(51) International Patent Classification:
E04B 9/22 (2006.01) E04F 13/08 (2006.01)

(21) International Application Number:
PCT/US20 17/051941

(22) International Filing Date:
16 September 2017 (16.09.2017)

(25) Filing Language:
English

(26) Publication Language:
English

(30) Priority Data:

(71) Applicant: ARMSTRONG WORLD INDUSTRIES, INC. [US/US]; 2500 Columbia Avenue, P.O. Box 3001, Lancaster, Pennsylvania 17604-3001 (US).


(74) Agent: STERNER, Craig M.; ARMSTRONG WORLD INDUSTRIES, INC., 2500 Columbia Avenue, P.O. Box 3001, Lancaster, Pennsylvania 17604-3001 (US).


(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, ZM, ZW).

(54) Title: PANEL SYSTEM AND SUPPORT MEMBER FOR USE WITH THE SAME

FIG. 1

(57) Abstract: A building panel system is provided that includes a perimeter frame; a main beam attached to the perimeter frame; a carrier attached to the main beam, the carrier having a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side; and a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions.

[Continued on next page]
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ,
UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV,
MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Published:
— with international search report (Art. 21(3))
PANEL SYSTEM AND SUPPORT MEMBER FOR USE WITH THE SAME

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a PCT International Application that claims the benefit of U.S. Provisional Application No. 62/398,952, filed on September 23, 2016. The disclosure of the above application is incorporated herein by reference.

BACKGROUND

[0002] The present invention generally relates to panel systems such as ceiling or wall systems and brackets for use with such systems.

[0003] Some panel systems, for example plank type ceiling or wall systems, have carrier members that are attached to main beams that carry the load of the panel system. The carrier members have some type of attachment feature to which a plurality of panels such as, for example, planks, are attached.

BRIEF SUMMARY

[0004] In some panel systems, a specific carrier member is required for a specific panel size or type. This need for multiple different carriers that are panel specific results in larger inventory requirements and high costs. In some ceiling systems, a ceiling panel or plank needs to be cut in order for the panel or plank to fit in the space available. This can present a problem when the attachment feature of the panel or plank is cut off in the process because the cut panel or plank is no longer firmly attached to the carrier and can fall.

[0005] The present invention provides solutions to the above described problems. The present invention provides a carrier that allows panels of different sizes to be attached to the carrier. This is accomplished by having hooking portions of a particular shape and spacing. The present invention also provides a universal end panel bracket that securely attaches a cut end panel to the carrier without the use of unsightly screws or rivets.

[0006] According to one embodiment, a building panel system includes a perimeter frame; a main beam attached to the perimeter frame; a carrier attached to the main beam, the carrier having a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side; and a plurality of panels
removably attached to the carrier, each of the panels being attached to the carrier by engaging
one of the hooking portions.

[0007] In some embodiments, each of the panels is attached to the carrier by engaging two of the
hooking portions.

[0008] In some embodiments, the panels are ceiling panels.

[0009] In some embodiments, the panels are wall panels.

[0010] In some embodiments, each of the plurality of panels has a first end and a second end, the
second end being opposite the first end along a longitudinal direction of the carrier, the first end
includes an engagement portion, and the second end extends along the longitudinal direction of
the carrier.

[0011] In some embodiments, the hooking portion has a notch that engages the engagement
portion of one of the panels.

[0012] In some embodiments, the hook member includes a wall opposite to the hooking portion,
the wall contacting a rising portion of one of the panels, the rising portion being closer to the
second end than the first end.

[0013] In some embodiments, the hook members are spaced every two inches along the carrier.

[0014] In some embodiments, the carrier has two parallel rows of the hook members.

[0015] In some embodiments, each of the panels has a first end and a second end, and the
building panel system further includes a universal end panel bracket. The universal end panel
bracket has a notch configured to engage an edge of an uncut end of a first panel of the plurality
of panels, the first panel having its first end cut off, the notch preventing movement of the first
panel in a longitudinal direction of the carrier; and a ledge configured to contact an inside surface
of an uncut end of a second panel of the plurality of panels, the second panel having its second
end cut off, the ledge supporting the second panel to prevent movement of the second panel in a
longitudinal direction of the carrier. The universal end panel bracket is configured to be attached
to the carrier.

