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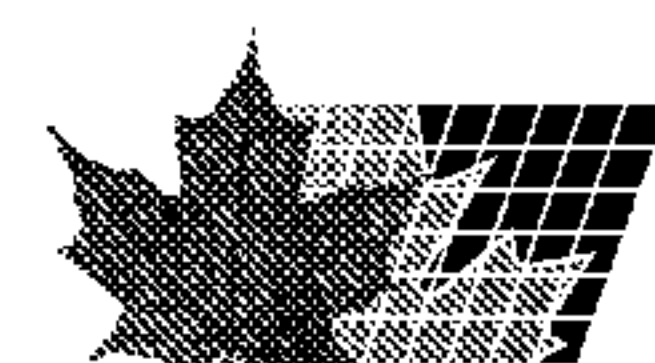
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(57) **Abrégé/Abstract:**

A system is provided for unloading accumulated liquids and enhancing the recovery of gas from a reservoir having diminished pressure. An annulus between a tubing string and casing is isolated by a packer and continually pressurized with a slipstream of compressed gas while the well continues to produce. A unique valve positioned in the tubing string is shuttled between a production position in which production fluids are permitted to bypass the valve to the surface and a lift position in which the bypass is blocked and an unloading port is opened to vent high pressure annulus gas to the tubing string above the valve, lifting accumulated liquids with it. Preferably, the valve is actuated to the lift position by the impact of a plunger dropped from a lubricator at the wellhead, when the pressure in the annulus has reached a predetermined threshold. When the gas has been vented and the pressure in the annulus drops, the valve is actuated to the uphole production position as a result of the higher reservoir pressure.



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ABSTRACT OF THE INVENTION

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A system is provided for unloading accumulated liquids and enhancing the recovery of gas from a reservoir having diminished pressure. An annulus between a tubing string and casing is isolated by a packer and continually pressurized with a slipstream of compressed gas while the well continues to produce. A unique valve positioned in the tubing string is shuttled between a production position in which production fluids are permitted to bypass the valve to the surface and a lift position in which the bypass is blocked and an unloading port is opened to vent high pressure annulus gas to the tubing string above the valve, lifting accumulated liquids with it. Preferably, the valve is actuated to the lift position by the impact of a plunger dropped from a lubricator at the wellhead, when the pressure in the annulus has reached a predetermined threshold. When the gas has been vented and the pressure in the annulus drops, the valve is actuated to the uphole production position as a result of the higher reservoir pressure.

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1 **"OPEN WELL PLUNGER-ACTUATED GAS LIFT VALVE**
2 **AND METHOD OF USE"**
3

4 **FIELD OF THE INVENTION**

5 The present invention relates to apparatus and methods for lifting
6 liquids from a wellbore during production of gas or oil and more particularly to lifting
7 liquids from wellbores where the natural reservoir pressure has diminished over
8 time.

9
10 **BACKGROUND OF THE INVENTION**

11 It is well known that during the production of hydrocarbons, particularly
12 from gas wells, the accumulation of liquids, primarily water, has presented great
13 challenges to the industry. As the liquid builds at the bottom of the well, a
14 hydrostatic pressure head is built which can become so great as to overcome the
15 natural pressure of the formation or reservoir below, eventually "killing" the well.

16 A fluid effluent, including liquid and gas, flows from the formation.
17 Liquid accumulates as a result of condensation falling out of the upwardly flowing
18 stream of gas or from seepage from the formation itself. To further complicate the
19 process the formation pressure typically declines over time. Once the pressure has
20 declined sufficiently so that production has been adversely affected, or stopped
21 entirely, the well must either be abandoned or rehabilitated. Most often the choice
22 becomes one of economics, wherein the well is only rehabilitated if the value of the
23 unrecovered resource is greater than the costs to recover it.

1 A number of techniques have been employed over the years to
2 attempt to rehabilitate wells with diminished reservoir pressure. Some of these are
3 using soap sticks, "pitting" the well occasionally by blowing the well down in a pit to
4 atmospheric pressure, swabbing, injecting high pressure gas into the formation,
5 lowering the end of the tubing string to the perforation, tapering the tubing string to a
6 smaller inner diameter near the surface to increase the flow rate, optimizing tubing
7 size to balance velocity and friction effects, waterflooding the formation to augment
8 pressure depletion, insulating and heating the production tubing string to minimize
9 condensation and liquid fallout and beam lifting.

10 One common technique has been to shut in or "stop cock" the well to
11 allow the formation pressure to build over time until sufficient to lift the liquids when
12 the well is opened again. Unfortunately, in situations where the formation pressure
13 has declined significantly, it can take many hours to build sufficient pressure to
14 blowdown or lift the liquids, reducing the hours of production. Applicant is aware of
15 wells which must be shut in for 12-18 hours in order to obtain as little as 4 hours of
16 production time before the hydrostatic head again becomes too large to allow viable
17 production.

18 Two other techniques, plunger and gas lift, are commonly used to
19 enhance production from low pressure reservoirs.

20 A plunger lift production system typically uses a small cylindrical
21 plunger which travels freely between a location adjacent the formation to a location
22 at the surface. The plunger is allowed to fall to the formation location where it
23 remains until a valve at the surface is opened and the accumulated reservoir

1 pressure is sufficient to lift the plunger and the load of accumulated liquid to the
2 surface. The plunger is typically retained at the wellhead in a vertical section of pipe
3 and associated fitting called a lubricator until such time as the flow of gas is again
4 reduced due to liquid buildup. The valve is closed at the surface which "shuts in" the
5 well. The plunger is allowed to fall to the bottom of the well again and the cycle is
6 repeated. Shut-in times vary depending upon the natural reservoir pressure. The
7 pressure must build sufficiently in order to achieve sufficient energy, which when
8 released, will lift the plunger and the accumulated liquids. As natural reservoir
9 pressure diminishes, the required shut-in times increase, again reducing production
10 times.

11 Typically, a gas lift production system utilizes injection of compressed
12 gas into production tubing to aerate the production fluids, particularly viscous crude
13 oil, to lower the density and cause the resulting gas/oil mixture to flow more readily
14 to the surface. The gas is typically separated from the oil at the surface, re-
15 compressed and returned to the tubing string. Gas lift methods can be continuous
16 wherein gas is continually added to the tubing string, or gas lift can be performed
17 periodically. In order to supply the large volumes of compressed gas required to
18 perform conventional gas lift, large and expensive systems, requiring large amounts
19 of energy, are required. Gas is typically added to the production tubing using gas
20 lift valves directly tied into the production tubing or optionally, can be added via a
21 second, injection tubing string. Complex crossover elements or multiple standing
22 valves are required for implementations using two tubing strings, which add to the
23 maintenance costs and associated problems.

1 A combination of gas lift and plunger lift technologies has been
2 employed in which plungers are introduced into gas lift production systems to assist
3 in lifting larger portions of the accumulated fluids. In gas lift alone, the gas propelling
4 the liquid slug up the production tubing can penetrate through the liquid, causing a
5 portion of the liquid to escape back down the well. Plungers have been employed to
6 act as a barrier between the liquid slug and the gas to prevent significant fall down
7 of the liquid. Typically, the plunger is retained at the top of the wellhead during
8 production and then caused to fall only when the well is shut in and the while the
9 annulus is pressurized with gas. This type of combined operation still requires that
10 the well be shut in and production be halted each time the liquid is to be lifted.

11 Clearly, there is a need, in the case of wells having declining natural
12 reservoir pressure, for apparatus and methods that would allow the energy within
13 the annulus to be augmented for lifting the accumulated liquids in the well, without a
14 requirement to shut in the well and halt production.

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1 upwardly through the production tubing, lifting the plunger and the accumulated
2 liquid with it. The plunger is carried up the production tubing with the liquid and
3 gases to the wellhead lubricator where it is caught and held until the unloading cycle
4 is repeated.

5 The high pressure gas in the annulus vents until the pressure in the
6 formation again exceeds that of the annulus. The higher formation pressure then
7 acts on the valve stem to force it to an uphole production position, opening the
8 production ports to resume production, and blocking the annulus ports so as to
9 allow pressure to begin to accumulate in the annulus once more.

10 In a preferred embodiment of the invention the valve assembly further
11 comprises a landing spring assembly which acts to "cushion" the impact of the
12 plunger on the valve assembly by absorbing excess force of the falling plunger. The
13 landing assembly comprises an outer spring to absorb the excess energy and an
14 inner spring to accept energy transferred from the outer spring to actuate the valve
15 stem in the valve to the downhole position.

16 Thus, in a broad aspect of the invention, a system is provided for
17 enhancing gas recovery from a tubing string which extends down a wellbore into a
18 reservoir having diminished pressure wherein the tubing string accumulates liquid,
19 the system comprising:

- 20 - a packer between the wellbore and the tubing string for forming an
- 21 annulus, isolated from the reservoir;
- 22 - a source to continuously build pressure within the annulus; and

- 1 - a valve positioned in the tubing string adjacent the packer which is
2 actuated, preferably using a plunger, from a production position, wherein
3 production ports are opened and fluidly connected by a bypass chamber in
4 the valve between the reservoir to the tubing string above the valve for
5 producing gas from the reservoir and one or more unloading ports
6 connecting the annulus to the tubing string are blocked, to a lift position,
7 wherein the production ports are blocked and the unloading ports are open
8 for releasing high pressure gas stored in the annulus to the tubing string
9 above the valve to lift and remove accumulated liquids from the tubing string.
- 10 Preferably the valve is actuated to the lift position by the impact of a
11 plunger falling down the tubing string and to the production position as a result of
12 differential pressure between the vented annulus and the reservoir. Such a valve
13 would comprise:
- 14 - a tubular housing having having an upper production port fluidly
15 connected to the tubing string above the valve, a lower production port fluidly
16 connected to the reservoir below the valve and an unloading port fluidly
17 connecting the isolated annulus to the tubing string above the valve; and
- 18 - a valve stem having an uphole and a downhole piston and axially
19 moveable within the housing between a first uphole production position
20 wherein the uphole piston blocks the unloading port, the upper and lower
21 production ports are fluidly connected and the downhole piston opens the
22 reservoir to the lower production port, and a second downhole lift position

1 wherein the downhole piston blocks the reservoir from the lower production
2 port and the uphole piston opens the unloading port.

