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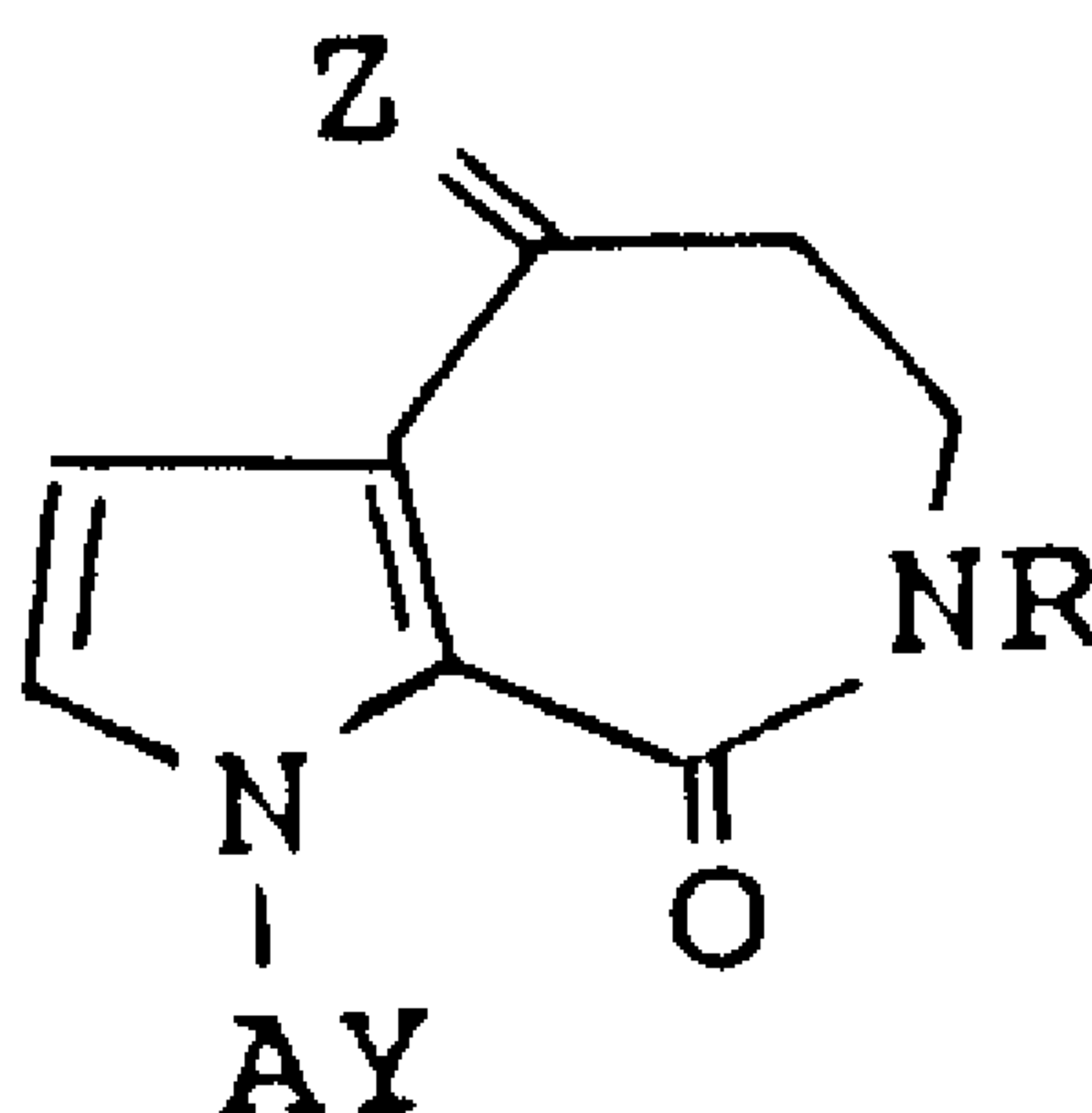
(72) Inventeurs/Inventors:
Ishihara, Takafumi, JP;
Tatsuoka, Toshio, JP;
Mizuno, Akira, JP;
Hamaguchi, Mikiko, JP;
Cho, Hidetsura, JP

(73) Propriétaire/Owner:
SUNTORY LIMITED, JP

(74) Agent: MANOLAKIS, EMMANUEL

(54) Titre : DERIVES DE LA PYRROLOAZEPINE

(54) Title: PYRROLOAZEPINE DERIVATIVES



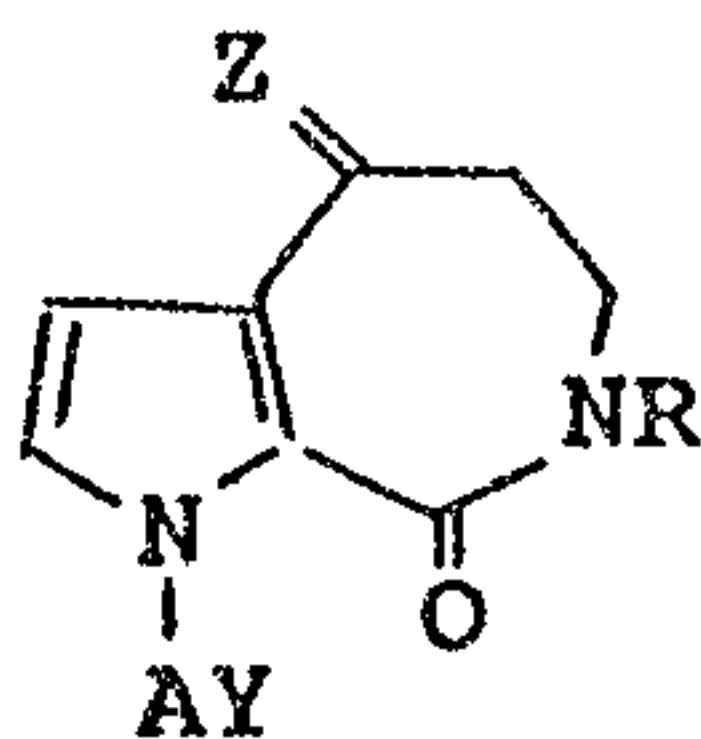
(I)

(57) Abrégé/Abstract:

Disclosed herein are pyrroloazepine derivatives represented by the following formula (I): (see formula I) wherein R means a hydrogen atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀ aralkyl group, A denotes a linear or branched C₂₋₁₀ alkylene, alkenylene or alkynylene group, Z stands for O, NOR₁ or NOCOR₅ in which R₁ and R₅ is a hydrogen atom or an alkyl, aryl or aralkyl group, and Y means a particular piperidiny1 or pyrrolidinyl group; and salts thereof. Their preparation processes are also disclosed. These derivatives and salts having strong anti-α₁ action and anti-serotonin action but low toxicity and being useful as therapeutics for circulatory diseases such as hypertension and congestive heart failure.

ABSTRACT

Disclosed herein are pyrroloazepine derivatives represented by the following formula (I):



(I)

wherein R means a hydrogen atom, a linear or branched
 5 C₁₋₆ alkyl group or a C₇₋₁₀ aralkyl group, A denotes a
 linear or branched C₂₋₁₀ alkylene, alkenylene or
 alkynylene group, Z stands for O, NOR₁ or NOCOR₅ in
 which R₁ and R₅ is a hydrogen atom or an alkyl, aryl or
 aralkyl group, and Y means a particular piperidinyl or
 10 pyrrolidinyl group; and salts thereof. Their prepara-
 tion processes are also disclosed. These derivatives
 and salts having strong anti- α_1 action and anti-serotonin
 action but low toxicity and being useful as therapeutics
 for circulatory diseases such as hypertension and
 congestive heart failure.

TITLE OF THE INVENTION

PYRROLOAZEPINE DERIVATIVES

BACKGROUND OF THE INVENTION

5 1. Field of the Invention

The present invention relates to novel pyrroloazepine derivatives, and more specifically to novel pyrroloazepine derivatives and salts thereof, said derivatives and salts having strong anti- α_1 action and anti-serotonin action but low toxicity and being useful as therapeutics for circulatory diseases such as hypertension and congestive heart failure, their preparation processes thereof and therapeutics for circulatory diseases, said therapeutics containing them as active ingredients.

15 2. Description of the Prior Art

Numerous substances have heretofore been known as drugs which act on the circulatory system. Among these, a variety of substances have been developed as antihypertensive drugs.

Of such antihypertensive drugs, α_1 -blockers represented by prazosin have such merits that (1) their antihypertensive action is strong and sure, (2) they do not give adverse influence to the lipidometabolic and glycometabolic systems and (3) they can be easily used

for hypertensives having complication. Their development is hence actively under way. Clinically-applied examples of such α_1 -blockers include bunazosin, doxazosin, terazosin and urapidil in addition to
5 prazosin.

α_1 -Blockers are however accompanied by the drawback that they generally have side effects such as orthostatic disorder and reflex tachycardia, tend to induce orthostatic hypotension especially when administered to aged people and hence require attention.
10

As a drug having less tendency of inducing such side effects of α_1 -blockers, ketanserin having both anti-serotonin action and anti- α_1 action has been developed as a drug effective for senile hypertension and
15 the like.

However, this ketanserin may not be able to exhibit, for example, sufficient hypotensive action in some instances, and its side effects to the central nervous system such as drowsiness and sedative action
20 have posed problems.

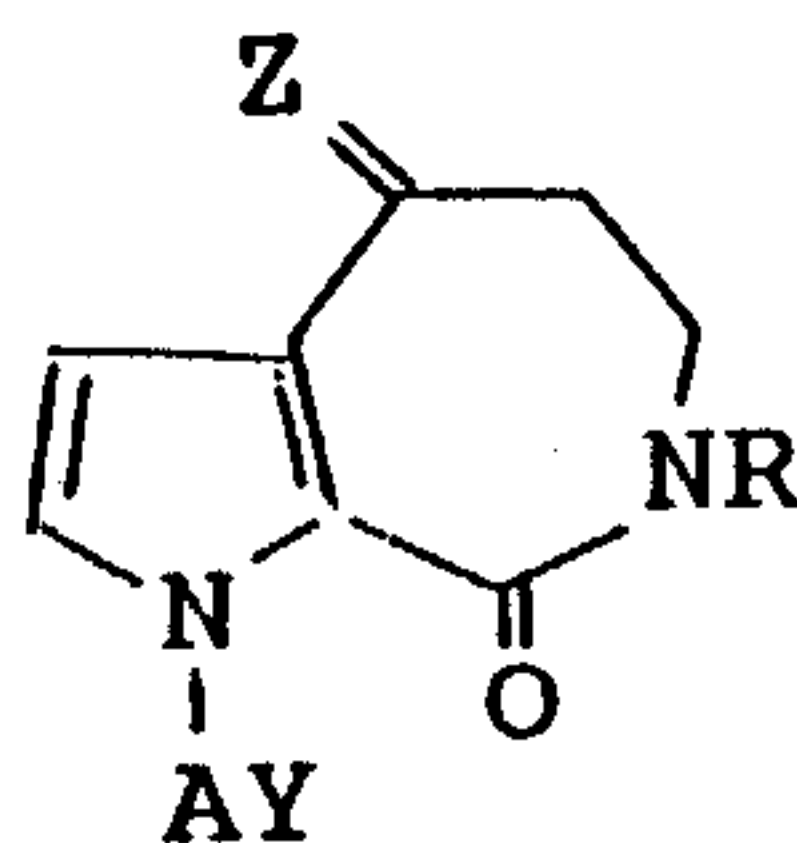
SUMMARY OF THE INVENTION

In view of the foregoing circumstances, the present inventors synthesized numerous compounds and investigated their pharmacological effects with a view
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toward obtaining drugs having both anti-serotonin action and anti- α_1 action, strong hypotensive action, and low side effects and toxicity.

As a result, the compounds represented by the
 5 below-described formula (I) having the pyrroloazepine structure have been found to meet the above requirements, leading to the completion of the present invention.

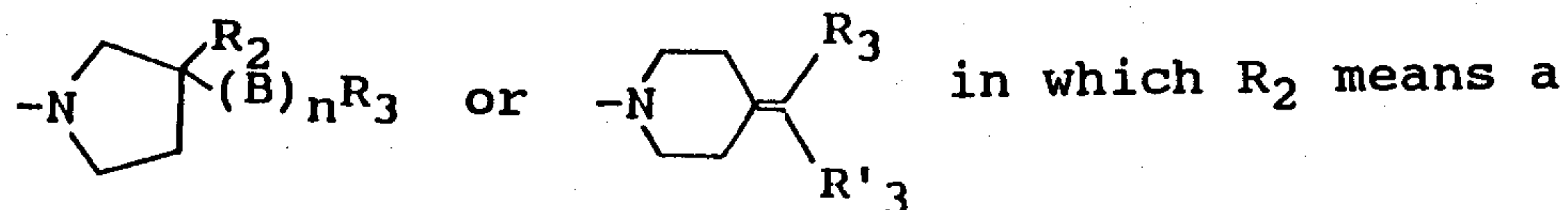
This invention therefore provides a pyrrolo-
 10 azepine derivative represented by the following formula (I):



(I)

wherein R means a hydrogen atom, a linear or branched C_{1-6} alkyl group or a C_{7-10} aralkyl group, A denotes a
 15 linear or branched C_{2-10} alkylene, alkenylene or alkynylene group, Z stands for O, NOR_1 in which R_1 is a hydrogen atom or an alkyl, aryl or aralkyl group, or $NOCOR_5$ in which R_5 is a hydrogen atom or an alkyl, aryl or aralkyl group, and

20 Y means a group $\text{--N} \begin{array}{c} \diagup \text{R}_2 \\ \diagdown \end{array} \text{(B)}_n \text{R}_3$, $\text{--N} \begin{array}{c} \diagup \text{R}_2 \\ \diagdown \end{array} \text{(B)}_n \text{R}_3$,



hydrogen atom or a cyano group, R₃ and R'₃ may be the same or different and individually denote a substituted or unsubstituted phenyl group or a substituted or unsubstituted aralkyl group, and B is an oxygen or sulfur atom or a carbonyl, substituted or unsubstituted hydroxymethylene, sulfinyl, sulfonyl or substituted or unsubstituted, cyclic or acyclic acetal, and n stands for 0 or 1, or a salt thereof; a preparation process thereof; and a therapeutic for circulatory diseases, said therapeutic comprising as active ingredient the pyrroloazepine derivative or the salt thereof.

The pyrroloazepine derivatives (I) and their pharmacologically acceptable salts according to the present invention are drugs having anti- α_1 action and anti-serotonin action and have a high degree of safety. They can therefore be used, for example, as novel therapeutics for circulatory diseases.

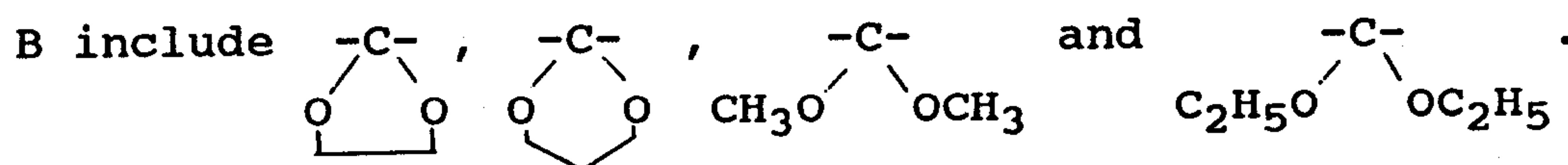
DETAILED DESCRIPTION OF THE INVENTION AND PREFERRED EMBODIMENTS

In the pyrroloazepine derivative (I) of the present invention, preferred examples of group A include

C₃₋₆ alkenyl groups such as -CH₂CH=CHCH₂-, C₃₋₆ alkynyl groups such as CH₂C≡CCH₂-, and (CH₂)_n (n: 3-5).

Preferred examples of group R include hydrogen atom, and methyl, ethyl, propyl, isopropyl, butyl, isobutyl, t-butyl, pentyl and benzyl groups. In addition, preferred examples of R₃ and R₃' include a phenyl group; a phenyl group substituted by one or more halogen atoms such as fluorine, chlorine and bromine, and C₁₋₄ alkoxy groups such as methoxy and ethoxy groups; a benzyl group; and a diphenylmethyl group.

When R₃ and R₃' mean substituted aralkyl groups, each substituent may be bonded to either the aryl moiety or the alkyl moiety. When B stands for a substituted hydroxymethylene group, exemplary substituents include lower alkyl groups such as methyl, ethyl and propyl; a phenyl group; and a phenyl group substituted by one or more halogen atoms such as fluorine, chlorine and bromine and C₁₋₄ alkoxy groups such as methoxy and ethoxy groups. Further, examples of the substituted or unsubstituted, cyclic or acyclic acetal represented by



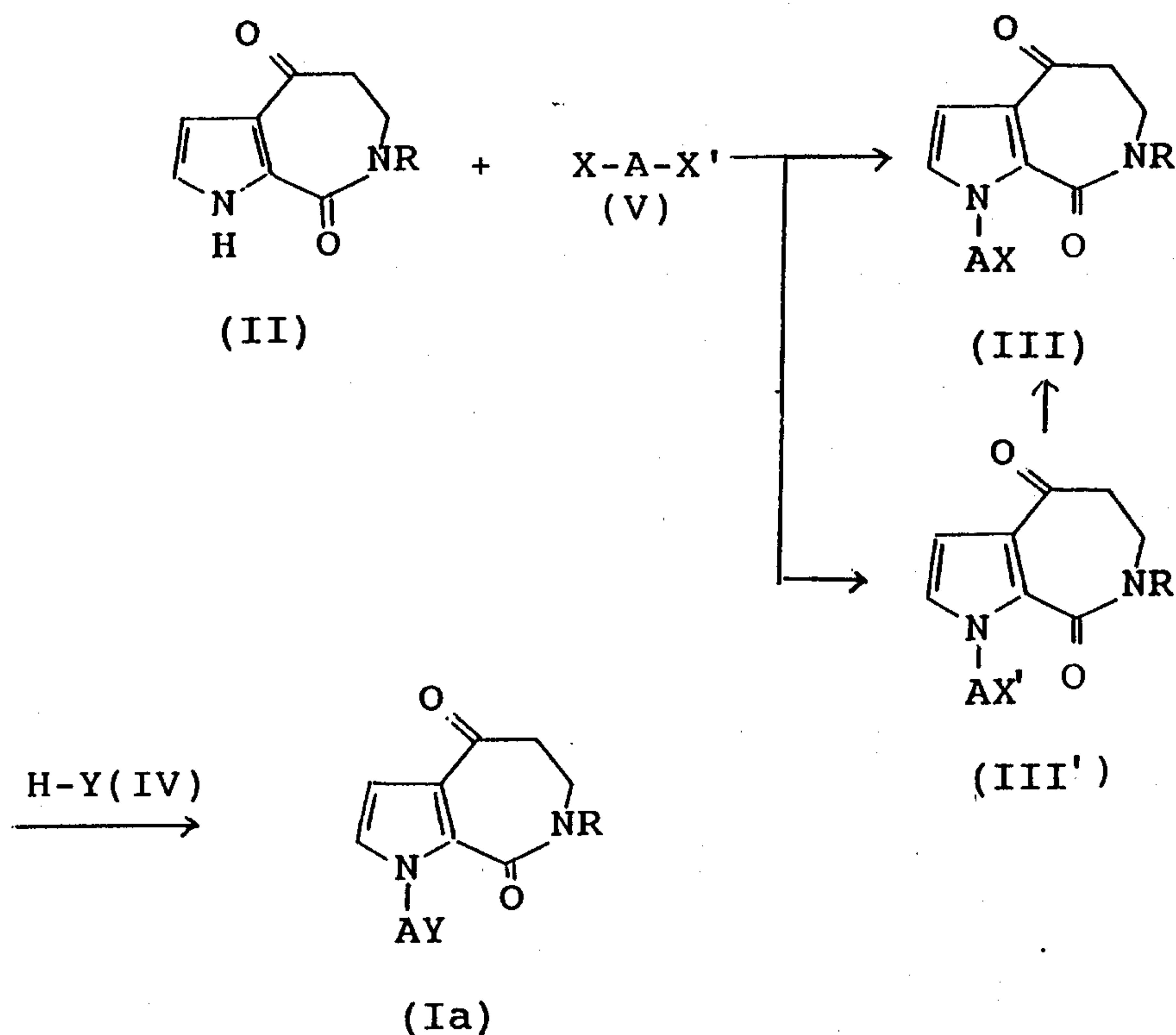
In addition, preferred examples of group R₁ include hydrogen atom, lower alkyl groups such as methyl group, and C₇₋₁₀ aralkyl groups such as benzyl group.

Preferred examples of R_5 include lower alkyl groups such as methyl groups and aryl groups such as phenyl group.

Where compounds according to the present invention have isomers, it is to be noted that these isomers are all embraced by the present invention. For example, when there is a hydroxyimino group or an O-substituted hydroxyimino group at 4-position of the pyrroloazepine ring, there are both an (E)-isomer and a (Z) isomer with respect to the group. The compounds of the present invention also include these individual isomers and their mixtures.

The pyrroloazepine derivatives (I) according to the present invention can be prepared by a desired conventional method. However, the pyrroloazepine derivatives (I) are preferably prepared, for example, by any of the following processes:

(1) Among the pyrroloazepine derivatives (I), the compounds (Ia) in which Z represents O can each be obtained in accordance with the following reaction scheme, namely, by converting the compound represented by formula (II) to the compound represented by formula (III) and then reacting the nitrogen-containing cyclic compound represented by formula (IV) or a salt thereof with the compound (III).



wherein A, R and Y have the same meanings as defined above, X means a substituent easily replaceable with an amino group, and X' denotes a hydroxyl group or a substituent easily replaceable with an amino group.

The conversion from the compound (II) to the compound (III) is effected by causing the compound represented by formula (V) to act on the compound (II) in the presence of an organic or inorganic base. Examples of the substituent, which is easily replaceable with an amino group, as group X in the compound (V) include halogen atoms such as chlorine and bromine atoms, methanesulfonyl group and p-toluenesulfonyl group. Any

solvent can be used in this reaction as long as it does not take part in the reaction. Illustrative solvents include dimethylformamide, acetonitrile, dimethylsulfoxide, tetrahydrofuran, dioxane and acetone. Further, 5 exemplary organic or inorganic bases include triethylamine, pyridine, collidine, 1,8-diazabicyclo[5.4.0]-undec-7-ene (DBU), sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate, sodium ethoxide, and potassium t-butoxide. The reaction is conducted at -20°C to the reflux temperature. 10

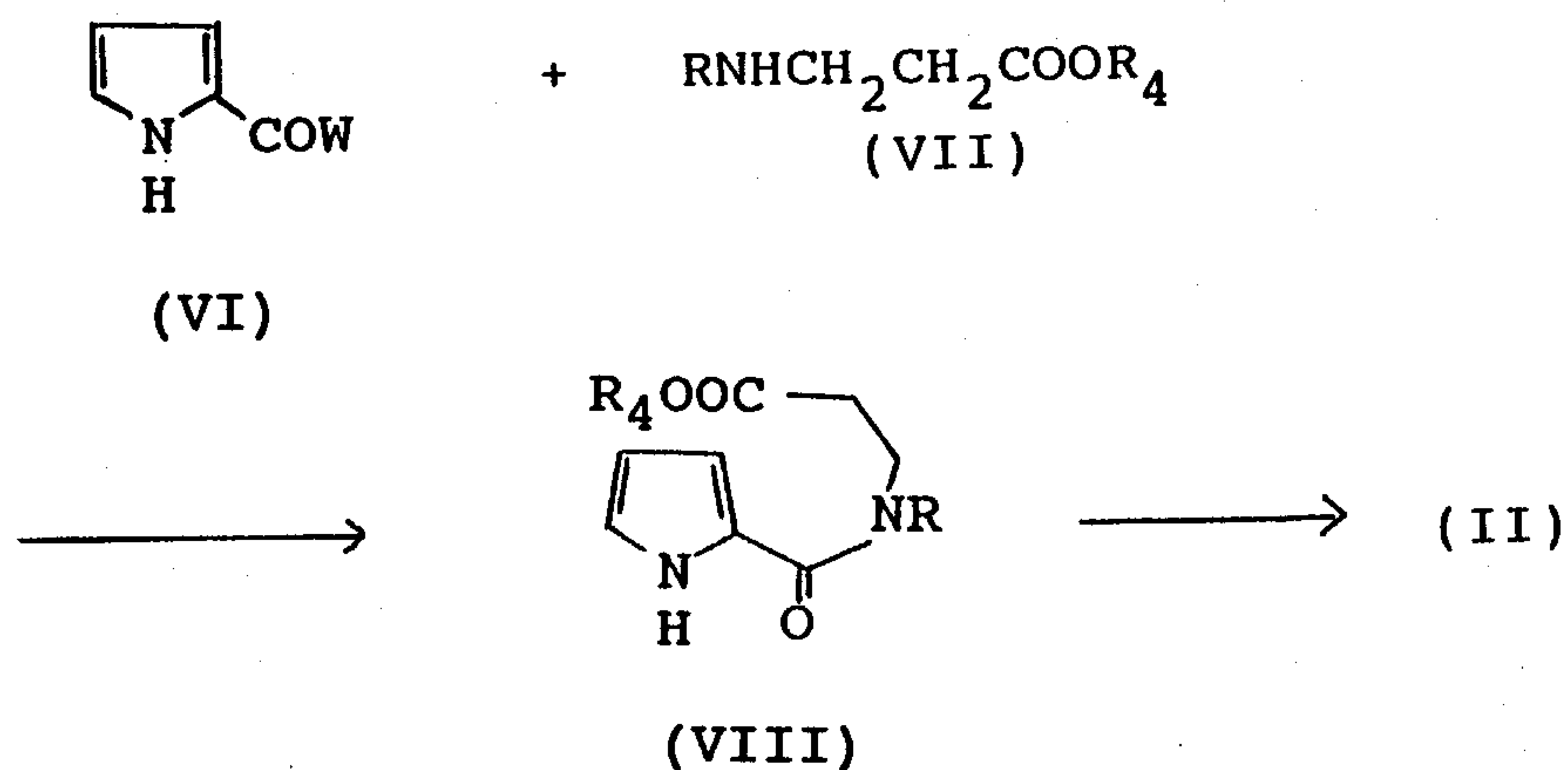
To prepare the compound (Ia) by reacting the compound (III) with the nitrogen-containing cyclic compound (IV), it is only necessary to react at room temperature to 150°C the nitrogen-containing cyclic 15 compound (IV) or an organic acid or inorganic acid salt thereof with the compound (III), optionally together with an organic base such as triethylamine, pyridine, collidine, DBU or potassium t-butoxide or an inorganic base such as potassium carbonate, sodium carbonate, 20 potassium hydroxide or sodium hydroxide, optionally after adding an iodide such as sodium iodide or potassium iodide.

Examples of the nitrogen-containing cyclic compound (IV) include 4-phenylpiperidine, 4-benzylpiperidine, 4-[bis(4-fluorophenyl)methylene]piperidine, 25

α,α -bis(4-fluorophenyl)-4-piperidinemethanol, 4-(diphenylmethoxy)piperidine, 4-cyano-4-phenylpiperidine, 4-(4-fluorobenzoyl)piperidine, 4-benzoylpiperidine, 4-(4-methoxybenzoyl)piperidine, 4-(4-chlorobenzoyl)piperidine, 3-(4-fluorobenzoyl)piperidine, 3-benzoylpyrrolidine, 3-(4-fluorobenzoyl)pyrrolidine, 4-(4-fluorophenoxy)piperidine, 4-[(4-fluorophenyl)thio]piperidine, 4-[(4-fluorophenyl)sulfinyl]piperidine, 4-[(4-fluorophenyl)sulfonyl]piperidine, and 4-(4-fluorobenzoyl)piperidine ethyleneacetal. They are all either known compounds or compounds which can be readily prepared by a known process or a process similar to the known process.

Incidentally, among the compounds (II) employed as starting materials in the above reaction, the compound in which R is H has been known but the remaining compounds are novel compounds. These novel compounds can each be prepared in accordance with the following reaction scheme, namely, by reacting a pyrrole-2-carboxylic acid or a derivative thereof represented by the formula (VI) with a β -amino acid or a derivative thereof represented by the formula (VII) or an organic or inorganic salt of the β -amino acid or the derivative thereof and optionally removing the protecting group, thereby obtaining the compound represented by the for-

mula (VIII) and then ring-closing this compound.



wherein R has the same meaning as defined above, R_4 means a hydrogen atom or a carboxyl-protecting group, and W denotes a hydroxyl group or a substituent easily replaceable with an amino group.

Examples of the substituent easily replaceable with an amino group as represented by W in the compound (VI) include halogen atoms, carboxylic acid residue and the like. On the other hand, as the carboxyl-protecting group, it is possible to use, in addition to lower alkyl groups such as methyl, ethyl, propyl, isopropyl, n-butyl, isobutyl and t-butyl and C_{7-20} aralkyl groups such as benzyl and 9-anthrylmethyl, the conventional protecting groups described by T.W. Greene in "Protective Groups in Organic Synthesis" (John Wiley & Sons, Inc.) and the like. For the synthesis of the compounds (VIII), it is possible to use any one of the

various processes disclosed in "Compendium for Organic Synthesis" (WILEY-INTERSCIENCE, a division of John Wiley & Sons, Inc.) and the like. Exemplary processes include the process in which pyrrole-2-carboxylic acid of the compound (VI) in which W is OH is treated with an organic compound such as diethyl cyanophosphonate (DEPC), diphenylphosphoryl azide (DPPA), dicyclohexylcarbodiimide (DCC), 1-ethyl-3-(3-dimethylaminopropyl)-carbodiimide hydrochloride or 2-iodo-1-methylpyridinium iodide or an inorganic compound such as silicon tetrachloride or tin tetrachloride, if necessary, in the presence of an organic or inorganic base; and the process in which pyrrole-2-carboxylic acid is reacted after converting it to its acid halide, symmetric acid anhydride, mixed acid anhydride or its active ester such as p-nitrophenyl ester or to a like compound.

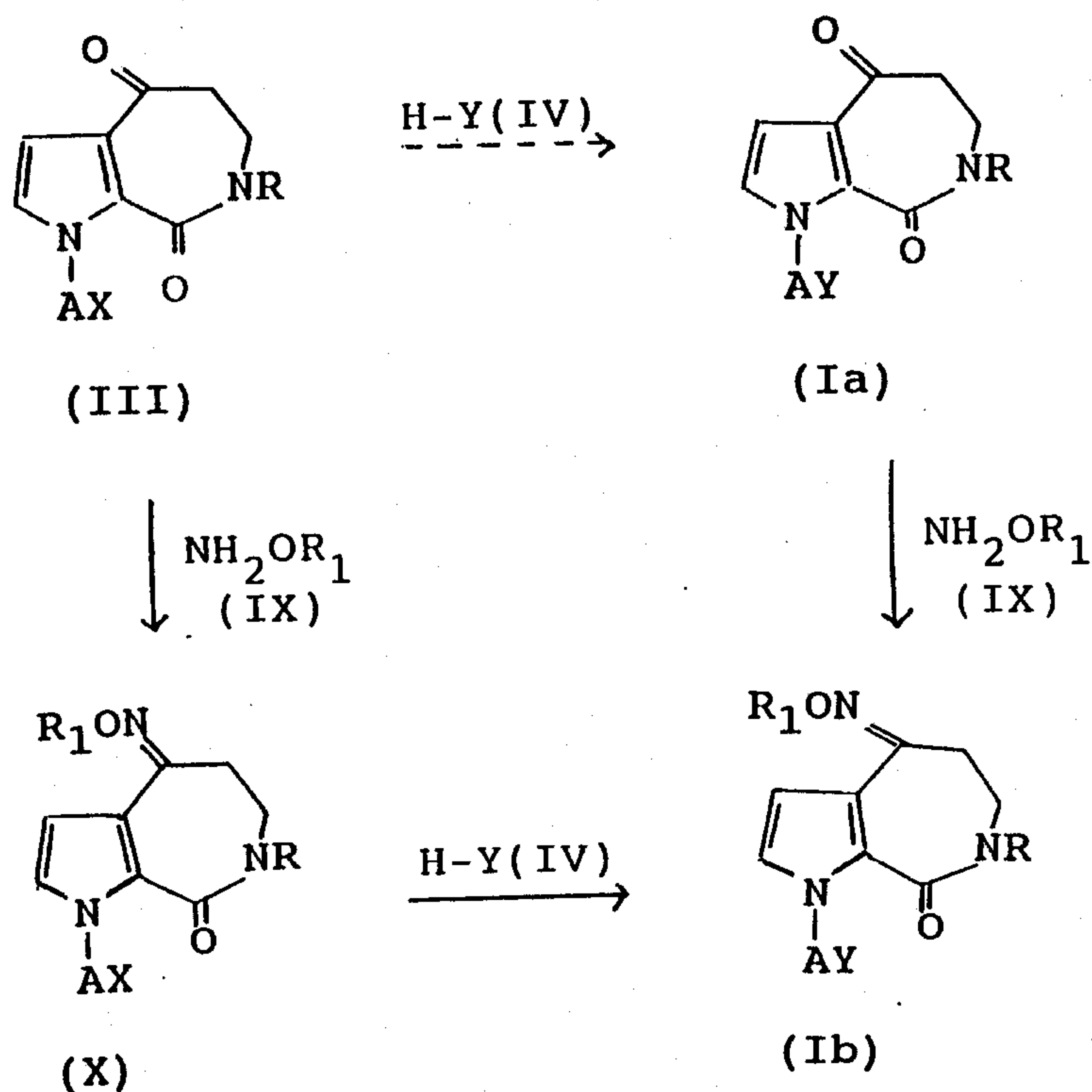
Each compound (VIII) thus obtained is subjected to a cyclizing reaction, optionally after removing the protecting group by virtue of a suitable method such as the action of an acid or a base, or catalytic reduction. This cyclizing reaction is conducted by treating the compound (VIII) together with an organic acid such as methanesulfonic acid, an inorganic acid such as sulfuric acid or polyphosphoric acid or a mixture of such an organic or inorganic acid and diphosphorus pentoxide

at room temperature to 170°C, preferably at 80-120°C.
In this case, a solvent which does not take part in the
reaction may be added as needed. As an alternative,
the cyclizing reaction can also be practiced by treat-
5 ing the compound (VIII) with oxalyl chloride, thionyl
chloride, thionyl bromide, oxalyl bromide, phosgene,
phosphorus trichloride, phosphorus tribromide, phos-
phoryl chloride, phosphoryl bromide or the like, op-
tionally in the presence of a catalyst to convert the
10 compound (VIII) to its corresponding acid halide and
then treating the acid halide at -20°C to reflux
temperature in the presence of a Lewis acid such as
aluminum chloride, aluminum bromide, boron trifluoride-
ether complex or tin tetrachloride in a solvent such as
15 dichloromethane, 1,2-dichloroethane or nitromethane or
heating the acid halide in acetic acid.

The compounds (II) obtained in the above manner
can be used directly as starting materials for the
preparation of the compounds (Ia) of the present inven-
20 tion. They can also be used after purification by a
conventional purification method, for example, by
recrystallization or column chromatography if neces-
sary.

