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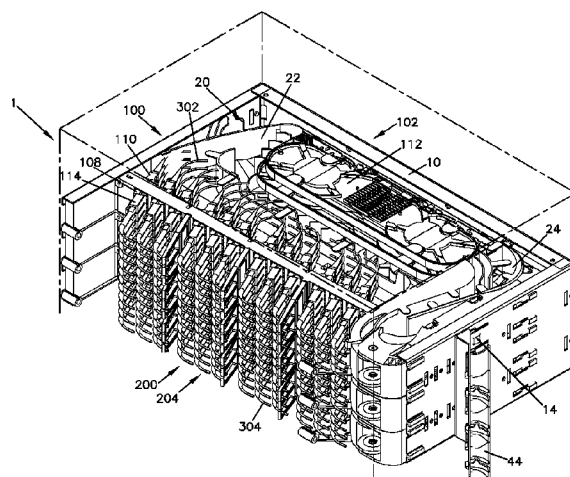
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(54) Title: TELECOMMUNICATIONS TRAY ASSEMBLY

FIG. 1



(57) **Abstract:** A modular multi-positionable tray assembly (420) for mounting within a chassis (10) of a telecommunications panel (100) is disclosed. The multi-positionable tray assembly (420) may include support arm structure (423) having a first support arm (424) and a second support arm (480) that pivotally supports a tray (422) and that allows the tray assembly (420) to be installed and removed from the chassis (10). The tray (422) and the support arm structure (423) cooperatively define a cable routing pathway (208) that extends through a pivot axis (A1) defined by the tray and the support arm. To protect the cables (300) and to increase accessibility of cables (300) within the portion of the cable routing pathway (208) defined by the tray (422), a bend radius limiter (460) can be provided that is rotatably mounted to the tray (422). The tray (422) can also be provided with attachment features for allowing the tray (422) to accept various telecommunications components, such as splice trays and splitter trays.

TELECOMMUNICATIONS TRAY ASSEMBLY

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to U.S. Patent Application Serial No. 62/170,571,
5 filed on June 3, 2015, and claims priority to U.S. Patent Application Serial No. 62/186,034,
filed on June 29, 2015, and claims priority to U.S. Patent Application Serial No. 62/051,093,
filed on September 16, 2014, the disclosures of which are incorporated herein by reference in
their entireties.

FIELD OF THE INVENTION

10 [0002] The present invention relates to telecommunications panels and cable bend
control guides, patch cord supports, and hinges adapted to be used in various
telecommunications panels.

BACKGROUND

[0003] Numerous telecommunications panels exist today and are used in various
15 equipment applications. Conventional telecommunications panels include hinges that are
designed to allow a tray to be rotated out of the telecommunications panel. By rotating the
tray out of the telecommunications panel, access is provided to rear portions of a termination
field. Such trays may include cable management structures that aid in organizing and
managing telecommunications cables routed to and away from the telecommunications panel.

SUMMARY

20 [0004] Aspects of the disclosure are directed to a multi-positionable tray assembly for
mounting within a chassis of a telecommunications panel. In one aspect, the multi-
positionable tray assembly includes a tray and a support arm. The tray is configured to
support at least one cable management structure while the support arm is connected to and
25 supports the tray at a pivot joint. This structure allows the tray to be rotatable about the pivot
joint at a pivot axis between a folded position and an access position. In one aspect, the
support arm is configured for removable attachment to the chassis such that the multi-
positionable tray assembly can be placed in a removed position away from the chassis and an
installed position within the chassis.

[0005] In one embodiment, the multi-positionable tray assembly includes a tray that defines a wall structure having a top wall, a back wall, and a bottom wall that together define a channel having an open face. The tray can be further provided with a bend radius limiter that defines a curved surface for limiting the degree to which a cable can bend as the cable extends from the support arm, through the pivot joint, and into the channel of the wall structure. In one aspect, the bend radius limiter is pivotally mounted to the tray such that the bend radius limiter is rotatable between an open position and a closed position in which the open face is at least partially covered by the bend radius limiter in the closed position.

[0006] A method of routing a cable through a multi-positionable tray assembly is also disclosed. The method can include the steps of: rotating a tray of a tray assembly with respect to a support arm to place the tray in an access position; rotating a bend radius limiter with respect to the tray to an open position to expose an open face of a wall structure defining a channel; routing a cable through the support arm and into the wall structure channel; rotating the bend radius limiter to a closed position to at least partially block the channel open face; and rotating the tray to a folded position with respect to the support arm.

[0007] A modular multi-positionable tray assembly is also disclosed that has a tray and a support arm structure having a first support arm and a second support arm. In one aspect, the first support arm is configured for removable attachment to the chassis such that the multi-positionable tray assembly can be placed in a removed position away from the chassis and an installed position within the chassis. In one aspect, the second support arm is removably connected to and supports the tray. The second support arm is also connected to the first support arm at a pivot joint such that the tray is rotatable about the pivot joint at a pivot axis between a folded position and an access position. As configured, the tray, the first support arm, and the second support arm cooperatively define a cable routing pathway.

[0008] A cable management feature can also be provided with the modular multi-positionable tray assembly. To accommodate this configuration, the second support arm can be provided with a mounting structure to which the cable management feature can be pivotally and removably attached. The cable management feature can be rotatable between a first position in which a portion of the pivot joint is at least partially covered by the cable management feature and a second position in which the portion of the pivot joint is uncovered.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] The accompanying drawings, which are incorporated in and constitute a part of the description, illustrate several aspects of the present disclosure. A brief description of the drawings is as follows:

5 [0010] Figure 1 is a perspective view of an example telecommunications panel including a plurality of multi-positionable tray assembly in accordance with principles of the present disclosure.

[0011] Figure 2 is a top view of the telecommunications panel of Figure 1.

10 [0012] Figure 3 is a perspective view of the telecommunications panel of Figure 1, with one of the multi-positionable tray assemblies in a removed position.

[0013] Figure 4 is a perspective view of the chassis of the telecommunications panel of Figure 1.

[0014] Figure 5 is a perspective view of one of the multi-positionable tray assemblies of Figure 1.

15 [0015] Figure 6 is a perspective view of the multi-positionable trays of Figure 5 with the various cable management structures removed from the tray.

[0016] Figure 7 is a perspective view of the multi-positionable tray assembly of Figure 6 mounted to the chassis in an installed position and rotated into an access position.

20 [0017] Figure 8 is a cross-sectional perspective view of one of the multi-positionable tray assemblies of Figure 1 shown in an installed position and rotated into an access position.

[0018] Figure 9 is a perspective view of a tray of one of the multi-positionable tray assemblies of Figure 1.

[0019] Figure 10 is a top view of the tray of Figure 9.

[0020] Figure 11 is a front view of the tray of Figure 10.

25 [0021] Figure 12 is a front-right perspective view of a support arm of one of the multi-positionable trays of Figure 1.

[0022] Figure 13 is a front-left perspective view of the support arm of Figure 12.

[0023] Figure 14 is a top view of the support arm of Figure 12.

[0024] Figure 15 is a bottom view of the support arm of Figure 12.

[0025] Figure 16 is an end view of the support arm of Figure 12.

5 [0026] Figure 17 is a perspective photographic view of a support arm of Figure 12 with cables routed within a cable routing path defined by the support arm.

[0027] Figure 18 is a perspective photographic view of a support arm of Figure 12 with cables of Figure 17 wrapped around the first end of the support arm about the pivot joint.

10 [0028] Figure 19 is a perspective view of the telecommunications panel of Figure 1, with additional cable mounting features mounted thereon.

[0029] Figure 20 is a top view of a second embodiment of a multi-positionable tray assembly usable in the system of Figure 1;

[0030] Figure 21 is a top view of the tray assembly shown in Figure 20, in the access position.

15 [0031] Figure 22 is a top view of the tray assembly shown in Figure 20, in the access position with a bend radius limiter in an open position.

[0032] Figure 23 is an exploded perspective view of the tray assembly shown in Figure 20.

20 [0033] Figure 24 is a perspective view of the tray of the tray assembly shown in Figure 20, with the bend radius limiter and support arm removed.

[0034] Figure 25 is a perspective view of the tray of the tray assembly shown in Figure 20, with the support arm removed.

[0035] Figure 26 is a perspective view of the tray assembly shown in Figure 20, in the folded position.

[0036] Figure 27, is a rear perspective view of the bend radius limiter of the tray assembly shown in Figure 20.

[0037] Figure 28 is a front perspective view of the bend radius limiter shown in Figure 27.

5 [0038] Figure 29 is a first end view of the bend radius limiter shown in Figure 27.

[0039] Figure 30 is a second end view of the bend radius limiter shown in Figure 27.

[0040] Figure 31 is a first side view of the bend radius limiter shown in Figure 27.

[0041] Figure 32 is a second side view of the bend radius limiter shown in Figure 27.

[0042] Figure 33 is a front view of the bend radius limiter shown in Figure 27.

10 [0043] Figure 34 is a rear view of the bend radius limiter shown in Figure 27.

[0044] Figures 35-37 show the bend radius limiter shown in Figure 27 being sequentially moved towards the open position from the closed position.

[0045] Figures 38-41 show the bend radius limiter shown in Figure 27 being sequentially moved towards the closed position from the open position.

15 [0046] Figure 42 is a perspective view of a second embodiment of a bend radius limiter.

[0047] Figure 43 is a perspective view of the bend radius limiter shown in Figure 42 and a portion of a second embodiment of a tray usable with the system of Figure 1.

[0048] Figure 44 is a perspective view of the tray assembly shown in Figure 20, with the bend radius limiter removed.

20 [0049] Figure 45 is top view of the tray assembly shown in Figure 44.

[0050] Figure 46 is a perspective view of the tray assembly shown in Figure 44, with the tray in an access position.

[0051] Figure 47 is a perspective view of the tray assembly shown in Figure 44 and a cable management structure.

[0052] Figure 48 is a perspective view of the tray assembly shown in Figure 44 with the cable management structure shown in Figure 47 installed within the tray.

[0053] Figure 49 is a front perspective view of a mounting base for a cable management tray.

5 [0054] Figure 50 is a rear perspective view of the mounting base shown in Figure 49.

[0055] Figure 51 is an exploded perspective view of the mounting base of Figure 49 and a plurality of cable management trays.

[0056] Figure 52 is a perspective view of the cable management trays shown in Figure 51 mounted to the mounting base shown in Figure 49.

10 [0057] Figure 53 is a front perspective view of the tray shown in Figure 44 with the mounting base shown in Figure 49 installed within the tray and with the cable management trays aligned for installation onto the base.

[0058] Figure 54 is a rear perspective view of the tray shown in Figure 44 with the mounting base shown in Figure 49 installed within the tray and with the a cable management
15 trays aligned for installation onto the base.

[0059] Figure 55 is a front perspective view of the tray assembly shown in Figure 44 with the mounting base shown in Figure 49 installed within the tray and with a second configuration of cable management trays installed onto the base.

[0060] Figure 56 is a front perspective view of the tray assembly shown in Figure 44
20 with a second embodiment of a patch panel frame aligned for installation onto the tray.

[0061] Figure 57 is a front perspective view of the tray assembly shown in Figure 44 with the patch panel frame shown in Figure 56 installed onto the tray.

[0062] Figure 58 is an exploded perspective view of the tray assembly shown in Figure 44 with the support arm structure removed from the main body of the tray.

25 [0063] Figure 59 is a top view of the tray of the tray assembly shown in Figure 44.

[0064] Figure 60 is a side view of the tray shown in Figure 59.

[0065] Figure 61 is a perspective view of a first arm of the support arm assembly which is part of the tray assembly shown in Figure 44.

[0066] Figure 62 is a top view of the first arm shown in Figure 61.

[0067] Figure 63 is a bottom view of the first arm shown in Figure 61.

5 [0068] Figure 64 is a side view of the first arm shown in Figure 61.

[0069] Figure 65 is an end view of the first arm shown in Figure 61.

[0070] Figure 66 is a perspective view of a pivotable cable management feature mounted to the tray assembly shown in Figure 44, with the cable management feature rotated to a first position.

10 [0071] Figure 67 is a perspective view of the pivotable cable management feature shown in Figure 66, with the cable management feature rotated to a second position.

DETAILED DESCRIPTION

[0072] Reference will now be made in detail to exemplary aspects of the present disclosure that are illustrated in the accompanying drawings. Whenever possible, the same
15 reference numbers will be used throughout the drawings to refer to the same or similar parts.

Telecommunications Panel - General

[0073] Referring now to Figures 1 and 2, a telecommunications panel 100 (e.g., an enclosure, an optical distribution frame, etc.) is illustrated according to the principles of the present disclosure. As further illustrated at Figure 1, the telecommunications panel 100 may
20 be included in a cabinet 200. The telecommunications panel 100 and/or the cabinet 200 may be used for various purposes in telecommunications systems. For example, housing a cable management structure 102 including, for example, stacked splice trays 112 and a patch panel 104. In one aspect, patch cords 302, 304 (i.e., patch cables, connectorized fiber optic cables, etc.) may enter the telecommunications panel 100 and/or the cabinet 200 and be
25 interconnected at a patch panel 104. The patch panel 104 may include a plurality of fiber optic adapters 108. Fiber optic connectors 110, 114 that terminate ends of the patch cords 302, 304 may connect with the fiber optic adapters 108 of the patch panel 104. The interconnections at the patch panel 104 may be rearranged from time-to-time, as desired, for

changing configurations of the telecommunications system. The telecommunications panel 100 may further hold splitters, filters, and various other telecommunications components. An exemplary telecommunications system 1 is shown and described in United States Provisional Patent Application 62/051,093, filed on September 16, 2014, the entirety of which is
5 incorporated by reference herein.

Chassis 10 and Multi-Positionable Tray Assembly 20

[0074] The telecommunications panel 100 may include a chassis 10 to which a plurality of stacked multi-positionable tray assemblies 20, 420 may be removably attached. The multi-positional tray assembly 20 is further shown at Figures 6-16 while the tray assembly 420 is
10 illustrated at Figures 20-41. As many of the features of trays 20 and 420 are similar, the following description for tray assembly 20 is generally applicable for tray assembly 420. In one aspect, the multi-positionable tray assembly 20 includes a tray 22 (e.g., a sub-rack) and a support arm 24 that are pivotally connected to each other via a pivot joint 26 that allows the tray assembly 20 to be moved between a folded position 200 and an access position 202. The
15 pivot joint 26 is formed by the interface between an upper joint arm 28 of the support arm 24 and an upper joint extension 32 of the tray 22 and by the interface between a lower joint arm 30 of the support arm 24 and a lower joint extension 34 of the tray 22. The interfaces can be secured together by a variety of means, for example, a snap-fit type connection via protrusions and corresponding recesses or by a connection utilizing fasteners. As depicted,
20 the pivot joint 26 represents the connection between the tray 22 and the support arm 24 to the chassis 10 and defines a vertical hinge with an axis A1 for the multi-positionable tray assembly 20.

[0075] As most easily seen at Figure 4, the chassis 10 includes a rear side 10a extending between a first side 10c and a second side 10d. The chassis 10 also includes an open front
25 side 10b for slidably receiving the tray assembly 20. The chassis may include a number of features to facilitate the mounting of the tray assembly 20 to the chassis 10 from a removed position 206 to an installed position 204. For example, the chassis 10 may be provided with a plurality of attachment slots 12 at the first and second sides 10c, 10d that are configured to engage with corresponding attachment guide members 40 located on the support arm 24. In
30 the embodiment shown, the attachment slots 12 and the guide members 40 extend in a direction D1 that is parallel to the first and second sides 10c, 10d of the chassis 10. This configuration allows the guide members 40 to engage with the attachment slots 12 when the

tray assembly 20 is inserted into the chassis 10 into an installed position 204. In one example, the guide members 40 have a T-shape cross-section to more securely engage the attachment slots 12 by preventing rotation of the support arm 24 with respect to the side 10c or 10d of the chassis 10 to which the support arm 24 is attached.

5 [0076] The chassis 10 can also be provided with features to secure the tray assembly 20 within the chassis 10 so that the tray assembly 20 is retained in the installed position 204. For example, the chassis 10 can be provided with a first latch recess 14 configured to receive a first latch member 36 of the tray assembly 20. In the embodiment shown, the support arm
10 24 is provided with a depressible first latch member 36 that initially deflects as the tray assembly 20 is being pushed into the installed position 204 and then snaps into the latch recess 14 once the tray assembly 20 is fully installed to form a snap-fit type of connection. The tray assembly 20 can be released from the chassis 10 by depressing the latch member 36 and pulling the tray assembly out of the chassis 10.

[0077] The chassis 10 can also be provided with features to secure the tray 22 of the tray
15 assembly 20 to the chassis 10 so that the tray assembly 20 is retained in the folded position 200. For example, the chassis 10 can be provided with a second latch recess 16 configured to receive a second latch member 38 of the tray assembly 20. In the embodiment shown, the tray 22 is provided with a second depressible latch member 38 that initially deflects as the tray assembly 20 is being rotated into the folded position 200 and then snaps into the latch
20 member 38 once the tray assembly 20 is fully rotated to form a snap-fit type of connection. The tray 22 can be released from the chassis 10 by depressing the latch member 38 and rotating the tray 22 away from the chassis 10 towards the access position 202.

[0078] The chassis 10 can also be configured to support other components of the telecommunications panel 100, as desired. For example, the chassis 10 can be configured to
25 support cable management features 44 and 54. In the embodiment shown, cable management features 54 and 44 guide patch cords 304 extending from the tray assembly 20. The chassis 10 may also be provided with one or more features for allowing cable to enter the chassis 10, for example cable routing slot 46 and cable routing aperture 48.

[0079] In addition to the previously described aspects of the support arm 24, the support
30 arm 24 further includes a first end 24a and a second end 24b having an exterior side 24d, a top wall 24e, and a bottom wall 24f. In the embodiment presented, the walls 24e, 24f and the

side 24d together form a channel-like structure having an open interior side 24c within which a portion of a cable pathway 208 is formed. Adjacent the first end 24a are the upper and lower joint arms 28, 30 that form a part of the pivot joint 26. In one aspect, the support arm 24 is provided with a plurality of cable guides 42 to ensure that cables 300 routed within the support arm 24 are adequately retained.

[0080] In addition to the previously described aspects of the tray 22, the tray 22 further includes a rear side 22a and a front side 22b that extend between opposite first and second sides 22c, 22d. As shown, the second side 22d is provided with a curved shape such that the rear sidewall 22a is shorter than the front side 22b to allow for clearance between the tray 22 and the chassis 10 as the tray 22 is rotated out of the chassis 10. The tray 22 may also be provided with a cover 23 for protecting the components and fiber supported within the tray 22. In one aspect, the tray 22 includes a pair of hinges 52 for rotatably supporting an access door or cover. The location of the door and hinges 52 can define a front plane A4 of the tray 22 which is shown as being parallel to the rear side 22a and orthogonal to the first and second sides 22c, 22d.

[0081] The tray 22 further defines the cable routing pathway 208 via the walls forming the first side 22c and the rear side 22a of the tray 22, along with a bottom portion 22h of the tray 22. An interior wall structure 22e also functions to define the cable routing pathway 208, as do radius guides 22f which prevent the cables 300 from kinking or bending too severely. The cables 300 can be further retained within the cable routing pathway 208 via a plurality of cable guides 22g located at the top of the tray 22.

[0082] As discussed previously, the cable routing pathway 208 passes between the space defined between the upper and lower joint extensions 32, 34 of the tray 22. Because the upper joint extension 32 engages with the upper joint arm 28 and the lower joint extension 34 engages with the lower joint arm 30, the pivot joint 26 is formed without the need for any structure between the upper and lower joint extensions 32, 34. Accordingly, this space can be utilized to define the cable routing pathway 208 as it extends from the support arm 24 and the tray 22. The upper and lower joint extensions 32, 34 also serve to constrain the cables 300 as the cables traverse between the support arm 24 and the tray 22. Accordingly, the cables 300 within the cable routing pathway 208 enter the tray 22 through the pivot joint 26 in an orientation that is perpendicular to the rotation axis A1. Figures 17 and 18 show an example

of a number of cables 300 passing through the pivot joint 26. A key benefit to allowing the cables 300 to be routed through the pivot joint 26 rotational axis A1 is that the routing length of the cables 300 can remain relatively unchanged as the tray 22 is rotated between the folded and access positions 200, 202. Thus, the rotation of the tray 22 does not cause undue tension on the cables 300 as the tray 22 is being rotated about the pivot axis A1.

[0083] Referring to Figure 8, it can be seen that above described configuration results in the cable routing pathway 208 extending from the second end 24b of the support arm 24 to the first end 24a of the support arm 24, across the pivot joint 26, and along the first side 22c and rear side 22a of the tray 22. The cables 300 can further extend from the second end 24b of the support arm along the rear side 10a of the chassis 10 towards the second end 10d, and through the cable routing aperture 48.

[0084] In the embodiment presented, the tray 22 is configured to hold a plurality of splice trays 112 or other components to which the cables 300 can be routed along the rear side 22a of the tray 22. In the embodiment shown, the cables 300 extend to the splice trays 112 from which patch cords 302 extend as cabled ends 110a of fiber optic connectors 110. The fiber optic connectors 110 are shown as being connected to the first sides 108a of adapters 108. As shown, the adapters 108 are arranged along a transverse axis A2 which generally extends between the sides 22c and 22d of the tray 22. In one embodiment, the adapters 108 in the patch panel 104 are supported by a patch panel frame 106 extending along transverse axis A2 from a first end 106a proximate first side 22c to a second end 106b proximate second side 22d. Fiber optic connectors 114 are shown as being connected to the second sides 108b of the adapters 108. The fiber optic connectors 114 are shown as having cabled ends 114a which form patch cords 304 which can be routed through cable management features 44 and 50 to the outside of the telecommunications panel 100.

[0085] As shown, the adapters 108 and connectors 110, 114 are aligned along an axis A3 which is shown as forming an oblique angle with the transverse axis A2. This configuration is advantageous over configurations in which the axes A2 and A3 are generally orthogonal in that less overall depth (i.e. the distance between the rear side 22a and the front side 22b) is required of the tray 22 in order to accommodate the cable management structures. Additionally, by disposing the cabled ends 114a of the connectors 114 at an angle towards the end of the telecommunications panel 100 at which the patch cords 304 exit via cable

management feature 44, less turning is required of the cords and thus bend radius protection is enhanced. Likewise, by disposing the cabled ends 110a of the connectors 110 at an angle towards the splice trays 112, less turning is required of the cords and thus bend radius protection is enhanced in this manner as well. Space allocation can be further enhanced by
5 arranging the patch panel frame 106 such that axis A3 is not parallel to the front plane A4 or rear side 22a. For example, the patch panel 104 and frame 106 can be oriented such that axis A3 is at an angle from about 2 to about 4 degrees, and preferably about 2.5 degrees, with respect to the axis A4 and the rear side 22a of the panel 22. This configuration allows for there to be a greater distance D1 provided between the patch panel 104 and the front face
10 plane A4 of the tray 22 at the first side 22c, as compared to the corresponding distance D2 at the second side 22d of the tray 22. Likewise, this configuration also allows for there to be a greater distance D3 provided between the patch panel 104 and the splice tray 112 of the tray 22 at the second side 22d, as compared to the corresponding distance D4 at the first side 22c of the tray 22. As the patch cords 302 are greater towards the second end 22d of the tray 22
15 and the patch cords 304 are greater in number towards the first end 22c of the tray 22, the increased distances D1 and D3, respectively, provide for additional cable routing space where it is most needed and allows for a more compact construction of the tray 22.

[0086] It is noted that the drawings show a configuration in which the support arm 24 and pivot joint 26 are proximate the first side 22c of the tray 22. This configuration results in
20 the tray 22 being pivotable from the first side 22c of the tray 22. However, the support arm 24 and tray 22 can be produced as mirror images of the embodiment shown in the drawings, such that the support arm 24 and pivot joint 26 are located proximate the second side 22d of the tray 22 which would allow for the tray 22 to be rotated about the second side 22d of the tray 22.

Tray Assembly 420

[0087] Referring to Figures 20-67, a second embodiment of a tray assembly 420 is shown, as noted previously. As many of the concepts and features are similar to the first embodiment of the tray assembly 20 shown in Figures 5-16, the description for the first embodiment is hereby incorporated by reference for the second embodiment. Where like or
30 similar features or elements are shown, the same reference numbers will be used where possible (e.g. reference number 422 instead of reference number 22 for the tray). The

following description for the second embodiment will be limited primarily to the differences between the first and second embodiments.

[0088] The second embodiment of the tray assembly 420 is different from tray assembly 20 in that the tray assembly 420 includes a repositionable bend radius limiter 460 which can be attached to the tray 422, in that the tray assembly 420 has a multiple piece support arm structure 423, in that a pivotable cable management part 454 is provided on the support arm structure 423, in that the interior bay of the tray 422 has attachment features for accepting different types of accessories, such as splice trays and splitters. The tray 422 also has a modified latch member 438 for securing the tray 422 into the chassis 10 when in the folded position.

[0089] The tray 422 is also provided with modified receiving structures 440, 442 for receiving variously configured patch panel frames, such as the patch panel frame 506 shown in Figures 56 and 57 which has cable management features 550 and is configured for use with LC-type adapters. As shown, the cable management feature 550 can be a singly formed component (i.e. a single molded plastic part) that is mounted from the top and into a slot of the patch panel frame 506. The cable management feature 550 has a front portion 550a that extends towards the front end 422b of the tray 422 and forms a largely enclosed structure with an opening at the top through which cables can be inserted. The cable management features 550 also has a rear portion 550b that extends towards the rear end 422a of the tray 422. The rear portion 550b has a horizontal portion 550c that extends across the top plane of the tray assembly 420 and acts to hold the cables within the tray 422 such that they do not rise beyond the top of the tray 422. A downwardly extending portion 550d is also provided to further secure the cables. This configuration ensures that sufficient clearance exists between vertically adjacent tray assemblies 420 without interference between cables within one tray assembly 420 and the bottom of an above tray assembly 420. As shown, three cable management features 550 are shown. However, more or fewer may be utilized depending upon application.

[0090] In one aspect of the disclosure, the support arm structure 423 includes the previously described first support arm 424 and a second support arm 480. The second support arm 480 is configured to pivotally connect to the first support arm 424 with the same general pivot location 426 functionality as previously described and has many of the features

that were previously integral to the tray 422. However, the second support arm 480 is separable from the tray 422 which provides modularity in that the same support arm structure 423 can be used with differently sized and configured trays without the need for modification of the support arm structure 423. To accommodate this configuration, the wall structure 422c of the tray 422 is provided with a modified configuration in which the wall structure 422c is provided with a plurality of lower lugs 490 and a plurality of upper lugs 492 that together define a receiving channel 494 for accepting the second support arm 480. A modified arrangement of radius limiting guides 422f is also provided. Additionally, instead of providing the wall structure corresponding to wall 22e of the previous embodiment, the tray assembly 420 achieves the function of this wall with the bend radius limiter 460 (discussed below) which is pivotally attached to the tray 422 to cover an opening defined by the second support arm 480.

[0091] As shown, the lower lugs 490 of the second support arm are each provided with a base portion 490a, wherein at least one of the lower lugs 490 additionally includes an extension portion 490b that forms a recess 490c with the base portion 490a. Similarly, each of the upper lugs 492 are provided with a base portion 492a, wherein at least one of the upper lugs additionally includes an extension portion 492b that forms a recess 492c with the base portion 492a. Collectively, the base portions 490a, 492a and the recesses 490c, 492c define the receiving channel 494. In one aspect, the base portions 490a are aligned along a first axis A while the base portions 492a are aligned along a second axis B. In the exemplary embodiment shown, the axis A is disposed at an oblique angle to the axis B such that the receiving channel 494 tapers from a larger dimension nearest the front side 422b to a narrower dimension nearest the rear side 422a of the tray 422.

[0092] The second support arm 480, which is shown in further detail at Figures 24, 58, and 61-65, includes a top wall 482, a back wall 483, and a bottom wall 484 that together define a channel 480a having an open face 480b. A mounting structure 496 is provided on the back wall 483 and is configured to be received into the receiving channel 494 defined by the tray 422. As shown, the mounting structure 496 includes a base portion 496a extending from the back wall 483 and a flange portion 496b extending from the base portion 496a to form a t-shaped structure having recesses 496c and 496d. The base portion 496a and the flange portion 496b are dimensioned such that the flange portion 496b can extend into the recesses 490c, 492c of the lower and upper lugs 490, 492, respectively. Likewise, the

extension portions 490b, 492b of the lugs 490, 492 extend into the respective recesses 496c, 496d of the mounting structure 496.

[0093] The flange and base portions 496a, 496b are also provided with a tapered shape matching the angle “a” of the receiving channel 494. The tapered shape allows for greater clearance when initially aligning the second support arm 480 to the tray 422, as shown at Figure 58, and then allows for a relatively tight fit once the second support arm 480 is fully inserted into the receiving channel 494. To secure the second support arm 480 onto the tray 422, a post or fastener can be inserted through an aperture 498 disposed on the mounting structure 496 which prevents the second support arm 480 from being removed from the receiving channel 494 by abutting against the lugs 490, 492 nearest the rear side 422a of the tray 422.

[0094] To further aid in alignment, the tray 422 can be provided with a tab 446 which is received by a slot or channel 497 in the bottom wall 484 of the second support arm 480. Alternatively, the tray 422 can be provided with a slot and the second support arm 480 could be provided with an extension tab. The second support arm 480 is also shown as having an alignment tab 485 which is received by a structure 422g of the tray 422. Additional alignment features may also be used, such as cooperating pins and cavities for receiving the pins.

[0095] The second support arm 480 can also be provided with a support member 487 extending from the bottom wall 484. The support member 480 is received into the first support arm 484 and rests above the bottom wall 424f (see 24F in Figure 13) of the support arm 424. As such, the bottom wall 424f can provide support to the second support arm 480 via the support member 487 to reduce sagging between the first and second support arms 424, 480. The support member 487 can be provided with a tapered bottom surface to enable the support member 487 to be more easily guided onto the top of the bottom wall 424f when moving the tray assembly 420 into the folded position.

[0096] The second support arm 480 can also be provided with a mounting structure 499 to which a cable management part 454 can be rotatably attached. As shown, the mounting structure 499 is provided with a pair of pins 499a configured to be received in corresponding recesses 454a in the cable management part 454. It is noted that although the mounting structure 499 is shown as including pins 499a, such pins could be located on the cable

management part 454 with corresponding recesses provided on the mounting structure 499. Other types of pivotable or hinged connections may also be utilized. The cable management part 454, which is shown at Figures 66 and 67, is also provided with a top wall 454b and a bottom wall 454c that extend from a back wall 454d. A downwardly depending front wall 454e is shown as extending from the top wall 454b and an upwardly depending front wall 454f is shown as extending from the bottom wall 454c such that a channel 454g is formed for allowing cables to be placed within an interior space 454h defined by the walls 454b, 454c, 454d, 454e, and 454f.

[0097] As configured, cables or patch cords 304 extend from the tray 422 into the interior space 454h via a first opening 454i and exit the interior space 454h via a second opening 454j. The back wall 454d acts as a bend radius limiter for the patch cords 304 which extend toward the cable management feature 44. As the tray 422 is being rotated between the access and folded positions, the cable management part 454 can automatically rotate about the mounting structure 499 between a first position (Figure 66) and a second position (Figure 67) to accommodate the resulting movement of the patch cords 304 such that bunching is minimized or prevented. To further accommodate cable movement, the back wall 454d may be made longer than the front walls 454e, 454g such that the first and second openings 454i, 454j are non-parallel (i.e. the cable management part 454 has a generally trapezoidal shape).

[0098] In one aspect, the top wall 482 and bottom wall 484 of the second support arm 480 are each respectively provided with a plurality of attachment features 482a, 484a, such as notches or detents designed to retain corresponding attachment features on the bend radius limiter 460. As shown, three attachment features 482a are shown on the top wall 482 while three attachment features 484a are shown on the bottom wall 484. However, more or fewer attachment features 482a, 484a may be utilized. It is also possible for the number of attachment features 482a to be different from the number of attachment features 484a. It is noted that although the tray 422 is shown as including notches, such notches or other attachment features configurations, could be provided on the bend radius limiter 460 with corresponding latch or attachment features being provided on the top and bottom walls 482, 484. Additionally, attachment features may be provided on only one of the top and bottom walls 482, 484 as well in some applications. In the particular embodiment shown, the middle attachment features 482a, 484a do not receive a latch connection and instead are used for guiding and alignment purposes.

[0099] In one aspect, the bend radius limiter ensures that the minimum radius to which the cables 300 may be safely bent during installation and use is not exceeded. To accommodate the bend radius limiter 460 in this embodiment, the second support arm 424 has a modified structure in comparison to the sidewall 22c and 22e of the tray 22. For example, the second support arm is configured such that the bend radius limiter 460 can be rotatably mounted to the tray and such that the bend radius limiter 460 can be secured to the wall structure 480 via a snap-fit connection to the wall structure 480. In contrast to the top loading design of tray 20, cables 300 are installed within the wall structure 480 from an open side 480a that is closed off by the limiter 460. This closed position is shown at Figures 20, 21, and 25. With this configuration, the bend radius limiter 460 can be rotated away from the cable pathway 208 for easier routing of the cables 300 and can then be secured to the wall structure 480 to retain the cables 300 within the cable pathway 208. This open position is shown at Figure 21.

[00100] The bend radius limiter 460, in the secured position, provides a smooth transition between the tray 422 and the support arm 424 across the location of the pivot hinge 426. The support arm 424 is provided with a rib, notch, or alignment feature 424a for positively locating an end 460c of bend radius limiter 460 to ensure that the transition between the interior channel defined by the support arm 424 and the bend radius limiter 460 is smooth. As such, the limiter 460 beneficially prevents the cables 300 from being stretched or sharply bent into straight segments extending between a portion of the support arm 424 and a portion of the tray 422.

[00101] The tray 420 is further provided with a mounting structure 486 to which the bend radius limiter 460 can be rotatably attached. As shown, the mounting structure 486 is provided with a pair of pins 486a configured to be received in corresponding recesses in the bend radius limiter 460. It is noted that although the mounting structure 486 is shown as including pins 486a, such pins could be located on the bend radius limiter 460 with corresponding recesses provided on the mounting structure 486. Other types of pivotable or hinged connections may also be utilized.