3 The above described valve and system enable practice of a novel
4 process described broadly as comprising the steps of: providing a packer between
5 the wellbore and the tubing string for forming an annulus, the annulus being isolated
6 from the reservoir, and a valve located in a bore of the tubing string adjacent the
7 packer; pressurizing the annulus; opening one or more production ports for fluidly
8 connecting the reservoir to the tubing string above the valve while blocking one or
9 more unloading ports connecting the annulus to the tubing to flow reservoir gas; and
10 blocking the production ports and opening the unloading ports to lift accumulated
11 liquids out of the tubing string.

12 Preferably, the blocking of the ports is accomplished by dropping a
13 plunger down the tubing string so as to impact and actuate the valve from an uphole
14 production position wherein the production ports are open and the unloading ports
15 are blocked to a downhole lift position wherein the production ports are blocked and
16 the unloading ports are open. The valve is preferably returned to the production
17 position when the reservoir pressure exceeds the annulus pressure.

18

1 **BRIEF DESCRIPTION OF THE DRAWINGS**

2 Figure 1a is a schematic representing the plunger-actuated gas lift
3 production system of the present invention with the unloading valve in the
4 production position;

5 Figure 1b is a schematic representing the plunger-actuated gas lift
6 production system according to Fig. 1a with the unloading valve in the lift position;

7 Figure 2a is a schematic representing one embodiment of a
8 conventional plunger;

9 Figure 2b is a schematic representing one embodiment of a
10 conventional lubricator showing the catching mechanism and pneumatic controller;

11 Figure 3 is a detailed longitudinal cross-sectional view of an unloading
12 valve of the present invention in the production position;

13 Figure 4 is a detailed longitudinal cross-sectional view of the
14 unloading valve of Fig. 3 in the lift position;

15 Figure 5 is a detailed cross-sectional view of a poppet valve located in
16 the unloading valve of Fig. 3, the poppet valve shown in position at the end of the
17 production cycle;

18 Figure 6 is a detailed cross-sectional view of the poppet valve of Fig. 5
19 shown in position at the start of the unloading cycle;

20 Figure 7 is a detailed cross-sectional view of the poppet valve of Fig. 5
21 shown in position at the end of the unloading cycle;

1 Figure 8 is a schematic cross-sectional view of an alternate
2 embodiment of the unloading valve of Fig. 3 showing an optional latching
3 mechanism; and

4 Figure 9 is a schematic cross-sectional view of an optional plunger
5 landing assembly, positioned at the uphole end of the unloading valve's valve stem.
6

7 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

8 Having reference to Figs. 1a-1b, a plunger-actuated gas lift production
9 system 10, according to the present invention, is shown. The system typically
10 comprises a tubing string 11 having a bore 12 and which extends downhole from a
11 surface wellhead 13. The tubing string 11 extends down a wellbore having a casing
12 14 and into a formation 15 containing a hydrocarbon reserve or reservoir 16, under
13 pressure.

14 In a preferred embodiment of the invention, a conventional lubricator
15 17 and plunger 18, common to conventional plunger-lift systems, are connected to
16 the tubing string 11 at surface 19. The plunger 18 is designed to free fall through the
17 tubing string 11, but is designed to have tolerances sufficiently tight to create a
18 liquid seal when being lifted up the tubing string 11. The plunger 18 is retained in
19 the lubricator 17 by a catching mechanism 20 which is pneumatically controlled by
20 the pressure in an annulus 21.

21 A conventional packer 22 is set in the wellbore between the casing 14
22 and the tubing string 11 above a plurality of perforations 23 in the casing 14 which
23 define an isolated area above the packer 22 and to the surface 19, referred to as

1 the annulus 21. Typically, the packer 22 is set as close above the perforations 23
2 as is possible.

3 A conventional source of pressurized gas 24, such as a compressor,
4 provides a continuous slipstream of compressed gas into the isolated annulus 21
5 through a gas inlet port 26 at the wellhead 13. One such compressor, suitable for
6 pressurizing the annulus, is a small 5-15 HP conventional gas compressor package
7 with a prime mover and shut down and safety controls.

8 An unloading valve 100 is seated in a housing 101 in the bore 12 of
9 the tubing string 11 uphole and adjacent to the packer 22 location. The unloading
10 valve 100 is operable to shuttle between two positions, a first production position
11 wherein formation fluids are allowed to flow to the surface 19 and a second lift
12 position wherein production is temporarily blocked while accumulated liquids L,
13 such as oil and water, are lifted to the surface 19.

14 In operation, as shown in Fig. 1a, the isolated annulus 21 stores
15 energy over time as a result of the influx of compressed gas 25. In the production
16 position the well continues to produce while the annulus 21 builds pressure without
17 having to shut the well in.

18 Having reference to Fig. 1b, when the pressure in the annulus 21
19 reaches a predetermined threshold, a pneumatic controller 27 releases the plunger
20 18 from the lubricator 17, causing it to fall down the bore 12 of the tubing string 11,
21 until it contacts the unloading valve 100. The plunger 18 actuates the unloading
22 valve 100 to the lift position, blocking production and opening an unloading port
23 102, releasing the stored pressurized gas 25 in the annulus 21 to exit via the tubing

1 string 11. Any accumulated liquid L is carried up the tubing string 11 ahead of the
2 plunger 18 and the released gas 25, where it can be discharged at the surface 19.
3 The plunger 18 acts as a plug, lifting the liquids L which have accumulated ahead of
4 it. When the plunger 18 reaches the lubricator 17 at the top of its cycle, it is again
5 retained in the lubricator 17 until the cycle begins again.

6 Having reference to Fig. 2a, one such conventional plunger design is
7 shown. The plunger 18 comprises a cylindrical body 30, typically formed of steel,
8 having an exterior diameter smaller than the inside diameter of the tubing string 11
9 to allow free fall. The exterior of the cylindrical body 30 is fitted with annular spring
10 loaded pads 31 designed to contact the inside of the tubing string 11 and to form a
11 liquid seal therebetween. A top end 32 of the cylinder 30 is formed into a standard
12 API "fish neck" 33 to allow the plunger 18 to be wireline retrievable, should it need
13 to be recovered from the bottom of the tubing string 11. The cylindrical body 30 has
14 a central bore 34 drilled axially therethrough extending from a bottom end 35 of the
15 cylinder 30 to the top end 32 to allow fluids to pass therethrough during fall.
16 Optionally, a series of ports 36 may be added, branching from the central bore 34 to
17 allow a more rapid fluid passage and thus a more rapid descent down the tubing
18 string 11. A rod-actuated shuttle valve (not detailed) is fitted within the cylinder bore
19 34 and is moveable between a first position wherein the bore 34 is open to the
20 passage of fluids and a second position wherein the bore 34 is closed, by the valve,
21 to the passage of fluids. In the first open position, the plunger 18 is able to fall freely
22 through any accumulated liquid L. In the second closed position, the plunger 18 is
23 operative to act as a plug to lift liquid L from the tubing string 11.

1 An actuator rod 37 is connected to the plunger valve and is axially
2 movable within the plunger bore 34. The rod 37 protrudes sufficiently outside the
3 bore of the cylindrical body so as to allow impact with an obstruction within the
4 lubricator 17 or downhole in the tubing string 11 to drive the rod 37 axially within the
5 bore 34 to actuate the plunger valve between the open and closed positions,
6 respectively. When the plunger valve is in the closed position, the rod 37 extends
7 above the top of the fish neck 33 and when the plunger valve is in the open position,
8 the rod 37 protrudes from the bottom 35 of the plunger 18.

9 As shown in Fig. 2b, a bumper pad 40 in the lubricator 17 acts as the
10 obstruction at the wellhead 13, causing the actuator rod 37 to move downward
11 within the plunger 18, opening the plunger valve.

12 The plunger catching device 20 is threadably connected to the
13 lubricator 17 at a side port 41. The catching device 20 comprises a spring-loaded
14 steel pin 42, extending into the lubricator 17 and having the extending end 43 cut at
15 an angle which enables the pin 42 to retract briefly when struck by the arriving
16 plunger 18 and then return, as a result of the spring-loaded action, into the
17 lubricator 17 to prevent the plunger 18 from falling. The pneumatic controller valve
18 27 is actuated by a pressure switch P on the annulus 21 and acts to retract the pin
19 42, releasing the plunger 18 when the pressure in the annulus 21 reaches a
20 predetermined threshold.

21 Having reference to Fig. 3 and in greater detail, the unloading valve
22 100 is positioned in the tubing string 11, typically 2-3 meters above the packer and
23 comprises the tubular housing 101, threaded for connection to the tubing string 11.

1 The tubular housing 101 has an outer wall 103 and a bore 104. The housing bore
2 103 is coaxial with the bore 12 of the tubing string 11 when the housing 101 is
3 threaded into the tubing string 11, permitting the flow of fluids from the reservoir 16
4 to the surface 19. Upper and lower production ports 105, 106 are formed in the
5 housing wall 103 and are connected to provide fluid communication therebetween in
6 the production position.

7 In a preferred embodiment of the invention, an outer tubular sleeve
8 107 is fitted around the housing 101, extending above and below the production
9 ports 105,106, and is sealing engaged to an exterior surface 108 of the housing wall
10 103, forming an annular bypass chamber 109 therebetween to fluidly connect the
11 ports 105,106. Production fluid flowing from the reservoir 16 can thus enter the
12 bypass chamber 109 via the lower port 106, flow up the bypass chamber 109,
13 bypassing a substantial portion of the unloading valve 100 and reentering the tubing
14 string 11 through the valve's upper port 105 for communication and production to
15 the surface 19. Further, the unloading port 102 is formed through the outer sleeve
16 107 and the housing wall 103 to permit communication between the annulus 21 and
17 the housing's bore 104, operable during the lift position.