(2) Among the pyrroloazepine derivatives (I),
25 the compounds (Ib) in which Z is represented by NOR₁

can each be prepared in accordance with the following reaction formula, namely, (i) by causing a hydroxylamine or a derivative thereof represented by the formula (IX) or a salt of the hydroxylamine or the derivative to act
 5 on the compound (Ia) obtained by the above-described reaction or (ii) by causing the hydroxylamine or its derivative (IX) or a salt of the hydroxylamine or the derivative to act on the compound (III) and then caus-
 ing a nitrogen-containing cyclic compound (IV) or a
 10 salt thereof to act further.



wherein A, R, R_1 , X and Y have the same meanings as
 15 defined above.

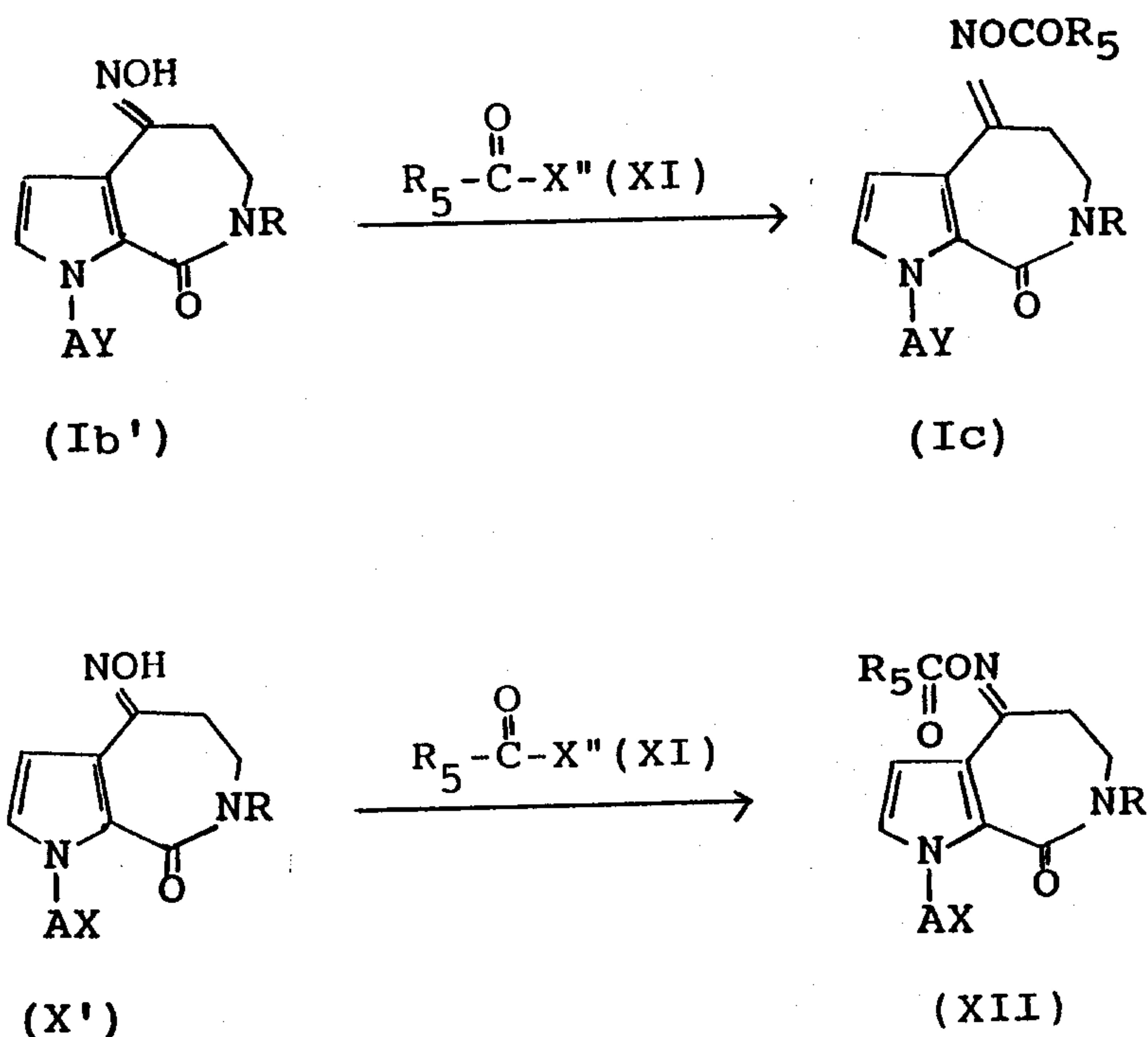
The reaction between the compound (Ia) or (III) and the hydroxylamine or its derivative (IX) is practiced, if necessary, in the presence of an organic base such as pyridine, triethylamine, collidine, DBU or sodium acetate or an inorganic base such as potassium carbonate or sodium hydroxide. The hydroxylamine or its derivative (IX) may also be used in the form of an organic acid salt or an inorganic acid salt.

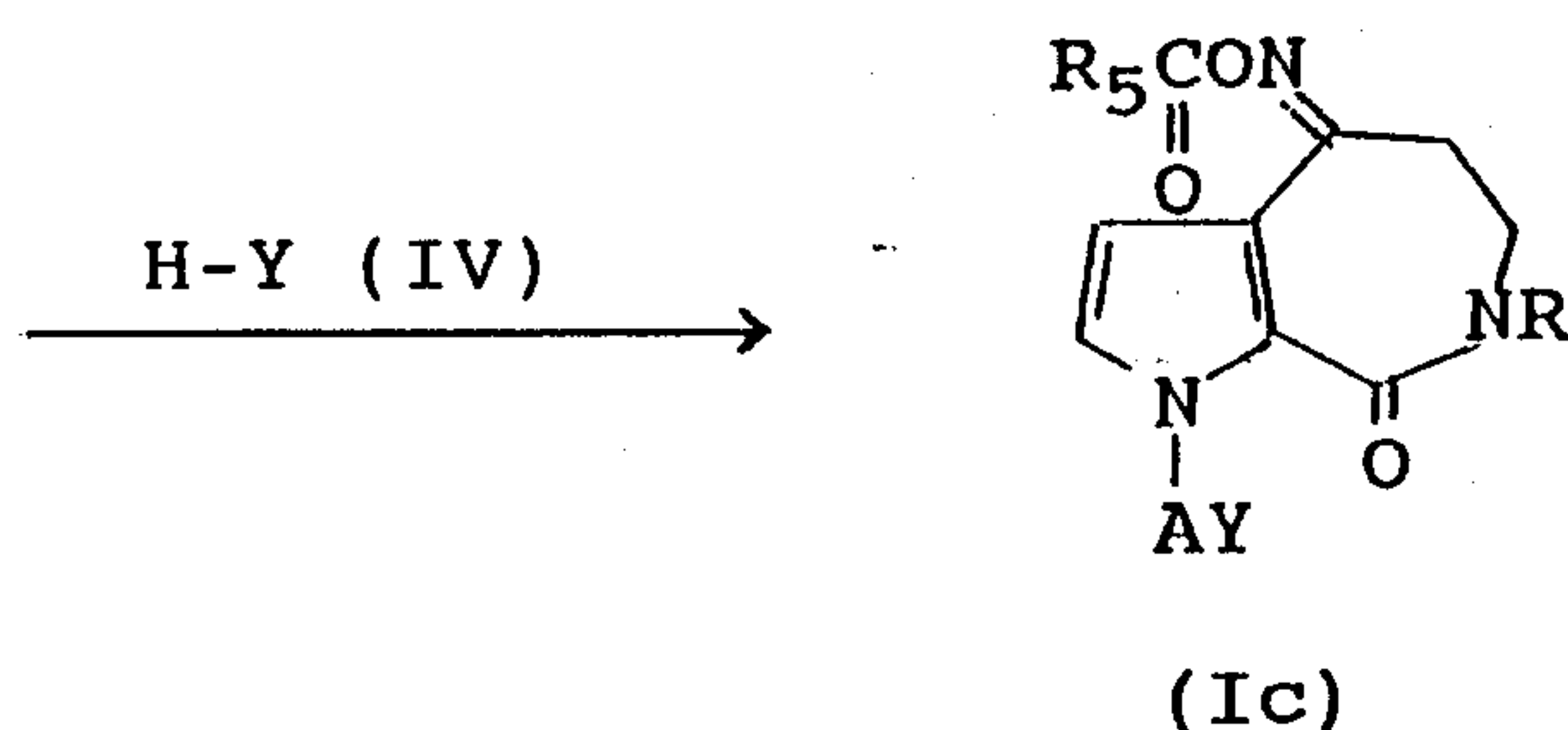
The compound (X) obtained by the reaction of the compound (III) with the compound (IX) can be reacted further with the nitrogen-containing cyclic compound (IV) by the method described above, whereby the compound (X) can be converted to the compound (Ib).

Upon preparation of the compound (Ib), it is determined depending on the structure and properties of the nitrogen-containing cyclic compound (IV) whether the hydroxylamine or its derivative (IX) should be reacted to the compound (III) or to the compound (Ia). Where there is a group reactive to the hydroxylamine or its derivative (IX), such as a carbonyl group, in the nitrogen-containing cyclic compound (IV), it is desirable to choose the process that the hydroxylamine or its derivative (IX) is reacted to the compound (III).

(3) Among the pyrroloazepine derivatives (I),

the compounds (Ic) in which X is represented by NOCOR_5
 can each be prepared (i) by acylating the compound
 (Ib') [i.e., the compound of formula (Ib) in which R_1
 is H)], which has been obtained by the above reaction
 5 formula, with a carboxylic acid or its derivative
 represented by formula (XI) or (ii) by acylating the
 compound (X') [i.e., the compound of formula (X) in
 which R_1 is H)] with a carboxylic acid or its deriva-
 tive represented by formula (XI) and then causing a
 10 nitrogen-containing cyclic compound (IV) or its salt to
 act further.





wherein A, R, X and Y have the same meanings as defined above, R₅ means a hydrogen atom or an alkyl, aryl or aralkyl group, and X" denotes a hydroxyl group or an
 5 eliminative substituent easily reactable with a hydroxyimino group.

Illustrative of the eliminative group (X") easily reactable with a hydroxyimino group include cyano group, halogen atoms such as Cl and Br, p-nitrophenoxy
 10 group, and those represented by the formula $\text{-O}-\overset{\text{O}}{\parallel}{\text{C}}-\text{R}_6$ wherein R₆ means an alkyl, aryl, aralkyl, alkoxyl or aryloxy group.

The reaction between the compound (Ib') or (X') with the carboxylic acid or its derivative represented
 15 by the formula (XI) can be conducted using any one of the various esterification processes described in "Compendium for Organic Synthesis" (WILEY-INTERSCIENCE, a division of John Wiley & Sons, Inc.) and the like.

Examples include the process in which the com-
 20 pound (Ib') or (X') and the carboxylic acid represented

by the formula (XI') [the compound of formula (XI) in which X" is OH] are condensed with diethyl cyano-phosphonate (DEPC), diphenylphosphoryl azide (DPPA), dicyclohexylcarbodiimide (DCC), 1-ethyl-3-(3-dimethyl-aminopropyl)carbodiimide hydrochloride, 2-iodo-1-methylpyridinium iodide or the like, if necessary in the presence of an organic base such as triethylamine, pyridine, collidine, DBU or sodium acetate or an inorganic base such as potassium carbonate or sodium hydroxide; and the process in which the acid halide represented by the formula (XI'') [the compound of (XI) in which X" is a halogen atom such as chlorine or bromine] is reacted to the compound (Ib') or (X'), if necessary in the presence of the above-described organic or inorganic base.

If necessary, the compounds (I) of the present invention obtained as described above can be reacted with various acids or alkylating or aralkylating agent to convert the compounds (I) to their pharmacologically acceptable salts, followed by purification by recrystallization or column chromatography and the like.

Exemplary acids usable to convert the pyrrolo-azepine derivatives (I) to their salts include inorganic acids such as hydrochloric acid, nitric acid,

sulfuric acid, phosphoric acid and hydrobromic acid;
and organic acids such as maleic acid, fumaric acid,
tartaric acid, oxalic acid, lactic acid, citric acid,
acetic acid, methanesulfonic acid, p-toluenesulfonic
5 acid, adipic acid, palmitic acid and tannic acid.

In addition, other exemplary salts of the com-
pounds (I) of the present invention include their
quaternary ammonium salts, which are obtained by caus-
ing an alkylating agent. Usable examples of the
10 alkylating agent include C₁₋₁₀ alkyl halides, C₇₋₁₂
aralkyl halides, dialkyl sulfates and the like. Ex-
emplary C₁₋₁₀ alkyl halides include methyl chloride,
ethyl chloride, methyl bromide, ethyl bromide, methyl
iodide and ethyl iodide and exemplary C₇₋₁₂ aralkyl
15 halides include benzyl chloride and benzyl bromide,
while illustrative dialkyl sulfates include dimethyl
sulfate and diethyl sulfate.

The pyrroloazepine derivatives (I) and their
salts, which are obtained as described above, have
20 anti- α_1 action and anti-serotonin action as will be
demonstrated later by tests. Further, their LD₅₀
values are as high as at least 300 mg/kg (p.o) so that
they have a high degree of safety. The compounds ac-
cording to the present invention can therefore be used
25 as therapeutics for circulatory diseases such as hyper-

tension and congestive heart failure.

When the pyrroloazepine derivatives (I) and their salts are used as drugs, they can be administered in an effective dose as they are. As an alternative, they
5 can also be formulated into various preparation forms by known methods and then administered.

Exemplary preparation forms as drugs include orally administering preparation forms such as tablets, powders, granules, capsules and syrups as well as
10 parenterally administering preparation forms such as injections and suppositories. Whichever preparation form is used, a known liquid or solid extender or carrier usable for the formulation of the preparation form can be employed.

15 Examples of such extender or carrier include polyvinylpyrrolidone, arabic gum, gelatin, sorbit, cyclodextrin, tragacanth, magnesium stearate, talc, polyethylene glycol, polyvinyl alcohol, silica, lactose, crystalline cellulose, sugar, starch, calcium
20 phosphate, vegetable oil, carboxymethylcellulose, sodium laurylsulfate, water, ethanol, glycerin, mannitol, and syrup.

The present invention will next be described in further detail by the following examples and tests.

Example 1

Synthesis of benzyl 3-(2-pyrrolicarboxamido)-
propionate (Compound No. 1)

A solution of 5.34 g (48.1 mmol) of pyrrole-2-
5 carboxylic acid and 18.59 g (52.9 mmol) of β -alanine
benzyl ester tosylate in 100 ml of dimethylformamide
(DMF) was cooled to 0°C, followed by the addition of a
solution of 9.42 g (57.7 mmol) of diethyl cyano-
phosphate in 20 ml of DMF under stirring. After a
10 solution of 11.68 g (115.4 mmol) of triethylamine in 20
ml of DMF was gradually added further dropwise, the
resultant mixture was stirred for 40 hours at room
temperature.

A mixed solvent (400 ml) of ethyl acetate and
15 benzene (2:1 v/v) was added to the reaction mixture.
The organic layer was washed successively with a
saturated aqueous solution of sodium hydrogencarbonate,
water (three times) and saturated saline, followed by
drying over anhydrous sodium sulfate.

20 The solvent was distilled off under reduced pres-
sure and the resultant solid was recrystallized from
chloroform-isopropyl ether, whereby 11.65 g of the
title compound were obtained (yield: 95%).

Appearance: Colorless prism crystals.

25 Melting point: 82-83°C.

Example 2

Synthesis of ethyl 3-(N-methyl-2-pyrrole-carboxamido)propionate (Compound No. 2)

A solution of 50.0 g (450 mmol) of pyrrole-2-carboxylic acid and 64.9 g (495 mmol) of ethyl 3-(methylamino)propionate in 200 ml of dimethylformamide (DMF) was cooled to 0°C, followed by the addition of a solution of 80.8 g (495 mmol) of diethyl cyanophosphate in 100 ml of DMF under stirring. After a solution of 50.1 g (495 mmol) of triethylamine in 100 ml of DMF was added dropwise at the same temperature over 1 hour, the resultant mixture was stirred for 18 hours at room temperature.

To an oil obtained by concentrating the reaction mixture under reduced pressure, 1200 ml of a mixed solvent of ethyl acetate and benzene (3:1 v/v) was added. The organic layer was washed successively with a saturated aqueous solution of potassium carbonate, water, 5% hydrochloric acid solution, water (twice) and saturated saline, followed by drying over anhydrous sodium sulfate. To an oil obtained by distilling off the solvent under reduced pressure, isopropyl ether (200 ml) and hexane (1000 ml) were added. After the resultant mixture was shaken, it was allowed to stand for one day.



Precipitated crystals were collected by filtration and then dried under reduced pressure, whereby 87.5 g of the title compound were obtained as colorless glossy crystalline powder (yield: 87%).

5 Although this compound is sufficiently pure, it can be recrystallized from isopropyl ether if necessary.

Appearance: Colorless prism crystals.

Melting point: 57-58°C.

10 Example 3

 The following compounds (Compound No. 3, 4, 5 and 7) were obtained by using ethyl 3-(ethylamino)-propionate, ethyl 3-(propylamino)propionate, ethyl 3-(isopropylamino)propionate and ethyl 3-(benzylamino)-propionate in place of ethyl 3-(methylamino)propionate in the procedure described in Example 2.

(Compound No. 3)

 Ethyl 3-(N-ethyl-2-pyrrolicarboxamido)propionate

(Compound No. 4)

20 Ethyl 3-(N-propyl-2-pyrrolicarboxamido)propionate

(Compound No. 5)

 Ethyl 3-(N-isopropyl-2-pyrrolicarboxamido)-
propionate

(Compound No. 7)

25 Ethyl 3-(N-benzyl-2-pyrrolicarboxamido)propionate

Example 4

Synthesis of ethyl 3-(N-methyl-2-pyrrolecabox-amido)propionate (Compound No. 2) (alternative process)

5 To a solution of 5.56 g (50 mmol) of pyrrole-2-carboxylic acid and one droplet of DMF in 50 ml of tetrahydrofuran (THF) were added dropwise 6.54 ml (75 mmol) of oxalyl chloride under stirring and ice cooling at 0°C, and the resultant mixture was stirred for 2
10 hours at room temperature. The reaction mixture was concentrated under reduced pressure so that crystals of the acid chloride were obtained.

A solution of the above-obtained acid chloride in 40 ml of benzene was slowly added dropwise under cooling and stirring to a solution of 6.56 g (50 mmol) of
15 ethyl 3-(methylamino)propionate and 4.85 ml (60 mmol) of pyridine in 20 ml of benzene. The resulting mixture was stirred for 30 minutes at the same temperature and for additional 18 hours at room temperature. The
20 reaction mixture was filtered and the filtrate was concentrated under reduced pressure. Upon recrystallization of the resultant crystals from isopropyl ether, 10.2 g of the title compound were obtained (yield: 91%).

Example 5

Synthesis of ethyl 3-(N-butyl-2-pyrrolicarbox-
amido)propionate (Compound No. 6)

5 The title compound was obtained by using ethyl 3-
(butylamino)propionate in place of ethyl 3-(methyl-
amino)propionate in the procedure described in Example
4.

Example 6

10 Synthesis of 3-(N-methyl-2-pyrrolicarboxamido)-
propionic acid (Compound 9)

A mixture of 37.00 g (165 mmol) of Compound No. 2
obtained in Example 2, 413 ml (826 mmol) of 2N aqueous
solution of sodium hydroxide and 20 ml of ethanol was
stirred for 4 hours at room temperature. The reaction
15 mixture was cooled, and 80 ml of concentrated hydro-
chloric acid were added under stirring, followed by
further stirring. Precipitated crystals were then col-
lected by filtration.

20 The filtrate was saturated with sodium chloride,
followed by extraction with ethyl acetate. The extract
was dried over anhydrous sodium sulfate and the solvent
was distilled off under reduced pressure, whereby crys-
tals were obtained.

25 Both crystals were combined and recrystallized
from ethyl acetate, whereby 27.69 g of the title com-

pound were obtained (yield: 86%).

Appearance: Colorless prism crystals.

Melting point: 125-127°C.

Example 7

5 The following compounds (Compound Nos. 10, 11, 12, 13 and 14) were obtained by using Compound Nos. 3, 4, 5, 6 and 7 in place of Compound No. 2 in the procedure described in Example 6.

(Compound No. 10)

10 3-(N-Ethyl-2-pyrrolicarboxamido)propionic acid

(Compound No. 11)

3-(N-Propyl-2-pyrrolicarboxamido)propionic acid

(Compound No. 12)

3-(N-Isopropyl-2-pyrrolicarboxamido)propionic

15 acid

(Compound No. 13)

3-(N-Butyl-2-pyrrolicarboxamido)propionic acid

(Compound No. 14)

3-(N-Benzyl-2-pyrrolicarboxamido)propionic acid

20 Example 8

Synthesis of 3-(2-pyrrolicarboxamido)propionic acid (Compound No. 8)

Hydrogen was blown at atmospheric pressure into a suspension of 10.00 g (39.3 mmol) of Compound No. 1 obtained in Example 1 and 2.00 g of 5% palladium-carbon

25

in 300 ml of THF while the suspension was stirred.

After the full consumption of the starting material was confirmed by thin layer chromatography on silica gel (about 1 hour), the reaction mixture was filtered and an insoluble matter was washed with THF.

The filtrate and the washing were combined, and the solvent was distilled off under reduced pressure. The resulting solid was recrystallized from acetonitrile, whereby 5.61 g of the title compound were obtained (yield: 78%).

Appearance: Colorless prism crystals.

Melting point: 148-150°C.

Example 9

Synthesis of 7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione (Compound No. 16)

A mixture of 7.00 g of Compound No. 9 obtained in Example 6 and 250 g of polyphosphoric acid (about 80%) was vigorously stirred for 30 minutes by a mechanical stirrer over an oil bath maintained at 100°C.

The reaction mixture was poured into 700 ml of ice water, followed by extraction with chloroform. The organic layer was washed with saturated saline (twice) and then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pressure, whereby 5.58 g of the title compound were ob-

tained as pale brown crystals (yield: 88%).

Although this compound is sufficiently pure, it can be recrystallized from chloroform-isopropyl ether if necessary.

5 Appearance: Colorless needle crystals.

Melting point: 175-177°C.

Example 10

The following compounds (Compound Nos. 15, 17, 18, 19 and 21) were obtained by using Compound Nos. 8, 10, 11, 12 and 14 in place of Compound No. 9 in the procedure of Example 9.

(Compound No. 15)

6,7-Dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 17)

15 7-Ethyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8-(1H,5H)-dione

(Compound No. 18)

7-Propyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8-(1H,5H)-dione

20 (Compound No. 19)

7-Isopropyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 21)

25 7-Benzyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8-(1H,5H)-dione

Example 11

Synthesis of 7-butyl-6,7-dihydropyrrolo[2,3-c]-
azepine-4,8(1H,5H)-dione (Compound No. 20)

A mixture of 10.0 g (42.0 mmol) of Compound
5 No. 13 and 200 g of polyphosphoric acid (about 80%) was
vigorously stirred for 30 minutes by a mechanical stir-
rer over an oil bath maintained at 80°C. After 3.02 g
of diphosphorus pentaoxide were added and the resultant
mixture was stirred for 1 minute, 10.0 g (42.0 mm) of
10 Compound No.13 were added and the mixture thus formed
was vigorously stirred for 30 minutes at the same
temperature.

The reaction mixture was poured into 750 ml of
ice water, followed by extraction with chloroform. The
15 organic layer was washed with saturated saline (twice)
and then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pres-
sure, whereby 16.73 g of the title compound were ob-
tained as pale brown crystals (yield: 91%).
20 Appearance: Pale brown needle crystals.
Melting point: 115-118°C.

Example 12

Synthesis of 7-methyl-6,7-dihydropyrrolo[2,3-c]-
azepine-4,8-(1H,5H)-dione (Compound No. 16)
25 (alternative process)

A mixture of 329 mg (2 mmol) of Compound No. 9 obtained in Example 6 and 15 ml of methanesulfonic acid was stirred for 40 minutes at 100°C. The reaction mixture was allowed to cool down and then poured into 200 ml of ice water. The resultant mixture was adjusted to about pH 5 with potassium carbonate and then saturated with sodium chloride. The aqueous layer was extracted with chloroform. The extract was washed with saturated saline and then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pressure, whereby 337 mg of the title compound were obtained as a pale brown solid.

Although this compound is sufficiently pure, it can be recrystallized from chloroform-isopropyl ether if necessary.

Example 13

Synthesis of 7-ethyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione (Compound No. 17)
(alternative process)

To a solution of 2.104 g (10 mmol) of Compound No. 10 in 30 ml of THF, 1.523 g (12 mmol) of oxalyl chloride and 1 droplet of DMF were added at room temperature under stirring. The resultant mixture was stirred for 3 hours at the same temperature, and the

solvent was distilled off under reduced pressure.

5 The residue was then dissolved in 100 ml of 1,2-dichloroethane, followed by the addition of 4.00 g (30 mmol) of ground aluminum chloride. After the reaction mixture was heated at 50-60°C for 2 hours, the reaction mixture was stirred for 20 hours at room temperature. The reaction mixture was poured into 300 ml of ice water. The mixture thus prepared was allowed to separate into water and organic layers. The aqueous layer was extracted with chloroform. The extract and the organic layer were combined together, washed with saturated saline, and dried over anhydrous sodium sulfate. The solvent was then distilled off under reduced pressure.

15 The resultant solid was purified by chromatography on a silica gel column using as silica gel "Art. 9385" (product of Merck & Co.; the same silica gel was also used in the subsequent examples) (eluent: 3:2 mixed solvent of ethyl acetate and hexane), whereby 1.540 g of the title compound was obtained as a colorless solid (yield: 80%).

20 Although this compound is sufficiently pure, it can be recrystallized from isopropanol if necessary.

Appearance: Colorless needle crystals.

25 Melting point: 131-133°C.

Example 14

Synthesis of 1-(4-chlorobutyl)-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione
(Compound 23)

5 A suspension of 2.67 g (15 mmol) of Compound No. 16 obtained in Example 9, 7.62 g (60 mmol) of 1,4-dichlorobutane and 8.29 g (60 mmol) of potassium carbonate in 150 ml of DMF was stirred at 80°C for 5 hours.

10 The reaction mixture was poured into 200 ml of 5% hydrochloric acid, followed by the addition of 500 ml of a mixed solvent of ethyl acetate and benzene (2:1, v/v). The resultant mixture was allowed to separate into an organic layer and a water layer. The
15 organic layer was washed with water (three times) and saturated saline, and was then dried over anhydrous sodium sulfate.

 The solvent was distilled off under reduced pressure. The resultant oil was purified by chromatography
20 on a silica gel column (eluent: 1:1 mixed solvent of ethyl acetate and hexane), whereby 3.907 g of the title compound were obtained as colorless crystals (yield: 97%).

 Although this compound is sufficiently pure, it
25 can be recrystallized from ethyl acetate-hexane if



necessary.

Appearance: Colorless prism crystals.

Melting point: 59.0-60.5°C.

Example 15

5 Compound Nos. 22, 30, 31, 32 and 34 were obtained by using Compound Nos. 15, 17, 18, 19 and 21 in place of Compound No. 16 in the procedure of Example 14.

 Compound Nos. 24, 25, 26, 27, 28 and 29 were obtained by using Compound No. 16 and 1,4-dibromobutane,
10 (Z)-1,4-dichloro-2-butene, (E)-1,4-dichloro-2-butene, 1,4-dichloro-2-butyne, 1,3-dichloropropane and 1,5-dichloropentane in place of 1,4-dichlorobutane.

 Compound No. 35 was obtained from the combination of Compound 21 and 1,4-dibromobutane.

15 (Compound No. 22)

1-(4-Chlorobutyl)-6,7-dihydropyrrolo[2,3-c]-
azepine-4,8(1H,5H)-dione

(Compound No. 30)

1-(4-Chlorobutyl)-7-ethyl-6,7-dihydropyrrolo-
20 [2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 31)

1-(4-Chlorobutyl)-7-propyl-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 32)

1-(4-Chlorobutyl)-7-isopropyl-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 34)

5 7-Benzyl-1-(4-chlorobutyl)-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 24)

1-(4-Bromobutyl)-7-methyl-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

10 (Compound No. 25)

1-(4-Chloro-(Z)-2-butenyl)-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 26)

15 1-(4-Chloro-(E)-2-butenyl)-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 27)

1-(4-Chloro-2-butynyl)-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 28)

20 1-(3-Chloropropyl)-7-methyl-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 29)

1-(5-Chloropentyl)-7-methyl-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 35)

7-Benzyl-1-(4-bromobutyl)-6,7-dihydropyrrolo-
[2,3-c]azepine-4,8(1H,5H)-dione

Example 16

5 Synthesis of 7-butyl-1-(4-chlorobutyl)-6,7-
 dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione
 (Compound No. 33)

 A suspension of 16.47 g (74.48 mmol) of Compound
No. 20 obtained in Example 11, 38.46 g (224 mmol) of 1-
10 bromo-4-chlorobutane and 31.00 g (224 mmol) of potas-
 sium carbonate in 200 ml of acetone was stirred for 20
 hours.

 The reaction mixture was filtered to remove any
insoluble matter and the solvent and excess 1-bromo-4-
15 chlorobutane were distilled off under reduced pres-
 sure, whereby 22.0 g of the title compound were ob-
 tained (yield: 98%).

Appearance: Colorless oil.

Example 17

20 Synthesis of 1-(4-chlorobutyl)-4-hydroxyimino-7-
 methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-
 one (Compound No. 38)

 A solution of 4.031 g (15 mmol) of Compound
No. 23 obtained in Example 14 and 5.212 g (75 mmol) of
25 hydroxylamine hydrochloride in 90 ml of pyridine was

stirred for 18 hours at room temperature.

After the reaction mixture was concentrated under reduced pressure, toluene was added, followed by concentration again under reduced pressure. The residue
5 was added with 200 ml of a 10% aqueous solution of citric acid and then extracted with chloroform. The extract was washed with saturated saline and then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pressure and the resultant oil was purified by chromatography on a silica gel column (eluent: 7.5% methanol-chloroform), whereby 3.84 g of a colorless oil were obtained (yield: 90%). The oil was crystallized when
10 treated with isopropyl ether.

15 Although this compound is sufficiently pure, it can be recrystallized from ethyl acetate if necessary.

Appearance: Colorless needle crystals.

Melting point: 113.0-114.0°C.

Example 18

20 Compound Nos. 36, 41, 37, 42, 43, 44, 45 and 47 were obtained by using Compound Nos. 22, 24, 28, 29, 30, 31, 32 and 34 in place of Compound No. 23 in the procedure of Example 17.

(Compound No. 36)

1-(4-Chlorobutyl)-4-hydroxyimino-6,7-dihydro-
pyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 37)

5 1-(3-Chloropropyl)-4-hydroxyimino-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 41)

1-(4-Bromobutyl)-4-hydroxyimino-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

10 (Compound No. 42)

1-(5-Chloropentyl)-4-hydroxyimino-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 43)

15 1-(4-Chlorobutyl)-7-ethyl-4-hydroxyimino-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 44)

1-(4-Chlorobutyl)-4-hydroxyimino-7-propyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 45)

20 1-(4-Chlorobutyl)-4-hydroxyimino-7-isopropyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 47)

7-Benzyl-1-(4-chlorobutyl)-4-hydroxyimino-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

25



Example 19

Synthesis of 7-butyl-1-(4-chlorobutyl)-4-hydroxyimino-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No. 46)

5 A solution of 21.0 g (67.6 mmol) of Compound No. 33 obtained in Example 16, 14.1 g (203 mmol) of hydroxylamine hydrochloride and 16.6 g (203 mmol) of anhydrous sodium acetate in 150 ml of methanol was stirred for 24 hours at room temperature.

10 The reaction mixture was concentrated under reduced pressure, added with 500 ml of chloroform, washed with a 5% aqueous solution of hydrochloric acid, a half-saturated aqueous solution of potassium carbonate and saturated saline, and then dried over an-
15 hydrous sodium sulfate.

The solvent was distilled off under reduced pressure, whereby 19.0 g of the title compound were obtained as pale brown crystals (yield: 86%).

Although this compound is sufficiently pure, it
20 can be recrystallized from ethanol if necessary.

Appearance: Pale brown needle crystals.

Melting point: 133-136°C.

Example 20

Synthesis of 1-(4-chlorobutyl)-4-methoxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No. 39)

5 A solution of 210 mg (0.74 mmol) of Compound No. 23 obtained in Example 14 and 68 mg (0.82 mmol) of O-methylhydroxylamine hydrochloride in 10 ml of pyridine was stirred for 4 hours at 80°C.

10 The reaction mixture was concentrated under reduced pressure. The residue was added with 20 ml of a half-saturated aqueous solution of potassium carbonate and was then extracted with chloroform. The extract was washed with saturated saline, followed by drying over anhydrous sodium sulfate.

15 The solvent was distilled off under reduced pressure and the resultant oil was purified by chromatography on a silica gel column (eluent: 3:7 mixed solvent of ethyl acetate and hexane), whereby 104 mg of the title compound were obtained (yield: 47%).

20 Appearance: Colorless oil.

Example 21

Synthesis of 4-benzyloxyimino-1-(4-chlorobutyl)-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No. 40)

25 A suspension of 13.44 g (50 mmol) of Compound 23



obtained in Example 14, 8.20 g (100 mmol) of sodium acetate and 15.96 g (100 mmol) of O-benzylhydroxylamine hydrochloride in 250 ml of methanol was stirred for 4 hours at room temperature.

5 The solvent was distilled off under reduced pressure, followed by the addition of 600 ml of ethyl acetate to the residue. The organic layer was washed with 1N-HCl (three times), H₂O and saturated saline and was then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure and the resultant pale yellow oil was purified by chromatography on a silica gel column (eluent: 2:3 mixed solvent of ethyl acetate and hexane), whereby 16.20 g of the title compound were obtained as a colorless oil.

10

15 The oil was crystallized when treated in isopropyl ether (yield: 87%).

Although this compound is sufficiently pure, it can be recrystallized from isopropyl ether if necessary.

20 Appearance: colorless prism crystals.

 Melting point: 62-64°C

Example 22

Synthesis of 1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione (Compound No. 60)

25

A suspension of 1.57 g (5 mmol) of Compound No. 24 obtained in Example 15, 2.07 g (10 mmol) of 4-(4-fluorobenzoyl)piperidine and 1.38 g (10 mmol) of potassium carbonate in 60 ml of DMF was stirred for 20
5 hours at 80°C. After allowed to cool down, the reaction mixture was filtered. A solid matter was washed with ethyl acetate. The filtrate and the washing were combined together, followed by concentration under reduced pressure. The residue was added with 400 ml
10 of a 3:1 (v/v) mixed solvent of ethyl acetate and benzene. The organic layer was washed with water (three times) and saturated saline, and then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pressure and the resultant brown oil was purified by
15 chromatography on a silica gel column (eluent: 5% methanol-chloroform), whereby 1.89 g of the title compound were obtained (yield: 86%).

