rails to the metal shunts increases the conductive area of each voltage rail, which reduces a corresponding resistance. The reduced resistance corresponds to a reduced voltage drop (i.e., current-resistance ( $IR$ ) drop) across each voltage rail. Thus, the standard cell circuit achieves a reduced area compared to conventional standard cell circuits by way of the narrower voltage rails, while also reducing or avoiding increases in voltage drop corresponding to the narrower voltage rails.

[0021] Before discussing the details of standard cell circuits employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop beginning in Figure 2A, a conventional standard cell circuit is first described. In this regard, Figure 1 illustrates a layout 100 of a conventional standard cell circuit 102. The standard cell circuit 102 employs active devices (not shown) that include corresponding gates 104(1)-104(4) disposed in a first direction 106 with a gate pitch  $GP$ . The standard cell circuit 102 includes a first voltage rail 108 disposed in a second direction 110 substantially orthogonal to the first direction 106 in a first metal layer 112 (e.g., a metal zero ( $M0$ ) metal layer). The first voltage rail 108 has a rail width  $W_{RAIL}$ . The first voltage rail 108 corresponds to a first track 114(1) and is configured to receive a first voltage, such as a supply voltage. Additionally, the standard cell circuit 102 includes a second voltage rail 116 disposed in the second direction 110 in the first metal layer 112. The second voltage rail 116 has the rail width  $W_{RAIL}$ . The second voltage rail 116 corresponds to a second track 114(2) and is configured to receive a second voltage, such as a ground voltage. The first and second voltage rails 108, 116 have the rail width

$W_{\text{RAIL}}$  such that the corresponding conductive area of each is large enough to achieve a relatively low resistance, and thus, a relatively low voltage drop across the first and second voltage rails 108, 116.

**[0022]** With continuing reference to Figure 1, the standard cell circuit 102 also employs routing lines 118(1)-118(5) disposed in the second direction 110 in the first metal layer 112 between the first and second voltage rails 108, 116. The routing lines 118(1)-118(5) are used, in part, to interconnect elements in the standard cell circuit 102 to form various devices, such as particular logic gates. Each routing line 118(1)-118(5) corresponds to a routing track 120(1)-120(4), and has a line width  $W_{\text{LINE}}$ . To further assist in interconnecting elements in the standard cell circuit 102, as well as to interconnect elements to the first and second voltage rails 108, 116, metal lines 122(1)-122(3) are disposed substantially in the first direction 106 in a second metal layer 124 (e.g., a metal one (M1) metal layer) between the respective gates 104(1)-104(4). The metal lines 122(1)-122(3) have a metal pitch MP approximately equal to the gate pitch GP. In other words, a ratio of the metal pitch MP to the gate pitch GP is approximately equal to 1:1. The standard cell circuit 102 employs such a 1:1 ratio, in part, due to conventional fabrication techniques.

**[0023]** With continuing reference to Figure 1, as the technology node size scales down to ten (10) nanometers (nm) and below, the percentage by which the layout 100 can scale down in the second direction 110 is limited due to gate pitch GP requirements. However, the layout 100 may scale down in area by reducing a total height  $H_{\text{CELL}}$ . For example, the total height  $H_{\text{CELL}}$  of the layout 100 in the first direction 106 is measured from the center of the first voltage rail 108 to the center of the second voltage rail 116. Thus, to reduce the total height  $H_{\text{CELL}}$ , the first and second voltage rails 108, 116 can be employed having a width smaller than the rail width  $W_{\text{RAIL}}$  such that each of the first and second voltage rails 108, 116 consumes a one-half track instead of the first and second tracks 114(1), 114(2). Reducing the width of the first and second voltage rails 108, 116 in this manner causes the standard cell circuit 102 to be referred to as a five (5) track cell (i.e., two (2) one-half tracks plus routing tracks 120(1)-120(4)) rather than a six (6) track cell (i.e., first and second tracks 114(1), 114(2) plus four (4) routing tracks 120(1)-120(4)) as illustrated in Figure 1. However, reducing the rail width  $W_{\text{RAIL}}$  decreases the conductive area of both the first and second voltage rails 108, 116. Such a

reduction in the conductive area results in both the first and second voltage rails 108, 116 having an increased resistance, and thus an increased voltage drop (i.e., current-resistance (IR) drop). An increased voltage drop reduces the voltage distributed from the first and second voltage rails 108, 116 to corresponding devices, which may cause erroneous operation of devices in the standard cell circuit 102.

**[0024]** In this regard, Figures 2A-2C illustrate an exemplary layout 200 of an exemplary standard cell circuit 202 employing first and second voltage rails 204, 206 electrically coupled to first and second metal shunts 208, 210 for reducing or avoiding increases in voltage drop while achieving a reduced area. As described in more detail below, the standard cell circuit 202 includes metal lines 212(1)-212(8) disposed with a metal pitch MP such that the number of metal lines 212(1)-212(8) allows additional metal lines 212(1)-212(8) to be dedicated to electrically coupling the first and second voltage rails 204, 206 to the respective first and second metal shunts 208, 210. Such coupling increases the conductive area of the first and second voltage rails 204, 206, which reduces the resistance and the voltage drop across the first and second voltage rails 204, 206. In this manner, the first and second voltage rails 204, 206 can have a relatively smaller width while reducing or avoiding increases in voltage drop across the first and second voltage rails 204, 206. Figure 2A illustrates a top-view of the layout 200 of the standard cell circuit 202, while Figures 2B and 2C illustrate cross-sectional views of the layout 200 of the standard cell circuit 202. The cross-sectional diagram of Figure 2B is taken generally along the line A-A of Figure 2A, and the cross-sectional diagram of Figure 2C is taken generally along the line B-B of Figure 2A. Components of the layout 200 of the standard cell circuit 202 are referred to with common element numbers in Figures 2A-2C.

**[0025]** With reference to Figures 2A-2C, the standard cell circuit 202 includes active devices (not shown) that include corresponding gates 214(1)-214(4) disposed in a first direction 216 with a gate pitch GP. While this aspect includes the gates 214(1)-214(4), other aspects may employ any number M of gates 214. The standard cell circuit 202 also includes the first voltage rail 204 disposed in a second direction 218 substantially orthogonal to the first direction 216 in a first metal layer 220 (e.g., a metal zero (M0) metal layer). The first voltage rail 204 has a line width  $W_{LINE}$ . The first voltage rail 204 corresponds to a first one-half track 222(1) and is configured to receive

a first voltage, such as a supply voltage. Additionally, the standard cell circuit 202 includes the second voltage rail 206 disposed in the second direction 218 in the first metal layer 220 (e.g., M0 metal layer). The second voltage rail 206 has the line width  $W_{LINE}$ . The second voltage rail 206 corresponds to a second one-half track 222(2) and is configured to receive a second voltage, such as a ground voltage.

**[0026]** With continuing reference to Figures 2A-2C, the standard cell circuit 202 also includes routing lines 224(1)-224(5) disposed in the second direction 218 substantially orthogonal to the first direction 216 in the first metal layer 220 (e.g., M0 metal layer) between the first and second voltage rails 204, 206. The routing lines 224(1)-224(5) are used, in part, to interconnect elements in the standard cell circuit 202 to form various devices, such as particular logic gates. Each routing line 224(1)-224(5) corresponds to a routing track 226(1)-226(4), and has the line width  $W_{LINE}$ . For example, the routing line 224(1) corresponds to the routing track 226(1), the routing line 224(2) corresponds to the routing track 226(2), the routing lines 224(3), 224(4) correspond to the routing track 226(3), and the routing line 224(5) corresponds to the routing track 226(4). As used herein, a track, such as a one-half track 222(1), 222(2) or a routing track 226(1)-226(4), is a defined area in the layout 200 in which a particular type of line, such as the first voltage rail 204 or routing line 224(1), may be disposed.

**[0027]** With continuing reference to Figures 2A-2C, to further assist in interconnecting elements in the standard cell circuit 202, as well as to interconnect elements to the first and second voltage rails 204, 206, the metal lines 212(1)-212(8) are disposed in the first direction 216 in a second metal layer 228 (e.g., a metal one (M1) metal layer). As described in more detail below, the metal lines 212(1)-212(8) have a metal pitch MP that is less than the gate pitch GP such that the number of metal lines 212(1)-212(8) exceeds the number of gates 214(1)-214(4). While this aspect includes the metal lines 212(1)-212(8), other aspects may employ any number N of metal lines 212.

**[0028]** With continuing reference to Figures 2A-2C, the first and second voltage rails 204, 206 having substantially the same line width  $W_{LINE}$  as the routing lines 224(1)-224(5) results in the first and second voltage rails 204, 206 being narrower in line width  $W_{LINE}$  than the rail width  $W_{RAIL}$  of the first and second voltage rails 108, 116 in Figure 1. In this manner, the layout 200 of the standard cell circuit 202 has a smaller

cell height  $H_{\text{CELL}}$  compared to the layout 100 of the standard cell circuit 102 in Figure 1. However, the first and second voltage rails 204, 206 having the line width  $W_{\text{LINE}}$  decreases the conductive area of the first and second voltage rails 204, 206, which increases their resistance. To reduce or avoid an increase in a voltage drop (i.e., current-resistance (IR) drop) attributable to such increased resistance, the standard cell circuit 202 includes the first and second metal shunts 208, 210 in a third metal layer 230 (e.g., a metal two (M2) metal layer) that are electrically coupled to the first and second voltage rails 204, 206, respectively. In particular, the first and second voltage rails 204, 206 are electrically coupled to the first and second metal shunts 208, 210, respectively, by way of a subset of the metal lines 212(1)-212(8) that are not electrically coupled to the gates 214(1)-214(4). The respective first and second metal shunts 208, 210 increase the conductive area of the first and second voltage rails 204, 206. Increasing the conductive area of the first and second voltage rails 204, 206 reduces their resistance, which reduces or avoids an increase in the voltage drop (i.e., IR drop) across the first and second voltage rails 204, 206.