[0016] According to another embodiment, a carrier is configured for use with a building panel
system, the building panel system having a perimeter frame, a main beam attached to the
perimeter frame, and a plurality of panels. The carrier has a main beam attachment surface configured to be attached to the main beam; and a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side. The hook members are configured to receive the plurality of panels such that the panels are removably attached to the carrier, and the hook members are configured such that each of the panels is attachable to the carrier by engaging one of the hooking portions.

[0017] According to another embodiment, a building panel system includes a perimeter frame; a main beam attached to the perimeter frame; a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction, each of the hook members having a first side and a second side opposite the first side, the first side and the second side being arranged relative to each other along the longitudinal direction of the carrier, and the first side and the second side being non-symmetrical, and a protruding hooking portion on the first side; and a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions.

[0018] According to another embodiment, a building panel system includes a perimeter frame; a main beam attached to the perimeter frame; a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction, each of the hook members having a first side and a second side opposite the first side, the first side and the second side being arranged relative to each other along the longitudinal direction of the carrier, and a protruding hooking portion on the first side; and a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions. One of the panels extends past and completely beyond a first one of the hook members without engaging the first one of the hook members.

[0019] According to another embodiment, a building panel system includes a perimeter frame; a main beam attached to the perimeter frame; a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction and spaced at a distance d in the longitudinal direction, each of the hook members having a first side and a second side opposite the first side, the first side and the second
side being arranged relative to each other along the longitudinal direction of the carrier, and a protruding hooking portion on the first side; and a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions. One of the panels extends in the longitudinal direction at least a distance D, where D is X times as large as d, X is an integer, and X is at least 2.

[0020] According to another embodiment, a universal end panel bracket is for use with a building panel system having a perimeter frame, a main beam attached to the perimeter frame, a carrier attached to the main beam, and a plurality of panels removably attached to the carrier, the carrier having a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side, each of the panels having a first end and a second end, and each of the panels being attached to the carrier by engaging one of the hooking portions. The universal end panel bracket has a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier. The universal end panel bracket is configured to be attached to the carrier.

[0021] Further areas of applicability of the present invention will become apparent from the detailed description provided hereinafter. It should be understood that the detailed description and specific examples, while indicating the preferred embodiment of the invention, are intended for purposes of illustration only and are not intended to limit the scope of the invention.

**BRIEF DESCRIPTION OF THE DRAWINGS**

[0022] The present invention will become more fully understood from the detailed description and the accompanying drawings, wherein:

[0023] FIG. 1 is a view of a ceiling system according to exemplary embodiments of the invention in an installed condition;
[0024] FIG. 2 is a perspective view of ceiling system according to exemplary embodiments of the invention;

[0025] FIG. 3 is a side view of a portion of the ceiling system shown in FIG. 2;

[0026] FIG. 4 is a side view of a portion of the ceiling system shown in FIG. 2;

[0027] FIG. 5 is a perspective view of a carrier in accordance with exemplary embodiments of the invention;

[0028] FIG. 6 is a perspective view of a main beam and carrier assembly in accordance with exemplary embodiments of the invention;

[0029] FIG. 7 is an end view of the embodiment shown in FIG. 6;

[0030] FIG. 8 is a side view of the embodiment shown in FIG. 7;

[0031] FIG. 9 is a perspective view of a main beam and carrier assembly in accordance with exemplary embodiments of the invention;

[0032] FIG. 10 is a side view of an opening in a carrier in accordance with exemplary embodiments of the invention;

[0033] FIG. 11 is a perspective view from below of a ceiling system in accordance with exemplary embodiments of the invention;

[0034] FIG. 12 is a perspective view from above of the ceiling system shown in FIG. 11;

