



(11) **EP 1 450 139 B1**

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention
of the grant of the patent:
09.01.2013 Bulletin 2013/02

(51) Int Cl.:
G01F 9/00 (2006.01) **G01N 21/39** (2006.01)
G01N 21/35 (2006.01) **F01D 17/08** (2006.01)

(21) Application number: **04250433.2**

(22) Date of filing: **28.01.2004**

(54) **A method and apparatus for determining the mass flow through an engine**

Verfahren und Gerät zur Bestimmung des Massendurchsatzes durch einen Motor

Procédé et appareil pour mesurer le débit de masse à travers un moteur

(84) Designated Contracting States:
DE FR GB

(30) Priority: **18.02.2003 GB 0303639**

(43) Date of publication of application:
25.08.2004 Bulletin 2004/35

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Description

[0001] The present invention relates to a method and apparatus for determining the mass flow through an engine, the present invention relates in particular to a method and apparatus for determining the mass flow through a gas turbine engine.

[0002] There is a requirement for determining the total mass flow through the core engine of a gas turbine engine. The fuel flow to a gas turbine engine is already measured, but the airflow through the gas turbine engine is difficult to measure.

[0003] US6364602 discloses a method of air flow measurement and active operating line management for compressor surge avoidance in a gas turbine engine. A compressor air flow rate is determined from based upon the inlet annulus flow coefficient C_q , and detected values of fluid pressure P_s , fluid pressure P_t and fluid temperature T_t . The determined air flow rate is compared with a stored air flow rate to sense the degradation of the flow with compressor fouling. The sensed air flow degradation can then be used to estimate potential surge margin degradation and the operating line can be changed to maintain the desired operating efficiencies without increasing operational risks associated with compressor surge.

[0004] Accordingly the present invention seeks to provide a novel method and apparatus, which reduces, preferably overcomes, the above-mentioned problems.

[0005] Accordingly the present invention provides a method for determining the total mass flow through an engine comprising measuring the fuel flow to the engine and measuring the concentration of carbon dioxide, measuring the ratio of water to oxygen, measuring the ratio of carbon dioxide to oxygen or measuring the ratio of water to carbon dioxide in the gases exhausted from the engine, determining the air to fuel ratio in the engine from the fuel flow and the concentration of carbon dioxide, the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide, determining the air mass flow through the engine from the air to fuel ratio and calculating the total air and fuel mass flow through the engine by adding the air mass flow through the engine to the fuel mass flow to the engine.

[0006] Measuring the concentration of carbon dioxide may comprise detecting infrared radiation emitted by carbon dioxide in the gases exhausted from the engine and determining the concentration of carbon dioxide.

[0007] Preferably measuring the concentration of carbon dioxide comprises detecting infrared radiation absorbed by carbon dioxide in the gases exhausted from the engine and determining the concentration of carbon dioxide.

[0008] Preferably measuring the ratio of water to oxygen comprises detecting infra-red radiation absorbed by water in the gases exhausted from the engine, detecting near infra-red radiation absorbed by oxygen in the gases exhausted from the engine, determining the concentration of water, determining the concentration of oxygen and calculating the ratio of water to oxygen.

[0009] Preferably measuring the ratio of carbon dioxide to oxygen comprises detecting infra-red radiation absorbed by carbon dioxide in the gases exhausted from the engine, detecting near infra-red radiation absorbed by oxygen in the gases exhausted from the engine, determining the concentration of carbon dioxide, determining the concentration of oxygen and calculating the ratio of carbon dioxide to oxygen.

[0010] Preferably measuring the ratio of water to carbon dioxide comprises detecting infrared radiation absorbed by water in the gases exhausted from the engine, detecting infrared radiation absorbed by carbon dioxide in the gases exhausted from the engine, determining the concentration of water, determining the concentration of carbon dioxide and calculating the ratio of water to carbon dioxide.

[0011] Preferably the method comprises irradiating the gases exhausted from the engine with a light.

[0012] Preferably the method comprises irradiating the gases exhausted from the engine with a laser light.

[0013] Preferably the method comprises detecting infrared radiation absorbed or emitted by the gases exhausted from the engine at a plurality of lines across the exhaust of the engine.

[0014] The method may comprise moving a detector. The method may comprise moving a light source.

[0015] Alternatively the method comprises moving at least one mirror.

[0016] Preferably the engine is a gas turbine engine. More preferably the engine is a turbofan gas turbine engine.

[0017] Accordingly the present invention also provides an apparatus for determining the total mass flow through an engine comprising means for measuring the fuel flow to the engine and means for measuring the concentration of carbon dioxide, means for measuring the ratio of water to oxygen, means for measuring the ratio of carbon dioxide to oxygen or means for measuring the ratio of water to carbon dioxide in the gases exhausted from the engine, means for determining the air to fuel ratio in the engine from the fuel flow and the concentration of carbon dioxide, the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide, means for determining the air mass flow through the engine from the air to fuel ratio and means for calculating the total air and fuel mass flow through the engine by adding the air mass flow through the engine to the fuel mass flow to the engine.

[0018] Preferably the engine is a gas turbine engine. More preferably the gas turbine engine is a turbofan gas turbine engine.

[0019] Preferably the means for measuring the concentration of carbon dioxide comprises at least one detector.

Preferably the detector comprises a spectrometer and a photo-detector, the spectrometer is optically coupled to the photo-detector. Preferably the spectrometer is a Fourier transform spectrometer.

[0020] Preferably the means for measuring the concentration of carbon dioxide comprises a light source. Preferably the light source is a laser. The laser may be a tunable laser. Preferably the laser is a diode laser. There may be a plurality of lasers. The lasers may be tuned to different wavelengths, there are means to switch the lasers on sequentially.

[0021] Preferably there are means to scan the gases exhausted from the engine. The means to scan may comprise one or more mirrors.

[0022] The present invention will be more fully described by way of example with reference to the accompanying drawings in which:-

Figure 1 shows a turbofan gas turbine engine having means for determining the total mass flow through an engine according to the present invention.

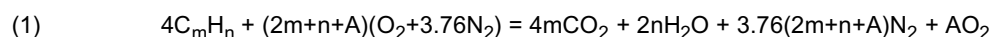
Figure 2 is an enlarged view of a means for determining the total mass flow through an engine according to the present invention.

Figure 3 is an enlarged view of an alternative means for determining the total mass flow through an engine according to the present invention.

Figure 4 shows a turbofan gas turbine engine having means for determining the total mass flow through an engine according to the present invention.

[0023] If the total concentration of carbon containing species, carbon dioxide, carbon monoxide, carbon and unburned hydrocarbon, or water in a core exhaust of a gas turbine engine is measured, then the total mass flow can be calculated provided the empirical formula of the hydrocarbon fuel is known.