Appearance: Yellow oil.

20 Example 23

Compound Nos. 67, 68 and 69 were obtained by using Compound Nos. 25, 26 and 27 in place of Compound No. 24 in the procedure described in Example 22.

Further, Compound Nos. 52, 53, 54, 55, 72 and 78
25 were obtained from Compound No. 24 and 4-benzyl-

piperidine, 4-[bis(4-fluorophenyl)methylene]piperidine, α,α -bis(4-fluorophenyl)-4-piperidinemethanol, 4-(diphenylmethoxy)piperidine, 4-(4-methoxybenzoyl)-piperidine and 3-benzoylpyrrolidine, respectively.

5 Further, Compound No. 48 was obtained from Compound No. 35 and 4-phenylpiperidine.

(Compound No. 67)

10 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]-(Z)-2-butenyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione

(Compound No. 68)

15 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]-(E)-2-butenyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione

(Compound No. 69)

1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]-2-butynyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione

(Compound No. 52)

20 1-[4-(4-Benzylpiperidin-1-yl)butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 53)

25 1-[4-[4-[Bis(4-fluorophenyl)methylene]piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione

(Compound No. 54)

1-[4-[4-[Bis(4-fluorophenyl)hydroxymethyl]-
piperidin-1-yl]butyl]-7-methyl-6,7-dihydro-
pyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

5 (Compound No. 55)

1-[4-[4-(Diphenylmethoxy)piperidin-1-yl]butyl]-7-
methyl-6,7-dihydropyrrolo[2,3-c]azepine-
4,8(1H,5H)-dione

(Compound No. 72)

10 1-[4-[4-(4-Methoxybenzoyl)piperidin-1-yl]butyl]-
7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-
4,8(1H,5H)-dione

(Compound No. 78)

15 1-[4-(3-Benzoylpyrrolidin-1-yl)butyl]-7-methyl-
6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 48)

7-Benzyl-1-[4-(4-phenylpiperidin-1-yl)butyl]-6,7-
dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

Example 24

20 Synthesis of 1-[4-[4-(4-fluorobenzoyl)piperidin-
1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydro-
pyrrolo[2,3-c]azepin-8-(1H,5H)-one (Compound
No. 61)

A suspension of 2.838 g (10 mmol) of Compound
25 No. 38 obtained in Example 17, 4.874 g (20 mmol) of 4-

(4-fluorobenzoyl)piperidine hydrochloride and 5.528 g
(40 mmol) of potassium carbonate in 150 ml of DMF was
stirred for 14 hours at 80°C. The reaction mixture was
filtered, a solid matter was washed with chloroform,
5 and the filtrate and the washing were combined together,
followed by concentration under reduced pressure.

The residue was added with 600 ml of a 2:1 (v/v)
mixed solvent of ethyl acetate and benzene. The
organic layer was washed with a half-saturated aqueous
10 solution of potassium carbonate, water (three times)
and saturated saline, and was then dried over anhydrous
sodium sulfate.

The solvent was distilled off under reduced pressure
and the resultant brown oil was purified by
15 chromatography on a silica gel column (eluent: 10%
methanol-chloroform), whereby 3.28 g of the title compound
was obtained as a colorless oil. When treated in
isopropyl ether, the oil was crystallized (yield: 72%).

Although the compound is sufficiently pure, it
20 can be recrystallized from isopropanol if necessary.

Appearance: Colorless needle crystals.

Melting point: 166-168°C.

Example 25

Synthesis of 1-[4-[4-(4-fluorobenzoyl)piperidin-
1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydro-
pyrrolo[2,3-c]azepin-8(1H,5H)-one p-toluene-
5 sulfonate (Compound No. 62)

A mixture of 5.0 g (11.0 mmol) of Compound 61 ob-
tained in Example 24 and 2.1 g (11.0 mmol) of p-
toluenesulfonic acid monohydrate was heated in 120 ml
of ethanol, so that the latter compounds were dis-
10 solved. The resultant mixture was allowed to cool
down, whereby 6.5 g of the title compound were obtained
as colorless crystals (yield: 92%).

Appearance: Colorless needle crystals.

Melting point: 197-198°C.

15 Example 26

Compound Nos. 58, 59 and 63 were obtained by
using Compound Nos. 28, 37 and 29 in place of Compound
No. 38 in the procedure described in Example 24.

Compound No. 73 was also obtained by using 4-(4-
20 chlorobenzoyl)piperidine hydrochloride in place of 4-
(4-fluorobenzoyl)piperidine hydrochloride.

Further, Compound No. 66 was obtained from Com-
pound No. 47 and 4-(4-fluorobenzoyl)piperidine, and
Compound Nos. 70 and 71 from Compound Nos. 24 and 41
25 and 4-benzoylpiperidine, respectively.

(Compound No. 58)

1-[3-[4-(4-Fluorobenzoyl)piperidin-1-yl]propyl]-
7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-
4,8(1H,5H)-dione

5 (Compound No. 59)

1-[3-[4-(4-Fluorobenzoyl)piperidin-1-yl]propyl]-
4-hydroxyimino-7-methyl-6,7-dihydropyrrolo-
[2,3-c]azepin-8(1H,5H)-one

(Compound No. 63)

10 1-[5-[4-(4-Fluorobenzoyl)piperidin-1-yl]pentyl]-
7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-
4,8(1H,5H)-dione

(Compound No. 73)

15 1-[4-[4-(4-Chlorobenzoyl)piperidin-1-yl]butyl]-4-
hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]-
azepin-8(1H,5H)-one

(Compound No. 66)

20 7-Benzyl-1-[4-[4-(4-fluorobenzoyl)piperidin-1-
yl]butyl]-4-hydroxyimino-6,7-dihydropyrrolo-
[2,3-c]azepin-8(1H,5H)-one

(Compound No. 70)

1-[4-(4-Benzoylpiperidin-1-yl)butyl]-7-methyl-
6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 71)

1-[4-(4-Benzoylpiperidin-1-yl)butyl]-4-hydroxy-
imino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-
8(1H,5H)-one

5 Example 27

Synthesis of 1-[4-[4-(4-fluorophenylsulfonyl)-
piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-
6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one
(Compound No. 87)

10 A suspension of 150 mg (0.53 mmol) of Compound
No. 38 obtained by the procedure of Example 17, 177 mg
(0.63 mmol) of 4-(4-fluorophenylsulfonyl)piperidine
hydrochloride, 0.22 ml (1.59 mmol) of triethylamine
and 149 mg (1.06 mmol) of sodium iodide in 3 ml of DMF
15 was heated for 25 hours at 80°C under stirring.

The reaction mixture was then post-treated and
purified as in Example 24, whereby 230 mg of the title
compound were obtained as colorless crystals (yield:
89%). Although the compound is sufficiently pure, it
20 can be recrystallized from methanol-ethanol if neces-
sary.

Appearance: Colorless needle crystals.

Melting point: 190-192°C.

Example 28

25 Following the procedure described in Example 27,

the following compounds were prepared from the corresponding various combinations of starting materials.

Compound Nos. 85 and 86 were obtained from Compound No. 38 and 4-[(4-fluorophenyl)thio]piperidine hydrochloride and 4-[(4-fluorophenyl)sulfinyl]-
5 piperidine hydrochloride, respectively.

Further, Compound Nos. 80, 94 and 88 were obtained from 4-(4-fluorobenzoyl)piperidine hydrochloride and Compound Nos. 39, 31 and 33, respectively.

10 (Compound No. 85)

1-[4-[4-[(4-Fluorophenyl)thio]piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 86)

15 1-[4-[4-[(4-Fluorophenyl)sulfinyl]piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 80)

20 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-4-methoxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 94)

25 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-7-propyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione



(Compound No. 88)

7-Butyl-1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

5 Example 29

Synthesis of 7-ethyl-1-[4-[4-(4-fluorobenzoyl)-piperidin-1-yl]butyl]-4-hydroxyimino-6,7-dihydropyrrolo[2,3-c]azepin-8-(1H,5H)-one (Compound No. 65)

10 A suspension of 5.062 g (17 mmol) of Compound No. 43, 4.228 g (20.4 mmol) of 4-(4-fluorobenzoyl)-piperidine, 3.440 g (34 mmol) of triethylamine and 5.069 g (34 mmol) of sodium iodide in 200 ml of DMF stirred for 20 hours at 80°C.

15 The reaction mixture was then post-treated and purified as in Example 24. Recrystallization from ethanol gave 5.47 g of the title compound (yield: 69%).
Appearance: Colorless needle crystals.
Melting point: 158-160°C.

20 Example 30

Following the procedure described in Example 29, the following compounds were prepared from the corresponding various combinations of starting materials.

25 Compound Nos. 74, 75, 76, 81, 82, 83 and 89 were obtained from 4-(4-fluorobenzoyl)piperidine and Com-

pound Nos. 36, 44, 45, 22, 30, 34 and 46, respectively.

Further, Compound Nos. 77 and 84 were obtained from Compound No. 38 and 3-(4-fluorobenzoyl)piperidine and 4-(4-fluorophenoxy)piperidine, respectively.

5 (Compound No. 74)

1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-4-hydroxyimino-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 75)

10 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-4-hydroxyimino-7-propyl-6,7-dihydropyrrolo[2,3-c]-azepin-8(1H,5H)-one

(Compound No. 76)

15 1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-4-hydroxyimino-7-isopropyl-6,7-dihydropyrrolo-[2,3-c]azepin-8(1H,5H)-one

(Compound No. 81)

1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

20 (Compound No. 82)

7-Ethyl-1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

(Compound No. 83)

7-Benzyl-1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione

5 (Compound No. 89)

7-Butyl-1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-4-hydroxyimino-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 77)

10 1-[4-[3-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

(Compound No. 84)

15 1-[4-[4-(4-Fluorophenoxy)piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one

Example 31

Synthesis of 4-benzyloxyimino-1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8-(1H,5H)-one (Compound No. 90)

20

A suspension of 7.48 g (20 mmol) of Compound No. 40 obtained in Example 21, 5.85 g (24 mmol) of 4-(4-fluorobenzoyl)piperidine hydrochloride, 6.48 g (64 mmol) of triethylamine and 6.00 g (40 mmol) of

25

sodium iodide in 300 ml of acetonitrile was refluxed for 24 hours. The reaction mixture was concentrated under reduced pressure. The residue was added with 300 ml of a half-saturated aqueous solution of potassium carbonate and then extracted with dichloromethane (300 ml x twice).

The dichloromethane layer was washed with saturated saline and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure and the resulting brown oil was purified by chromatography on a silica gel column (eluent: 5% methanol-chloroform), whereby 8.51 g of the title compound were obtained (yield: 78%).

Appearance: Yellow oil.

Example 32

Synthesis of 1-[4-[4-[2-(4-fluorophenyl)-1,3-dioxolanyl]piperidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8-(1H,5H)-one (Compound No. 93)

A suspension of 2.838 g (10 mmol) of Compound No. 38 obtained in Example 17, 3.016 g (12 mmol) of 4-(4-fluorobenzoyl)piperidine ethyleneacetal, 2.024 g (20 mmol) of triethylamine and 2.998 g (20 mmol) of sodium iodide in 500 ml of acetonitrile was refluxed for 24 hours.

The reaction mixture was concentrated under reduced pressure. The residue was added with 300 ml of chloroform, washed with water and saturated saline, and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure and the resulting yellow oil was purified by chromatography on a silica gel column (eluent: 10% methanol-chloroform), whereby 4.375 g of the title compound were obtained as a solid yellow solid (yield: 88%).

Although the compound is sufficiently pure, it can be recrystallized from isopropyl alcohol-isopropyl ether if necessary.

Appearance: Colorless prism crystals.

Melting point: 149.0-150.5°C.

Example 33

Synthesis of 1-[4-(4-cyano-4-phenylpiperidin-1-yl)butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepine-4,8(1H,5H)-dione (Compound No. 56)

The title compound was obtained from Compound No. 23 obtained in Example 14 and 4-cyano-4-phenylpiperidine hydrochloride in accordance with the procedure of Example 29 except that triethylamine was replaced by the same mole number of potassium carbonate.

Example 34

Following the procedure described in Example 33,

Compound Nos. 57 and 79 were obtained from the combinations of Compound No. 38 and 4-cyano-4-phenylpiperidine hydrochloride and 3-(4-fluorobenzoyl)pyrrolidine hydrochloride.

5 Further, Compound No. 64 was also obtained from the combination of Compound No. 42 and 4-(4-fluorobenzoyl)piperidine hydrochloride.

(Compound No. 57)

10 1-[4-(4-Cyano-4-phenylpiperidin-1-yl)butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo[2,3-c]-azepin-8(1H,5H)-one

(Compound No. 79)

15 1-[4-[3-(4-fluorobenzoyl)pyrrolidin-1-yl]butyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo-[2,3-c]azepin-8(1H,5H)-one

(Compound No. 64)

20 1-[5-[4-(4-Fluorobenzoyl)piperidin-1-yl]pentyl]-4-hydroxyimino-7-methyl-6,7-dihydropyrrolo-[2,3-c]azepin-8(1H,5H)-one

20 Example 35

Synthesis of 7-methyl-1-[4-(4-phenylpiperidin-1-yl)butyl]-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione (Compound No. 49)

25 A suspension of 806 mg (3 mmol) of Compound No. 23 obtained in Example 14, 1.935 g (12 mmol) of 4-

phenylpiperidine and 4.500 g (30 mmol) of sodium iodide in 70 ml of DMF was stirred for 5 hours at 80°C. The reaction mixture was allowed to cool down, followed by the addition of 500 ml of a 2:1 (v/v) mixed solvent of ethyl acetate and benzene. The organic layer was washed with a half-saturated aqueous solution of potassium carbonate, water (three times) and saturated saline, and was then dried over anhydrous sodium sulfate.

The solvent was distilled off under reduced pressure and the resultant oil was purified by chromatography on a silica gel column (eluent: 5% methanol-chloroform), whereby 1.106 g of the title compound were obtained as a pale yellow oil (yield: 94%).

The title compound which was in the free form was converted to its hydrochloride (Compound No. 50) by a method known *per se* in the art. The hydrochloride was recrystallized from isopropanol-isopropyl ether.

Appearance: Pale yellow plate crystals.

Melting point: 208-210°C.

Example 36

Synthesis of 4-hydroxyimino-7-methyl-1-[4-(4-phenylpiperidin-1-yl)butyl]-6,7-dihydropyrrolo-[2,3-c]azepin-8(1H,5H)-one (Compound No. 51)

A solution of 590 mg (1.5 mmol) of the free com-

pound (Compound No. 49) obtained in Example 35 and 521 mg (7.5 mmol) of hydroxylamine hydrochloride in 40 ml of pyridine was stirred for 16 hours at room temperature.

- 5 After the reaction mixture was concentrated under reduced pressure, toluene was added. The resultant mixture was concentrated again under reduced pressure. The residue was added with 300 ml of a half-saturated aqueous solution of potassium carbonate and then ex-
10 tracted with chloroform. The extract was washed with saturated saline and then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure. The resultant oil was purified by chromatography on a silica gel column (eluent: 10% methanol-
15 chloroform), whereby 546 mg of colorless oil was obtained. The oil was treated in isopropyl ether so that it was crystallized. Although the compound is sufficiently pure, it can be recrystallized from isopropanol-ether if necessary.
- 20 Appearance: Colorless prism crystals.
 Melting point: 164-165°C.

Example 37

Synthesis of 4-acetoxyimino-1-[4-[4-(4-fluoro-
benzoyl)piperidin-1-yl)butyl]-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Com-
pound No. 91)

5

To a solution of 5.00 g (11.0 mmol) of Compound
No. 61, which had been obtained in Example 24, in 50
ml of pyridine, 1.56 ml (22.0 mmol) of acetyl chloride
were added. The resulting mixture was stirred for 3
hours at room temperature.

10

After the reaction mixture was concentrated under
reduced pressure, 100 ml of water was added, followed
by the extraction with 400 ml of dichloromethane.
The organic layer was washed with saturated saline and
then dried over anhydrous sodium sulfate. The solvent
was distilled off and the resultant brown oil was
purified by chromatography on a silica gel column
(eluent: 3% methanol-chloroform), whereby 4.30 g of the
title compound were obtained as a colorless oil (yield:
79%).

15

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Appearance: Colorless oil.

25



Example 38

Synthesis of 4-benzoyloxyimino-1-[4-[4-(4-fluoro-benzoylpiperidin)-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No. 92)

5

To a solution of 227 mg (0.5 mmol) of Compound No. 61, which had been obtained in Example 24, and 92 mg (0.75 mmol) of benzoic acid in 10 ml of DMF, a solution of 122 mg (0.75 mmol) of diethyl cyano-phosphonate in 5 ml of DMF and another solution of 152 mg (1.5 mmol) of triethylamine in 5 ml of DMF were added successively and gradually, and the resultant mixture was stirred for 16 hours at room temperature. The reaction mixture was added with 300 ml of a 3:1 (v/v) mixture of ethyl acetate and benzene, washed with a saturated aqueous solution of potassium carbonate, water (three times) and saturated saline, and then dried over anhydrous sodium sulfate.

10

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The solvent was distilled off under reduced pressure and the resultant brown oil was purified by chromatography on a silica gel column (eluent: 5% methanol-chloroform), whereby 252 mg of the title compound were obtained (yield: 90%).

Appearance: Yellow oil.

25

Example 39

Synthesis of 4-benzoyloxyimino-1-[4-[4-(4-fluoro-
benzoylpiperidin)-1-yl]butyl]-7-methyl-6,7-
dihydropyrrolo[2,3-c]azepine-8(1H,5H)-one (Com-
pound No. 92) (Alternative process):

5

To a solution of 227 mg (0.5 mmol) of Compound
61, which had been obtained in Example 24, in 10 ml of
pyridine, 1 ml of benzoyl chloride was slowly added
dropwise under ice cooling and stirring. After the
10 resultant mixture was stirred for 16 hours at room
temperature, the reaction mixture was concentrated un-
der reduced pressure. The residue was added with
300 ml of ethyl acetate. The organic layer was washed
with a saturated aqueous solution of potassium car-
15 bonate (twice), water (twice) and saturated saline, and
then dried over anhydrous sodium sulfate. The solvent
was distilled off under reduced pressure and the
resulting brown oil was purified by chromatography on a
silica gel column (eluent: 5% methanol-chloroform),
20 whereby 240 mg of the title compound were obtained
(yield: 86%).

Example 40

Synthesis of 1-[4-[4-(4-fluorobenzoyl)piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione benzylbromide (Compound No. 95)

5

1.5 ml of benzyl bromide was added to a solution of 31.5 mg (0.072 mmol) of Compound No. 60, obtained in Example 22, in 1 ml of acetone. The resultant mixture was stirred for 21 hours at room temperature. Benzene and n-hexane were added in suitable amounts, followed by trituration. Crude crystals thus obtained were collected by filtration and washed with n-hexane (yield: 36 mg, 82%). They were recrystallized from acetone, whereby the title compound was obtained as colorless crystals.

10

15

Melting point: 150-155°C.

Example 41

Compound Nos. 96 and 97 were obtained by changing benzyl bromide to methyl iodide and ethyl bromide, respectively in Example 40.

20

(Compound No. 96)

1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione methyl iodide.

25



(Compound No. 97)

1-[4-[4-(4-Fluorobenzoyl)piperidin-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepine-4,8(1H,5H)-dione ethylbromide.

5 Example 42

Synthesis of 4-benzoyloxyimino-1-(4-chlorobutyl)-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No. 98)

10 A solution of 4.256 g (15 mmol) of Compound No. 38, which had been obtained in Example 17, and 2.748 g (22.5 mmol) of benzoic acid in 60 ml of DMF was cooled to 0°C, to which a solution of 3.670 g (22.5 mmol) of diethyl cyanophosphate in 20 ml of DMF and another solution of 2.277 g (22.5 mmol) of triethyl-
15 amine in 20 ml of DMF were successively and gradually added. The resultant mixture was stirred for 1 hour at the same temperature and for additional 4 hours at room temperature.

20 The reaction mixture was concentrated under reduced pressure and 600 ml of a 3:1 (v/v) mixed solvent of ethyl acetate and benzene were added to the residue. The organic layer was washed with a 10% aqueous solution of citric acid, water (three times) and saturated saline and was then dried over anhydrous
25 sodium sulfate. The solvent was thereafter distilled

off under reduced pressure. The resulting brown oil was purified by chromatography on a silica gel column (eluent: 1:1 mixed solvent of ethyl acetate and hexane) and then recrystallized from isopropyl ether, whereby
5 5.604 g of the title compound were obtained (yield: 87%)

Appearance: Colorless prism crystals.

Melting point: 123.5-125.0°C.

Example 43

10 Synthesis of 4-benzoyloxyimino-1-[4-[4-(4-fluorobenzoyl)piperidine-1-yl]butyl]-7-methyl-6,7-dihydropyrrolo[2,3-c]azepin-8(1H,5H)-one (Compound No.92)

15 A suspension of 3.879 g (10 mmol) of Compound No. 98 obtained in Example 42, 2.437 g (10 mmol) of 4-(4-fluorobenzoyl)piperidine hydrochloride, 3.000 g (20 mmol) of sodium iodide and 3.036 g (30 mmol) of triethylamine in 50 ml of CH₃CN was refluxed for 20 hours.

20 The reaction mixture was concentrated under reduced pressure. The residue was added with 300 ml of a half-saturated aqueous solution of potassium carbonate, followed by the extraction with dichloromethane (200 ml x 3 times). The dichloromethane layers were
25 combined, washed with 200 ml of saturated saline, and

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then dried over anhydrous sodium sulfate. The solvent was distilled off under reduced pressure.

The resulting brown oil was purified by chromatography on a silica gel column (eluent: 10% methanol-chloroform), whereby 2.953 g of the title compound were obtained (yield: 53%).

Data of the compounds obtained in the above examples are summarized in Table 1.

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25

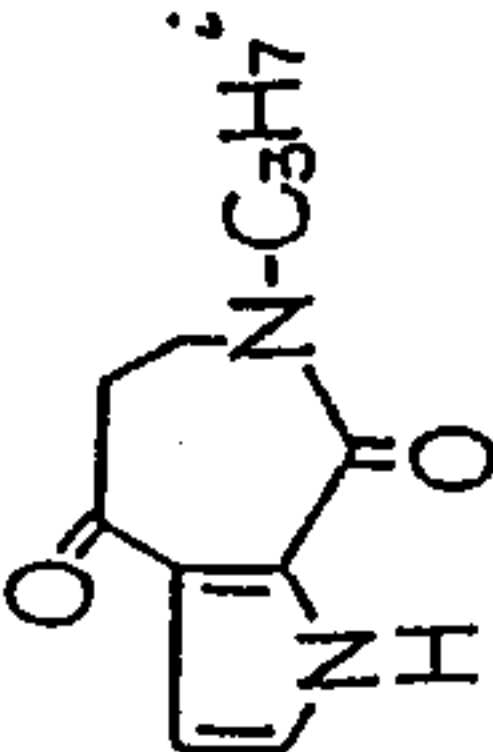
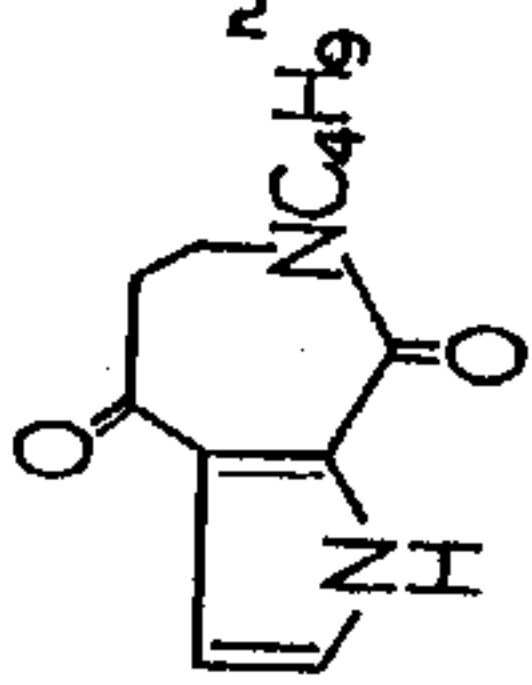
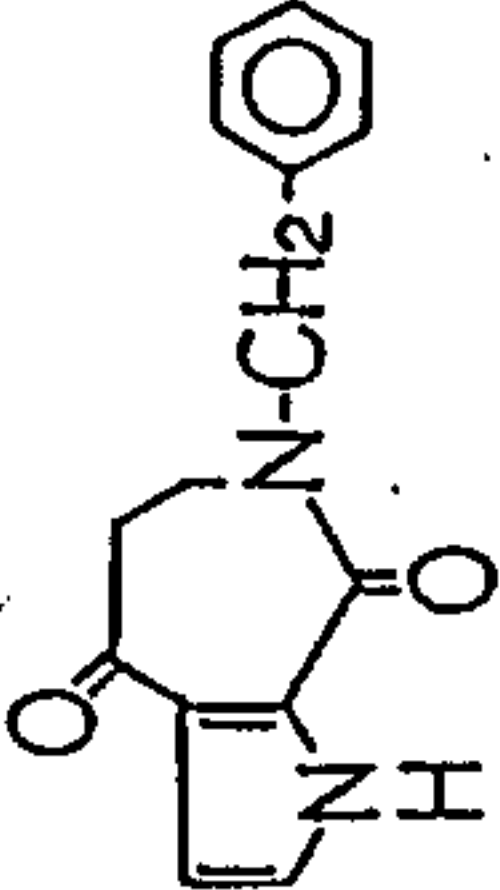
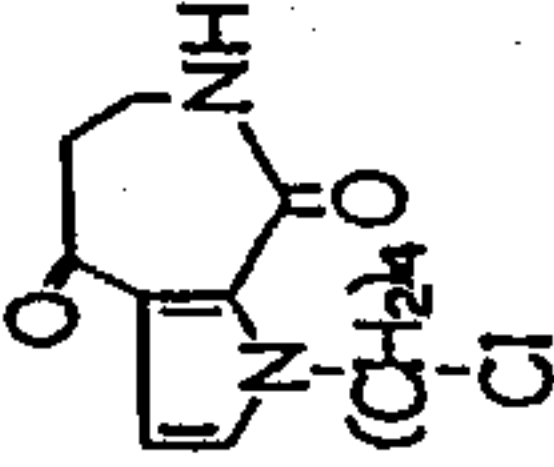
Table 1

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
15	Pale brown powder	(DMSO-d ₆ /TMS) 2.71(2H,m), 3.37(2H,m), 6.56(1H,m) 6.99(1H,m), 8.32(1H,t,J=4.6Hz), 12.16(1H,br.s)	(KBr) 3200, 1665, 1545 1480, 1420, 1400 1365, 1270, 1160 1075, 1005, 905	65	
16	Colorless needle crystals 175.0-177.0°C (chloroform-diisopropyl ether)	2.89(2H,m), 3.27(3H,s), 3.73(2H,m) 6.77(1H,t,J=2.6Hz), 6.94(1H,t,J=2.6Hz), 10.84(1H,br.)	3425, 2450, 1665 1620, 1480, 1400 1365, 1145, 1080 945	88	
17	Colorless needle crystals 131.0-133.0°C (isopropanol)	1.27(3H,t,J=7.3Hz), 2.88(2H,m) 3.60-3.82(4H,m), 6.77(1H,t,J=2.6Hz) 6.94(1H,m), 11.00(1H,br.)	3425, 2960, 1665 1620, 1485, 1370 1300, 1145, 1110 1070	80	
18	Colorless needle crystals 144.0-148.0°C (ethyl acetate)	0.99(3H,t,J=7.5Hz), 1.68(2H,m) 2.87(2H,m), 3.61(2H,t,J=7.2Hz), 3.70(2H,m), 6.78(1H,t,J=2.6Hz) 6.94(1H,t,J=2.6Hz), 10.64(1H,br.)	3430, 2950, 1670 1620, 1480, 1370 1150, 1120, 1070 890	79	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

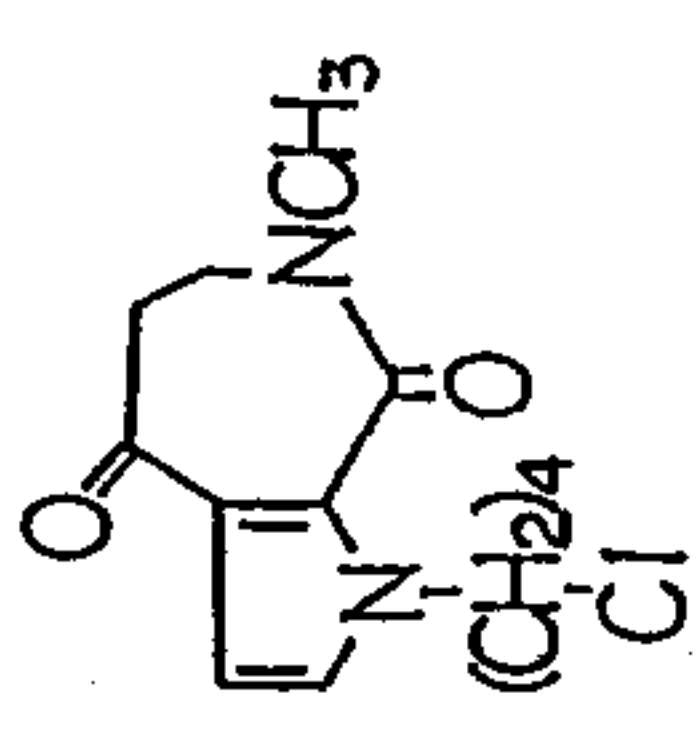
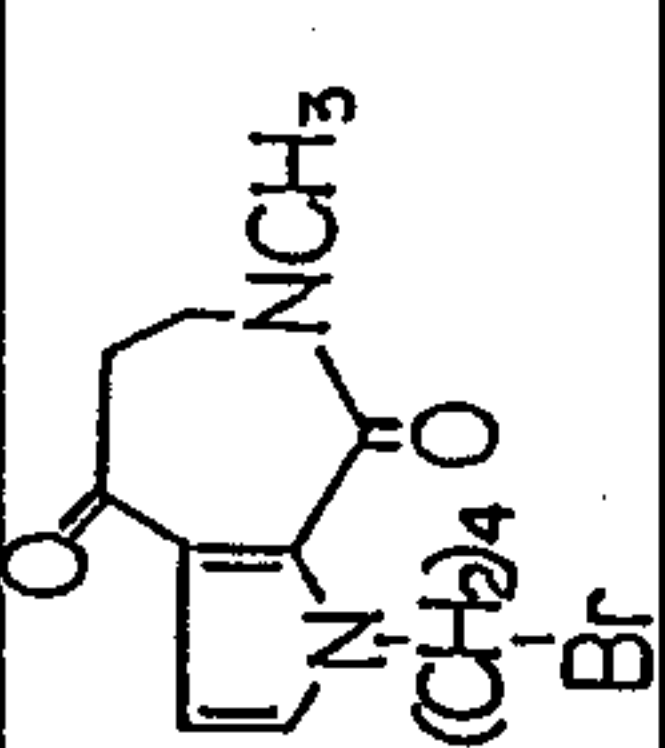
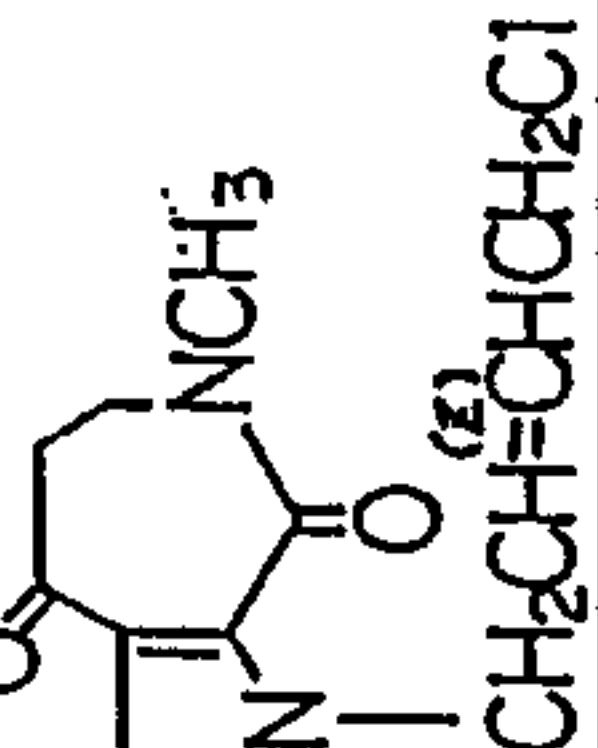
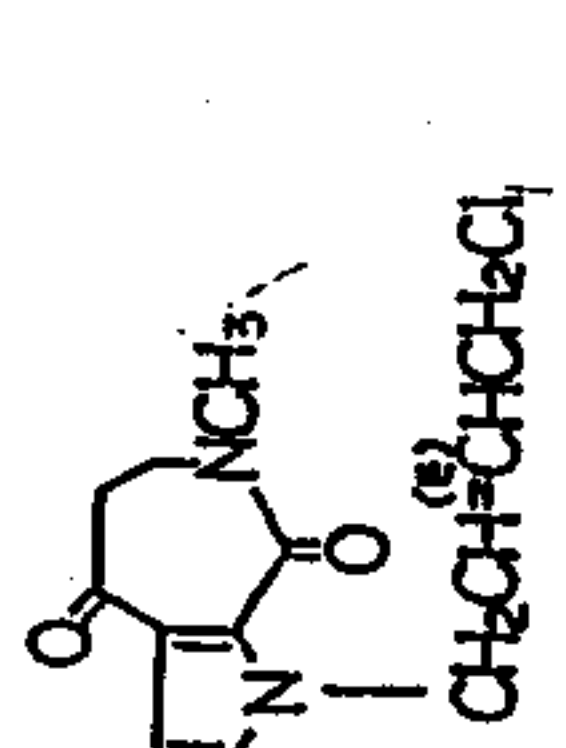
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
19	Colorless needle crystals 155.0-158.0°C (ethyl acetate)	1.24(6H,d,J=6.6Hz), 2.82(2H,m) 3.58(2H,m), 5.05(1H,m), 6.77(1H,m) 6.94(1H,t,J=2.7Hz), 10.42(1H,br.)	3430, 2970, 1665 1615, 1480, 1360 1140, 1065, 885	89	
20	Pale brown needle crystals 115.0-118.0°C	0.97(3H,t,J=7.3Hz), 1.41(2H,m) 1.64(2H,m), 2.86(2H,m) 3.64(2H,t,J=7.3Hz), 3.69(2H,m) 6.78(1H,m), 6.93(1H,m) 10.42(1H,br.s)	3194, 2963, 1660 1616, 1478, 1426 1370, 1277, 1155 1083, 894, 781 (KBr)	91	
21	Colorless needle crystals 176.0-179.0°C (chloroform-hexane)	2.74(2H,m), 3.67(2H,m), 4.87(2H,s) 6.77(1H,m), 6.89(1H,t,J=2.6Hz) 7.22-7.44(5H,m), 11.24(1H,br.)	3420, 1665, 1620 1480, 1365, 1075 1025	47	
22	Colorless prism crystals 77.0-78.0°C (ethyl acetate-hexane)	1.79(2H,m), 1.98(2H,m), 2.83(2H,m) 3.42-3.67(4H,m), 4.42(2H,t,J=7.0Hz) 6.74(1H,d,J=3.0Hz), 6.85(1H,d,J=3.0Hz) 7.10(1H,br.t)	3415, 2940, 1650 1480, 1465, 1430 1375, 1315, 1120	77	

