PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5:

A61B 17/22

(11) International Publication Number: WO 93/11711

(43) International Publication Date: 24 June 1993 (24.06.93)

(21) International Application Number: PCT/US92/10784

(22) International Filing Date: 16 December 1992 (16.12.92)

(30) Priority data: 808,527 16 December 1991 (16.12.91) US

(71) Applicant: PSI MEDICAL PRODUCTS, INC. [US/US]; 240 Long Hill Cross Road, Shelton, CT 06484 (US).

(72) Inventors: ROSEN, David, I.; 53 Tamarack Lane, Peabody, MA 01960 (US). SHIBILIA, Charles; 19 Tenney Road, Westford, MA 01886 (US).

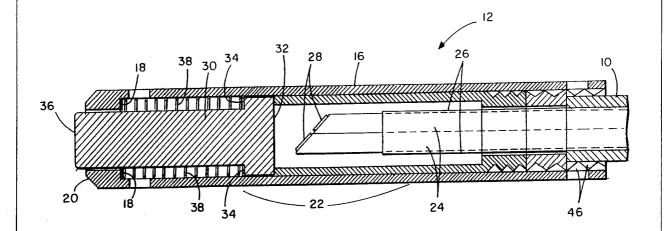
(74) Agents: CARR, Francis, T. et al.; Kenyon & Kenyon, One Broadway, New York, NY 10004 (US).

(81) Designated States: AU, BR, CA, JP, KR, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published

With international search report.

(54) Title: SHIELDED TIP CATHETER



(57) Abstract

A shielded tip catheter (10, 12) for use with a pulsed energy source (14) for fracturing deposits such as urinary and biliary stones and atherosclerotic plaque in the human body is disclosed. The flexible catheter (10) has a shielded tip structure (12) which is adapted for insertion through a fluid passage in a living body. The tip structure (12) can contain an impact element (30), a scraping implement (52) or a cutting implement (54). An energy source (14) creates repeated rapid vapor expansions adjacent the element (32) causing it (30) to undergo repeated pulse like movements, imparting a series of high-velocity impulses to an adjacent deposit, thereby fracturing or cutting it. The energy source (14) can be a laser with a fiber optic delivery system (24) in the catheter (10) terminating adjacent the impact element (30), or a spark generator (14) with a conductor (24) within the catheter (10) to deliver a fluid vaporizing spark (28) adjacent the element (30).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT AU BB BE BF BG BJ BR CA CF CG CH CS CZ DE DK ES FI	Austria Australia Barbados Belgium Burkina Faso Bulgaria Benin Brazil Canada Central African Republic Congo Switzerland Cöte d'Ivoire Cameroon Czechoslovakia Czech Republic Germany Denmark Spain Finland	FR GA GB GN GR HU IE IT JP KP KR KZ LJ LK LU MC MG MI MN	France Gabon United Kingdom Guinca Greece Hungary Ireland Italy Japan Democratic People's Republic of Korea Republic of Korea Kazakhstan Licehtenstein Sri I anka Luxembourg Monaco Madagasear Mali Mongolia	MR MW NL NO NZ PL PT RO RU SD SE SK SN TD TG UA US	Mauritania Malawi Netherlands Norway New Zealand Poland Portugal Romania Russian Federation Sudan Sweden Slovak Republic Senegal Soviet Union Chad Togo Ukraine United States of America Viet Nam	
---	--	--	--	--	---	--

1

SHIELDED TIP CATHETER

Related Applications

This application is a continuation-in-part of copending U.S. application Serial No. 07/632,487, filed February 4, 1991, which is a continuation of U.S. Serial No. 07/314,472, filed February 22, 1989, now abandoned, the entire disclosures of which are hereby incorporated herein by reference.

10

20

25

30

Background of the Invention

Calciferous and similar deposits occur in body fluid passages of various types, including kidney stones, gall stones, and arterial plaque. Surgery or radiation typically has been used for removing or destroying such deposits. In one form of laser therapy, radiation is directed onto a light-receiving surface of a heatgenerating element. The element is then placed in contact with the target deposit, melting it. This approach has several drawbacks which include, for example, thermal damage to surrounding tissue, formation of char and debris from advanced fibrous and calcified plaques, and adhesion of the hot element to the tissue thereby rupturing it when the element is removed.