[0024] A generalised equation for complete combustion of a hydrocarbon fuel with excess air, the process which always occurs in a gas turbine engine, is as follows:-



where the fuel is approximated by the empirical formula C_mH_n and A is the number of molecules of excess air per molecule of hydrocarbon fuel. Excess air in this case includes air used for cooling components, which does not pass through the combustion section of the engine.

Substitution in the right hand side of the above equation (1) gives:-

$$X_{CO_2} = 2m/(2.88(2m+n) + A)$$

where X_{CO_2} is the mole fraction of carbon dioxide.

[0025] If the composition of the hydrocarbon fuel, and hence the values of m and n are accurately determined, then the core mass flow can be found from X_{CO_2} . At any given pressure and temperature, 1 mole (molecular weight in grams = Avogadro's number of molecules) of any pure gaseous substance occupies the same volume. Hence, the mole fraction of a species is equivalent to volume fraction, which is in turn proportional to the number of molecules per unit volume, in a gas mixture. This method assumes that combustion efficiency is 100%, i.e. all the carbon in the hydrocarbon fuel is converted into carbon dioxide. This is a good approximation, particularly at high power conditions.

[0026] From the above equation (1) it can be seen that the ratios of mole fractions are as follows:-

$$X_{H_2O}/X_{O_2} = 2n/A, X_{CO_2}/X_{O_2} = 4m/A \text{ and } X_{H_2O}/X_{CO_2} = n/2m$$

[0027] Water is the only hydrogen containing combustion product, although when combustion is inefficient, the presence of unburned hydrocarbon may introduce small errors in mass flow based on water concentration measurement. There is an appreciable concentration of water vapour in the atmosphere and allowance is made for this, based on its measurement at the time of test. Water may condense in the engine intake under some atmospheric conditions causing the air entering the core engine to be drier than atmospheric air and allowance is made for this.

[0028] With carbon dioxide there is no problem of fluctuating atmospheric concentrations, but there is a small dependence on combustion efficiency, because all the carbon in the hydrocarbon fuel may not be converted to carbon dioxide. The X_{H_2O}/X_{CO_2} ratio after correction for ambient humidity may be smaller than $n/2m$ due to intake water condensation, or it may be larger than $n/2m$ due to combustion inefficiency. Both these effects may compete. If the composition of the hydrocarbon fuel, and hence the values of m and n are accurately determined, then the core mass flow can be found from X_{CO_2}/X_{O_2} , X_{H_2O}/X_{O_2} and X_{H_2O}/X_{CO_2} ratios.

[0029] A turbofan gas turbine engine 10, as shown in figure 1, comprises in axial flow series an inlet 12, a fan section 14, a compressor section 16, a combustion section 18, a turbine section 20 and a core exhaust 22. The fan section 14

has a fan exhaust 24. The compressor section 16, the combustion section 18, the turbine section 20 and the exhaust 22 form the core engine 26 of the turbofan gas turbine engine 10.

[0030] There are also means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 as shown in figures 1 and 2. The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 30 to measure the fuel flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 30 for measuring the fuel flow to the combustion section 18 comprises a fuel meter 32 arranged in a pipe 34 supplying fuel to the combustion section 18.

[0031] The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 36 for measuring the concentration of carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The means 36 for determining the concentration of carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 comprises a tunable laser 38 and a first mirror 40 to direct a laser beam 42 through the exhaust gases leaving the exhaust 22 and a second mirror 44 to direct the laser beam 42, after passing through the exhaust gases leaving the exhaust 22, to a detector 46. The mirrors 40 and 44 are movable to allow the laser beam 42 to be scanned across at least a sufficient number of lines of sight such that substantially the whole of the cross-sectional area of the exhaust 22 is scanned so that an average measurement of the concentration is produced. There are means 48 to calculate the concentration of the carbon dioxide from the signal produced by the detector 46.

[0032] The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air to fuel ratio in the engine from the fuel flow and the concentration of carbon dioxide. The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 from the air to fuel ratio and there are means 48 for calculating the total air and fuel mass flow through the core engine 26 of the turbofan gas turbine engine 10 by adding the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 to the fuel mass flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 48 may be a computer or personal computer etc.

[0033] A method for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 is to measure the absolute carbon dioxide concentration in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The absolute carbon dioxide concentration is measured using absorption spectroscopy, in which radiation absorbed by the carbon dioxide in the field of view of a detector 46 is measured. The detector 46 is a spectrometer, which is optically coupled to a photo-detector, preferably the spectrometer is a Fourier transform spectrometer. Alternatively the detector 46 may be a wavelength selecting filter optically coupled to a photo-detector. Carbon dioxide has many absorption lines in the infrared region. The field of view of the detector 46 is scanned across the whole of the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 so that the average carbon dioxide concentration is determined, as shown in figures 1 and 2. The tunable laser 38 limits the field of view of the detector 46 and provides good accuracy. Other light sources besides a laser may be used to produce the absorption spectrum.

[0034] Each line of sight of the detector 46 comprises a plurality of points through the exhaust gases and each point is at a different temperature and therefore the measured carbon dioxide absorption spectrum at each position is different. The measured carbon dioxide absorption spectrum for each point is compared to a plurality of calculated simulated carbon dioxide absorption spectra to find a match. The calculated simulated carbon dioxide absorption spectra correspond to different temperatures and the amplitude of the peaks in the calculated simulated carbon dioxide absorption spectra indicate the concentration of the carbon dioxide. The concentration of carbon dioxide at each point is determined by comparing the amplitude of the peaks in the measured carbon dioxide spectrum and the matched calculated simulated carbon dioxide spectrum and scaled accordingly. The carbon dioxide concentrations at all the points in a line of sight and for all the lines of sight are added together to produce an average carbon dioxide concentration.

[0035] The carbon dioxide spectrum depends upon the temperature profile of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The temperature of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 is determined by monitoring the carbon dioxide absorption spectrum at different wavelengths of the carbon dioxide spectrum, in the laser case, by switching the laser wavelength between different regions of the absorption spectrum and keeping a single detector 46, thus by looking for absorption peaks at different wavelengths.

[0036] A further means for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 as shown in figures 1 and 3. The means 28B for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 30 to measure the fuel flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 30 for measuring the fuel flow to the combustion section 18 comprises a fuel meter 32 arranged in a pipe 34 supplying fuel to the combustion section 18.

[0037] The means 28B for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 36B for determining the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or

the ratio of water to carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The means 36 for determining the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 comprises three lasers 38A, 38B and 38C and a first mirror 40 to direct a laser beam 42 through the exhaust gases leaving the exhaust 22 and a second mirror 44 to direct the laser beam 42, after passing through the exhaust gases leaving the exhaust 22, to a detector 46. The mirrors 40 and 44 are movable to allow the laser beam 42 to be scanned across at least a sufficient number of lines of sight such that substantially the whole of the cross-sectional area of the exhaust 22 is scanned so that an average measurement of the concentration is produced. The laser 38A is used to measure the concentration of carbon dioxide, the laser 38B is used to measure the concentration of oxygen and the laser 38C is used to measure the concentration of water. There are means 48 to determine the concentration of the carbon dioxide, the concentration of oxygen and the concentration of water from the signal produced by the detector 46. There are means 48 to determine the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide from the concentrations of carbon dioxide, oxygen and water.

