



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : G02B 6/44	A1	(11) International Publication Number: WO 97/41476 (43) International Publication Date: 6 November 1997 (06.11.97)
(21) International Application Number: PCT/US97/07166 (22) International Filing Date: 29 April 1997 (29.04.97) (30) Priority Data: 08/641,324 29 April 1996 (29.04.96) US (60) Parent Application or Grant (63) Related by Continuation US 08/641,324 (CON) Filed on 29 April 1996 (29.04.96) (71) Applicant (for all designated States except US): MCDONNELL DOUGLAS CORPORATION [US/US]; P.O. Box 516, Saint Louis, MO 63166-0516 (US). (72) Inventor; and (75) Inventor/Applicant (for US only): WANAMAKER, Michael, F. [US/US]; 6271 Santa Barbara Avenue, Garden Grove, CA 92645 (US). (74) Agents: ELDERKIN, Charles, B. et al.; Bell, Seltzer, Park & Gibson, P.O. Drawer 34009, Charlotte, NC 28234 (US).		(81) Designated States: AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: FIBER OPTIC TRUNKLINE FOR AN AIRCRAFT WITH BREAKOUT BOXES THERE ALONG (57) Abstract <p>A system and method to breakout and splice into optical circuits in a ribbon cable trunkline extending throughout an aircraft with optical minimal loss. Breakout boxes are positioned at strategic locations along the aircraft's fiber optic trunkline. Within each box, optical fibers in a loose bundle are permanently connected in ribbon cable form to the inner sides of cable connectors physically connected to the box, each extending through a wall of the box. The ribbon cable forms are transitioned into the fibers in the bundle, which are longer than the spacing between the cable connectors. When an optical fiber circuit needs to be broken out at the location of a particular box, the proper fiber in the bundle is cut and one or both ends that result are permanently connected to a breakout connector, also positioned through the box, so that the optical circuit appears on the breakout connector outside the box where a mating connector can be used to further route the optical circuit being broken out.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

FIBER OPTIC TRUNKLINE FOR AN AIRCRAFT
WITH BREAKOUT BOXES THERE ALONG

Background of the Invention

5 During the development, production and modification of
aircraft, it is often required that additional connections
must be made to the communication busses that extend
throughout the aircraft. When an electrical buss is used,
techniques to splice into or reroute the wire of a
10 communication channel of the buss are well developed.
Aircraft are now being designed using a fiber optic
trunkline usually formed using multi-fiber optical ribbon
cable. Unfortunately, after the ribbon cable has been
constructed, splicing into or breaking out a fiber from the
15 middle thereof is difficult and labor intensive.

Various solutions that allow after manufacture changes
to the configuration of fiber optic cables are shown in the
prior art. For example, Brown in U.S. Patent 3,902,786
discloses an optical access coupler. Nolf, et al. in U.S.
20 Patent 4,648,068 disclose a technique for protecting an
optical fiber breakout one fiber at a time. Hogan, et al.
in U.S. Patent 5,109,467 disclose a cabinet in which optical
fibers can be interconnected. Balow, et al. in U.S. Patent
5,127,082 disclose a fiber optic patch panel. Bullock, et
25 al. in U.S. Patent 5,267,338 show a low profile cable having
component breakouts there along. Karon in U.S. Patent
5,394,502 shows a harness to support breakouts in a fiber
optic cable. Dietz, Jr., et al. in U.S. Patent 5,394,503
disclose an optical patch panel wherein the connection
30 between optical fibers can be switched. Korkowski, et al.
in U.S. Patent 5,432,875 show a fiber optic connector
module, which has beam splitters incorporated therein.

Renichi Wuguchi, et al. in Japanese application 61-

-2-

283669 published October 20, 1988 disclose a fiber optic breakout box with a pair of optical line connectors and a breakout connector mounted thereto for connection to external optical cables. Optical patch cords having connectors on the opposite ends thereof, are used inside the box to make or break connections between the line connectors and the breakout connector to establish the desired optical circuits and to allow the connections to be modified in the field.