**[0029]** As a non-limiting example, with continuing reference to Figures 2A-2C, the first metal shunt 208 is electrically coupled to the first voltage rail 204 using the metal lines 212(3), 212(7). More specifically, in this example, first vias 232(1), 232(2) are disposed between the first metal layer 220 (e.g., M0 metal layer) and the second metal layer 228 (e.g., M1 metal layer) such that the first vias 232(1), 232(2) electrically couple the metal lines 212(3), 212(7), respectively, to the first voltage rail 204. Further, first vias 234(1), 234(2) are disposed between the second metal layer 228 (e.g., M1 metal layer) and the third metal layer 230 (e.g., M2 metal layer) such that the first vias 234(1), 234(2) electrically couple the metal lines 212(3), 212(7) to the first metal shunt 208. Additionally, the first voltage rail 204 is electrically coupled to device layers 236(1)-236(3) of corresponding devices using contacts 238(1)-238(3), respectively. For example, the device layers 236(1)-236(3) may be sources of corresponding devices, wherein the contacts 238(1)-238(3) may be corresponding source contacts.

**[0030]** With continuing reference to Figures 2A-2C, the second metal shunt 210 is electrically coupled to the second voltage rail 206 using the metal lines 212(4), 212(8). More specifically, in this example, second vias 240(1), 240(2) are disposed between the first metal layer 220 (e.g., M0 metal layer) and the second metal layer 228 (e.g., M1

metal layer) such that the second vias 240(1), 240(2) electrically couple the metal lines 212(4), 212(8), respectively, to the second voltage rail 206. Further, second vias 242(1), 242(2) are disposed between the second metal layer 228 (e.g., M1 metal layer) and the third metal layer 230 (e.g., M2 metal layer) such that the second vias 242(1), 242(2) electrically couple the metal lines 212(4), 212(8) to the second metal shunt 210. Additionally, the second voltage rail 206 is electrically coupled to device layers 236(4)-236(6) of corresponding devices using contacts 238(4)-238(6), respectively. For example, the device layers 236(4)-236(6) may be sources of corresponding devices, wherein the contacts 238(4)-238(6) may be corresponding source contacts.

**[0031]** With continuing reference to Figures 2A-2C, to employ the first and second metal shunts 208, 210 as described above, the metal lines 212(3), 212(4), 212(7), and 212(8) are not used to electrically couple other elements in the standard cell circuit 202, such as the gates 214(1)-214(4) of the active devices. In other words, the metal lines 212(3), 212(4), 212(7), and 212(8) are dedicated to electrically coupling the first and second metal shunts 208, 210 to the first and second voltage rails 204, 206, respectively, and are not used to electrically couple other elements. In order to have enough metal lines 212(1)-212(8) to allow the metal lines 212(3), 212(4), 212(7), and 212(8) to be used in this manner, the metal lines 212(1)-212(8) have the metal pitch MP that is less than the gate pitch GP such that the number of metal lines 212(1)-212(8) exceeds the number of gates 214(1)-214(4). As a non-limiting example, the metal pitch MP in this aspect is equal or approximately equal to two-thirds ( $2/3$ ) of the gate pitch GP (i.e., a ratio of the metal pitch MP to the gate pitch GP is approximately equal to 2:3). Thus, in this example, if the standard cell circuit 202 is fabricated using a process technology having a ten (10) nm technology node size, the metal pitch MP and the gate pitch GP may be equal or approximately equal to twenty-eight (28) nm and forty-two (42) nm, respectively. This configuration results in enough metal lines 212(1)-212(8) to allow the metal lines 212(3), 212(4), 212(7), and 212(8) to be dedicated to electrically coupling the first and second voltage rails 204, 206 to the first and second metal shunts 208, 210, respectively. Further, the remaining metal lines 212(1), 212(2), 212(5), and 212(6) can be electrically coupled to one or more of the gates 214(1)-214(4) so as to interconnect corresponding active devices.

**[0032]** With continuing reference to Figures 2A-2C, other aspects of the standard cell circuit 202 may employ a different ratio of metal pitch MP to gate pitch GP and achieve similar results. As a non-limiting example, the metal pitch MP can be between approximately one-half (1/2) and three-fourths (3/4) of the gate pitch GP. If the metal pitch MP to gate pitch GP ratio is in such an exemplary range, the metal pitch MP may be between approximately twenty (20) nm and thirty (30) nm, while the gate pitch GP may be between approximately forty (40) nm and forty-two (42) nm, for example.

**[0033]** Further, as described above, employing the first and second voltage rails 204, 206 having the line width  $W_{\text{LINE}}$  allows the cell height  $H_{\text{CELL}}$  of the layout 200 of the standard cell circuit 202 to be less than the cell height  $H_{\text{CELL}}$  of the layout 100 of the standard cell circuit 102 in Figure 1. In particular, the cell height  $H_{\text{CELL}}$  can be minimized by setting the line width  $W_{\text{LINE}}$  approximately equal to a minimum line width of the process technology used to fabricate the standard cell circuit 202. As used herein, the minimum line width is the minimum size in which a routing line 224(1)-224(5) can be fabricated without violating design rules of the process technology. For example, a process technology having a ten (10) nm technology node size may have a minimum line width approximately equal to fourteen (14) nm. Minimizing the cell height  $H_{\text{CELL}}$  allows the standard cell circuit 202 to achieve a reduced area compared to the standard cell circuit 102 in Figure 1. Thus, the standard cell circuit 202 can achieve a smaller area compared to the standard cell circuit 102 in Figure 1 by way of the narrower first and second voltage rails 204, 206, while also reducing or avoiding increases in voltage drop (i.e., IR drop) corresponding to the narrower first and second voltage rails 204, 206.

**[0034]** Figure 3 illustrates an exemplary process 300 for fabricating the standard cell circuit 202 in Figure 2A. In this regard, the process 300 includes disposing the gates 214(1)-214(4) with the gate pitch GP (block 302). As previously noted, each gate 214(1)-214(4) corresponds to an active device. The process 300 also includes disposing the first voltage rail 204 in the first metal layer 220 (e.g., M0 metal layer) (block 304). As discussed above, the first voltage rail 204 corresponds to the first one-half track 222(1), has the line width  $W_{\text{LINE}}$ , and is configured to receive the first voltage. Additionally, the process 300 includes disposing the second voltage rail 206 in the first metal layer 220 (e.g., M0 metal layer) (block 306). As discussed above, the second

voltage rail 206 corresponds to the second one-half track 222(2), has the line width  $W_{\text{LINE}}$ , and is configured to receive the second voltage. Although illustrated in separate blocks 304 and 306, the first and second voltage rails 204, 206 may be disposed concurrently or simultaneously during the fabrication process 300. Additionally, although not illustrated in Figure 3, aspects disclosed herein may also dispose the routing lines 224(1)-224(5) concurrently or simultaneously with the first and second voltage rails 204, 206, if applicable.

**[0035]** With continuing reference to Figure 3, the process 300 includes disposing the metal lines 212(1)-212(8) in the second metal layer 228 (e.g., M1 metal layer) and having the metal pitch MP less than the gate pitch GP (block 308). The process 300 also includes disposing the first metal shunt 208 in the third metal layer 230 (e.g., M2 metal layer), wherein the first metal shunt 208 is electrically coupled to the first voltage rail 204 and the metal lines 212(3), 212(7), which are not electrically coupled to the gates 214(1)-214(4) (block 310). For example, such electrical coupling can be achieved by disposing the first vias 232(1), 232(2) between the first and second metal layers 220, 228, and disposing the first vias 234(1), 234(2) between the second and third metal layers 228, 230, as previously described. Additionally, the process 300 includes disposing the second metal shunt 210 in the third metal layer 230 (e.g., M2 metal layer), wherein the second metal shunt 210 is electrically coupled to the second voltage rail 206 and the metal lines 212(4), 212(8), which are not electrically coupled to the gates 214(1)-214(4) (block 312). For example, such electrical coupling can be achieved by disposing the second vias 240(1), 240(2) between the first and second metal layers 220, 228, and disposing the second vias 242(1), 242(2) between the second and third metal layers 228, 230, as previously described. Additionally, although illustrated in separate blocks 310 and 312, the first and second metal shunts 208, 210 may be disposed concurrently or simultaneously during the fabrication process 300.

**[0036]** With continuing reference to Figure 3, in the standard cell circuit 202 in Figures 2A-2C and fabricated using the process 300, the second metal layer 228 (e.g., M1 metal layer) is disposed above the first metal layer 220 (e.g., M0 metal layer). The third metal layer 230 (e.g., M2 metal layer) is disposed above the second metal layer 228 (e.g., M1 metal layer). However, other aspects may employ the first, second, and third metal layers 220, 228, and 230 in alternative orientations relative to one another



and achieve similar results. In other words, the first, second, and third metal layers 220, 228, and 230 are not limited to the M0, M1, and M2 metal layers, respectively.

**[0037]** In addition to reducing or avoiding increases in voltage drop as described above, a standard cell circuit employing voltage rails electrically coupled to metal shunts may also achieve a higher power net (PN) vertical connection density as compared to conventional standard cell circuits. A higher PN vertical connection density can be used to adjust the resistance corresponding to the voltage rails of the standard cell circuit to achieve a desired voltage drop (i.e., IR drop) independent of the width of the standard cell circuit.