[0038] The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air to fuel ratio in the engine from the fuel flow and the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide. The means 28 for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 from the air to fuel ratio and there are means 48 for calculating the total air and fuel mass flow through the core engine 26 of the turbofan gas turbine engine 10 by adding the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 to the fuel mass flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 48 may be a computer or personal computer etc.

[0039] A method for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 is to measure the absolute carbon dioxide concentration, the absolute oxygen concentration and the absolute water concentration in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The absolute carbon dioxide concentration, the absolute oxygen concentration and the absolute water concentration are measured using absorption spectroscopy, in which radiation absorbed by the carbon dioxide, water and oxygen in the field of view of a detector 46 is measured. Carbon dioxide and water have many absorption lines in the infrared region and oxygen has some weak absorption lines in the near infrared region around 763nm. The detector 46 is a spectrometer, which is optically coupled to a photo-detector, preferably the spectrometer is Fourier transform spectrometer. Alternatively the detector may be a wavelength selecting filter optically coupled to a photo-detector. The field of view of the detector 46 is scanned across the whole of the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 so that the average carbon dioxide concentration, the average oxygen concentration and average water concentration is determined, as shown in figures 1 and 3. The lasers 38A, 38B and 38C limit the field of view of the detector 46 and provide good accuracy. Other light sources besides a laser may be used to produce the absorption spectrum. The laser beams from the lasers 38A, 38B and 38C are combined using dichroic optical elements and switching the lasers 38A, 38B and 38C on sequentially to allow the use of a single detector 46.

[0040] Each line of sight of the detector 46 comprises a plurality of points through the exhaust gases and each point is at a different temperature and therefore the measured carbon dioxide, oxygen and water absorption spectra at each position is different. The measured carbon dioxide absorption spectrum for each point is compared to a plurality of calculated simulated carbon dioxide absorption spectra to find a match. The calculated simulated carbon dioxide absorption spectra correspond to different temperatures and the amplitude of the peaks in the calculated simulated carbon dioxide absorption spectra indicate the concentration of the carbon dioxide. The concentration of carbon dioxide at each point is determined by comparing the amplitude of the peaks in the measured carbon dioxide spectrum and the matched calculated simulated carbon dioxide spectrum and scaled accordingly. The carbon dioxide concentrations at all the points in a line of sight and for all the lines of sight are added together to produce an average carbon dioxide concentration.

[0041] Similarly the measured oxygen absorption spectrum for each point is compared to a plurality of calculated simulated oxygen absorption spectra to find a match. The calculated simulated oxygen absorption spectra correspond to different temperatures and the amplitude of the peaks in the calculated simulated oxygen absorption spectra indicate the concentration of the oxygen. The concentration of oxygen at each point is determined by comparing the amplitude of the peaks in the measured oxygen spectrum and the matched calculated simulated oxygen spectrum and scaled accordingly. The oxygen concentrations at all the points in a line of sight and for all the lines of sight are added together to produce an average oxygen concentration.

[0042] Additionally the measured water absorption spectrum for each point is compared to a plurality of calculated simulated water absorption spectra to find a match. The calculated simulated water absorption spectra correspond to different temperatures and the amplitude of the peaks in the calculated simulated water absorption spectra indicate the concentration of the water. The concentration of water at each point is determined by comparing the amplitude of the peaks in the measured water spectrum and the matched calculated simulated water spectrum and scaled accordingly.

The water concentrations at all the points in a line of sight and for all the lines of sight are added together to produce an average water concentration.

[0043] The carbon dioxide spectrum depends upon the temperature profile of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The temperature of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 is determined by monitoring the carbon dioxide absorption spectrum at different wavelengths of the carbon dioxide spectrum by switching the laser 38A wavelength between different regions of the absorption spectrum and keeping a single detector 46, thus by looking for absorption peaks at different wavelengths.

[0044] Then a ratio of water to oxygen, a ratio of carbon dioxide to oxygen or water to carbon dioxide is determined.

[0045] A turbofan gas turbine engine 10, as shown in figure 4, comprises in axial flow series an inlet 12, a fan section 14, a compressor section 16, a combustion section 18, a turbine section 20 and a core exhaust 22. The fan section 14 has a fan exhaust 24. The compressor section 16, the combustion section 18, the turbine section 20 and the exhaust 22 from the core engine 26 of the turbofan gas turbine engine 10.

[0046] There are also means 28C for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10, as shown in figures 4 and 5. The means 28C for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 30 to measure the fuel flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 30 for measuring the fuel flow to the combustion section 18 comprises a fuel meter 32 arranged in a pipe 34 supplying fuel to the combustion section 18.

[0047] The means 28C for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 36C for measuring the concentration of carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The means 36C for determining the concentration of carbon dioxide in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 comprises a mirror 44 and a detector 46. The mirror 44 is movable to allow the detector 46 to be scanned across at least a sufficient number of lines of sight such that substantially the whole of the cross-sectional area of the exhaust 22 is scanned so that an average measurement of the concentration is produced. There are means 48 to calculate the concentration of the carbon dioxide from the signal produced by the detector 46.

[0048] The means 28C for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air to fuel ratio in the engine from the fuel flow and the concentration of carbon dioxide. The means 28C for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 comprises means 48 for determining the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 from the air to fuel ratio and there are means 48 for calculating the total air and fuel mass flow through the core engine 26 of the turbofan gas turbine engine 10 by adding the air mass flow through the core engine 26 of the turbofan gas turbine engine 10 to the fuel mass flow to the combustion section 18 of the turbofan gas turbine engine 10. The means 48 may be a computer or personal computer etc.

[0049] A method for determining the total mass flow through the core engine 26 of the turbofan gas turbine engine 10 is to measure the absolute carbon dioxide concentration in the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The absolute carbon dioxide concentration is measured using a passive infrared system, in which radiation emitted by the carbon dioxide in the field of view of a detector 46 is spectrally filtered so that only carbon dioxide radiation, e.g. radiation in the infrared band around a wavelength of $4.3\mu\text{m}$, reaches the detector 46. The detector 46 is a spectrometer, which is optically coupled to a photo-detector and preferably the spectrometer is a Fourier transform spectrometer. The field of view of the detector 46 is scanned across the whole of the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 so that the average carbon dioxide concentration is determined, as shown in figures 4 and 5.