18 The unloading valve 100 further comprises a valve stem 110 having
19 an uphole piston 111 and a larger downhole piston 112. The valve stem 110 is
20 housed within the housing bore 104 positioned intermediate the upper 105 and
21 lower 106 ports and is movable axially therein between an uphole position and a
22 downhole position.

1 In the production position, as shown in Fig. 3, the smaller uphole
2 piston 111 is positioned to block the unloading port 102 ensuring there is no
3 communication between the annulus 21 and the tubing string 11. This allows
4 pressure to build in the annulus 21. The upper production port 105 remains open.
5 The larger downhole piston 112 is positioned uphole so that the lower production
6 port 106 is also open. As a result, with both production ports 105,106 open, fluids
7 are able to bypass the unloading valve 100 and flow to the surface 19 at the same
8 time annulus pressure is increasing, in preparation for an unloading cycle.

9 Having reference to Fig. 4, in the lift position the downhole piston 112
10 is positioned downhole from the lower production port 106, sealingly engaging the
11 wall 103 of the housing 101 below production port 106, blocking the flow of fluids
12 from the reservoir 16 and into the housing's bore 104, effectively stopping
13 production. Simultaneously, the uphole piston 111 is positioned sufficiently
14 downhole to open the unloading port 102. High pressure gas 25, stored in the
15 annulus 21, flows through the unloading port 102 and into the tubing string 11,
16 where it rapidly flows to the surface 19, carrying the plunger 18 and any
17 accumulated liquids L ahead of it.

18 Having reference again to Fig. 4, the unloading valve 100 preferably
19 further comprises a valve body 120 which supports the valve stem 110 within the
20 housing 101. An inner surface 121 of the housing 101 is profiled at one or more
21 locations to form inwardly extending upward facing landing shoulders 122,123 to
22 support the valve body 120.

1 The valve body 120 is a tubular body having a bore 124 and having an
2 outer diameter sized to be freely movable within the housing's bore 104 for enabling
3 wireline installation and retrieval to the housing 101. An uphole end 125 of the valve
4 body 120 is profiled with an outwardly extending downward facing shoulder 126 for
5 engaging a landing shoulder 123 of the housing 101, thus limiting the downward
6 movement of the valve body 120 when run into the housing 101 using wireline and
7 for positioning the valve body 120 in relation to the housing ports 102, 105, 106.
8 Preferably the uphole end 125 of the valve body 120 is inwardly tapered to guide a
9 wireline retrieval tool. Optionally, an interior surface 127 of the valve body 120,
10 adjacent the uphole end 125, is further profiled 128 to receive the wireline retrieval
11 tool, to be used in the event that other structures used normally to retrieve the tool
12 are damaged or lost during retrieval.

13 An exterior surface 129 of the valve body 120 is profiled and fitted with
14 upper and lower valve body seals 130, 131, preferably a combination of polypak
15 and pneumatic seals, to sealingly engage the valve body 120 against the inner
16 wall of the housing 101, between the production ports 105, 106. A series of radially
17 extending ports 132 are formed about the circumference of and through the valve
18 body 120 which correspond with the unloading port 102 in the housing 101, thus
19 completing fluid communication between the annulus 21 and the valve body 120.
20 These ports 131 are alternately closed and opened in the production and lift
21 positions, respectively, by the movement of the upper piston 111.

22 The interior surface 127 of the valve body 120 is further profiled to
23 accommodate the axially movable valve stem 110 which connects upper 111 and

1 lower 112 pistons. An inwardly extending, downward facing shoulder 133 is formed
2 in the bore 124 of the valve body 120 above the radially extending ports 132 against
3 which the upper piston 111 stops when in the uphole position, limiting the valve
4 stem's movement.

5 An uphole end 134 of the valve stem 110 extends above the upper
6 piston 111 beyond the uphole end 125 of the valve body 120 to act as a contact
7 surface for the plunger 18. The valve stem's uphole end 134 is sized so as to
8 create an annulus 135 therebetween of sufficient size to allow unrestricted flow of
9 gas 25 from the unloading port 102. Further, the uphole end 134 is used as a
10 "fishneck" for normal wireline retrieval.

11 Again, having reference to Fig. 4, shown in the lift position, the valve
12 stem 110 extends below a downhole end 136 of the valve body 120. The larger
13 downhole piston 112 is provided with seals 137 and is sized so as to sealingly
14 engage the wall 103 of the housing 101. Pressure in the reservoir 16 acts at the
15 larger piston 112 face to move the valve stem 110 to the uphole production
16 position when the pressure in the reservoir 16 is greater than the pressure in the
17 annulus 21.

18 In summary, valve 100 in the production position, as shown in Fig. 3,
19 begins a production cycle positioned so that the smaller uphole piston 111 blocks
20 the unloading port 102 to allow the pressure to build in the annulus 21, while
21 simultaneously, the lower piston 12 is positioned to open the lower production port
22 106 and allow production fluids to bypass the unloading valve 100 and flow to the
23 surface 19.

1 When moved to the lift position by the plunger 18, to begin an
2 unloading cycle as shown in Fig. 4, the uphole piston 111 is positioned downhole
3 to open the unloading port 102, allowing the gas 25 from the annulus 21 to enter
4 the valve body 120 and the tubing string 11, where it lifts the plunger and fluids
5 (not shown) accumulated therein. Simultaneously, the downhole piston 112 is
6 positioned to block the flow of fluids from the reservoir 16 and to act as a check
7 valve, preventing high pressure gas 25 released from the annulus 21 leaking into
8 and shocking the formation 15. When the pressure in the annulus 21 has
9 released, the reservoir pressure acts on the downhole piston 112 to move the
10 valve 100 to the production position to repeat the production cycle once again.

11 Optionally, as shown in Fig. 5, the valve stem 110 is fit with a gas
12 poppet valve 150 adjacent a lower surface 151 of the uphole piston 111, to
13 advantageously use differential pressure to assist in the axial shifting movement of
14 the valve stem. In the present embodiment, the poppet valve is used in combination
15 with the plunger, and not independently to shift the valve stem. The poppet valve
16 150 is an annular sleeve fitted between the valve stem 110 and the valve body 120.
17 At the upper end of the poppet, inward shoulders 148 alternately engage a shoulder
18 149 formed on the valve stem 110, limiting relative axial movement.

19 The interior surface 127 of the valve body 120 is profiled with an
20 inwardly extending downward facing shoulder 152 below the radially extending
21 ports 132 and an inwardly extending upward facing shoulder 153 adjacent the
22 bottom valve body seals 131 to guide and to limit the axial movement of the poppet
23 valve 150. Further, the interior wall 127 of the housing 101 is profiled to form an

1 annular gallery 154 about the valve body 120 to communicate with the unloading
2 port 102 connected to the well annulus 21. A series of small ports 155 are formed
3 in the valve body 120 adjacent the poppet valve 150 to provide fluid communication
4 between the gallery 154 and the poppet valve 150. The poppet valve 150 is fit with
5 a larger lower piston 156 against which the pressure of the annulus gas 25 acts to
6 assist the downhole axial movement of the valve stem 110. The uphole piston 111
7 of the valve stem 110 can move independent of the poppet valve piston 156. The
8 poppet valve piston 156 is fit with seals 157 to sealingly engage the piston 156
9 against the valve body 120. An upper spring 158 is housed between the uphole
10 valve stem piston 111 and the poppet valve 150 and is supported at a lower end by
11 a shoulder 159 formed at a top end 160 of the poppet valve 150. A second larger
12 spring 161 is housed between a bottom end 162 of the poppet valve 150 and the
13 inwardly extending upward facing shoulder 153 of the valve body 120, adjacent the
14 bottom valve body seals 131. The lower spring 161 biases the poppet valve 150 to
15 an uphole position, compressing the upper spring 158 and assisting the valve
16 stem 110 to remain in the uphole position blocking the unloading port 102 as
17 pressure builds in the annulus 21.

18 As shown in Figs. 5-7, the operation of the poppet valve is a result of
19 pressure changes in the annulus 21 relative to the pressure in the reservoir 16. The
20 poppet valve 150 acts to assist the valve stem 110 movement in both the lift
21 position as a result of plunger 18 impact and in the production position as a result of
22 differential pressure.

1 At the end of a production cycle, as shown in Fig. 5, the pressure in
2 the annulus 21 approaches a predetermined high pressure threshold . The pressure
3 in the gallery 154 increases as a result of high pressure gas entering via the
4 unloading port 102. The gas 25 acts at an upper face 13 of the lower piston 156,
5 driving the piston downwardly, urging poppet shoulder 148 to engage shoulder 149
6 and preload the valve stem 110 downwardly.

7 In the illustrated embodiment, the resulting preload on the poppet
8 valve 150 is insufficient to actuate the valve stem 110. In an alternate embodiment,
9 the spring loads and differential pressures can be balanced to enable pressure
10 differential operation on the poppet to operate the valve stem without the need for
11 contact by the plunger.

12 The valve stem 110 has not yet been contacted by the plunger 18 and
13 therefore remains in the production position.

14 As shown in Fig. 6, when the pressure in the annulus 21 reaches the
15 threshold, the plunger (not shown) is released from the lubricator (not shown) and
16 falls down the tubing string 11 to contact the uphole end 134 of the valve stem 110.
17 The valve stem 110 moves more readily to the lift position as a result of differential
18 pressure on the poppet valve 150. The upper spring 158 is caused to relax and the
19 lower spring 161 to compress.

20 Having reference to Fig. 7, when the pressure in the annulus 21 has
21 been relieved, the pressure acting at the gallery ports 155 is no longer high enough
22 to compress the lower spring 161, which returns to its relaxed position. The poppet
23 valve 150 moves freely upwardly which acts to compress the upper spring 158

1 upwardly, preloading the upper piston 111. The pressure in the reservoir 16, now
2 larger than that in the annulus 21, acts on the downhole piston 112 to move the
3 valve stem 110 to the production position, once again.