**[0038]** In this regard, Figure 4 illustrates a cross-sectional diagram of an exemplary standard cell circuit 400 designed to achieve an increased PN vertical connection density. More specifically, the standard cell circuit 400 includes a first voltage rail 402 disposed in a first metal layer 404 (e.g., a M0 metal layer). Metal lines 406(1)-406(7) are disposed in a second metal layer 408 (e.g., a M1 metal layer) that electrically couple to the first voltage rail 402 and a first metal shunt 410 disposed in a third metal layer 412 (e.g., a M2 metal layer). In this example, first vias 414(1)-414(7) are disposed between the first voltage rail 402 and a corresponding metal line 406(1)-406(7) such that the first vias 414(1)-414(7) electrically couple the metal lines 406(1)-406(7), respectively, to the first voltage rail 402. Additionally, first vias 416(1)-416(7) are disposed between the corresponding metal lines 406(1)-406(7) and the first metal shunt 410 such that the first vias 416(1)-416(7) electrically couple the metal lines 406(1)-406(7), respectively, to the first metal shunt 410. The first voltage rail 402 is electrically coupled to a device 418 using a contact 420.

**[0039]** With continuing reference to Figure 4, the metal lines 406(1)-406(7) can be adjusted to change the resistance of the first voltage rail 402. For example, the number of metal lines 406(1)-406(7) may be reduced to achieve a higher resistance, and thus a higher voltage drop (i.e., IR drop). Alternatively, the number of metal lines 406(1)-406(7) may be left unchanged to achieve a lower resistance, and thus a lower voltage drop (i.e., IR drop). Importantly, adjusting the PN vertical connection density by adjusting the number of metal lines 406(1)-406(7) in this manner is independent of a cell width  $W_{\text{CELL}}$  of the standard cell circuit 400. In other words, the PN vertical connection density, and thus the voltage drop (i.e., IR drop) of the standard cell circuit

400, can be adjusted as described above so as to provide a desired voltage to the device 418 without altering or being limited by the cell width  $W_{\text{CELL}}$ .

**[0040]** In contrast, Figure 5 illustrates a cross-sectional diagram of a conventional standard cell circuit 500 with a PN vertical connection density limited by the cell width  $W_{\text{CELL}}$  of the standard cell circuit 500. More specifically, the standard cell circuit 500 includes a first voltage rail 502 disposed in a first metal layer 504 (e.g., a M0 metal layer). However, the standard cell circuit 500 does not include metal lines in a second metal layer 506 (e.g., a M1 metal layer) or a first metal shunt in a third metal layer 508 (e.g., a M2 metal layer) as in the standard cell circuit 400 in Figure 4. In this manner, the PN vertical connection density of the standard cell circuit 500 is limited to a first vertical leg 510(1) and a second vertical leg 510(2) at the outer boundary edges of the standard cell circuit 500. In other words, because the standard cell circuit 500 only includes connections to the first voltage rail 502 at the outer boundary edges, the PN vertical connection density is dependent on the cell width  $W_{\text{CELL}}$  of the standard cell circuit 500. Thus, the voltage provided to a device 512 electrically coupled to the first voltage rail 502 using a contact 514 is also dependent on the cell width  $W_{\text{CELL}}$ .

**[0041]** The elements described herein are sometimes referred to as means for performing particular functions. In this regard, the active devices are sometimes referred to herein as “a means for performing a logic function,” and the gates 214(1)-214(4) are sometimes referred to herein as “a means for receiving gate voltage disposed in a first direction with a gate pitch.” The first voltage rail 204 is sometimes referred to herein as “a means for providing a first voltage disposed in a first metal layer having a line width and corresponding to a first one-half track.” The second voltage rail 206 is sometimes referred to herein as “a means for providing a second voltage disposed in the first metal layer having the line width and corresponding to a second one-half track.” The metal lines 212(1)-212(8) are sometimes referred to herein as “a plurality of means for electrically coupling disposed in a second metal layer with a metal pitch less than the gate pitch.”

**[0042]** Additionally, the first metal shunt 208 is sometimes referred to herein as “a means for increasing a first resistance disposed in a third metal layer electrically coupled to the means for providing the first voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate

voltage.” The second metal shunt 210 is sometimes referred to herein as “a means for increasing a second resistance disposed in the third metal layer electrically coupled to the means for providing the second voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate voltage.” Further, the first vias 232(1), 232(2) are sometimes referred to herein as “a means for interconnecting the means for providing the first voltage to the plurality of means for electrically coupling.” The second vias 240(1), 240(2) are sometimes referred to herein as “a means for interconnecting the means for providing the second voltage to the plurality of means for electrically coupling.” The first vias 234(1), 234(2) are sometimes referred to herein as “a means for interconnecting the means for electrically coupling to the means for increasing the first resistance.” Further, the second vias 242(1), 242(2) are sometimes referred to herein as “a means for interconnecting the means for electrically coupling to the plurality of means for increasing the second resistance.”

**[0043]** The standard cell circuits employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop according to aspects disclosed herein may be provided in or integrated into any processor-based device. Examples, without limitation, include a set top box, an entertainment unit, a navigation device, a communications device, a fixed location data unit, a mobile location data unit, a global positioning system (GPS) device, a mobile phone, a cellular phone, a smart phone, a session initiation protocol (SIP) phone, a tablet, a phablet, a server, a computer, a portable computer, a mobile computing device, a wearable computing device (e.g., a smart watch, a health or fitness tracker, eyewear, etc.), a desktop computer, a personal digital assistant (PDA), a monitor, a computer monitor, a television, a tuner, a radio, a satellite radio, a music player, a digital music player, a portable music player, a digital video player, a video player, a digital video disc (DVD) player, a portable digital video player, an automobile, a vehicle component, avionics systems, a drone, and a multicopter.

**[0044]** In this regard, Figure 6 illustrates an example of a processor-based system 600 that can employ the standard cell circuit 202 employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop while achieving a reduced area illustrated in Figure 2A. In this example, the processor-based

system 600 includes one or more central processing units (CPUs) 602, each including one or more processors 604. The CPU(s) 602 may have cache memory 606 coupled to the processor(s) 604 for rapid access to temporarily stored data. The CPU(s) 602 is coupled to a system bus 608 and can intercouple master and slave devices included in the processor-based system 600. As is well known, the CPU(s) 602 communicates with these other devices by exchanging address, control, and data information over the system bus 608. For example, the CPU(s) 602 can communicate bus transaction requests to a memory controller 610 as an example of a slave device. Although not illustrated in Figure 6, multiple system buses 608 could be provided, wherein each system bus 608 constitutes a different fabric.

**[0045]** Other master and slave devices can be connected to the system bus 608. As illustrated in Figure 6, these devices can include a memory system 612, one or more input devices 614, one or more output devices 616, one or more network interface devices 618, and one or more display controllers 620, as examples. The input device(s) 614 can include any type of input device, including, but not limited to, input keys, switches, voice processors, etc. The output device(s) 616 can include any type of output device, including, but not limited to, audio, video, other visual indicators, etc. The network interface device(s) 618 can be any device configured to allow exchange of data to and from a network 622. The network 622 can be any type of network, including, but not limited to, a wired or wireless network, a private or public network, a local area network (LAN), a wireless local area network (WLAN), a wide area network (WAN), a BLUETOOTH™ network, and the Internet. The network interface device(s) 618 can be configured to support any type of communications protocol desired. The memory system 612 can include one or more memory units 624(0)-624(M).

**[0046]** The CPU(s) 602 may also be configured to access the display controller(s) 620 over the system bus 608 to control information sent to one or more displays 626. The display controller(s) 620 sends information to the display(s) 626 to be displayed via one or more video processors 628, which process the information to be displayed into a format suitable for the display(s) 626. The display(s) 626 can include any type of display, including, but not limited to, a cathode ray tube (CRT), a liquid crystal display (LCD), a plasma display, a light emitting diode (LED) display, etc.

**[0047]** Figure 7 illustrates an example of a wireless communications device 700 that can include the standard cell circuit 202 employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop while achieving a reduced area illustrated in Figure 2A. In this regard, the wireless communications device 700 may be provided in an integrated circuit (IC) 702. The wireless communications device 700 may include or be provided in any of the above referenced devices, as examples. As shown in Figure 7, the wireless communications device 700 includes a transceiver 704 and a data processor 706. The data processor 706 may include a memory (not shown) to store data and program codes. The transceiver 704 includes a transmitter 708 and a receiver 710 that support bi-directional communication. In general, the wireless communications device 700 may include any number of transmitters and/or receivers for any number of communication systems and frequency bands. All or a portion of the transceiver 704 may be implemented on one or more analog ICs, RF ICs (RFICs), mixed-signal ICs, etc.

**[0048]** A transmitter or a receiver may be implemented with a super-heterodyne architecture or a direct-conversion architecture. In the super-heterodyne architecture, a signal is frequency-converted between radio frequency (RF) and baseband in multiple stages, e.g., from RF to an intermediate frequency (IF) in one stage, and then from IF to baseband in another stage for a receiver. In the direct-conversion architecture, a signal is frequency converted between RF and baseband in one stage. The super-heterodyne and direct-conversion architectures may use different circuit blocks and/or have different requirements. In the wireless communications device 700 in Figure 7, the transmitter 708 and the receiver 710 are implemented with the direct-conversion architecture.

**[0049]** In the transmit path, the data processor 706 processes data to be transmitted and provides I and Q analog output signals to the transmitter 708. In the exemplary wireless communications device 700, the data processor 706 includes digital-to-analog-converters (DACs) 712(1), 712(2) for converting digital signals generated by the data processor 706 into the I and Q analog output signals, e.g., I and Q output currents, for further processing.

**[0050]** Within the transmitter 708, lowpass filters 714(1), 714(2) filter the I and Q analog output signals, respectively, to remove undesired signals caused by the prior

digital-to-analog conversion. Amplifiers (AMP) 716(1), 716(2) amplify the signals from the lowpass filters 714(1), 714(2), respectively, and provide I and Q baseband signals. An upconverter 718 upconverts the I and Q baseband signals with I and Q transmit (TX) local oscillator (LO) signals through mixers 720(1), 720(2) from a TX LO signal generator 722 to provide an upconverted signal 724. A filter 726 filters the upconverted signal 724 to remove undesired signals caused by the frequency upconversion as well as noise in a receive frequency band. A power amplifier (PA) 728 amplifies the upconverted signal 724 from the filter 726 to obtain the desired output power level and provides a transmit RF signal. The transmit RF signal is routed through a duplexer or switch 730 and transmitted via an antenna 732.