[0035] FIG. 13 is a larger scale view of a portion of FIG. 12;

[0036] FIG. 14 is a side view of the ceiling system shown in FIG. 12;

[0037] FIG. 15 is a larger scale view of a portion of FIG. 14;

[0038] FIG. 16 is a side view of an alternate embodiment of the ceiling system shown in FIG. 12;

[0039] FIG. 17 is side view of an alternate embodiment of the ceiling system shown in FIG. 12;

[0040] FIG. 18 is a larger scale view of a portion of FIG. 12;

[0041] FIG. 19 is a perspective view from above of the ceiling system shown in FIG. 11;

[0042] FIG. 20 is a larger scale view of a portion of FIG. 19;
FIG. 21 is a perspective view of an exemplary embodiment of a support bracket for use with ceiling systems;

FIG. 22 is a top view of the bracket shown in FIG. 21;

FIG. 23 is a side view of the bracket shown in FIG. 21;

FIG. 24 is a bottom view of the bracket shown in FIG. 21;

FIG. 25 is a back side view of the bracket shown in FIG. 21; and

FIG. 26 is a view of a ceiling system according to an alternate exemplary embodiment of the invention in an installed condition.

DETAILED DESCRIPTION

The following description of embodiments is merely exemplary in nature and is in no way intended to limit the invention, its application, or uses.

As used throughout, ranges are used as shorthand for describing each and every value that is within the range. Any value within the range can be selected as the terminus of the range. In addition, all references cited herein are hereby incorporated by referenced in their entireties. In the event of a conflict in a definition in the present disclosure and that of a cited reference, the present disclosure controls.

In the description of embodiments disclosed herein, any reference to direction or orientation is merely intended for convenience of description and is not intended in any way to limit the scope of the present invention. Relative terms such as "lower," "upper," "horizontal," "vertical," "above," "below," "up," "down," "top" and "bottom" as well as derivative thereof (e.g., "horizontally," "downwardly," "upwardly," etc.) should be construed to refer to the orientation as then described or as shown in the drawing under discussion. These relative terms are for convenience of description only and do not require that the apparatus be constructed or operated in a particular orientation. Terms such as "attached," "coupled," "affixed," "connected," "interconnected," and the like refer to a relationship wherein structures are secured or attached to one another either directly or indirectly through intervening structures, as well as both movable or rigid attachments or relationships, unless expressly described otherwise.
FIG. 1 illustrates a ceiling system 10 that spans from wall to wall and separates a building occupied space from a plenum space. In this example, ceiling system 10 is a plank system that includes a number of main beams that support a number of panels or planks 100. The main beams are attached at their wall ends to a perimeter frame 800. The main beams may or may not be additionally supported by wires, cables, tie rods, hangers, struts, or the like at positions remote from the walls of the building occupied space. The example shown in FIG. 1 is a flat system that is parallel to the floor of the occupied space. Other examples are sloped and/or curved. Still other examples are wall systems that are attached to walls of the building occupied space. Both ceiling and wall systems can have esthetic, sound control, insulation, or other properties. For simplicity, the invention will be discussed using a plank type ceiling system as an example. It is noted, however, that the features of the invention also apply to other types of wall systems and other types of ceiling systems.

The panels used in building systems in accordance with the invention can be metal, plastic, fabric, acoustical, thermal, or any other type of panel.

FIGS. 2-4 show an example of a ceiling system 10 in accordance with embodiments of the invention. System 10 of FIG. 2 has a plurality of main beams 500 that are attached to perimeter frames 800 that are, in turn, attached to walls of a building space. In a rectangular room, for example, perimeter frame 800 would be attached to each wall to form a rectangular perimeter of the ceiling grid. Perimeter frame 800 can also be attached to walls that are located inside, or project into, the building space in order to support main beams 500 at their ends. In some embodiments perimeter frame 800 provides support for some or all of the weight of the ceiling system. Main beams 500 can be additionally supported by wires 50. One or more carriers 300 are attached to each main beam 500. A plurality of panels 100 are attached to carriers 300 and form a ceiling for the building space.