[00102] To retain the cables 300 within the channel defined by the walls 482, 483, 484 a pivotable or attachable retainer element 488 may be utilized which extends between walls 482 and 484. In an open position, the element 488 is rotated away from the open face 480b

such that cables can be placed in the channel. In the closed position, the element 488 is rotated within the channel such that the open face 480b is at least partially blocked. The element 488 allows for the bend radius limiter 460 to be moved to the closed position without having to provide the necessary force or cable management features to retain the cables 300 within the channel. Similarly, the cables 300 can be retained within the channel when the limiter 460 is in the open position. The second support arm 480 may also be provided with an extension member 485 which bridges from the top wall to the radius limiting feature 422f nearest the read wall 422a of the tray 422 to further guide the cables 300 into the channel 480a.

[00103] As most easily viewed at Figures 27-34, the pivotable bend radius limiter 460 is shown in greater detail. As shown, the bend radius limiter 460 includes a main body 460a extending between a first end 460b and a second end 460c. The main body 460a is provided with a continuous, unitary construction defining a first segment 462, a second segment 464, a third segment 466, a fourth segment 468, and a fifth segment 470. It is noted that the main body 460a can be characterized as having fewer or more than five segments.

[00104] As shown, the first segment 462 defines the first end 460b and is provided with a mounting structure 472 having a pair of recesses 472a. The recesses 472a are configured to snap-fit onto the posts or pins 468a of the mounting structure 486. Once mounted, the bend radius limiter 460 can rotate with respect to the tray 422 about an axis A5 defined by the pins 468a. The first segment also includes a pair of attachment features 474 which are configured as latches that can snap-fit into the notches or attachment features 482a, 484a of the tray 422 most proximate to the mounting structure 486.

[00105] The second segment 464, which is located between the first segment 462 and the third segment 466, is configured to be relatively flexible about axes parallel to axis A5 to enable the bend radius limiter 460 to be bent away from the wall structure 480 even when the attachment features 474 proximate the mounting structure 486 are engaged with the corresponding attachment features 482a, 484a. This functionality can be most easily seen at Figure 38. As shown, the second segment 464 is made flexible by providing a series of transversely extending ribs 464a that are interconnected by similarly extending sections 464b of material having a reduced thickness, in comparison to ribs 464a. This configuration allows for each section 464b to act as a living hinge, and in a larger sense, allows the entirety of the

second segment 464 to act as a living hinge between the first and third segments 462, 466. The second segment 464 is also shown as being provided with alignment protrusions 474 which extend into the middle attachment features 482a, 484a. The protrusions 474 act to maintain the vertical position (i.e. position in a direction parallel to the A5 axis) of the bend radius limiter 460.

[00106] It is noted that the first and second segment 462, 464 have a height that is less than that of the height of the third, fourth, and fifth segments 466, 468, 470 and that is less than the distance between the top and bottom walls 482, 484. This reduced height can allow for the accommodation of various structural features or aspects of the tray 422 and wall structure 480 and/or make routing of the cables 300 less cumbersome.

[00107] As shown, the third segment 466 extends between the second and fourth segments 464, 468. Similar to the second segment 464, the third segment 464 is configured to be relatively flexible about axes parallel to axis A5 to enable the bend radius limiter 460 to be bent away from the wall structure 480 even when the attachment features 474 proximate the mounting structure 486 are engaged with the corresponding attachment features 482a, 484a. This functionality can be most easily seen at Figures 38 and 39, wherein it can be seen that both the second and third segments 464, 466 can be bent together in a generally continuous arc. As shown, the third segment 466 is made flexible by providing a series of transversely extending ribs 466a that are interconnected by similarly extending sections 466b of material having a reduced thickness, in comparison to ribs 466a. This configuration allows for each section 466b to act as a living hinge, and in a larger sense, allows the entirety of the third section 466 to act as a living hinge between the second and fourth segments 464, 468. Accordingly, the bend radius limiter 460 can be moved between the closed and open position with less overall clearance required in comparison to a similarly shaped element that is not flexible or cannot bend.

[00108] As shown, the fourth segment 468 extends between the third and fifth segments 466, 470 and is provided with a generally smooth surface. The fourth segment 468 is similar to the first segment 462 in that it is generally more rigid or stiffer than the second and third segments 464, 466. The fourth segment 468 also includes a pair of attachment features 476 which are configured as latches that can snap-fit into the notches or attachment features 482a, 484a of the tray 422 most proximate to the pivot joint 426.

[00109] The fifth segment 470 is the portion of the bend radius limiter 460 that performs the primary bend radius limiting functions and extends between the fourth segment 468 and the second end 460c. The first through fourth segments 462 to 468 more primarily function to close off the open face 480b of the wall structure 480 to retain cables 300 within the channel defined by the wall structure 480. As shown, the fifth segment 470 is provided with a curved or arc-shaped profile that defines a minimum bend radius for cables extending between the support arm 424 and the tray 422. As stated previously, the second end 460c terminates the fifth segment 470 and locks into the rib 424a of the support arm 424 when the tray 422 is rotated into the folded position to ensure a smooth transition between the support arm 424 and the fifth segment 470. The fifth segment 470 is also shown as being provided with alignment protrusions 477 which extend over the upper and lower joint extensions 432, 434 of the tray 422. The protrusions 477 act to maintain the vertical position (i.e. position in a direction parallel to the A5 axis) of the fifth segment 470 of the bend radius limiter 460 with respect to the tray 422.

[00110] Referring to Figures 35 to 40, the functionality of the bend radius limiter 460 is further illustrated. As shown in Figure 35, the tray 422 has been rotated to the access position and the bend radius limiter 460 has been partially moved from the secured position towards the open position. At this point, the latches 476 have been disengaged from their corresponding notches 482a, 484a while the latches 474 remain engaged with their corresponding notches 482a, 484a. As can be seen, the fifth segment 470 is able to be pulled away from the wall structure 480 and pivot joint 426 by the flexibility of the second segment 464, and to a lesser extent the flexibility of the third segment 466.

[00111] As shown at Figure 36, the latches 474 have been disengaged and the bend radius limiter 460 has been rotated fully to the open position and away from the open face 480b of the wall structure 480. Figure 37 shows how a patch cord or cable 300 can now be routed into the interior channel defined by the wall structure 480 through the now unblocked open face 480b. Figure 38 to 41 show the reverse process of moving the bend radius limiter 460 back into the closed position after the desired number of patch cords or cables 300 have been routed, which is essentially the reverse of the process shown in Figures 35-37.

[00112] Referring to Figures 42 and 43, and alternative bend radius limiter 460' configuration is shown. As many of the concepts and features are similar to the first

embodiment of the bend radius limiter shown in Figures 20-41, the description for the first embodiment is hereby incorporated by reference for the second embodiment. Where like or similar features or elements are shown, the same reference numbers will be used where possible (e.g. reference number 460' instead of reference number 60 for the limiter). The following description for the second embodiment will be limited primarily to the differences between the first and second embodiments.

[00113] The primary difference for limiter 460' is that the limiter is provided with channels 461 that slide onto corresponding ribs 481 of a modified wall structure 480'. The limiter 460' is provided with a flexible segment 462' that allows the limiter 460' to flex as the channels 461 slide along the ribs 481. This configuration allows the limiter 460' to be in an extended and closed position to at least partially close off the open face 480b. This configuration also allows the second end 460c' of the limiter 460' to be slid towards the first end 460b' until the channels 461 disengage with the ribs 481, at which point the limiter 460' can be rotated into the fully open position. In contrast to limiter 460, the limiter 460' is also provided with a stiffening element 471 that bridges horizontally across and strengthens the bend radius limiting segment 470'. Element 471 could also be utilized in conjunction with limiter 460, if desired.

[00114] Referring to Figures 44-57, it can be seen that the tray 422 is configured with multiple attachment feature arrangements 450 which enables the tray 422 to accept various types of telecommunications components. In one example, a pair of spaced attachment features 452 is provided at the rear sidewall 422a of the tray 422. As shown, each attachment feature 452 is provided with a first extension 452a and a second extension 452b which together define a channel 452c having an open slot 452d. The first and second extensions 452a, 452b are shown as having an L-shaped cross section, but other shapes may be used. An attachment feature 455 is also provided at the rear sidewall 422a and between the attachment features 452. As shown, the attachment feature 455 is defined by a recessed portion 455a in the rear sidewall 422a and in the bottom wall 422h and defined by a tab portion 455b located above the recessed portion 455a in the rear sidewall 422a. Another pair of attachment features 456 is provided on the bottom wall 422h. The attachment features 456 are defined by a recess 456a in the bottom wall 422h and a latch portion 456b adjacent the recess 456a.

[00115] Attachment features 450 can also be provided at the front sidewall 422j. For example, a pair of attachment features 457 can be provided, each of which is similarly configured to the attachment feature 455. As shown, each attachment feature 457 is defined by a recessed portion 457a in the front sidewall 422j and in the bottom wall 422h and defined by a tab portion 457b located above the recessed portion 457a in the front sidewall 422j. Yet another attachment feature 459 can be provided and is shown as being located between the attachment features 457. As shown, the attachment feature 459 is defined by a recess or depression in the front sidewall 422j and is further defined by a laterally extending first tab 459b and a laterally extending second tab 459c that each extend across a portion of the recess or depression 459a.

[00116] Referring to Figures 46 to 47, it can be seen that a cable management structure 610 can be installed into the tray 422 and secured within the tray by attachment features 452, 455, and/or 459. The cable management structure 610 is shown as being formed as channel from a singular sheet of metal, but could be formed through plastic molding or by other means. As shown, the cable management structure 610 includes a main body 610 having a bottom portion 610a from which a first sidewall 610b and a second sidewall 610c extend. A first top wall 612d extends from the first sidewall 610b while a second top wall 610e extends from the second sidewall 610c to form an interior space 610f and a slot or gap 610g through which cables can be moved into the interior space 610f. The cable management structure main body 610 is also provided with a pair of extensions 612 within a cutaway portion 612a of the main body 610 that are configured to extend into the attachment features 452. The main body 610 is also provided with an open portion 614 which engages with the tab 455b to secure the main body 610 to the tray with a snap-fit type of connection. The main body 610 can be further provided with an open portion 616 that can be used to engage with the attachment feature 459.

[00117] In an alternative configuration for the tray assembly 420, a tray mount 620 can be provided that is configured to be snap-fit into the tray 422 and to support a plurality of trays, such as fiber optic splitter and/or splice trays. The tray mount 620 is shown in greater detail at Figures 49 to 50 while applications using the tray mount 620 as shown at Figures 51-55. In one aspect, the tray mount 620 includes a main body 622 having a plurality of hinge bracket pairs 624 for rotatably supporting a tray. The main body 622 is further shown as including a first pair of extension members 626 configured to be received into the attachment

features 452, a protrusion member 628 configured to be received into the recess 455a and secured by the tab portion 455b, and a pair of latch members 629 configured to engage with the attachment features 456. As shown, the extension members 626 are provided with a t-shaped cross section having a base portion 626a that can be received through the slot 452d of the attachment feature 452 and having a flange portion 626b that can be received within the interior portion 452c of the attachment feature 452. The protrusion member 628 is shown as having a cavity portion 628 into which a portion of the tab portion 455b of the attachment feature 455 can extend to provide a snap-fit connection. The latch members 629 can be provided as an extension member 629a having a deflectable free end with a catch member 629b which engages with the latch portion 456b of the attachment feature 456 which also enables the snap-fit connection.

[00118] With the above described configuration, the tray mount 620 can be easily aligned over the tray 422 and depressed downwardly for form a snap-fit connection into the tray 422. Referring to Figures 51 to 54, it can be seen that the tray mount 620 can be utilized to support a plurality of splice trays 630. Referring to Figure 55, it can be seen that the tray mount 620 can be utilized to support a plurality of splitter trays 632. The tray mount 620 can be installed into the tray 422 before the trays 630 and/or 632 are attached to the tray mount 620 or can be installed after the trays 630 and/or 632 are attached to the tray mount 620.

[00119] While this invention has been particularly shown and described with references to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the scope of the invention encompassed by the appended claims. The drawings are not necessarily to scale, emphasis instead being placed upon illustrating the principles of the invention and other modifications within the scope. Any such modifications or variations that fall within the purview of this description are intended to be included therein as well. It is understood that the description herein is intended to be illustrative only and is not intended to be limitative.

LIST OF REFERENCE NUMERALS AND CORRESPONDING FEATURES

	[00120]	A1	pivot axis
	[00121]	A2	transverse axis
	[00122]	A3	longitudinal connection axis
5	[00123]	A4	front face plane
	[00124]	A5	pivot axis for bend radius limiter
	[00125]	D1	first distance
	[00126]	D2	second distance
	[00127]	D3	third distance
10	[00128]	D4	fourth distance
	[00129]	1	telecommunications cabinet
	[00130]	10	chassis
	[00131]	10a	rear side
	[00132]	10b	front side
15	[00133]	10c	first side
	[00134]	10d	second side
	[00135]	12	attachment slots
	[00136]	14	first latch recess
	[00137]	16	second latch recess
20	[00138]	20	multi-positionable tray assembly
	[00139]	22	tray
	[00140]	23	tray cover
	[00141]	22a	rear side
	[00142]	22b	front side
25	[00143]	22c	first side
	[00144]	22d	second side
	[00145]	22e	interior wall structure
	[00146]	22f	radius guides
	[00147]	22g	cable guides
30	[00148]	22h	bottom portion
	[00149]	23	tray cover
	[00150]	24	support arm

	[00151]	24a	first end
	[00152]	24b	second end
	[00153]	24c	open interior side
	[00154]	24d	exterior side
5	[00155]	24e	top wall
	[00156]	24f	bottom wall
	[00157]	26	pivot joint
	[00158]	28	upper joint arm
	[00159]	30	lower joint arm
10	[00160]	32	upper joint extension
	[00161]	34	lower joint extension
	[00162]	36	first latch member
	[00163]	38	second latch member
	[00164]	40	attachment guide members
15	[00165]	42	support arm cable guides
	[00166]	44	cable management feature
	[00167]	46	cable routing slot
	[00168]	48	cable routing aperture
	[00169]	50	cable management feature
20	[00170]	52	cover hinges
	[00171]	54	cable management feature
	[00172]	100	telecommunications panel
	[00173]	102	cable management structure
	[00174]	104	patch panel
25	[00175]	106	patch panel frame
	[00176]	106a	first end
	[00177]	106b	second end
	[00178]	108	fiber optic adapters
	[00179]	108a	first side
30	[00180]	108b	second side
	[00181]	110	first fiber optic connectors
	[00182]	110a	cabled end
	[00183]	112	splice tray

	[00184]	114	second fiber optic connectors
	[00185]	114a	cabled end
	[00186]	200	folded position
	[00187]	202	access position
5	[00188]	204	installed position
	[00189]	206	removed position
	[00190]	208	cable routing pathway
	[00191]	300	cables
	[00192]	302	patch cord
10	[00193]	304	patch cord
	[00194]	420	tray assembly
	[00195]	422	tray
	[00196]	422a	tray rear sidewall
	[00197]	422b	tray front side
15	[00198]	422c	interior wall structure
	[00199]	422f	radius guides
	[00200]	422g	receiving structure
	[00201]	422h	bottom side
	[00202]	422j	tray front sidewall
20	[00203]	423	support arm structure
	[00204]	424	support arm assembly
	[00205]	424f	bottom wall
	[00206]	424a	alignment feature, rib
	[00207]	426	pivot joint
25	[00208]	432	upper joint extensions
	[00209]	434	lower joint extensions
	[00210]	438	latch member
	[00211]	440	receiving structure
	[00212]	442	receiving structure
30	[00213]	446	extension tab
	[00214]	454	cable management part
	[00215]	454a	recesses
	[00216]	454b	top wall

	[00217]	454c bottom wall
	[00218]	454d back wall
	[00219]	454e front wall
	[00220]	454f front wall
5	[00221]	454g channel
	[00222]	454h interior space
	[00223]	454i first opening
	[00224]	454j second opening
	[00225]	460 bend radius limiter
10	[00226]	460a main body
	[00227]	460b first end
	[00228]	460b' first end
	[00229]	460c second end
	[00230]	460c' second end
15	[00231]	460' alternative bend radius limiter
	[00232]	461 channels
	[00233]	462 first segment
	[00234]	464 second segment
	[00235]	464a ribs
20	[00236]	464b section
	[00237]	466 third segment
	[00238]	466a ribs
	[00239]	466b section
	[00240]	468 fourth segment
25	[00241]	468a pins
	[00242]	470 fifth segment
	[00243]	470' bend radius limiting segment
	[00244]	471 stiffening element
	[00245]	472 mounting structure
30	[00246]	472a recesses
	[00247]	474 attachment features, latches
	[00248]	474 protrusions
	[00249]	476 attachment features, latches

	[00250]	477	alignment protrusions
	[00251]	480	second support arm
	[00252]	480a	channel
	[00253]	480b	open face
5	[00254]	480'	modified wall structure
	[00255]	481	ribs
	[00256]	482	top wall
	[00257]	482a	attachment features, notches
	[00258]	483	back wall
10	[00259]	484	bottom wall
	[00260]	484a	attachment features, notches
	[00261]	485	alignment tab
	[00262]	486	mounting structure
	[00263]	486a	pins
15	[00264]	487	support member
	[00265]	487a	tapered bottom surface
	[00266]	488	attachable retainer element
	[00267]	490	lower lug
	[00268]	490a	base portion
20	[00269]	490b	extension portion
	[00270]	490c	recess
	[00271]	492	upper lug
	[00272]	492a	base portion
	[00273]	492b	extension portion
25	[00274]	492c	recess
	[00275]	494	receiving channel
	[00276]	495	alignment tab
	[00277]	496	mounting structure
	[00278]	497	slot or channel
30	[00279]	496a	base portion
	[00280]	496b	flange portion
	[00281]	496c	recess
	[00282]	496d	recess

- [00283] 498 aperture
- [00284] 499 mounting structure
- [00285] 506 patch panel frame
- [00286] 550 cable management feature

WHAT IS CLAIMED IS:

1. A multi-positionable tray assembly (420) for mounting within a chassis (10) of a telecommunications panel (100), the multi-positionable tray assembly (420) comprising:
 - a. a tray (422) configured to support at least one cable management structure (102), the tray (422) defining a wall structure (480) having a top wall (482) a back wall (483) and a bottom wall (484) that together define a channel having an open face (408a); and
 - b. a support arm (424) connected to and supporting the tray (422) at a pivot joint (426) such that the tray (422) is rotatable about the pivot joint at a pivot axis (A1) between a folded position (200) and an access position (202);
 - c. a bend radius limiter (460) defining a curved surface (470) for limiting the degree to which a cable (300) can bend as the cable extends from the support arm (424), through the pivot joint (426), and into the channel of the wall structure (480), the bend radius limiter (460) being pivotally mounted to the tray (422) and rotatable between an open position and a closed position in which the open face (408a) is at least partially covered by the bend radius limiter (460) in the closed position.
2. The multi-positionable tray assembly (420) of claim 1, wherein the tray (422) includes a mounting structure 486 to which a first end (460b) of the bend radius limiter (460) is rotatably attached.
3. The multi-positionable tray assembly (420) of claim 2, wherein the bend radius limiter (460) includes a first flexible segment (464) between the curved surface (470) and the first end (406b), the first flexible segment (464) being less rigid than material defining the curved surface (470).
4. The multi-positionable tray assembly (420) of claim 3, wherein the first flexible segment (464) is configured as a living hinge.
5. The multi-positionable tray assembly (420) of claim 4, wherein the first flexible segment (464) includes a plurality of ribs (464a) interconnected by sections of material (464b) that have a thickness that is less than a thickness of the ribs (464a).

6. The multi-positionable tray assembly (420) of claim 5, wherein the bend radius limiter (460) includes a second flexible segment (466) between the curved surface (470) and the first flexible segment (464), the second flexible segment (466) being less rigid than material defining the curved surface (470).
7. The multi-positionable tray assembly (420) of claim 6, wherein the second flexible segment (466) is configured as a living hinge.
8. The multi-positionable tray assembly (420) of claim 7, wherein the second flexible segment (466) includes a plurality of ribs (466a) interconnected by sections of material (466b) that have a thickness that is less than a thickness of the ribs (466a).
9. The multi-positionable tray assembly (420) of claim 1, wherein the bend radius limiter (460) includes at least one first attachment feature (474, 476) configured for engagement with a corresponding second attachment feature (482a, 484a) located on the tray (422), the first and second attachment features being configured to retain the bend radius limiter (460) in the closed position.
10. The multi-positionable tray assembly (420) of claim 9, wherein the at least one first attachment feature (474, 476) is configured as a latch member and the second attachment feature (482a, 484a) is configured as a notch in the wall structure top or bottom wall.
11. The multi-positionable tray assembly (420) of claim 10, wherein a first pair of first attachment features (474) is provided and wherein a second pair of first attachment features (476) is provided on the bend radius limiter (460).
12. The multi-positionable tray assembly (420) of claim 3, wherein the at least one first attachment feature (474, 476) is configured as a latch member and the second attachment feature (482a, 484a) is configured as a notch in the wall structure top or bottom wall.
13. The multi-positionable tray assembly (420) of claim 12, wherein a first pair of first attachment features (474) is provided and wherein a second pair of first attachment features (476) is provided on the bend radius limiter (460).

14. The multi-positionable tray assembly (420) of claim 13, wherein the first pair of first attachment features (474) is located between the first end (460b) and the first flexible segment (464).
15. The multi-positionable tray assembly (420) of claim 14, wherein the second pair of first attachment features (476) is located between the curved surface (470) and the first flexible segment (464).
16. A method of routing a cable (300) through a multi-positionable tray assembly (420) comprising:
 - a. rotating a tray (422) of a tray assembly (420) with respect to a support arm (424) to place the tray (422) in an access position;
 - b. rotating a bend radius limiter (460) with respect to the tray (422) to an open position to expose an open face (408a) of a wall structure (408) defining a channel;
 - c. routing a cable (300) through the support arm (424) and into the wall structure channel;
 - d. rotating the bend radius limiter (460) to a closed position to at least partially block the channel open face (408a); and
 - e. rotating the tray (422) to a folded position with respect to the support arm.
17. The method of claim 16, wherein the bend radius limiter (460) includes a flexible segment and wherein the step of opening the rotating the bend radius limiter (460) includes bending the bend radius limiter (460).
18. The method of claim 17, wherein the bend radius limiter (460) includes a second flexible segment (466).
19. The method of claim 16, wherein the step of rotating the bend radius limiter (460) to the closed position includes securing the bend radius limiter (460) to the tray (422).
20. The method of claim 19, wherein the step of securing the bend radius limiter (460) to the tray (422) includes forming a snap-fit connection between a latch on the bend radius limiter (460) and a notch on the tray (422).

21. A modular multi-positionable tray assembly (420) for mounting within a chassis (10) of a telecommunications panel (100), the multi-positionable tray assembly (420) comprising:
- a. a tray (422) configured to support at least one cable management structure (102); and
 - b. a support arm structure (423) including:
 - (i) a first support arm (424) configured for removable attachment to the chassis (10) such that the multi-positionable tray assembly (420) can be placed in a removed position (206) away from the chassis (10) and an installed position (204) within the chassis (10);
 - (ii) a second support arm (480) removably connected to and supporting the tray (422) and connected to the first support arm (424) at a pivot joint (426) such that the tray (422) is rotatable about the pivot joint at a pivot axis (A1) between a folded position (200) and an access position (202);
 - (iii) wherein the tray (422), the first support arm (424), and the second support arm (480) cooperatively define a cable routing pathway (208).
22. The modular multi-positionable tray assembly (420) of claim 21, wherein the cable routing pathway (208) extends through the pivot axis (A1) of the pivot joint (426) defined by the first support arm (424) and the second support arm (480).
23. The modular multi-positionable tray assembly (420) of claim 21, wherein the tray (422) includes a plurality of lugs (490, 492) defining a receiving channel for retaining the second support arm (480).
24. The modular multi-positionable tray assembly (420) of claim 23, wherein the second support arm (480) includes a mounting structure (496) that is received within the receiving channel of the tray (422).
25. The modular multi-positionable tray assembly (420) of claim 24, wherein the mounting structure (496) includes a base portion (496a) and a flange portion (496b).

26. The modular multi-positionable tray assembly (420) of claim 25, wherein at least some of the lugs (490, 492) define recesses (490c, 492c) and extension portions (490b, 492c) for accepting and retaining the flange portion (496b) of the mounting structure (480).
27. The modular multi-positionable tray assembly (420) of claim 24, wherein the receiving channel (496) has a tapered shape.
28. The modular multi-positionable tray assembly (420) of claim 27, wherein the mounting structure (496) has a tapered shape.
29. The modular multi-positionable tray assembly (420) of claim 21, wherein the second support arm (480) includes a second mounting structure 499 to which a cable management feature (454) is pivotally attached.
30. The modular multi-positionable tray assembly (420) of claim 29, wherein the cable management feature (454) is rotatable between a first position in which a portion of the pivot joint is at least partially covered by the cable management feature (454) and a second position in which the portion of the pivot joint is uncovered.
31. The modular multi-positionable tray assembly (420) of claim 21, wherein the second support arm (480) includes a support member (487) configured to engage with a portion of the first support arm (424) when the tray assembly (420) is in the folded position such that the first support arm (424) provides support against sagging to the second support arm (480).
32. A modular multi-positionable tray assembly (420) for mounting within a chassis (10) of a telecommunications panel (100), the multi-positionable tray assembly (420) comprising:
 - a. a tray (422) configured to support at least one cable management structure (102); and
 - b. a support arm structure (423) including:
 - (i) a first support arm (424) configured for removable attachment to the chassis (10) such that the multi-positionable tray assembly (420) can be placed in a removed position (206) away from the chassis (10) and an installed position (204) within the chassis (10);

- (ii) a second support arm (480) removably connected to and supporting the tray (422) and connected to the first support arm (424) at a pivot joint (426) such that the tray (422) is rotatable about the pivot joint at a pivot axis (A1) between a folded position (200) and an access position (202);
 - (iii) wherein the tray (422), the first support arm (424), and the second support arm (480) cooperatively define a cable routing pathway (208) that extends unobstructed through the pivot axis (A1) of the pivot joint (26) defined by the tray (22) and the support arm (24).
33. The modular multi-positionable tray assembly (420) of claim 32, wherein the tray (422) includes a plurality of lugs (490, 492) defining a receiving channel for retaining the second support arm (480).
34. The modular multi-positionable tray assembly (420) of claim 33, wherein the second support arm (480) includes a mounting structure (496) that is received within the receiving channel of the tray (422).
35. The modular multi-positionable tray assembly (420) of claim 34, wherein the mounting structure (496) includes a base portion (496a) and a flange portion (496b).
36. The modular multi-positionable tray assembly (420) of claim 35, wherein at least some of the lugs (490, 492) define recesses (490c, 492c) and extension portions (490b, 492c) for accepting and retaining the flange portion (496b) of the mounting structure (480).
37. The modular multi-positionable tray assembly (420) of claim 34, wherein the receiving channel (496) has a tapered shape.
38. The modular multi-positionable tray assembly (420) of claim 37, wherein the mounting structure (496) has a tapered shape.
39. The modular multi-positionable tray assembly (420) of claim 32, wherein the second support arm (480) includes a second mounting structure 499 to which a cable management feature (454) is pivotally attached.

40. The modular multi-positionable tray assembly (420) of claim 39, wherein the cable management feature (454) is rotatable between a first position in which a portion of the pivot joint is at least partially covered by the cable management feature (454) and a second position in which the portion of the pivot joint is uncovered.
41. The modular multi-positionable tray assembly (420) of claim 32, wherein the second support arm (480) includes a support member (487) configured to engage with a portion of the first support arm (424) when the tray assembly (420) is in the folded position such that the first support arm (424) provides support against sagging to the second support arm (480).

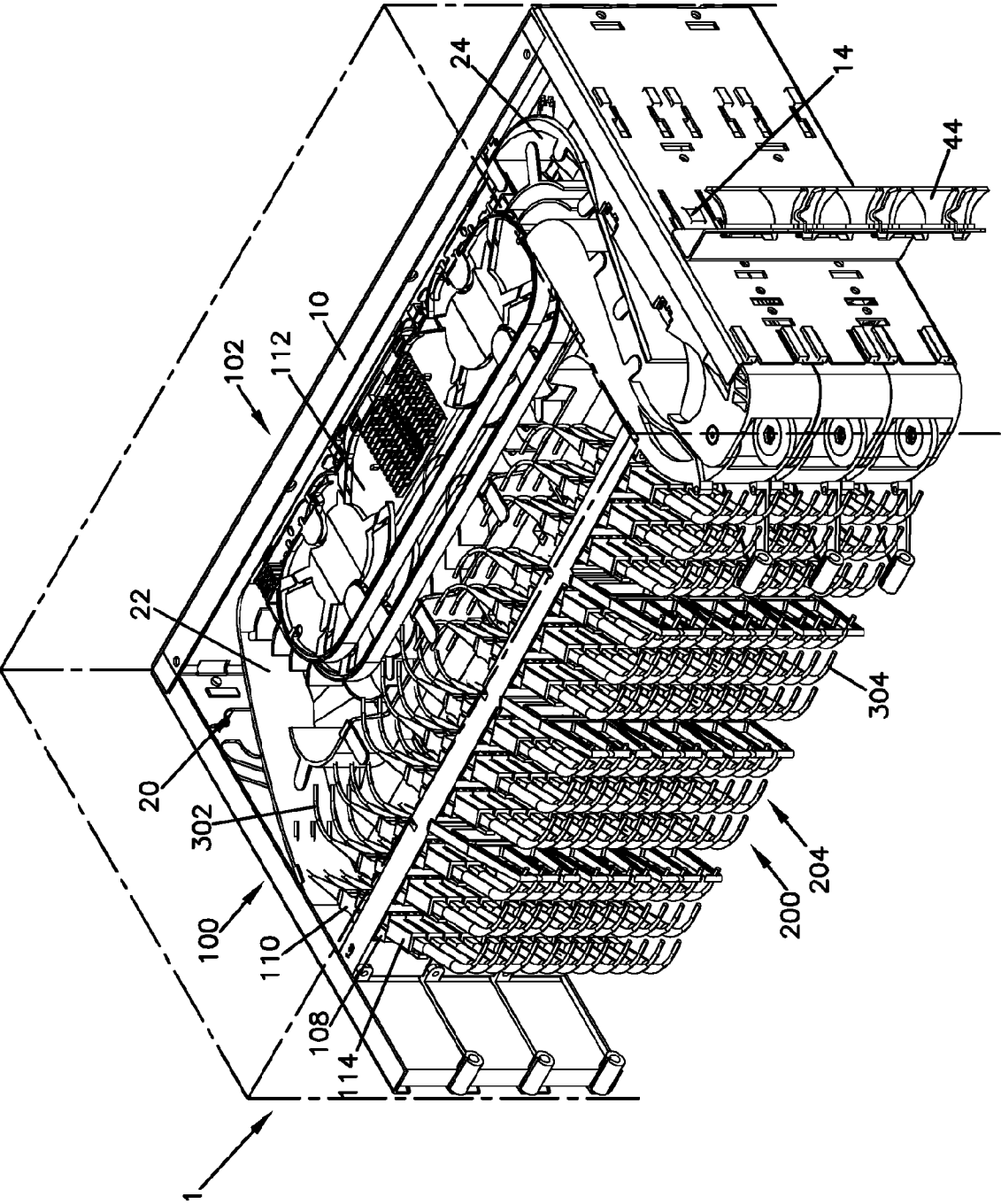


FIG. 1

FIG. 2

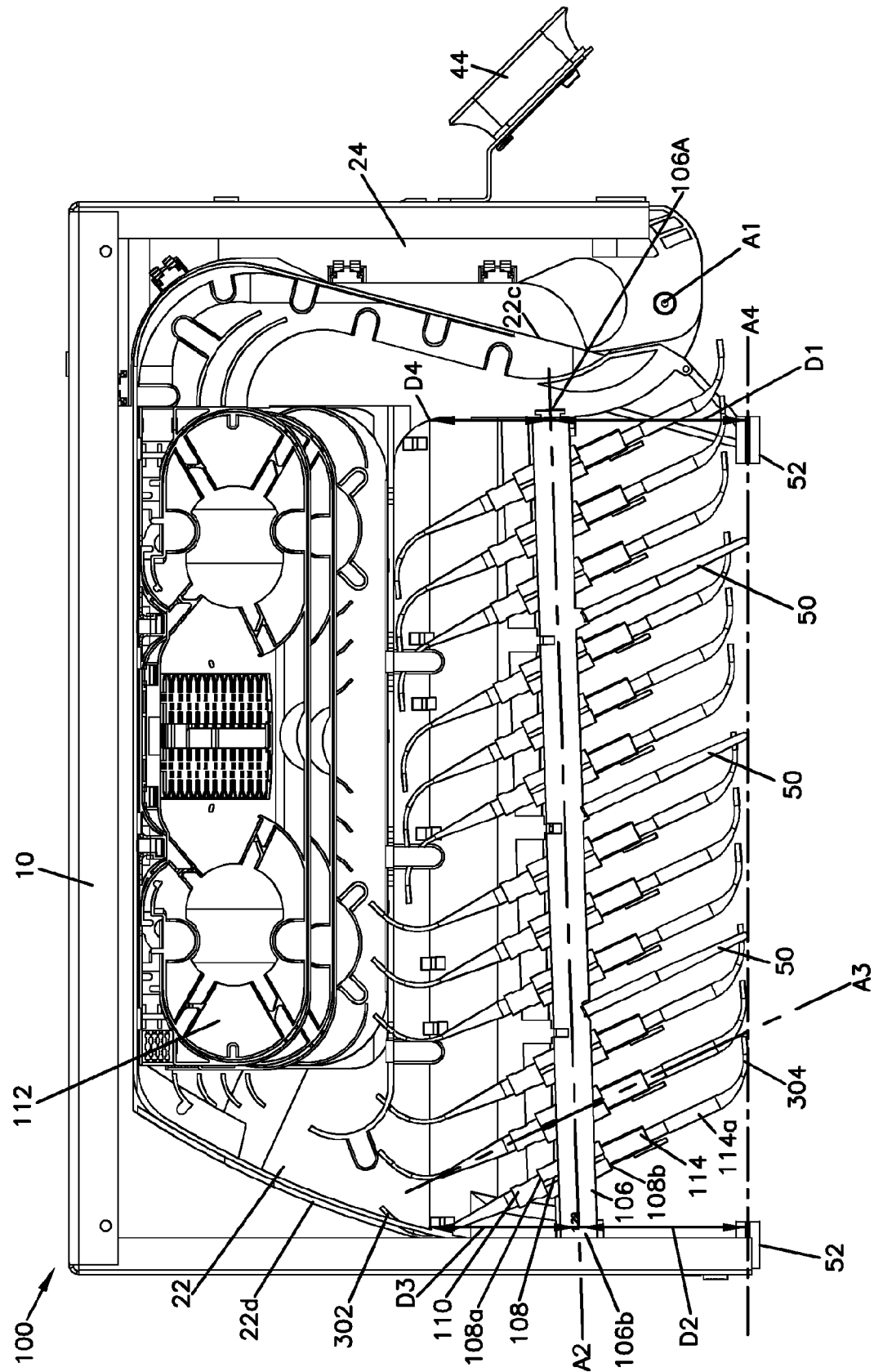
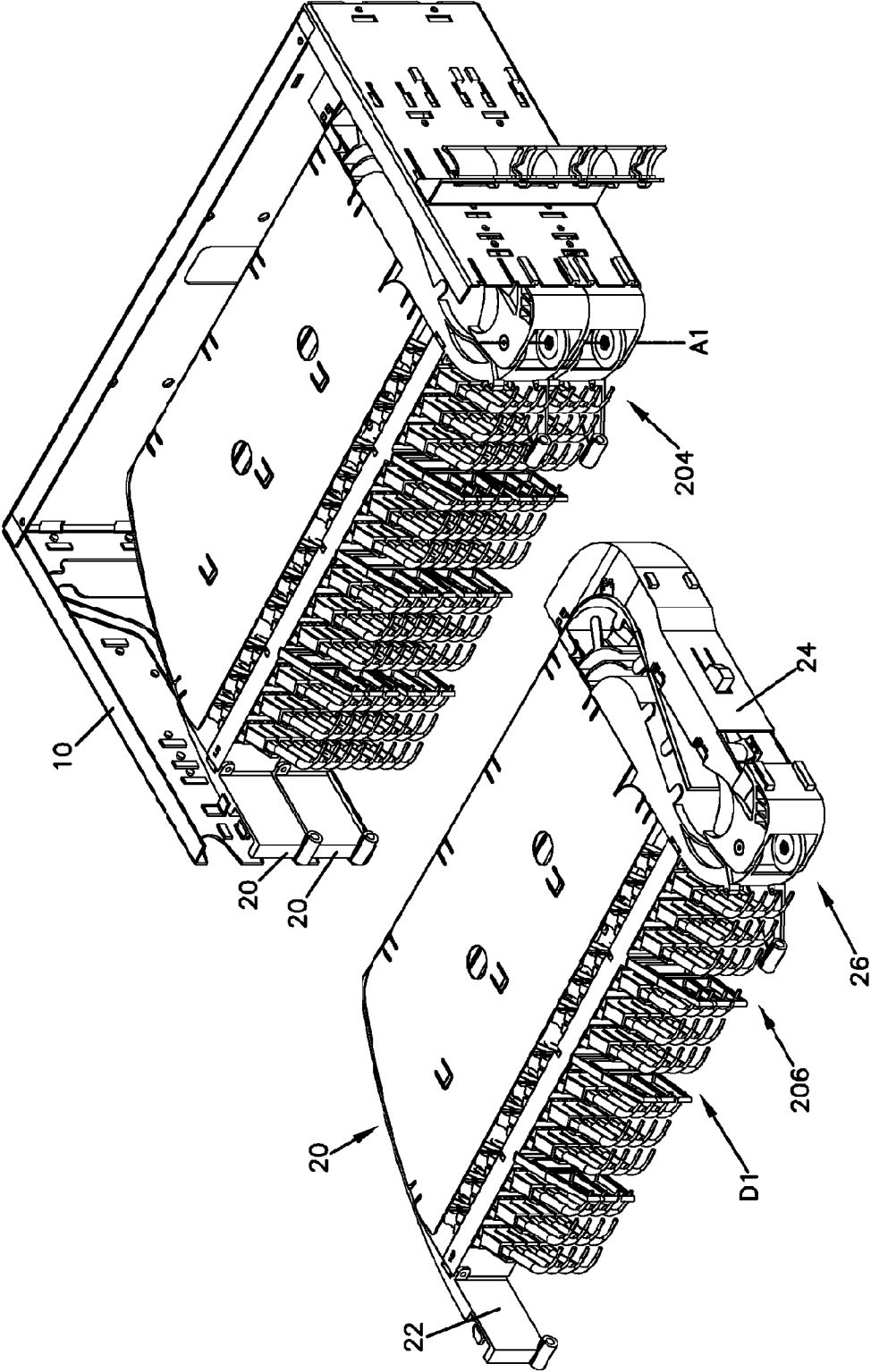