4 Optionally, as shown in Fig. 8, a valve body 200 of an alternate
5 embodiment is retained into the housing 101 using an implementation of a
6 conventional latching mechanism 201. One such mechanism comprises a ring 202
7 formed about a lower exterior surface 203 of the valve body 200, having a plurality
8 of outwardly extending profiled dogs 204 which are designed to fit a plurality of
9 corresponding profiles 205 in the housing's interior wall 206. Outwardly extending
10 inclined cam surfaces 207 attached to the valve body 200 below the dogs 204, bias
11 the dogs 204 outwardly into engagement with the housing's profiles 205. The axially
12 moveable cam surfaces 207 are connected to the valve body 200 using shear pins
13 208. When the valve body 200 is retrieved from the housing 101 using wireline,
14 upward pull on the valve body 200 shears pins 208, allowing the inclined cams 207
15 to fall to a downhole position, enabling the dogs 204 to move inward and release
16 from the housing 101. The valve body 200 can then be retrieved to the surface 19.
17 Figure 8 also serves to illustrate another embodiment of the valve having a valve
18 stem 110 and ports 102, 105, 106.

19 Having reference to Figs. 8 and 9 and in another embodiment of the
20 invention, the upper end 134 of the valve stem 110 is fitted with a plunger landing
21 assembly 200 to protect the valve stem 110 from excessive, potentially damaging
22 force exerted by a falling plunger. The plunger landing assembly 300 comprises an
23 outer spring 301 and an inner spring 302. The outer spring 301 is of sufficient size

1 and material strength to withstand the entire force exerted by the falling plunger.
2 The inner spring 302 has an outer diameter such that the inner spring 302 fits freely
3 inside the outer spring 301, and is of sufficient length so that, when the plunger
4 landing assembly 300 is mounted to the top 134 of the valve stem 110, the inner
5 spring 302 is operative to contact with the top 134 of the valve stem 110 when the
6 landing assembly 300 is struck, compressing the outer spring 301. The outer spring
7 301 is fitted with upper 303 and lower 304 spring retainers.

8 In the implementation shown in Fig. 9, the upper retainer 303 is a cap
9 having a downward facing internal chamber 305 to which the top flight 306 of the
10 inner spring 302 is attached. The lower spring retainer 304 is an annular ring
11 attached to a bottom flight 307 of the outer spring 301 and having a bore 308
12 through which the inner spring 302 can move axially therethrough. A circular steel
13 plate 309 is attached to a bottom flight 310 of the inner spring 302 so as to contact
14 the top 134 of the valve stem 110 and transfer the downwardly moving force
15 imparted by the plunger 18. The annular ring 304 at the bottom of the outer spring
16 301 is profiled at a lower surface 311 to correspond to the angled upward facing
17 end 125 of the valve body 120.

18 Optionally, as shown in Fig. 8, a standard API fish neck 312 may be
19 attached to the top of the landing assembly 300 to allow the landing assembly 300
20 to be wireline conveyed into and retrieved from the tubing string 11.

21 In operation, the falling plunger 18 strikes the top of the landing
22 assembly 300 causing the outer spring 301 to compress and transfer a portion of
23 the downward moving force to the valve housing 101. The remainder of the force is

1 transferred to the valve stem 110 by the inner spring 302. This transferred force is
2 sufficient to move the valve stem 110 axially to the lift position.

3 In another option, rather than a plunger actuation, the valve 150 may
4 be operated using remote actuation or electrical operation of the valve.

1 THE EMBODIMENTS OF THE INVENTION FOR WHICH AN
2 **EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS**
3 **FOLLOWS:**
4

5 1. A system for enhancing gas recovery from a tubing string
6 extending down a wellbore into a reservoir having diminished pressure, the tubing
7 string accumulating liquid from fluids produced from the reservoir, the system
8 comprising:

9 - a packer sealingly engaged in the wellbore for forming an
10 annulus between an exterior of the tubing string and an interior of a casing string
11 above the packer, the annulus being isolated from the reservoir;

12 - a source of high pressure gas connected to the annulus so as
13 to allow pressure to continuously build within the annulus;

14 - a valve located in a bore of the tubing string adjacent the
15 packer; and

16 - means for actuating the valve from a production position,
17 wherein one or more production ports are opened, fluidly connecting the reservoir to
18 the tubing string above the valve for producing gas from the reservoir and one or
19 more unloading ports connecting the annulus to the tubing string are blocked, to a
20 lift position, wherein the production ports are blocked and the unloading ports are
21 open for releasing high pressure gas stored in the annulus to the tubing string
22 above the valve to lift and remove accumulated liquids from the tubing string.
23

- 1 2. The system as described in claim 1 wherein the valve further
2 comprises:
- 3 - a tubular housing threaded for connection to the tubing string;
4 - a tubular valve body housed within a bore of the tubular
5 housing; and
- 6 - a valve stem, the stem housed within a bore of the valve body
7 and being axially movable therein between the first and second positions to
8 alternately open and block the production ports and block and open the unloading
9 ports respectively.
- 10
- 11 3. The system as described in claim 2 wherein the valve stem
12 further comprises:
- 13 - an uphole piston connected to an uphole portion of the valve
14 stem such that it blocks the unloading port when the valve stem is in the first uphole
15 position and alternately opens the unloading port when the valve stem is in the
16 second downhole position; and
- 17 - a downhole piston connected to a downhole end of the valve
18 stem such that it opens the lower production port when in the uphole position and
19 alternately blocks a bore of the tubular housing when in the downhole position.
- 20

- 1 4. The system as described in claim 3 wherein the valve further
2 comprises:
3 - an upper production port in communication with the tubing
4 string above the valve;
5 - a lower production port in communication with the reservoir
6 below the valve; and
7 - a tubular sleeve formed about the housing and sealingly
8 connected to the housing at an uphole end and a downhole end enclosing the upper
9 and lower ports to form an annular bypass chamber for fluidly connecting the upper
10 and lower production ports to bypass the valve.
11
12 5. The system as described in claim 2 wherein the means to
13 actuate the valve stem from the production position to the lift position is impact from
14 a plunger having fallen down the tubing string.
15
16 6. The system as described in claim 2 wherein the means to
17 actuate the valve stem from the lift position to the production position is a differential
18 pressure between the reservoir and the isolated annulus.
19
20 7. The system as described in claim 3 wherein the means to
21 actuate the valve stem from the production position to the lift position is impact from
22 a plunger having fallen down the tubing string.
23

1 8. The system as described in claim 3 wherein the means to
2 actuate the valve stem from the lift position to the production position is a differential
3 pressure between the reservoir and the isolated annulus.

4

5 9. The system as described in claim 3 further comprising a high
6 pressure gas poppet valve fitted between the valve body and the valve stem and in
7 fluid communication with the annulus, the poppet valve being operable to utilize
8 annulus pressure to assist in axial shifting of the valve stem.

9

10 10. The system as described in claim 5 wherein the valve further
11 comprises a plunger landing assembly to absorb excess downward force from the
12 impact of the plunger and to transfer sufficient downward force to the valve stem to
13 shift it to the downhole lift position.

14

15 11. The system as described in claim 5 further comprising:
16 - means for catching and retaining the plunger at a top of the
17 tubing string when the pressure in the annulus is below a predetermined threshold
18 sufficient to lift accumulated liquid to surface; and

19 - means for releasing the plunger to drop into the tubing string
20 when the pressure in the annulus reaches the predetermined threshold.

21

22 12. The system as described in claim 11 wherein the means to
23 catch and retain the plunger at the top of the tubing string is a spring loaded pin.

1 13. The method as described in claim 12 wherein the means to
2 drop the plunger is a pneumatic controller which acts to retract the spring loaded pin
3 to cause the plunger to fall down the tubing string.

4

5 14. A valve for enhancing the production of gas from a tubing string
6 extending down a wellbore to a reservoir having diminished pressure, the wellbore
7 having an isolated annulus charged with a continuous flow of high pressure gas and
8 a plunger lift system, the valve comprising:

9 - a tubular housing having a bore, the housing being connected
10 to the tubing string and having an upper production port fluidly connected to the
11 tubing string above the valve, a lower production port fluidly connected to the
12 reservoir below the valve and an unloading port fluidly connecting the isolated
13 annulus to the tubing string above the valve; and

14 - a valve stem having an uphole and a downhole piston, housed
15 within the valve housing and axially moveable therein between a first uphole
16 production position wherein the uphole piston blocks the unloading port, the upper
17 and lower production ports are fluidly connected and the downhole piston opens the
18 reservoir to the lower production port, and a second downhole lift position wherein
19 the downhole piston blocks the reservoir from the lower production port and the
20 uphole piston opens the unloading port.

21

1 15. The valve as described in claim 14 wherein the valve stem is
2 actuated to the lift position by impact from a plunger having fallen down the tubing
3 string.

4 16. The valve as described in claim 15 wherein the valve stem is
5 actuated to the production position by a differential pressure between the reservoir
6 and the annulus.

7
8 17. The valve as described in claim 16 further comprising a sleeve
9 sealingly positioned about the housing so as to form an annular bypass chamber for
10 fluidly connecting the upper and lower production ports.

11
12 18. The valve as described in claim 17 further comprising a valve
13 body housed within the bore of the tubular housing so as to support the valve stem,
14 the valve body having a port co-operating with the unloading port for fluidly
15 connecting the isolated annulus to the tubing string above the valve.

16
17 19. The valve as described in claim 18 further comprising a high
18 pressure poppet valve housed within a bore of the valve body so as to utilize
19 annulus pressure to assist in axial shifting of the valve stem.

20
21 20. The valve as described in claim 19 further comprising a plunger
22 landing assembly for the valve stem so as to absorb excess downward force from

1 the plunger and transfer sufficient downward force to the valve stem to shift it to the
2 downhole lift position.