**[0051]** In the receive path, the antenna 732 receives signals transmitted by base stations and provides a received RF signal, which is routed through the duplexer or switch 730 and provided to a low noise amplifier (LNA) 734. The duplexer or switch 730 is designed to operate with a specific RX-to-TX duplexer frequency separation, such that RX signals are isolated from TX signals. The received RF signal is amplified by the LNA 734 and filtered by a filter 736 to obtain a desired RF input signal. Downconversion mixers 738(1), 738(2) mix the output of the filter 736 with I and Q receive (RX) LO signals (i.e., LO\_I and LO\_Q) from an RX LO signal generator 740 to generate I and Q baseband signals. The I and Q baseband signals are amplified by amplifiers (AMP) 742(1), 742(2) and further filtered by lowpass filters 744(1), 744(2) to obtain I and Q analog input signals, which are provided to the data processor 706. In this example, the data processor 706 includes analog-to-digital-converters (ADCs) 746(1), 746(2) for converting the analog input signals into digital signals to be further processed by the data processor 706.

**[0052]** In the wireless communications device 700 in Figure 7, the TX LO signal generator 722 generates the I and Q TX LO signals used for frequency upconversion, while the RX LO signal generator 740 generates the I and Q RX LO signals used for frequency downconversion. Each LO signal is a periodic signal with a particular fundamental frequency. A transmit (TX) phase-locked loop (PLL) circuit 748 receives timing information from the data processor 706 and generates a control signal used to adjust the frequency and/or phase of the TX LO signals from the TX LO signal generator 722. Similarly, a receive (RX) phase-locked loop (PLL) circuit 750 receives

timing information from the data processor 706 and generates a control signal used to adjust the frequency and/or phase of the RX LO signals from the RX LO signal generator 740.

**[0053]** Those of skill in the art will further appreciate that the various illustrative logical blocks, modules, circuits, and algorithms described in connection with the aspects disclosed herein may be implemented as electronic hardware, instructions stored in memory or in another computer readable medium and executed by a processor or other processing device, or combinations of both. The master and slave devices described herein may be employed in any circuit, hardware component, integrated circuit (IC), or IC chip, as examples. Memory disclosed herein may be any type and size of memory and may be configured to store any type of information desired. To clearly illustrate this interchangeability, various illustrative components, blocks, modules, circuits, and steps have been described above generally in terms of their functionality. How such functionality is implemented depends upon the particular application, design choices, and/or design constraints imposed on the overall system. Skilled artisans may implement the described functionality in varying ways for each particular application, but such implementation decisions should not be interpreted as causing a departure from the scope of the present disclosure.

**[0054]** The various illustrative logical blocks, modules, and circuits described in connection with the aspects disclosed herein may be implemented or performed with a processor, a Digital Signal Processor (DSP), an Application Specific Integrated Circuit (ASIC), a Field Programmable Gate Array (FPGA) or other programmable logic device, discrete gate or transistor logic, discrete hardware components, or any combination thereof designed to perform the functions described herein. A processor may be a microprocessor, but in the alternative, the processor may be any conventional processor, controller, microcontroller, or state machine. A processor may also be implemented as a combination of computing devices (e.g., a combination of a DSP and a microprocessor, a plurality of microprocessors, one or more microprocessors in conjunction with a DSP core, or any other such configuration).

**[0055]** The aspects disclosed herein may be embodied in hardware and in instructions that are stored in hardware, and may reside, for example, in Random Access Memory (RAM), flash memory, Read Only Memory (ROM), Electrically

Programmable ROM (EPROM), Electrically Erasable Programmable ROM (EEPROM), registers, a hard disk, a removable disk, a CD-ROM, or any other form of computer readable medium known in the art. An exemplary storage medium is coupled to the processor such that the processor can read information from, and write information to, the storage medium. In the alternative, the storage medium may be integral to the processor. The processor and the storage medium may reside in an ASIC. The ASIC may reside in a remote station. In the alternative, the processor and the storage medium may reside as discrete components in a remote station, base station, or server.

**[0056]** It is also noted that the operational steps described in any of the exemplary aspects herein are described to provide examples and discussion. The operations described may be performed in numerous different sequences other than the illustrated sequences. Furthermore, operations described in a single operational step may actually be performed in a number of different steps. Additionally, one or more operational steps discussed in the exemplary aspects may be combined and/or performed concurrently or simultaneously. It is to be understood that the operational steps illustrated in the flowchart diagrams may be subject to numerous different modifications as will be readily apparent to one of skill in the art. Those of skill in the art will also understand that information and signals may be represented using any of a variety of different technologies and techniques. For example, data, instructions, commands, information, signals, bits, symbols, and chips that may be referenced throughout the above description may be represented by voltages, currents, electromagnetic waves, magnetic fields or particles, optical fields or particles, or any combination thereof.

**[0057]** The previous description of the disclosure is provided to enable any person skilled in the art to make or use the disclosure. Various modifications to the disclosure will be readily apparent to those skilled in the art, and the generic principles defined herein may be applied to other variations without departing from the spirit or scope of the disclosure. Thus, the disclosure is not intended to be limited to the examples and designs described herein, but is to be accorded the widest scope consistent with the principles and novel features disclosed herein.



What is claimed is:

1. A standard cell circuit, comprising:
  - a plurality of active devices comprising a plurality of corresponding gates disposed with a gate pitch;
  - a first voltage rail having a line width disposed in a first metal layer and corresponding to a first one-half track, wherein the first voltage rail is configured to receive a first voltage;
  - a second voltage rail having the line width disposed in the first metal layer and corresponding to a second one-half track, wherein the second voltage rail is configured to receive a second voltage;
  - a plurality of metal lines disposed in a second metal layer with a metal pitch less than the gate pitch, wherein one or more metal lines of the plurality of metal lines is electrically coupled to one or more gates of the plurality of gates;
  - a first metal shunt disposed in a third metal layer and electrically coupled to the first voltage rail and one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates; and
  - a second metal shunt disposed in the third metal layer and electrically coupled to the second voltage rail and one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates.
  
2. The standard cell circuit of claim 1, further comprising:
  - one or more first vias disposed between the first metal layer and the second metal layer, wherein each of the one or more first vias electrically couples the first voltage rail to one or more corresponding metal lines; and
  - one or more second vias disposed between the first metal layer and the second metal layer, wherein each of the one or more second vias electrically couples the second voltage rail to one or more corresponding metal lines.

3. The standard cell circuit of claim 2, further comprising:  
one or more first vias disposed between the second metal layer and the third metal layer, wherein each of the one or more first vias electrically couples one or more corresponding metal lines to the first metal shunt;  
and  
one or more second vias disposed between the second metal layer and the third metal layer, wherein each of the one or more second vias electrically couples one or more corresponding metal lines to the second metal shunt.
4. The standard cell circuit of claim 1, wherein the metal pitch is approximately equal to two-thirds ( $2/3$ ) of the gate pitch.
5. The standard cell circuit of claim 4, wherein:  
the metal pitch is approximately equal to twenty-eight (28) nanometers (nm);  
and  
the gate pitch is approximately equal to forty-two (42) nm.
6. The standard cell circuit of claim 1, wherein the metal pitch is between approximately one-half ( $1/2$ ) and three-fourths ( $3/4$ ) of the gate pitch.
7. The standard cell circuit of claim 6, wherein:  
the metal pitch is between approximately twenty (20) nm and thirty (30) nm; and  
the gate pitch is between approximately forty (40) nm and forty-two (42) nm.
8. The standard cell circuit of claim 1, further comprising a plurality of routing lines disposed in the first metal layer between the first voltage rail and the second voltage rail, wherein:  
each routing line has substantially a same line width as the first voltage rail and the second voltage rail; and  
each routing line corresponds to a routing track of a plurality of routing tracks.

9. The standard cell circuit of claim 8, wherein the plurality of routing tracks comprises four (4) tracks.
10. The standard cell circuit of claim 1, wherein:  
the second metal layer is disposed between the first metal layer and the third metal layer; and  
the third metal layer is disposed above the second metal layer.
11. The standard cell circuit of claim 10, wherein the first metal layer comprises a metal zero (M0) metal layer.
12. The standard cell circuit of claim 11, wherein the second metal layer comprises a metal one (M1) metal layer.
13. The standard cell circuit of claim 12, wherein the third metal layer comprises a metal two (M2) metal layer.
14. The standard cell circuit of claim 1, wherein the line width is approximately equal to a minimum line width.
15. The standard cell circuit of claim 1, further comprising a technology node size equal to approximately ten (10) nanometers (nm).
16. The standard cell circuit of claim 1 integrated into an integrated circuit (IC).
17. The standard cell circuit of claim 1 integrated into a device selected from the group consisting of: a set top box; an entertainment unit; a navigation device; a communications device; a fixed location data unit; a mobile location data unit; a global positioning system (GPS) device; a mobile phone; a cellular phone; a smart phone; a session initiation protocol (SIP) phone; a tablet; a phablet; a server; a computer; a portable computer; a mobile computing device; a wearable computing device; a desktop computer; a personal digital assistant (PDA); a monitor; a computer monitor; a

television; a tuner; a radio; a satellite radio; a music player; a digital music player; a portable music player; a digital video player; a video player; a digital video disc (DVD) player; a portable digital video player; an automobile; a vehicle component; avionics systems; a drone; and a multicopter.