[0050] Each line of sight of the detector 46 comprises a plurality of points through the exhaust gases and each point is at a different temperature and therefore the measured carbon dioxide emission spectrum at each position is different. The measured carbon dioxide emission spectrum for each point is compared to a plurality of calculated simulated carbon dioxide emission spectra to find a match. The calculated simulated carbon dioxide emission spectra correspond to different temperatures and the amplitude of the peaks in the calculated simulated carbon dioxide emission spectra indicate the concentration of the carbon dioxide. The concentration of carbon dioxide at each point is determined by comparing the amplitude of the peaks in the measured carbon dioxide spectrum and the matched calculated simulated carbon dioxide spectrum and scaled accordingly. The carbon dioxide concentrations at all the points in a line of sight and for all the lines of sight are added together to produce an average carbon dioxide concentration.

[0051] The carbon dioxide spectrum depends upon the temperature profile of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10. The temperature of the exhaust gases leaving the exhaust 22 of the core engine 26 of the turbofan gas turbine engine 10 is determined by monitoring the carbon dioxide emission spectrum at different wavelengths of the carbon dioxide spectrum by using one or more other detectors 46, thus by looking for emission peaks at different wavelengths.

[0052] The advantage of the present invention is that it does not require the use of any hardware attached to the

engine or intruding into the gas path, and therefore it can be applied to any engine without affecting the performance of the engine. A further advantage of the present invention is that the measurement response times are potentially very fast, so that engine transient behaviour may be studied. The apparatus of the present invention may be small and lightweight. The present invention may form part of an engine health monitoring system.

[0053] Although the present invention has been described with reference to a gas turbine engine, the invention is equally applicable to other engines.

[0054] Although the present invention has been described with reference to the use of mirrors, they are not essential and it may be possible to move the detector and to move the light source.

[0055] Although the present invention has been described with reference to the use of the ratios of water to oxygen, carbon dioxide to oxygen or water to carbon dioxide it may be equally possible to use the inverse of these ratios.

Claims

1. A method for determining the total mass flow through an engine (10) comprising measuring (32) the fuel mass flow to the engine (10) and measuring the concentration of carbon dioxide, measuring the ratio of water to oxygen, measuring the ratio of carbon dioxide to oxygen or measuring the ratio of water to carbon dioxide in the gases exhausted (22) from the engine (10), determining (48) the air to fuel ratio in the engine (10) from the fuel mass flow and the concentration of carbon dioxide, the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide, determining (48) the air mass flow through the engine (10) from the air to fuel ratio and calculating the total air and fuel mass flow through the engine (10) by adding the air mass flow through the engine to the fuel mass flow to the engine (10).
2. A method as claimed in claim 1 wherein measuring the concentration of carbon dioxide comprises detecting infra-red radiation emitted by carbon dioxide in the gases exhausted (22) from the engine (10) and determining the concentration of carbon dioxide.
3. A method as claimed in claim 1 wherein measuring the concentration of carbon dioxide comprises detecting infra-red radiation absorbed by carbon dioxide in the gases exhausted (22) from the engine (10) and determining the concentration of carbon dioxide.
4. A method as claimed in claim 1 wherein measuring the ratio of water to oxygen comprises detecting infra-red radiation absorbed by water in the gases exhausted (22) from the engine (10), detecting near infra-red radiation absorbed by oxygen in the gases exhausted (22) from the engine (10), determining the concentration of water, determining the concentration of oxygen and calculating the ratio of water to oxygen.
5. A method as claimed in claim 1 wherein measuring the ratio of carbon dioxide to oxygen comprises detecting infra-red radiation absorbed by carbon dioxide in the gases exhausted (22) from the engine (10), detecting near infra-red radiation absorbed by oxygen in the gases exhausted (22) from the engine (10), determining the concentration of carbon dioxide, determining the concentration of oxygen and calculating the ratio of carbon dioxide to oxygen.
6. A method as claimed in claim 1 wherein measuring the ratio of water to carbon dioxide comprises detecting infra-red radiation absorbed by water in the gases exhausted (22) from the engine (10), detecting infra-red radiation absorbed by carbon dioxide in the gases exhausted (22) from the engine (10), determining the concentration of water, determining the concentration of carbon dioxide and calculating the ratio of water to carbon dioxide.
7. A method as claimed in claim 3 to 6 comprises irradiating the gases exhausted (22) from the engine (10) with a light (38).
8. A method as claimed in claim 8 comprising irradiating the gases exhausted (22) from the engine (10) with a laser light (38).
9. A method as claimed in any of claims 2 to 8 comprising detecting infrared radiation absorbed or emitted by the gases exhausted (22) from the engine (10) at a plurality of lines across the exhaust (22) of the engine (10).
10. A method as claimed in claim 9 comprising moving a detector (46).
11. A method as claimed in claim 9 or claim 10 comprising moving a light source (38).

12. A method as claimed in claim 9 comprising moving at least one mirror (40,44).
13. A method as claimed in any of claims 1 to 12 wherein the engine (10) is a gas turbine engine.
- 5 14. A method as claimed in claim 13 wherein the engine (10) is a turbofan gas turbine engine.
15. An apparatus (28) for determining the total mass flow through an engine (10) comprising means (30) for measuring the fuel mass flow to the engine and means (36) for measuring the concentration of carbon dioxide, means (36B) for measuring the ratio of water to oxygen, means (36B) for measuring the ratio of carbon dioxide to oxygen or
10 means (36B) for measuring the ratio of water to carbon dioxide in the gases exhausted (22) from the engine (10), means (48) for determining the air to fuel ratio in the engine (10) from the fuel mass flow and the concentration of carbon dioxide, the ratio of water to oxygen, the ratio of carbon dioxide to oxygen or the ratio of water to carbon dioxide, means (48) for determining the air mass flow through the engine (10) from the air to fuel ratio and means
15 (48) for calculating the total air and fuel mass flow through the engine (10) by adding the air mass flow through the engine (10) to the fuel mass flow to the engine (10).
16. An apparatus as claimed in claim 15 wherein the engine (10) is a gas turbine engine.
17. An apparatus as claimed in claim 16 wherein the gas turbine engine is a turbofan gas turbine engine.
- 20 18. An apparatus as claimed in claim 15, claim 16 or claim 17 wherein the means (36) for measuring the concentration of carbon dioxide comprises at least one detector (46).
19. An apparatus as claimed in claim 18 wherein the detector (46) comprises a spectrometer and a photo-detector, the
25 spectrometer is optically coupled to the photo-detector.
20. An apparatus as claimed in claim 19 wherein the spectrometer is a Fourier transform spectrometer.
21. An apparatus as claimed in any of claims 15 to 20 wherein the means for measuring the concentration of carbon
30 dioxide comprises a light source (38).
22. An apparatus as claimed in claim 21 wherein the light source (38) is a laser.
23. An apparatus as claimed in claim 22 wherein the laser is a tunable laser.
- 35 24. An apparatus as claimed in claim 22 or claim 23 wherein the laser is a diode laser.
25. An apparatus as claimed in any of claims 15 to 24 wherein there are means to scan the gases exhausted (22) from
40 the engine (10).
26. An apparatus as claimed in claim 25 wherein the means to scan comprises one or more mirrors (40,44).
27. An apparatus as claimed in claim 22, claim 23 or claim 24 wherein there are a plurality of lasers (38A,38B,38C).
- 45 28. An apparatus as claimed in claim 27 wherein the lasers (38A,38B,38C) are tuned to different wavelengths, there are means to switch the lasers (38A,38B,38C) on sequentially.