In another approach, known as direct lasertripsy, laser radiation is applied directly to the target deposit to ablate it or produce shock waves that induce fragmentation. Direct lasertripsy also has several disadvantages. For example, laser energy often damages healthy tissue surrounding the target deposit by direct absorption or by acting as a general heat sink for the

5

10

15

20

30

35

high temperature plasma. Some deposits only weakly absorb radiation which requires the use of higher levels of radiation and consequent tissue damage.

Impact lithotripsy has been used for treating some hard deposits. For example, Pohlman et al. in U.S. Patent 3,927,675 describe a device for fragmenting hard deposits in the urinary tract using ultrasonic energy. This device has several drawbacks, including the use of a thick spiral metal probe within the catheter, and it requires that ultrasonic energy be transmitted the length of the catheter which causes vibration along the length of the catheter. In U.S. Patent 3,823,717, Pohlman et al. describe another ultrasonic device having an implement with a cutting edge attached to the end of the catheter. This device suffers all the drawbacks of the other Pohlman device with the additional disadvantage that the cutting edge appears to be exposed, which could damage surrounding tissues.

Oinuma et al. in U.S. Patent 4,605,003 describe a lithotripter which utilizes a gas-generating explosive to drive an impact element against a stone in a body. This device is capable of only a single pulse, which exhausts the explosive. Thus, if the impact misses the target or fails to break it, the catheter must be withdrawn, the explosive recharged and the catheter reinserted for each 25 additional attempt.

Schmidt-Kloiber et al. in U.S. Patent 3,785,382 describe a lithotripter which utilizes a driving mechanism based on a water-filled chamber in which a hydraulic wave is induced by electrodes and transmitted through a membrane to the lithotripter wire which is threaded into the body. The design of this device requires that the mechanical energy resulting from the hydraulic wave be transmitted over the length of the lithotripter wire, so that if the wire takes one or more turns in a convoluted body passage, much of the energy could be transmitted to healthy tissue before it reaches

PCT/US92/10784 WO 93/11711

3

the stone.

It is an object of the present invention to provide a safe, effective catheter design which is free of these and other disadvantages.

10

20

Summary of the Invention

The present invention relates to a catheter for use with a pulsed energy source for selectively removing hard or soft deposits in body passages. The catheter is equipped with a tip structure which contains an impact element for fracturing hard deposits, such as kidney stones, or cutting or scraping implements for removing soft deposits, such as arterial plaque.

In one embodiment, the catheter comprises an elongate member terminating in a tip structure which 15 contains an impact element and means for operating it. The tip structure in this embodiment contains a housing defining a distal end which encloses a spring stop and an impervious shield region surrounding a pair of electrodes. The electrodes comprise the terminal end of two insulated wires which run from a power source through the length of the catheter, and are spaced apart to form a spark gap. The distal end of the housing further contains the impact element, which is preferably a piston-shaped probe having an impact end, a driving 25 surface and a shoulder region. The impact element is adapted for axial reciprocating movement in which pressure on the driving surface causes the probe to move forward such that the impact end extends beyond the housing and collides with the target deposit. The forward 30 movement of the probe is limited by the shoulders, which are prevented by the spring stop from progressing beyond a certain point. A spring disposed within the housing between the shoulder and the spring stop returns the impact element to its original position. 35

In another embodiment, a scraping implement is used in lieu of the impact element. The scraping implement

4

preferably has a knife edge which is aligned with the distal end of the housing, a driving surface for propelling the knife edge beyond the housing and shoulders for preventing the implement from leaving the housing. The scraping implement works like the impact element in that it is capable of axial reciprocating motion which allows it to be used to scrape or cut away arterial plaque, for example.

In another embodiment, a blade can be used as a cutting implement. The cutting implement has blades which can be used to cut hard or soft deposits in body passages, a driving surface and shoulders for preventing the implement from leaving the housing. Like the impact and scraping implements, the cutting implement is capable of axial reciprocating motion.