FIG. 3



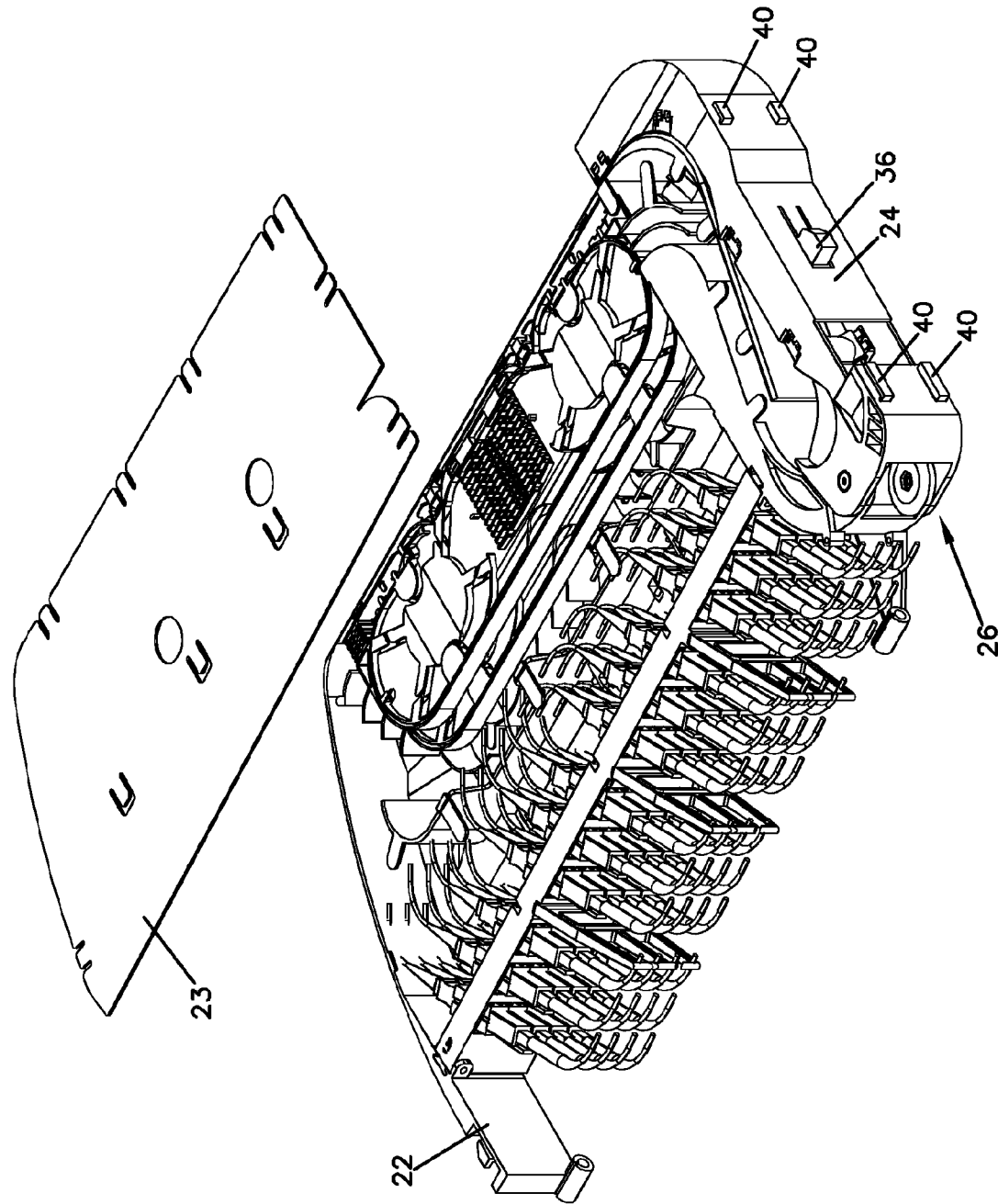


FIG. 4

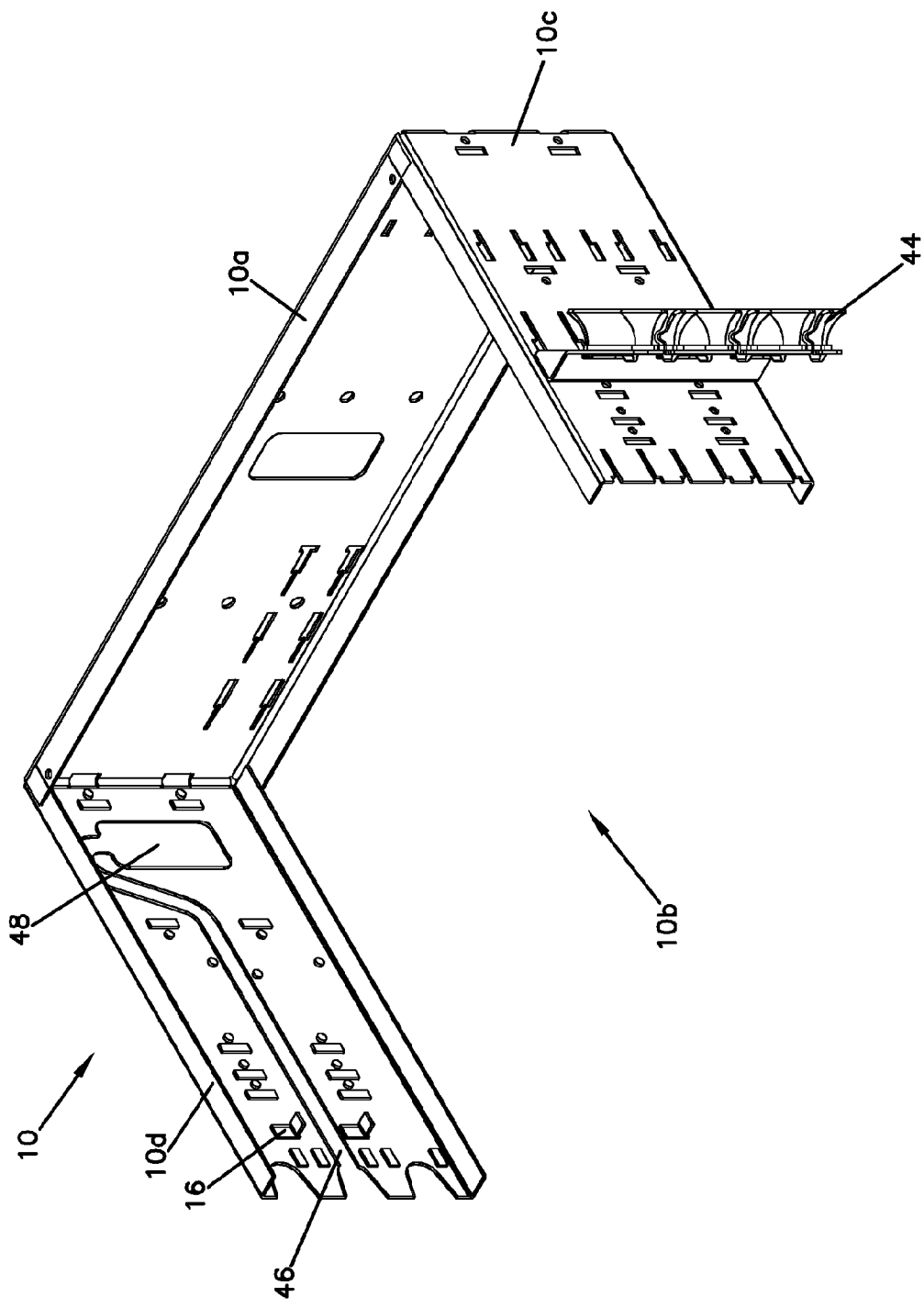
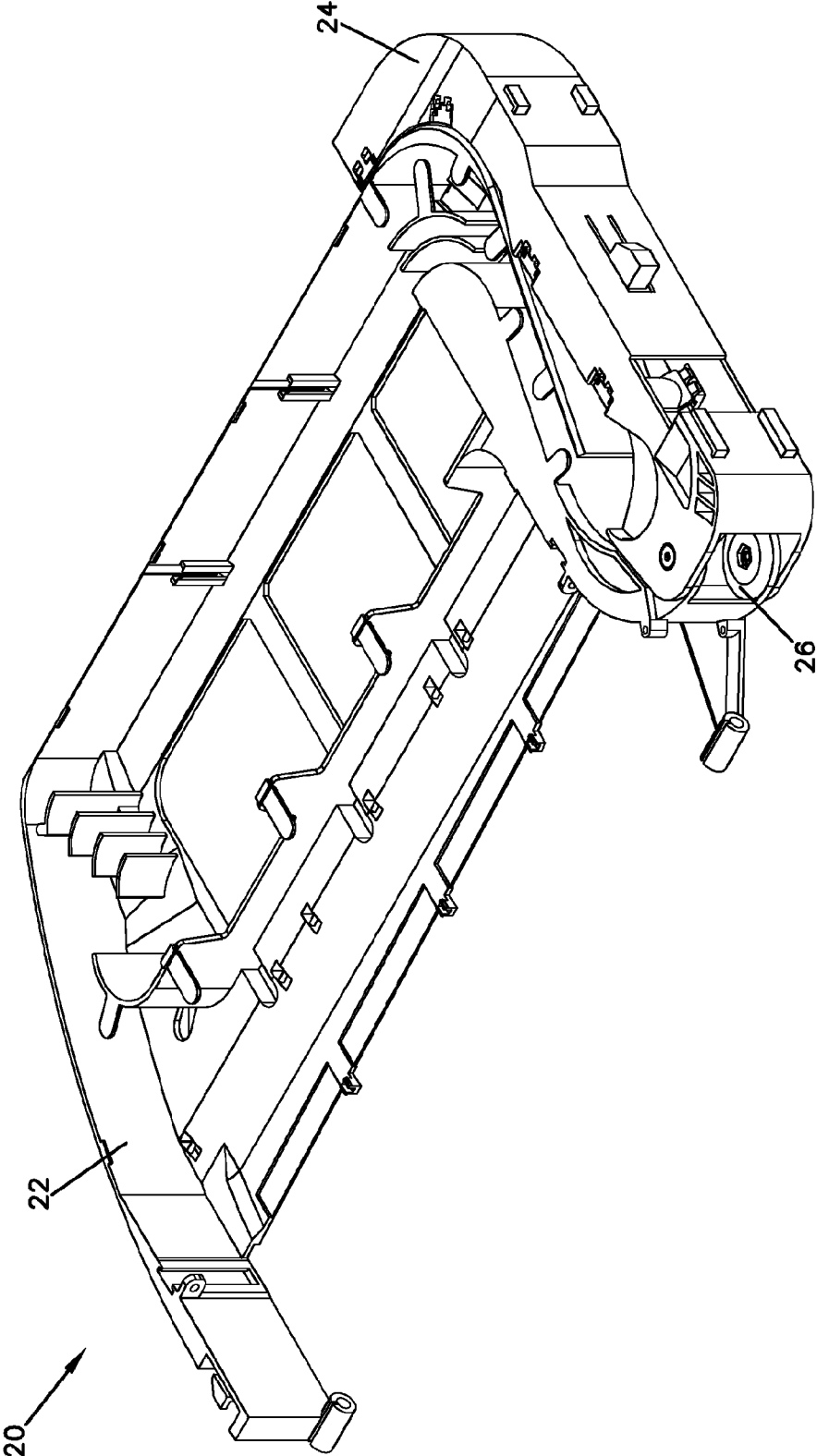