Patentansprüche

1. Verfahren zur Bestimmung des Gesamt-Massenstroms durch ein Triebwerk (10), wobei das Verfahren das Messen
(32) des Treibstoff-Massenstroms an das Triebwerk (10) und das Messen der Konzentration von Kohlendioxid, das
Messen des Verhältnisses von Wasser zu Sauerstoff, das Messen des Verhältnisses von Kohlendioxid zu Sauerstoff
oder das Messen des Verhältnisses von Wasser zu Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen
Gasen (22), das Bestimmen (48) des Luft-zu-Treibstoff-Verhältnisses in dem Triebwerk (10) aus dem Treibstoff-
55 Massenstrom und der Konzentration des Kohlendioxids, des Verhältnisses von Wasser zu Sauerstoff, des Verhält-
nisses von Kohlendioxid zu Sauerstoff oder des Verhältnisses von Wasser zu Kohlendioxid, das Bestimmen (48)
des Luft-Massenstroms durch das Triebwerk (10) aus dem Luft-zu-Treibstoff-Verhältnis und das Berechnen der

Gesamt-Luft- und Treibstoff-Massenströmung durch das Triebwerk (10) durch Addieren des Luft-Massenstroms durch das Triebwerk (10) zu dem Treibstoff-Massenstrom an das Triebwerk (10) umfasst.

2. Verfahren nach Anspruch 1, bei dem die Messung der Konzentration des Kohlendioxids die Feststellung der Infrarot-Strahlung, die von dem Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen Gasen (22) emittiert wird, und die Bestimmung der Konzentration des Kohlendioxids umfasst.
3. Verfahren nach Anspruch 1, bei dem die Messung der Konzentration des Kohlendioxids die Feststellung der Infrarot-Strahlung, die von dem Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, und die Bestimmung der Konzentration des Kohlendioxids umfasst.
4. Verfahren nach Anspruch 1, bei dem das Messen des Verhältnisses von Wasser zu Sauerstoff die Feststellung der Infrarot-Strahlung, die von dem Wasser in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Feststellung der im nahen Infrarot-Bereich liegenden Strahlung, die von dem Sauerstoff in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Bestimmung der Konzentration von Wasser, die Bestimmung der Konzentration von Sauerstoff und die Berechnung des Verhältnisses von Wasser zu Sauerstoff umfasst.
5. Verfahren nach Anspruch 1, bei dem die Messung des Verhältnisses des Kohlendioxids zu Sauerstoff die Feststellung der Infrarot-Strahlung, die von dem Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Feststellung der im nahen Infrarot-Bereich liegenden Strahlung, die von dem Sauerstoff in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Feststellung der Konzentration des Kohlendioxids, die Feststellung der Konzentration des Sauerstoffs und die Berechnung des Verhältnisses von Kohlendioxid zu Sauerstoff umfasst.
6. Verfahren nach Anspruch 1, bei dem das Messen des Verhältnisses von Wasser zu Kohlendioxid die Feststellung der Infrarot-Strahlung, die von Wasser in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Feststellung der Infrarot-Strahlung, die von dem Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert wird, die Feststellung der Konzentration von Wasser, die Feststellung der Konzentration von Kohlendioxid und die Berechnung des Verhältnisses von Wasser zu Kohlendioxid umfasst.
7. Verfahren nach einem der Ansprüche 3 bis 6, das die Bestrahlung der von dem Triebwerk (10) ausgestoßenen Gase (22) mit einem Licht (38) umfasst.
8. Verfahren nach Anspruch 7, das die Bestrahlung der von dem Triebwerk (10) ausgestoßenen Gase (22) mit einem Laserlicht (38) umfasst.
9. Verfahren nach einem der Ansprüche 2 bis 8, das die Feststellung der Infrarot-Strahlung, die von den von dem Triebwerk (10) ausgestoßenen Gasen (22) absorbiert oder emittiert wird, an einer Vielzahl von Linien über den Auslass (22) des Triebwerkes (10) hinweg umfasst.
10. Verfahren nach Anspruch 9, das die Bewegung eines Detektors (46) umfasst.
11. Verfahren nach Anspruch 9 oder 10, das die Bewegung einer Lichtquelle (38) umfasst.
12. Verfahren nach Anspruch 9, das die Bewegung zumindest eines Spiegels (40, 44) umfasst.
13. Verfahren nach einem der Ansprüche 1 bis 12, bei dem das Triebwerk (10) ein Gasturbinen-Triebwerk ist.
14. Verfahren nach Anspruch 13, bei dem das Triebwerk (10) ein Turbofan-Gasturbinen-Triebwerk ist.
15. Vorrichtung (28) zur Bestimmung des Gesamt-Massenstroms durch ein Triebwerk (10), mit Einrichtungen (30) zur Messung des Treibstoff-Massenstroms an das Triebwerk und Einrichtungen (36) zur Messung der Konzentration des Kohlendioxids, Einrichtungen (36B) zur Messung des Verhältnisses von Wasser zu Sauerstoff, Einrichtungen (36B) zur Messung des Verhältnisses von Kohlendioxid zu Sauerstoff oder Einrichtungen (36B) zur Messung des Verhältnisses von Wasser zu Kohlendioxid in den von dem Triebwerk (10) ausgestoßenen Gasen (22), Einrichtungen (48) zur Feststellung des Luft-zu-Treibstoff-Verhältnisses in dem Triebwerk (10) aus dem Treibstoff-Massenstrom und der Konzentration des Kohlendioxids, des Verhältnisses von Wasser zu Sauerstoff, des Verhältnisses von Kohlendioxid zu Sauerstoff oder des Verhältnisses von Wasser zu Kohlendioxid, Einrichtungen (48) zur Feststellung

des Luft-Massenstroms durch das Triebwerk (10) aus dem Luft-zu-Treibstoff-Verhältnis und Einrichtungen (48) zur Berechnung des Gesamt-Luft- und Treibstoff-Massenstroms durch das Triebwerk (10) durch Addieren des Luft-Massenstroms durch das Triebwerk (10) zu dem Treibstoff-Massenstrom an das Triebwerk (10).