10

15 In another embodiment, the impact element can be a wedge-shaped tip. The wedge is used like the impact element to strike a deposit in a body passage with repeated impacts to fragment or break apart the deposit. In implementing the invention, a flexible catheter 20 terminating in the tip structure is inserted through a body passage until the tip structure is adjacent the deposit of interest. The other end of the catheter is attached to an energy source. The energy source provides a pulse of energy which is transmitted through the 25 conduits in the catheter to the tip structure. Fluid is admitted into the housing through the catheter or through ports in the housing. The pulse of energy vaporizes the fluid and causes the impact or cutting element to undergo a pulse like movement as the vapor expands against the 30 driving surface, thereby imparting a high-velocity impulse to the target deposit. This motion can be repeated by applying a series of energy pulses to the electrodes, causing repeated vaporization of fluid and driving the impact or cutting element to repeated impacts 35 with the deposit. A compressable spring causes the element to return to its original position after each

15

20

25

€a₃.

5

pulse.

The energy source can be a pulsed laser which is delivered through an optical fiber passing through the catheter to terminate adjacent to the driving surface, or can be a pulsed voltage source which delivers a spark through the pair of insulated conductors to electrodes within the housing.

The present catheter has several advantages. It has a narrower diameter than currently available catheters, which allows it to be inserted into smaller passageways. The housing encloses all of the cutting or impact implements and the spark or laser, which increases patient safety and protects healthy tissue from direct laser radiation or thermal radiation from the vapor expansion which forms against the inside surface of the housing.

Description of the Figures

The foregoing summary of the invention and various features thereof, as well as the invention itself, may be more fully understood from the following description, when read together with the accompanying drawings.

Figure 1 is a schematic illustration of one embodiment of the invention showing a power source and a catheter with a shielded tip.

Figure 2 is a schematic exploded cross-sectional view of the tip structure, which is the bracketed portion shown in Figure 1.

Figure 3 is a schematic exploded cross-sectional view of the tip structure.

Figure 4 is a schematic cross-sectional view of the tip structure containing (A) a scraping implement, (B) a cutting implement, or (C) a wedge driving implement.

35 Detailed Description of the Invention

The present invention is directed to an improved catheter for use in lasertripsy or lithotripsy. The

10

15

20

30

present device will be described herein with particular reference to impact lithotripsy, however, the general principles apply to other procedures.

A general embodiment of the invention is illustrated in Figure 1, which shows a flexible catheter 10 terminating in a tip structure 12. The catheter 10 generally comprises a commercially available extruded catheter which can have an outer diameter of from about 1 mm to about 2 mm, preferably about 5 french (1.6 mm). The tip 12 is typically fabricated from stainless steel or other metal. The catheter is adapted for connection to a power source 14, which provides an energy pulse which is transmitted to the tip structure through conduits 24.

The power source 14 can be a laser system or a spark generator. Laser systems which are useful for this purpose include, for example, tunable dye lasers. The laser is operated in the mode of producing repeated pulses of approximately 1 microsecond duration and approximately 50 millijoules of energy. Other pulsed laser systems which are capable of creating a plasma and are compatible with optical fiber transmission would also be acceptable energy sources. These include, for example, solid state laser systems such as Alexandrite. Spark generators which can be used include, for example, a Wolfe 2137.50 or Northgate Research SDL. The spark generator preferably produces repeated output pulses of up to several microseconds, at several KV and up to about 1 KA current.

A more detailed view of the tip structure is shown in Figure 2A. As shown in the Figure, the tip structure 12 comprises a housing 16 having a distal end 20, and an impervious shield region 22. The distal end 20 defines a spring stop 18 in the interior of the housing. The housing 16 surrounds a pair of electrodes 28 which are powered through insulated wires 24. A piston shaped impact element 30 is disposed within the housing 16. The piston comprises an impact end 36, a driving surface 32

WO 93/11711

10

15

20

25

35

and shoulders 34. The piston 30 is adapted for axially reciprocating movement within the housing. Figure 2B shows the impact element 30 in its extended position. As shown, spring 38 is compressed between spring stop 18 and shoulder 34 when the piston element is extended. The tip structure 12 is attached to catheter 10, preferably by mating threaded areas 46.