1): Measured in CDCl_3 /TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

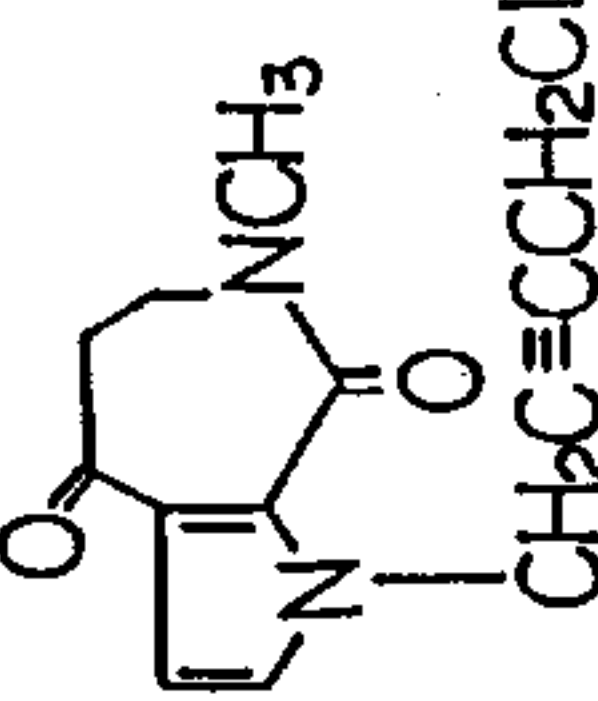
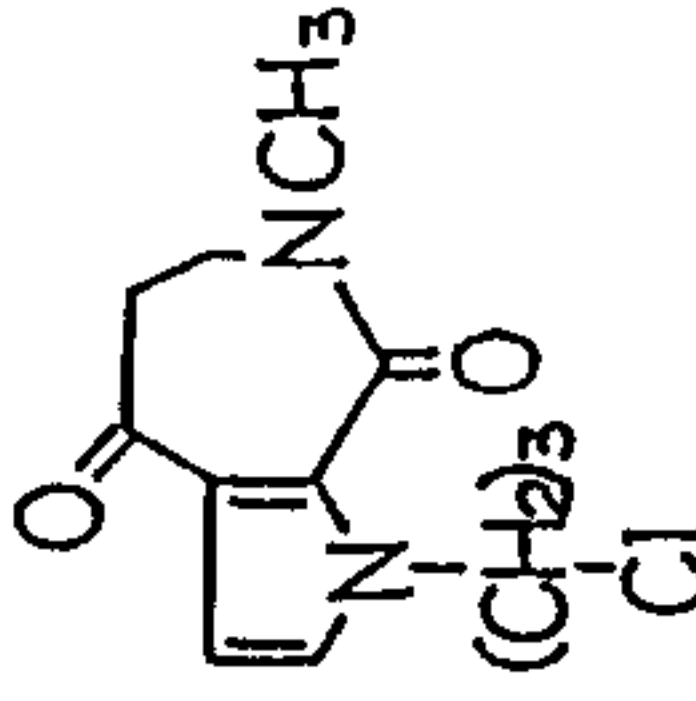
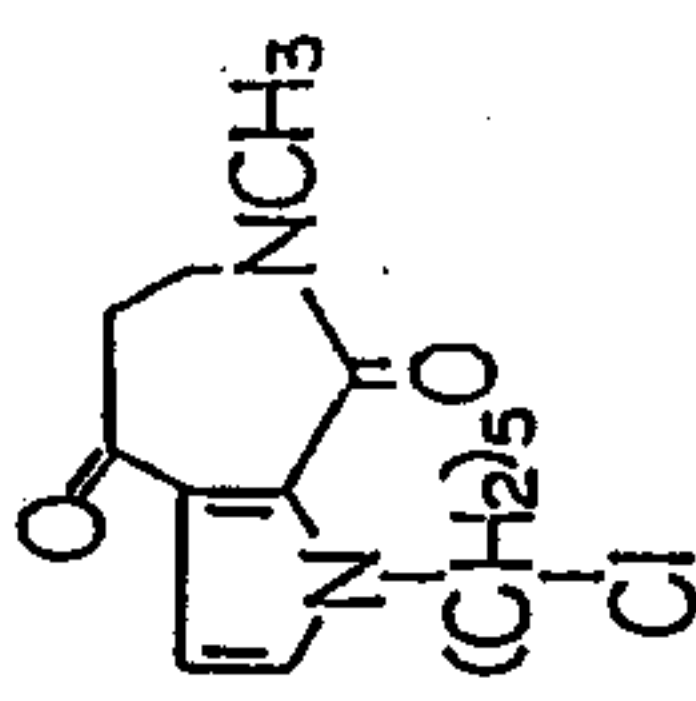
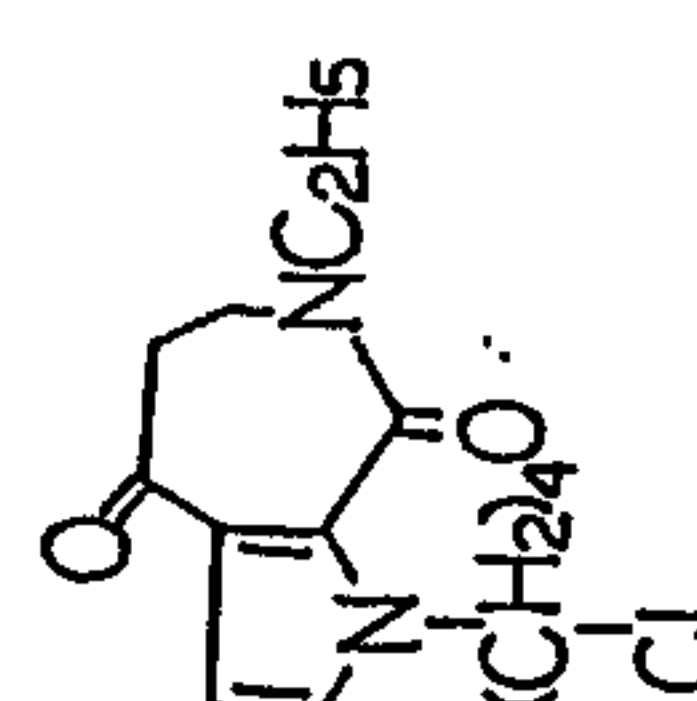
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
23	Colorless prism crystals 59.0-60.5°C (ethyl acetate -hexane)	1.80(2H,m), 1.98(2H,m), 2.79(2H,m) 3.21(3H,s), 3.54(2H,t,J=6.6Hz) 3.71(2H,m), 4.36(2H,t,J=7.2Hz) 6.65(1H,d,J=2.6Hz), 6.80(1H,d,J=2.6Hz)	2945, 1660, 1635 1520, 1485, 1435 1395, 1375, 1325 1295, 1110, 1075 910	97	
24	Colorless solid	1.80-2.07(4H,m), 2.79(2H,m), 3.21(3H,s) 3.40(2H,t,J=6.3Hz), 3.72(2H,m) 4.36(2H,t,J=7.0Hz), 6.65(1H,d,J=2.6Hz) 6.80(1H,d,J=2.6Hz)	2925, 1655, 1630 1480, 1395, 1320 1110, 1085, 905	43	
25	Yellow crystals	2.75-2.85(2H,m), 3.20(3H,s) 3.65-3.78(2H,m), 4.19(2H,d,J=6Hz) 5.08(2H,d,J=6Hz), 5.70-5.92(2H,m) 6.67(1H,d,J=3Hz), 6.83(1H,d,J=3Hz)	1660, 1630	21	
26	Pale yellow oil	2.75-2.85(2H,m), 3.20(3H,s) 3.65-3.78(2H,m), 4.04(2H,d,J=6Hz) 4.97(2H,d,J=6Hz), 5.60-6.08(2H,m) 6.67(1H,d,J=3Hz), 6.80(1H,d,J=3Hz)	1655, 1630	43	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
27	Pale yellow oil	2.80(2H,m), 3.21(3H,s), 3.74(2H,m) 4.17(2H,t,J=2Hz), 5.26(2H,t,J=2Hz) 6.68(1H,d,J=3Hz), 7.06(1H,d,J=3Hz)	1660, 1625	46	
28	Colorless needle crystals 85.0-87.0 °C (ethyl acetate)	2.32(2H,m), 2.80(2H,m), 3.21(3H,s) 3.53(2H,t,J=6.0Hz), 3.71(2H,m) 4.48(2H,t,J=6.6Hz), 6.67(1H,d,J=2.7Hz) 6.86(1H,d,J=2.7Hz)	2950, 1660, 1640 1485, 1440, 1400 1380, 1325, 1285 1145, 1120, 1080 920	85	
29	Colorless oil	1.47(2H,m), 1.75-1.90(4H,m) 2.77(2H,dd,J=3.9, 6.6Hz), 3.21(3H,s) 3.53(2H,t,J=6.6Hz), 3.71(2H,m) 4.33(2H,t,J=7.3Hz), 6.64(1H,d,J=2.7Hz) 6.79(1H,d,J=2.7Hz)	2950, 1660, 1640 1490, 1440, 1400 1380, 1325, 1120 1080, 920	90	
30	Colorless needle crystals 58.0-59.0 °C (diisopropyl ether)	1.25(3H,t,J=7.0Hz), 1.80(2H,m) 1.97(2H,m), 2.79(2H,m) 3.53(2H,t,J=6.6Hz), 3.57-3.77(4H,m) 4.38(2H,t,J=7.3Hz), 6.64(1H,d,J=3.3Hz) 6.80(1H,d,J=3.3Hz)	2930, 1655, 1625 1480, 1430, 1390 1375, 1300, 1135 1110, 910	94	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

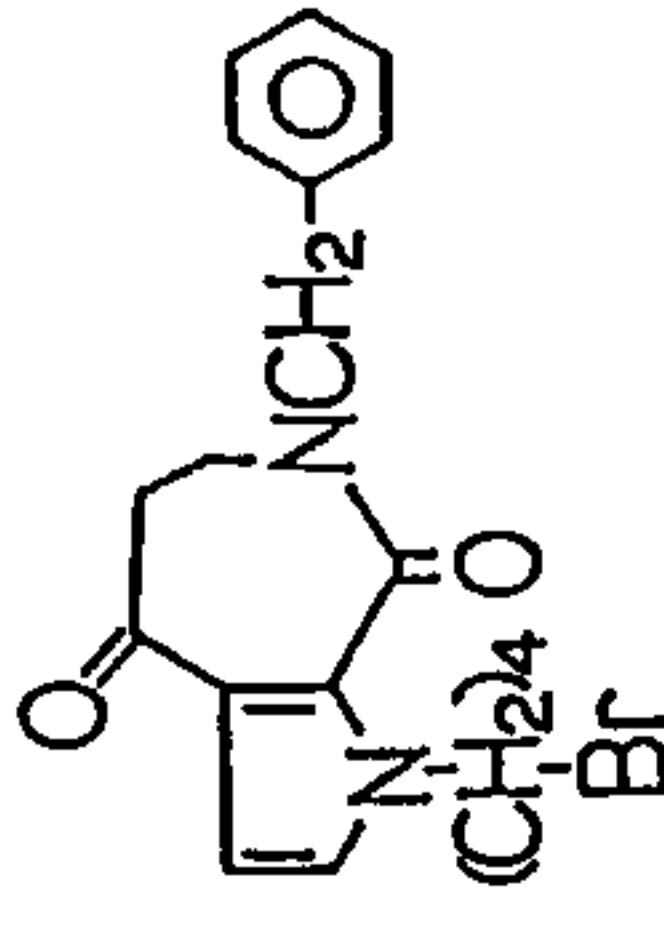
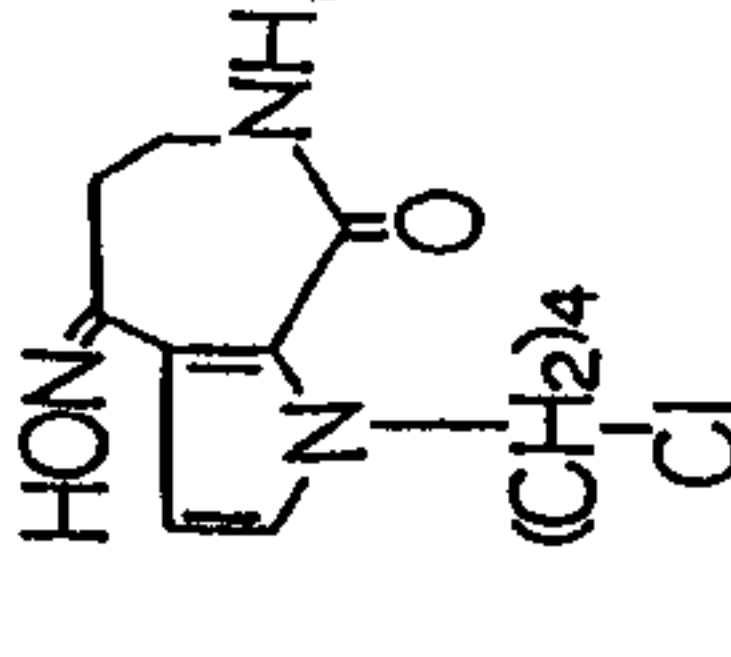
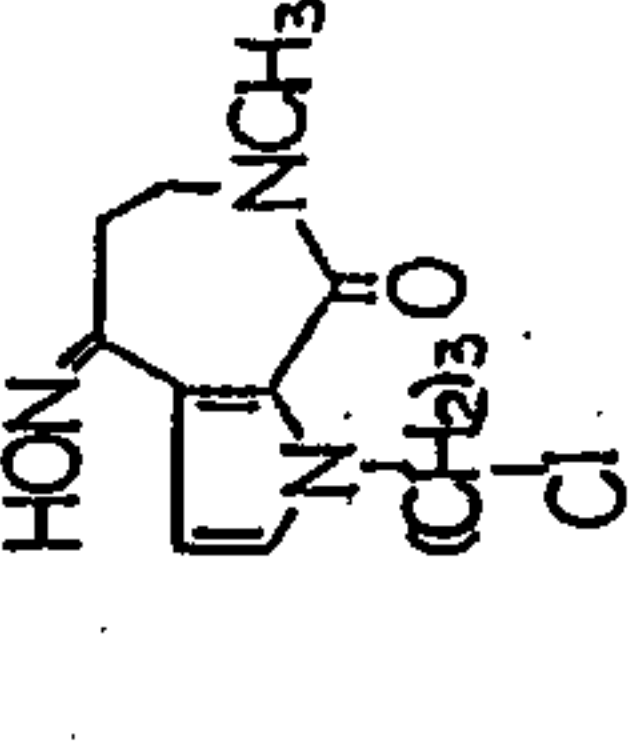
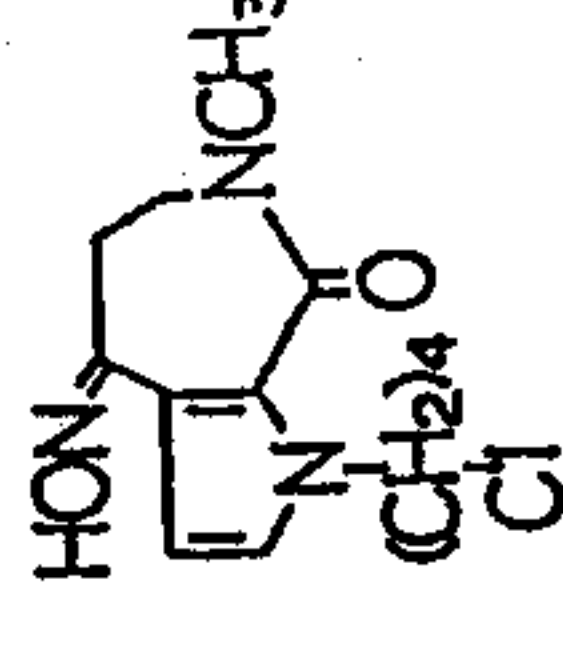
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
31	Colorless oil	0.98(3H, t, J=7.3Hz), 1.66(2H, m) 1.81(2H, m), 1.96(2H, m), 2.78(2H, m) 3.50-3.58(4H, m), 3.68(2H, m) 4.37(2H, t, J=7.3Hz), 6.64(1H, d, J=3.0Hz) 6.80(1H, d, J=3.0Hz)	2940, 1660, 1630 1480, 1430, 1180 1270, 1140, 1120 930, 895	98	
32	Colorless oil	1.22(6H, d, J=7.3Hz), 1.77(2H, m) 1.97(2H, m), 2.75(2H, m), 3.50-3.59(4H, m) 4.38(2H, t, J=7.0Hz), 5.04(1H, m) 6.64(1H, d, J=3.0Hz), 6.79(1H, d, J=3.0Hz)	2950, 1660, 1630 1480, 1460, 1440 1380, 1320, 1140 1080, 895	88	
33	Colorless oil	0.97(3H, t, J=7.2Hz), 1.42(2H, m) 1.62(2H, m), 1.81(2H, m), 1.96(2H, m) 2.78(2H, m), 3.52(2H, t, J=6.5Hz) 3.58(2H, m), 3.59(2H, t, J=7.2Hz) 4.37(2H, t, J=7.3Hz), 6.65(1H, d, J=3.0Hz) 6.79(1H, d, J=3.0Hz)	2957, 1662, 1632 1486, 1433, 1375 1241, 1209, 910 781 (film)	98	
34	Colorless oil	1.82(2H, m), 2.00(2H, m), 2.63(2H, m) 3.56(2H, t, J=6.6Hz), 3.65(2H, m) 4.43(2H, t, J=7.0Hz), 4.80(2H, s) 6.65(1H, d, J=2.7Hz), 6.82(1H, d, J=2.7Hz) 7.28-7.42(5H, m)	2920, 1655, 1625 1475, 1420, 1395 1370, 1135, 980	96	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
35	Colorless oil	1.75-2.08(4H,m), 2.62(2H,m) 3.38(2H,t,J=6.3Hz), 3.65(2H,m) 4.43(2H,t,J=6.9Hz), 4.80(2H,s) 6.65(1H,d,J=2.6Hz), 6.82(1H,d,J=2.6Hz) 7.20-7.45(5H,m)	2900, 1655, 1625 1475, 1370, 980	63	
36	Colorless plate crystals 158.5-159.5°C (chloroform-hexane)	1.77(2H,m), 1.93(2H,m), 2.97(2H,m) 3.42(2H,m), 3.52(2H,t,J=6.6Hz) 4.35(2H,t,J=7.0Hz), 6.44(1H,d,J=2.7Hz) 6.82(1H,d,J=2.7Hz), 7.06(1H,d,J=5.9Hz) 9.89(1H,s)	3570, 3415, 1645 1495, 1460, 1350 995, 940	87	
37	Colorless prism crystals 158.0-161.0°C (ethyl acetate)	2.28(2H,m), 2.98(2H,m), 3.13(3H,s) 3.51(2H,t,J=6.6Hz), 3.57(2H,m) 4.42(2H,t,J=6.6Hz), 6.40(1H,d,J=3.0Hz) 6.82(1H,d,J=3.0Hz), 7.94(1H,br.s)	3580, 1635, 1480 1440, 1400, 1365 1350, 1080, 1000 960, 940, 900	86	
38	Colorless needle crystals 113.0-114.0°C (ethyl acetate)	1.77(2H,m), 1.93(2H,m), 2.98(2H,m) 3.13(3H,s), 3.51(2H,t,J=6.3Hz) 3.58(2H,m), 4.31(2H,t,J=6.9Hz) 6.39(1H,d,J=2.6Hz), 6.76(1H,d,J=2.6Hz) 9.33(1H,br.s)	3555, 3250, 2930 1620, 1475, 1395 1360, 960, 940	90	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

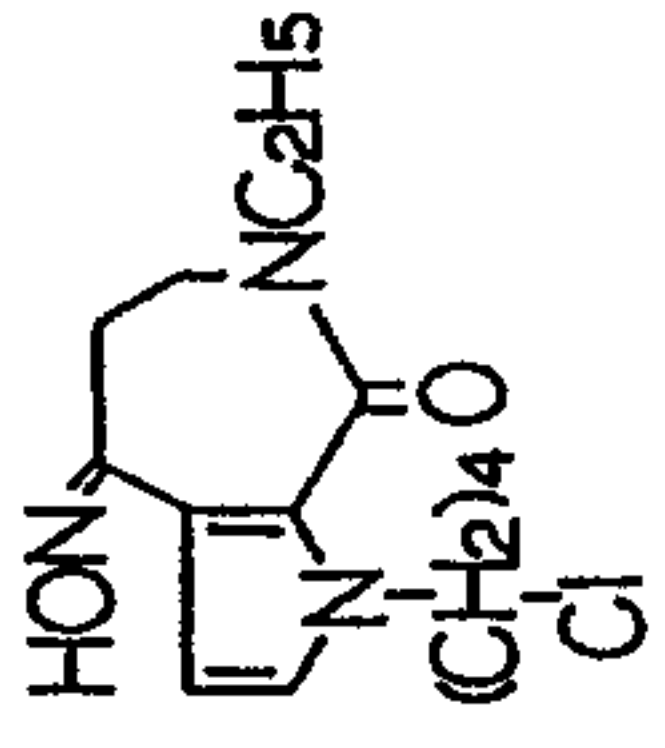
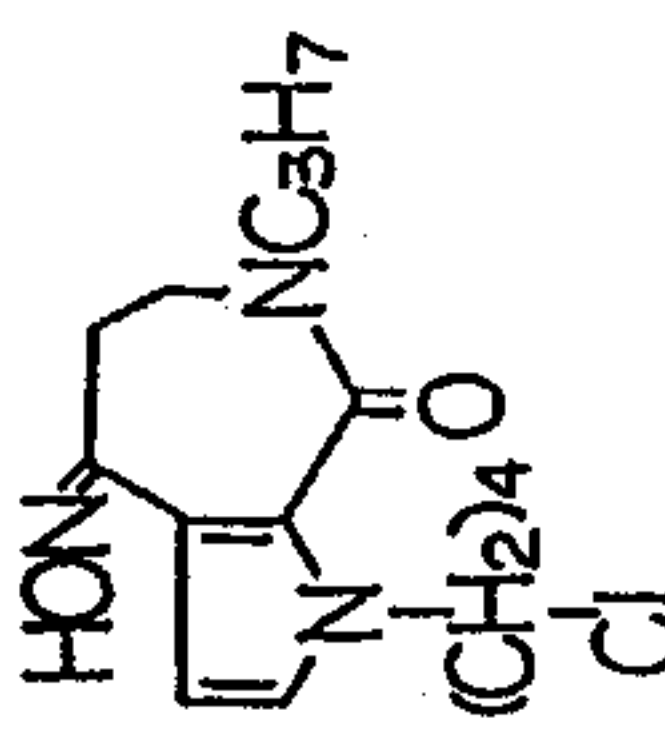
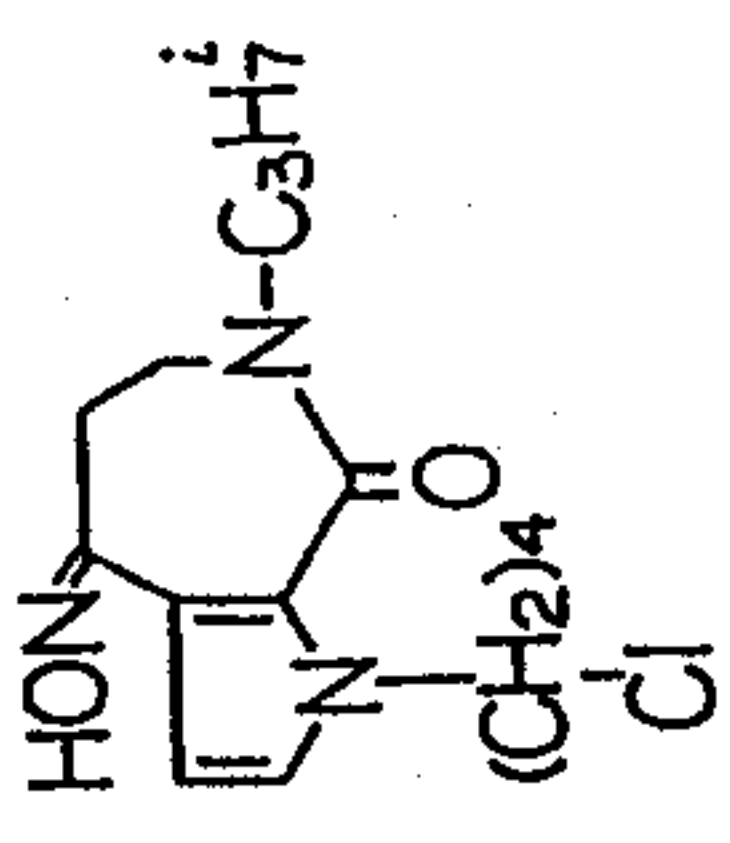
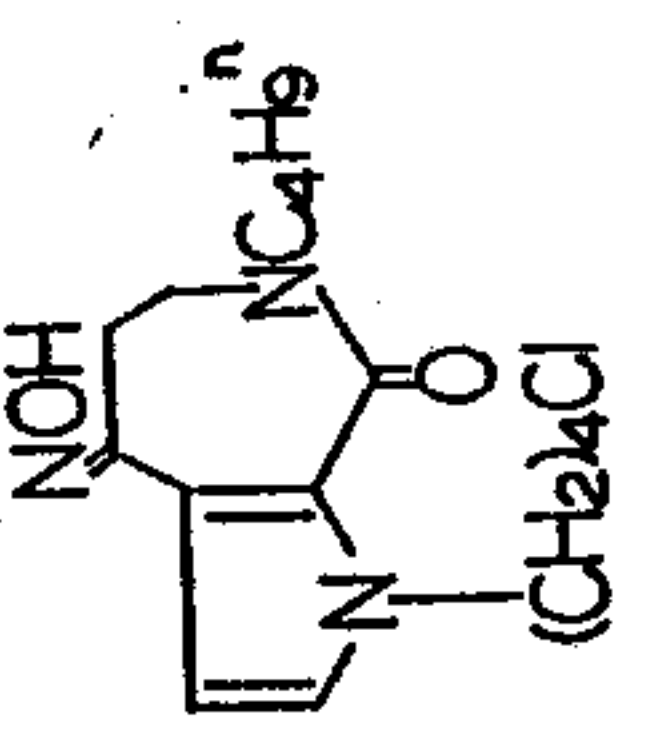
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
39	brown oil	1.78(2H,m), 1.93(2H,m), 2.90(2H,m) 3.11(3H,s), 3.49-3.56(4H,m) 3.94(3H,s), 4.30(2H,t,J=7.2Hz) 6.43(1H,d,J=3.0Hz), 6.76(1H,d,J=3.0Hz)	2950, 1630, 1485 1450, 1410, 1370 1050, 940, 880 850	47	
40	Colorless prism crystals 62.0-64.0°C (isopropyl ether)	1.76(2H,m), 1.92(2H,m), 2.94(2H,m) 3.10(3H,s), 3.46-3.59(4H,m) 4.30(2H,t,J=6.9Hz), 5.18(2H,s) 6.43(1H,d,J=3.0Hz) 6.75(1H,d,J=3.0Hz) 7.26-7.45(5H,m)	2933, 1626, 1530 1487, 1483, 1367 1245, 1077, 1021 942, 774, 703 (KBr)	87	
41	Colorless solid	1.78-2.03(4H,m), 2.98(2H,m), 3.13(3H,s) 3.39(2H,t,J=6.3Hz), 3.58(2H,m) 4.31(2H,t,J=6.6Hz), 6.39(1H,d,J=3.0Hz) 6.77(1H,d,J=3.0Hz), 8.95(1H,br.s)	3570, 2940, 1625 1480, 1435, 1400 1360, 1075, 995 960, 940	26	
42	Colorless plate crystals 113.0-115.0°C (ethyl acetate)	1.44(2H,m), 1.73-1.86(4H,m), 2.97(2H,m) 3.13(3H,s), 3.52(2H,t,J=6.6Hz) 3.58(2H,m), 4.28(2H,t,J=7.3Hz) 6.38(1H,d,J=2.6Hz), 6.76(1H,d,J=2.6Hz) 8.55(1H,br.s)	3570, 1620, 1480 1440, 1400, 1360 1350, 1080, 1000 960, 940, 900	87	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

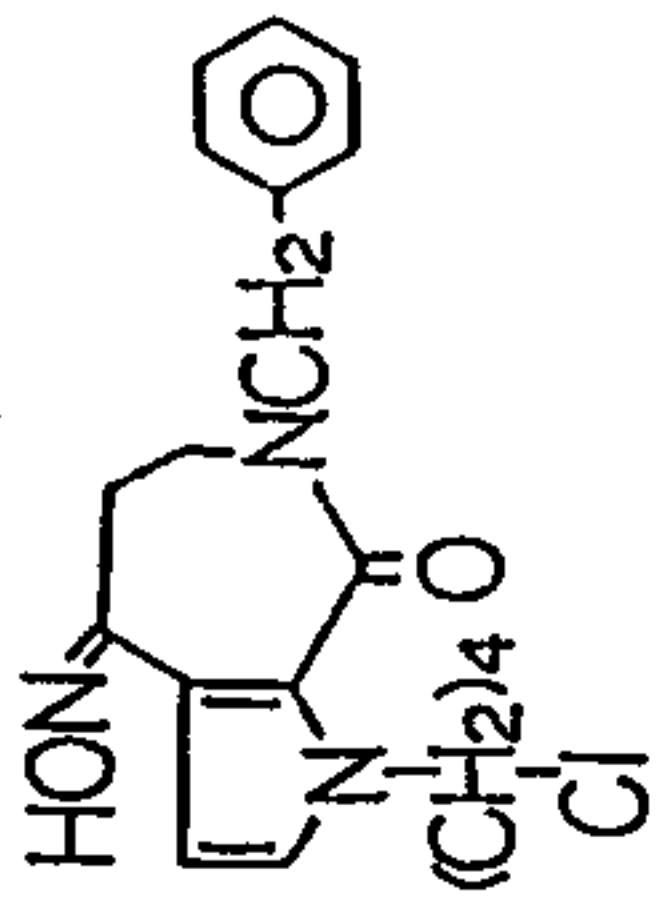
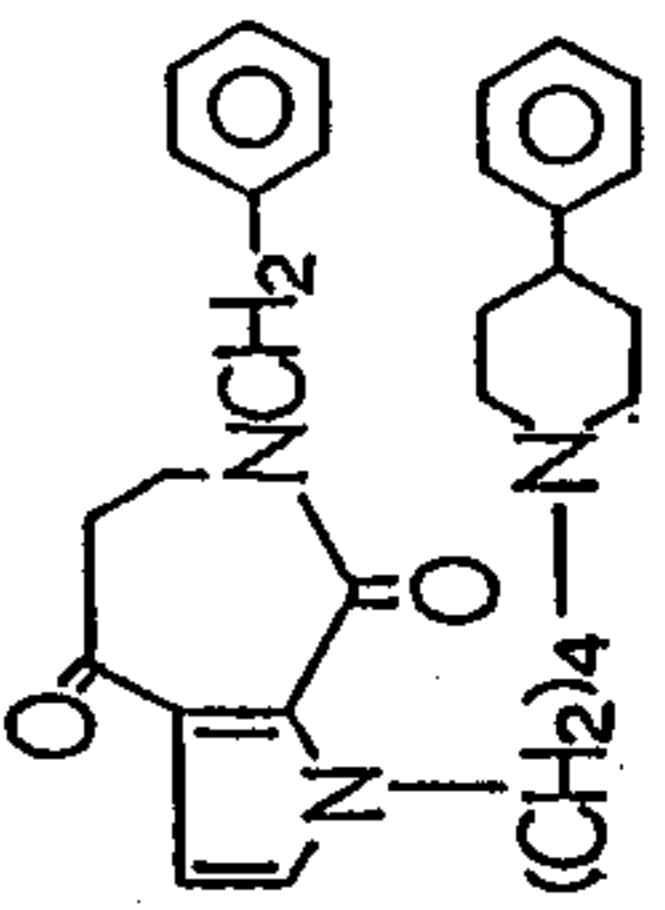
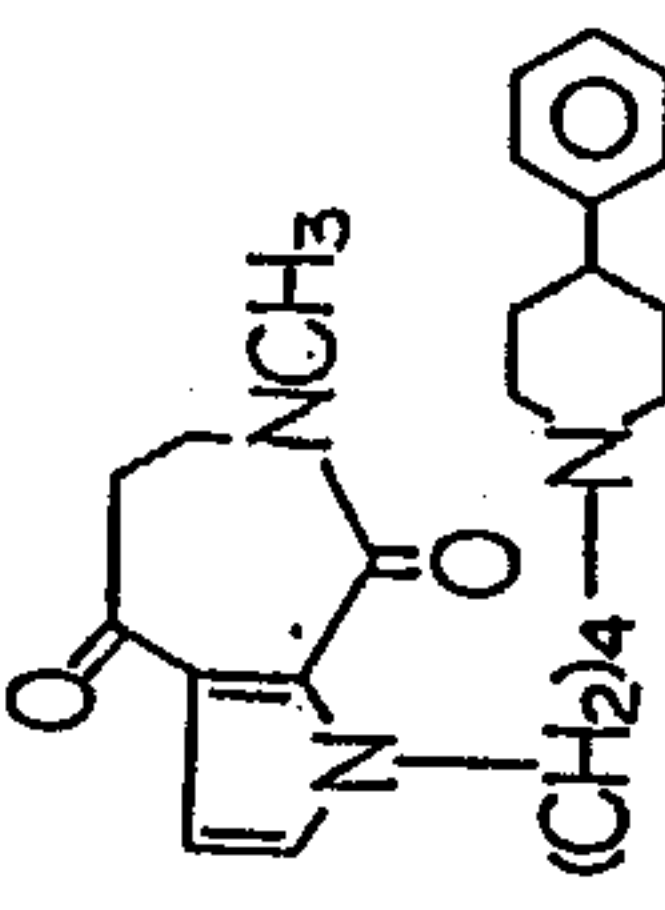
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
43	Colorless oil	1.23(3H, t, J=7.0Hz), 1.75(2H, m) 1.91(2H, m), 2.99(2H, m), 3.40-3.68(6H, m) 4.32(2H, t, J=7.2Hz), 6.39(1H, d, J=3.3Hz) 6.75(1H, d, J=3.3Hz), 9.56(1H, br. s)	3570, 3250, 2940 1625, 1475, 1435 1370, 1300, 990 950	quant.	
44	Colorless needle crystals 93.0-95.0 °C (ethanol-diisopropyl ether)	0.96(3H, t, J=7.3Hz), 1.56-1.85(4H, m) 1.93(2H, m), 2.97(2H, m), 3.43-3.63(6H, m) 4.32(2H, t, J=7.2Hz), 6.39(1H, d, J=2.7Hz) 6.76(1H, d, J=2.7Hz), 8.54(1H, br. s)	3560, 2930, 1620 1470, 1430, 1370 1100, 1000, 960 915	64	
45	Colorless needle crystals 111.0-113.0 °C (diisopropyl ether)	1.20(6H, t, J=6.6Hz), 1.74(2H, m) 1.89(2H, m), 2.93(2H, m), 3.46(2H, m) 3.50(2H, t, J=6.6Hz), 4.33(2H, t, J=6.6Hz) 4.93(1H, m), 6.38(1H, d, J=3.0Hz) 6.76(1H, d, J=3.0Hz), 8.52(1H, br. s)	3570, 2930, 1610 1430, 1370, 1340 1165, 1000, 955 910, 870	68	
46	Pale brown needle crystals 133.0-136.0 °C (ethanol)	0.96(3H, t, J=7.3Hz), 1.39(2H, m) 1.61(2H, m), 1.78(2H, m), 1.92(2H, m) 2.96(2H, m), 3.50(4H, t, J=6.6Hz) 3.54(2H, m), 4.32(2H, t, J=7.0Hz) 6.38(1H, d, J=2.6Hz) 6.75(1H, d, J=2.6Hz), 7.26(1H, br. s)	3250, 2952, 1610 1530, 1483, 1441 1368, 1242, 1005 940, 780 (KBr)	86	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