FIG. 5

FIG. 6



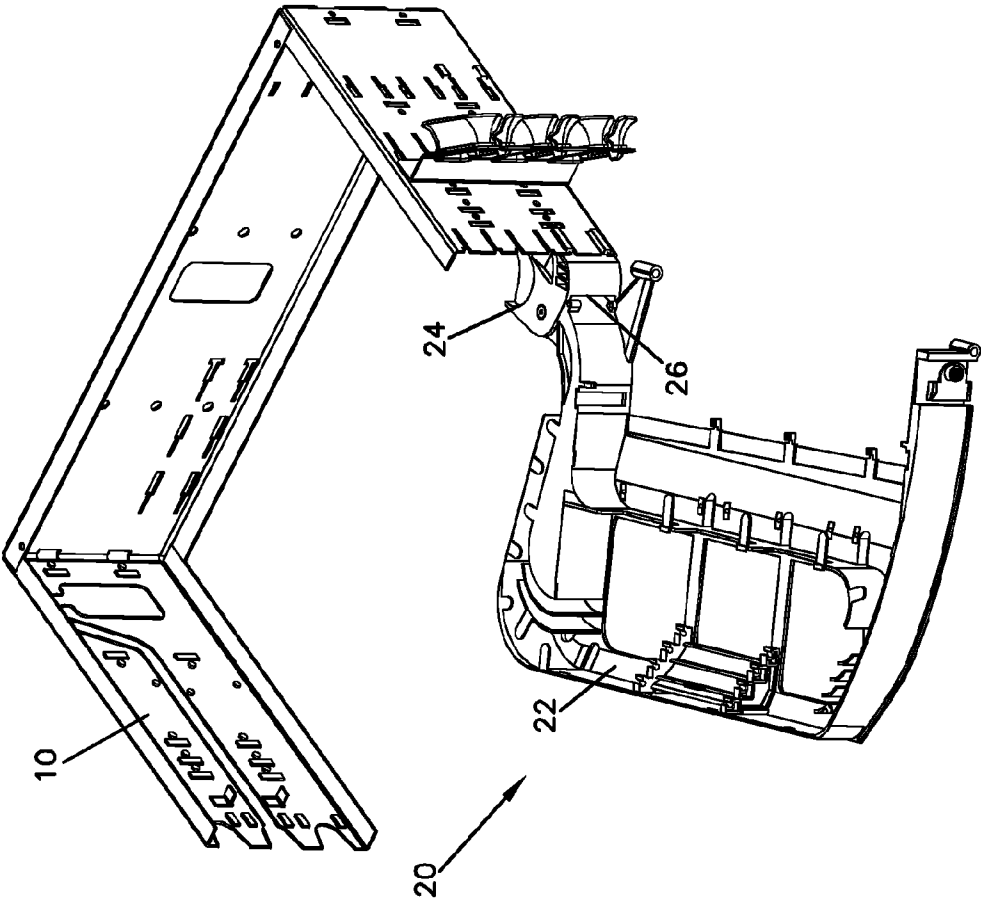


FIG. 7

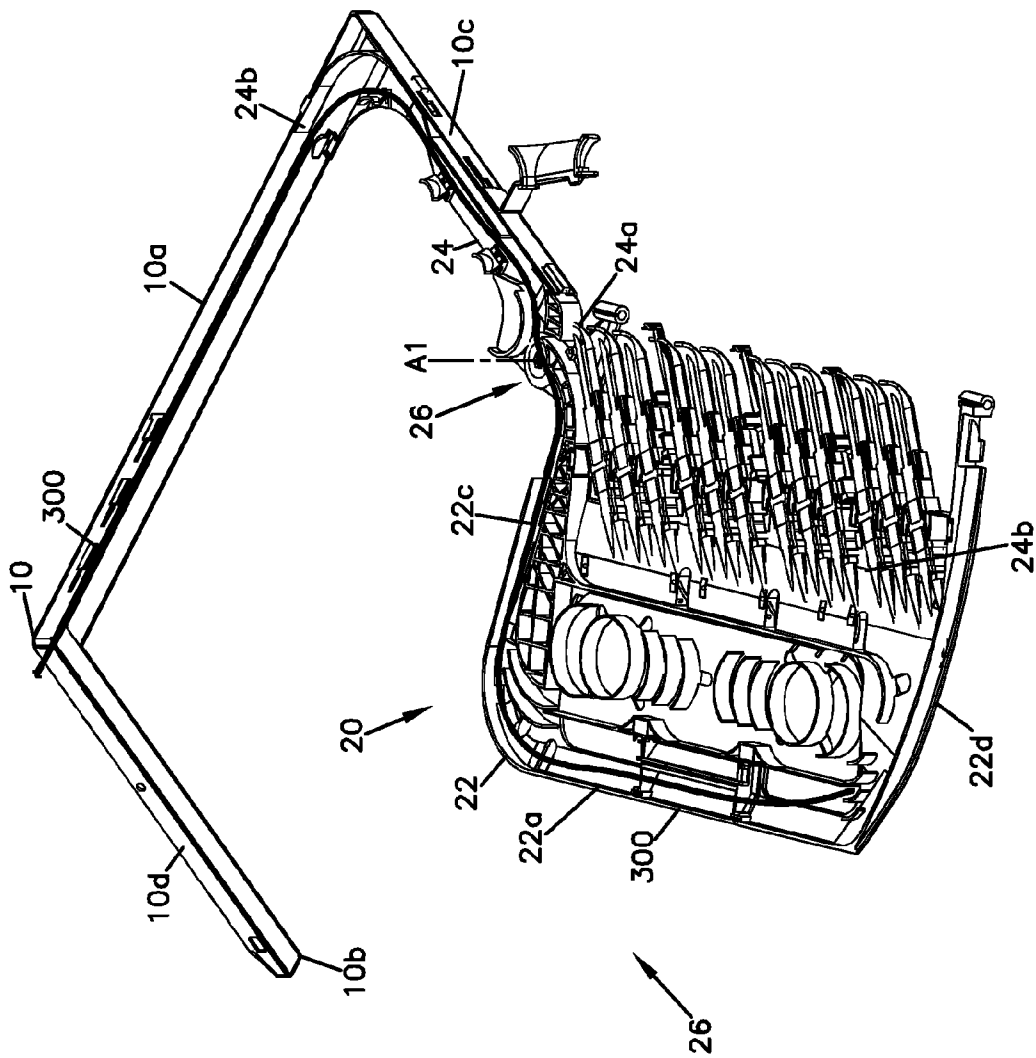


FIG. 8

FIG. 9

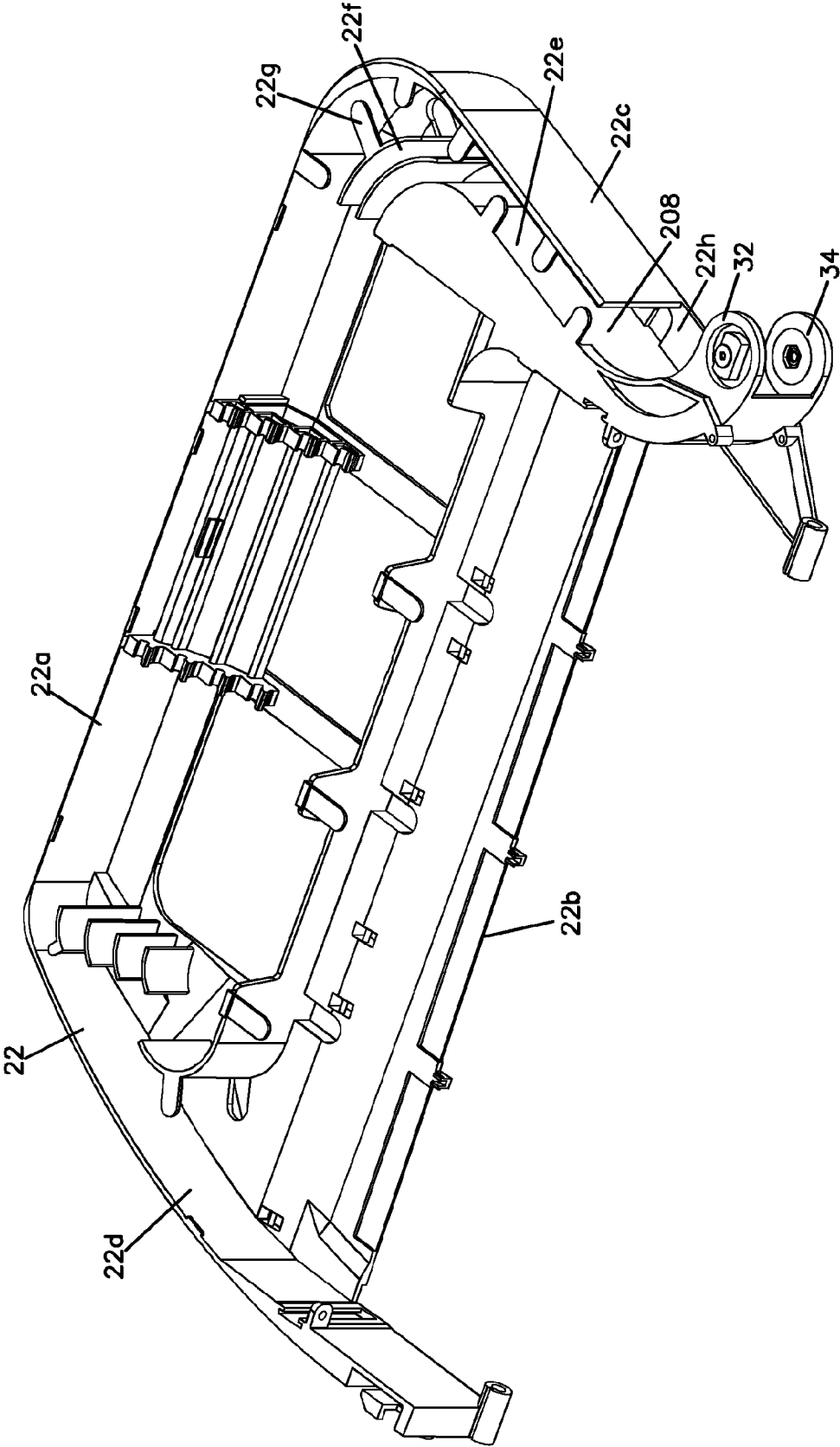


FIG. 10

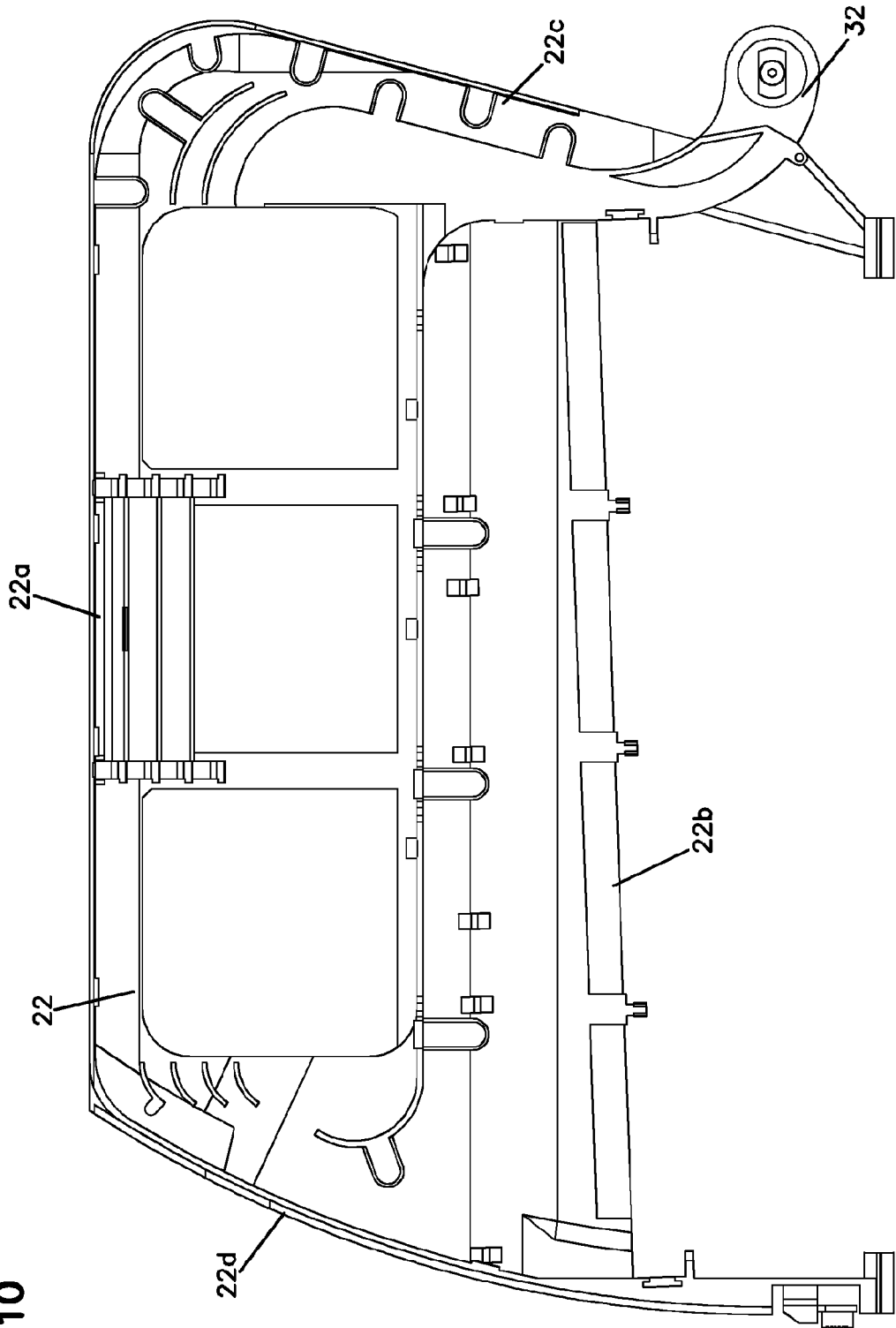


FIG. 11

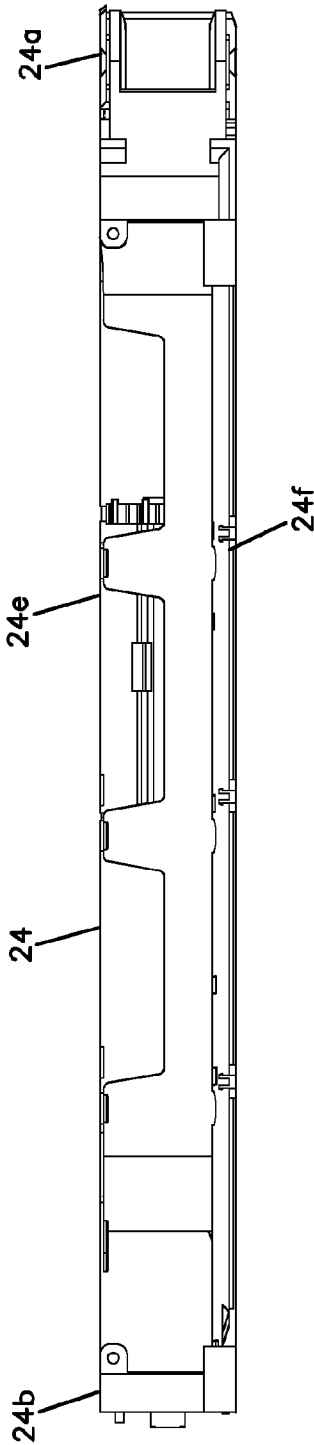


FIG. 12

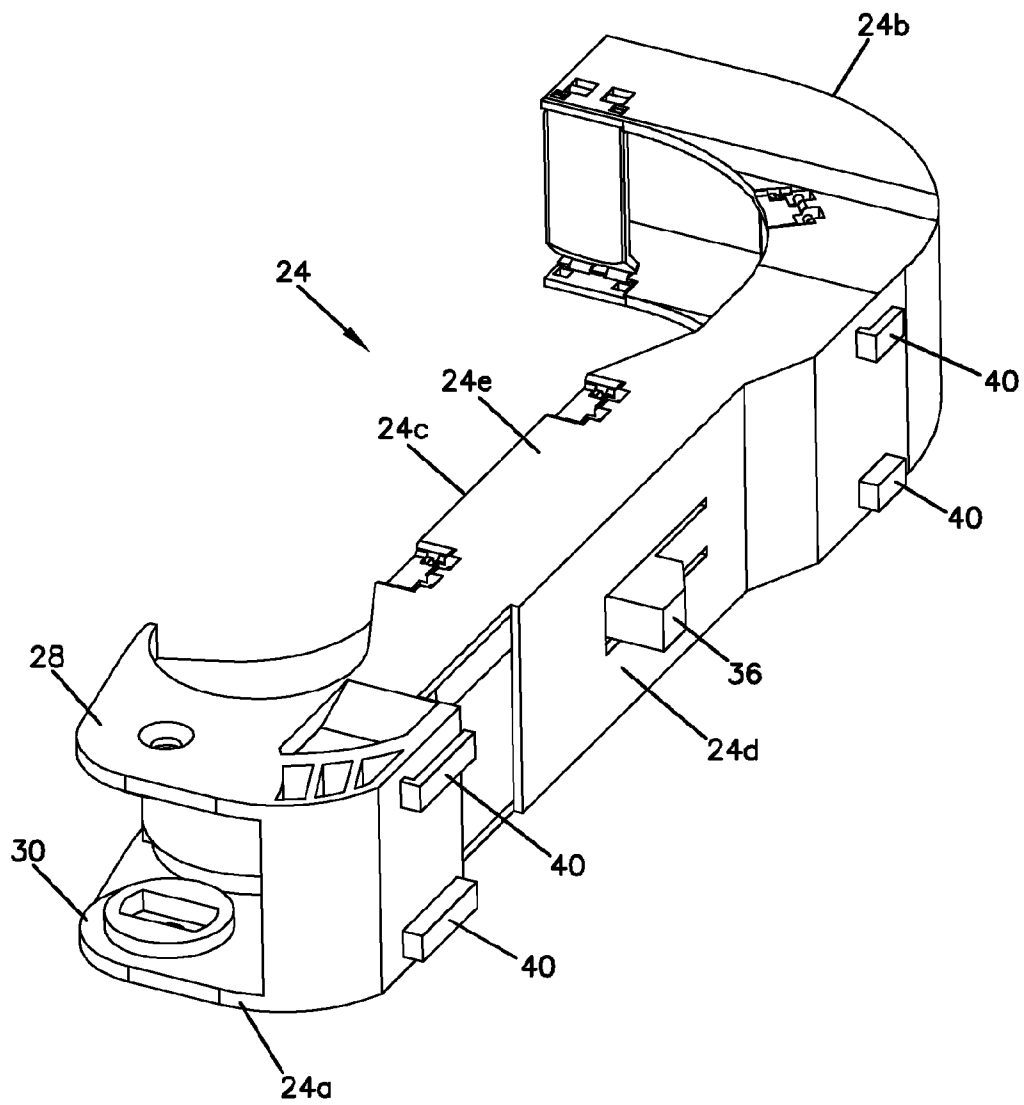


FIG. 13

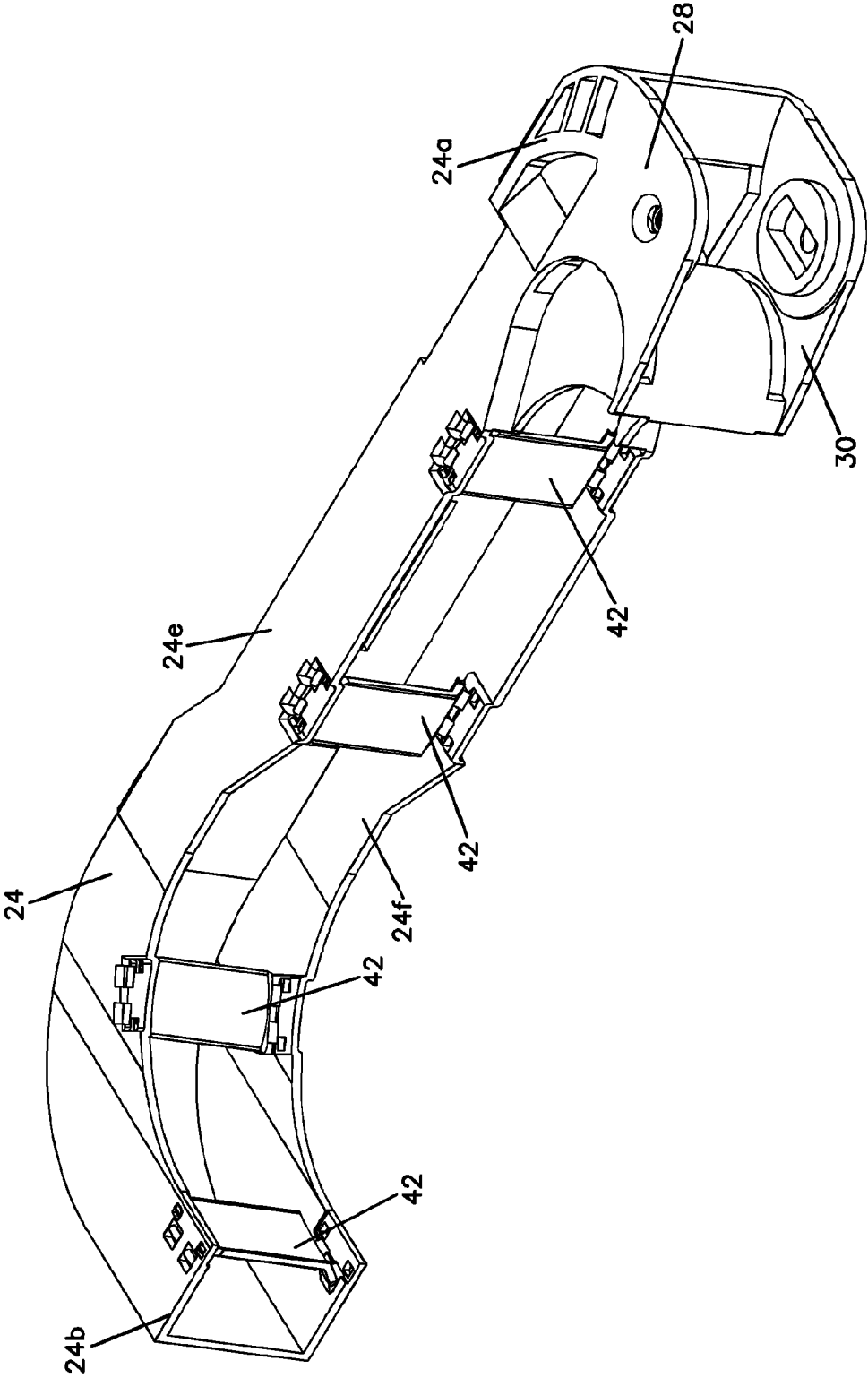


FIG. 15

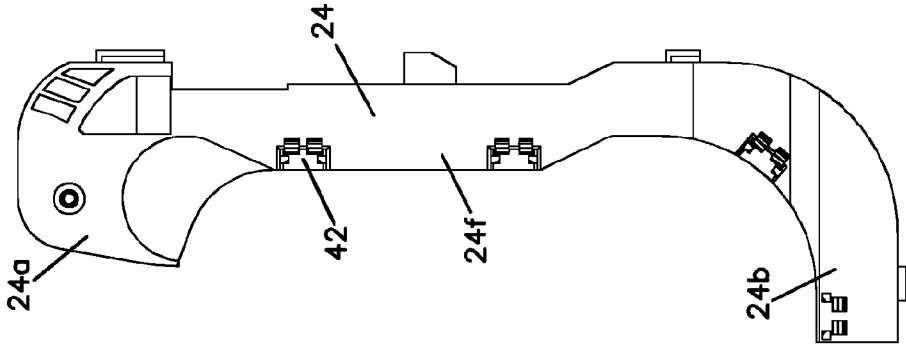


FIG. 14

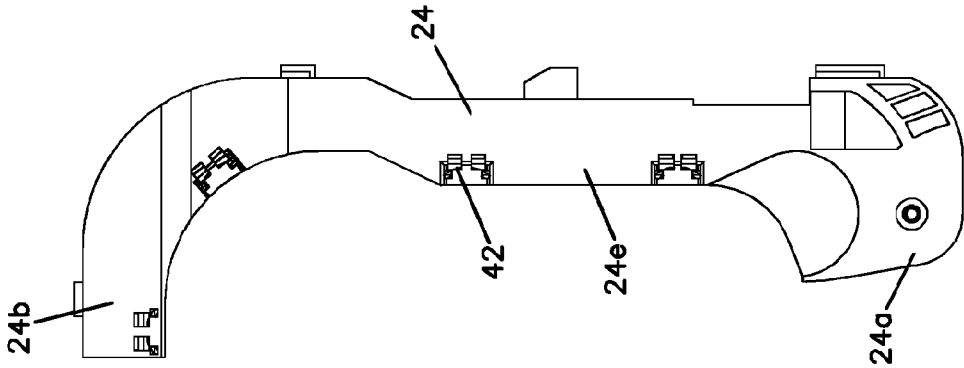
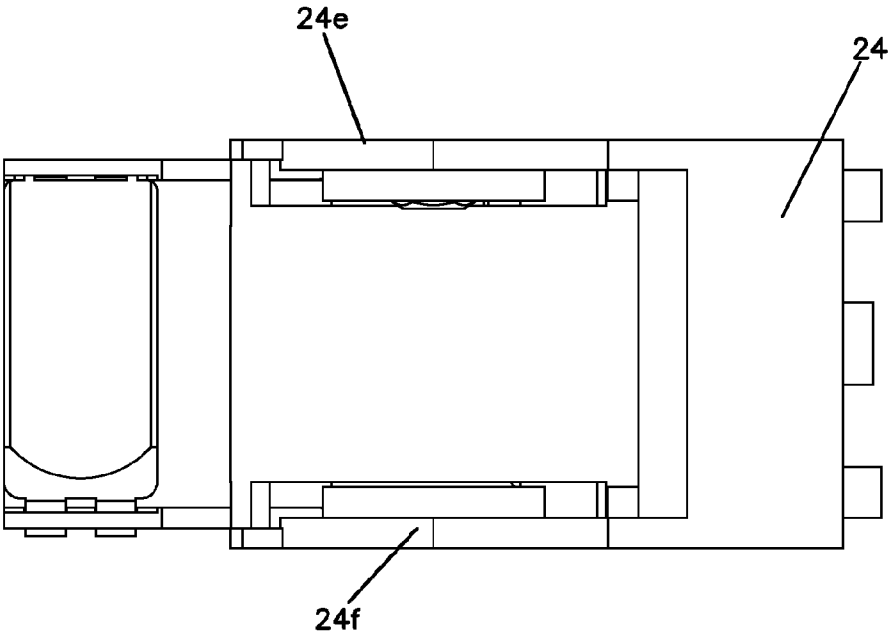


FIG. 16



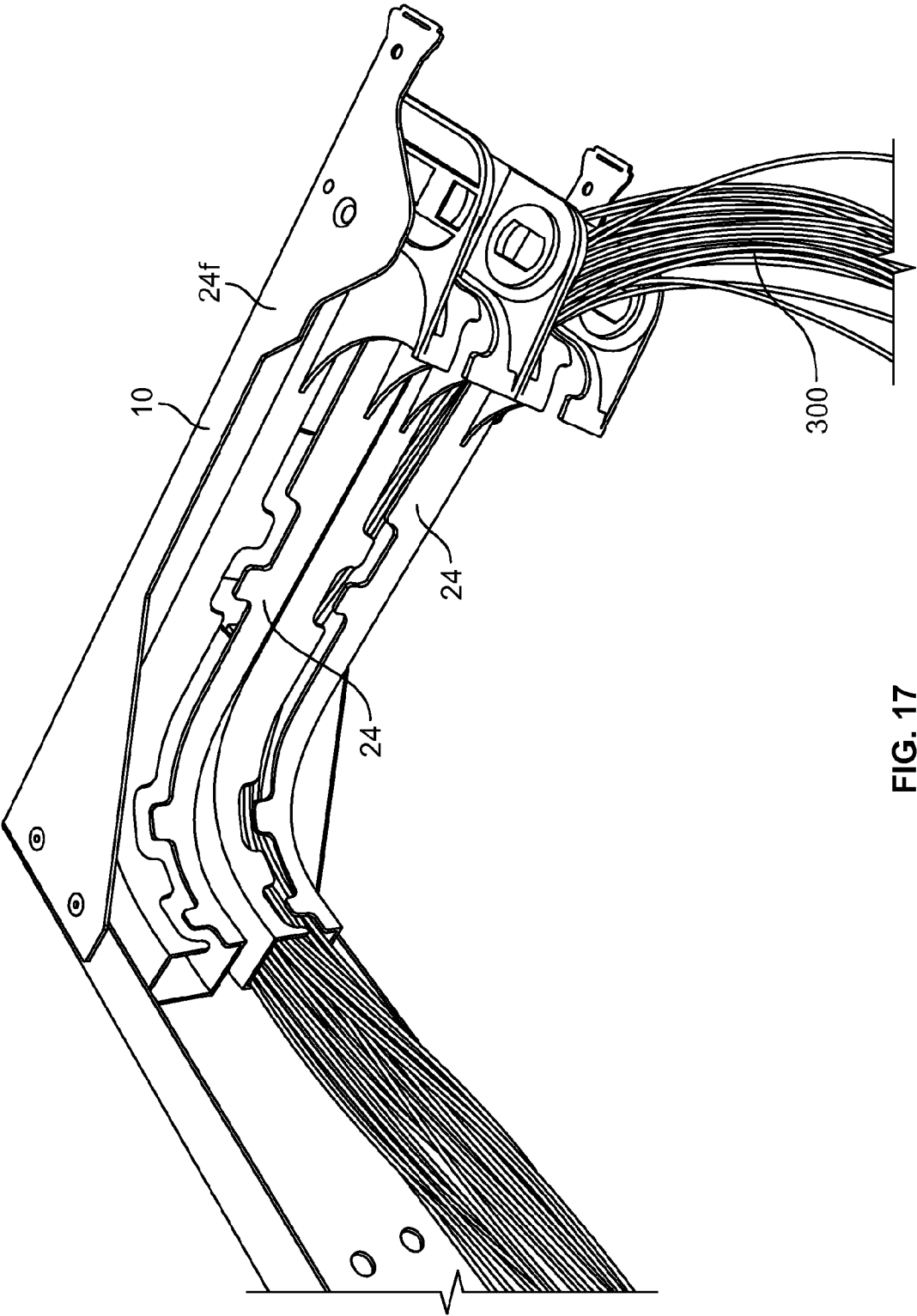


FIG. 17

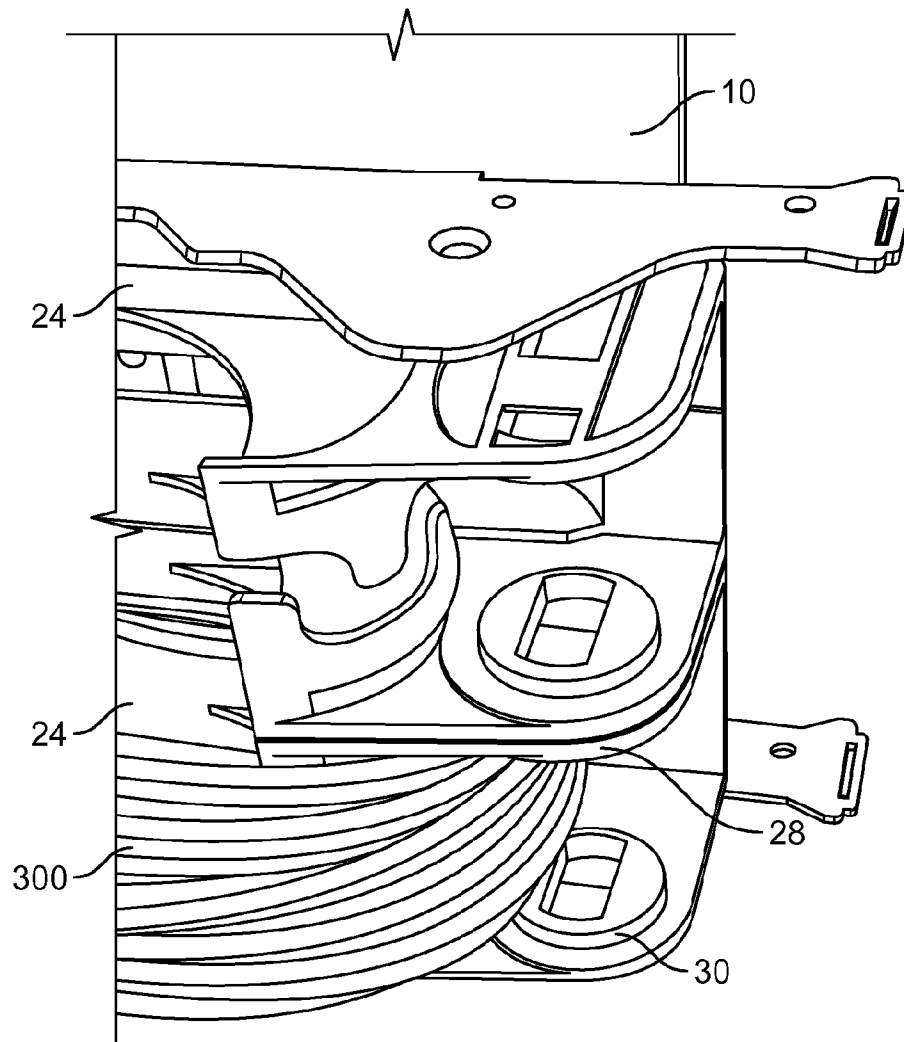


FIG. 18

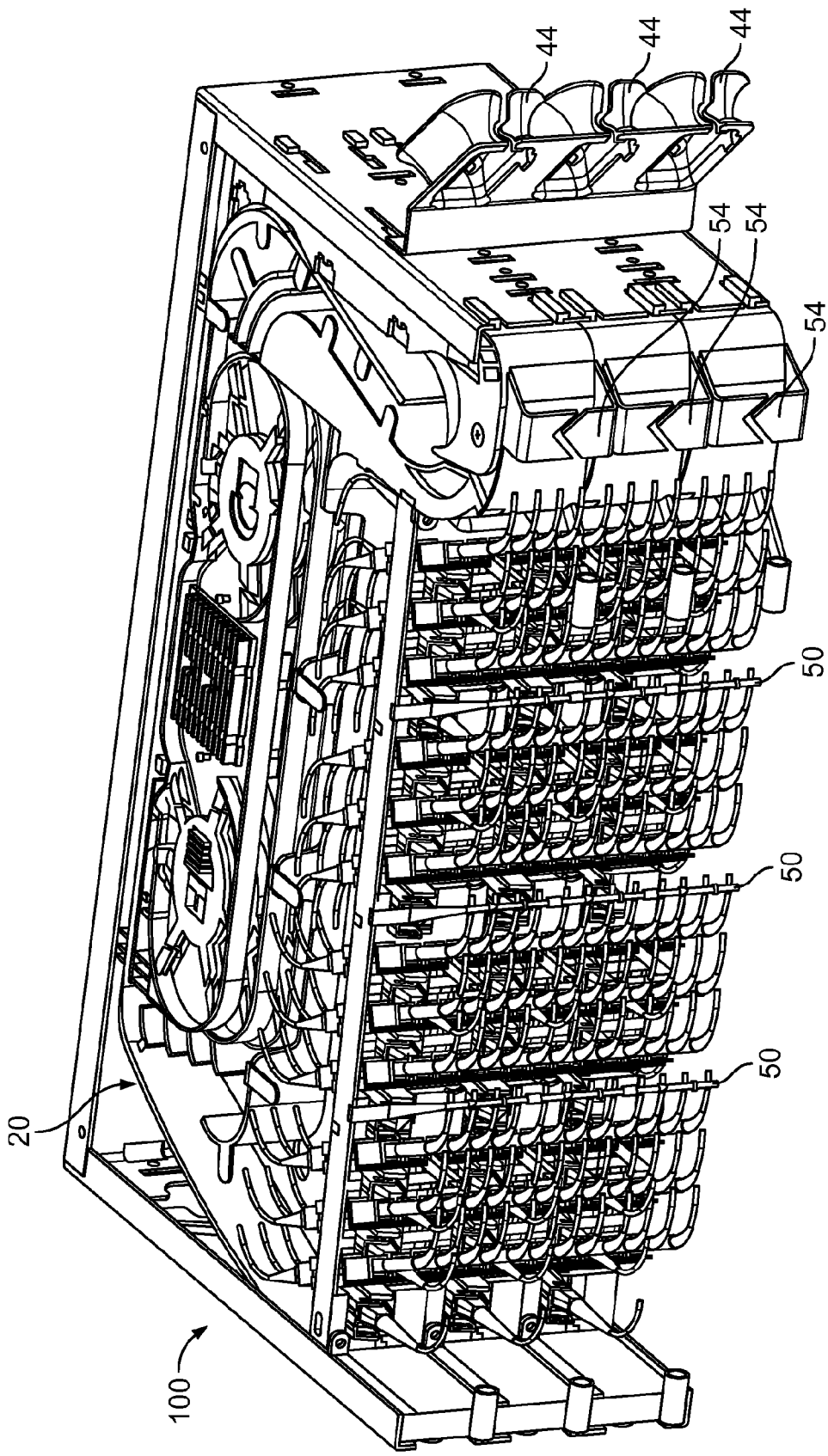
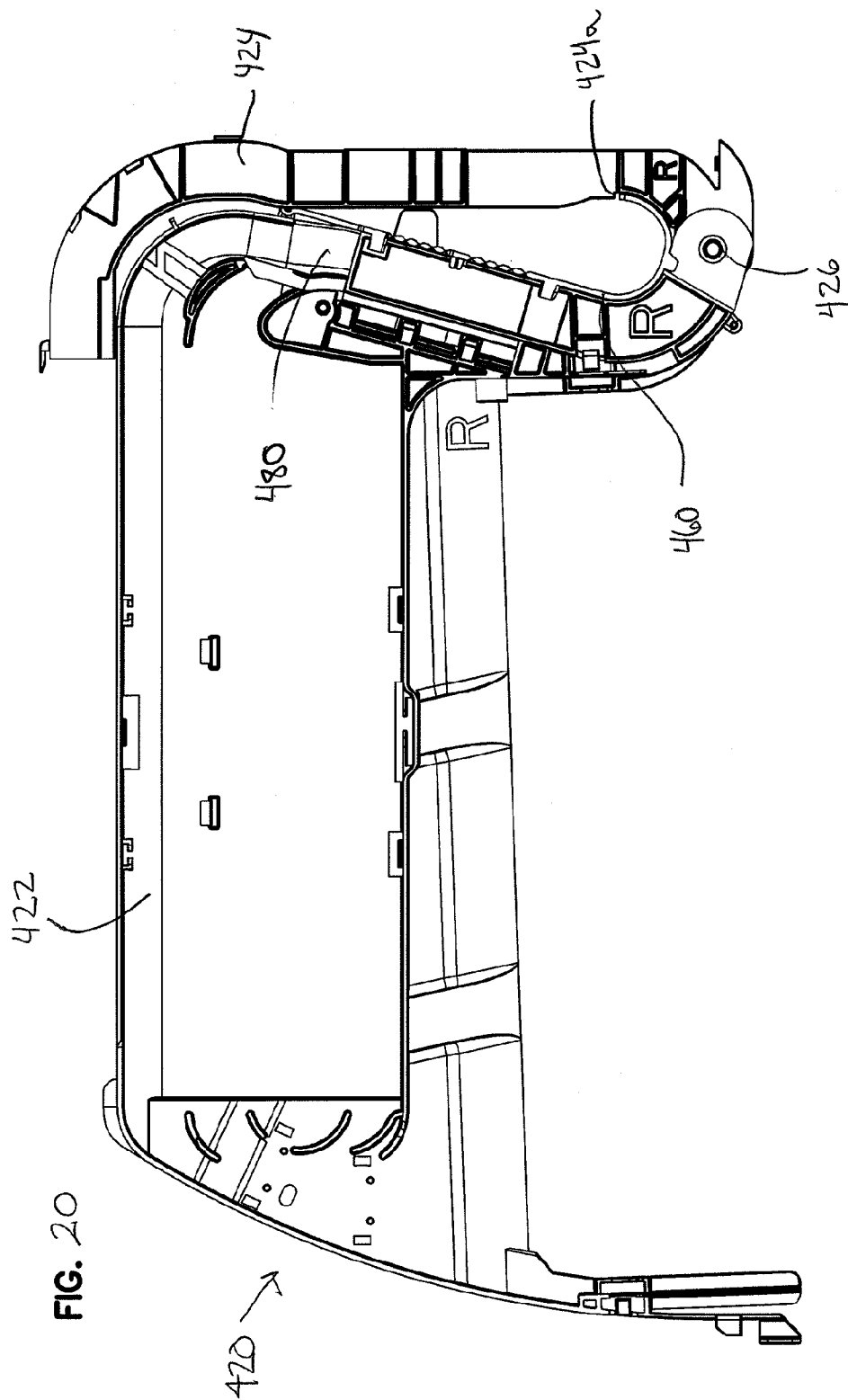
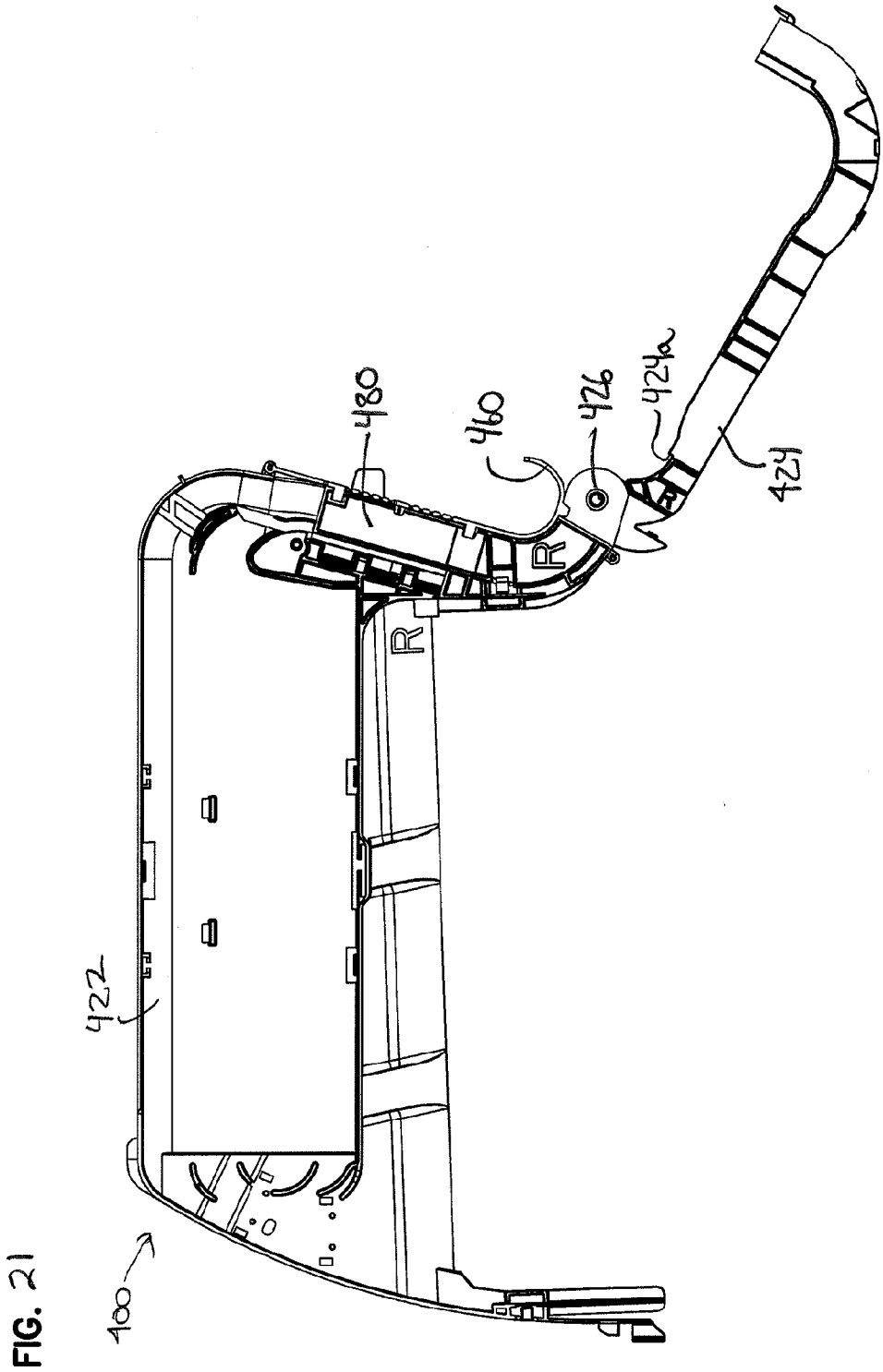