7

A preferred embodiment of the tip structure is illustrated in Figure 3. In this embodiment, catheter 10 has a tip structure 12 releasably attached to one end, preferably by screwing together threaded areas 46. Insulated wires 24 pass centrally through the catheter 10 terminating at a point adjacent the driving surface 32 of piston 30. The distance between the end of electrodes 28 and the driving surface 32 is distance Dl. Distance Dl represents an optimum power distance, which is important to the proper operation of the device. If the distance Dl is too close, the spark could short to the piston 30 and fail to provide the vaporization energy needed to drive the piston. That is, the electrical spark emitted from the electrodes would jump to the piston 30 rather than and be conducted and dissipated along piston 30 rather than providing the energy of vaporization needed to vaporize the fluid to drive the piston forward. If the distance Dl is too far, the energy transfer from the vaporization to the piston is less effective. Distance Dl can be from about 0.030 inches to 0.080 inches. The preferred distance Dl is about 0.040 inches \pm 0.010 inches. The insulated wires 24 terminate in electrodes 28 which define a spark gap having a distance D2. The spark gap distance D2 is selected to provide, in response to energization from a spark generator, a vaporization of the fluid within the housing 16 generating a pulse motion of the piston 30. Distance D2 can be from about 0.010 to about 0.030 inches. The preferred spark gap distance D2 is about 0.015 inches to about 0.030 inches.

In the preferred embodiment of the present invention

8

shown in Figure 3, the distal end of housing 16 and the impact end of probe 30 are rounded to minimize trauma to tissues when the catheter is inserted into a body passage. Spring means 38 is preferably a compression spring. A single spring which encompasses or surrounds piston 30 can be used, or a plurality of springs located between the piston 30 and the interior wall of housing 16. Housing 16 is preferably fabricated from a high tensile strength metal, such as stainless steel, titanium, or nickel-based alloys, such as Inconel™. The 10 piston 30 also preferably is fabricated from a metal, such as stainless steel, however any hard impact resistant material can be used. Piston 30 may have a central lumen 56 and ports 58 if desired, to permit the passage of fluid through the piston. Ports 44 preferably 15 are included near the distal end 20 of housing 16 to permit the expulsion of excess fluid ground the spring 38 during compression by the tip.

In a particularly preferred embodiment, electrodes
20 28 are chamfered at an acute angle as shown in Figures 2
and 3. Chamfering the electrodes provides an increased
spark gap (distance D2) for more spark energy without
increasing the diameter of the wires. This allows
distance D2 to be varied without changing distance D1,
and permits narrower conduits, and consequently a
narrower gauge catheter, to be used. Narrower catheter
diameter, in turn, allows the catheter to be used in
smaller body passages.

The conduits 24 can be insulated wires, where the

power source is a spark generator, or can be optical
fibers, where the power source is a laser. In a currently
preferred embodiment, the catheter is used with a spark
generator, and the conduits 24 comprise insulated wires.

Bifilar magnet wires which have been dip coated with a

polyimide or other polymer to form an insulating coating
are useful for this purpose, because they have a narrower
diameter than wound wire. The wires are run through the

, 9

length of the catheter to their termination point in the tip structure as described above. In a particularly preferred embodiment of the present invention, the wires are surrounded by a support tube 26 (Figures 2 and 3) at the distal end of the catheter and which terminates in the tip structure as shown in Figures 2 and 3. Support tube 26 serves several functions. The space between the outside wall of support tube 26 and the inside wall of the catheter 10 provides a passage 40 through which saline or other fluid can be introduced into the tip structure. Support tube 26 also provides additional stiffness to catheter 10. Support tube 26 is preferably glued and/or pinned to the catheter in one or more places to immobilize it to the catheter and prevent its movement within the catheter.