FIGS. 3 and 4 show sides views of main beams 300. A plurality of hook members 400 extends in a common direction (to the left in FIGS. 3 and 4) and create a space 700 between two adjacent hook members 400. A recess 450 is provided above each hook member 400. As shown in FIG. 3, an end 130 of a panel 100 is moved into one of the recesses 450 and then the other end 140 of panel 100 is pushed upward so that a bent portion 150 of panel 100 clips over hook
member 400. In FIG. 3, one panel 100 is in an installed position and another panel 100 is shown being installed. FIG. 4 shows a plurality of panels 100 in the installed position.

[0056] FIGS. 5-7 show a carrier 300 in accordance with an example of embodiments of the invention. Carrier 300 has an upper surface 310 that, in this example is configured to receive a main beam 500. Upper surface 310 has a plurality of holes 320 that receive screws 600, or other fasteners, to attach main beam 500 to carrier 300 (see FIG. 7). In the case of a ceiling system, main beam 500 is attached by some means to a building structure or other support above the ceiling system. In some cases, first ends of wires are attached to main beam 500 and the other ends of the wires are attached to the building structure or other support. Other non-exclusive examples of attachment means to the building structure or other support are rods, hangers and clips. In this example, main beam 500 has a flange 530 that provides a stabilizing surface to mate with upper surface 310 of carrier 300, and also provides structure to which screws 600 can be fastened. Main beam 500 also has a web 520 and an upper portion 510 at the upper end of web 520. Web 520 and upper portion 510 provide structural rigidity to main beam 500 and also provide attachment points for wires, rods, hangers and clips.

[0057] Although carrier 300 is discussed above relative to an example where it is used with main beam 500 in a ceiling system, it is noted that carrier 300 can be used without a main beam in other applications. For example, carrier 300 can be fastened directly to building structure above the ceiling system. In the case of wall systems, carrier 300 can be fastened directly to building structure such as, for example, vertical building structure, or can be fastened to furring or other partition construction.

[0058] FIG. 5 shows carrier 300 having a plurality of hook members 400 that create a plurality of openings 700. In the example shown in FIG. 5, carrier 300 is stamped from a piece of sheet metal and then bent at slightly less than right angles to create a channel-like structure with hook members 400 extending down away from upper surface 310. Other methods of forming carrier 300 can also be used based on the strength needed, the importance of weight, esthetic requirements, the need for corrosion resistance, or other factors. For example, carrier 300 can be formed of plastic or a composite material if reducing weight or corrosion resistance is important and/or high strength is not important. Carrier 300 can be a cast or machined piece of metal if high strength and/or esthetics are important.
Each hook member 400 shown in FIG. 5 has a hooking portion 405 extending from it. All hooking portions 405 point in the same direction along the longitudinal direction of carrier 300. Embodiments of the invention provide hooking portions pointing in only one direction in order to make a smaller overall portion that the panels have to cover. As will be explained in more detail below, a feature of the invention is that a universal carrier can be used for systems that use different size panels. Some panels will span only one hook member, while other panels will span two, three, four, or more hook members. By making the hooking portions extend in only one direction, the overall length of the portion of the carrier that has to be spanned by a panel is smaller.

FIG. 8 shows main beam 500 with connection brackets 530 on each of its ends. Two main beams 500 can be connected end-to-end by way of a splicing feature such as, for example, one or more connection brackets 530 that attach, in this example, to web 520. Connection brackets 530 are shown as an example of one way to connect two main beams 500. Other methods of connecting two main beams can also be used, such as, for example, forming a protrusion in the main beam itself that overlaps a second main beam and can be screwed to the second main beam.

FIG. 9 shows an alternate example of carrier 300' that has holes 320' placed in slightly different locations (relative to hook members 400) than carrier 300 as shown in FIG. 5. The different hole location can better suit particular installations depending on where carrier 300 is cut.