10

Brief Description of the Invention

The present invention provides the ability to breakout and splice into optical circuits in a trunkline extending throughout an aircraft with minimal loss. Breakout boxes are positioned at strategic locations along the aircraft's fiber optic trunkline located along the longitudinal axis of an aircraft. The trunkline is usually constructed using a plurality of multi-fiber ribbon cable segments. Conventional ribbon cable connectors, such as those known as AVMAC to which Berg Electronics owns the rights, are attached to each end of a ribbon cable segment. Mating fixed AVMAC connectors extend through opposite sides of each breakout box. Within the box, fibers in a loose bundle are permanently connected to the inner sides of the fixed ribbon cable connectors. The permanent connection minimizes optical loss and increases the reliability of the trunkline. The bundle preferably is longer than the spacing between the fixed connectors and is formed in a loop. One or more breakout connectors are provided through the box. When an optical fiber circuit needs to be broken out at the location of a particular box, the proper fiber in the bundle is cut and one or both ends that result are permanently connected to a breakout connector so that the optical circuit appears on the connector outside the box where a mating connector can be used to further route the optical circuit. The loop

35

-3-

provides enough slack so that either end of the cut fiber can be terminated and reach any breakout connector. The interior side of the breakout connector may be of any suitable configuration that allows manual permanent fiber connection thereto. The exterior of the breakout connector, however, preferably is of a standard fiber optic cable configuration allowing the circuits that are broken out to be easily connected to various optical components.

Therefore, the present aircraft trunkline with breakout boxes allows optical circuits to be permanently rerouted within the confines of an aircraft with minimal optical power loss. Little optical penalty results because normally the routing of optical cable within an aircraft requires numerous cable segments anyhow that need to be connected together to accommodate installation and repair, and the boxes can be positioned to also fill that purpose.

Therefore, it is an object of the present invention to provide economical means that allow breakouts from optical ribbon cables used as multi-channel optical trunklines in aircraft.

Another object is to provide an aircraft optical cable breakout box in an aircraft optical trunkline which minimizes the optical loss therein, especially for circuits where no breakout is needed.

Another object is to provide an optical cable breakout box having low optical loss so that a multiplicity of the boxes may be positioned along an optical trunkline in an aircraft without requiring excessive power or amplifiers there along.

These and other objects and advantages of the present invention will become apparent to those skilled in the art after considering the following detailed specification, together with accompanying drawing wherein:

Brief Description of the Drawing.

-4-

Figure 1 is a diagrammatic side elevational view of an aircraft having an optical trunkline with breakout boxes constructed according to the present invention strategically positioned there along;

5 Figure 2 is a side view of the breakout box of the present invention with ribbon cable connected at both sides thereof; and

10 Figure 3 is a cross-sectional view taken at line 3-3 of Figure 2 showing how typical breakouts and splices are accomplished.

Detailed Description of the Shown Embodiment.

Referring to the drawing more particularly by reference numbers, number 10 in Figure 1 refers to breakout boxes
15 positioned along an optical trunk line 12 made up of a plurality of ribbon cables segments 14, which extend longitudinally along the fuselage 16 of an aircraft 18.

As shown in Figures 2 and 3, the box 10 includes a container 20 closed by a cover 22 held in place by suitable
20 fasteners 24. An input/output port connector 26 and an output/input port connector 28 are provided at the opposite ends 30 and 32 of the container 20. The optical connectors 26 and 28 are designed to mate with optical plugs 34 and 36 attached to the ends of the ribbon cable segments 14. The
25 optical loss between the connectors 26 and 28, and the plugs 34 and 36 can be very low. The optical connectors 26 and 28 are connected by a pre-made breakout cable 37 that includes a plurality of individual optical fibers 38. The ends 37a and 37b of the breakout cable are in the form of ribbon
30 cable for connection to the fibers in the optical plugs 34 and 36, whereas breakout portions 37c and 37d where the plurality of fibers 38 are broken out, sheathed, and formed into a central loose bundle 39. The loose bundle 39 has enough extra length so that a loop 40 can be formed within
35 the box 10 between the connectors 26 and 28. The loop 40

-5-

provides enough slack in each of the fibers of the central bundle 39 so that as shown in Figure 3, a fiber 42 can be cut at its middle, terminated, and both ends 42a and 42b be permanently connected to a suitable branch port connector 43 by manual means when the cover 22 of the container 20 has been removed. Normally, this would be accomplished by disconnecting the connectors 26 and 28 from the optical plugs 34 and 36, removing the box 10 from the aircraft 18 for the modification work, and reinstalling the box 10 in the aircraft 18. A fiber 44 also can be cut and only one end 44a of two ends 44a and 44b that result, be terminated and attached to the connector 43. If the unconnected end 44b is an extension of an active optical circuit, a light absorbing termination 46 is applied thereto. In this way, any circuit present on the trunkline 12 can be broken out at any breakout box 10 either by splicing to a loop circuit, or by cutting into the fiber circuit and leaving the remaining portion thereof dead or unconnected across the box 10.