10

15

20

25

30

35

The present device also preferably includes a shock-absorbing resilient material 48 (Figure 3) disposed between the catheter 10 and the piston 30. This resilient material 48 absorbs vibration created by the return of the piston to its' original position and prevents such vibration from being transmitted along the catheter. A nylon bushing is particularly useful for this purpose, however, other resilient, shock-absorbing materials can be used. The shock-absorbing material 48 is preferably disposed adjacent a stop member 50 which member is positioned to prevent the rearward travel of piston 30 beyond distance D1 from the electrodes 28.

Figures 4A, 4B and 4C illustrate further versions of the embodiments of Figures 1, 2 and 3. Figure 4A shows a scraping implement 52 in lieu of the piston 30. Figure 4B illustrates the present catheter and tip structure equipped with a cutting blade 54 in lieu of the piston 30. Figure 4C illustrates a driving wedge or splitting implement 56.

In operation, a catheter 10 according to the present invention is inserted through a body passage such as the urethra, for kidney stone fracturing, the biliary duct

10

for gall stone fracturing or an artery for arterial plaque break-up. The tip 12 can be guided by fluoroscopy or an X-ray source and viewing display which permit the tip structure to be guided to a position adjacent a deposit to be treated. Fluid is provided to the tip structure through passage 40, or may be admitted from the surrounding environment through ports 44. Once the tip is in the proper position and is supplied with fluid, energy is applied from the power source. If the power source is a laser, then a pulsed laser beam is transmitted through conduit 24, which is an optical fiber, to the tip structure, where it causes repeated vaporizations of the fluid. If a spark generator is used as the power source, a series of sparks from electrodes 28 causes repeated vaporizations of fluid within shielded region 22 of housing 16. The vaporizations form cavitation bubbles which expand and cause pressure to be applied to driving surface 32. This pressure causes the piston 30 to move forward, and impact end 16 to project beyond distal end 20 of the housing, and contact the target deposit. This motion causes compression of spring means 38. The piston element 30 is prevented from leaving housing 16 by the shoulders 34, spring 38 and spring stops 18. The spring 38 causes the piston to return to its original position.

The design of the present catheter permits repeated impacts to be made against the deposit. The narrower diameter catheter means that the catheter is minimally invasive, and can be used in smaller body passages. The impact element can be replaced by scraping, cutting or splitting implements or can be adapted for other tools designed for microsurgery.

Equivalents

15

20

25

30

Those skilled in the art will recognize, or be able to ascertain, using no more than routine experimentation, numerous equivalents to the specific embodiments described herein. Such equivalents are considered to be

` 11

within the scope of this invention, and are covered by the following claims.

CLAIMS

1. A catheter comprising:

an elongate member terminating in a tip structure for effecting repeated impacts with a formation in the body, the tip structure comprising:

- (i) a housing defining a spring stop, a distal end, and an impervious shield region;
- (ii) a pair of electrodes, powered through insulators disposed within said member, defining a spark gap disposed within said housing shield region;
- (iii) a piston mounted for axial reciprocating movement within said housing defining a driving surface disposed adjacent said pair of electrodes, a shoulder, and an impact element extendable beyond said distal end; and
 - (iv) spring means compressable between said shoulder and said spring stop.
- 2. The catheter of Claim 1 wherein the electrodes are chamfered.
- 3. The catheter of Claim 2 wherein the spark gap is about 0.015 inches to about 0.030 inches.
- 4. The catheter of Claim 1 wherein the distance between the driving surface of the piston and the electrodes is about 0.040 inches \pm 0.010 inches.
- 5. The catheter of Claim 1 wherein the spring means comprises a compression spring.
- 6. The catheter of Claim 1 further comprising means for

introducing liquid into the housing.

- 7. The catheter of Claim 6 wherein the housing further comprises ports near the distal end.
- 8. A catheter comprising:

an elongate member terminating in a tip structure for effecting repeated impacts with a formation in the body, the tip structure comprising:

- (i) a housing defining a distal end;
- (ii) a pair of electrodes defining a spark gap
 disposed within said housing;
- (iii) a piston mounted for axial reciprocating movement within said housing defining a driving surface disposed adjacent said pair of electrodes and an impact element extendable beyond said distal end; and
 - (iv) a shock absorbing element comprising a compressable, resilient material disposed between said piston and said elongate member for inhibiting transmission of vibration along said member.
- 9. The catheter of Claim 8 wherein the electrodes are chamfered.
- 10. The catheter of Claim 9 wherein the spark gap is about 0.015 inches to about 0.030 inches.
- 11. The catheter of Claim 9 wherein the distance between the driving surface of the piston and the electrodes is about 0.040 inches \pm 0.010 inches.