18. A standard cell circuit, comprising:
  - a means for performing a logic function comprising a means for receiving a gate voltage disposed with a gate pitch;
  - a means for providing a first voltage disposed in a first metal layer having a line width and corresponding to a first one-half track;
  - a means for providing a second voltage disposed in the first metal layer having the line width and corresponding to a second one-half track;
  - a plurality of means for electrically coupling disposed in a second metal layer with a metal pitch less than the gate pitch, wherein one or more means for electrically coupling is electrically coupled to the means for receiving the gate voltage;
  - a means for increasing a first resistance disposed in a third metal layer electrically coupled to the means for providing the first voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate voltage; and
  - a means for increasing a second resistance disposed in the third metal layer electrically coupled to the means for providing the second voltage and one or more means for electrically coupling not electrically coupled to the means for receiving the gate voltage.
  
19. The standard cell circuit of claim 18, further comprising:
  - a means for interconnecting the means for providing the first voltage to the one or more means for electrically coupling; and
  - a means for interconnecting the means for providing the second voltage to the one or more means for electrically coupling.

20. The standard cell circuit of claim 19, further comprising:  
a means for interconnecting the one or more means for electrically coupling to the means for increasing the first resistance; and  
a means for interconnecting the one or more means for electrically coupling to the means for increasing the second resistance.
21. The standard cell circuit of claim 18, wherein the metal pitch is approximately equal to two-thirds of the gate pitch.
22. The standard cell circuit of claim 18, wherein:  
the second metal layer is disposed between the first metal layer and the third metal layer; and  
the third metal layer is disposed above the second metal layer.
23. A method of manufacturing a standard cell circuit employing voltage rails electrically coupled to metal shunts for reducing or avoiding increases in voltage drop, comprising:  
disposing a plurality of gates with a gate pitch, wherein each gate of the plurality of gates corresponds to an active device of a plurality of active devices;  
disposing a first voltage rail in a first metal layer and corresponding to a first one-half track, wherein the first voltage rail has a line width and is configured to receive a first voltage;  
disposing a second voltage rail in the first metal layer and corresponding to a second one-half track, wherein the second voltage rail has the line width and is configured to receive a second voltage;  
disposing a plurality of metal lines in a second metal layer and having a metal pitch less than the gate pitch, wherein one or more metal lines of the plurality of metal lines is electrically coupled to one or more gates of the plurality of gates;  
disposing a first metal shunt in a third metal layer, wherein the first metal shunt is electrically coupled to the first voltage rail and one or more metal lines

of the plurality of metal lines not electrically coupled to the one or more gates; and

disposing a second metal shunt in the third metal layer, wherein the second metal shunt is electrically coupled to the second voltage rail and one or more metal lines of the plurality of metal lines not electrically coupled to the one or more gates.

24. The method of claim 23, further comprising:

disposing one or more first vias between the first metal layer and the second metal layer, wherein each of the one or more first vias electrically couples the first voltage rail to one or more corresponding metal lines; and

disposing one or more second vias between the first metal layer and the second metal layer, wherein each of the one or more second vias electrically couples the second voltage rail to one or more corresponding metal lines.

25. The method of claim 24, further comprising:

disposing one or more first vias between the second metal layer and the third metal layer, wherein each of the one or more first vias electrically couples one or more corresponding metal lines to the first metal shunt; and

disposing one or more second vias between the second metal layer and the third metal layer, wherein each of the one or more second vias electrically couples one or more corresponding metal lines to the second metal shunt.

26. The method of claim 23, wherein disposing the plurality of metal lines comprises disposing the plurality of metal lines having the metal pitch approximately equal to two-thirds of the gate pitch.

27. The method of claim 23, wherein disposing the plurality of metal lines comprises disposing the plurality of metal lines having the metal pitch between approximately one-half ( $1/2$ ) and three-fourths ( $3/4$ ) of the gate pitch.