3

4 21. The valve as described in claim 20 wherein the valve body
5 further comprises a latching mechanism to secure the valve body into the valve
6 housing.

7

8 22. The valve as described in claim 21 wherein the valve further
9 comprises a fish neck on the valve body and the valve stem so as to permit the
10 valve body and valve stem to be run in and retrieved by wireline.

11

12 23. A method of producing gas from a tubing string extending down
13 a wellbore into a reservoir having diminished pressure, the tubing string
14 accumulating liquid, the method comprising the steps of:

15 - providing a packer sealingly engaged in the wellbore for
16 forming an annulus between an exterior of the tubing string and an interior of a
17 casing string above the packer, the annulus being isolated from the reservoir, and a
18 valve located in a bore of the tubing string adjacent the packer;

19 - pressurizing the annulus;

20 - opening one or more production ports for fluidly connecting the
21 reservoir to the tubing string above the valve while blocking one or more unloading
22 ports connecting the annulus to the tubing to flow reservoir gas; and

1 - blocking the production ports and opening the unloading ports
2 to lift accumulated liquids out of the tubing string.

3

4 24. The method as described in claim 23 wherein the valve is
5 shuttled between a production position wherein the production ports are open and
6 the unloading ports are blocked and a lift position wherein the production ports are
7 blocked and the unloading ports are open.

8

9 25. The method as described in claim 23 wherein the blocking of
10 the production ports further comprises the step of:

11 - dropping a plunger down the tubing string so as to actuate the
12 valve as a result of impact from an uphole production position wherein the
13 production ports are open and the unloading ports are blocked to a downhole lift
14 position wherein the production ports are blocked and the unloading ports are open.

15

16 26. The method as described in claim 23 further comprising the
17 step of:

18 - compressing gas and introducing it into the annulus so as to
19 pressurize the annulus.

20

21 27. The method as described in claim 25 further comprising the
22 steps of:

- 1 - catching and retaining the plunger at a top of the tubing string
- 2 when the pressure in the annulus is below a predetermined threshold sufficient to lift
- 3 accumulated liquid to surface; and
- 4 - releasing the plunger to drop into the tubing string when the
- 5 pressure in the annulus reaches the predetermined threshold.