WO 93/11711

- 12. The catheter of Claim 9 wherein the spring means comprises a compression spring.
- The catheter of Claim 9 further comprising means for 13. introducing liquid into the housing.
- The catheter of Claim 13 wherein the housing further comprises ports near the distal end.
- 15. A catheter comprising:

an elongate member terminating in a tip structure for effecting repeated impacts with a formation in the body, the tip structure comprising:

- (i) a housing;
- (ii) a pair of electrodes defining a spark gap disposed within said housing;
- a piston mounted within said housing for axial (iii) reciprocating movement between a rest position and an extended, formation contact position, and defining a driving surface disposed adjacent said pair of electrodes; and
 - (iv) means for returning said piston to said rest position after a discharge from said electrodes drives the piston toward the contact position;
 - wherein the distance (D_1) between the pair of electrodes and the driving surface is between about 0.030 inches to about 0.080 inches, and the distance (D_2) between the discharge centers of the electrodes of said pair is between about 0.010 inches and 0.030 inches.
- The catheter of Claim 15 wherein the electrodes are

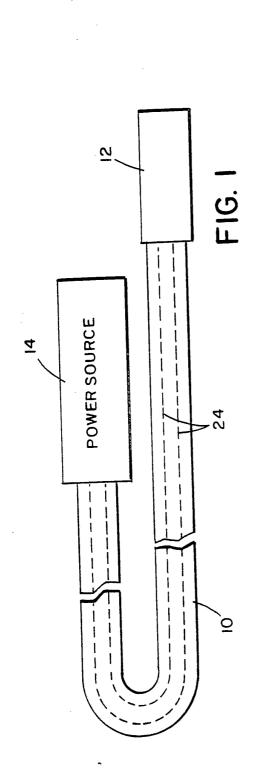
15

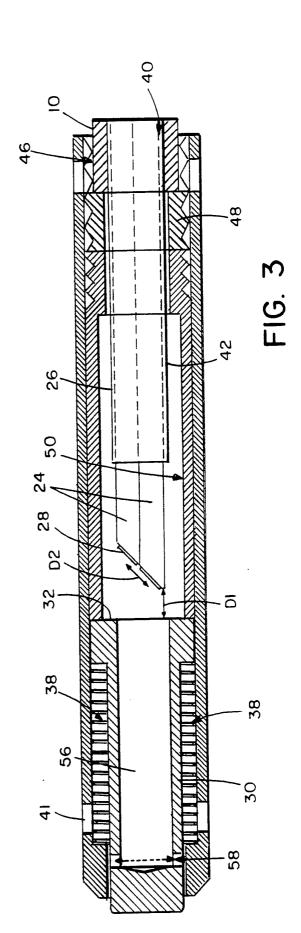
chamfered.