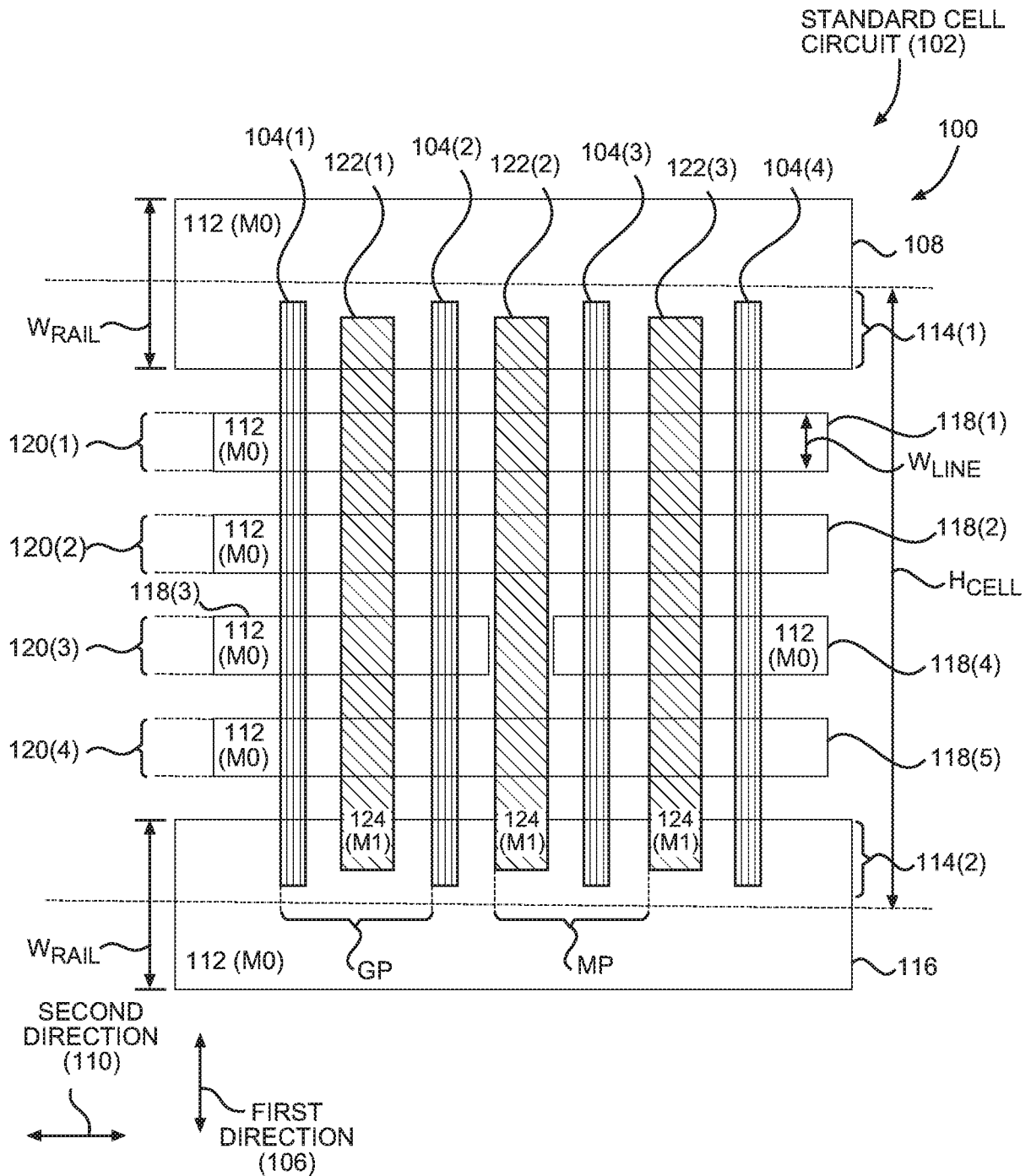


FIG. 1

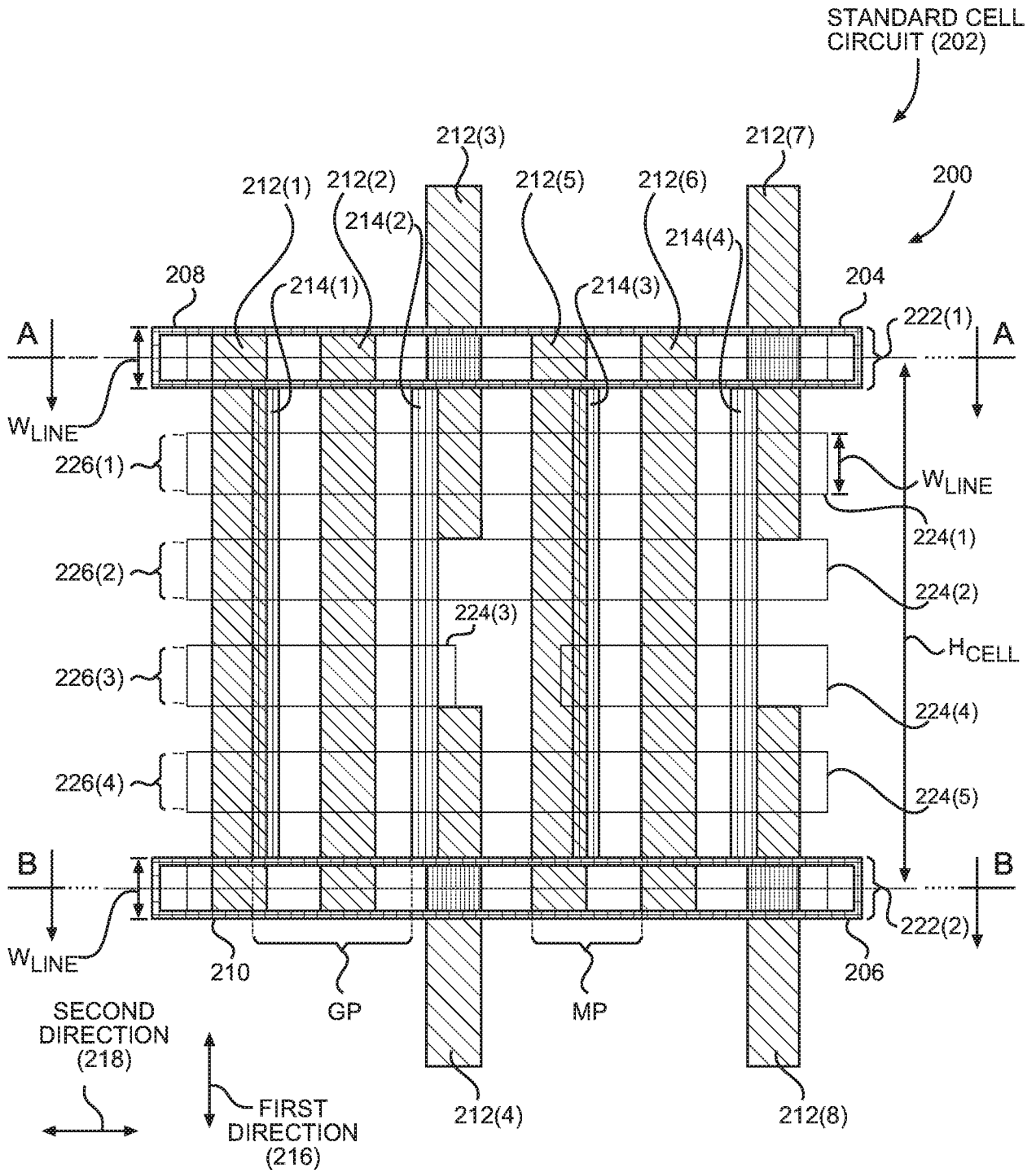


FIG. 2A



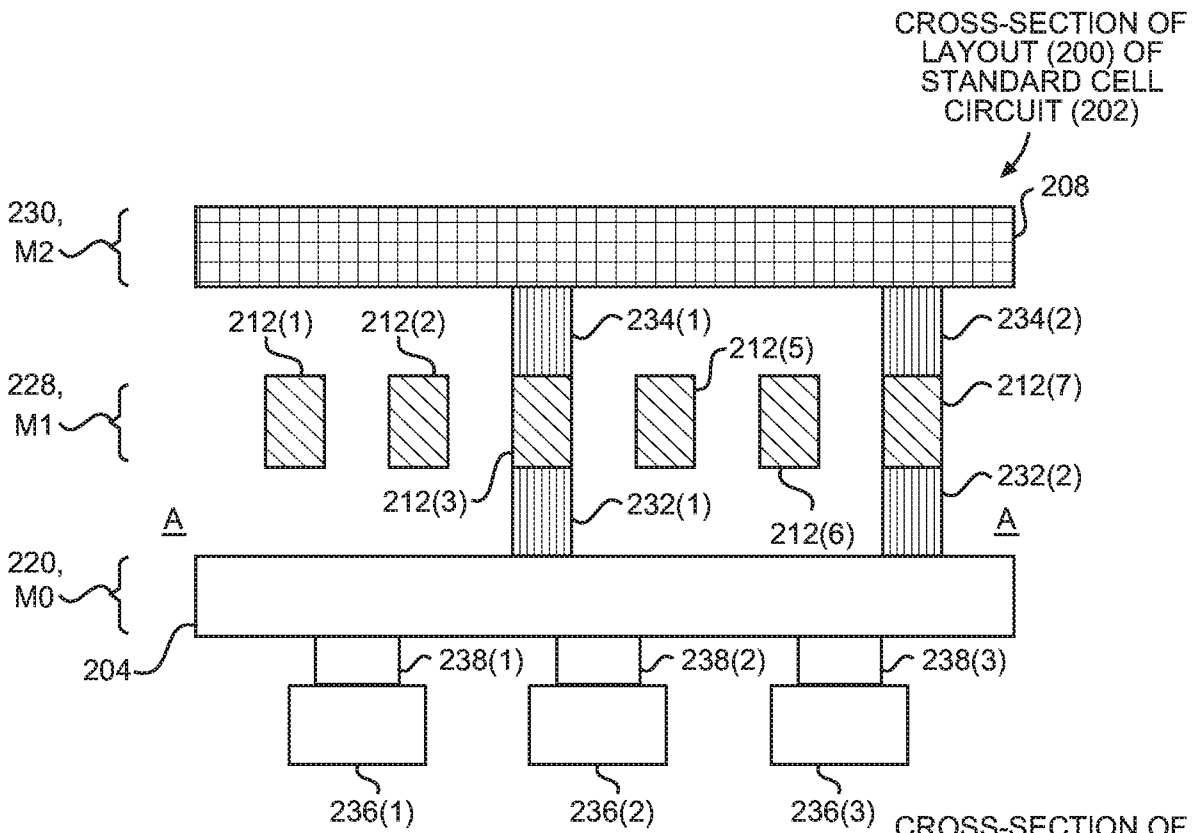


FIG. 2B