FIG. 19





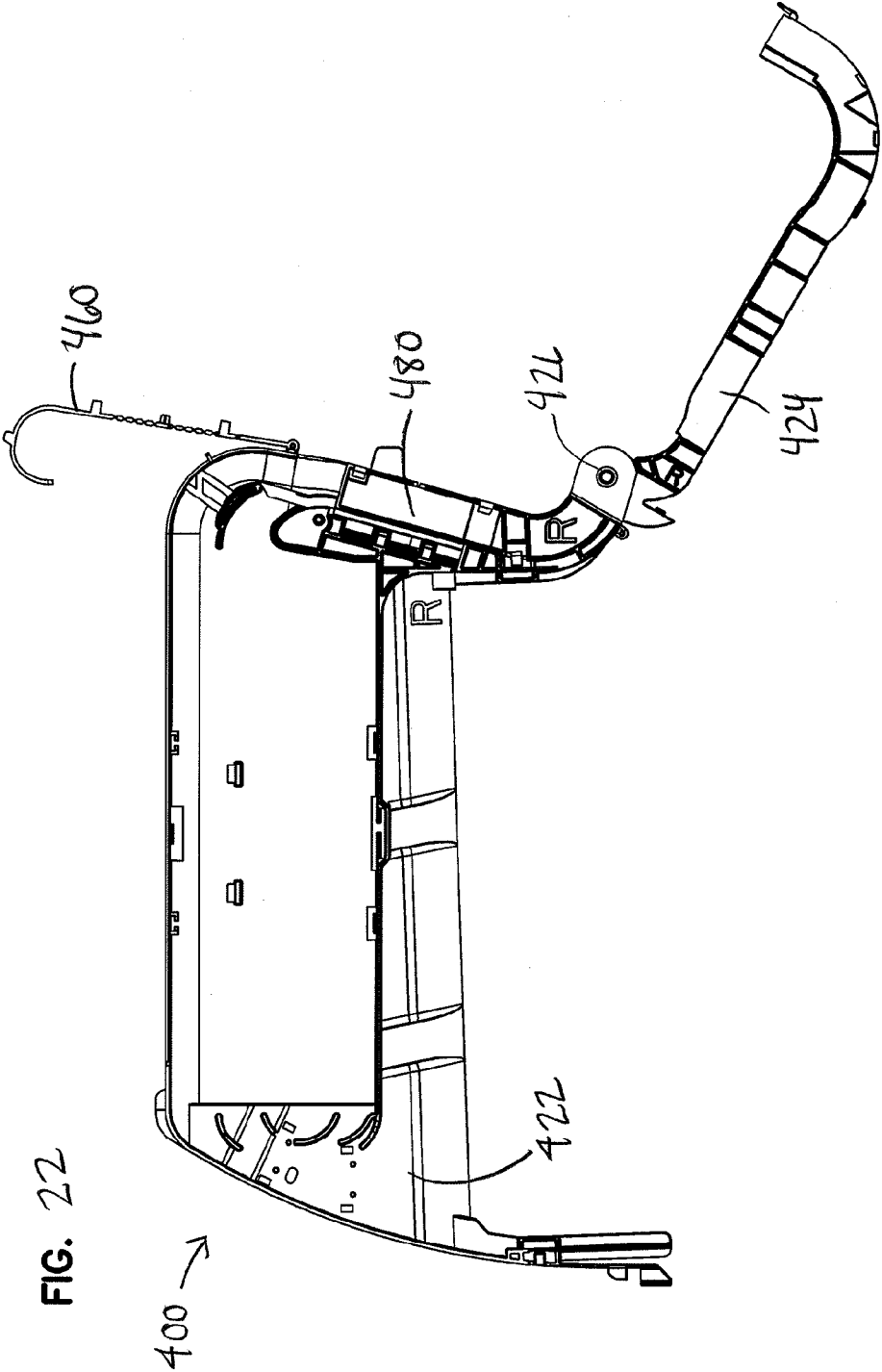


FIG. 23

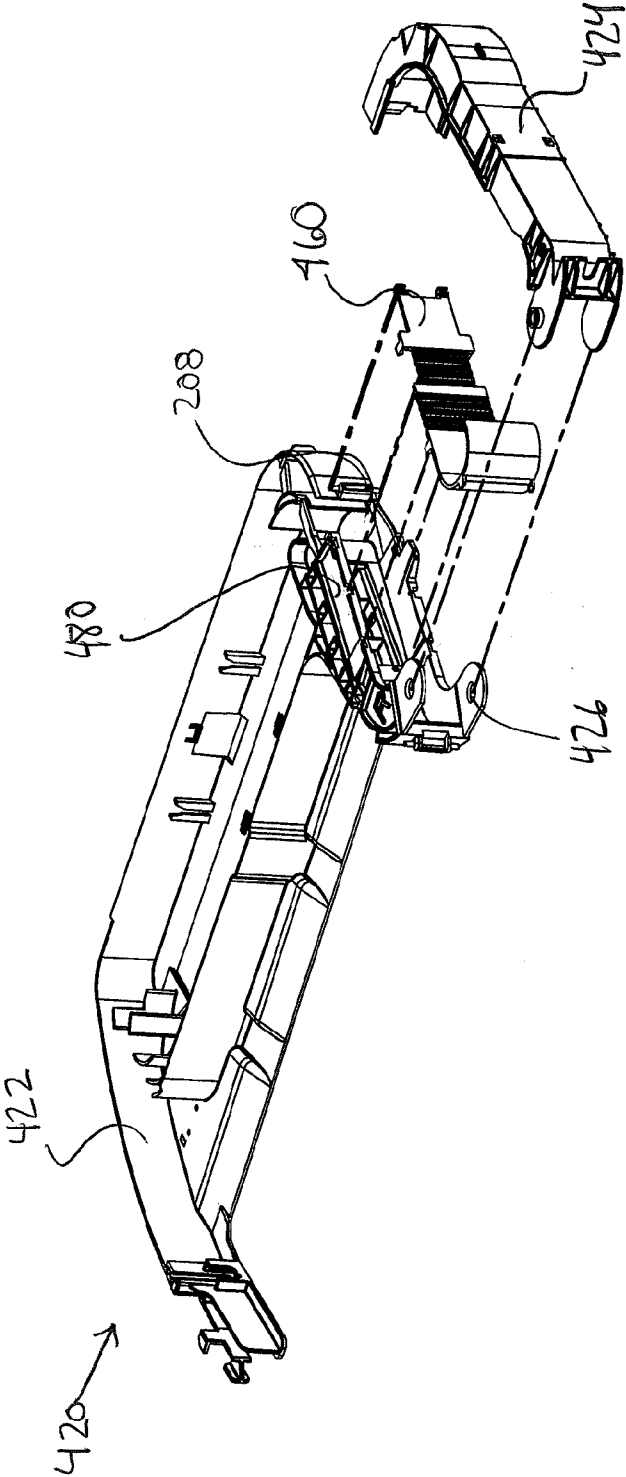


FIG. 24

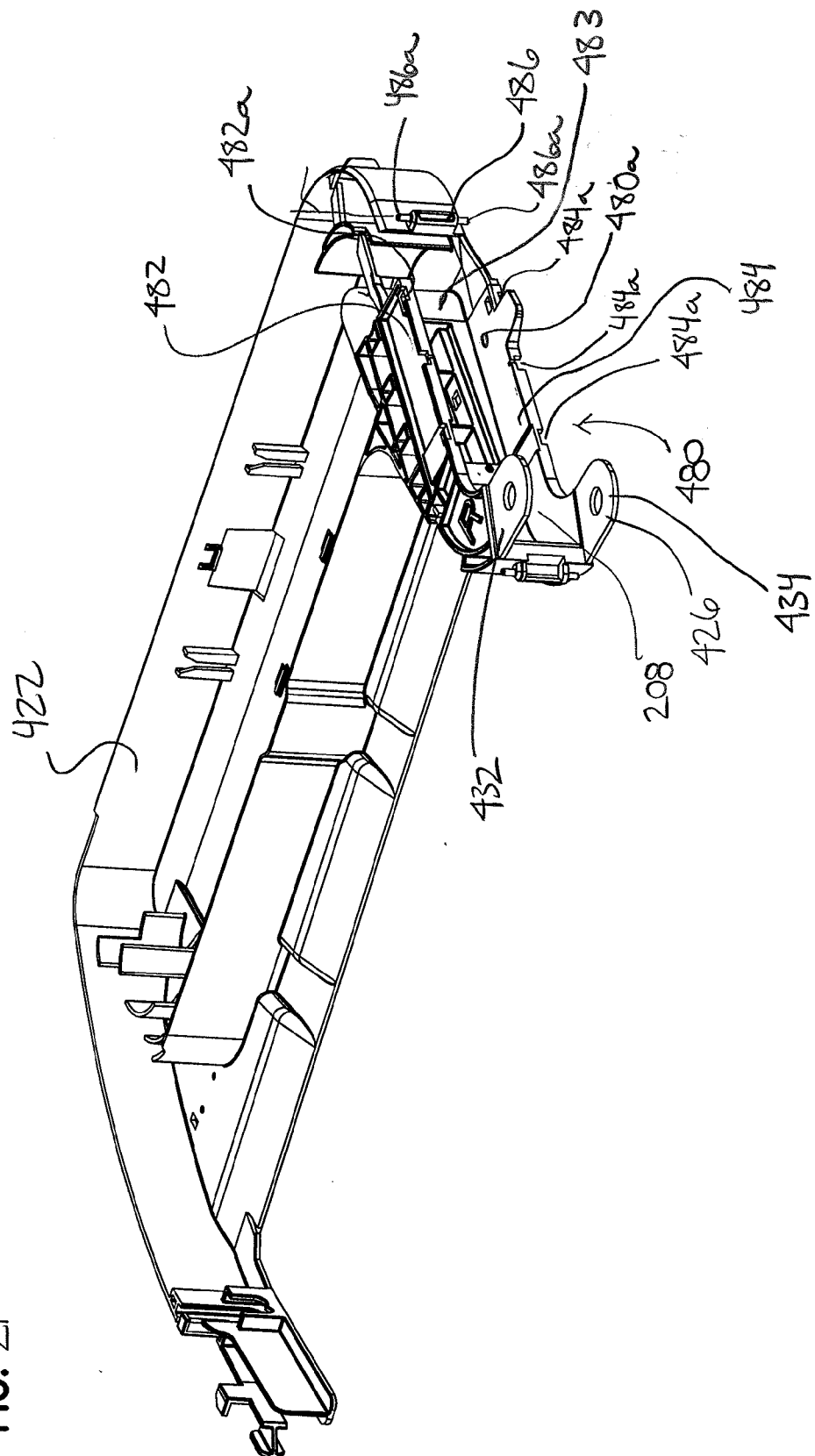


FIG. 25

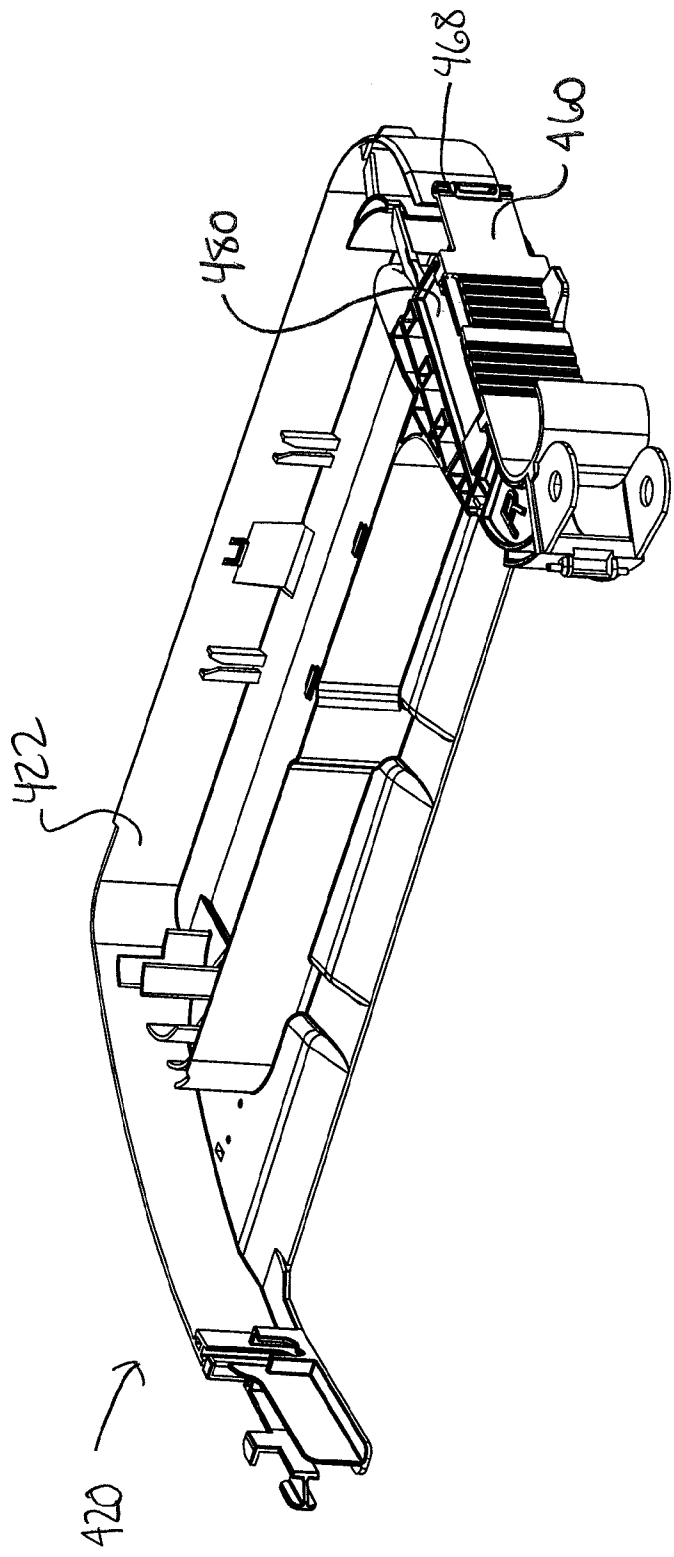
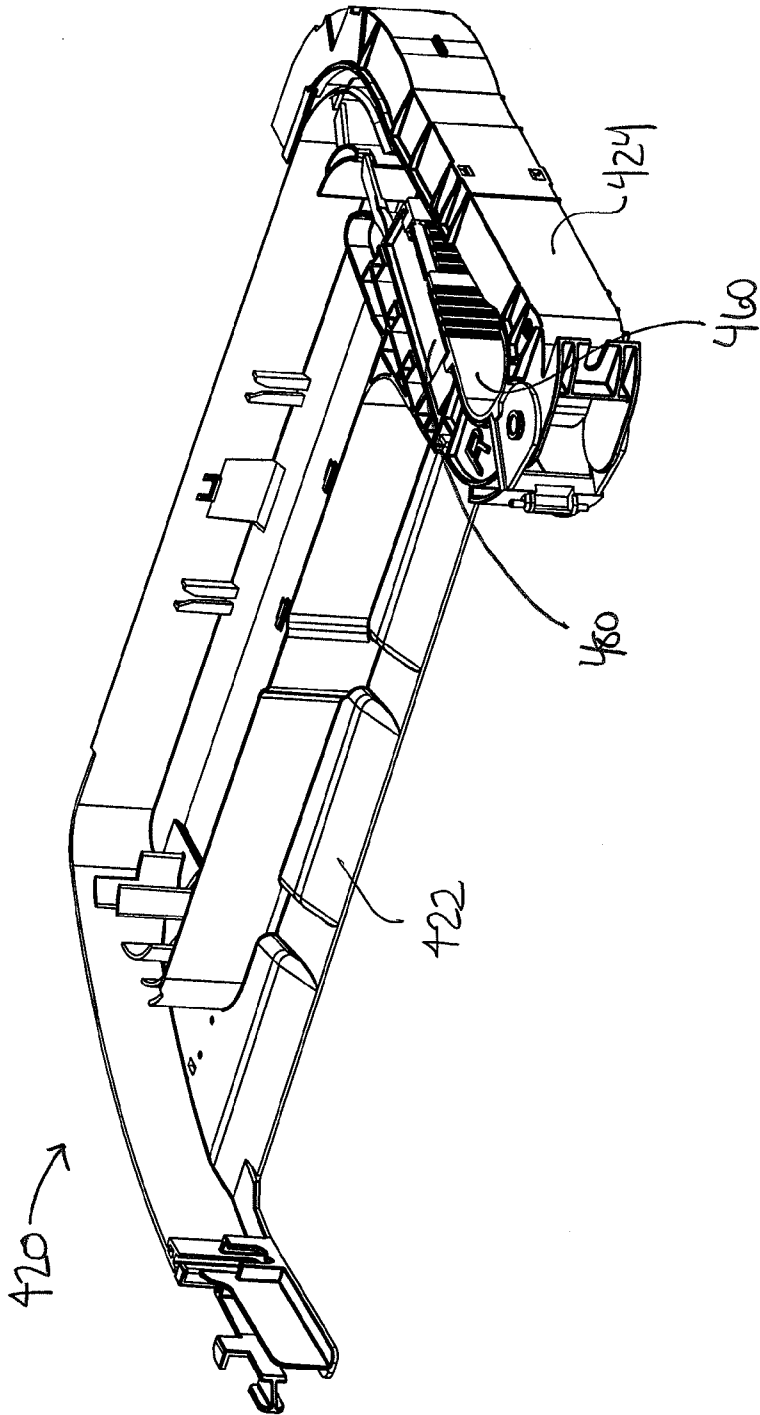


FIG. 26



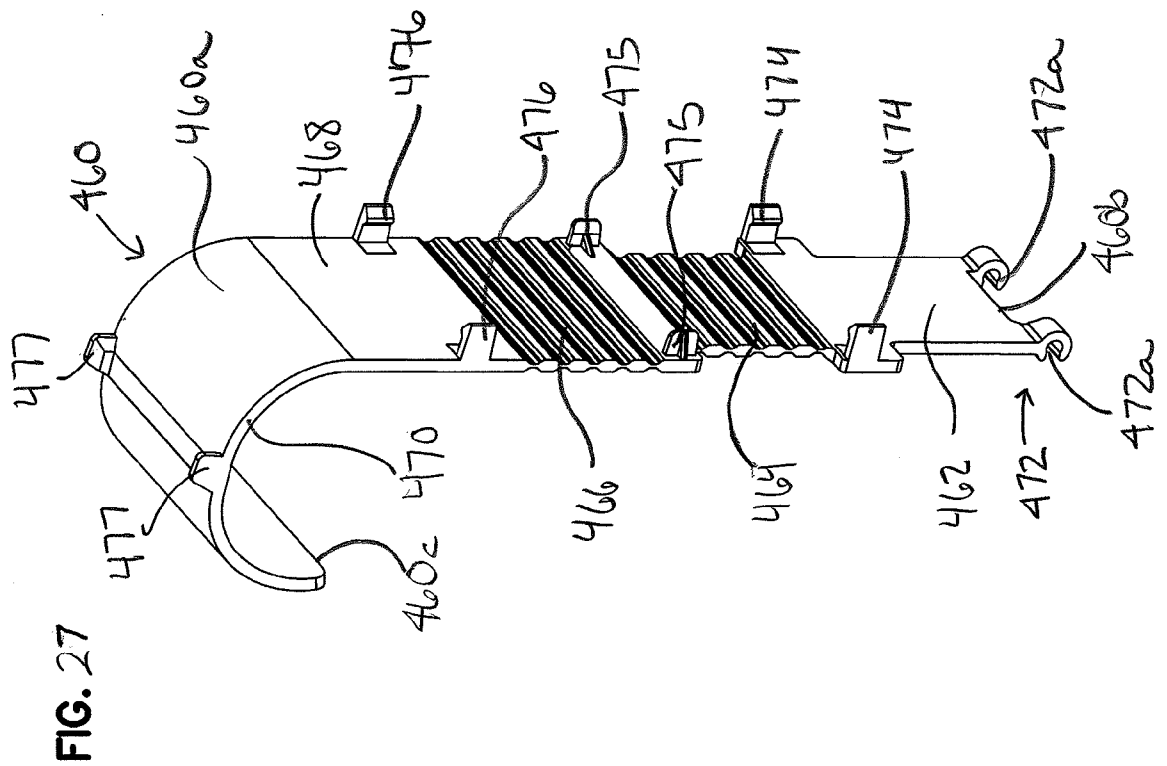
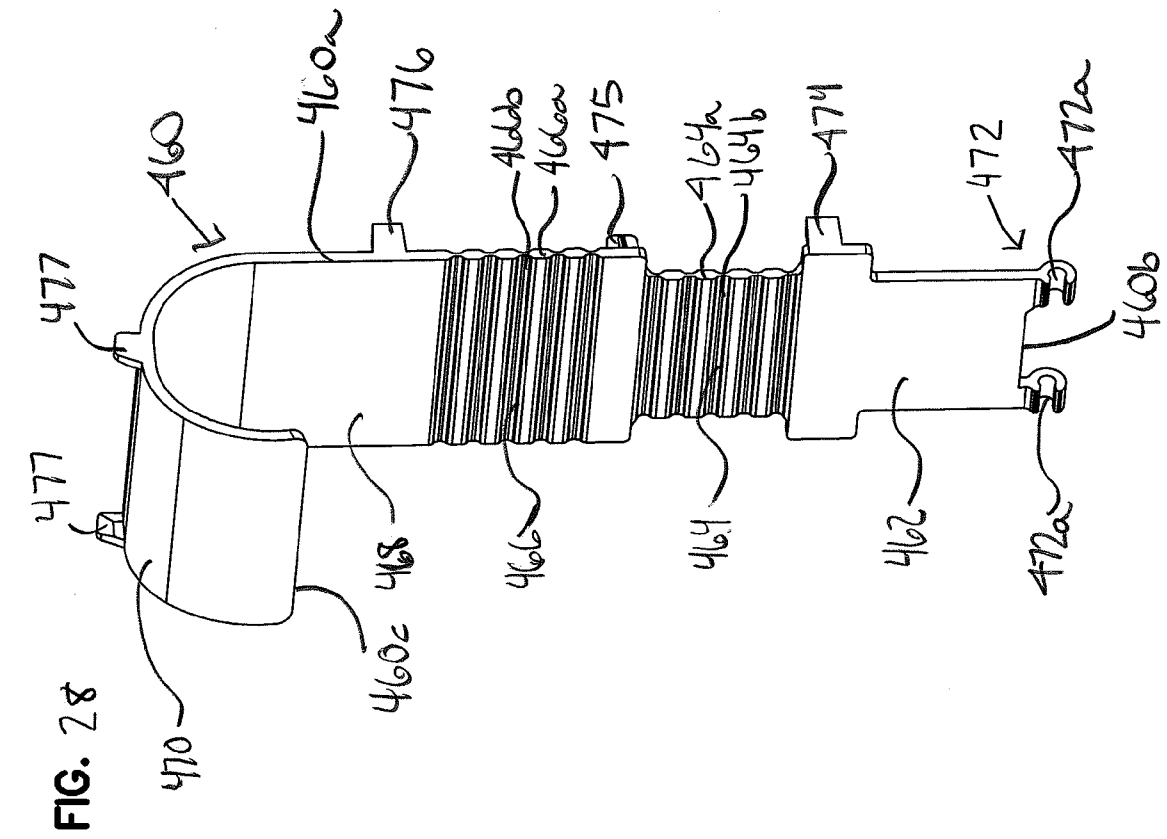


FIG. 29

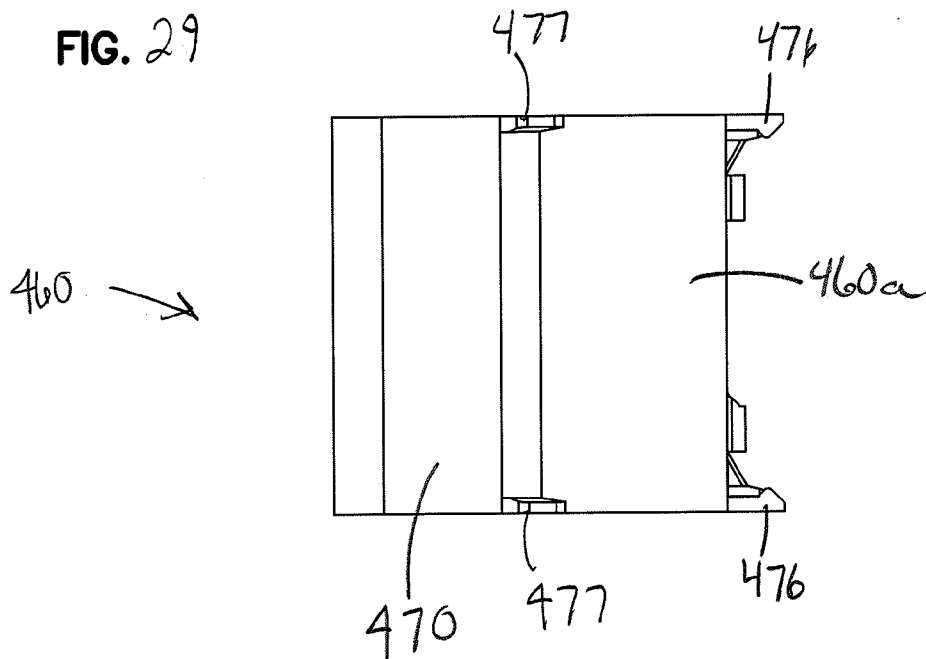


FIG. 30

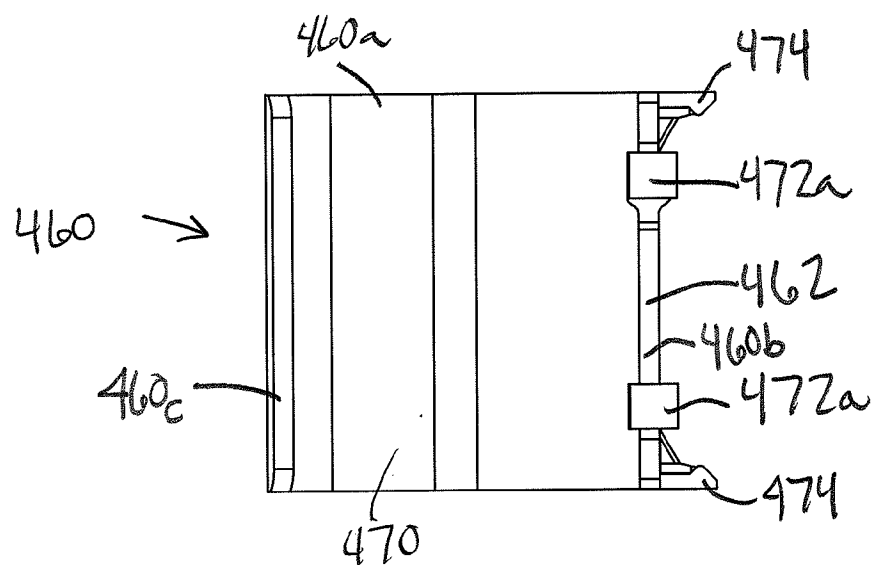


FIG. 31

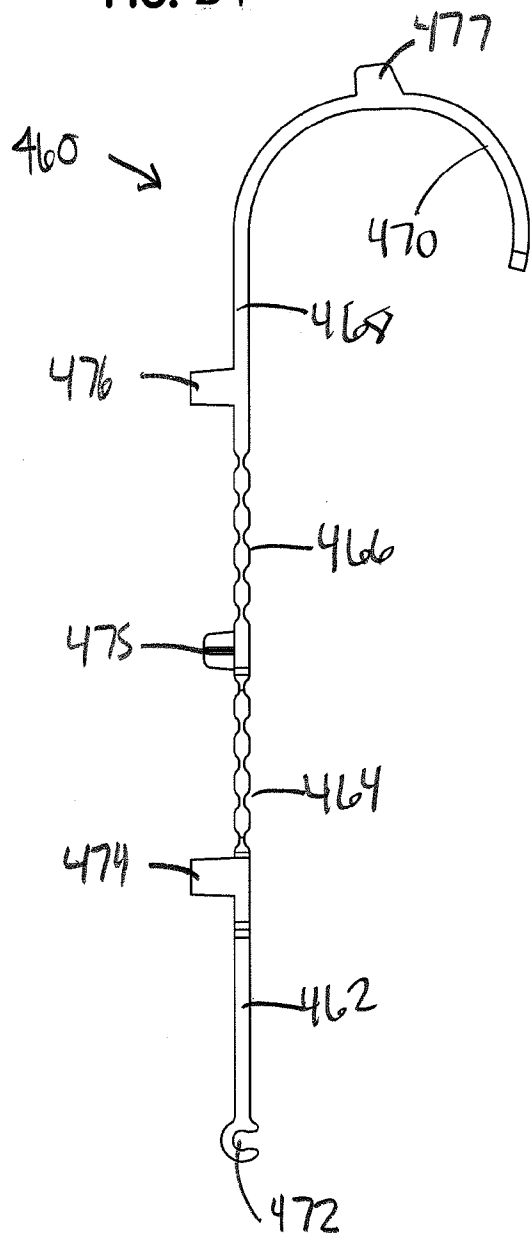
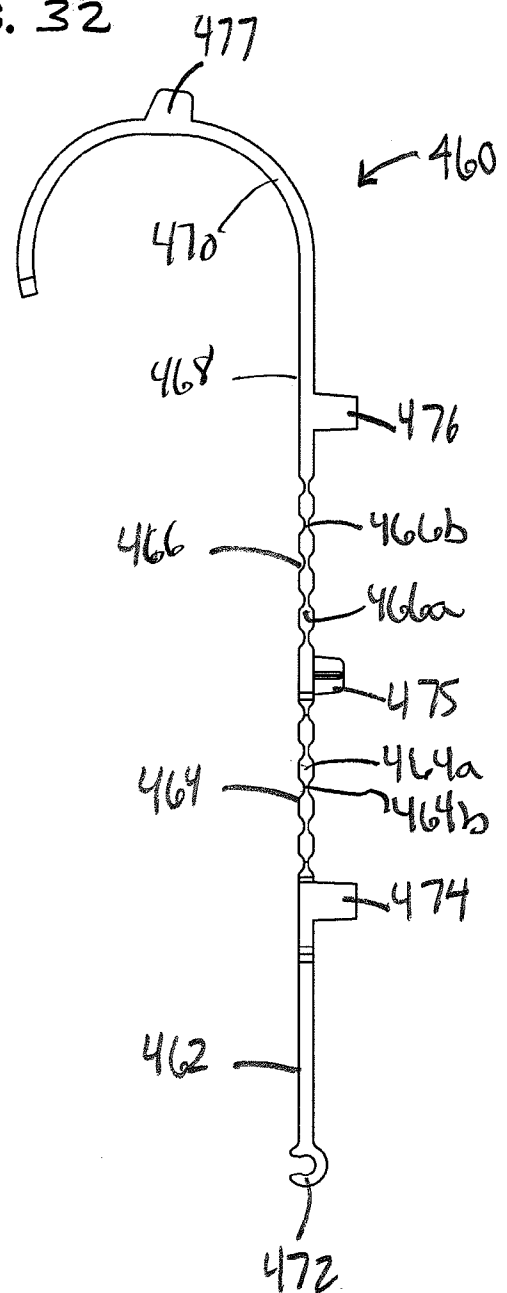


FIG. 32



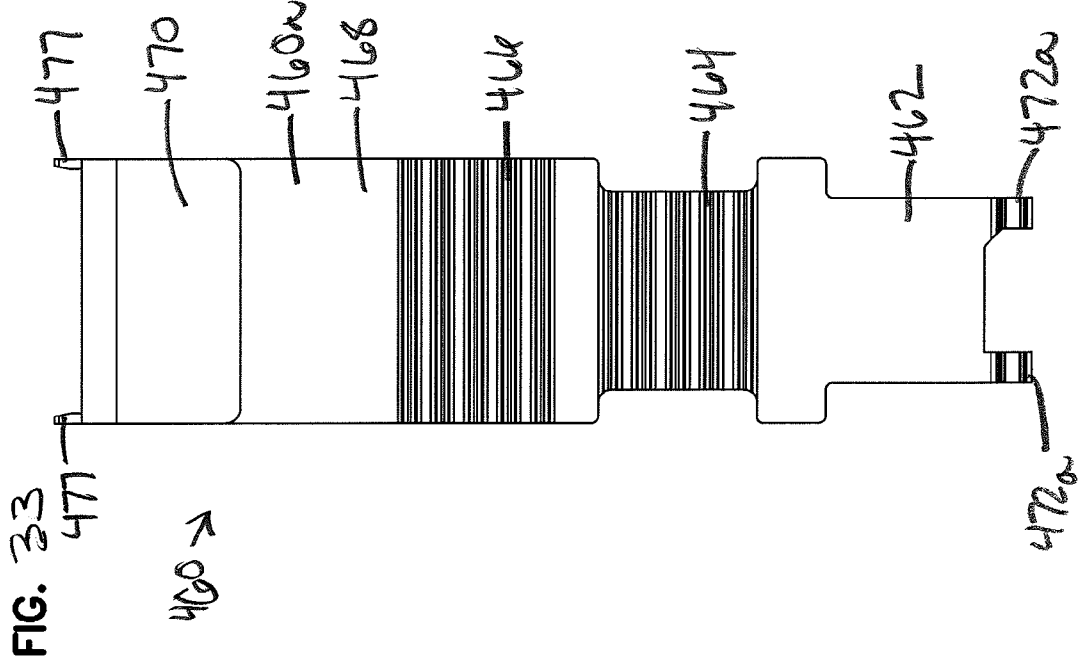
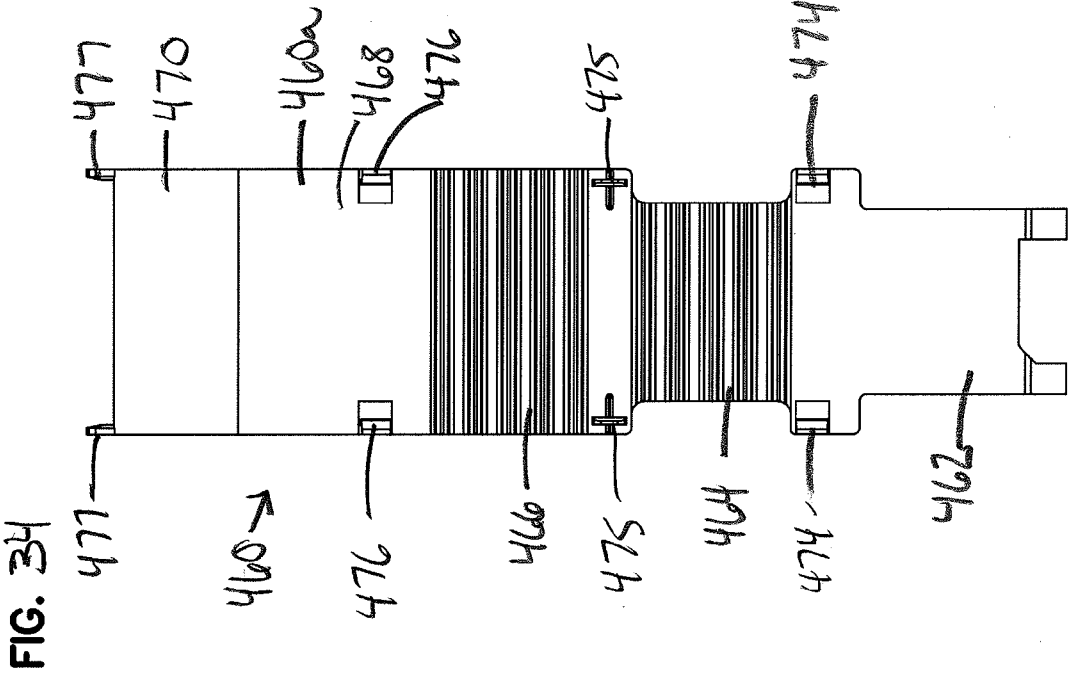
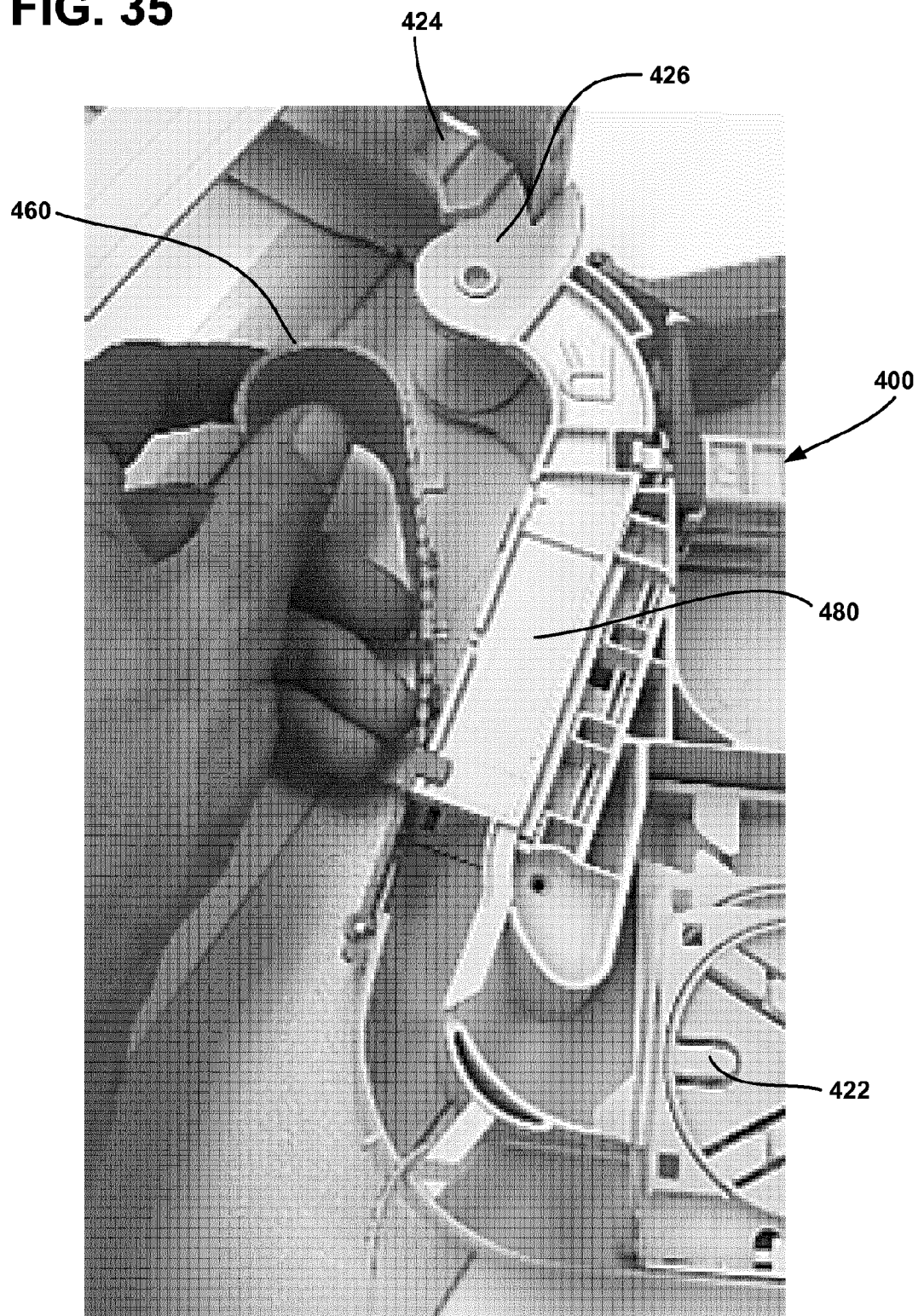