Fig. 1a

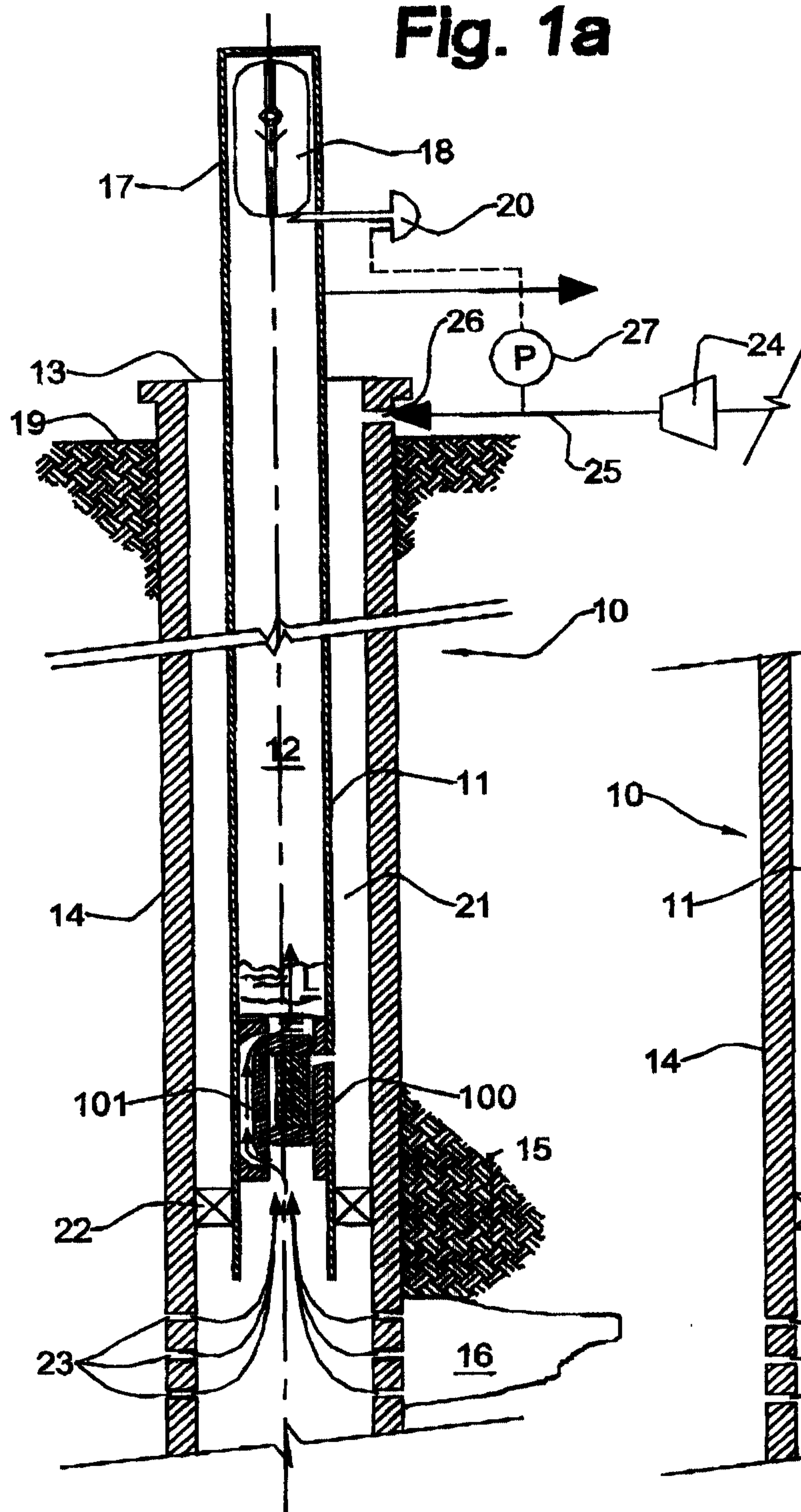


Fig. 1b

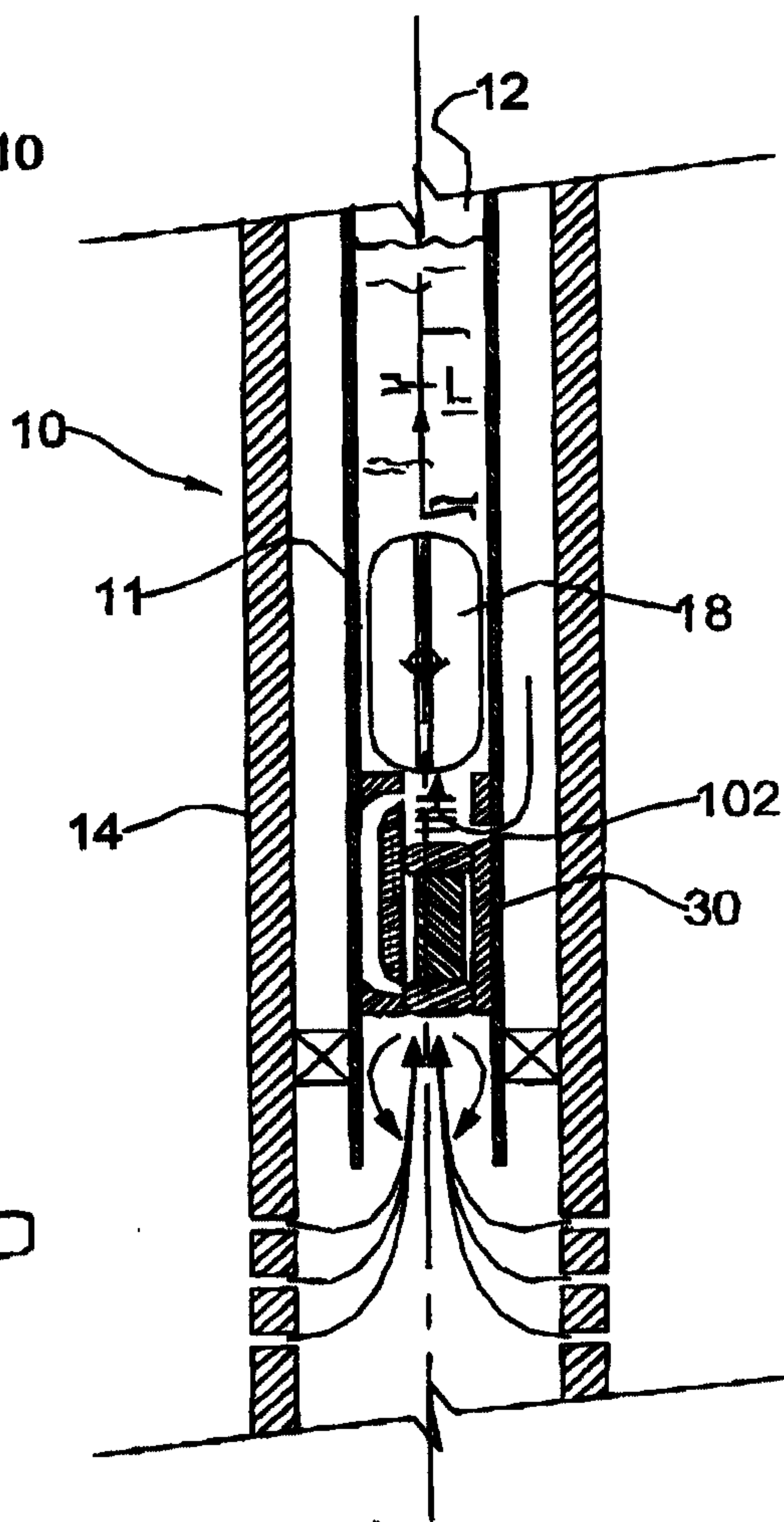


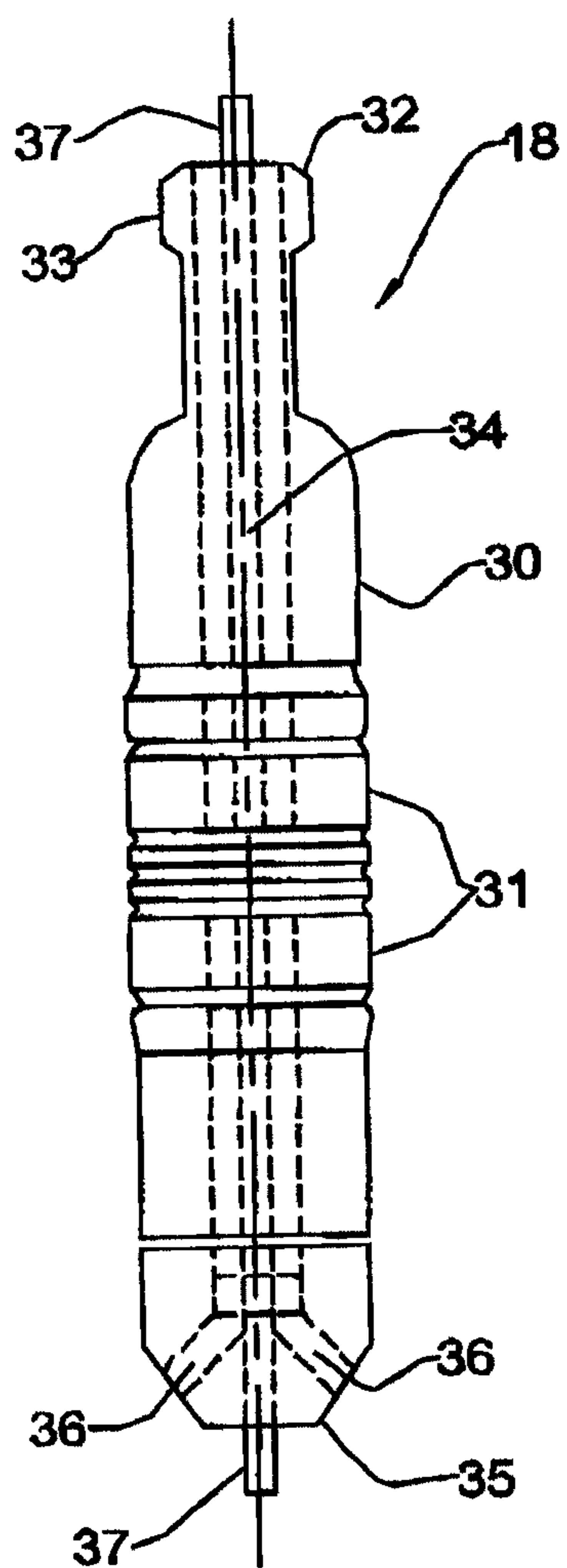
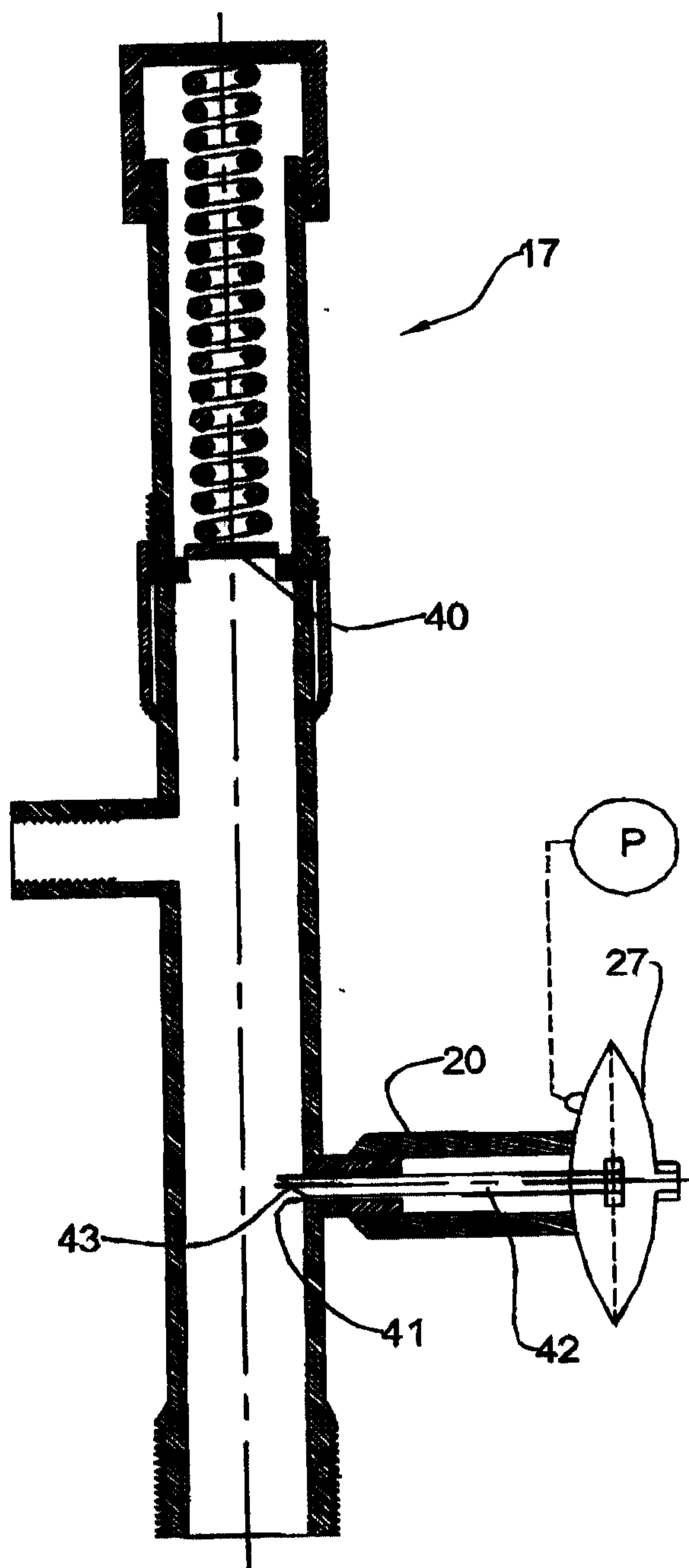
Fig. 2a**Fig. 2b**