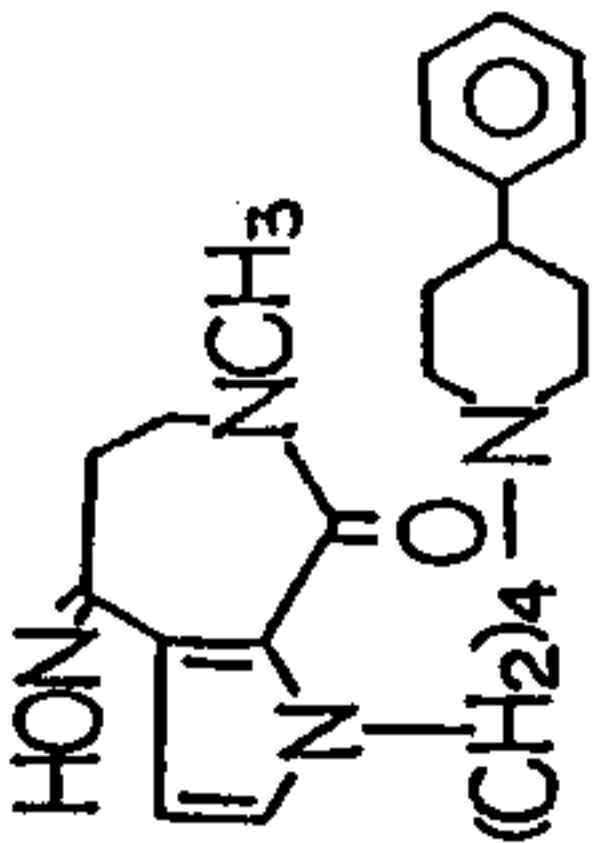
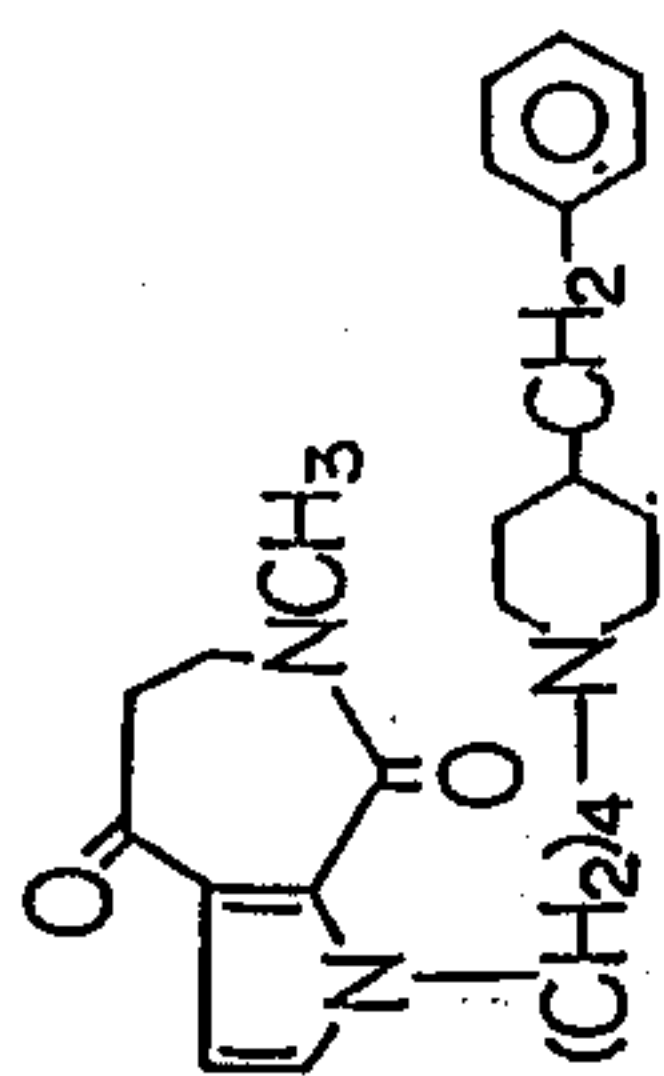
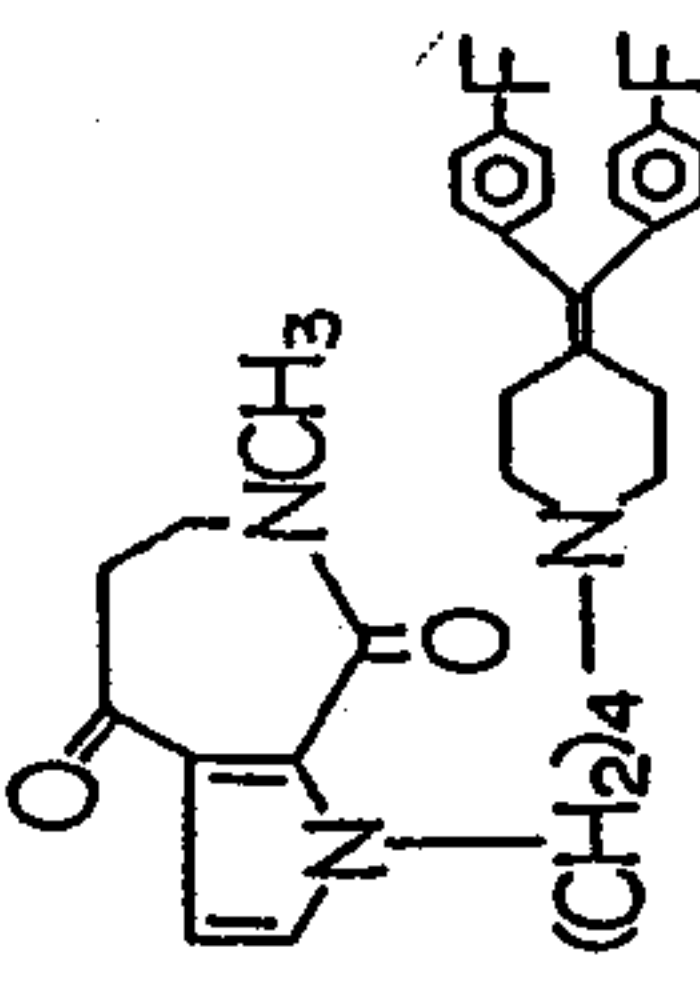
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
47	Colorless prism crystals 160.0-162.0 °C (chloroform -hexane)	1.80(2H,m), 1.95(2H,m), 2.82(2H,m) 3.42-3.61(4H,m), 4.37(2H,t,J=7.0Hz) 4.73(2H,s), 6.39(1H,d,J=2.7Hz) 6.78(1H,d,J=2.7Hz), 7.25-7.42(5H,m) 8.87(1H,br.s)	3560, 1620, 1465 1420, 1350, 1045	96	
48	Colorless oil	1.50-1.70(2H,m), 1.70-1.98(6H,m) 2.06(2H,m), 2.35-2.59(3H,m) 2.62(2H,m), 3.04(2H,m), 3.66(2H,m) 4.42(2H,t,J=7.3Hz), 4.81(2H,s) 6.65(1H,d,J=2.6Hz), 6.85(1H,d,J=2.6Hz) 7.12-7.42(10H,m)	2930, 1660, 1630 1485, 1435, 1375 1030	27	
49	Pale yellow oil	1.56(2H,m), 1.69-1.93(6H,m) 2.04(2H,dt,J=11.2Hz, 4.0Hz), 2.40(2H,m) 2.49(1H,m), 2.79(2H,m), 3.02(2H,m) 3.21(3H,s), 3.71(2H,m) 4.35(2H,t,J=7.2Hz), 6.64(1H,d,J=2.6Hz) 6.81(1H,d,J=2.6Hz), 7.13-7.35(5H,m)	2930, 1655, 1635 1480, 1390, 1370 1320, 1140, 1105 905	94	
50	Pale yellow plate crystals 208.0-210.0 °C (isopropanol -diisopropyl ether)	1.85-2.18(8H,m), 2.45-2.93(5H,m) 3.04(2H,m), 3.21(3H,s), 3.52-3.82(4H,m) 4.32(2H,t,J=7.2Hz), 6.66(1H,m) 6.86(1H,m), 7.17-7.42(5H,m) 12.03(1H,br.)	(KBr) 3430, 2935, 1655 1620, 1525, 1480 1440, 1400, 1190 1140, 945, 905	—	—

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
51	Colorless prism crystals 164.0-165.0°C (isopropanol-diethyl ether)	1.54(2H,m), 1.65-1.95(6H,m), 2.04(2H,m) 2.39(2H,m), 2.49(1H,m), 2.95(2H,m) 3.04(2H,m), 3.12(3H,s), 3.56(2H,m) 4.30(2H,t,J=7.3Hz), 6.35(1H,d,J=2.6Hz) 6.76(1H,d,J=2.6Hz), 7.13-7.35(5H,m) 9.22(1H,br.s)	3550, 2925, 1620 1475, 1390, 1355 1340, 1145, 1110 1060, 950, 935	89	
52	Yellow oil	1.35(2H,m), 1.44-1.70(5H,m) 1.70-1.98(4H,m), 2.32(2H,t,J=7.6Hz) 2.53(2H,d,J=6.6Hz), 2.78(2H,m) 2.89(2H,m), 3.20(3H,s), 3.70(2H,m) 4.32(2H,t,J=7.3Hz), 6.62(1H,d,J=2.6Hz) 6.78(1H,d,J=2.6Hz), 7.07-7.35(5H,m)	2910, 1650, 1625 1475, 1385, 1310 1135, 1100, 1065 960, 940	65	
53	Pale yellow oil	1.45-1.62(2H,m), 1.75-1.90(2H,m) 2.20-2.55(10H,m), 2.72-2.85(2H,m) 3.20(3H,s), 3.60-3.78(2H,m) 4.33(2H,t,J=7Hz), 6.62(1H,d,J=3Hz) 6.78(1H,d,J=3Hz), 6.85-7.15(8H,m)	1655, 1630	37	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

2035749

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
54	Pale yellow oil	1.40-1.60(4H,m), 1.65-2.05(4H,m) 2.25-2.45(3H,m), 2.45-2.68(2H,br.s) 2.70-2.82(2H,m), 2.85-3.03(2H,m) 3.18(3H,s) 3.56-3.78(2H,m), 4.30(2H,t,J=6Hz) 6.61(1H,d,J=3Hz), 6.78(1H,d,J=3Hz) 6.88-7.08(4H,m), 7.30-7.55(4H,m)	1655, 1630	45	
55	Pale yellow oil	1.42-1.58(2H,m), 1.62-1.98(6H,m) 2.06-2.22(2H,m), 2.28-2.40(2H,m) 2.66-2.82(4H,m), 3.19(3H,s) 3.38-3.50(1H,m), 3.64-3.75(2H,m) 4.32(2H,t,J=6Hz), 5.50(1H,s) 6.62(1H,d,J=3Hz), 6.78(1H,d,J=3Hz) 7.18-7.40(10H,m)	1650, 1625	61	
56	Colorless oil Hydrochloride: Colorless plate crystals 196-200°C	1.47-1.63(2H,m), 1.79-1.93(2H,m) 2.02-2.16(4H,m), 2.38-2.55(4H,m) 2.79(2H,m), 2.98(2H,m), 3.21(3H,s) 3.72(2H,m), 4.36(2H,t,J=7.3Hz) 6.65(1H,d,J=3.3Hz), 6.80(1H,d,J=3.3Hz) 7.28-7.53(5H,m)	2940, 2240, 1660 - 1635, 1485, 1395 910	70	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

2035749

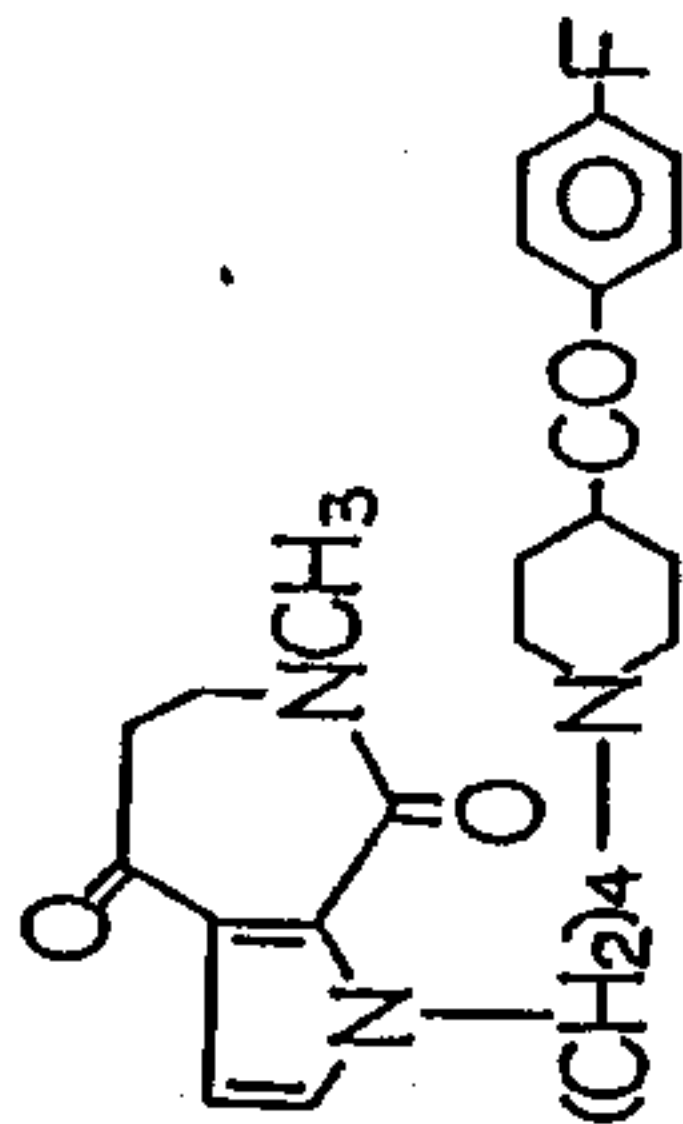
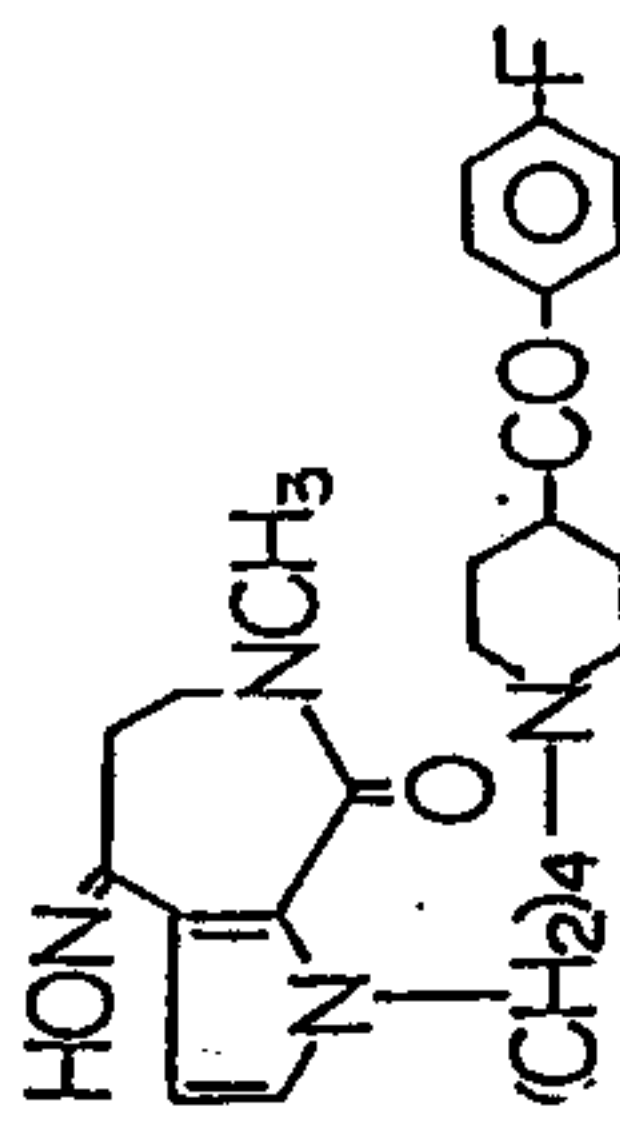
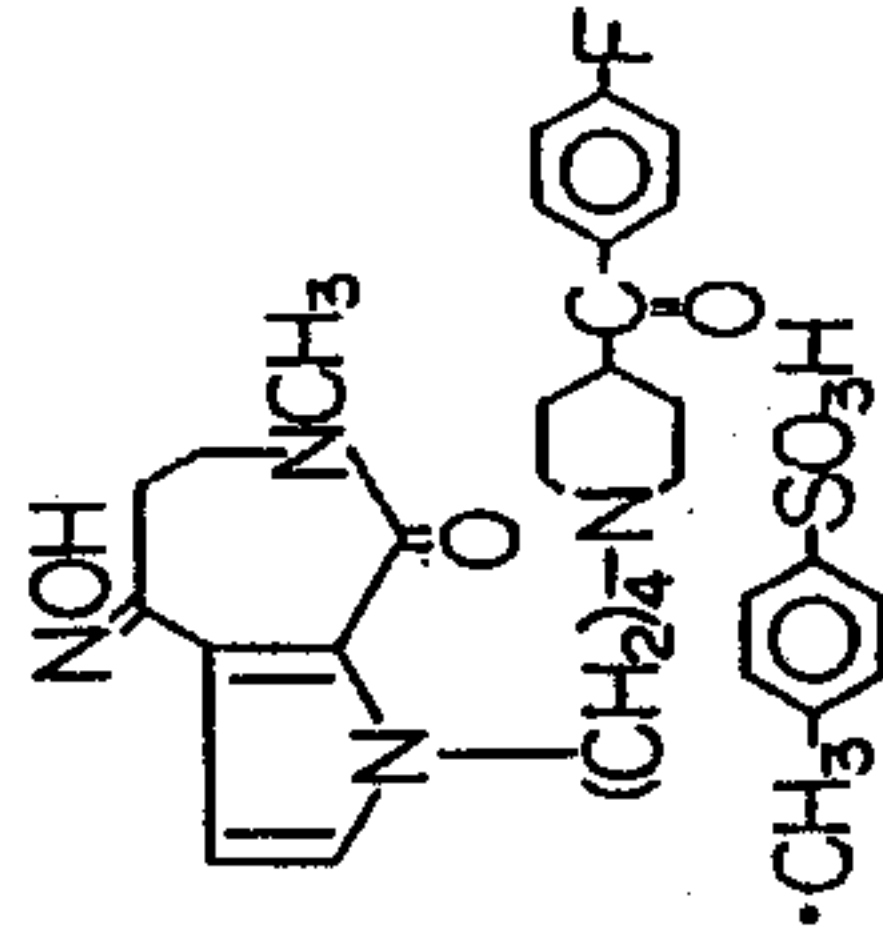
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
57	Colorless needle crystals 166.0-168.0°C (ethanol)	1.45-1.63(2H,m), 1.73-1.88(2H,m) 2.05-2.22(4H,m), 2.40-2.55(4H,m) 2.90-3.05(4H,m), 3.13(3H,s), 3.58(2H,m) 4.31(2H,t,J=7.3Hz), 6.36(1H,d,J=2.6Hz) 6.77(1H,d,J=2.6Hz), 7.30-7.55(5H,m) 8.50(1H,br.s)	3570, 2940, 2240 1625, 1480, 1400 945, 905	61	
58	Brown oil	1.80-1.90(4H,m), 1.95-2.20(4H,m) 2.34(2H,m), 2.78(2H,m), 2.92-3.02(2H,m) 3.21(3H,s), 3.15-3.27(1H,m), 3.71(2H,m) 4.38(2H,m), 6.63(1H,d,J=3.0Hz) 6.84(1H,d,J=3.0Hz), 7.14(2H,t,J=8.6Hz) 7.96(2H,m)	2940, 1680, 1660 1635, 1600, 1480 1395, 1375, 1320 1155, 975, 910	33	
59	Colorless needle crystals 194.0-197.0°C (methanol)	1.77-1.95(4H,m), 1.90-2.18(4H,m) 2.36(2H,t,J=7.3Hz), 2.90-3.02(4H,m) 3.12(3H,s), 3.20(1H,m), 3.55(2H,m) 4.31(2H,m), 6.35(1H,d,J=2.6Hz) 6.78(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.95(2H,m), 10.10(1H,br.s)	3570, 2940, 1680 1625, 1600, 1480 1400, 1350, 1160 975, 900	69	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
60	Pale yellow oil	1.53(2H,m), 1.72-1.92(6H,m) 1.97-2.17(2H,m), 2.38(2H,t,J=7.3Hz) 2.77(2H,m), 2.96(2H,m) 3.10-3.30(4H,m,s at 3.21), 3.72(2H,m) 4.35(2H,t,J=7.3Hz), 6.63(1H,d,J=2.6Hz) 6.80(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.96(2H,m)	2930, 1660, 1635 1600, 1485, 1395 1155, 975	86	
61	Colorless needle crystals 166.0-168.0°C (isopropanol)	1.54(2H,m), 1.67-2.00(6H,m), 2.13(2H,m) 2.40(2H,t,J=7.6Hz), 2.80-3.08(4H,m) 3.12(3H,s), 3.21(1H,quint.,J=7.3Hz) 3.56(2H,m), 4.28(2H,t,J=6.9Hz) 6.35(1H,d,J=2.6Hz), 6.75(1H,d,J=2.6Hz) 7.13(2H,t,J=6.9Hz) 7.96(2H,dd,J=8.6Hz,5.6Hz) 10.16(1H,br.s)	3550, 2925, 1675 1615, 1590, 1470 1390, 1145, 965 935	72	
62	Colorless needle crystals 197.0-198.0°C (ethanol)	(DMSO-d ₆ /TMS) 1.05-2.10(8H,m), 2.29(3H,s), 2.81(2H,m) 2.95-3.20(4H,m), 3.02(3H,s) 3.40-3.60(4H,m), 3.72(1H,m), 4.23(2H,m) 6.28(1H,d,J=2.6Hz), 7.04(1H,d,J=2.6Hz) 7.11(2H,d,J=7.9Hz), 7.38(2H,m) 7.50(2H,d,J=7.9Hz), 8.10(2H,m) 8.98(1H,br.s), 10.95(1H,s)	3182, 3029, 1672 1598, 1538, 1496 1439, 1404, 1233 1163, 1116, 1011 947, 678 (KBr)	-	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

2035749

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
63	Brown oil	1.28-1.40(2H,m), 1.48-1.60(2H,m) 1.74-1.90(6H,m), 2.00-2.15(2H,m) 2.35(2H,m), 2.78(2H,m), 2.97(2H,m) 3.21(3H,s), 3.13-3.27(1H,m), 3.72(2H,m) 4.32(2H,t,J=7.2Hz), 6.63(1H,d,J=3.3Hz) 6.80(1H,d,J=3.3Hz), 7.13(2H,t,J=8.6Hz) 7.96(2H,m)	2940, 1680, 1660 1640, 1600, 1485 1395, 1375, 1320 1150, 975, 910	32	
64	Colorless needle crystals 167.0-170.0°C (methanol)	1.25-1.40(2H,m), 1.46-1.62(2H,m) 1.83-1.95(6H,m), 2.02-2.17(2H,m) 2.34(2H,m), 2.90-3.08(4H,m), 3.13(3H,s) 3.14(1H,m), 3.55(2H,m), 4.25(2H,m) 6.35(1H,d,J=2.5Hz), 6.74(1H,d,J=2.5Hz) 7.13(2H,t,J=8.6Hz) 7.96(2H,dd,J=5.3Hz,8.6Hz) 8.58(1H,br.s)	3570, 2940, 1680 1630, 1600, 1480 1400, 1360, 1155 970, 895	93	
65	Colorless needle crystals 158.0-160.0°C (ethanol)	1.22(3H,t,J=7.2Hz), 1.51(2H,m) 1.66-1.97(6H,m), 2.08(2H,m) 2.37(2H,t,J=7.6Hz), 2.80-3.08(4H,m) 3.18(1H,quint.,J=7.3Hz), 3.38-3.70(4H,m) 4.30(2H,t,J=6.9Hz), 6.35(1H,d,J=2.6Hz) 6.74(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.95(2H,dd,J=8.6Hz,5.3Hz) 9.27(1H,br.s)	3560, 2920, 1675 1615, 1595, 1465 1360, 1150, 965 945	69	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
66	Colorless needle crystals 182.0-185.0 °C (ethanol -diethyl ether)	1.52(2H,m), 1.64-1.97(6H,m), 2.06(2H,m) 2.37(2H,t,J=7.3Hz), 2.80(2H,m) 2.96(2H,m), 3.17(1H,quint.,J=7.3Hz) 3.50(2H,m), 4.35(2H,t,J=6.9Hz) 4.72(2H,s), 6.36(1H,d,J=2.6Hz) 6.78(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.20-7.41(5H,m) 7.95(2H,dd,J=8.6Hz,5.3Hz) 9.13(1H,br.s)	3575, 2940, 1680 1625, 1600, 1485 1435, 1375, 1160 975, 935	52	
67	Pale yellow oil Hydrochloride: Colorless crystals 149-152 °C	1.64-1.93(5H,m), 2.05-2.20(2H,m) 2.72-2.85(2H,m), 2.95-3.08(2H,m) 3.08-3.22(2H,m), 3.20(3H,s) 3.63-3.78(2H,m), 5.00-5.12(2H,m) 5.50-5.90(2H,m), 6.64(1H,d,J=3Hz) 6.82(1H,d,J=3Hz), 7.09-7.20(2H,m) 7.90-8.03(2H,m)	1660, 1630, 1600	25	
68	Pale yellow oil Hydrochloride: Pale yellow crystals 107-110 °C	1.70-1.90(4H,m), 1.95-2.30(3H,m) 2.72-2.85(2H,m), 2.98-3.08(4H,m) 3.19(3H,s), 3.60-3.80(2H,m) 4.94(2H,d,J=5Hz), 5.52-5.95(2H,m) 6.64(1H,d,J=3Hz), 6.80(1H,d,J=3Hz) 7.08-7.22(2H,m), 7.89-8.05(2H,m)	1660, 1630, 1600	24	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

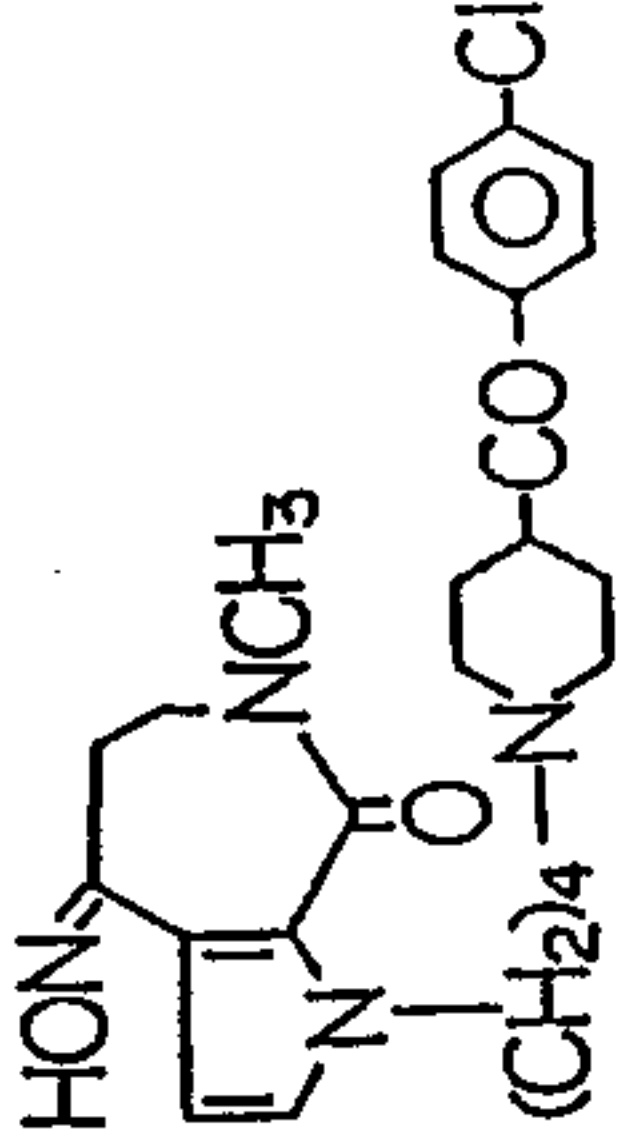
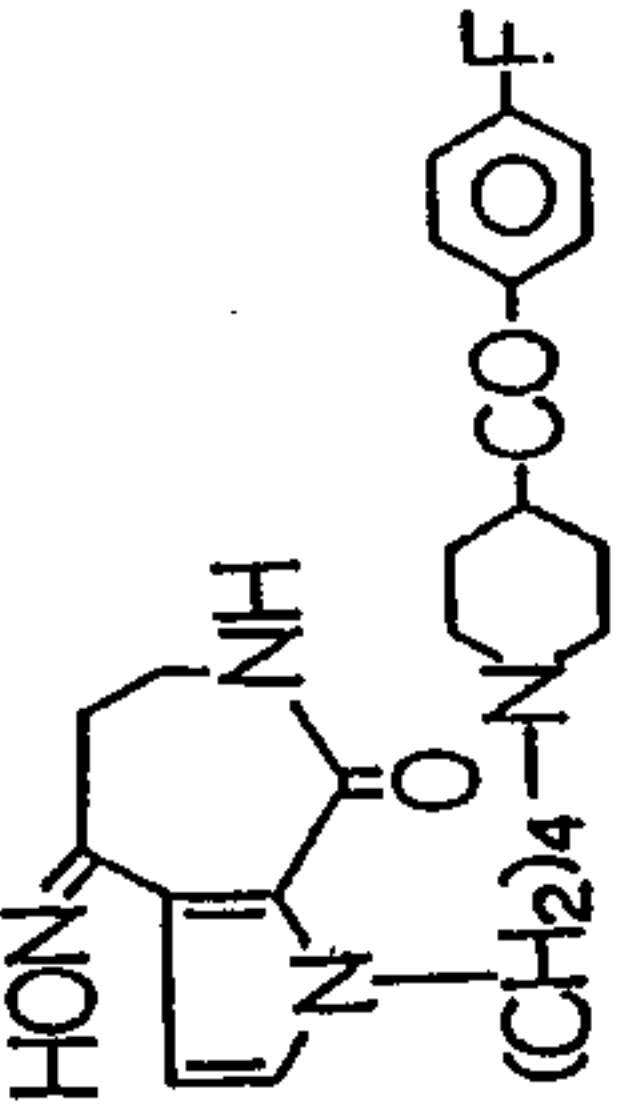
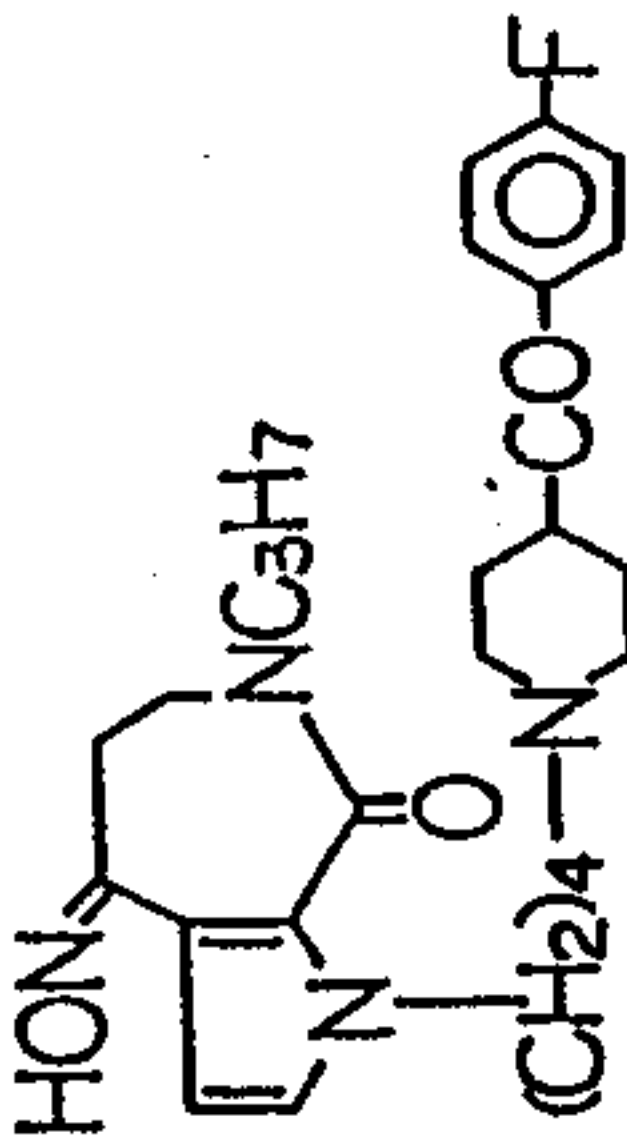
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
69	Pale yellow oil	1.80-2.05(4H,m), 2.25-2.42(2H,m) 2.80(2H,m), 2.95(2H,m), 3.12-3.25(1H,m) 3.21(3H,s), 3.39(2H,br.s), 3.73(2H,m) 5.25(2H,br.s), 6.68(1H,d,J=3Hz) 7.13(1H,d,J=3Hz) 7.08-7.20(2H,m), 7.90-8.05(2H,m)	1660, 1630, 1600	62	
70	Brown oil	1.45-1.60(2H,m), 1.75-1.90(6H,m) 2.00-2.17(2H,m), 2.38(2H,t,J=7.5Hz) 2.78(2H,m), 2.87-3.01(2H,m), 3.20(3H,s) 3.24(1H,m), 3.71(2H,m) 4.34(2H,t,J=7.3Hz), 6.62(1H,d,J=3.0Hz) 6.80(1H,d,J=3.0Hz), 7.40-7.60(3H,m) 7.92(2H,d,J=7.9Hz)	2940, 1680, 1660 1635, 1600, 1480 1395, 1375, 1320 975, 910	61	
71	Colorless needle crystals 137.0-138.0°C (ethanol-diethyl ether)	1.52-1.70(2H,m), 1.72-2.10(6H,m) 2.20-2.55(4H,m), 2.92-3.08(4H,m) 3.12(3H,s), 3.32(1H,m), 3.56(2H,m) 4.28(2H,m), 6.36(1H,d,J=2.6Hz) 6.76(1H,d,J=2.6Hz), 7.44-7.59(3H,m) 7.91(2H,m), 8.38(1H,br.s)	3570, 2940, 1680 1620, 1600, 1480 1450, 1400, 1360 970, 905	35	
72	Pale yellow oil Hydrochloride: Pale yellow crystals 193-196°C	1.48-2.20(11H,m), 2.40(2H,m) 2.78(2H,m), 2.95(2H,m), 3.70(2H,m) 3.21(3H,s), 3.87(3H,s), 4.33(2H,m) 6.63(1H,d,J=3Hz), 6.80(1H,d,J=3Hz) 6.94(2H,d,J=9Hz), 7.92(2H,d,J=9Hz)	1660, 1430, 1400	49	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