- 5 16. Vorrichtung nach Anspruch 15, bei der das Triebwerk (10) ein Gasturbinen-Triebwerk ist.
17. Vorrichtung nach Anspruch 16, bei der das Gasturbinen-Triebwerk ein Turbofan-Gasturbinen-Triebwerk ist.
- 10 18. Vorrichtung nach Anspruch 15, Anspruch 16 oder Anspruch 17, bei der die Einrichtungen (36) zur Messung der Konzentration des Kohlendioxids zumindest einen Detektor (46) umfassen.
19. Vorrichtung nach Anspruch 18, bei der der Detektor (46) ein Spektrometer und einen Fotodetektor umfasst, wobei das Spektrometer optisch mit dem Fotodetektor gekoppelt ist.
- 15 20. Vorrichtung nach Anspruch 19, bei der das Spektrometer ein Fourier-Transformations-Spektrometer ist.
21. Vorrichtung nach einem der Ansprüche 15 bis 20, bei der die Einrichtung zur Messung der Konzentration des Kohlendioxids eine Lichtquelle (38) umfasst.
- 20 22. Vorrichtung nach Anspruch 21, bei der die Lichtquelle (38) ein Laser ist.
23. Vorrichtung nach Anspruch 22, bei der der Laser ein abstimmbarer Laser ist.
24. Vorrichtung nach Anspruch 22 oder Anspruch 23, bei der der Laser ein Dioden-Laser ist.
- 25 25. Vorrichtung nach einem der Ansprüche 15 bis 24, bei der Einrichtungen zur Abtastung der von dem Triebwerk (10) ausgestoßenen Gase (22) vorgesehen sind.
26. Vorrichtung nach Anspruch 25, bei der die Einrichtungen zur Abtastung einen oder mehrere Spiegel (40, 44) umfassen.
- 30 27. Vorrichtung nach Anspruch 22, Anspruch 23 oder Anspruch 24, bei der eine Anzahl von Lasern (38A, 38B, 38C) vorgesehen ist.
- 35 28. Vorrichtung nach Anspruch 27, bei der die Laser (38A, 38B, 38C) auf unterschiedliche Wellenlängen abgestimmt sind und Einrichtungen zum aufeinanderfolgenden Einschalten der Laser (38A, 38B, 38C) vorgesehen sind.

Revendications

- 40 1. Procédé pour déterminer le débit de masse total à travers un moteur (10) comprenant les étapes consistant à mesurer (32) le débit de masse de carburant vers le moteur (10) et mesurer la concentration de dioxyde de carbone, mesurer le rapport eau sur oxygène, mesurer le rapport dioxyde de carbone sur oxygène ou mesurer le rapport eau sur dioxyde de carbone dans les gaz évacués (22) du moteur (10), déterminer (48) le rapport air sur carburant dans le moteur (10) à partir du débit de masse de carburant et la concentration de dioxyde de carbone, le rapport eau sur oxygène, le rapport dioxyde de carbone sur oxygène ou le rapport eau sur dioxyde de carbone, déterminer (48) le débit de masse d'air à travers le moteur (10) à partir du rapport air sur carburant et calculer le débit de masse d'air et de carburant total à travers le moteur (10) en ajoutant le débit de masse d'air à travers le moteur au débit de masse de carburant vers le moteur (10).
- 45 2. Procédé selon la revendication 1, dans lequel l'étape consistant à mesurer la concentration de dioxyde de carbone comprend l'étape consistant à détecter un rayonnement infrarouge émis par le dioxyde de carbone dans les gaz évacués (22) par le moteur (10) et déterminer la concentration de dioxyde de carbone.
- 50 3. Procédé selon la revendication 1, dans lequel l'étape consistant à mesurer la concentration de dioxyde de carbone comprend l'étape consistant à détecter le rayonnement infrarouge absorbé par le dioxyde de carbone dans les gaz évacués (22) par le moteur (10) et l'étape consistant à déterminer la concentration de dioxyde de carbone.
- 55

4. Procédé selon la revendication 1, dans lequel l'étape consistant à mesurer le rapport eau sur oxygène comprend l'étape consistant à détecter le rayonnement infrarouge absorbé par l'eau dans les gaz évacués (22) par le moteur (10), l'étape consistant à détecter le rayonnement proche infrarouge absorbé par l'oxygène dans les gaz évacués (22) par le moteur (10), l'étape consistant à déterminer la concentration d'eau, l'étape consistant à déterminer la concentration d'oxygène et l'étape consistant à calculer le rapport eau sur oxygène.
5. Procédé selon la revendication 1, dans lequel l'étape consistant à mesurer le rapport dioxyde de carbone sur oxygène comprend l'étape consistant à détecter le rayonnement infrarouge absorbé par le dioxyde de carbone dans les gaz évacués (22) par le moteur (10), l'étape consistant à détecter le rayonnement proche infrarouge absorbé par l'oxygène dans les gaz évacués (22) par le moteur (10), l'étape consistant à déterminer la concentration de dioxyde de carbone, l'étape consistant à déterminer la concentration d'oxygène et l'étape consistant à calculer le rapport dioxyde de carbone sur oxygène.
6. Procédé selon la revendication 1, dans lequel l'étape consistant à mesurer le rapport eau sur dioxyde de carbone comprend l'étape consistant à détecter le rayonnement infrarouge absorbé par l'eau dans les gaz évacués (22) par le moteur (10), l'étape consistant à détecter le rayonnement infrarouge absorbé par le dioxyde de carbone dans les gaz évacués (22) par le moteur (10), l'étape consistant à déterminer la concentration d'eau, l'étape consistant à déterminer la concentration de dioxyde de carbone et l'étape consistant à calculer le rapport eau sur dioxyde de carbone.
7. Procédé selon les revendications 3 à 6, comprenant l'étape consistant à éclairer les gaz évacués (22) par le moteur (10) avec une lumière (38).
8. Procédé selon la revendication 8, comprenant l'étape consistant à éclairer les gaz évacués (22) par le moteur (10) avec une lumière laser (38).
9. Procédé selon l'une quelconque des revendications 2 à 8, comprenant l'étape consistant à détecter le rayonnement infrarouge absorbé ou émis par les gaz évacués (22) par le moteur (10) au niveau d'une pluralité de conduites sur l'échappement (22) du moteur (10).
10. Procédé selon la revendication 9, comprenant l'étape consistant à déplacer un détecteur (46).
11. Procédé selon la revendication 9 ou la revendication 10, comprenant l'étape consistant à déplacer une source de lumière (38).
12. Procédé selon la revendication 9, comprenant l'étape consistant à déplacer au moins un miroir (40, 44).
13. Procédé selon l'une quelconque des revendications 1 à 12, dans lequel le moteur (10) est un moteur de turbine à gaz.
14. Procédé selon la revendication 13, dans lequel le moteur (10) est un moteur de turbine à gaz de réacteur à double flux.
15. Appareil (28) pour déterminer le débit de masse total à travers un moteur (10) comprenant des moyens (30) pour mesurer le débit de masse de carburant vers le moteur et des moyens (36) pour mesurer la concentration de dioxyde de carbone, des moyens (36B) pour mesurer le rapport eau sur oxygène, des moyens (36B) pour mesurer le rapport dioxyde de carbone sur oxygène ou des moyens (36B) pour mesurer le rapport eau sur dioxyde de carbone dans les gaz évacués (22) par le moteur (10), des moyens (48) pour déterminer le rapport air sur carburant dans le moteur (10) à partir du débit de masse de carburant et la concentration de dioxyde de carbone, le rapport eau sur oxygène, le rapport dioxyde de carbone sur oxygène ou le rapport eau sur dioxyde de carbone, des moyens (48) pour déterminer le débit de masse d'air à travers le moteur (10) à partir du rapport air sur carburant et des moyens (48) pour calculer le débit de masse d'air et de carburant total à travers le moteur (10) en ajoutant le débit de masse d'air à travers le moteur (10) au débit de masse de carburant vers le moteur (10).
16. Appareil selon la revendication 15, dans lequel le moteur (10) est un moteur de turbine à gaz.
17. Appareil selon la revendication 16, dans lequel le moteur de turbine à gaz est un moteur de turbine à gaz de réacteur à double flux.
18. Appareil selon la revendication 15, la revendication 16 ou la revendication 17, dans lequel les moyens (36) pour