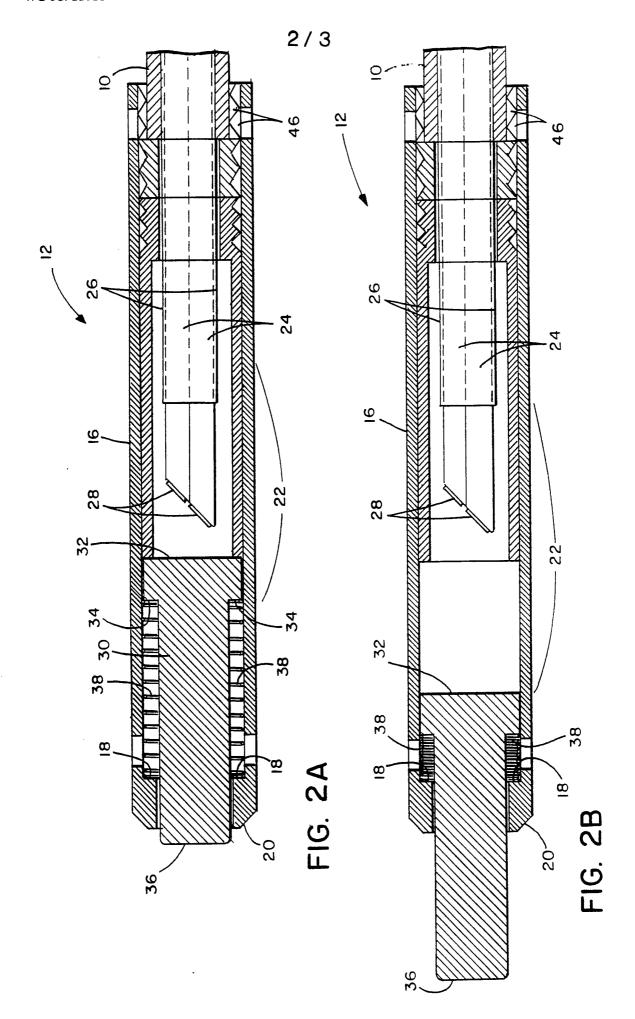
- 17. The catheter of Claim 16 wherein the spark gap is about 0.015 inches to about 0.030 inches.
- 18. The catheter of Claim 15 wherein the distance between the driving surface of the piston and the electrodes is about 0.040 inches \pm 0.010 inches.
- 19. The catheter of Claim 15 wherein the spring means comprises a compression spring.
- 20. The catheter of Claim 15 further comprising means for introducing liquid into the housing.
- 21. The catheter of Claim 20 wherein the housing further comprises ports near the distal end.
- 22. A catheter terminated by a tip structure comprising:
- a. a cylindrical housing attached to an end of the catheter, and forming an extension of the catheter, said housing defining an opening at the distal end;
- b. a pair of electrodes defining a spark gap disposed within the housing;
 - c. means for introducing liquid into the housing;
- d. a retractable probe having an impact end and a driving end, which probe is disposed within the housing; and
- e. means for retaining the probe in its retracted position.
- 23. The catheter of Claim 22 wherein the electrodes are disposed within a tube which is attached to an inner wall

of the catheter.

- 24. The catheter of Claim 22 wherein the electrodes are chamfered.
- 25. The catheter of Claim 24 wherein the spark gap is about 0.015 inches to about 0.030 inches.
- 26. The catheter of Claim 22 wherein the housing further comprises ports near the distal end.
- 27. The catheter of Claim 22 wherein the distance between the piston end of the probe and the electrodes is about 0.040 inches \pm 0.010 inches.
- 28. The catheter of Claim 22 further comprising a shock absorbing means disposed between the probe and the catheter.
- 29. The catheter of Claim 22 wherein the probe further defines a central lumen and ports near the probe tip.
- 30. The catheter of Claim 22 wherein the probe comprises an impact element for impacting and fracturing hard formations in a body passage.
- 31. The catheter of Claim 22 wherein the probe comprises a wedge-shaped splitting instrument.
- 32. The catheter of Claim 22 wherein the probe comprises a scraping implement.
- 33. The catheter of Claim 22 wherein the probe comprises a cutting implement.







ı

.

3/3

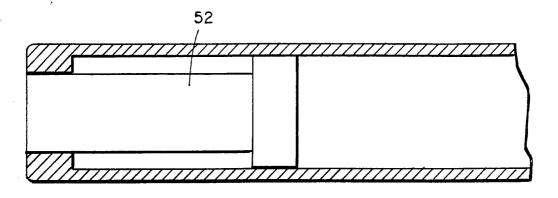
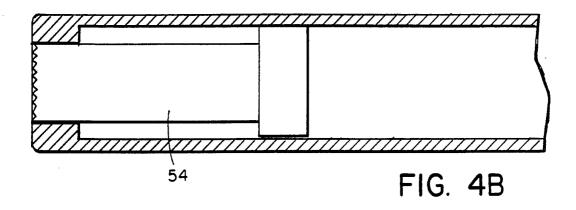