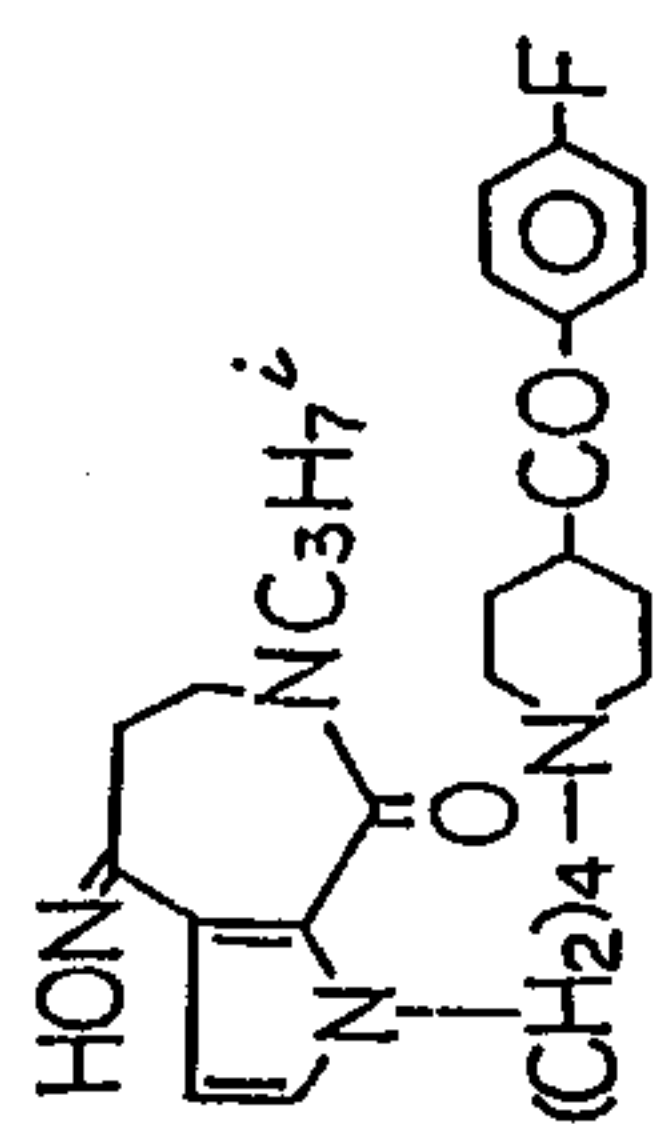
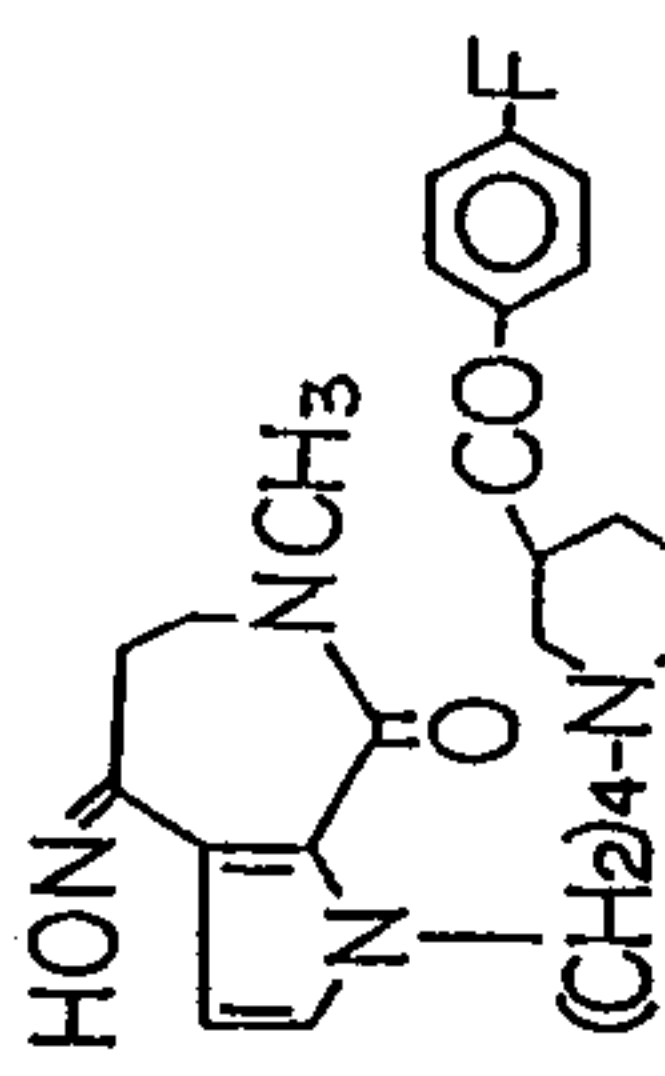
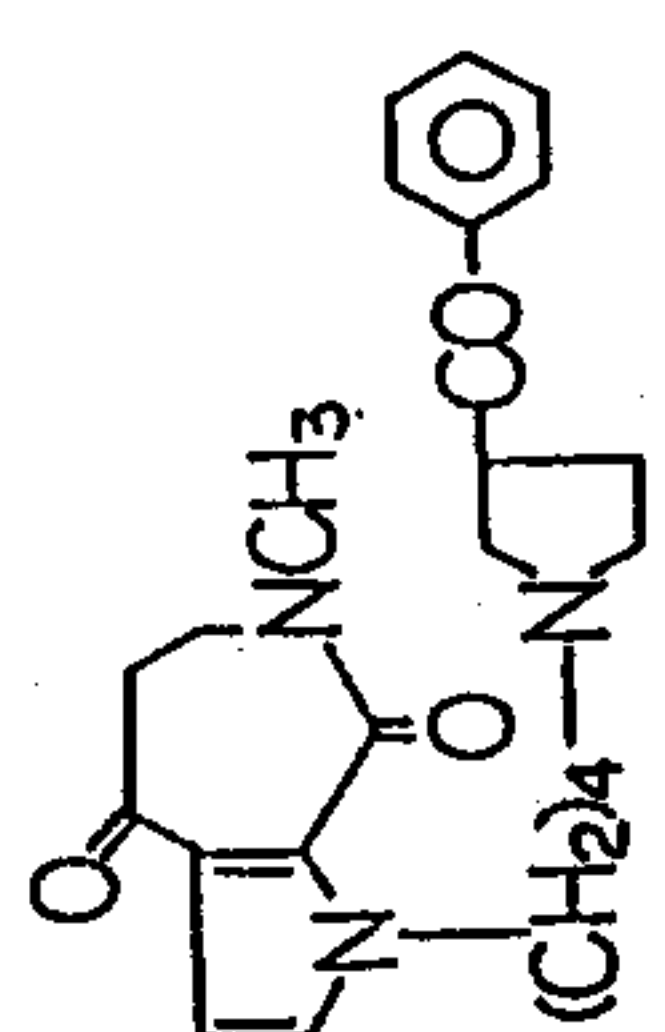
Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
73	Colorless needle crystals 163.5-166.0°C (isopropanol -diisopropyl ether)	1.50(2H,m), 1.65-1.95(6H,m), 2.06(2H,m) 2.36(2H,m), 2.88-3.03(4H,m) 3.05-3.27(4H,m,s at 3.12), 3.56(2H,m) 4.28(2H,t,J=6.9Hz), 6.35(1H,d,J=2.6Hz) 6.74(1H,d,J=2.6Hz), 7.43(2H,d,J=8.6Hz) 7.86(2H,d,J=8.6Hz), 9.14(1H,br.s)	3565, 2940, 1680 1620, 1590, 1475 1400, 1095, 975 940	62	
74	Colorless plate crystals 99.0-104.0°C (ethanol)	1.52(2H,m), 1.66-1.98(6H,m), 2.06(2H,m) 2.37(2H,t,J=7.3Hz), 2.85-3.09(4H,m) 3.18(1H,quint.,J=7.2Hz), 3.40(2H,m) 4.32(2H,t,J=7.3Hz), 6.42(1H,d,J=2.6Hz) 6.69(1H,t,J=6.0Hz), 6.80(1H,d,J=2.6Hz) 7.12(2H,t,J=8.6Hz) 7.95(2H,dd,J=8.6Hz, 5.3Hz) 10.02(1H,br.s)	3550, 2900, 1675 1640, 1590, 1460 1365, 1340, 1150 965, 920	85	
75	Colorless needle crystals 156.0-159.0°C (methanol)	0.95(3H,t,J=7.3Hz), 1.40-2.15(12H,m) 2.35(2H,t,J=7.5Hz), 2.85-3.05(4H,m) 3.18(1H,m), 3.40-3.60(4H,m) 4.30(2H,t,J=7.0Hz), 6.35(1H,d,J=2.9Hz) 6.75(1H,d,J=2.9Hz), 7.13(2H,m) 7.95(2H,m), 8.85(1H,br.s)	3580, 2940, 1680 1625, 1600, 1475 1375, 1160, 975 910	57	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
76	Colorless needle crystals 151.5-152.5°C (ethanol)	1.20(6H,d,J=7.3Hz), 1.49(2H,m) 1.70-1.88(6H,m), 1.95-2.13(2H,m) 2.34(2H,m), 2.85-3.00(4H,m), 3.17(1H,m) 3.44(2H,m), 4.31(2H,m), 4.93(1H,m) 6.35(1H,d,J=2.6Hz), 6.75(1H,d,J=2.6Hz) 7.12(2H,m), 7.95(2H,m), 8.35(1H,br.s)	3560, 2930, 1680 1615, 1600, 1420 1370, 1350, 1150 970, 950, 905	75	
77	Colorless prism crystals 195.0-197.0°C (methanol-diethyl ether)	1.35-2.50(12H,m), 2.80-3.10(4H,m) 3.11(3H,s), 3.42-3.78(3H,m) 4.29(2H,t,J=7.3Hz), 6.31(1H,d,J=2.6Hz) 6.72(1H,d,J=2.6Hz), 7.05(2H,d,J=8.6Hz) 7.97(2H,dd,J=8.6Hz, 5.3Hz) 10.42(1H,br.s)	3560, 2920, 1680 1620, 1600, 1470 1400, 1150	88	
78	Pale yellow oil	1.45-1.62(2H,m), 1.77-1.92(2H,m) 2.08-2.22(2H,m), 2.40-2.60(2H,m) 2.62-2.85(4H,m), 2.98(1H,t,J=7Hz) 3.19(3H,s), 3.70(2H,t,J=5Hz) 3.93(1H,q,J=7Hz), 6.62(1H,d,J=3Hz) 6.80(1H,d,J=3Hz), 7.40-7.62(3H,m) 7.90-8.00(2H,dd,J=8Hz,1Hz)	1650, 1625	21	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

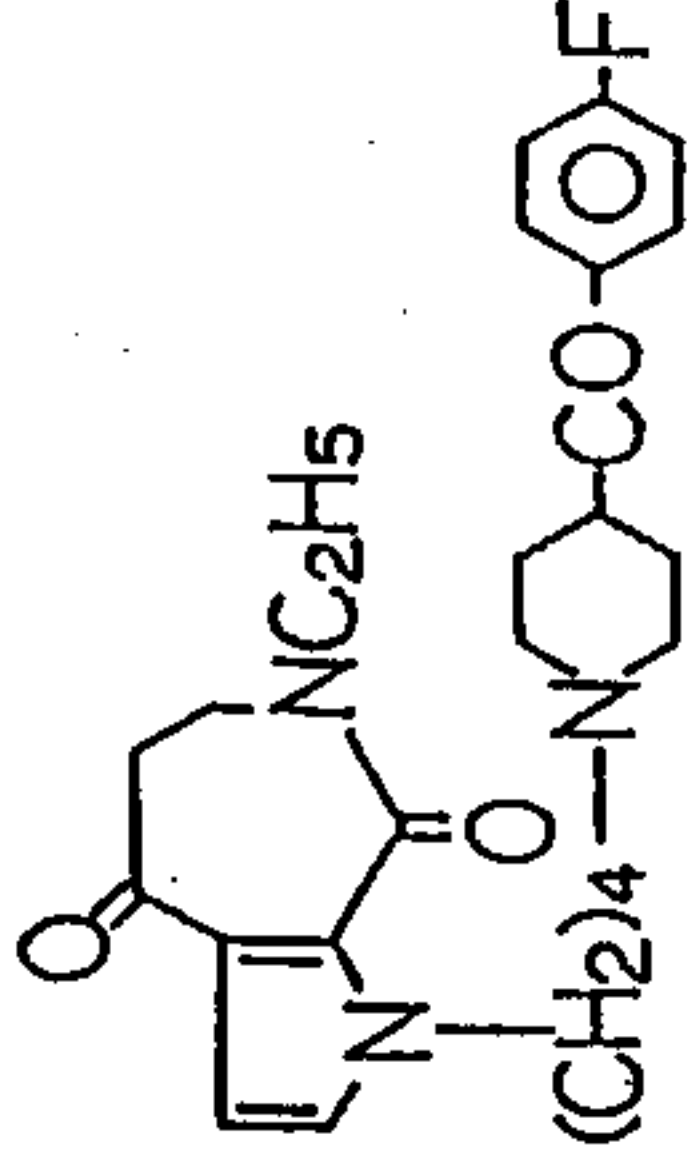
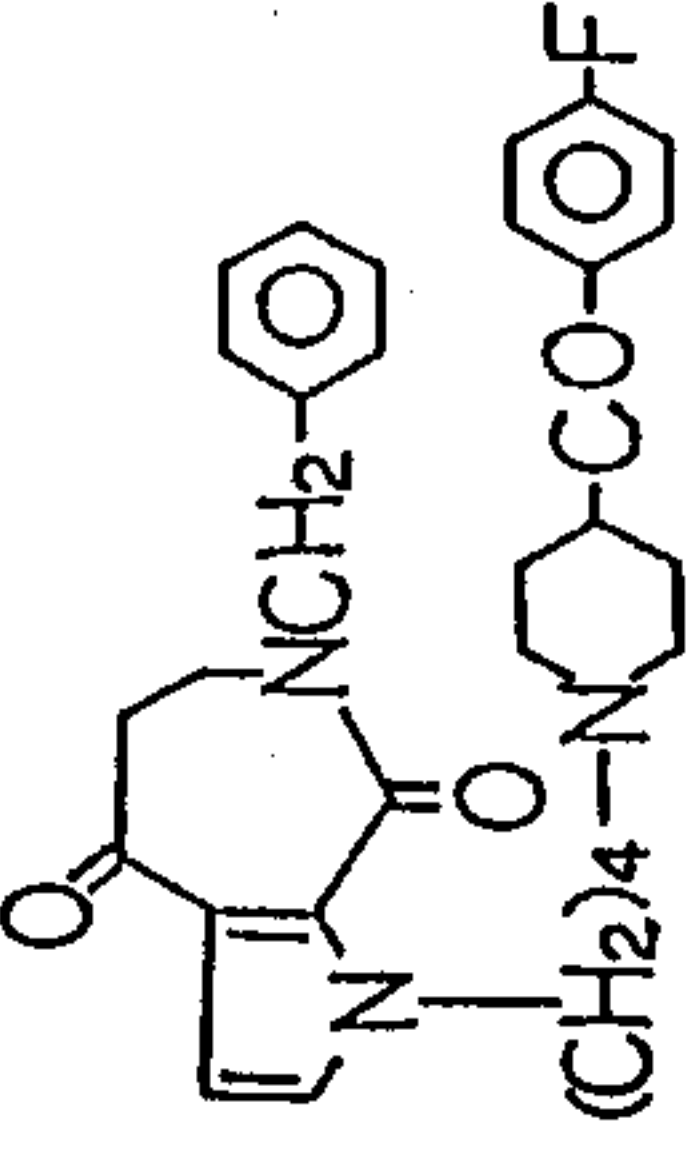
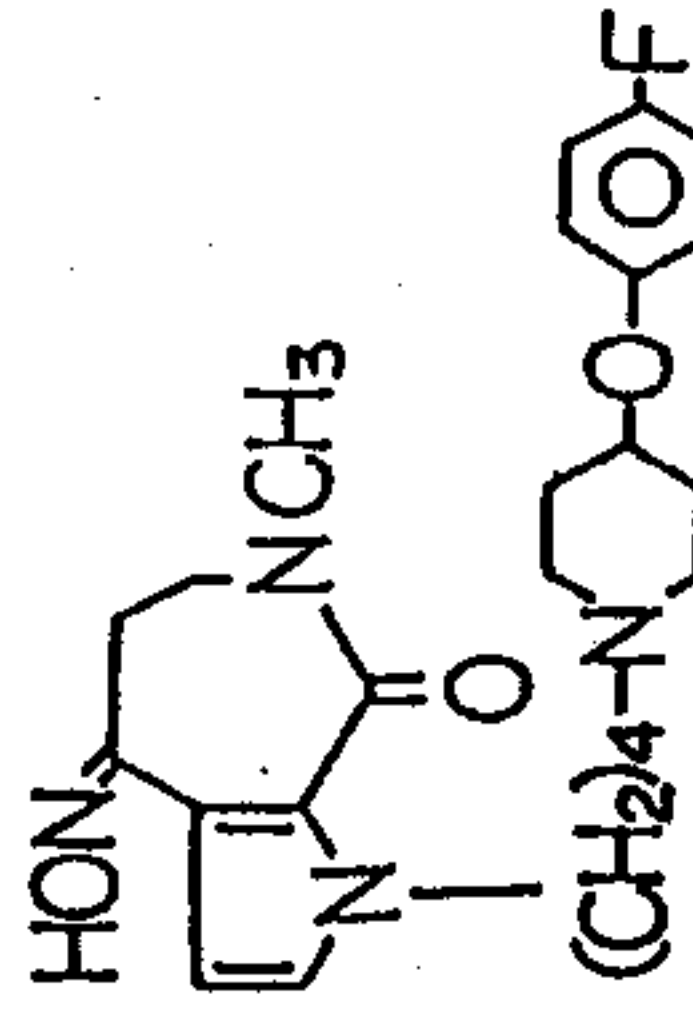
2): Measured as chloroform solution unless otherwise specifically indicated.

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
79	Brown oil	1.52(2H,m), 1.81(2H,m), 2.15(2H,m) 2.37-3.05(8H,m), 3.12(3H,s) 3.56(2H,m), 3.92(1H,m) 4.29(2H,t,J=7.3Hz), 6.34(1H,d,J=3.0Hz) 6.76(1H,d,J=3.0Hz), 7.13(2H,t,J=8.6Hz) 7.97(2H,m), 8.30(1H,br.s)	3580, 2940, 1680 1620, 1600, 1480 1400, 1360, 1160 950, 900	63	
80	Brown oil	1.50(2H,m), 1.75-1.88(6H,m) 1.97-2.13(2H,m), 2.35(2H,m) 2.85-3.03(4H,m), 3.11(3H,s), 3.18(1H,m) 3.54(2H,m), 3.94(3H,s), 4.28(2H,m) 6.41(1H,d,J=2.7Hz), 6.76(1H,d,J=2.7Hz) 7.13(2H,t,J=8.6Hz), 7.96(2H,m)	2945, 1680, 1625 1600, 1480, 1400 1365, 1330, 1160 1020, 975, 930 880	67	
81	Brown oil	1.52(2H,m), 1.69-1.96(6H,m), 2.08(2H,m) 2.37(2H,t,J=7.6Hz), 2.83(2H,m) 2.96(2H,m), 3.20(1H,m), 3.52(2H,m) 4.39(2H,t,J=7.2Hz) 6.62-6.80(2H,m,d at 6.72,J=2.6Hz) 6.85(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.96(2H,dd,J=8.6Hz,5.3Hz)	3405, 2925, 1645 1595, 1460, 1375 1150, 970, 885	82	

1): Measured in CDCI_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

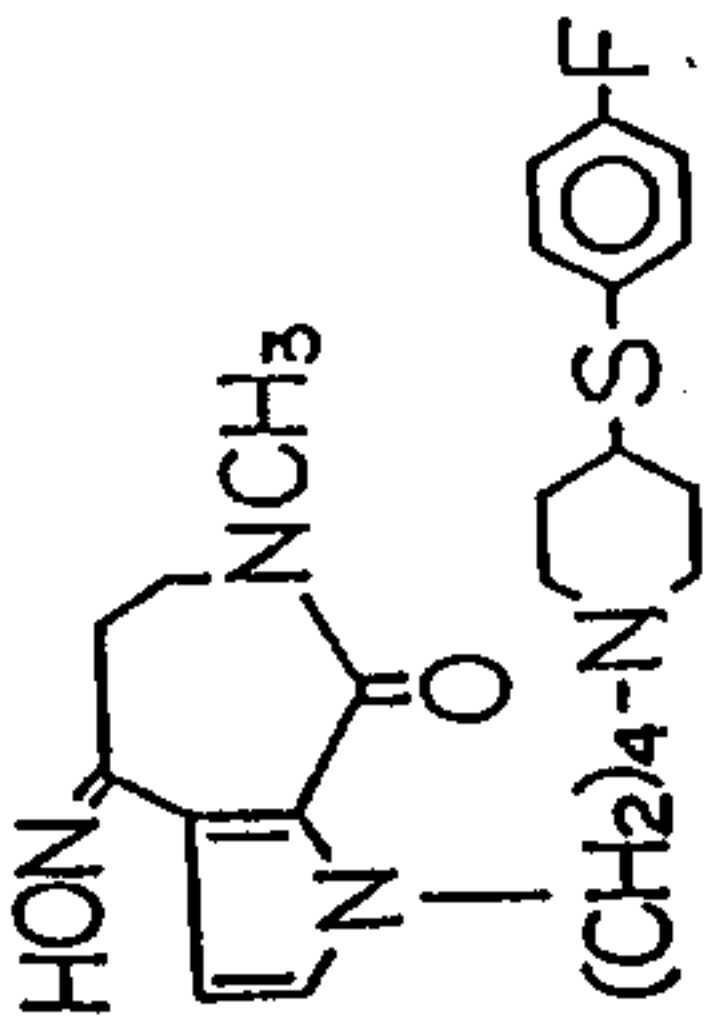
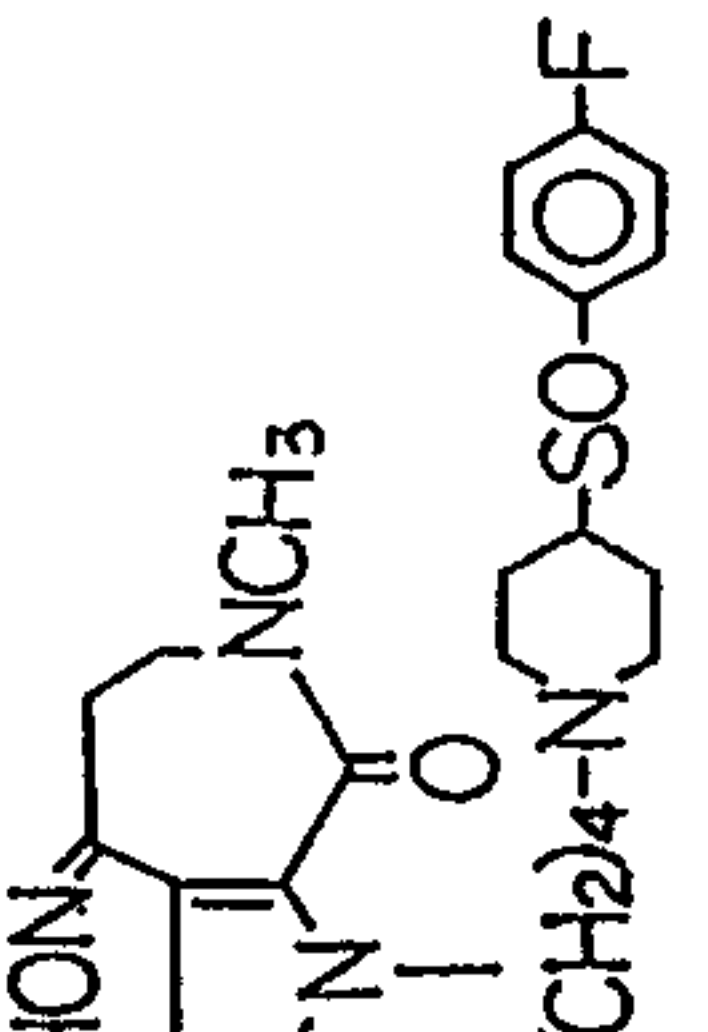
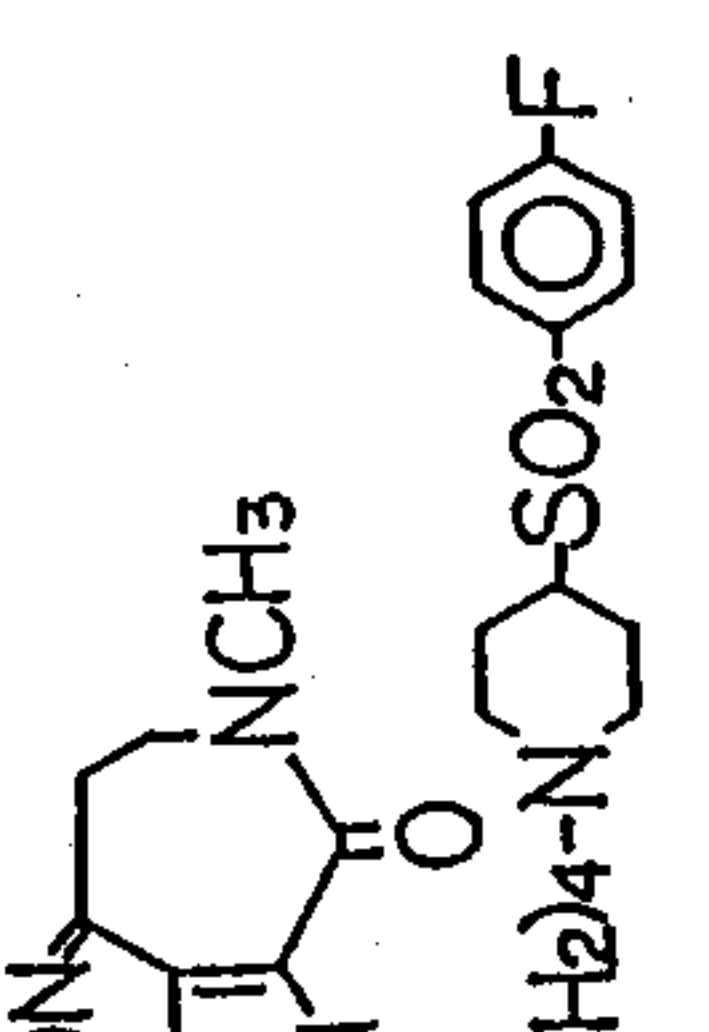
Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
82	Colorless needle crystals 117.0-119.0 °C (isopropanol-diisopropyl ether)	1.25(3H,t,J=7.2Hz), 1.52(2H,m) 1.68-1.92(6H,m), 2.05(2H,m) 2.36(2H,t,J=7.3Hz), 2.78(2H,m) 2.95(2H,m), 3.17(1H,m), 3.56-3.82(4H,m) 4.35(2H,t,J=7.2Hz), 6.63(1H,d,J=2.6Hz) 6.80(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.96(2H,dd,J=8.6Hz,5.3Hz)	2920, 1655, 1625 1595, 1475, 1370 1300, 1150, 970 905	95	
83	Yellow oil	1.57(2H,m), 1.72-2.04(6H,m), 2.16(2H,m) 2.43(2H,t,J=7.3Hz), 2.61(2H,m) 2.98(2H,m), 3.23(1H,m), 3.65(2H,m) 4.40(2H,t,J=7.3Hz), 4.80(2H,s) 6.64(1H,d,J=3.3Hz), 6.83(1H,d,J=3.3Hz) 7.13(2H,t,J=8.6Hz) 7.20-7.45(5H,m) 7.95(2H,dd,J=8.6Hz,5.3Hz)	2920, 1660, 1630 1595, 1470, 1375 1155, 975	69	
84	Pale brown prism crystals 131.0-133.0 °C (isopropanol-diisopropyl ether)	1.52(2H,m), 1.67-1.92(4H,m) 1.92-2.08(2H,m), 2.20-2.47(4H,m) 2.72(2H,m), 2.94(2H,m), 3.11(3H,s) 3.55(2H,m), 4.15-4.37(3H,m) 6.34(1H,d,J=2.6Hz), 6.74(1H,d,J=2.6Hz) 6.78-6.90(2H,m), 6.90-7.03(2H,m) 9.60(1H,br.s)	3555, 2925, 1620 1475, 1390, 1355 1340, 1060, 955 935	89	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

2035749

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
85	Colorless prism crystals 120.5-121.5°C (ethanol -diisopropyl ether)	1.47(2H,m), 1.50-2.08(8H,m) 2.31(2H,t,J=7.3Hz), 2.78-2.95(5H,m) 3.11(3H,s), 3.55(2H,m) 4.26(2H,t,J=7.3Hz), 6.34(1H,d,J=2.6Hz) 6.73(1H,d,J=2.6Hz), 6.99(2H,m) 7.40(2H,m), 8.95(1H,br.s)	3550, 2920, 1620 1600, 1470, 1450 1390, 1355, 1145 955, 935, 895	78	
86	Colorless oil	1.45(2H,m), 1.55-2.00(8H,m) 2.30(2H,t,J=7.3Hz), 2.55(1H,m) 2.85-3.03(4H,m), 3.12(3H,s), 3.55(2H,m) 4.25(2H,t,J=7.3Hz), 6.35(1H,d,J=2.7Hz) 6.73(1H,d,J=2.7Hz), 7.21(2H,t,J=8.6Hz) 7.61(2H,m), 8.40(1H,br.s)	3600, 2930, 1620 1590, 1485, 1400 1150, 1080, 1010 950, 895	80	
87	Colorless needle crystals 190.0-192.0°C (methanol-ethanol)	1.45(2H,m), 1.60-1.82(4H,m), 1.87(2H,m) 1.90-2.05(2H,m), 2.31(2H,m) 2.80-3.03(5H,m), 3.11(3H,s), 3.54(2H,m) 4.24(2H,t,J=7.3Hz), 6.34(1H,d,J=2.6Hz) 6.72(1H,d,J=2.6Hz), 7.22(2H,m) 7.87(2H,m), 9.73(1H,br.s)	3570, 2930, 1620 1595, 1490, 1400 1360, 1315, 1290 1140, 1080, 940 900	89	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
88	Colorless oil	0.97(3H,t,J=7.3Hz), 1.38(2H,m) 1.45-2.10(10H,m), 2.32(2H,m) 2.50(2H,t,J=7.2Hz), 2.77(2H,m) 3.02(2H,m), 3.29(1H,m) 3.58(2H,t,J=7.3Hz), 3.68(2H,m) 4.35(2H,t,J=7.0Hz) 6.63(1H,d,J=2.6Hz), 6.81(1H,d,J=2.6Hz) 7.14(2H,t,J=8.6Hz) 7.95(2H,dd,J=8.6Hz,5.3Hz)	2932, 1662, 1633 1598, 1486, 1375 1240, 1157, 976 854 (film)	46	
89	Colorless prism crystals 115.0-117.0 °C (ethanol)	0.95(3H,t,J=7.3Hz), 1.38(2H,m) 1.50(2H,m), 1.60(2H,m) 1.65-1.95(6H,m), 2.06(2H,m) 2.35(2H,t,J=7.5Hz) 2.85-3.05(4H,m), 3.18(1H,m) 3.40-3.60(4H,m), 4.30(2H,t,J=7.0Hz) 6.35(1H,d,J=2.6Hz), 6.74(1H,d,J=2.6Hz) 7.13(2H,t,J=8.6Hz) 7.95(2H,dd,J=8.6Hz,5.3Hz), 8.86(1H,br.s)	2935, 1671, 1637 1600, 1476, 1436 1373, 1240, 1158 976, 944, 854 (KBr)	78	
90	Yellow oil	1.48(2H,m), 1.70-1.92(6H,m), 2.03(2H,m) 2.35(2H,m), 2.87-3.02(4H,m), 3.10(3H,s) 3.16(1H,m), 3.53(2H,m), 4.28(2H,t, J=7.3Hz), 5.18(2H,s), 6.41(1H,d,J=2.6Hz) 6.76(1H,d,J=2.6Hz), 7.13(2H,m) 7.24-7.43(5H,m), 7.95(2H,m)	2942, 1680, 1631 1597, 1497, 1363 1157, 977, 939 844, 775, 699 (film)	78	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

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Table 1 (Cont'd)

Comp'd. No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
91	Colorless oil	1.50(2H,m), 1.70-1.95(6H,m) 2.05(2H,m), 2.25(3H,s) 2.36(2H,m), 2.95(2H,m) 3.05(2H,m), 3.13(2H,s) 3.18(1H,m), 3.59(2H,m) 4.30(2H,t,J=7.3Hz) 6.57(1H,d,J=3.0Hz) 6.80(1H,d,J=3.0Hz) 7.13(2H,t,J=8.5Hz) 7.96(2H,dd,J=8.5Hz,5.3Hz)	2944, 1765, 1680 1636, 1597, 1496 1210, 1158, 925 (film)	79	
92	Yellow oil	1.52(2H,m), 1.70-1.96(6H,m), 2.10(2H,m) 2.38(2H,t,J=7.3Hz), 2.97(2H,m) 3.12-3.30(3H,m), 3.15(3H,s), 3.65(2H,m) 4.32(2H,t,J=6.9Hz), 6.69(1H,d,J=2.6Hz) 6.82(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.48(2H,m), 7.61(1H,m), 7.96(2H,m) 8.09(2H,m)	2943, 1743, 1680 1636, 1597, 1526 1496, 1247, 1157 1082, 1062, 1024 752, 709 (film)	90	
93	Colorless prism crystals 149.0-150.5°C (isopropyl alcohol -isopropyl ether)	1.31-1.53(4H,m), 1.61(2H,m) 1.62-1.88(5H,m), 2.27(2H,m) 2.80-2.97(4H,m), 3.10(3H,s) 3.53(2H,m), 3.71(2H,m), 3.96(2H,m) 4.25(2H,t,J=6.9Hz), 6.31(1H,d,J=2.9Hz) 6.72(1H,d,J=2.9Hz), 6.98(2H,t,J=8.6Hz) 7.36(2H,m), 9.39(1H,br.s)	3181, 2948, 1597 1487, 1438, 1402 1259, 1244, 1216 1177, 1155, 1056 949, 901, 834 (KBr)	88	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

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Table 1 (Cont'd)

Comp'd No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm ⁻¹)	Yield (%)	Structural formula
94	Colorless prism crystals 112.0-113.5°C (ethyl acetate)	0.98(3H,t,J=7.2Hz), 1.52(2H,m) 1.68(2H,m), 1.75-1.90(6H,m) 2.06(2H,m), 2.36(2H,t,J=7.2Hz) 2.78(2H,m), 2.96(2H,m), 3.19(1H,m) 3.56(2H,t,J=7.2Hz), 3.68(2H,m) 4.36(2H,t,J=7.2Hz), 6.63(1H,d,J=2.6Hz) 6.80(1H,d,J=2.6Hz), 7.13(2H,t,J=8.6Hz) 7.96(2H,dd,J=8.6Hz,5.3Hz)	2945, 1679, 1660 1633, 1598, 1486 1434, 1375, 1240 1157, 976 (KBr)	76	
95	Colorless crystals 150.0-155.0°C (acetone)	(CD ₃ OD/TSP) 1.80-2.45(9H,m), 2.75-2.90(2H,m), 3.21 (3H,s), 3.21(2H,brs), 3.40-3.95(6H,m) 4.35-4.45(2H,brt), 4.65(2H,brs), 6.61 (1H,d,J=3Hz), 7.10(1H,d,J=3Hz), 7.20-7.35 (2H,m), 7.45-7.65(5H,m), 8.05-8.20(2H,m)	1595, 1625, 1655 1675	82	
96	Colorless powder	1.65-2.30(9H,m), 2.18(3H,s), 2.75-2.90 (2H,m), 3.20(3H,s), 3.40-4.00(6H,m) 4.30-4.60(4H,m), 6.62(1H,d,J=3Hz), 7.01 (1H,d,J=3Hz), 7.10-7.25(2H,m), 8.08-8.22 (2H,m)	1595, 1625, 1655 1675	77	

1): Measured in CDCl₃/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

Table 1 (Cont'd)

Comp'd No.	Property Melting point (recrystallization solvent)	NMR ¹⁾ (δ ppm 270MHz)	IR ²⁾ (cm^{-1})	Yield (%)	Structural formula
97	Colorless powder	($\text{CD}_3\text{OD}:\text{CDCl}_3=3:1/\text{TSP}$) 1.30(3H,t,J=7Hz), 1.70-2.25(11H,m) 2.78-2.90(2H,m), 3.22(2H,brs), 3.31(3H,s), 3.20-3.95(6H,m), 4.40(2H,brt) 6.61(1H,d,J=3Hz), 7.10(1H,d,J=3Hz) 7.25(2H,brt,J=9Hz), 8.05-8.20(2H,m)	1595, 1625, 1655 1675	17	
98	Colorless prism crystals 123.5-125.0 °C (isopropyl ether)	1.78(2H,m), 1.95(2H,m), 3.16(3H,s) 3.22(2H,m), 3.53(2H,t,J=6.6Hz) 3.66(2H,m), 4.34(2H,t,J=6.9Hz), 6.70(1H,d,J=2.7Hz), 6.82(1H,d,J=2.7Hz) 7.48(2H,m), 7.61(1H,m), 8.09(2H,m)	1736, 1637, 1587 1526, 1492, 1449 1406, 1257, 1180 1161, 1081, 1063 1024, 955, 942 705 (KBr)	87	

1): Measured in CDCl_3/TMS unless otherwise specifically indicated.

