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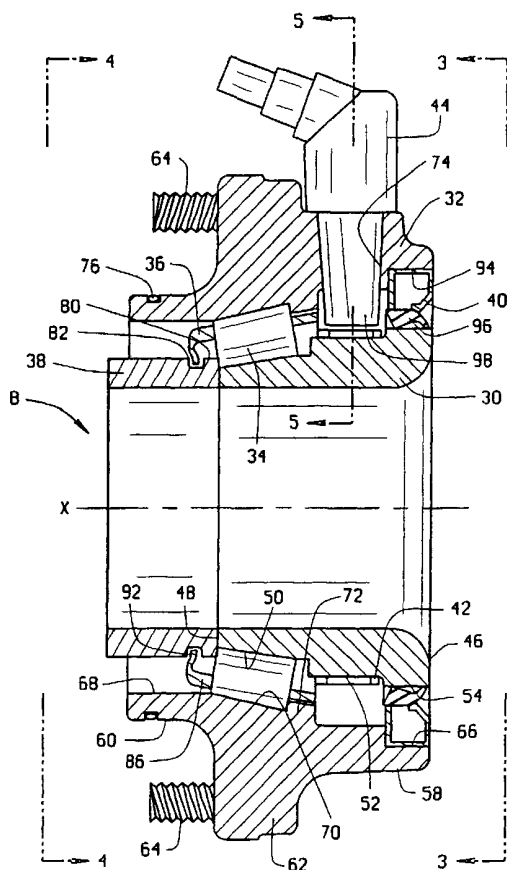
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[Continued on next page]

(54) Title: BEARING UNITIZED FOR HANDLING



(57) Abstract: A single row tapered roller bearing (B) enables an axle shaft (S) to rotate in an axle housing (H) and further confines the shaft axially with respect to the housing. The bearing includes a cup (32) that is fitted into the housing and a cone (30) that is fitted around a bearing seat (2) on the shaft and also tapered rollers (34) located between raceways (50, 70) on the cup and cone. Radial loads and thrust loads in one axial direction are transferred to the rollers at the raceways. The backing collar (38, 100) fits over the bearing seat on the shaft with an interference fit and captures the cone on the bearing seat. The bearing also has a cage (36) provided with pockets (90) which receive the rollers, and the cage at its small ends has tabs (92) which project behind a rib on the backing collar and interlock the cage and the collar, so that prior to installation on the shaft the backing collar remains with the cup, cone and rollers.

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# INTERNATIONAL SEARCH REPORT

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## A. CLASSIFICATION OF SUBJECT MATTER

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According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B60B F16C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 864 868 A (TIMKEN CO) 16 September 1998 (1998-09-16) column 3, line 49 -column 7, line 51; figure 1	1-3, 8, 15
A	US 5 603 554 A (MONROE DAVID A ET AL) 18 February 1997 (1997-02-18) column 1, line 51 -column 2, line 33; figure 1	1, 8, 15
A	US 6 017 097 A (WEIR III ROBERT SPENCE) 25 January 2000 (2000-01-25) column 4, line 1 - line 21; figure 3	1, 8, 15



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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\*G\* document member of the same patent family

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Information on patent family members

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