mesurer la concentration de dioxyde de carbone comprennent au moins un détecteur (46).

19. Appareil selon la revendication 18, dans lequel le détecteur (46) comprend un spectromètre et un photodétecteur, le spectromètre est optiquement couplé au photodétecteur.

20. Appareil selon la revendication 19, dans lequel le spectromètre est un spectromètre par transformation de Fourier.

21. Appareil selon l'une quelconque des revendications 15 à 20, dans lequel les moyens pour mesurer la concentration de dioxyde de carbone comprennent une source de lumière (38).

22. Appareil selon la revendication 21, dans lequel la source de lumière (38) est un laser.

23. Appareil selon la revendication 22, dans lequel le laser est un laser accordable.

24. Appareil selon la revendication 22 ou la revendication 23, dans lequel le laser est une diode laser.

25. Appareil selon l'une quelconque des revendications 15 à 24, dans lequel il y a des moyens pour balayer les gaz évacués (22) par le moteur (10).

26. Appareil selon la revendication 25, dans lequel les moyens de balayage comprennent au moins un ou plusieurs miroirs (40, 44).

27. Appareil selon la revendication 22, la revendication 23 ou la revendication 24, dans lequel il y a une pluralité de lasers (38A, 38B, 38C).

28. Appareil selon la revendication 27, dans lequel les lasers (38A, 38B, 38C) sont accordés à différentes longueurs d'onde, il y a des moyens pour mettre en marche les lasers (38A, 38B, 38C) de manière séquentielle.

Fig.1.

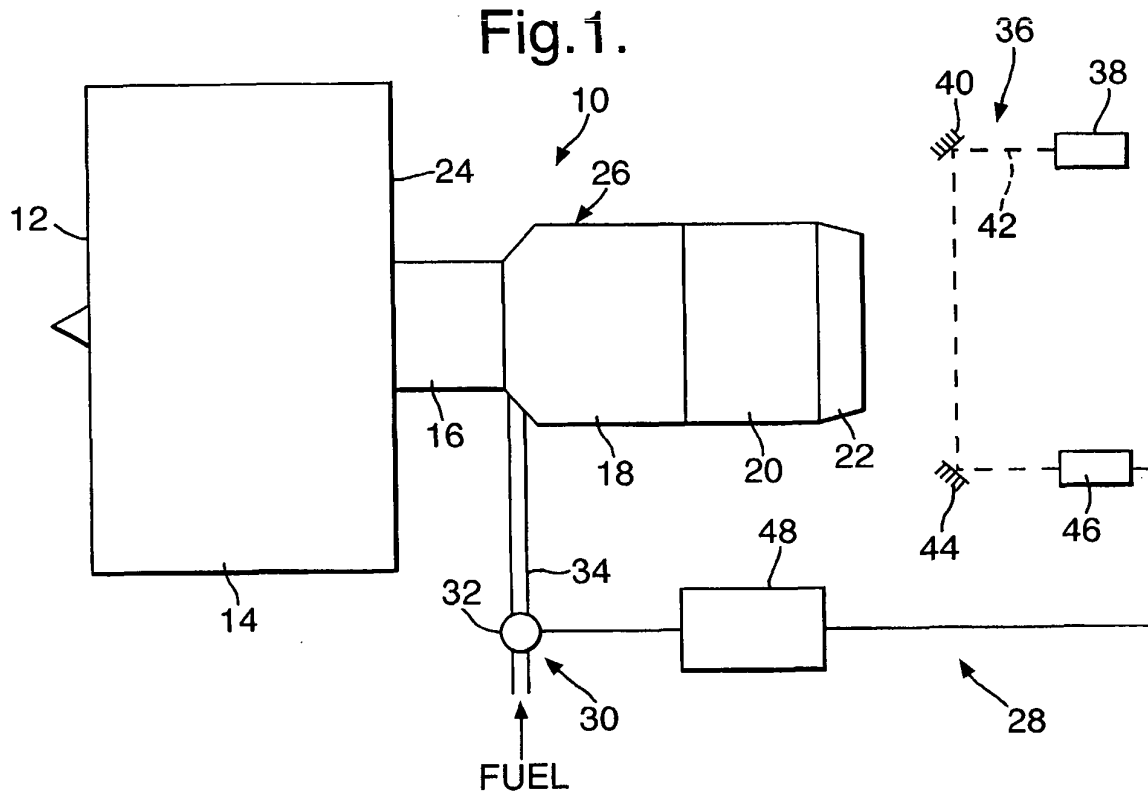


Fig.2.

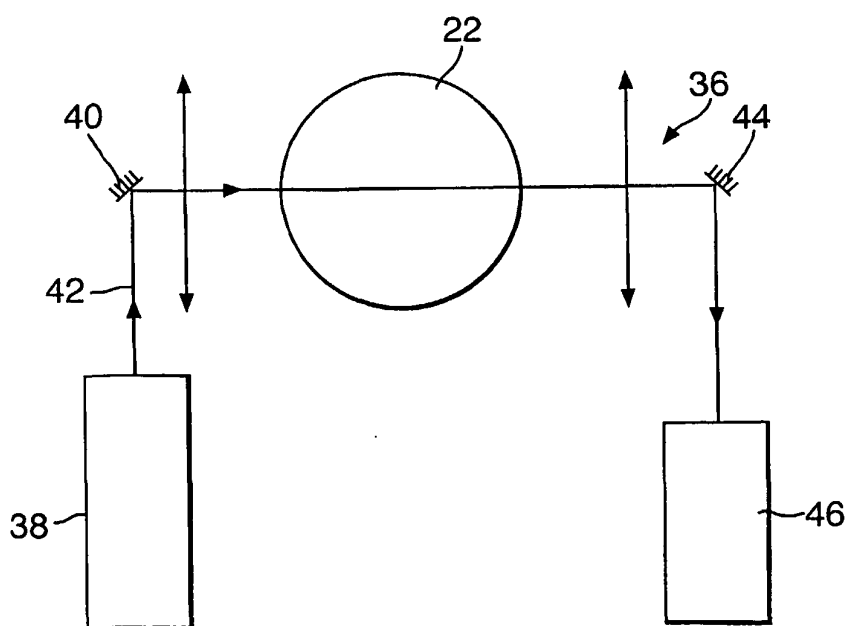


Fig.3.