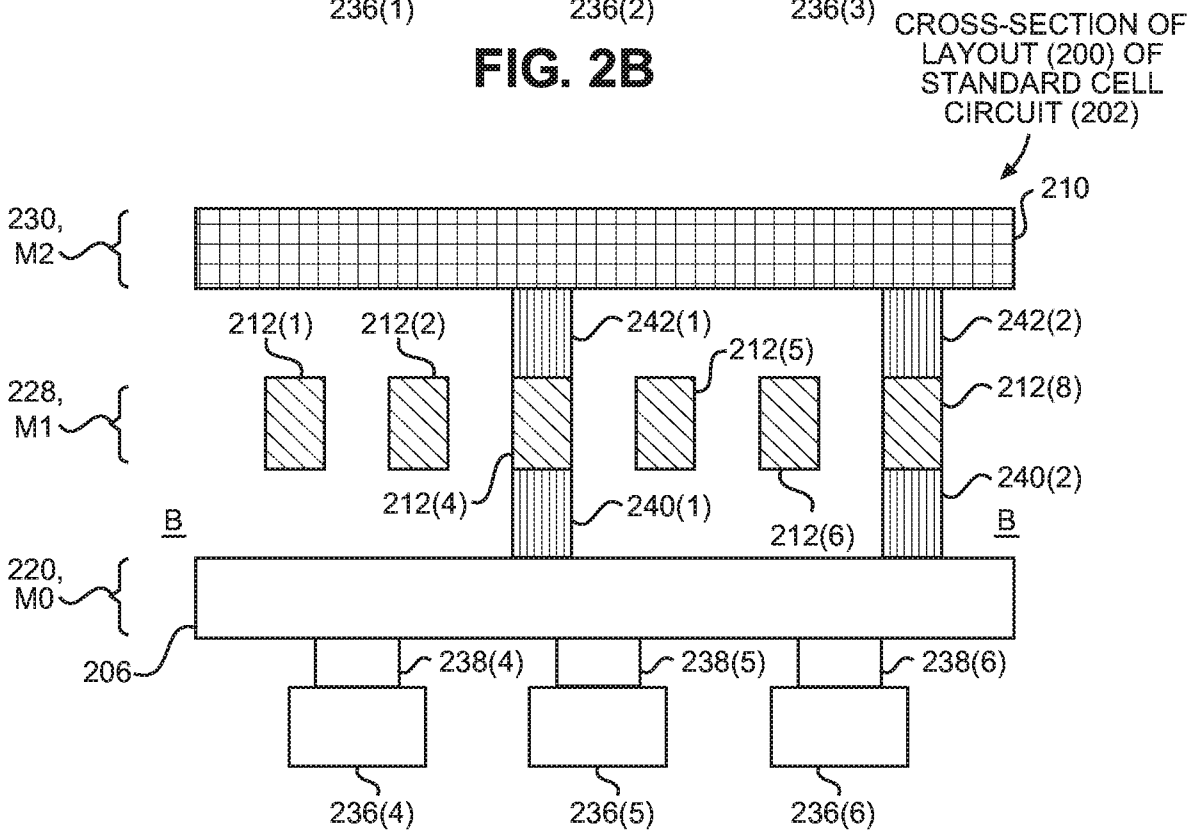


FIG. 2C

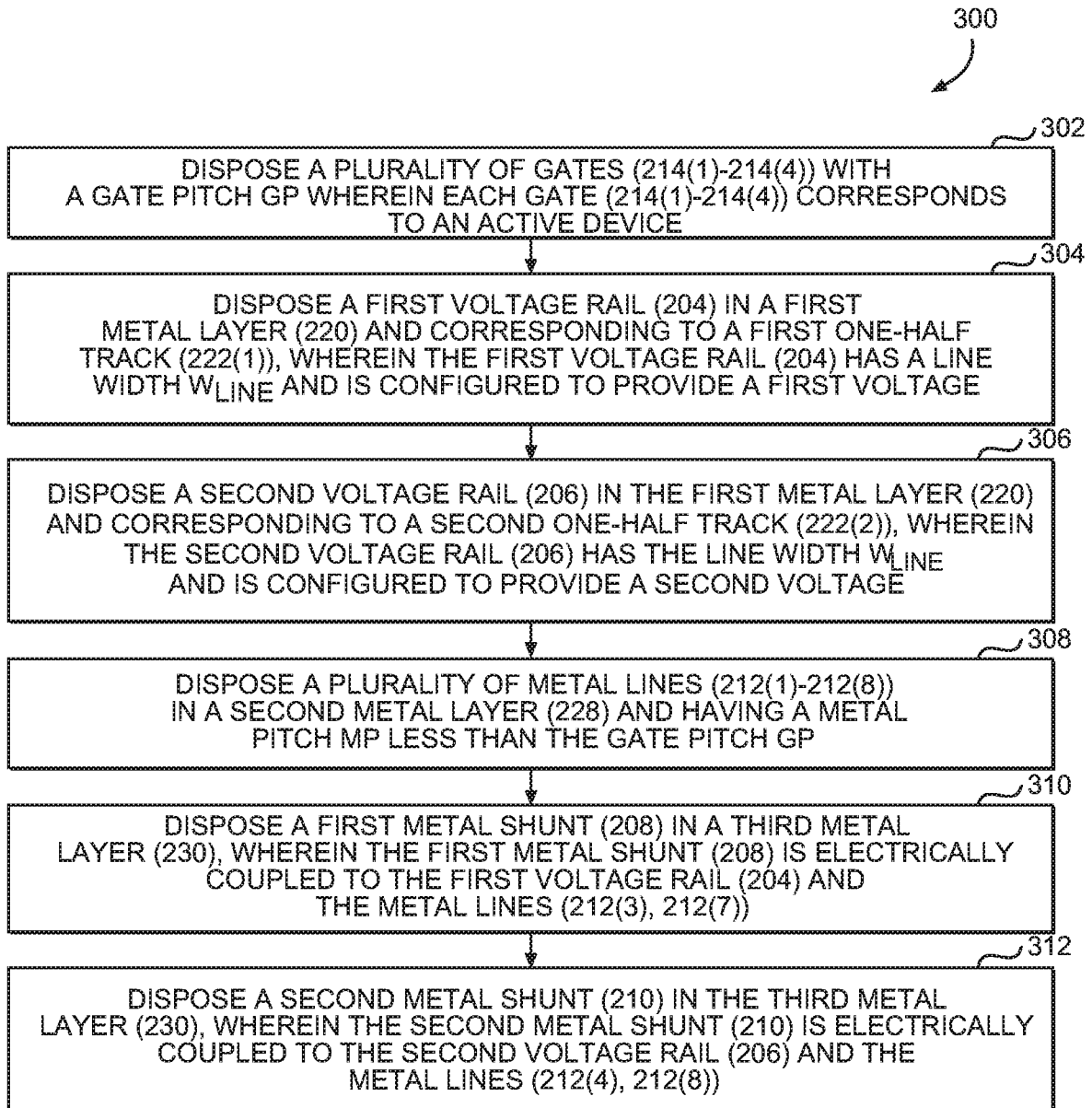
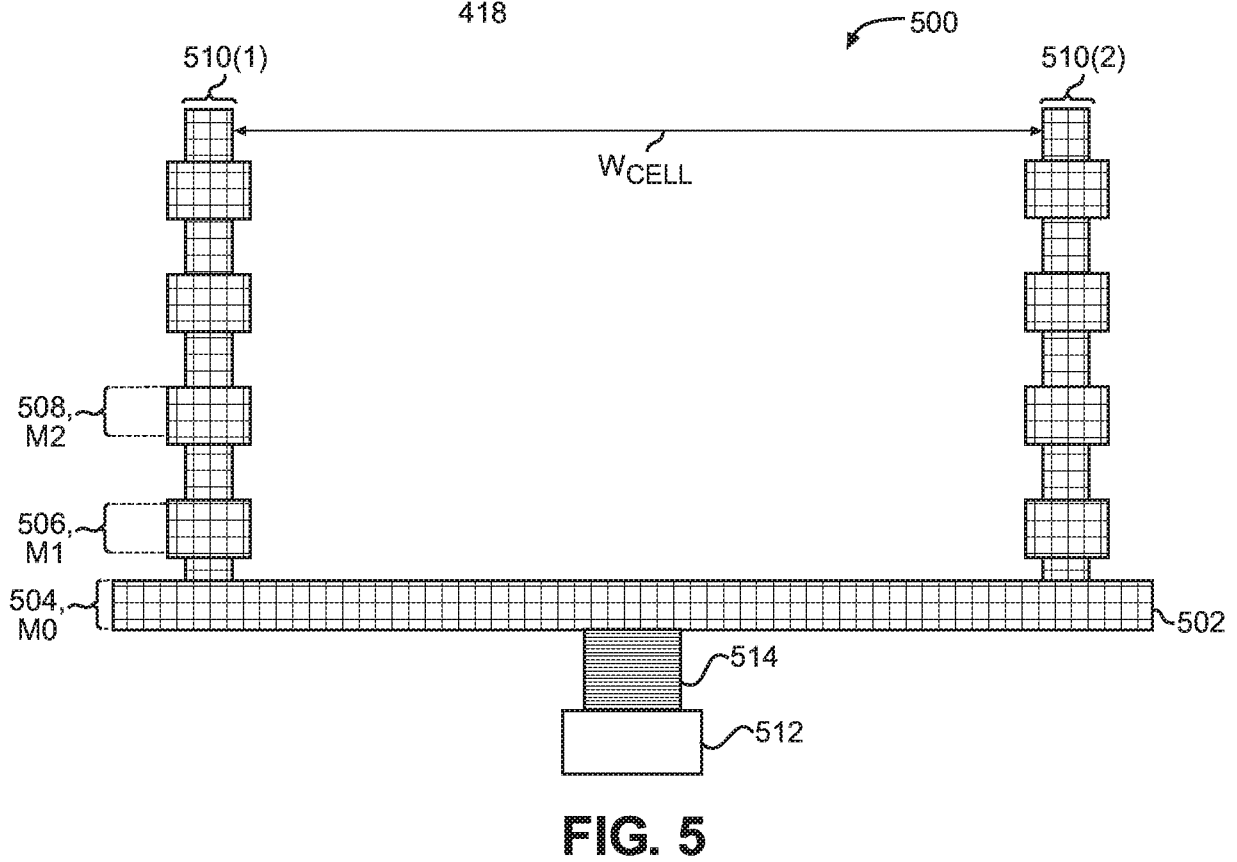
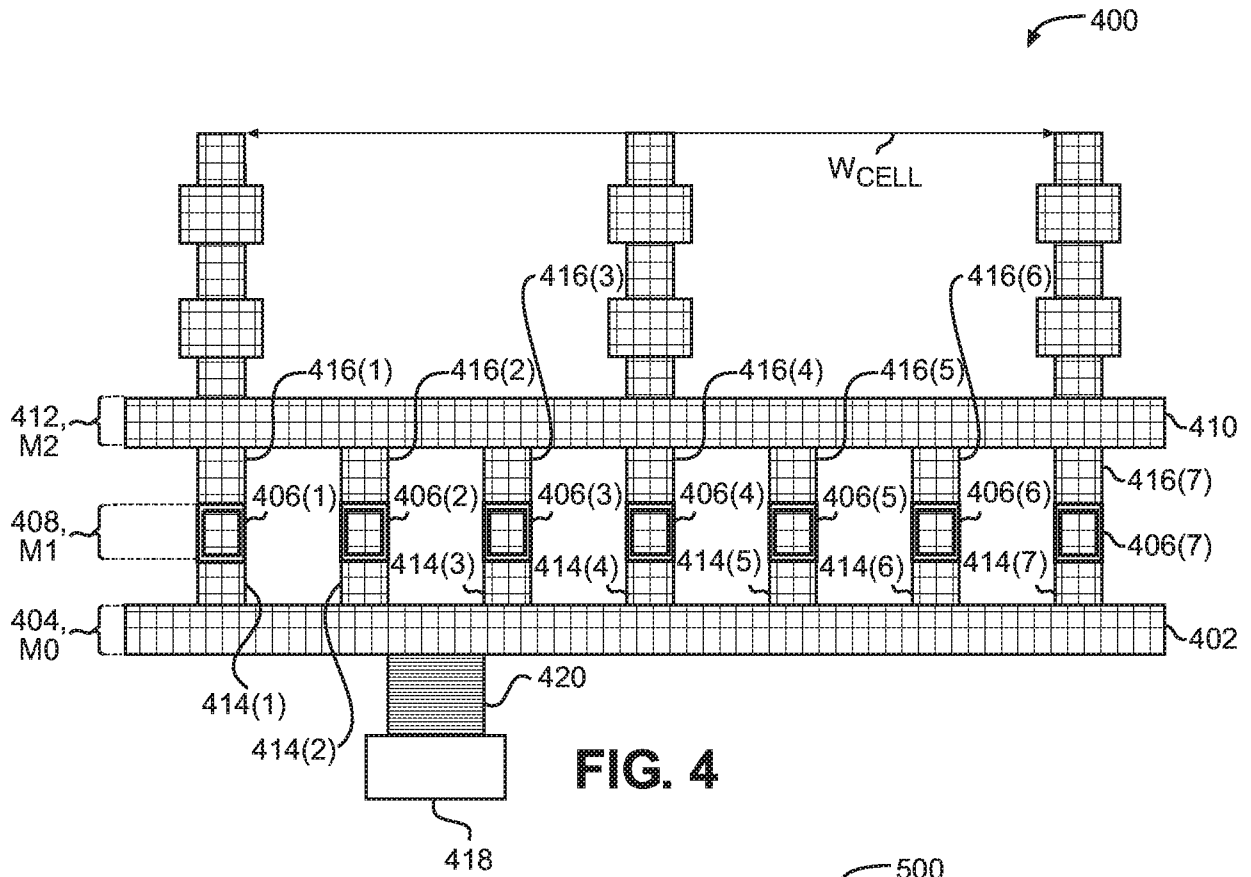