FIG. 35



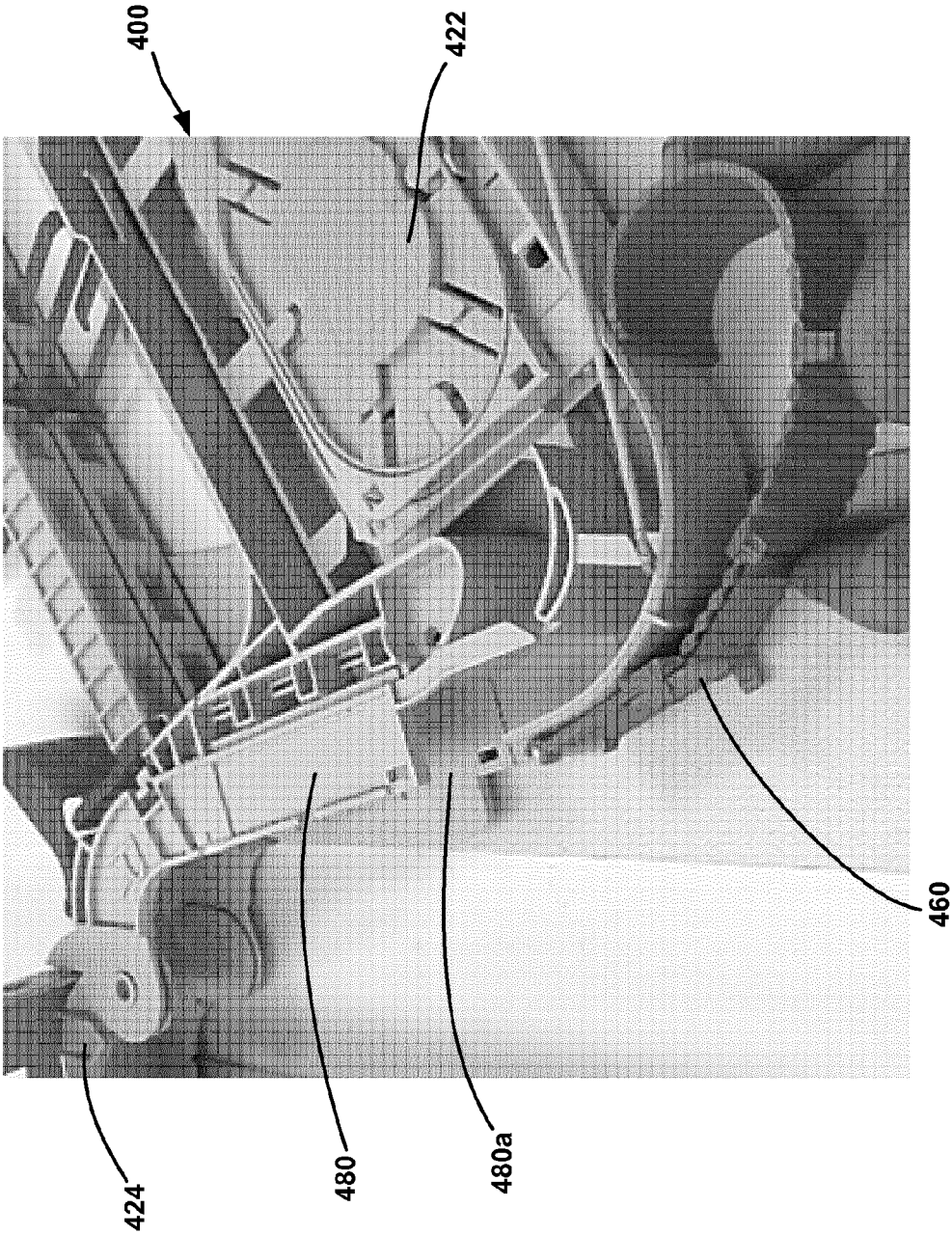
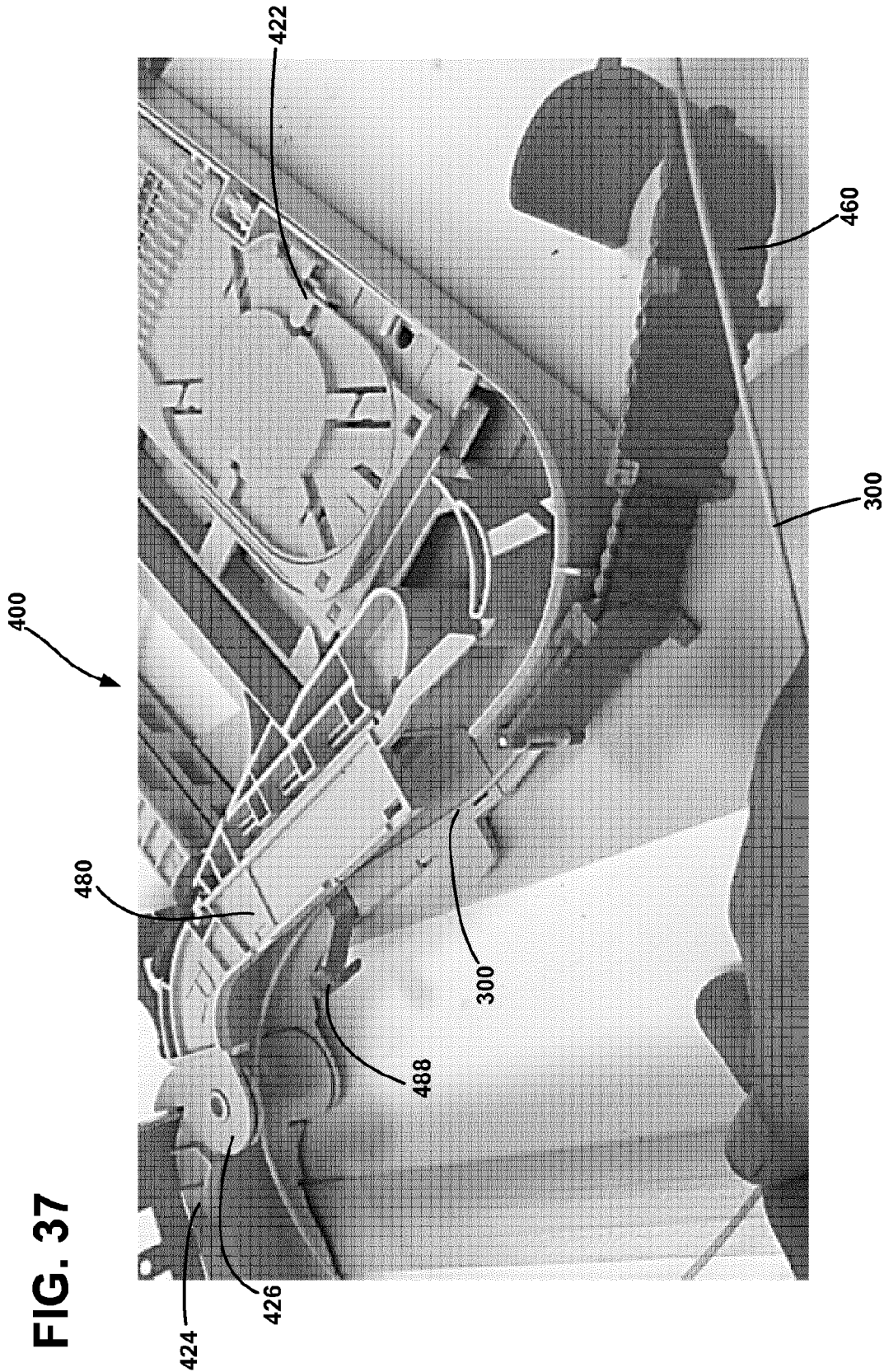


FIG. 36



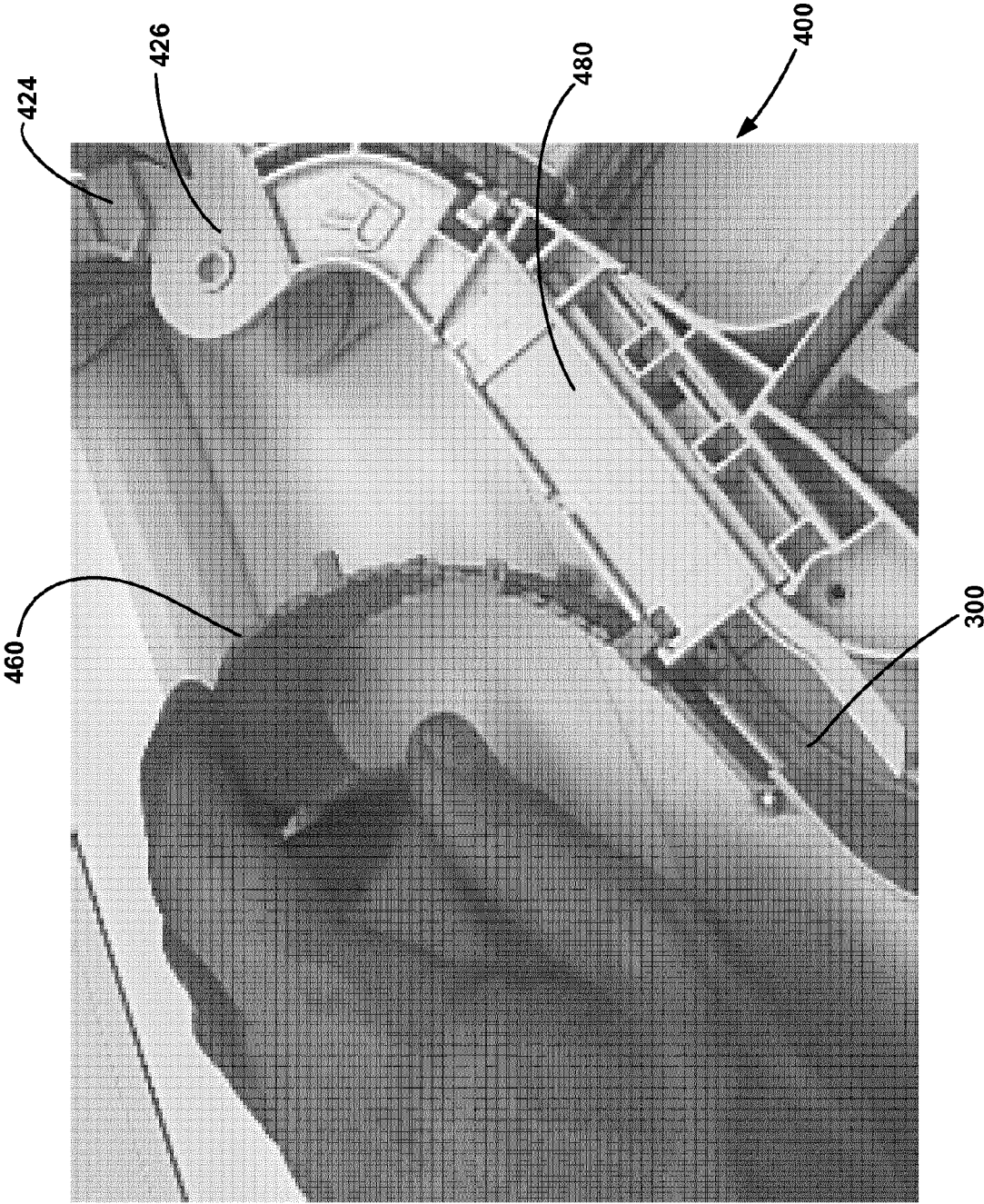
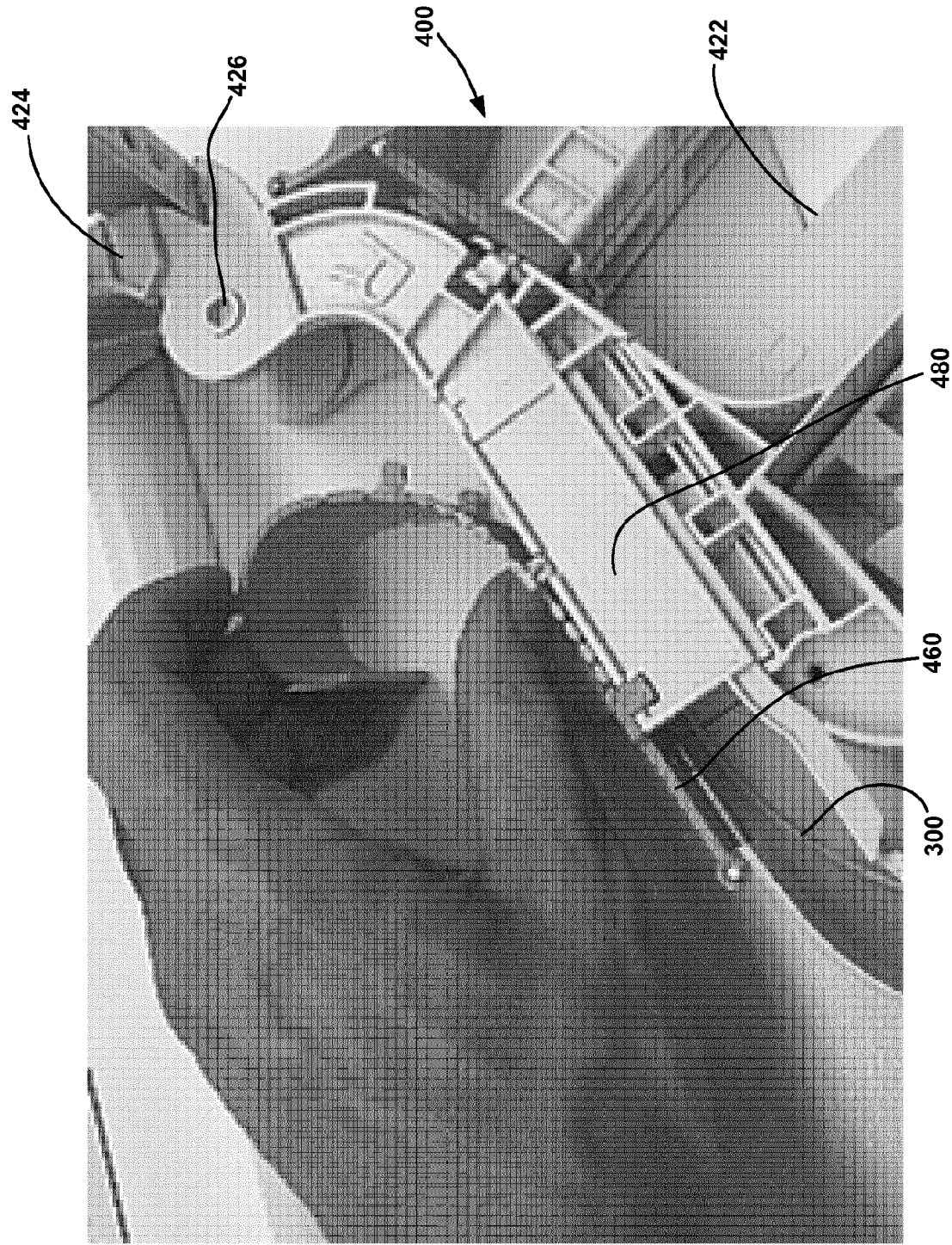


FIG. 38

FIG. 39



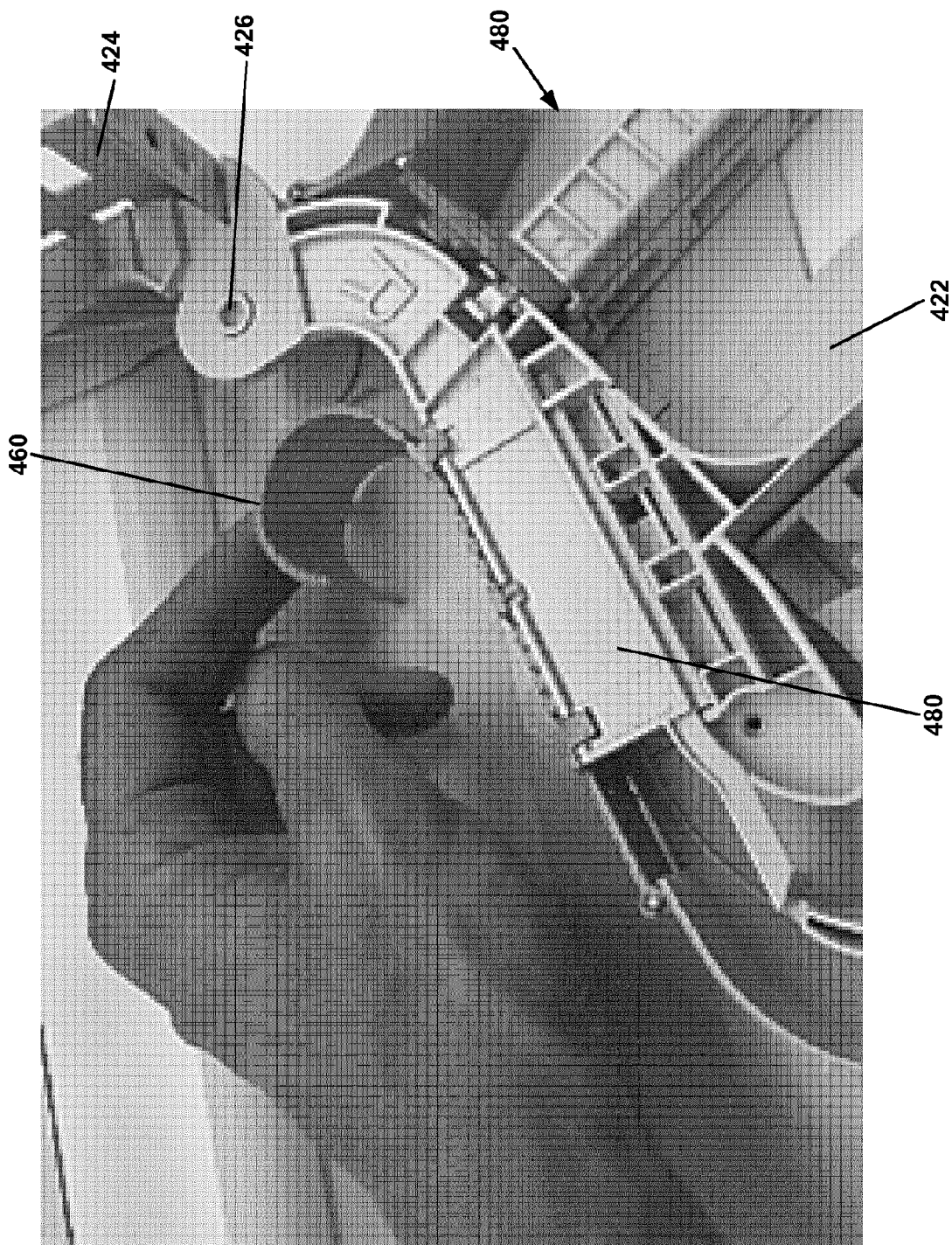


FIG. 40

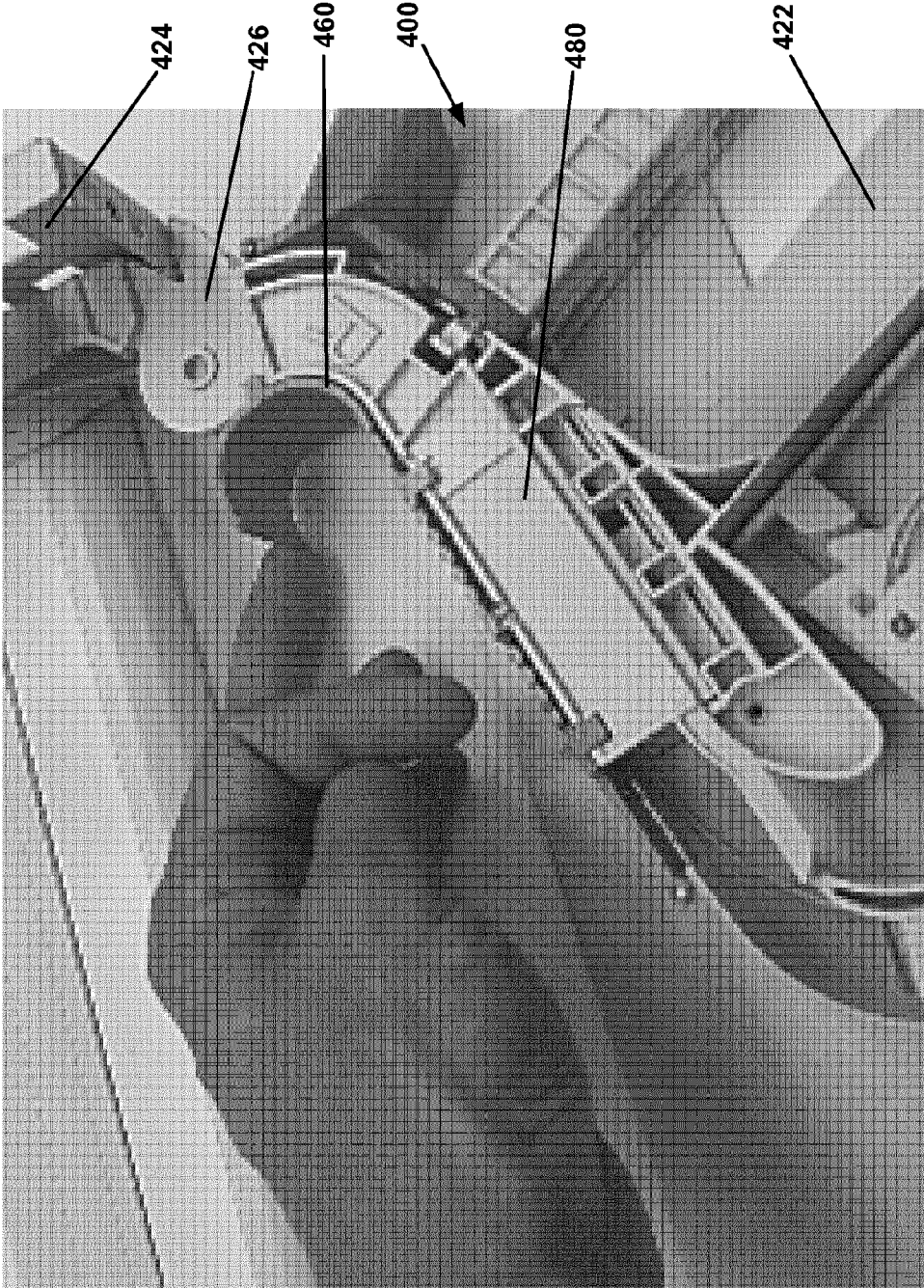


FIG. 41

FIG. 42

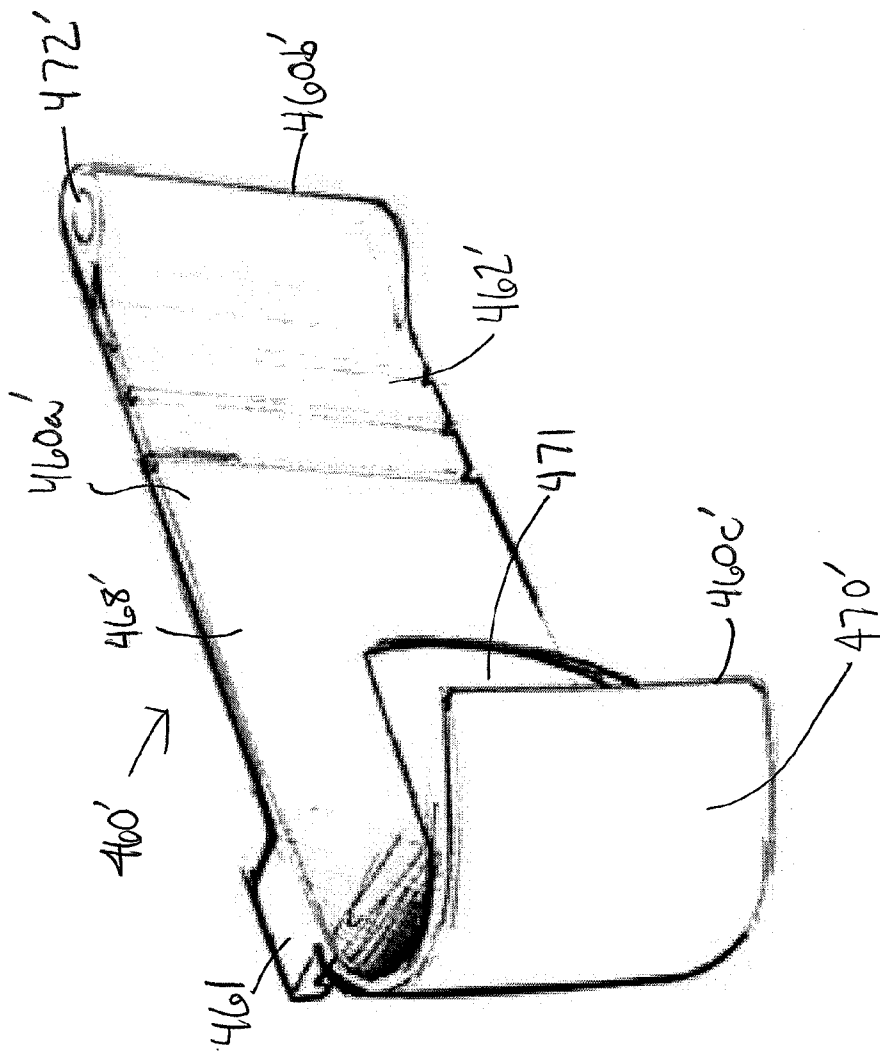
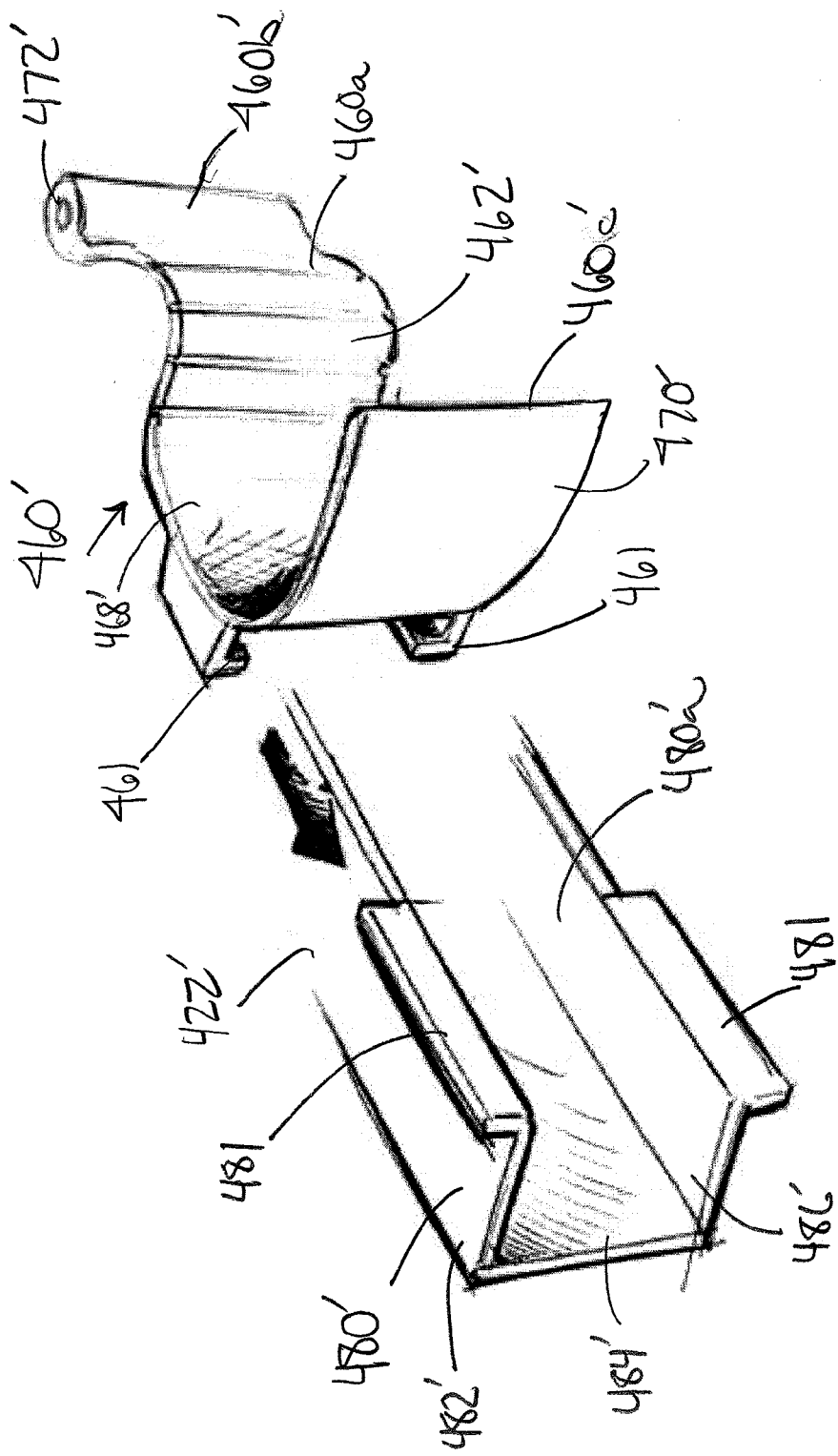
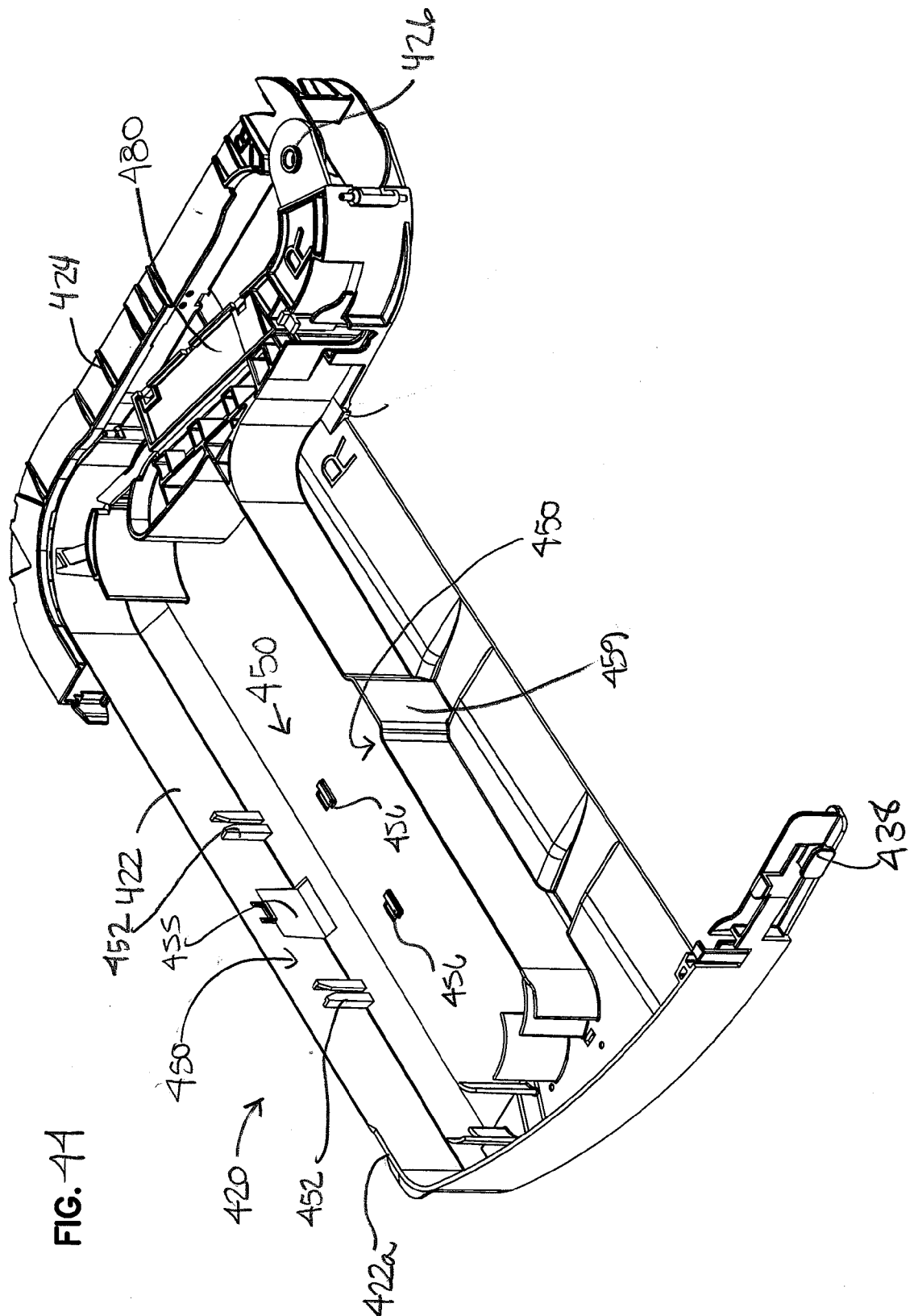


FIG. 43





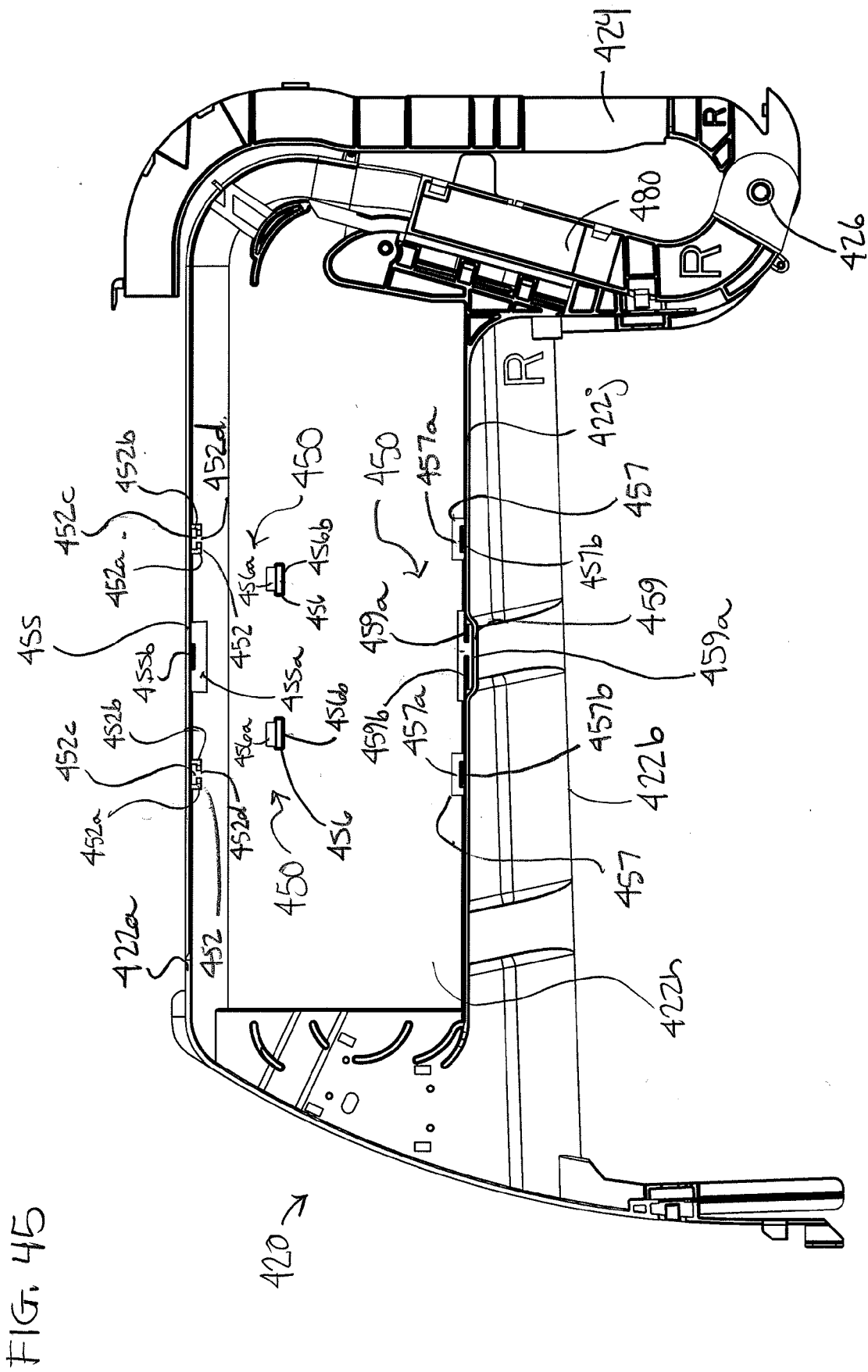
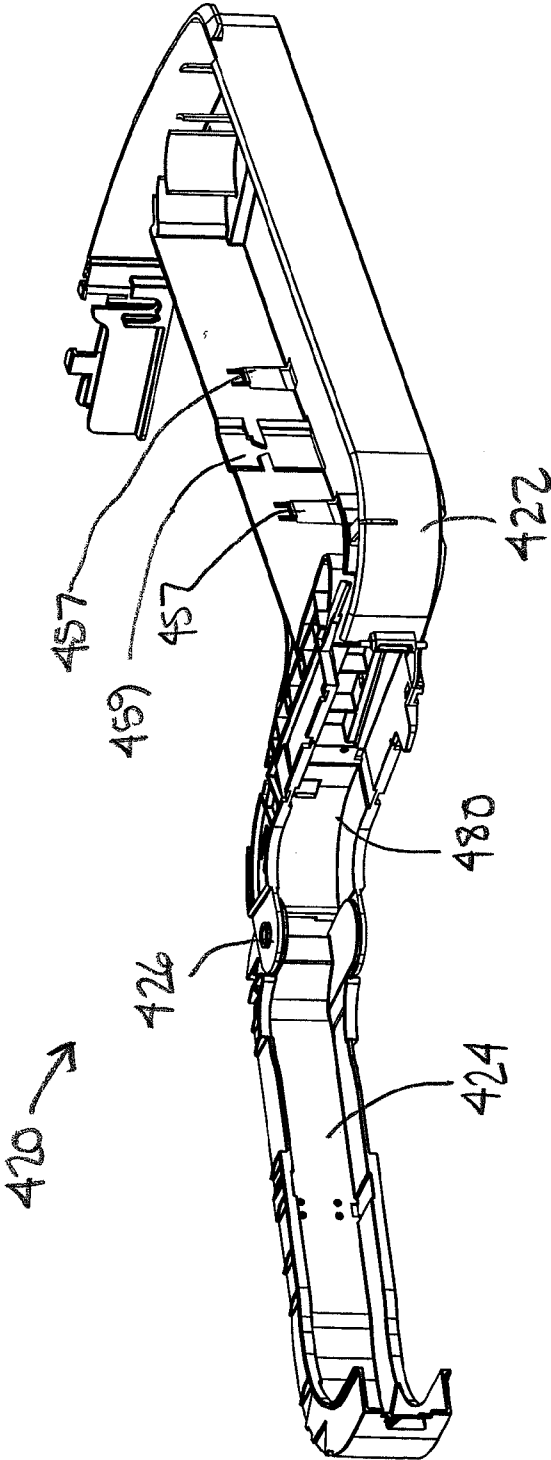