Connections are made to the branch port connector 43 by a suitable male or female plug 48, which can be made up having the suitable number of fibers 50 extending therefrom to optical units 52.

The breakout boxes 10 can be configured as shown in Figure 3 during their manufacture and yet provide the versatility to allow changes to accommodate changes in the configuration of the aircraft 18. Some changes might be cutting shaped passages 54 and/or 56 (Figure 2) through the box 10 so that optical connectors with different configurations can be used in the future without requiring disturbance of the connector 43.

Thus, there has been shown a novel optical trunkline with breakout boxes there along specifically for use on aircraft where minimal optical loss is required and, in most cases, few changes are needed during the lifetime of the aircraft so that permanent connections are desired, which

-6-

fulfills all of the objects and advantages sought therefor. Many changes, alterations, modifications and other uses and applications of the subject breakout box will become apparent to those skilled in the art after considering the
5 specification together with the accompanying drawing. All such changes, alterations and modifications which do not depart from the spirit and scope of the invention are deemed to be covered by the invention which is limited only by the claims that follow.

-7-

Claims

1 1. An optical trunkline for an aircraft having:
2 at least two trunkline multi-fiber optical cable
3 segments, each having:
4 first and second ends; and
5 an optical plug on at least one of said first and
6 second ends; and
7 a circuit breakout box including:
8 an inside;
9 an outside; and
10 an access extending from said inside to said
11 outside;
12 a cover for closing said access;
13 a first optical connector attached to said box extending
14 from said inside to said outside of said box, said first
15 optical connector having:
16 a first outside portion adapted to removably
17 connect to said optical plug of one of said optical cable
18 segments; and
19 a first inside portion adapted for permanent
20 optical connection to a plurality of optical fibers;
21 a second optical connector attached to said box
22 extending from said inside to said outside of said box, said
23 second optical connector having:
24 a second outside portion adapted to removably
25 connect to said optical plug of one of said optical cable
26 segments; and
27 a second inside portion adapted for permanent
28 optical connection to a plurality of optical fibers;
29 a bundle of optical fibers positioned within said box,
30 at least one optical fiber of said bundle of optical fibers
31 being permanently connected between said first and second
32 inside portions of said first and second connectors; and
33 at least one breakout connector having:

-8-

34 a third outside portion adapted to removably
35 connect to at least one optical fiber; and
36 a third inside portion adapted for permanent
37 optical connection to at least one optical fiber from said
38 bundle of optical fibers.

1 2. The optical trunkline as defined in claim 1 wherein
2 said first and second connectors are a fixed distance apart
3 and said at least one breakout connector is positioned
4 closer to said first and second connectors than said fixed
5 distance, said bundle of optical fibers being substantially
6 longer than said fixed distance so that if said at least one
7 optical fiber is severed in the middle thereof, both
8 resulting ends thereof are of sufficient length to be
9 permanently connected to said at least one breakout
10 connector.

1 3. The optical trunkline as defined in claim 2 wherein
2 said at least two optical cable segments are optical ribbon
3 cables, and said bundle of optical fibers include:
4 a first ribbon cable end connected to said first inside
5 portion of said first optical connector;
6 a second ribbon cable end connected to said second
7 inside portion of said second optical connector;
8 a central bundle portion of loosely packaged fibers;
9 a first breakout portion connecting said first ribbon
10 cable end to said central bundle portion; and
11 a second breakout portion connecting said second ribbon
12 cable end to said central bundle portion.

1 4. The optical trunkline as defined in claim 3 wherein
2 at least one fiber in said bundle is disconnected from said
3 second connector and connected to said at least one breakout
4 connector.