2): Measured as chloroform solution unless otherwise specifically indicated.

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Test

With respect to the compounds of the present invention, their anti- α_1 action and anti-serotonin action were investigated by the testing methods which will be described below. The test results of some representative compounds are summarized in Table 2.

(1) Anti- α_1 action

The thoracic aorta of each Hartley male guinea pig (body weight: 300-500 g) was excised. The sample cut in a helical form was suspended under 1 g load in a Magnus cylinder filled with the Tyrode solution of 37°C which had been saturated with a mixed gas consisting of 95% O₂ + 5% CO₂. Using an isometric transducer (TB-612J/NIHON KOHDEN) and a pressure preamplifier (AP-620G/NIHON KOHDEN), variations in tension were measured. The measurement results were recorded on a thermal pen-writing recorder (WT-647G/NIHON KOHDEN). Taking the tonic contraction induced by 10⁻⁵ M norepinephrine (NE) as 100%, the percent contractions upon addition of each test drug at 10⁻⁸ and 10⁻⁷ M were determined as anti- α_1 action.

(2) Anti-serotonin action (anti-5-HT action)

The superior mesenteric artery of each Hartley male guinea pig (body weight: 300-500 g) was excised. The sample cut in a helical form was suspended under

0.3 g load in a Magnus cylinder filled with the Tyrode solution of 37°C which had been saturated with a mixed gas consisting of 95% O₂ + 5% CO₂. Using an isometric transducer (UL-10/SHINKOH K.K.) and a pressure
5 preamplifier (DSA-605A/SHINKOH K.K.), variations in tension were measured. The measurement results were recorded on a pen-writing recorder (VP-6537A/NATIONAL K.K.). Taking the phasic contraction induced by 10⁻⁵ M serotonin as 100%, the percent contractions in the
10 presence of each test drug at 10⁻⁷ and 10⁻⁶ M were determined as anti-5-HT action.

15

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A

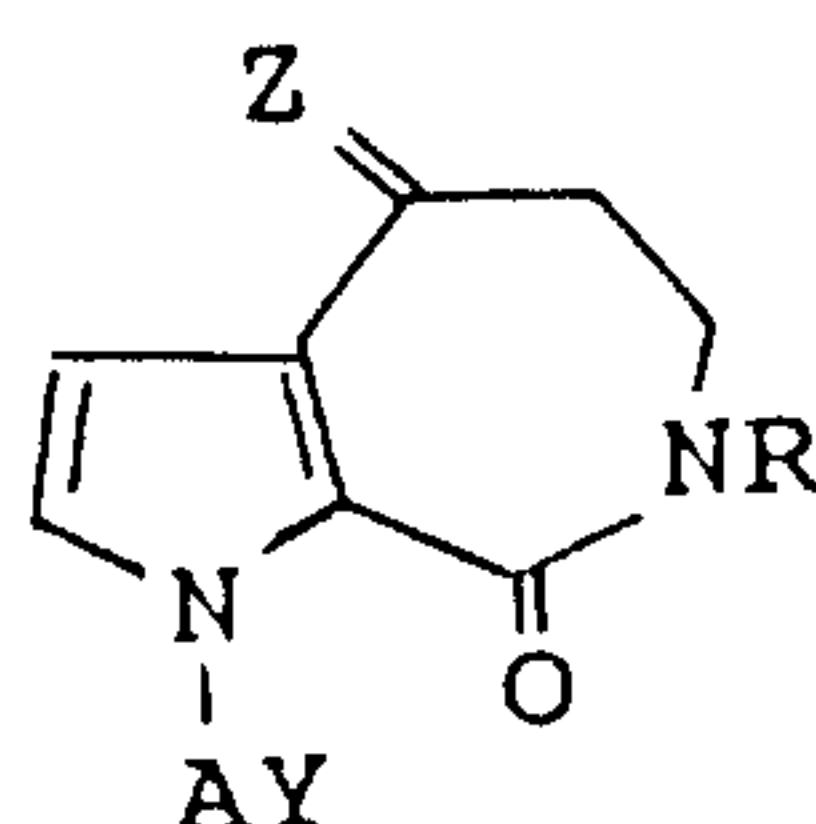
Table 2

Comp'd No.	Form	Anti α_1 action (% of Control)		Anti 5-HT action (% of Control)	
		$10^{-8}M$	$10^{-7}M$	$10^{-7}M$	$10^{-6}M$
48	Free	77.4	37.7	88.0	49.0
51	Free	74.9	30.8	84.4	54.4
54	Hydrochloride	90.4	26.0	62.9	14.7
60	Hydrochloride	43.9	20.5	62.9	11.8
61	Free	44.7	21.4	12.1	4.1
62	P-toluenesulfonate	26.8	17.1	47.4	8.2
65	Free	19.5	9.9	19.9	3.6
66	Free	19.3	10.4	77.6	6.9
75	Free	37.0	17.9	12.9	8.2
81	Free	57.5	28.9	57.1	14.3
84	Free	86.5	67.0	60.0	3.8
91	Free	58.2	35.5	16.1	10.3
92	Free	49.3	21.5	48.5	12.5

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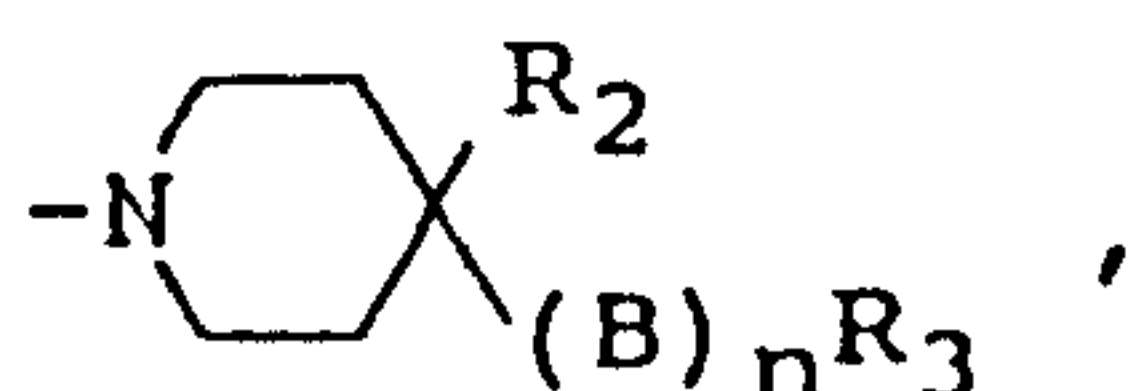
CLAIMS:

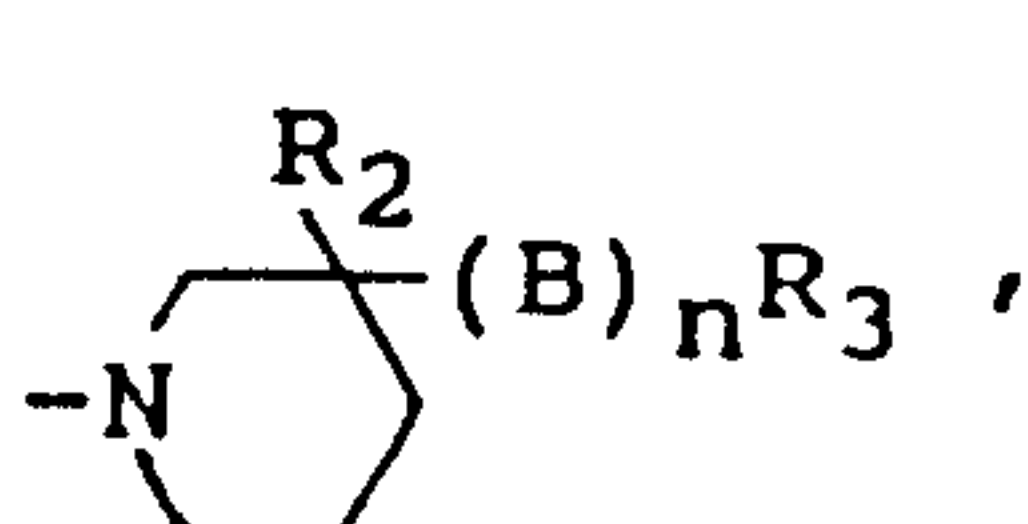
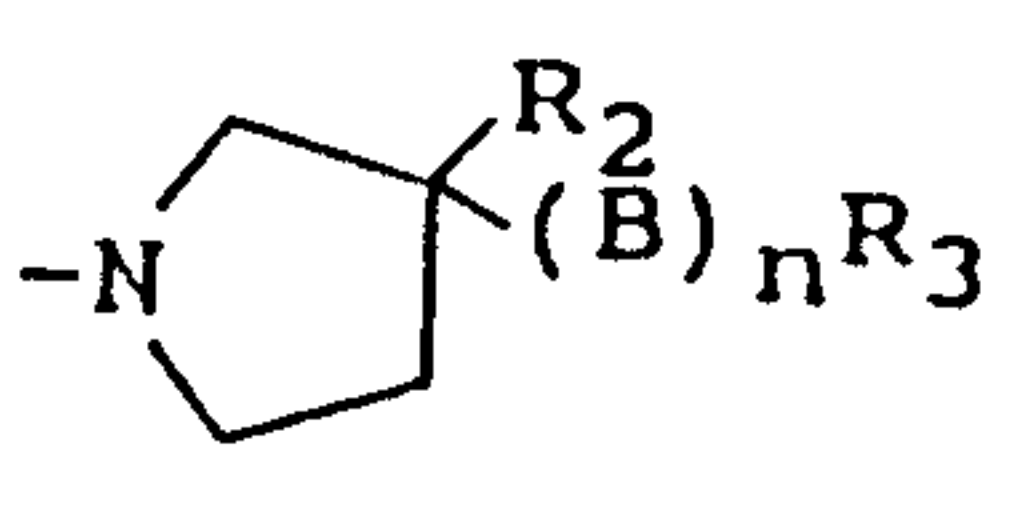
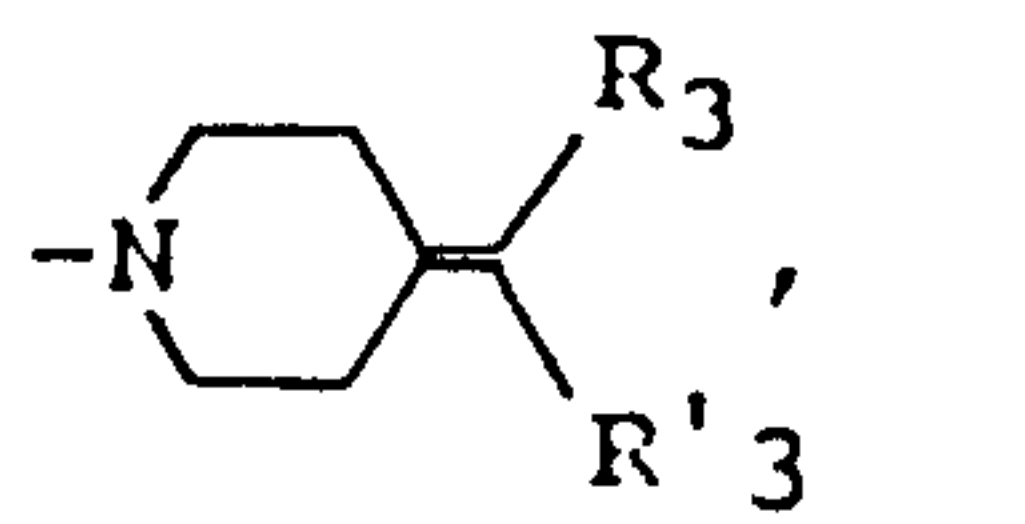
- 1 1. A pyrroloazepine derivative represented by
2 the following formula (I):



(I)

- 4 wherein R means a hydrogen atom, a linear or branched
5 C₁₋₆ alkyl group or a C₇₋₁₀ aralkyl group, A denotes a
6 linear or branched C₂₋₁₀ alkylene, alkenylene or
7 alkynylene group, Z stands for O, NOR₁ in which R₁ is a
8 hydrogen atom or a C₁₋₆ alkyl, C₆₋₁₀ aryl or C₇₋₁₀ aralkyl group or
9 NOCOR₅ in which R₅ is a hydrogen atom or a C₁₋₆ alkyl, C₆₋₁₀ aryl or

- 10 C₇₋₁₀ aralkyl group, and Y means a group ,

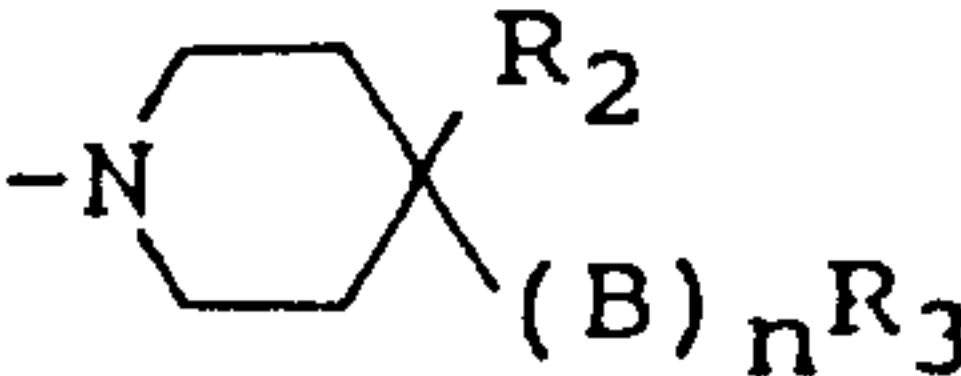
- 11 ,  or , in which

- 12 R₂ means a hydrogen atom or a cyano group, R₃ and R'₃
13 may be the same or different and individually denote a
14 substituted or unsubstituted phenyl group or a sub-
15 stituted or unsubstituted C₇₋₁₀ aralkyl group, and B is an
16 oxygen or sulfur atom or a carbonyl, substituted or un-
17 substituted hydroxymethylene, sulfinyl, sulfonyl or

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18 substituted or unsubstituted, cyclic or acyclic acetal,
 19 and n stands for 0 or 1; or a salt thereof.

1 2. The pyrroloazepine derivative of claim 1,

2 wherein in the formula (I), Y is the group 

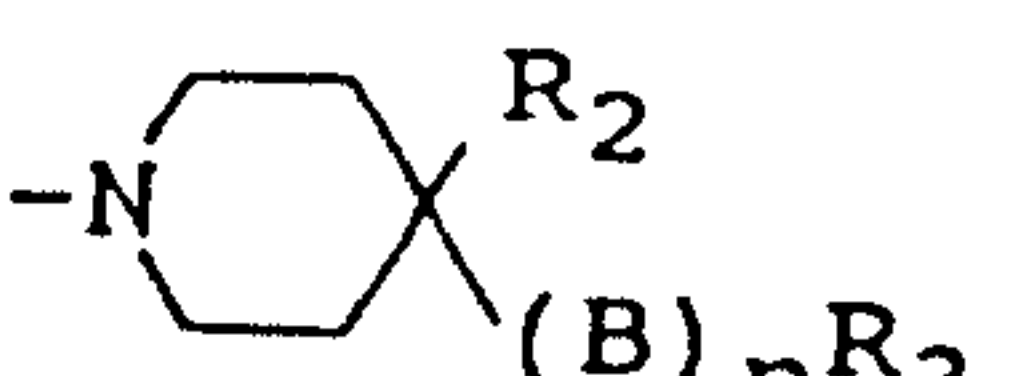
3 in which B, R₂, R₃ and n have the same meanings as
 4 defined above, or a salt thereof.

1 3. The pyrroloazepine derivative of claim 1,
 2 wherein in the formula (I), Z is O or NOH, or a salt
 3 thereof.

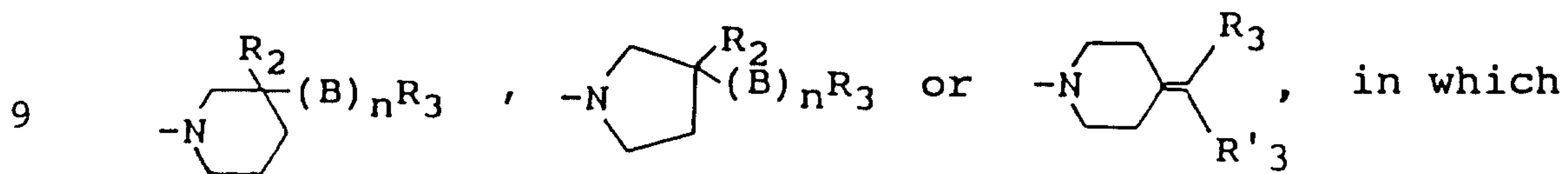
1 4. A process for the preparation of a pyr-
 2 roloazepine derivative represented by the following
 3 formula (Ia):



5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
 6 alkenylene or alkynylene group, R means a hydrogen
 7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀

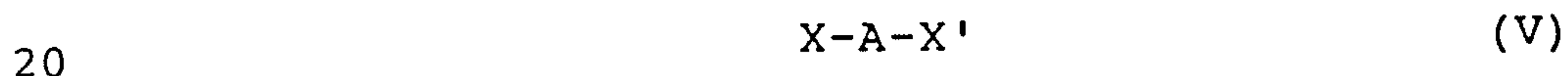
8 aralkyl group, and Y represents a group 

- 93 -

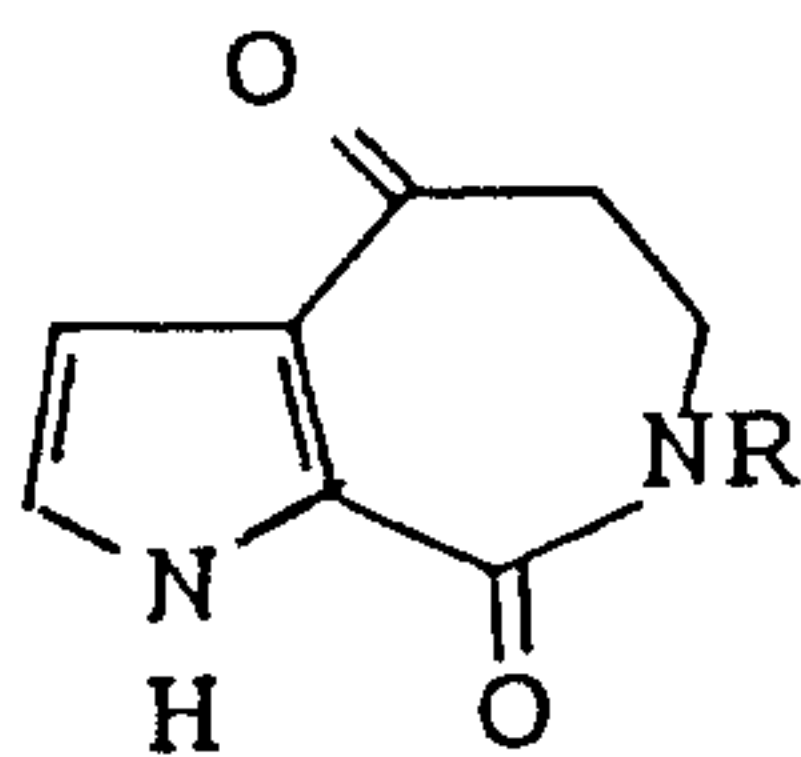


10 R_2 means a hydrogen atom or a cyano group, R_3 and R'_3
 11 may be the same or different and individually denote a
 12 substituted or unsubstituted phenyl group or a sub-
 13 stituted or unsubstituted C_{7-10} aralkyl group, and B is an
 14 oxygen or sulfur atom or a carbonyl, substituted or un-
 15 substituted hydroxymethylene, sulfinyl, sulfonyl or
 16 substituted or unsubstituted, cyclic or acyclic acetal,
 17 and n stands for 0 or 1, which comprises:

18 causing a compound, which is represented by the
 19 following formula (V):



21 wherein A has the same meanings as defined above, X
 22 means a substituent easily replaceable with an amino
 23 group, and X' denotes a hydroxyl group or a group easily
 24 replaceable with an amino group and selected from a halogen
 25 atom, a methanesulfonyl group or a p-toluenesulfonyl group
 26 to act on a compound represented by the following formula (II):



(II)

27 wherein R has the same meaning as defined above, and
 28 optionally followed by halogenation or conversion to

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29 sulfonate, thereby forming a compound represented by
 30 the following formula (III):



32 wherein A, R and X have the same meanings as defined
 33 above; and

34 reacting the compound of the formula (III) with a
 35 nitrogen-containing cyclic compound represented by the
 36 following formula (IV):



38 wherein Y has the same meaning as defined above.

1 5. A process for the preparation of a pyr-
 2 roloazepine derivative represented by the following
 3 formula (Ib):



5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
 6 alkenylene or alkynylene group, R means a hydrogen
 7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀

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8 aralkyl group, R_1 is a hydrogen atom or a C_{1-6} alkyl, C_{6-10} aryl

9 or C_{7-10} aralkyl group, and Y represents a group $-N\text{---}\text{Cyclohexyl}(R_2)(B)_nR_3$,

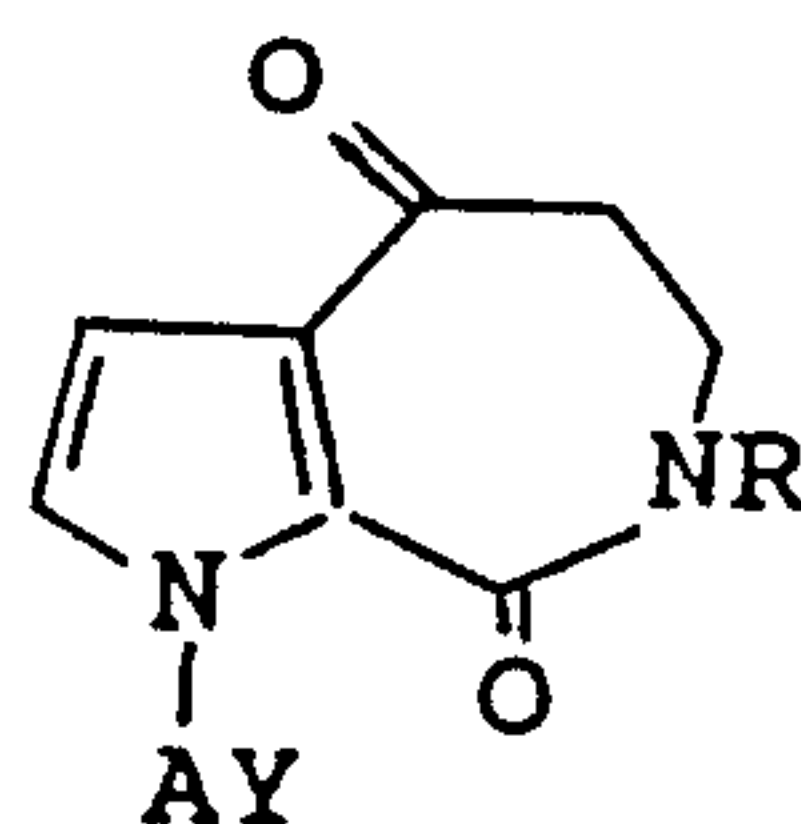
10 $-N\text{---}\text{Cyclohexyl}(R_2)(B)_nR_3$, $-N\text{---}\text{Cyclopentyl}(R_2)(B)_nR_3$ or $-N\text{---}\text{Cyclohexyl}(R_3)(R'_3)$ in which

11 R_2 means a hydrogen atom or a cyano group, R_3 and R'_3
 12 may be the same or different and individually denote a
 13 substituted or unsubstituted phenyl group or a sub-
 14 stituted or unsubstituted C_{7-10} aralkyl group, and B is an
 15 oxygen or sulfur atom or a carbonyl, substituted or un-
 16 substituted hydroxymethylene, sulfinyl, sulfonyl or
 17 substituted or unsubstituted, cyclic or acyclic acetal,
 18 and n stands for 0 or 1, which comprises:

19 reacting a hydroxylamine or a derivative thereof
 20 which is represented by the following formula (IX):

21
$$\text{NH}_2\text{OR}_1 \quad \quad \quad \text{(IX)}$$

22 wherein R_1 has the same meaning as defined above, with
 23 a pyrroloazepine derivative represented by the follow-
 24 ing formula (Ia):

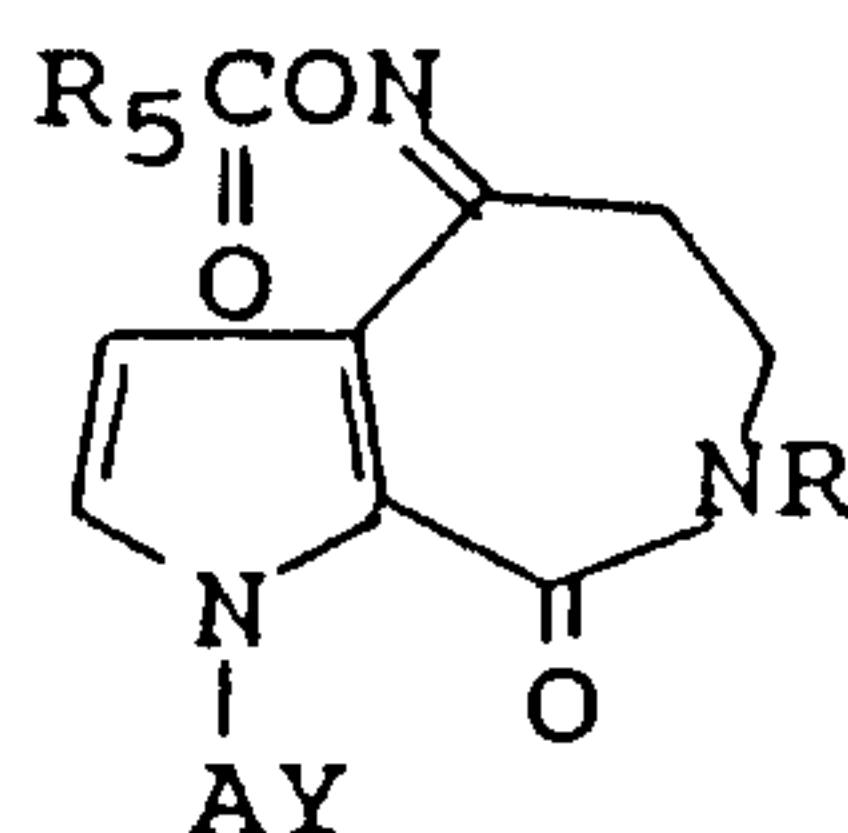


(Ia)

- 96 -

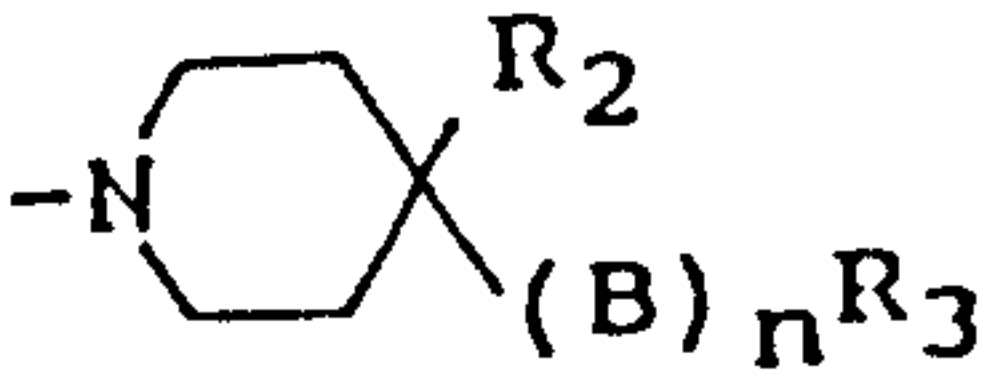
26 wherein A, Y and R have the same meanings as defined
27 above.