FIG. 46



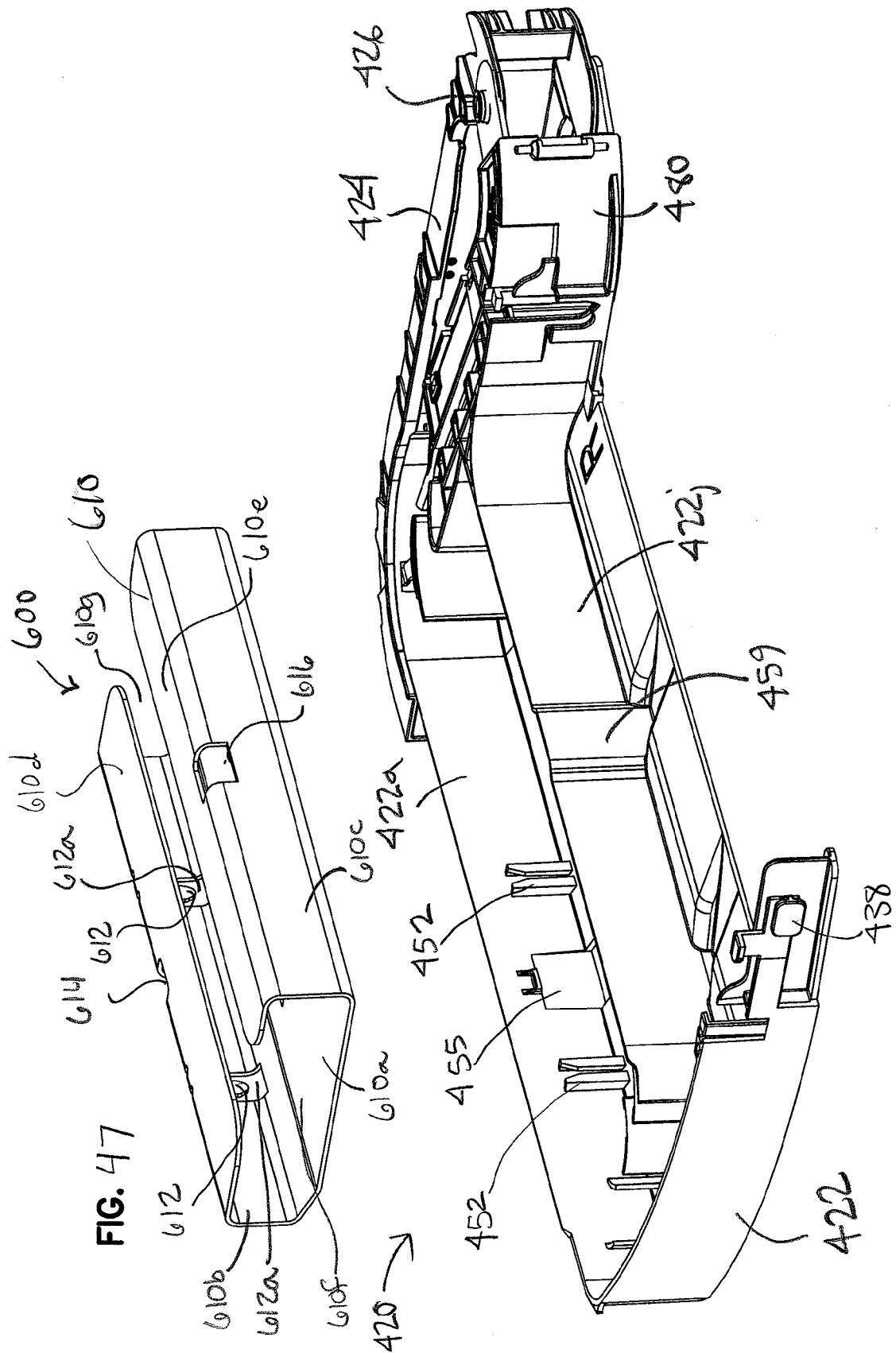


FIG. 48

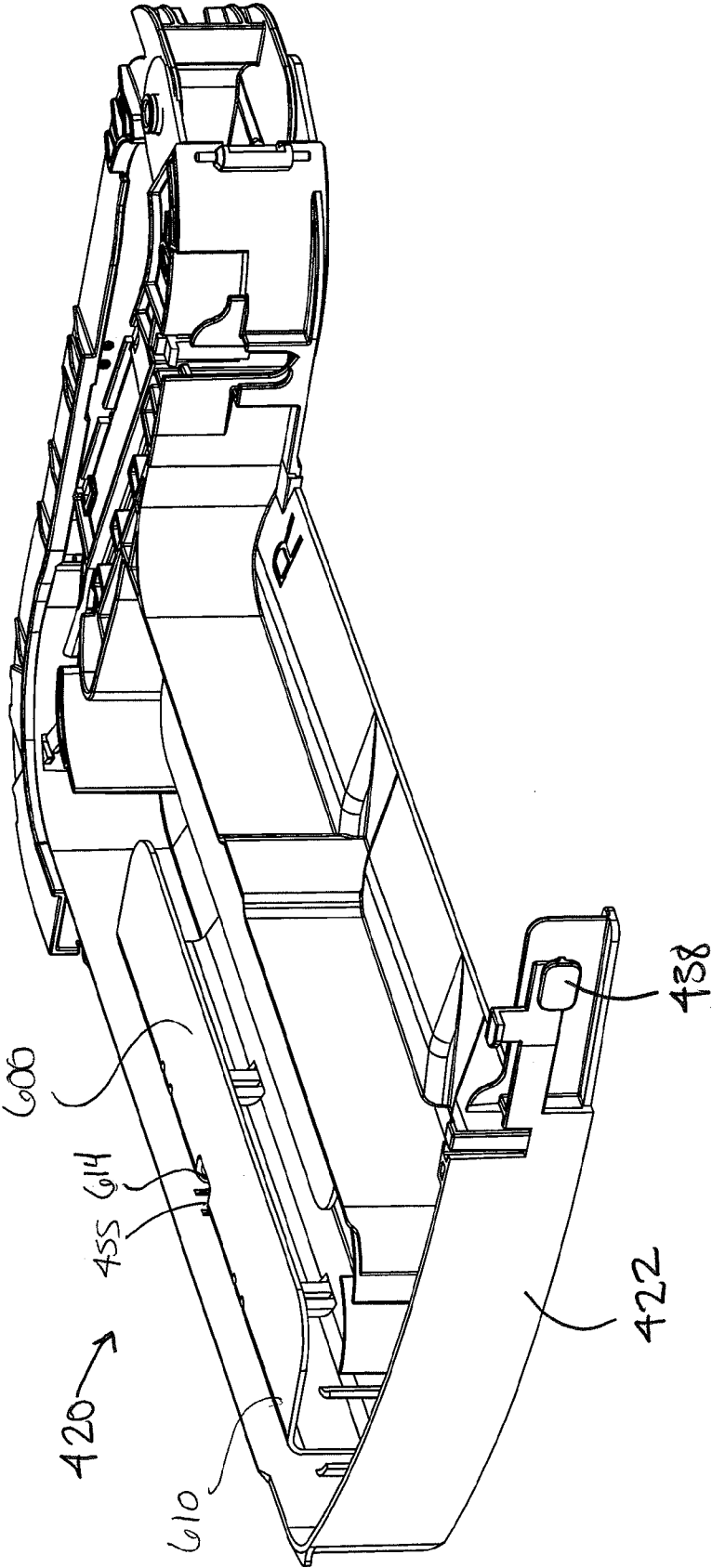


FIG. 49

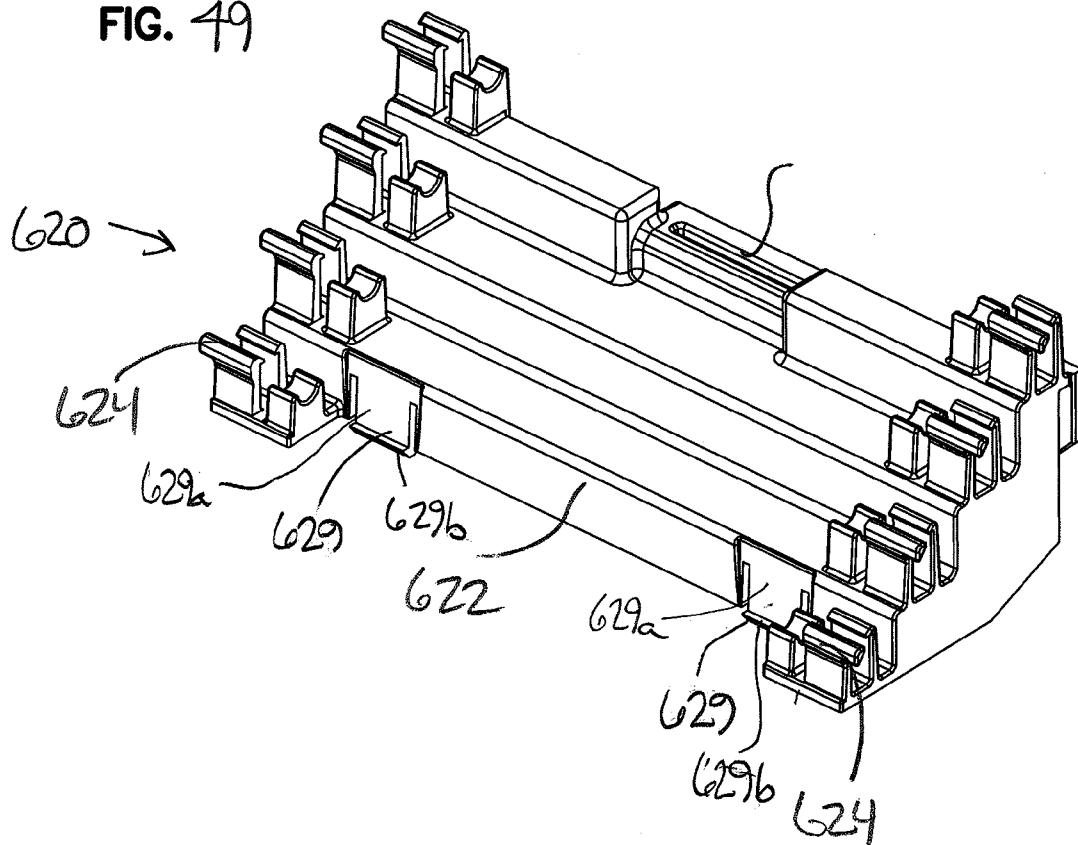


FIG. 50

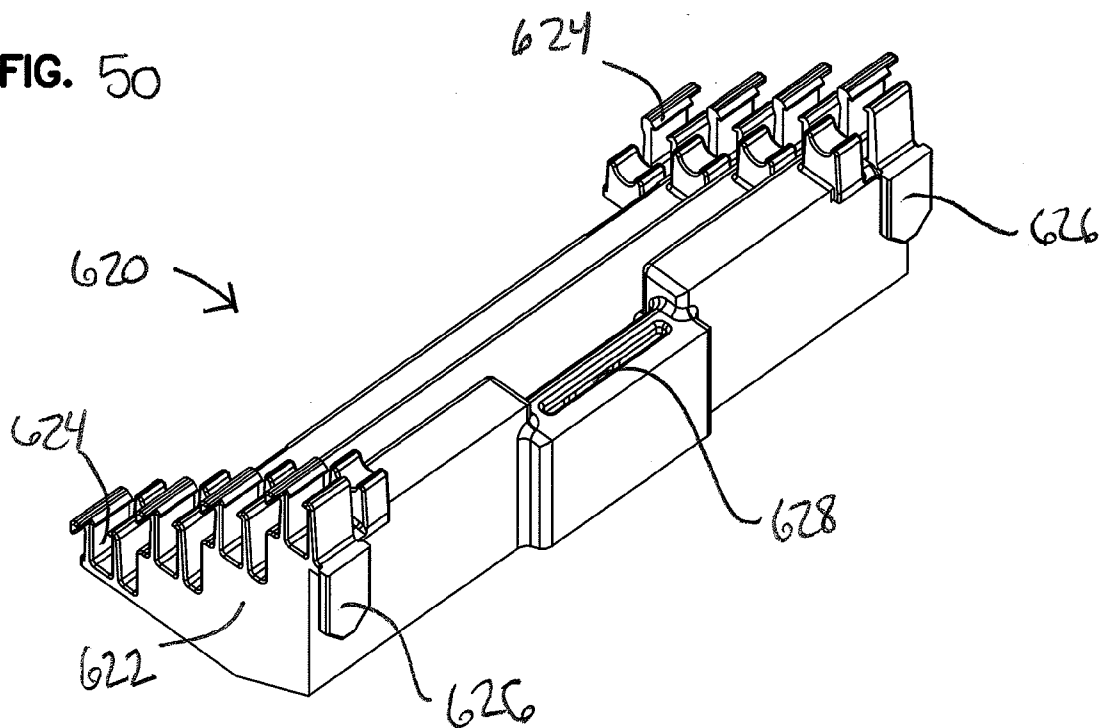
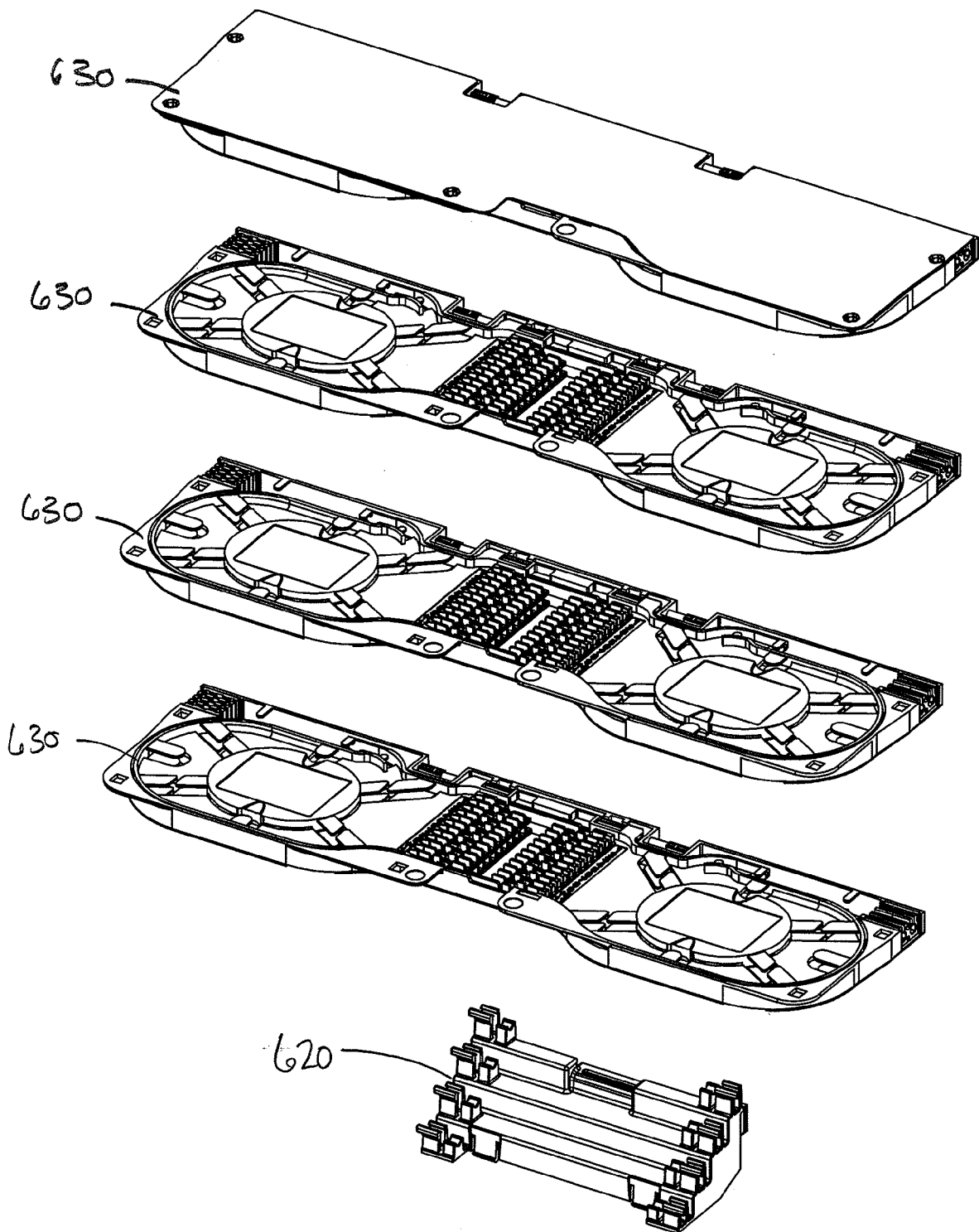


FIG. 51



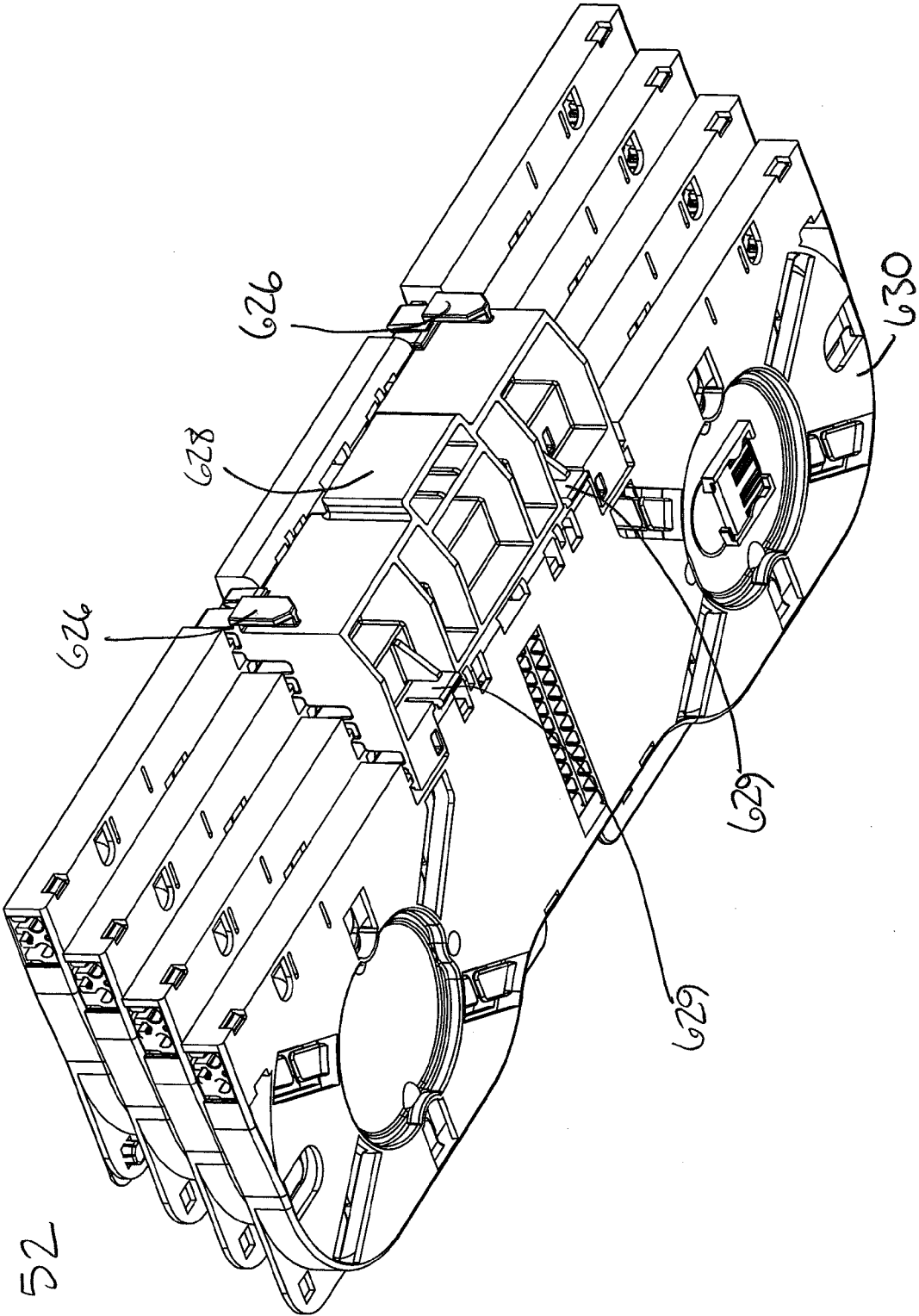
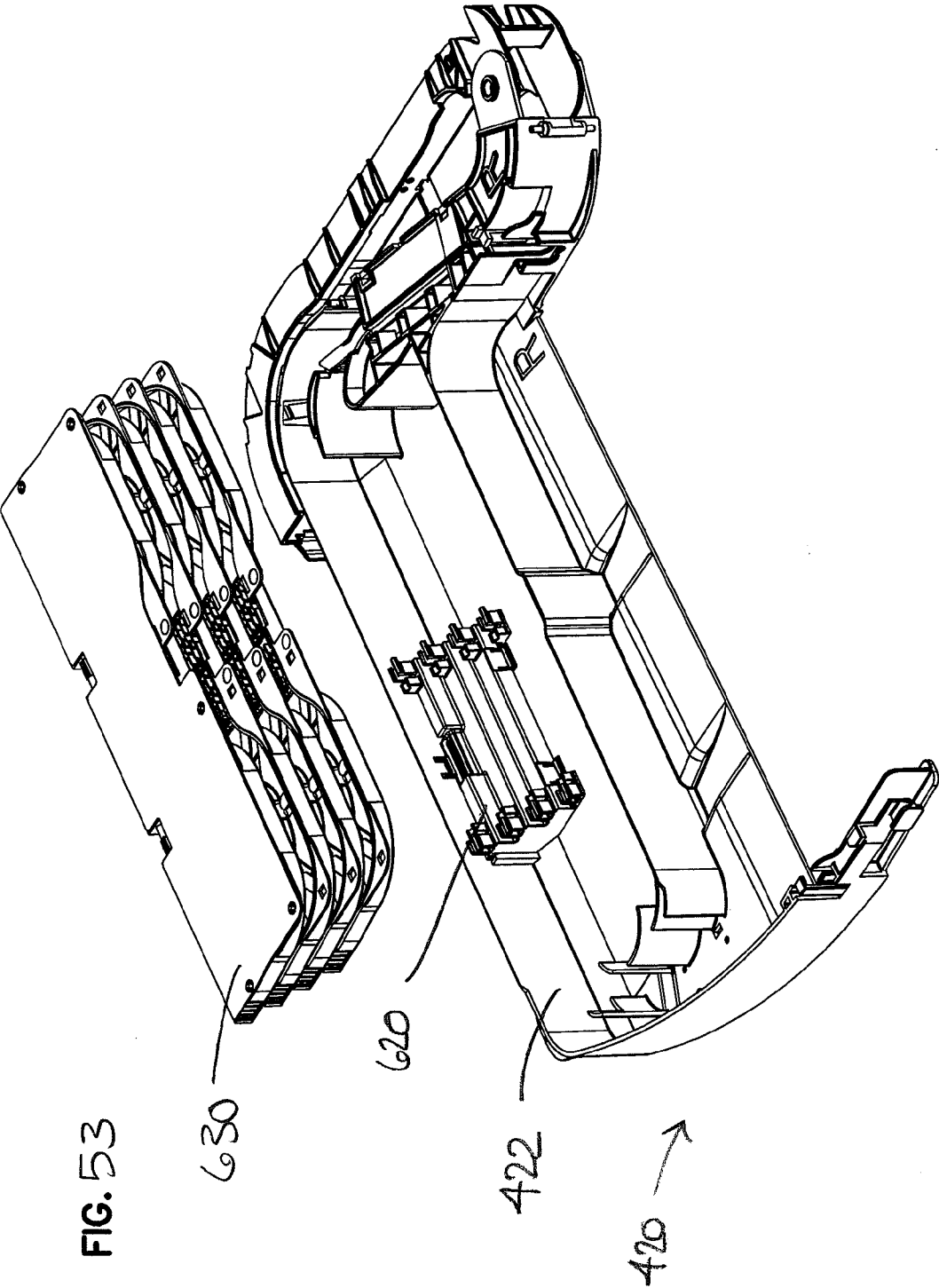
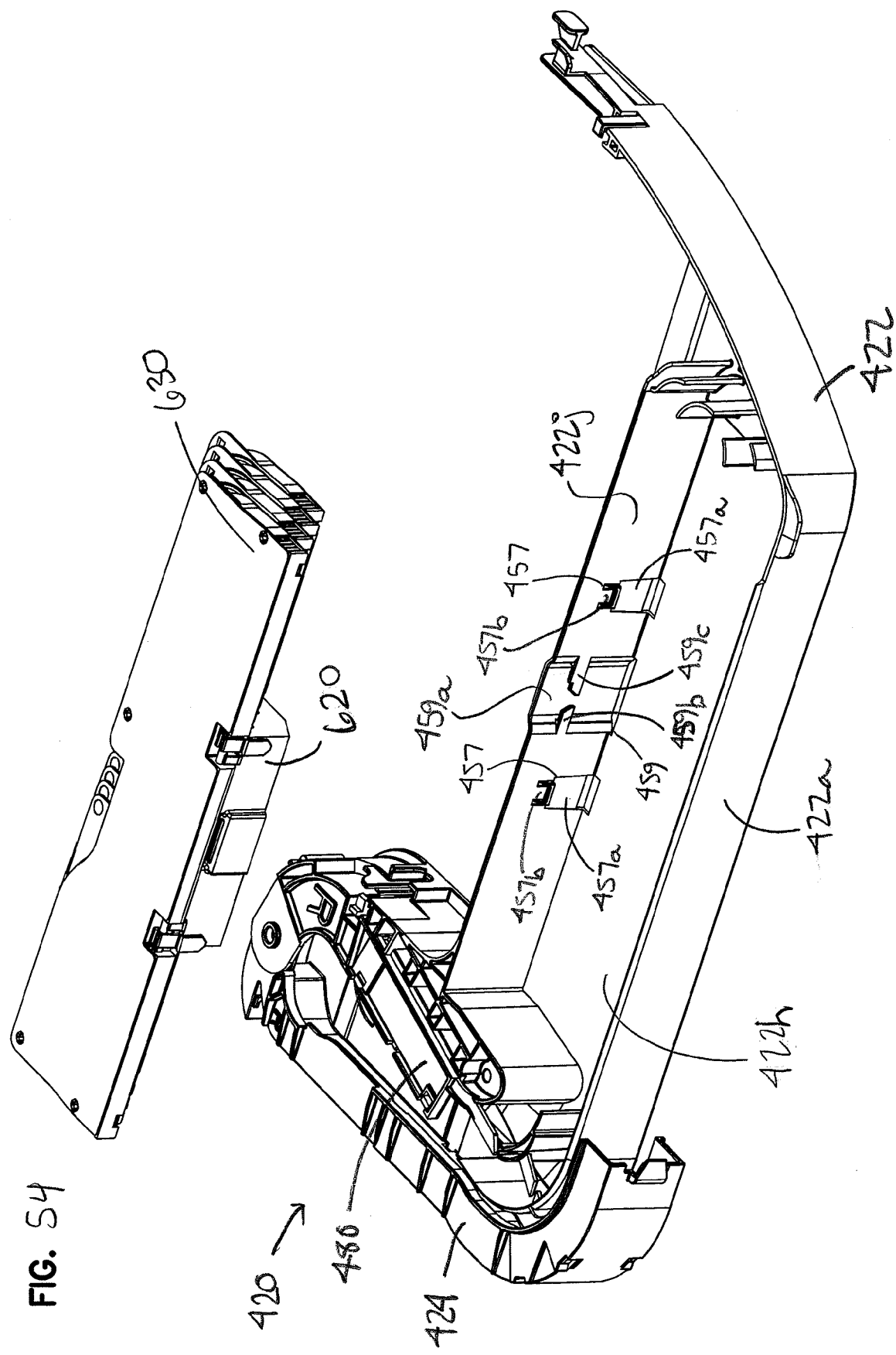
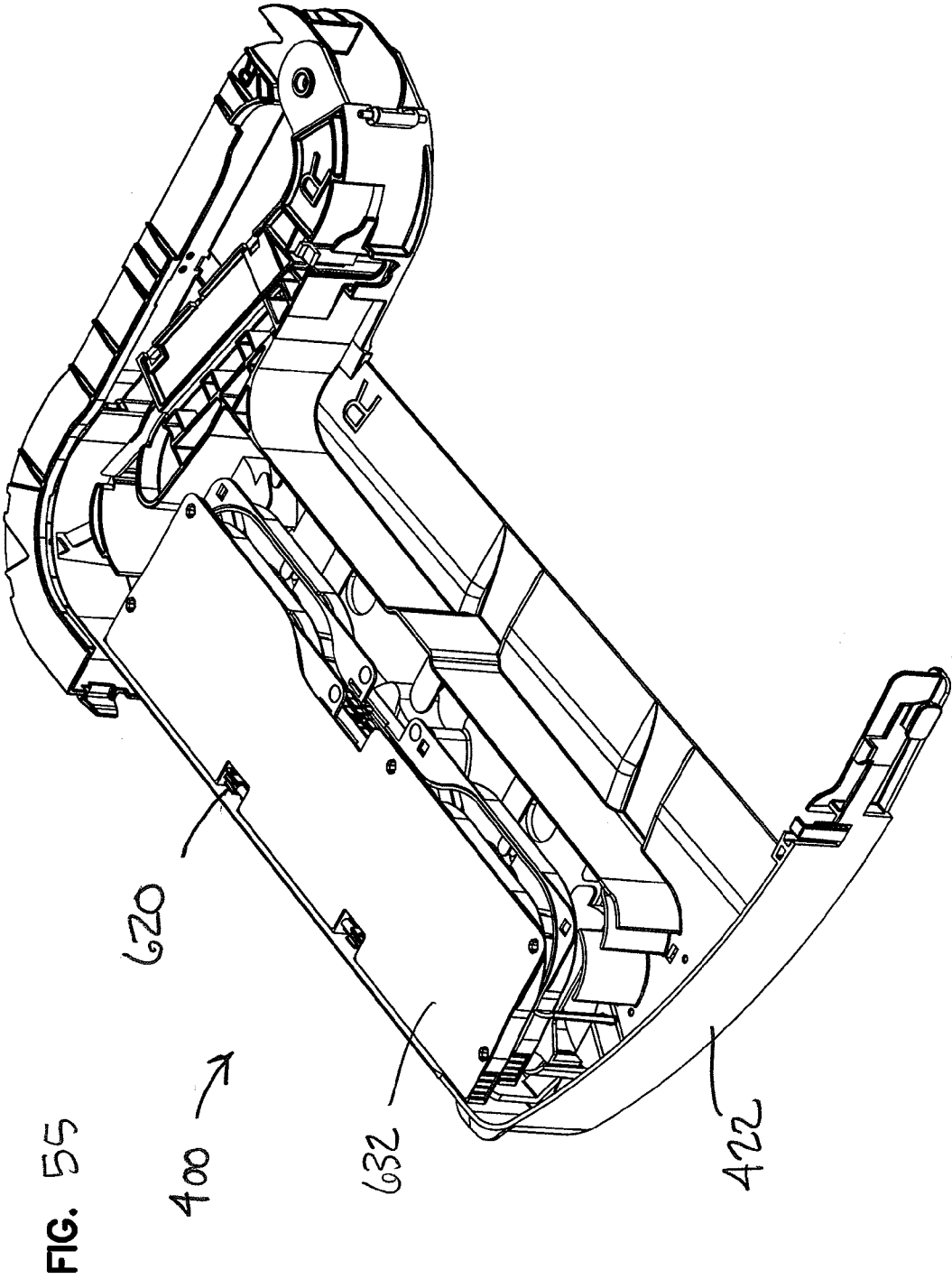