-9-

1 5. A method for providing optical circuit in service
2 breakouts for an existing aircraft optical trunkline
3 including:
4 providing a container having:
5 an inside;
6 an outside; and
7 an access port extending from the inside to the
8 outside;
9 providing a first optical connector attached to the
10 container extending from the inside to the outside of the
11 container, the first optical connector having:
12 a first outside portion adapted to removably
13 connect to a plug at an end of a first multi-fiber optical
14 cable forming a portion of the optical trunkline; and
15 a first inside portion adapted for permanent
16 optical connection to a plurality of optical fibers;
17 providing a second connector attached to the container
18 extending from the inside to the outside of the container,
19 the second optical connector having:
20 a second outside portion adapted to removably
21 connect to a plug at an end of a second multi-fiber optical
22 cable forming a portion of the optical trunkline; and
23 a second inside portion adapted for permanent
24 optical connection to a plurality of optical fibers;
25 providing at least one breakout optical connector
26 having:
27 a third outside portion adapted to removably
28 connect to at least one optical fiber; and
29 a third inside portion adapted for permanent
30 optical connection to at least one optical fiber;
31 providing a plurality of optical fibers positioned
32 within the container, at least one optical fiber of the
33 plurality of optical fibers being permanently connected
34 between the first and second inside portions of the first
35 and second optical connectors;

-10-

36 cutting the at least one optical fiber at a location
37 between the first and second inside portions of the first
38 and second optical connectors to form two ends thereon; and
39 permanently connecting at least one end of the at least
40 one optical fiber to the third inside portion of the
41 breakout optical connector.

1 6. The method for providing optical circuit breakout for
2 an aircraft optical trunkline as defined in claim 5 wherein
3 the providing of a plurality of optical fibers includes:
4 providing first and second ribbon cable portions for
5 connection to the first and second inside portion;
6 providing a loose fiber bundle portion to provide the
7 cutting location; and
8 providing a first transition portion between the first
9 ribbon cable portion and the loose fiber bundle portion; and
10 providing a second transition portion between the second
11 ribbon cable portion and the loose fiber bundle portion.

1 7. The method for providing optical circuit breakout for
2 an aircraft optical trunkline as defined in claim 5 wherein
3 said cutting the at least one optical fiber at a location
4 between the first and second inside portions of the first
5 and second connectors to form two ends thereon, includes:
6 cutting the at least one optical fiber at a central
7 location between the first and second optical connectors,
8 and wherein permanently connecting at least one end of the
9 at least one optical fiber to the third inside portion of
10 the breakout optical connector includes:
11 permanently connecting both ends to the third inside
12 portion of the breakout optical connector.

1 8. The method for providing optical circuit breakout for
2 an aircraft optical trunkline as defined in claim 7 further:
3 removably connecting an optical loop to the third

-11-

4 outside portion of the at least one breakout connector.

1 9. The method for providing optical circuit breakout for
2 an aircraft optical trunkline as defined in claim 5 further
3 including:

4 providing a second container having:

5 an inside;

6 an outside;

7 an access port extending from the inside to the
8 outside; and

9 a cover for closing the access port;

10 providing a second first optical connector attached to
11 the second container extending from the inside to the
12 outside of the second container, the second first optical
13 connector having:

14 a first outside portion adapted to removably
15 connect to a plug at an end of the second multi-fiber
16 optical cable forming a portion of the optical trunkline;
17 and

18 a first inside portion adapted for permanent
19 optical connection to a plurality of optical fibers;

20 providing a second second connector attached to the
21 second container extending from the inside to the outside of
22 the second container, the second second optical connector
23 having:

24 a second outside portion adapted to removably
25 connect to a plug at an end of a third multi-fiber optical
26 cable forming a portion of the optical trunkline; and

27 a second inside portion adapted for permanent
28 optical connection to a plurality of optical fibers;

29 providing at least one second breakout optical connector
30 having:

31 a third outside portion adapted to removably
32 connect to at least one optical fiber; and

33 a third inside portion adapted for permanent

-12-

34 optical connection to at least one optical fiber;
35 providing a plurality of optical fibers positioned
36 within the second container, at least one optical fiber of
37 the plurality of optical fibers being permanently connected
38 between the first and second inside portions of the second
39 first and second second optical connectors;
40 cutting the at least one optical fiber at a location
41 between the first and second inside portions of the second
42 first and second second optical connectors to form two ends
43 thereon; and
44 permanently connecting at least one end of the at least
45 one optical fiber to the third inside portion of the second
46 breakout optical connector.