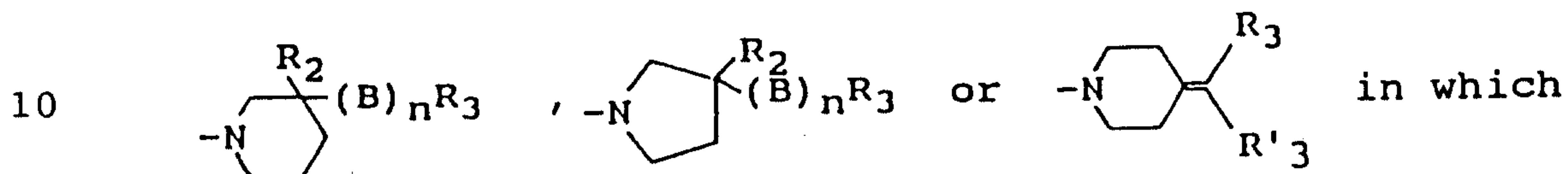
1 6. A process for the preparation of a pyrrolo-
2 azepine derivative represented by the following formula
3 (Ic):



(Ic)

5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
6 alkenylene or alkynylene group, R means a hydrogen
7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀
8 aralkyl group, R₅ is a hydrogen atom or a C₁₋₆ alkyl, C₆₋₁₀ aryl

9 or C₇₋₁₀ aralkyl group, and Y represents a group ,

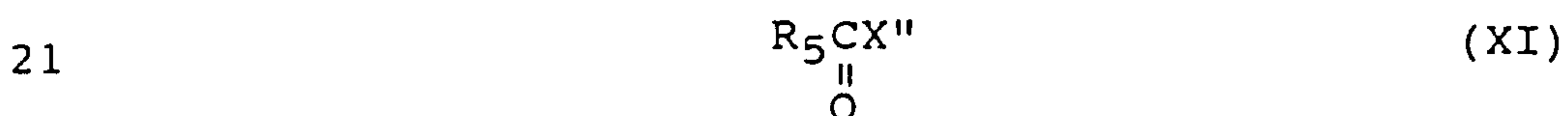


11 R₂ means a hydrogen atom or a cyano group, R₃ and R'₃
12 may be the same or different and individually denote a
13 substituted or unsubstituted phenyl group or a sub-
14 stituted or unsubstituted C₇₋₁₀ aralkyl group, and B is an
15 oxygen or sulfur atom or a carbonyl, substituted or un-
16 substituted hydroxymethylene, sulfinyl, sulfonyl or

- 97 -

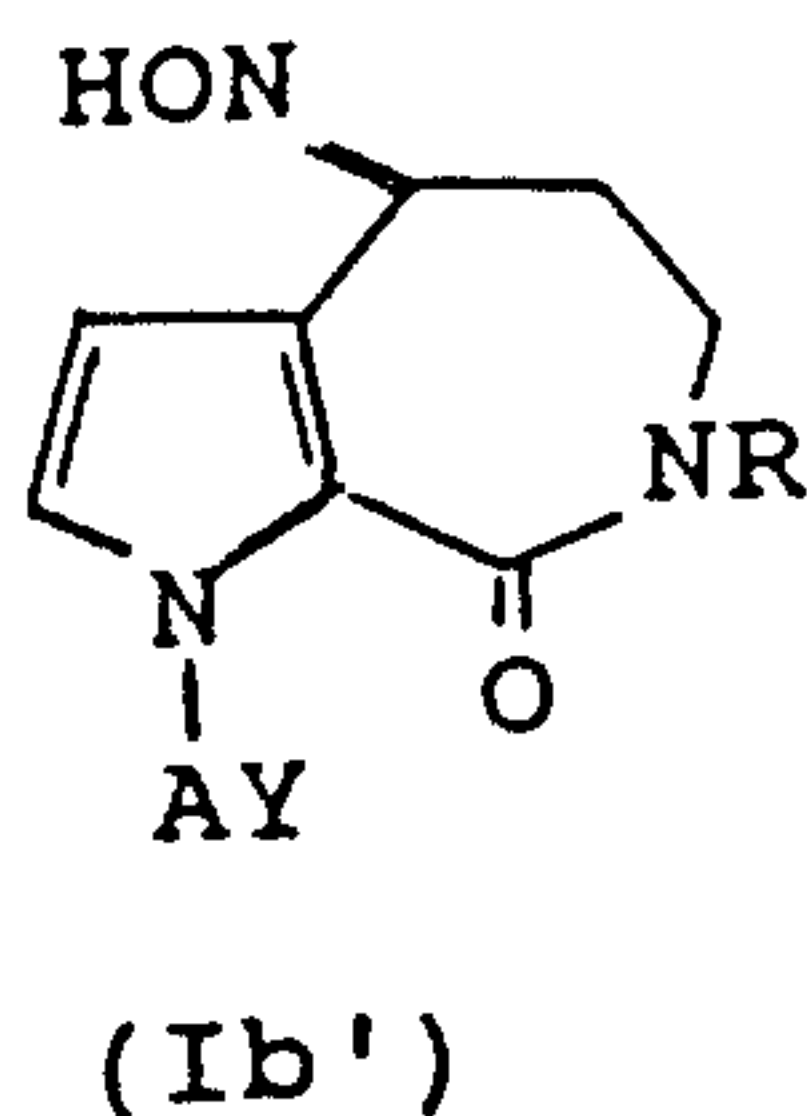
17 substituted or unsubstituted, cyclic or acyclic acetal,
 18 and n stands for 0 or 1, which comprises:

19 reacting a carboxylic acid or a derivative there-
 20 of which is represented by the following formula (XI):



22 wherein R_5 has the same meaning as defined above and X''
 23 means a hydroxyl group or a group easily reactable with a hydroxyimino
 24 group and selected from a cyano group, a halogen atom, a p-nitro-phenoxy

25 group, or $\begin{array}{c} O \\ || \\ -O-C-R_6 \end{array}$ wherein R_6 is selected from an alkyl, aryl, aralkyl,
 26 alkoxy or aryloxy group, with a pyrroloazepine derivative represented
 27 by the following formula (Ib'):

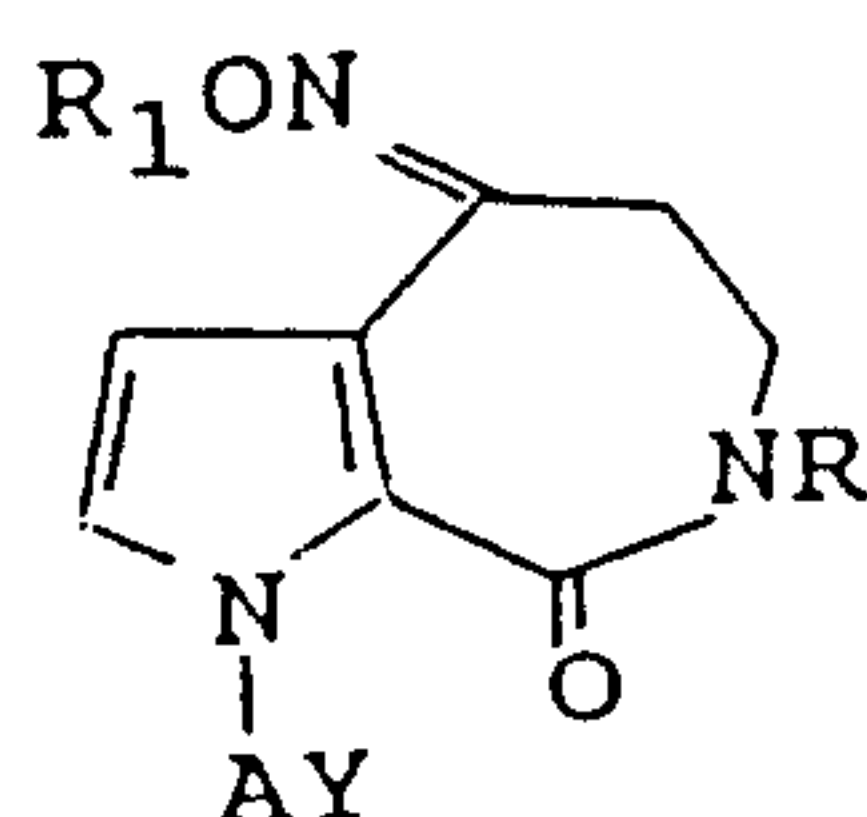


28 wherein A, R and Y have the same meanings as defined
 29 above.

1 7. A process for the preparation of a pyrrolo-
 2 azepine derivative represented by the following formula
 3 (Ib):

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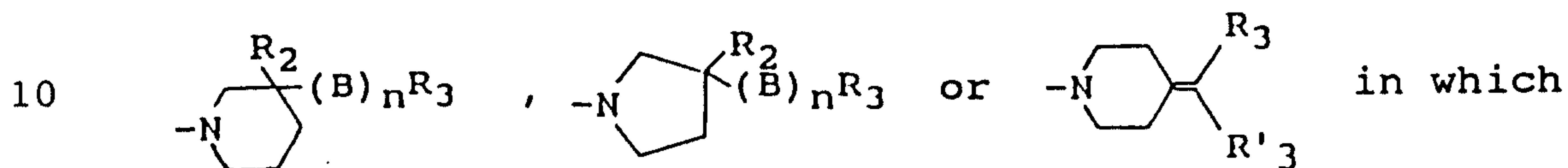
4



(Ib)

5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
 6 alkenylene or alkynylene group, R means a hydrogen
 7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀
 8 aralkyl group, R₁ is a hydrogen atom or a C₁₋₆ alkyl, C₆₋₁₀ aryl

9 or C₇₋₁₀ aralkyl group, and Y represents a group $-N \begin{array}{c} R_2 \\ \diagup \quad \diagdown \\ \text{Cyclohexane ring} \end{array} (B)_n R_3$,



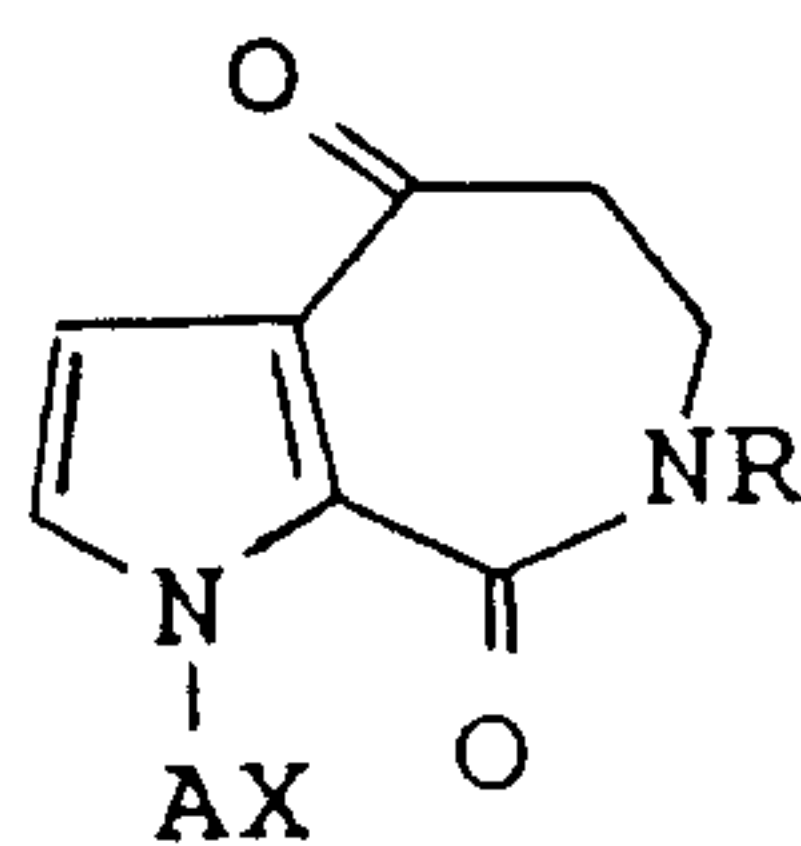
11 R₂ means a hydrogen atom or a cyano group, R₃ an R'₃
 12 may be the same or different and individually denote a
 13 substituted or unsubstituted phenyl group or a sub-
 14 stituted or unsubstituted C₇₋₁₀ aralkyl group, and B is an
 15 oxygen or sulfur atom or a carbonyl, substituted or un-
 16 substituted hydroxymethylene, sulfinyl, sulfonyl or
 17 substituted or unsubstituted, cyclic or acyclic acetal,
 18 and n stands for 0 or 1, which comprises:

19 causing a hydroxylamine or a derivative thereof
 20 which is represented by the following formula (IX):



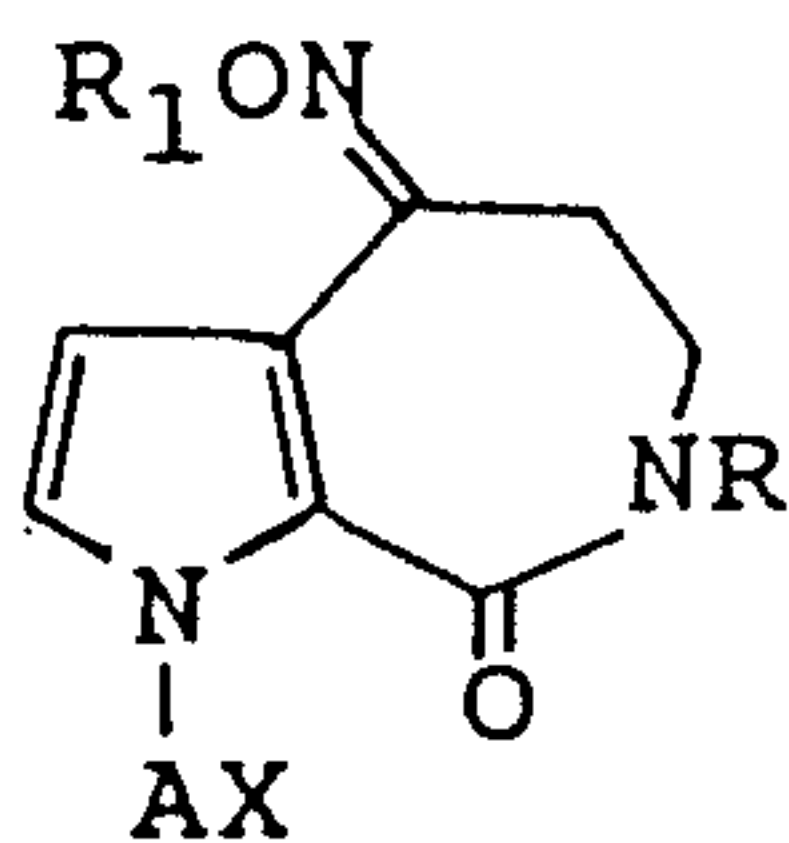
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22 wherein R_1 has the same meaning as defined above, to
 23 act on a compound represented by the following formula
 24 (III):



(III)

26 wherein A and R have the same meanings as defined above
 27 and X means a group easily replaceable with an amino group and
 28 selected from a halogen atom, a methanesulfonyl group or a p-
 29 toluenesulfonyl group, thereby forming a compound represented
 30 by the following formula (X):



(X)

31 wherein A, R, R_1 and X have the same meanings as
 32 defined above; and
 33 reacting the compound of the formula (X) with a
 34 nitrogen-containing cyclic compound represented by the
 35 following formula (IV):

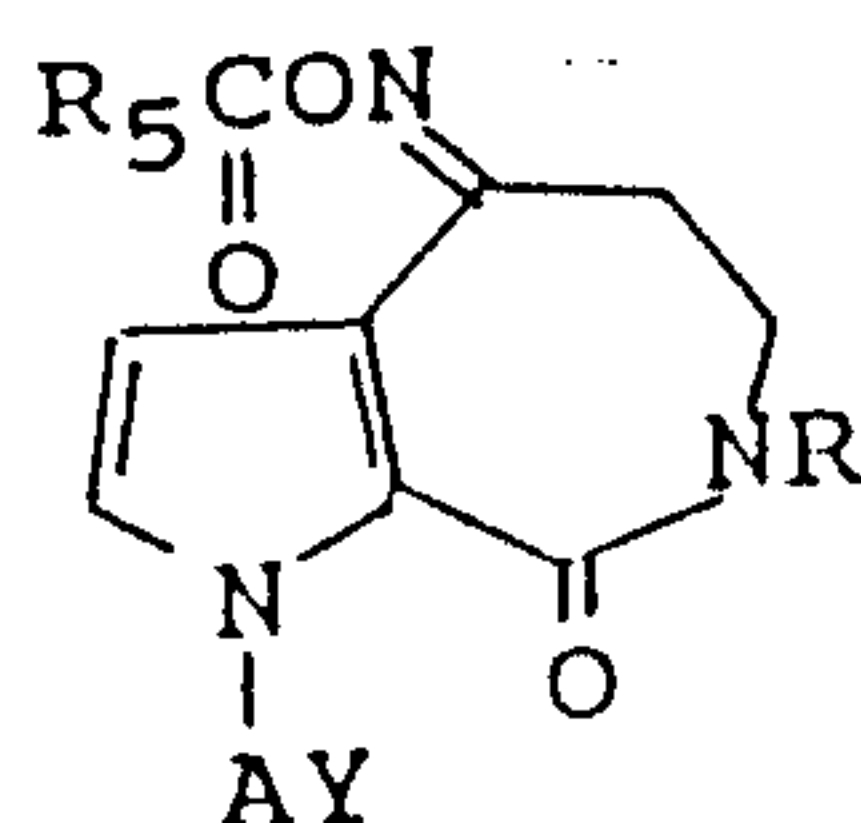


36
 37 wherein Y has the same meaning as defined above.

1 8. A process for the preparation of a pyrrolo-

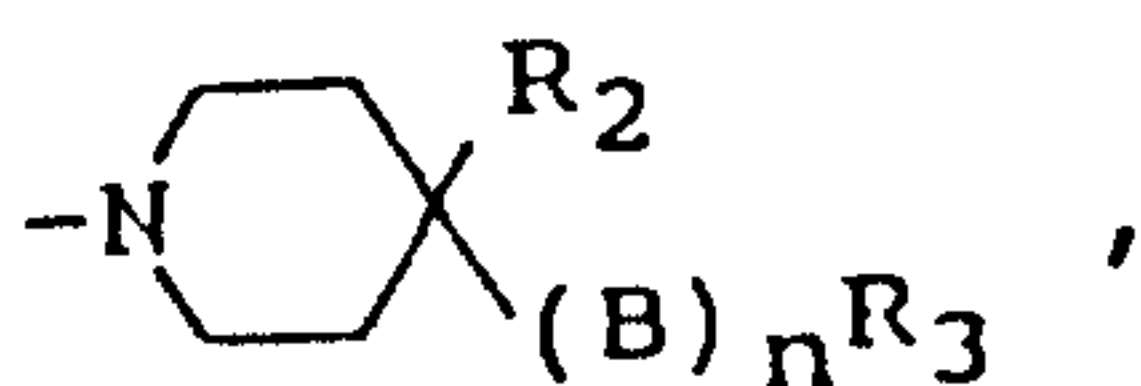
- 100 -

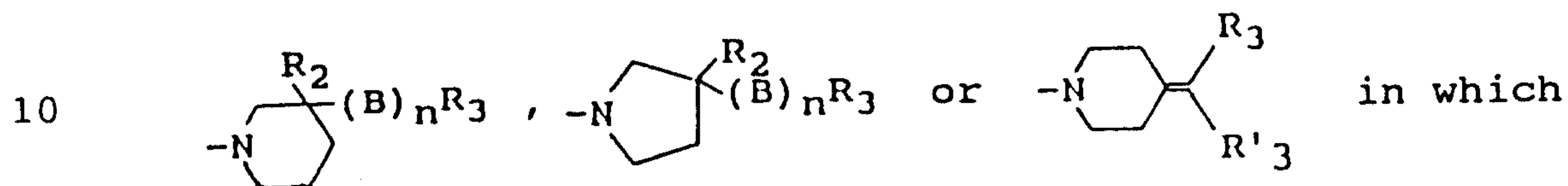
2 azepine derivative represented by the following formula
 3 (Ic):



(Ic)

5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
 6 alkenylene or alkynylene group, R means a hydrogen
 7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀
 8 aralkyl group, R₅ is a hydrogen atom or a C₁₋₆ alkyl, C₆₋₁₀ aryl

9 or C₇₋₁₀ aralkyl group, and Y represents a group ,

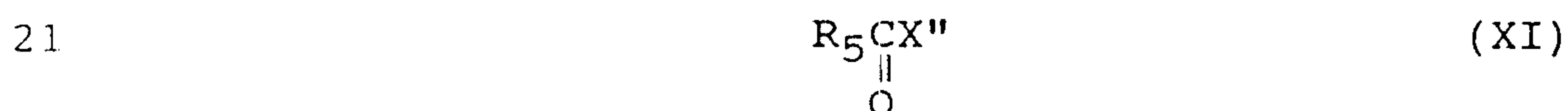


11 R₂ means a hydrogen atom or a cyano group, R₃ and R'₃
 12 may be the same or different and individually denote a
 13 substituted or unsubstituted phenyl group or a sub-
 14 stituted or unsubstituted C₇₋₁₀ aralkyl group, and B is an
 15 oxygen or sulfur atom or a carbonyl, substituted or un-
 16 substituted hydroxymethylene, sulfinyl, sulfonyl or
 17 substituted or unsubstituted, cyclic or acyclic acetal,
 18 and n stands for 0 or 1, which comprises:

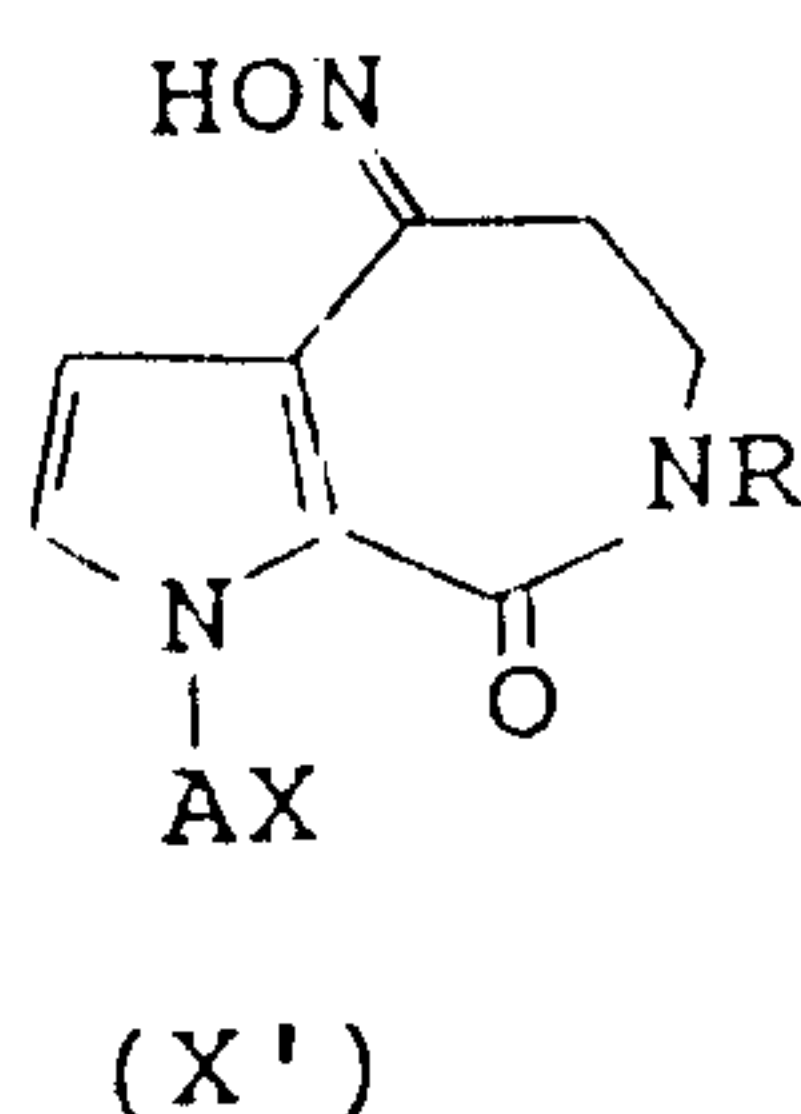
19 reacting a compound, which is represented by the

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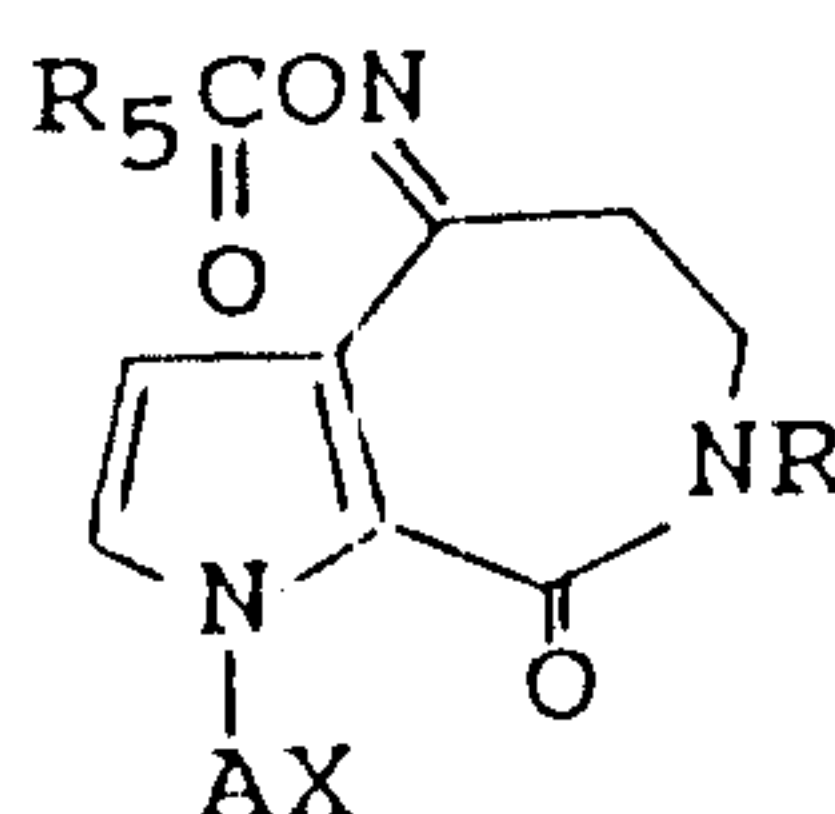
20 following formula (XI):



22 wherein R_5 has the same meaning as defined above and X''
 23 means a hydroxyl group or a group easily reactable with a hydroxyimino
 24 group and selected from a cyano group, a halogen atom, a p-nitro-phenoxy
 25 group, or $-\text{O}-\overset{\text{O}}{\parallel}{\text{C}}-\text{R}_6$ wherein R_6 is selected from an alkyl, aryl, aralkyl,
 26 alkoxy or aryloxy group, to act on a compound represented by the following
 27 formula (X'):



28 wherein A and R have the same meaning as defined above
 29 and X means a substituent easily replaceable with an
 30 amino group, and selected from a halogen atom, a methanesulfonyl group or a p-
 toluenesulfonyl group, thereby forming a compound represented by the following formula
 31 (XII):



32 (XII)

33 wherein A, X, R and R_5 have the same meanings as
 34 defined above; and

35 reacting the compound of the formula (XII) with a
 36 nitrogen-containing cyclic compound represented by the

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37 following formula (IV):

38
$$\text{H}-\text{Y} \quad (\text{IV})$$

39 wherein Y has the same meaning as defined above.

1 9. An intermediate suitable for use in the pro-
2 duction of a pyrroloazepine derivative of formula I of claim 1, said intermediate
3 being represented by the following formula (II'):



5 wherein R' means a linear or branched C₁₋₆ alkyl group
6 or a C₇₋₁₀ aralkyl group.

1 10. An intermediate suitable for use in the pro-
2 duction of a pyrroloazepine derivative of formula I of claim 1, said intermediate
3 being represented by the following formula (III):

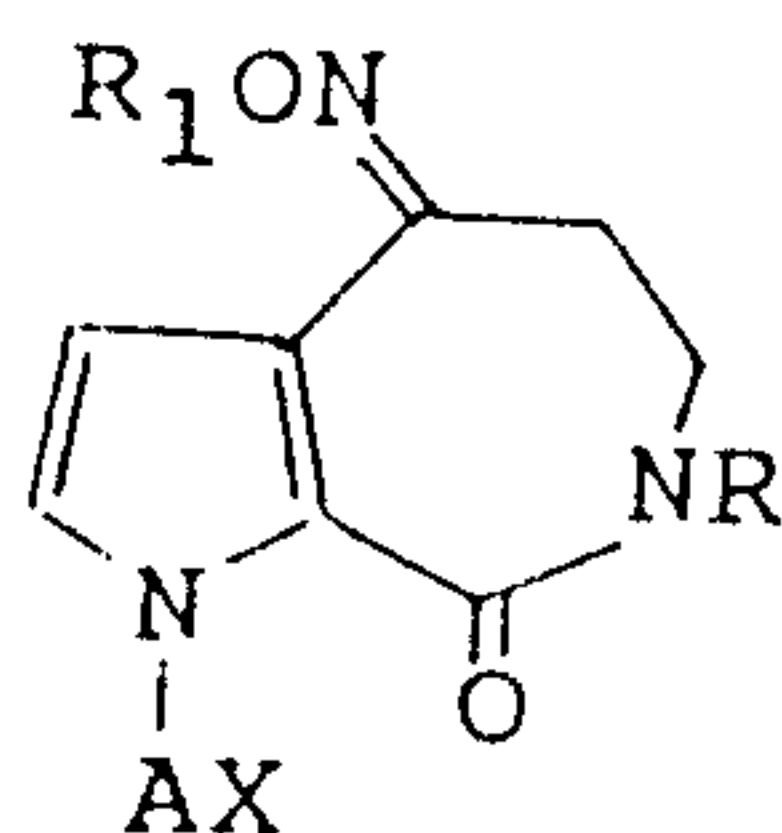


5 wherein A denotes a linear or branched C₂₋₁₀ alkylene,
6 alkenylene or alkynylene group, R means a hydrogen
7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀
8 aralkyl group, and X represents a substituent easily

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replaceable with an amino group, and selected from a halogen atom, a methanesulfonyl group or a p-toluenesulfonyl group.

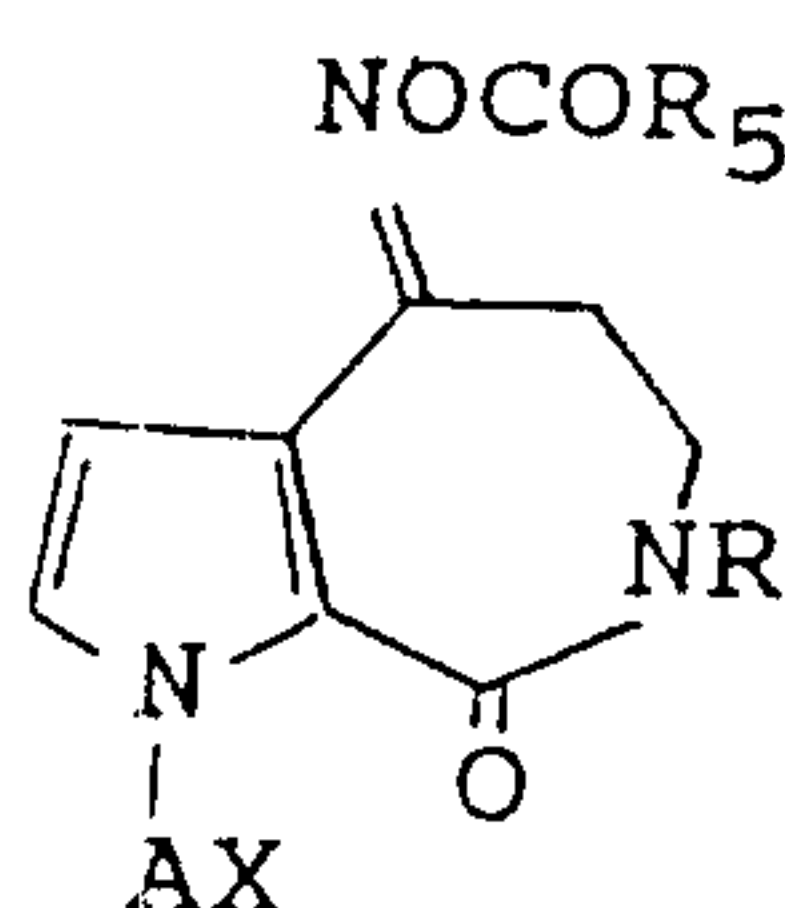
11. An intermediate suitable for use in the production of a pyrroloazepine derivative of formula I of claim 1, said intermediate being represented by the following formula (X):



(X)

wherein A denotes a linear or branched C₂₋₁₀ alkylene, alkenylene or alkynylene group, R means a hydrogen atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀ aralkyl group, R₁ is a hydrogen atom or an C₁₋₆ alkyl, C₆₋₁₀ aryl or C₇₋₁₀ aralkyl group, and X represents a group easily replaceable with an amino group and selected from a halogen atom, a methanesulfonyl group or a p-toluenesulfonyl group.

12. An intermediate suitable for use in the production of a pyrroloazepine derivative of formula I of claim 1, said intermediate being represented by the following formula (XII):



(XII)

wherein A denotes a linear or branched C₂₋₁₀ alkylene, alkenylene or alkynylene group, R means a hydrogen

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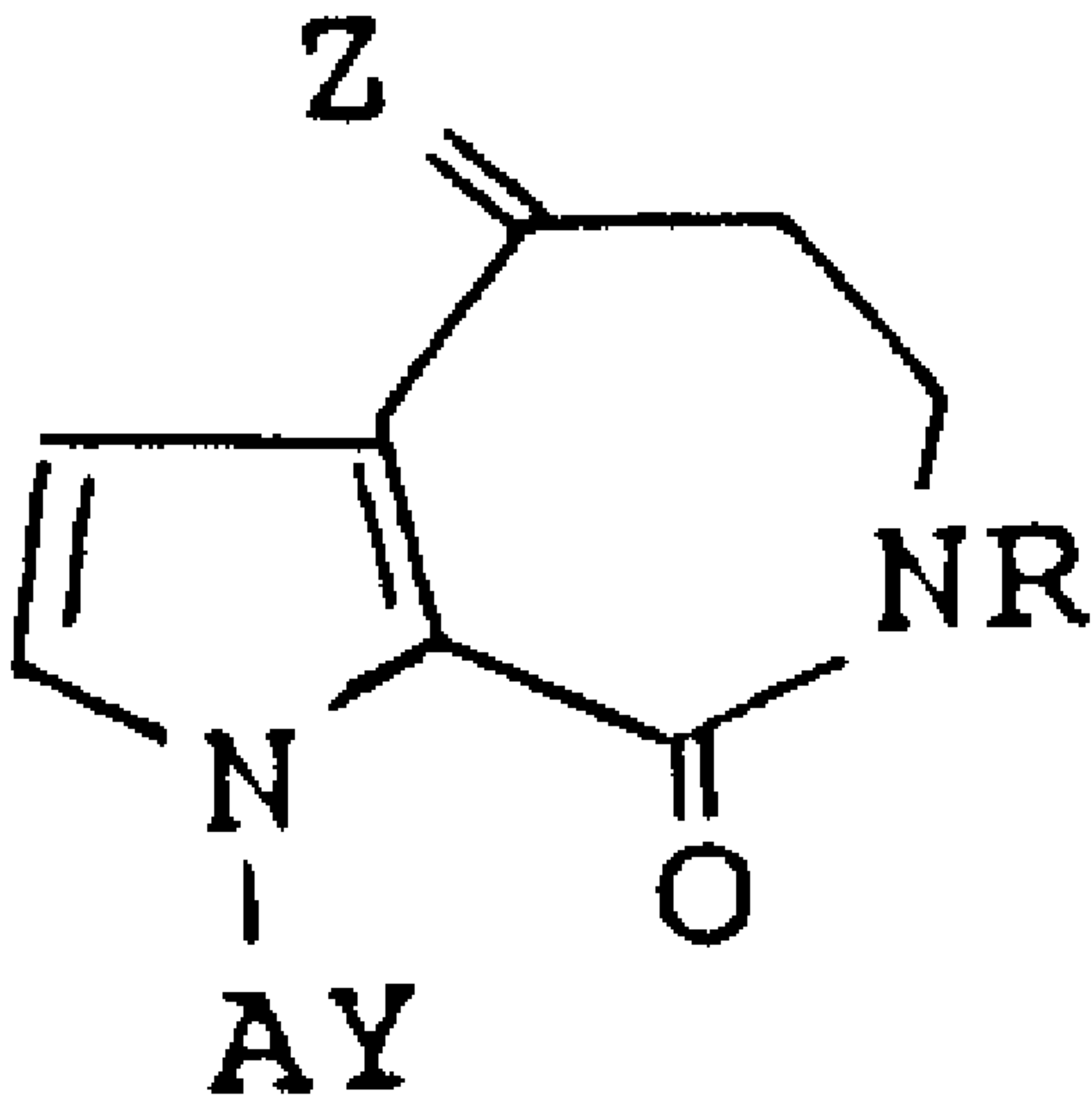
7 atom, a linear or branched C₁₋₆ alkyl group or a C₇₋₁₀ aralkyl group, R₅
8 is a hydrogen atom or an C₁₋₆ alkyl, C₆₋₁₀ aryl or C₇₋₁₀ aralkyl
9 group, and X represents a group easily replaceable with an amino
10 group and selected from a halogen atom, a methanesulfonyl group
or a p-toluenesulfonyl group.

1 13. A therapeutic for circulatory diseases,
2 comprising as active ingredient the pyrroloazepine
3 derivative of formula (I) or a pharmaceutically acceptable
4 salt thereof as described in claim 1, together with a
5 pharmaceutically acceptable extender or carrier.

1 14. A therapeutic agent for circulatory disease
2 having anti- α_1 activity and anti-serotonin activity
3 comprising:
4

5 (a) an effective amount of the pyrroloazepine
6 derivative (I) or a pharmacologically acceptable salt
7 thereof as described in claim 1 and
8

9 (b) a pharmaceutically acceptable carrier.



(I)