Fig. 3

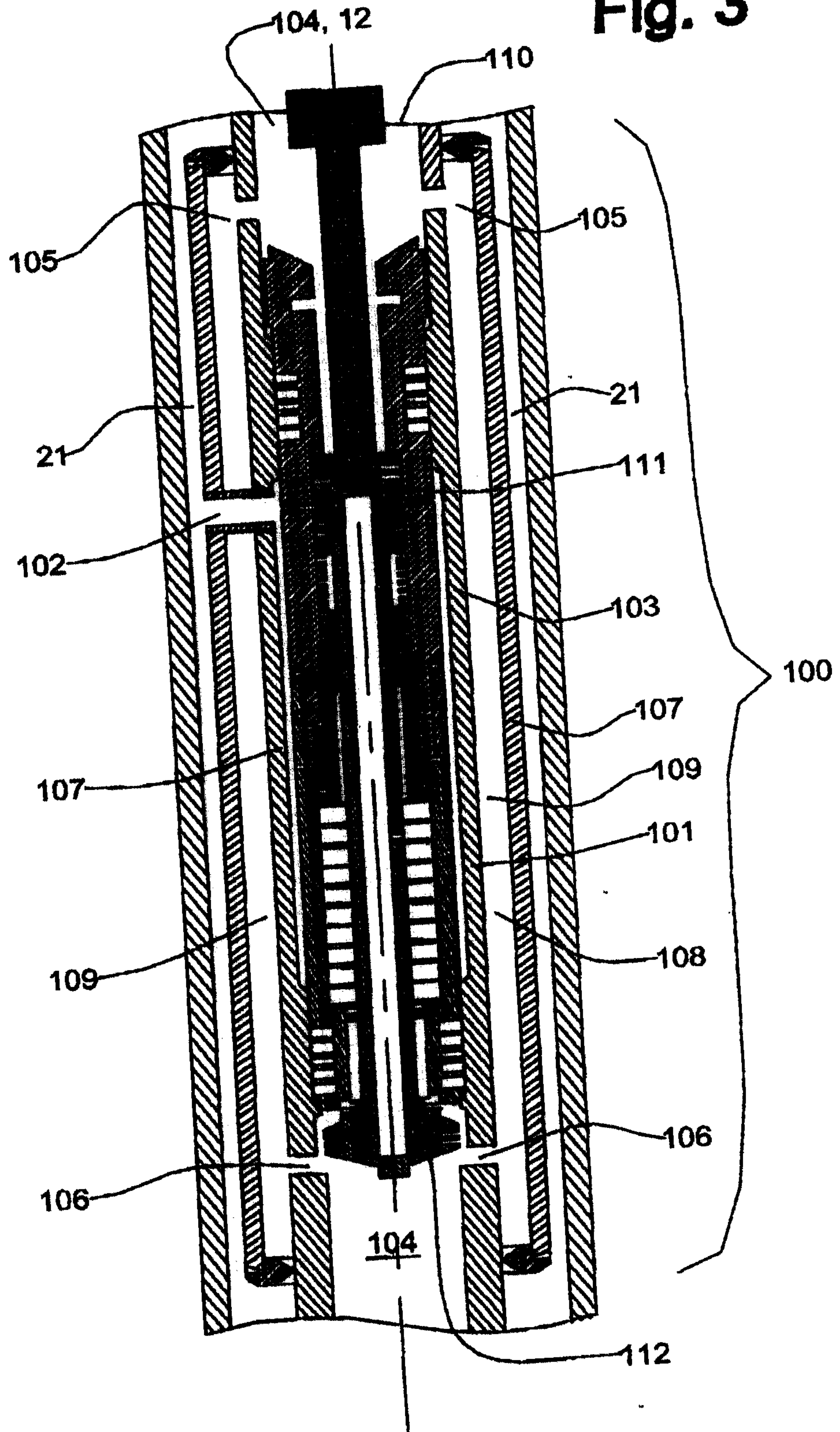


Fig. 4

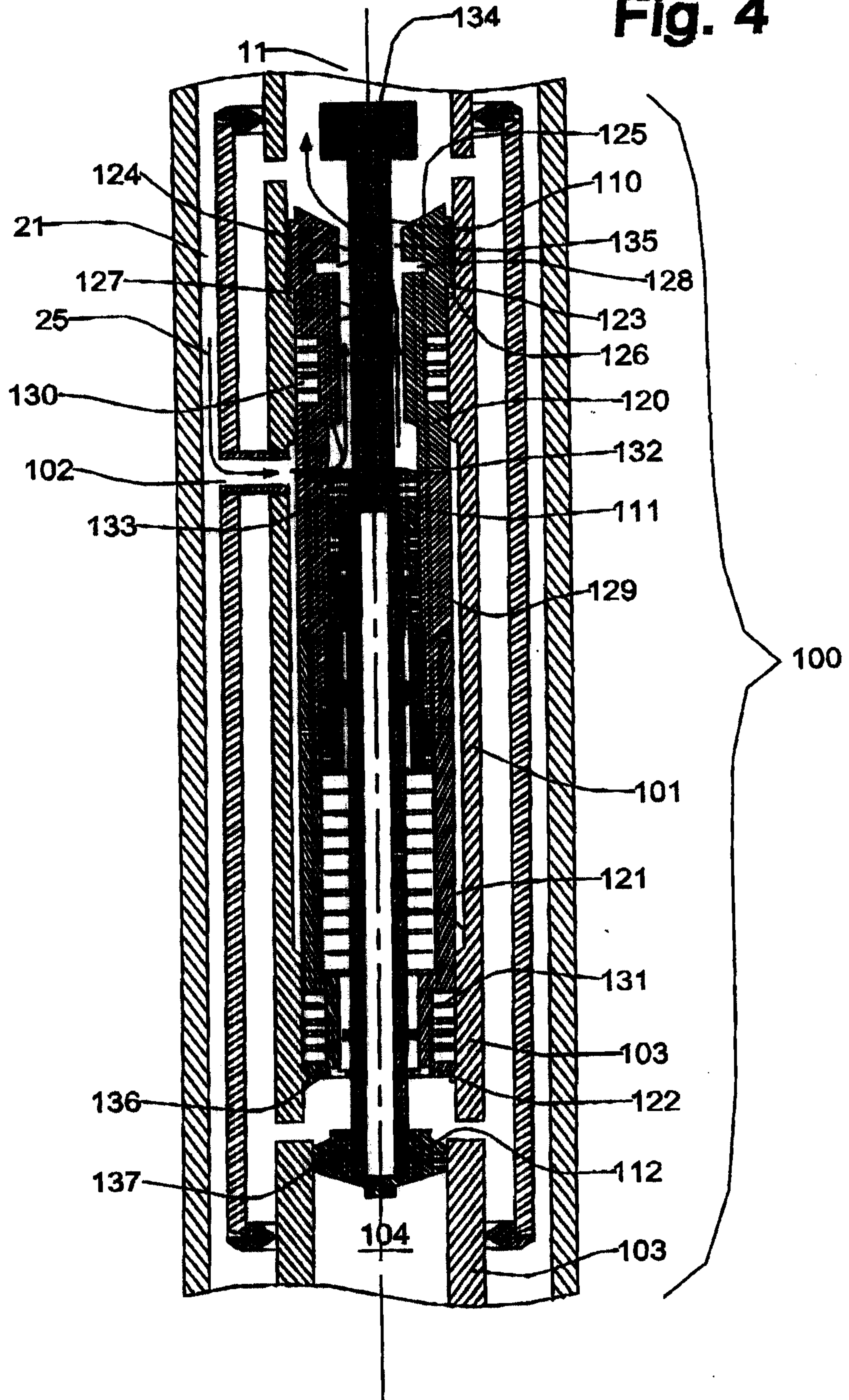


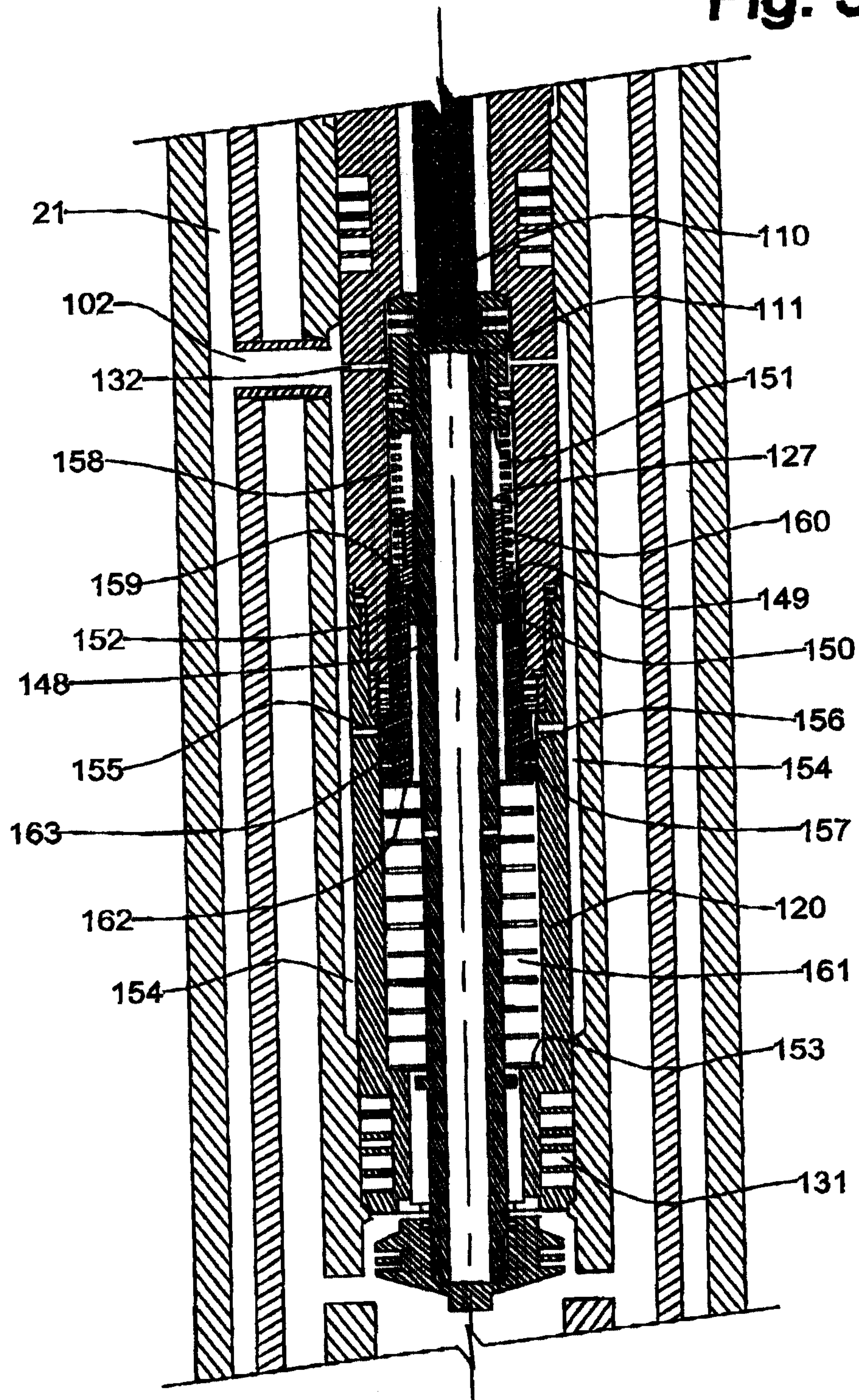
Fig. 5