1 10. The method for providing optical circuit breakout for
2 an aircraft optical trunkline as defined in claim 9 wherein
3 the multi-fiber optical cable is an optical ribbon cable.

1/1

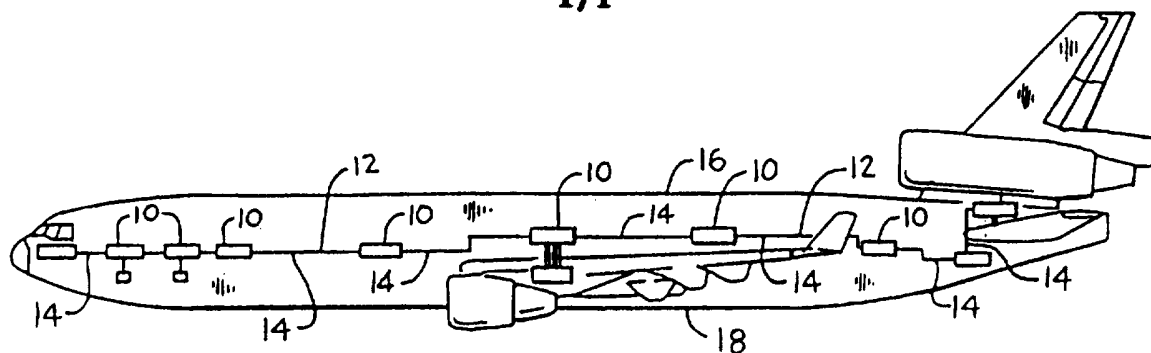


FIG. 1

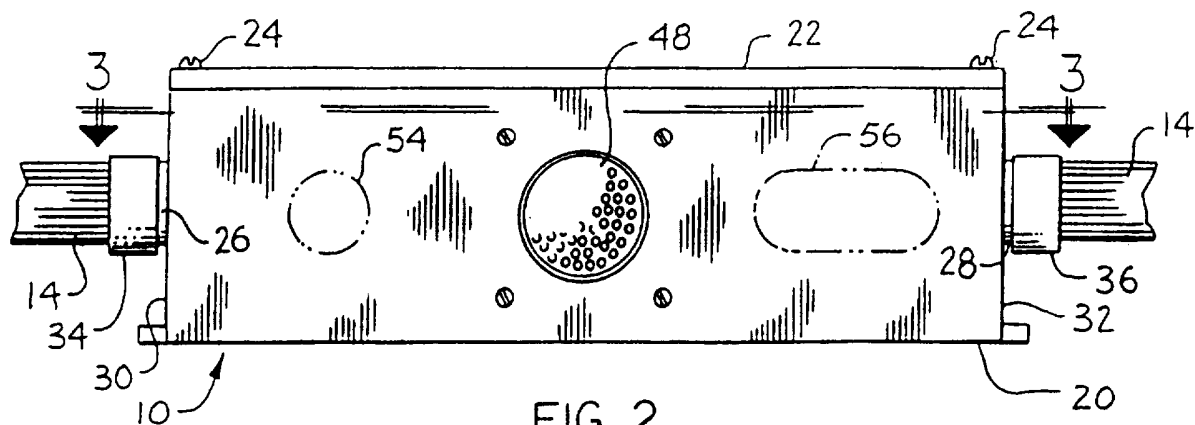


FIG. 2

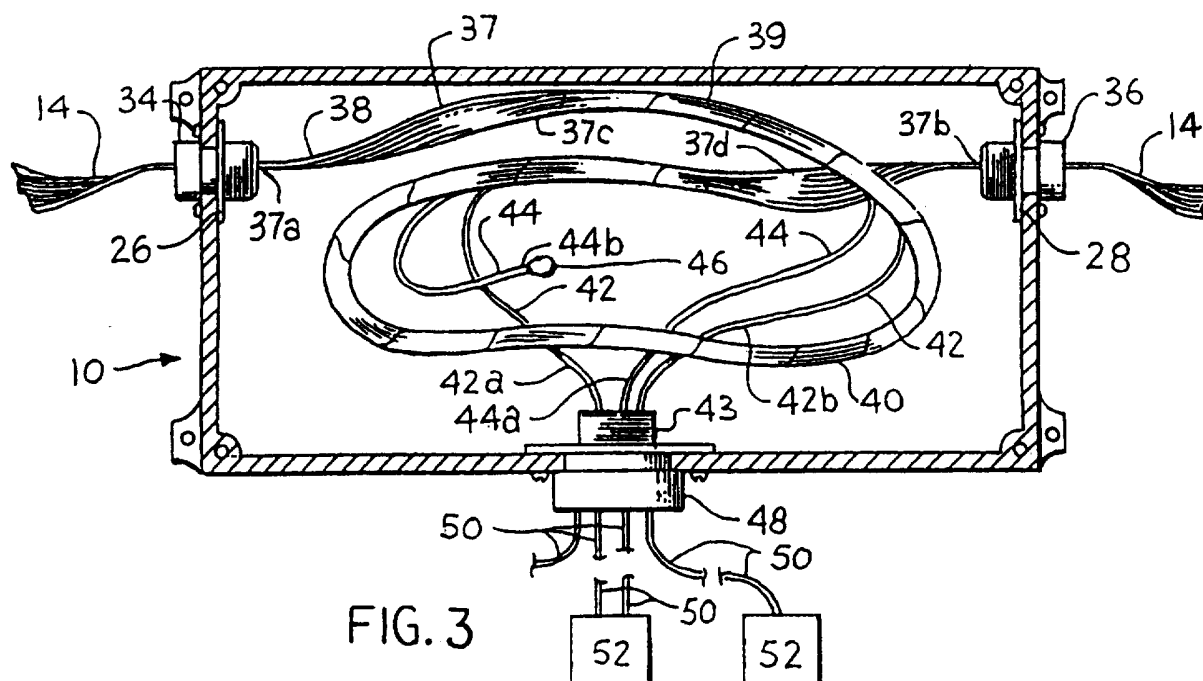


FIG. 3

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/07166

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G02B6/44

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	PATENT ABSTRACTS OF JAPAN vol. 012, no. 394 (P-773), 20 October 1988 & JP 63 136007 A (FURUKAWA ELECTRIC CO LTD:THE), 8 June 1988, see abstract; figures 1-5 ---	1-10
Y	TRANSACTIONS OF THE INSTITUTE OF ELECTRONICS, INFORMATION AND COMMUNICATION ENGINEERS OF JAPAN, vol. E72, no. 11, 1 November 1989, pages 1204-1211, XP000086629 NAGASAWA S: "DESIGN AND PERFORMANCE OF SMALL-SIZE OPTICAL-FIBER FANOUT CONNECTOR FOR FIBER-RIBBON CABLE TERMINATION" see page 1204, left-hand column, line 25 - right-hand column, line 15; figures 1,12 --- -/--	1,2,4,5, 7-10



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

6 August 1997

Date of mailing of the international search report

21.08.97

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+ 31-70) 340-3016

Authorized officer

Beaven, G

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/US 97/07166

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4 859 020 A (DEUSSER PETER G ET AL) 22 August 1989 see abstract; figures 1-3 see column 2, line 53 - column 3, line 55 ---	1,3-6,9, 10
Y	PATENT ABSTRACTS OF JAPAN vol. 010, no. 015 (P-422), 21 January 1986 & JP 60 169813 A (SUMITOMO DENKI KOGYO KK), 3 September 1985, see abstract ---	1,2,4,5, 7-10
Y	EP 0 408 266 A (BICC PLC ;CORNING LTD (GB)) 16 January 1991 see figures 1-5,12,13 ---	1,5,9
Y	PATENT ABSTRACTS OF JAPAN vol. 015, no. 044 (P-1161), 4 February 1991 & JP 02 278206 A (SUMITOMO ELECTRIC IND LTD), 14 November 1990, see abstract; figures 1B,2B -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 97/07166

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4859020 A	22-08-89	DE 3630659 A EP 0260741 A JP 63132207 A	17-03-88 23-03-88 04-06-88
EP 0408266 A	16-01-91	NONE	