FIG. 52







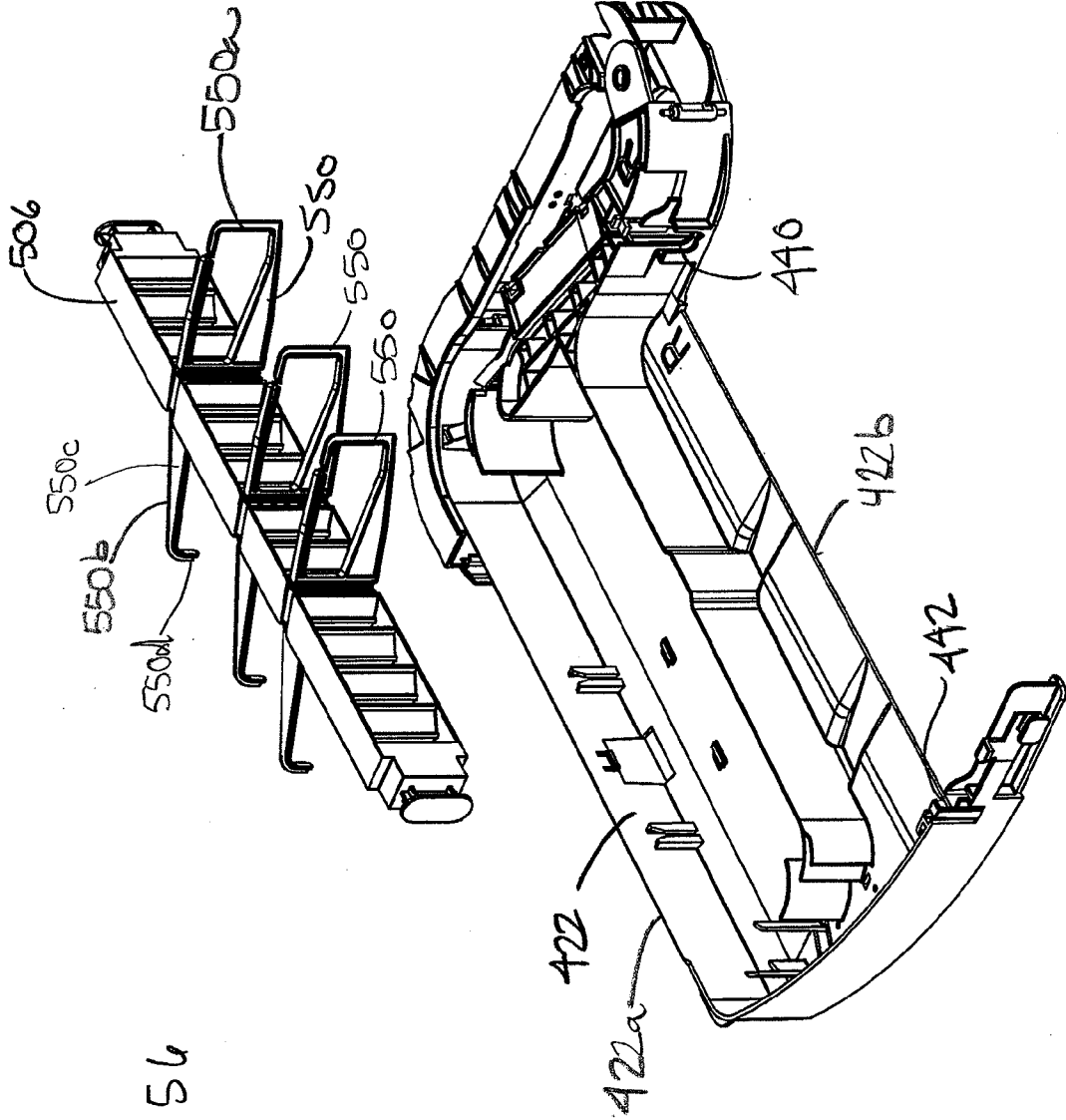


FIG. 56

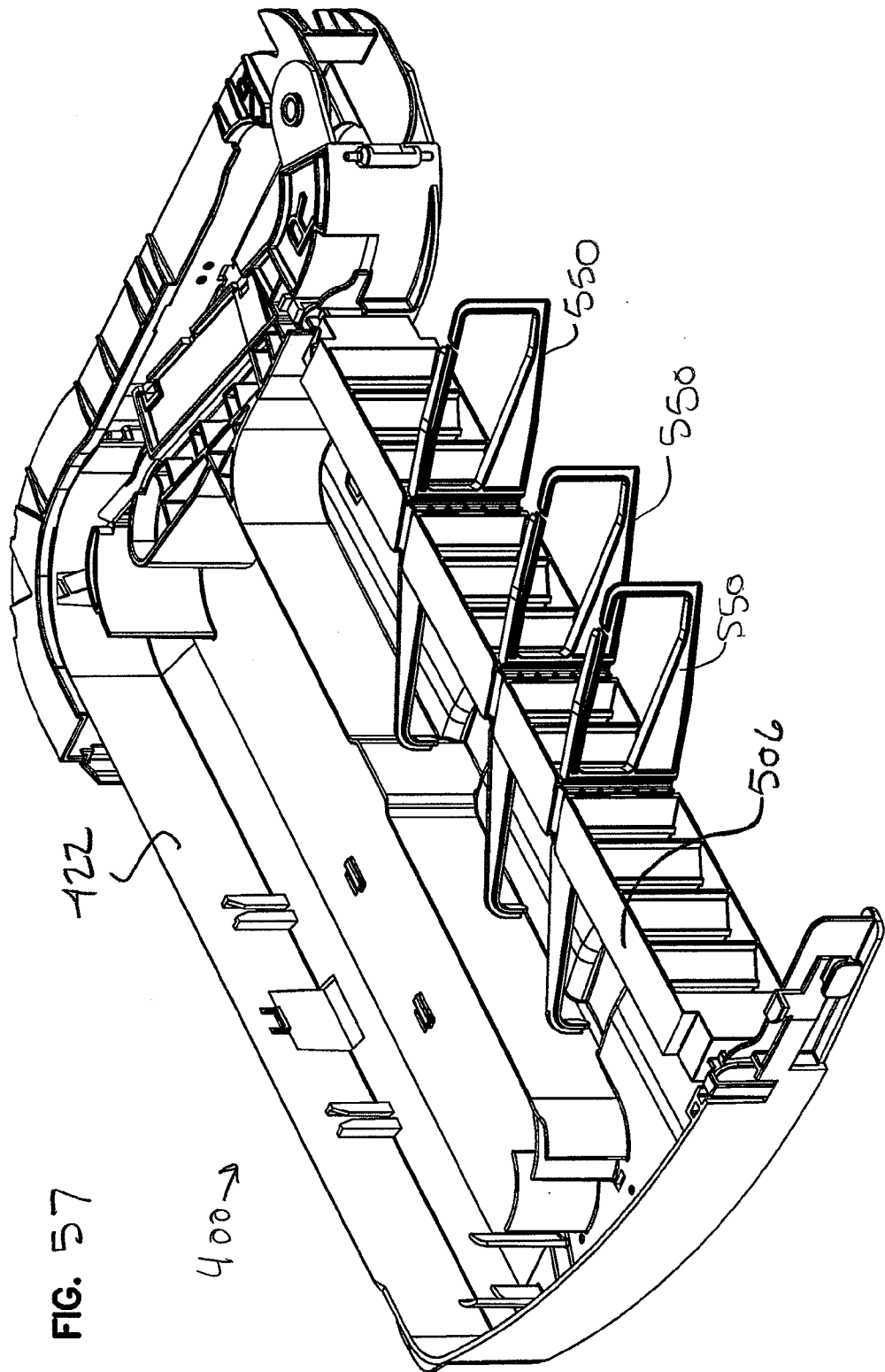
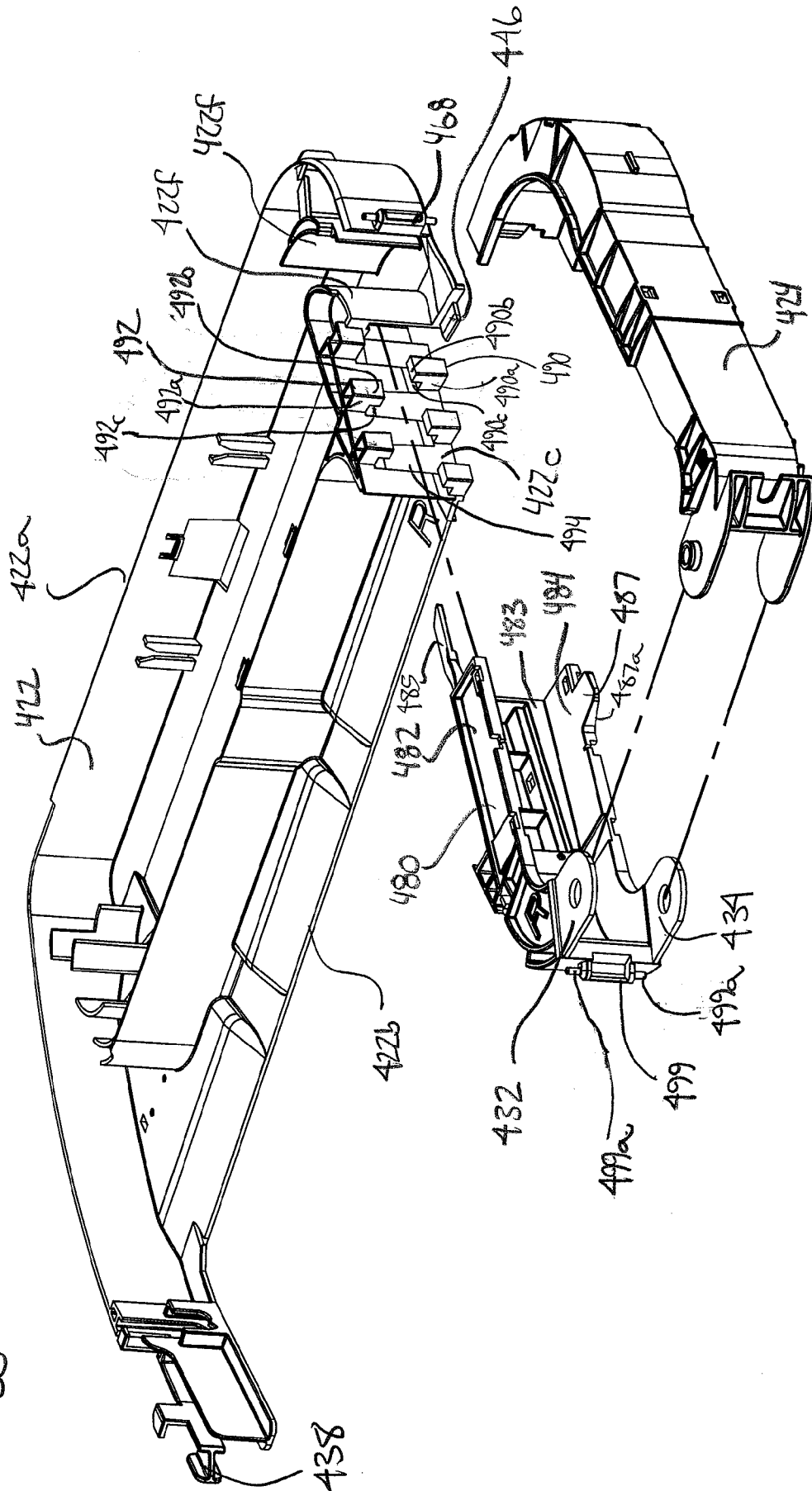


FIG. 57

FIG. 58



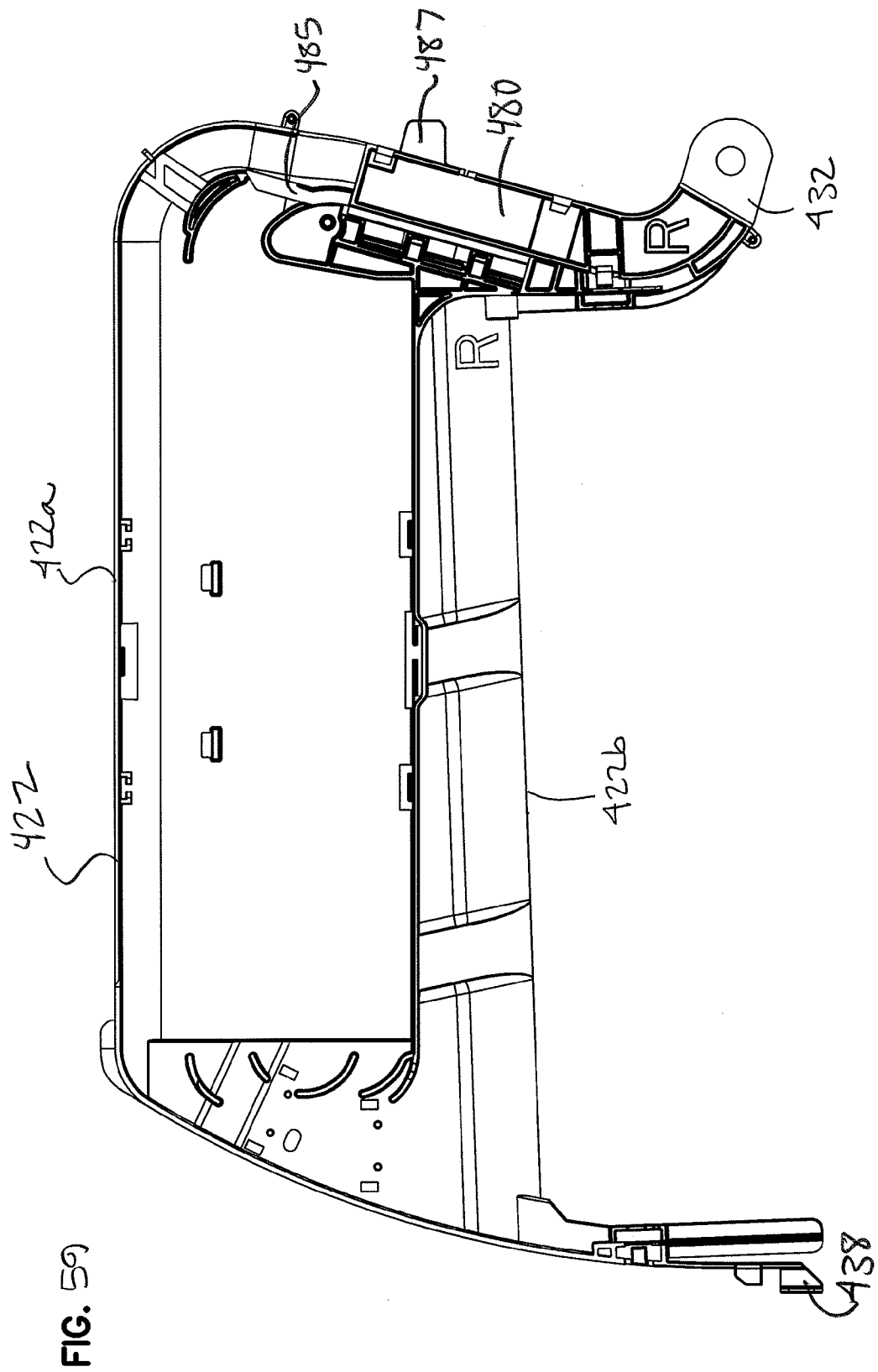


FIG. 60

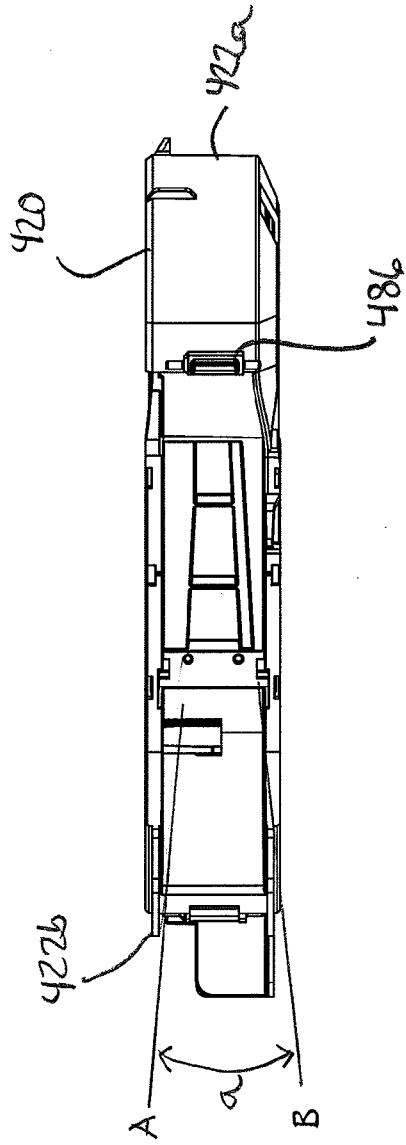
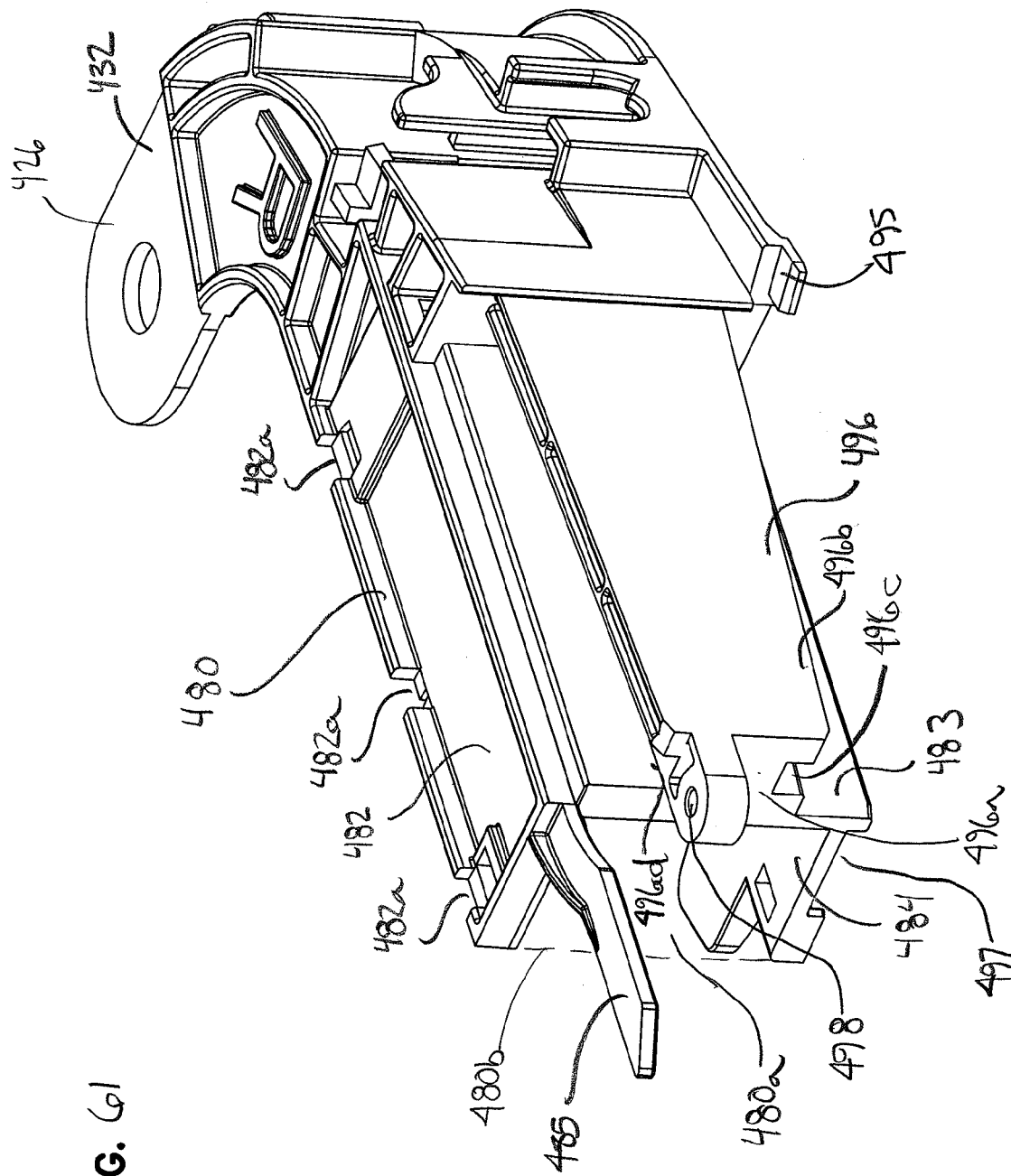


FIG. 61



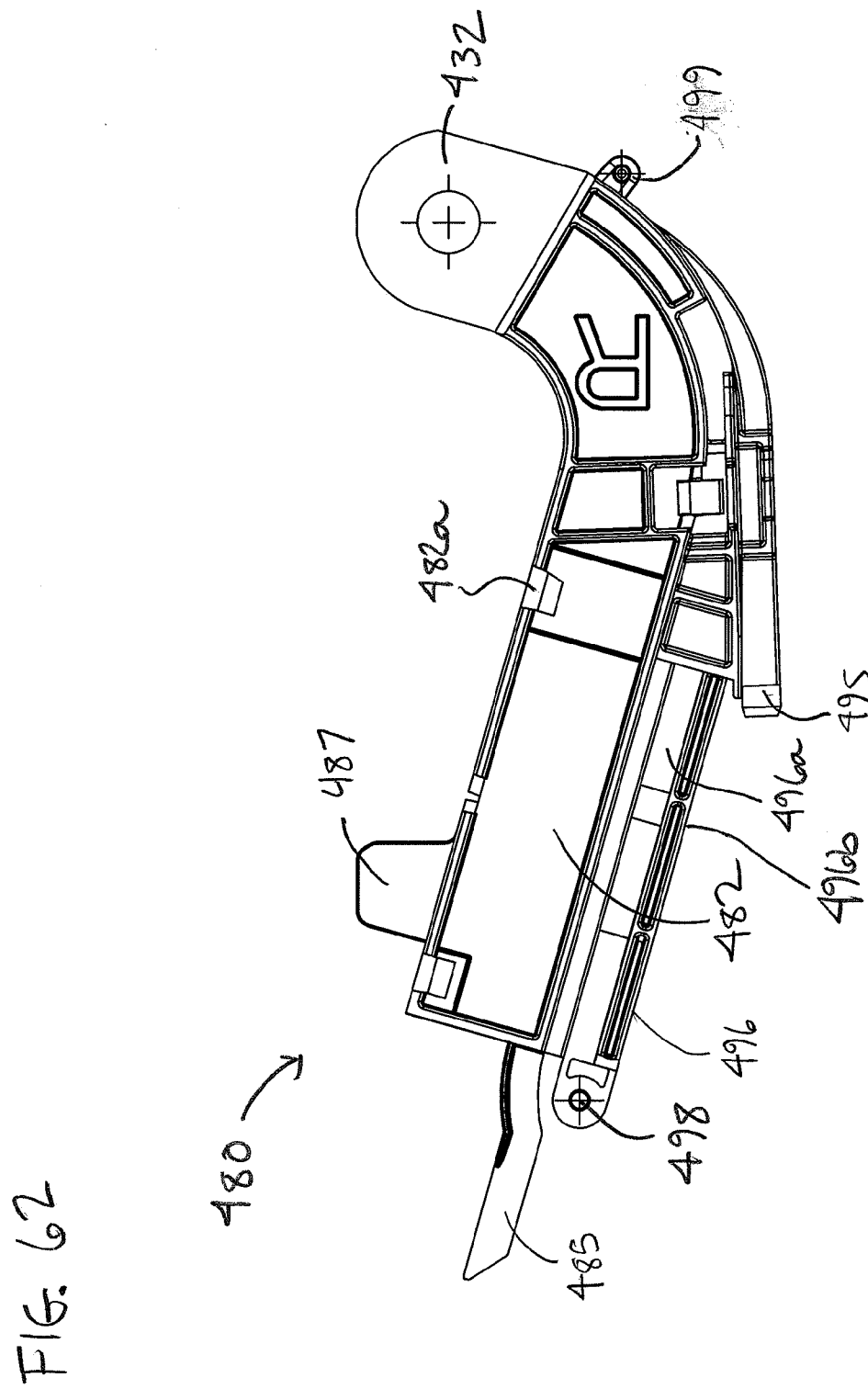
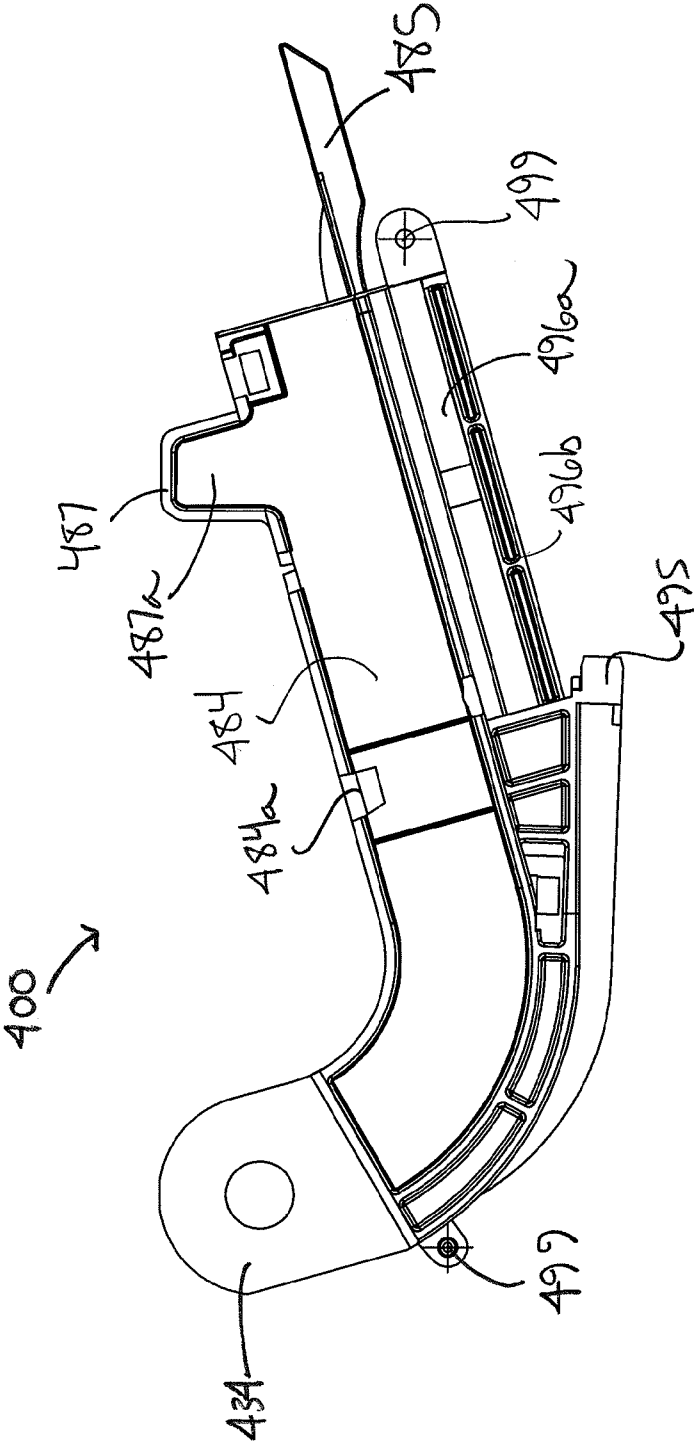


FIG. 63



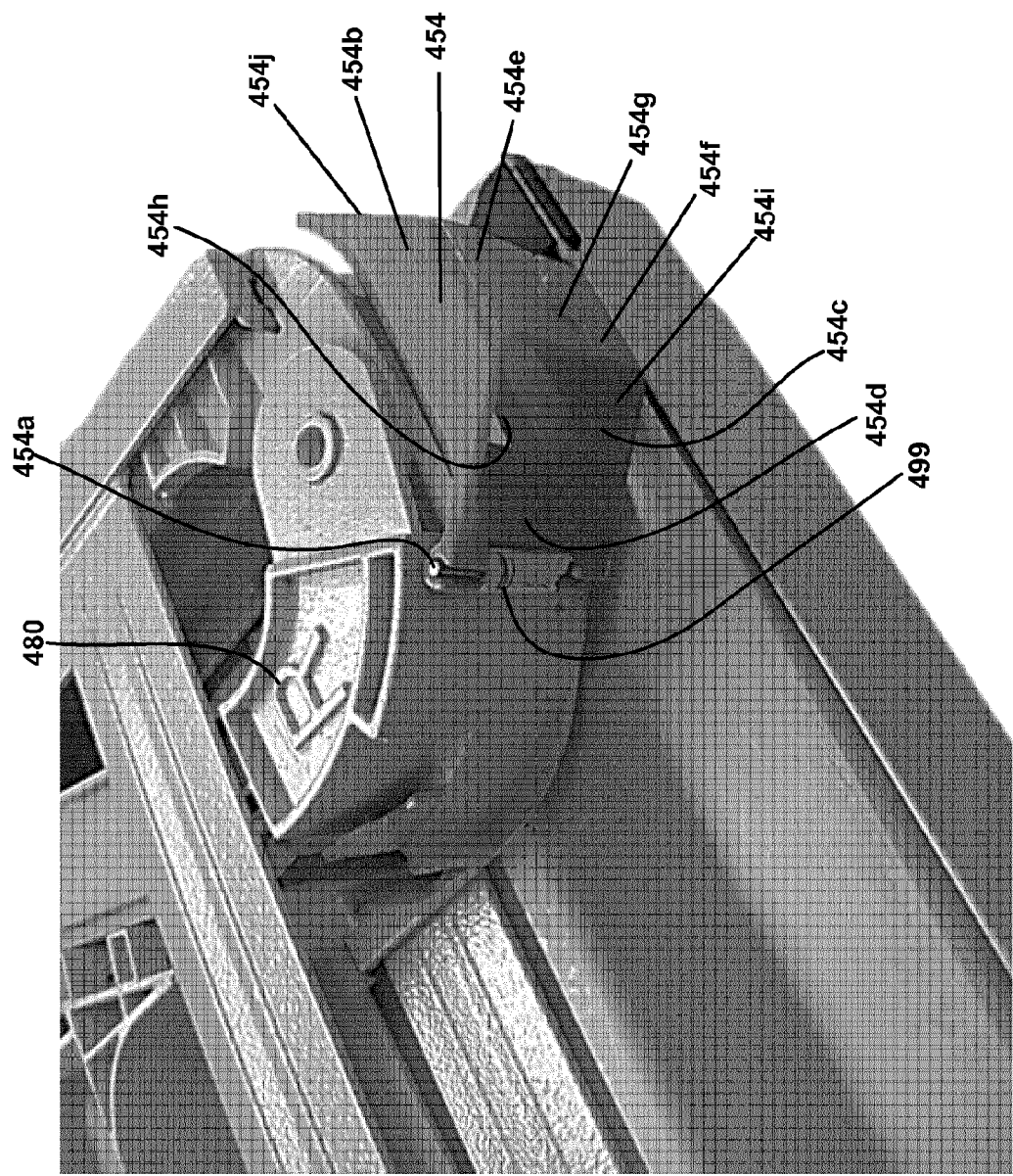


FIG. 66

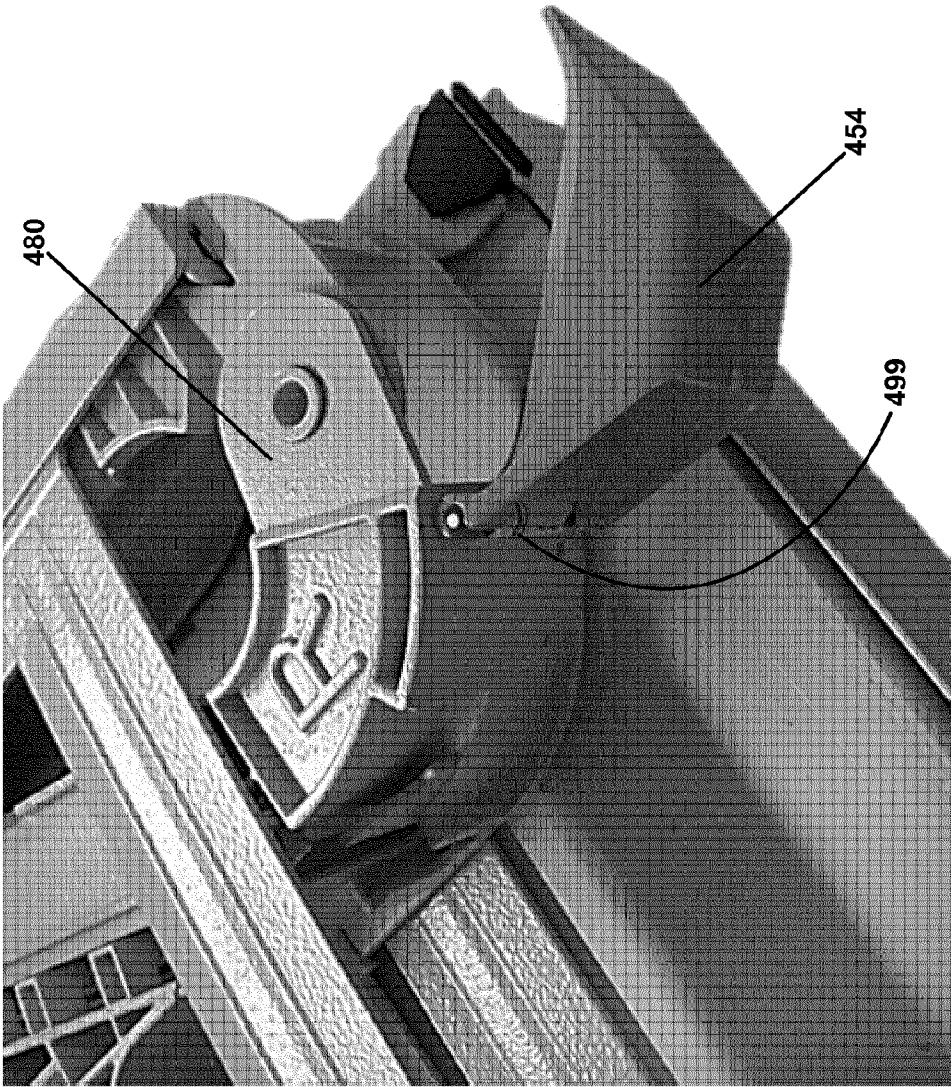


FIG. 67