FIG. 3



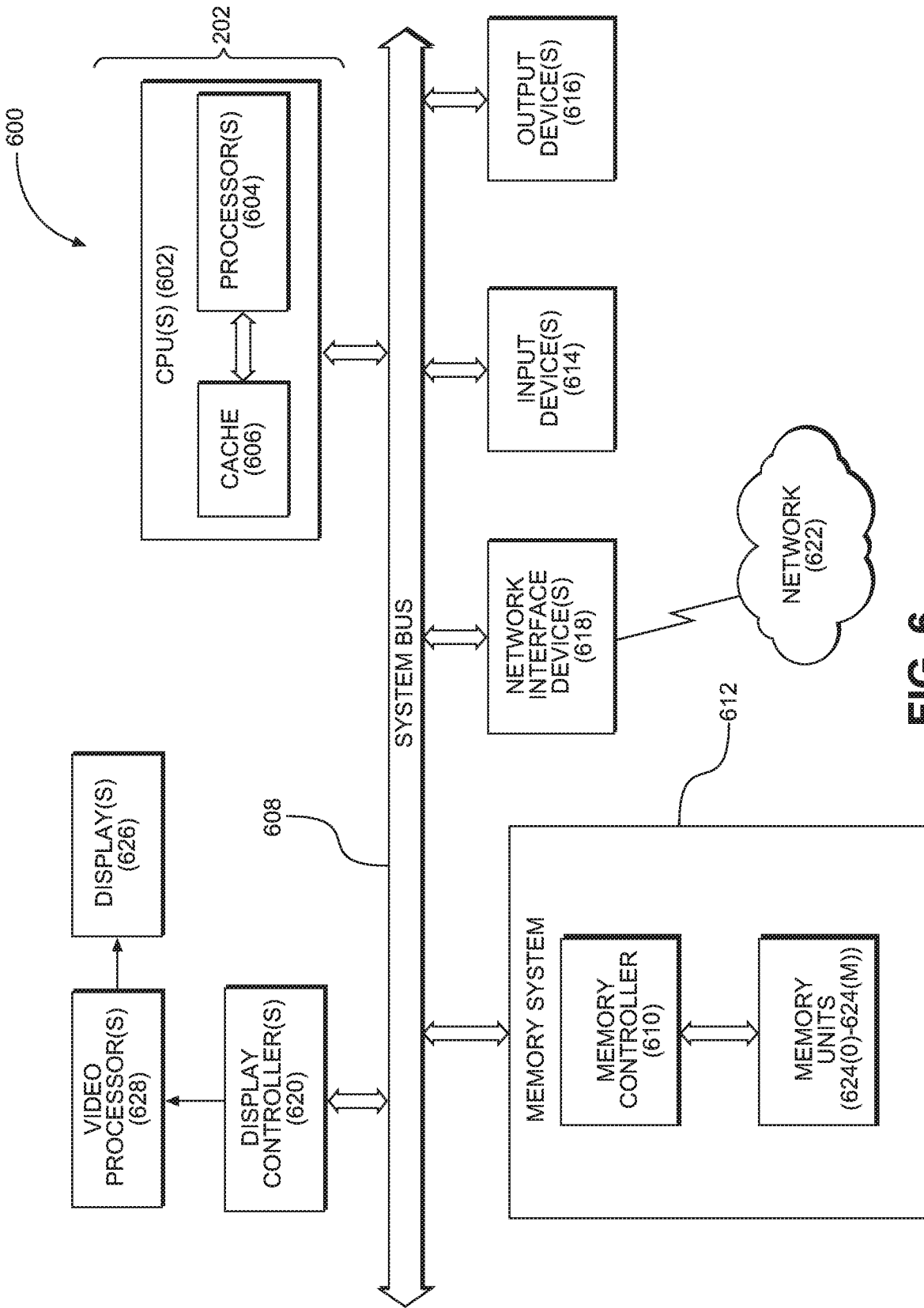


FIG. 6

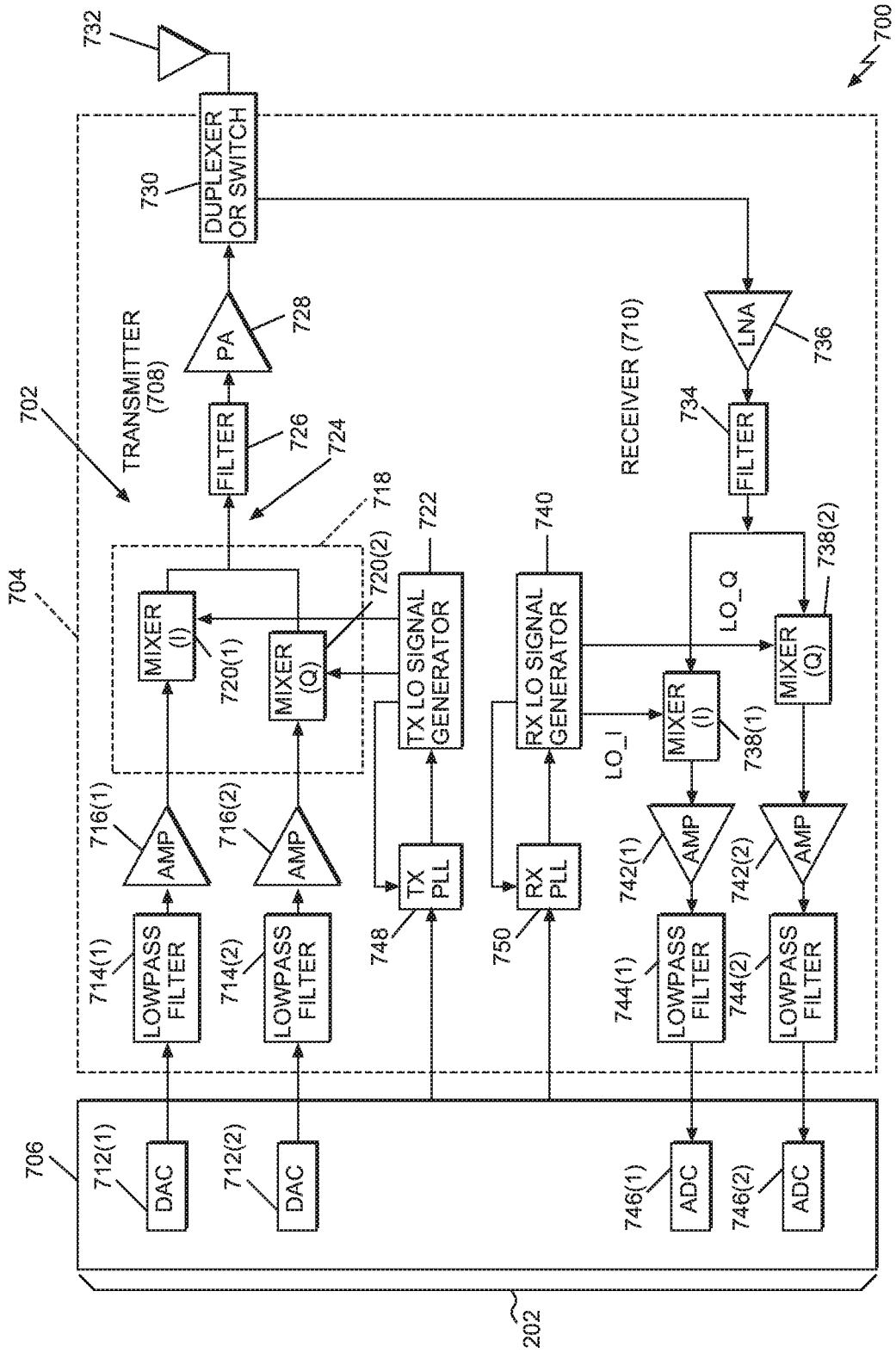


FIG. 7

**INTERNATIONAL SEARCH REPORT**

International application No  
PCT/US2017/067306

**A. CLASSIFICATION OF SUBJECT MATTER**  
 INV. H01L27/02 H01L23/528 H01L27/118  
 ADD.  
 According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**  
 Minimum documentation searched (classification system followed by classification symbols)  
 H01L  
 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
 EPO-Internal, WPI Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2015/347659 A1 (CHIANG TING-WEI [TW] ET AL) 3 December 2015 (2015-12-03) paragraphs [0036] - [0041], [0045] - [0050]; figures 3A,3B,5 -----	1-17, 23-27
A	US 2012/280287 A1 (HOU YUNG-CHIN [TW] ET AL) 8 November 2012 (2012-11-08) paragraphs [0015], [0017]; figures 2,4 -----	1-17, 23-27
A	US 2012/249182 A1 (SHERLEKAR DEEPAK D [US]) 4 October 2012 (2012-10-04) paragraphs [0055], [0056]; figure 4C -----	1-17, 23-27

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent but published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search <b>28 March 2018</b>	Date of mailing of the international search report <b>13/06/2018</b>
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer <b>Mosig, Karsten</b>
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# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US2017/067306

## Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.: **1-27(partially)**  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:  
**see FURTHER INFORMATION sheet PCT/ISA/210**
  
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

**see additional sheet**

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
  
2.  As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
  
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:  
**1-17, 23-27**

### Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

**FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210**

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-17, 23-27

The subject-matter of claims 1 and 23: standard cell and method for making the same, characterised by first and second metal shunts in a third metal layer

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2. claims: 18-22

The subject-matter of claim 18: standard cell, characterised by first and second means for increasing a resistance.

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**FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210**

Continuation of Box II.2

Claims Nos.: 1-27(partially)

The claims of the application define gates, voltage rails in a first metal layer, metal lines in a second metal layer, and shunts in a third metal layer. No mention is made of any direction of these features. The description and drawings only support an arrangement where the gates are oriented in a first direction, the voltage rails are oriented in a second direction, orthogonal to the first direction, the plurality of metal lines are oriented in the first direction, and the shunts are oriented in the second direction.

As none of the claims defines any direction, a construction in which the gates and the lines in the three metal layers are all running in parallel would still fall under the scope of the claims, but would not seem to address the problem which the application sets out to solve. The claims are thus not supported over the whole range claimed, contrary to Art. 6 PCT.

The search has thus been restricted to what can reasonably be expected to be claimed later in the procedure, that is the subject-matter of claims 1-27, restricted to the gates and the plurality of metal lines being oriented in a first direction, and the voltage rails and the shunts being oriented in a second direction, orthogonal to the first direction.

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guidelines C-IV, 7.2), should the problems which led to the Article 17(2) declaration be overcome.

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No PCT/US2017/067306
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			DE 102014119646 A1
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			EP 2691893 A1
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