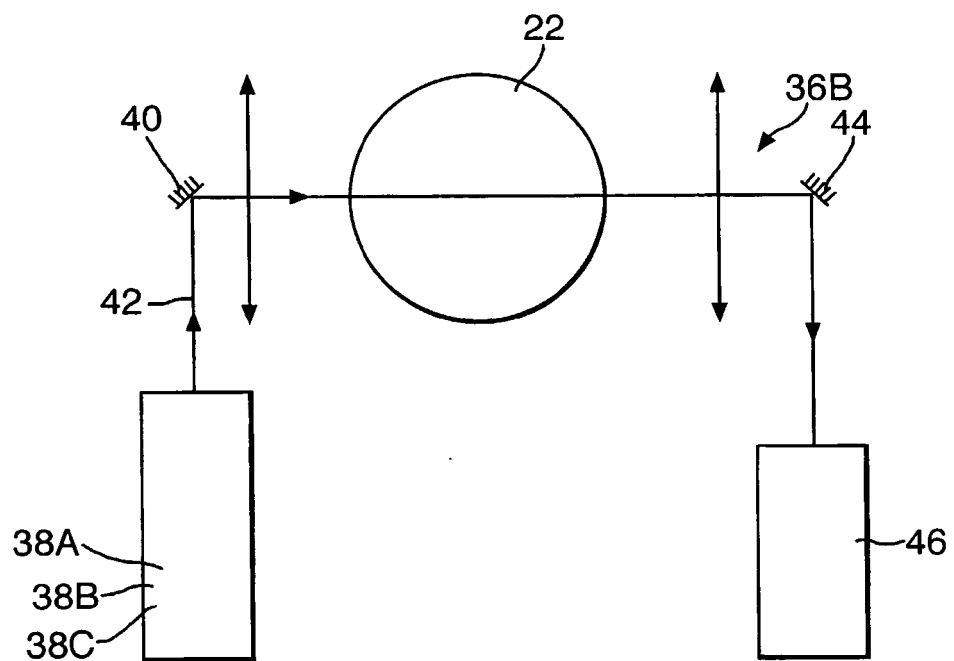


Fig.4.

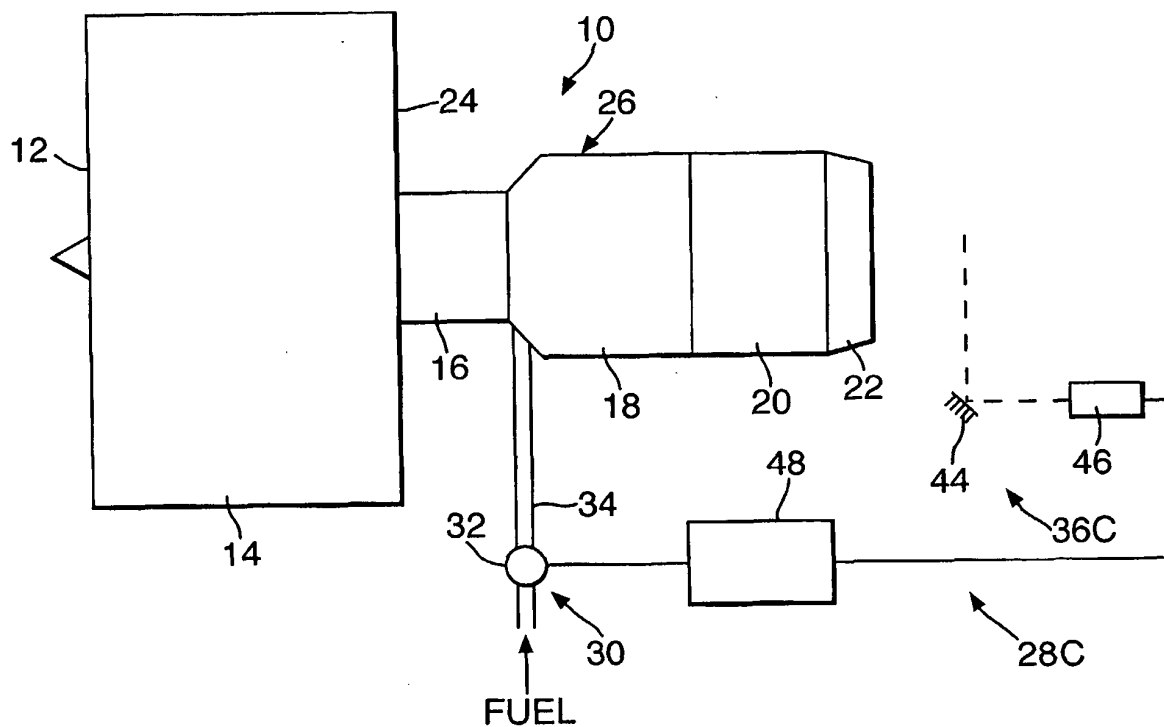
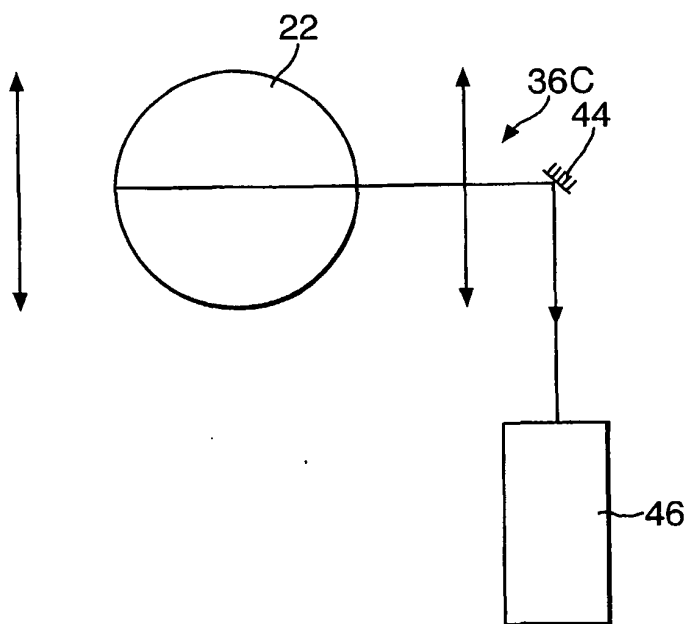


Fig.5.



REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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