Fig. 6

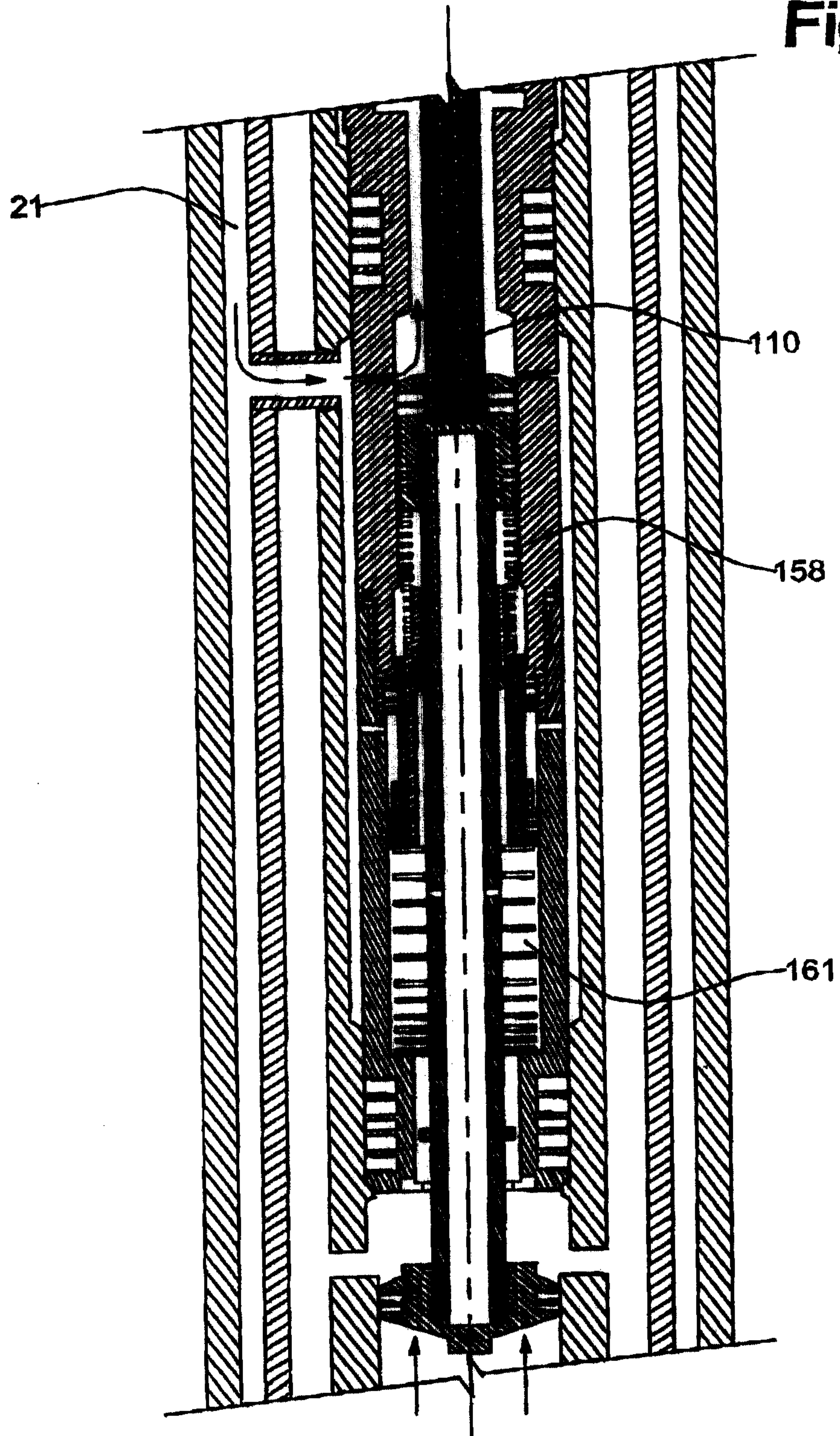


Fig. 7

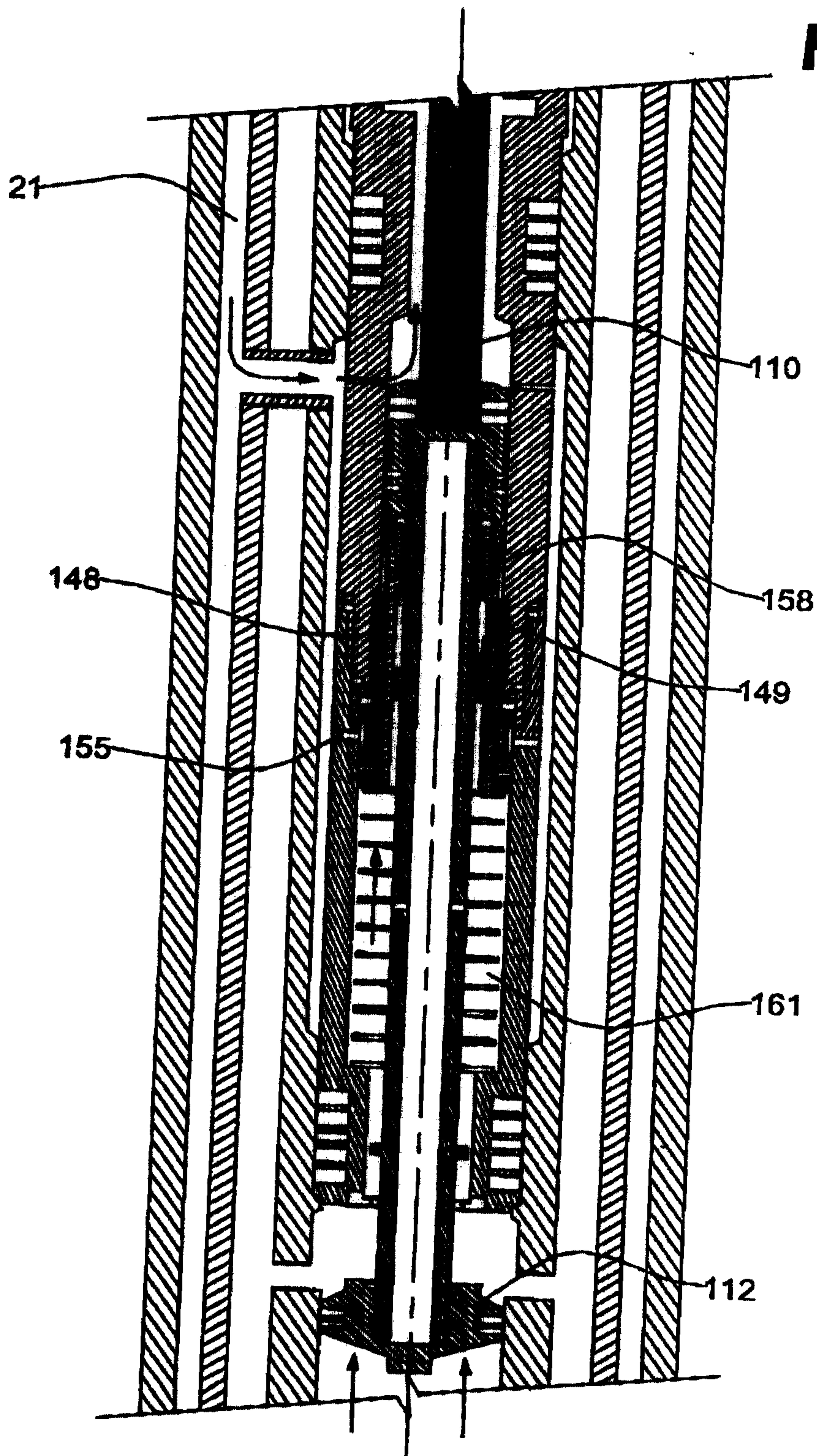


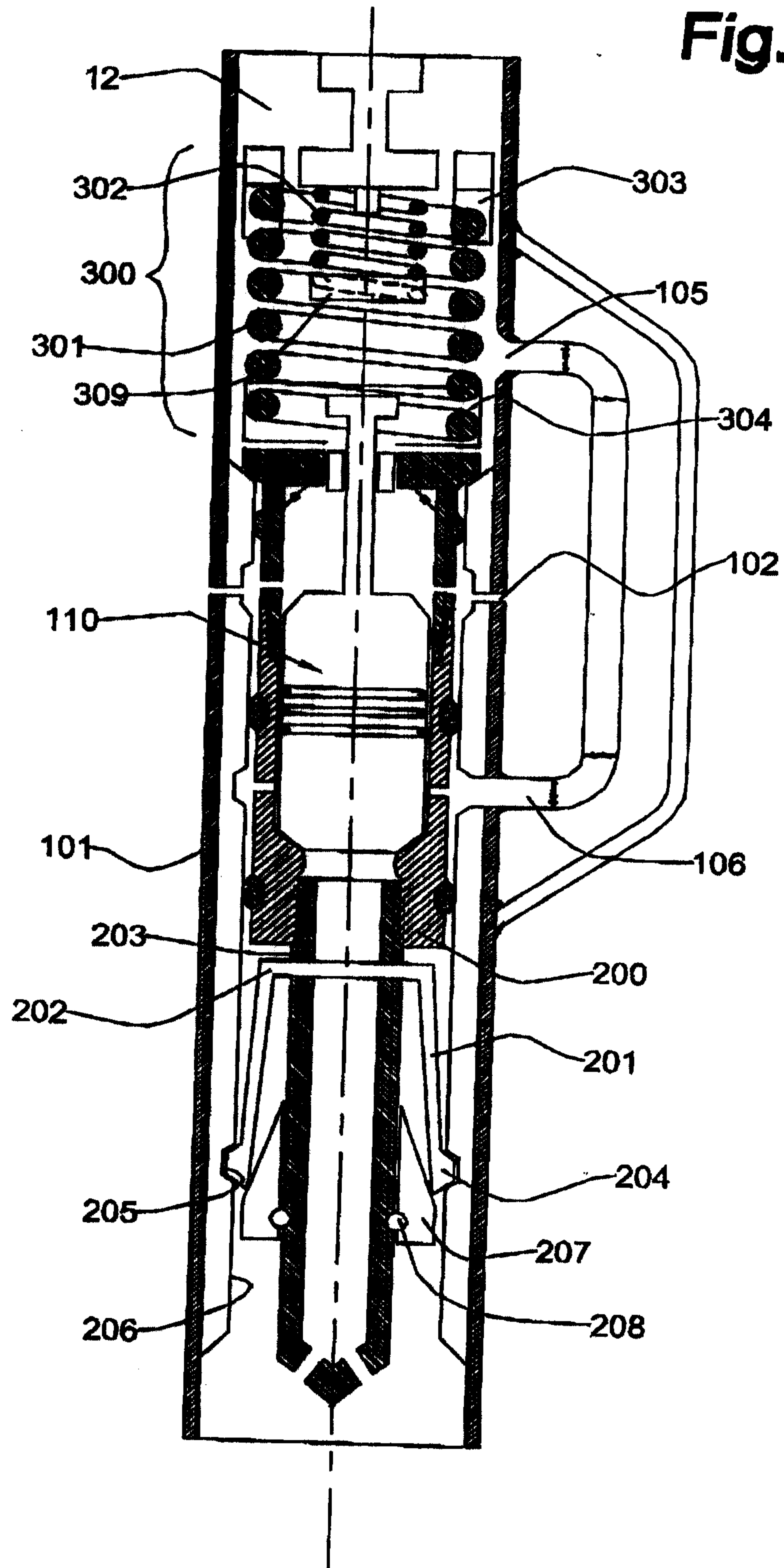
Fig. 8

Fig. 9