FIG. 4A



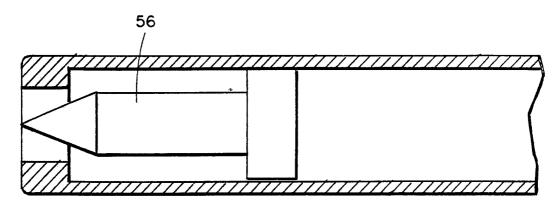


FIG. 4C

INTERNATIONAL SEARCH REFORT

PCT/US92/10784

			٠						
A. CLASSIFICATION OF SUBJECT MATTER IPG(5) :A61B 17/22									
US CL :606/128									
According to International Patent Classification (IPC) or to both national classification and IPC									
	DS SEARCHED	hy algorification symbols							
ł	ocumentation searched (classification system followed	oy classification symbols)							
U.S. : (606/128; 606/127, 128; 604/140, 144, 280; 128/7								
Documentat	ion searched other than minimum documentation to the	e extent that such documents are included	in the fields searched						
Electronic d	ata base consulted during the international search (na	nme of data base and, where practicable	, search terms used)						
C. DOC	UMENTS CONSIDERED TO BE RELEVANT								
Category*	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.						
Y	US, A, 4,983,877 (KASHIWARA ET Figs. 6-7, 11, 14, 18, and col. 2, lines 62.		2, 3, 9-10, 16-17, 24-25						
A	US, A, 4,686,980 (WILLIAMS ET AL.) 18 August 1987.								
Y	US, A, 4,624,253 (BURNS) 25 November 1986. See Figs. 1-2; 1, 4-5 Abstract; col. 3, lines 31 - col. 4, line 21.		1, 4-5, 15, 18-19						
<u>Y</u> X	US, A, 4,605,003 (OINUMA ET AL. 1 and 5-7; col. 3, lines 29-32, 50-60 lines 16-25.	1, 4-5, 15, 18-19 1-3, 8-12, 15-17							
X Further documents are listed in the continuation of Box C. See patent family annex.									
* Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the									
	document defining the general state of the art which is not considered principle or theory underlying the invention to be part of particular relevance								
	lier document published on or after the international filing date	"X" document of particular relevance; the considered novel or cannot be considered when the document is taken alone							
cite	cument which may throw doubts on priority claim(s) or which is ed to establish the publication date of another citation or other cital research (see specified)	"Y" document of particular relevance; th	e claimed invention cannot be						
O doc	ccial reason (as specified) cument referring to an oral disclosure, use, exhibition or other ans	considered to involve an inventive combined with one or more other suc being obvious to a person skilled in the	step when the document is h documents, such combination						
"P" doc	the priority date claimed								
	actual completion of the international search	Date of mailing of the international sea	arch report						
26 JANUARY 1993 08 MAR 1993									
	Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Authorized officer Ngwho Nguyeu PD JEFFREY A. SCHMIDT SUYEN NGOC-150								
Washington	n, D.C. 20231	Telephone No. (703) 308-0858	MATIONAL DIVISION						
Hansimila M	A NOT ADDITCARI F	L Leienhone No. (7031 308-0838							

INTERNATIONAL SEARCH REPORT

International application No. PCT/US92/10784

	į į		
C (Continua	ation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant	ant passages	Relevant to claim No.
A	US, A, 4,548,207 (REIMELS) 22 October 1985.		
Y	US, A, 3,823,717 (POHLMAN ET AL.) 16 July 1974 3, Ines 1-16; col. 4, lines 24-29.	. See col.	22, 31-33
<u>X</u> Y	US, A, 3,785,382 (SCHMIDT - KLOIBER ET AL.) 1. 1974. See the entire document.	5 January	8, 15, 20-22, 26- 28, 30-31 9-11, 13-17, 22, 24-25, 32-33
X Y	WO, A, 91/10403 (WATSON) 25 July 1991. See Figs entire document.	s. 3-6 and	1, 4-8, 15, 18- 23, 26-30 2-3, 9-14, 16-17, 24-25, 31-33