FIG. 10 shows a specific example of the shape of opening 700 as formed by two adjacent hook members 400. The shape shown in FIG. 10 is best described in conjunction with FIG. 15. In this example, hook member 400 has the hooking portion 405 protruding in one direction only (to the right in FIG. 10) and has a notch 410 formed on the corner of hooking portion 405. Notch 410 provides an engagement feature for a first end 150 of a first panel (see FIG. 15). Hook member 400 has a corner 420 on an upper area of hooking portion 405 that provides a support for a second end 130 of a second panel (see FIG. 15). Second end 130 of a second panel rests on one or both of corner 420 and first end 150 of a first panel (see FIG. 15) in an installed state. Hook member 400 also has a wall 430 that provides a bearing surface for a second rising portion.
120 of the panel. In some embodiments, the panel is held in position on the carrier by a spring pressure exerted on notch 410 and wall 430, although this is not required in all embodiments.

[0063] FIG. 11 is a perspective view from below of a ceiling system in accordance with an exemplary embodiment of the invention. In this example, a perimeter frame 800 is provided at each of two opposite walls in a building space. One carrier 300 is attached at each end to one of the perimeter frames 800. A plurality of panels 100 are clipped onto carrier 300 to form a ceiling to the building space (some of the panels 100 are omitted in this drawing to show carrier 300). The panels at each end of the system in FIG. 11 are shown smaller than the full panels 100. When fitting a ceiling system to a particular building space, one or more panels might need to be cut for a proper fit. In this example, panels 1100 and 1200 are shown smaller than full panels 100. Embodiments of the invention include a bracket that retains these shortened panels 1100, 1200 so that they remain in place. These embodiments will be discussed in more detail below.

[0064] FIG. 12 shows the ceiling system of FIG. 11, but from above, and FIG. 14 shows the ceiling system of FIG. 11, but from the side. FIG. 15 shows the right end portion of FIG. 14 at a larger scale for clarity. FIG. 15 shows a full panel 100 and a partial panel 1100 in the installed position. In this example, panel 100 spans three hook members 400. To install panel 100, a second end 130 of panel 100 is inserted into an opening 700 with panel 100 being held at an angle relative to carrier 300. Panel 100 is then tilted toward horizontal as second end 130 contacts corner 420 of one hook member 400. As panel 100 continues to be tilted toward horizontal, a first end 150 of panel 100 slides over another hook member 400 and engages a notch 410 in hooking portion 405. As first end 150 engages notch 410, a second rising portion 120 of panel 100 slides past a wall 430 of hook member 400. In this embodiment, in an installed state, panel 100 is then prevented from moving to the left in FIG. 15 by second rising portion 120 coming into contact with wall 430. All of the panels of the ceiling system are then installed in a like manner, except for cut panels that are, for example, closest to the walls or around a light, diffuser, vent, sensor, sprinkler, or other obstruction.

[0065] As mentioned above, a feature of a carrier in accordance with the invention is that panels of different sizes can be used with one universal carrier design. FIGS. 16 and 17 show two examples of different size panels being used with a universal carrier 300. FIG. 16 shows panels 100 that bridge two hook members 400, while FIG. 17 shows panels 100 that bridge only one
hook member 400. In particular embodiments, hook members 400 are arranged on two inch centers so that panels 100 having nominal sizes equal to integer multiples of two inches (2", 4", 6", 8", 10", etc.) can be used with the same universal carrier 300. It is also noted that different size panels can be used on carrier 300 at the same time. In other words, for example, 4 inch and 6 inch panels can be alternated to give a particular esthetic result.

[0066] Because the panels that are closest to the walls of the building space often need to be cut in order to properly fit in the space that is left between the last full panel and the perimeter frame 800, either first end 150 or second end 130 of a panel ends up being removed. Removal of either end of panel 100 prevents the normal installation method described above from being used. Embodiments of the invention provided a special bracket for use in these situations.

[0067] As mentioned above, a problem can exist in related art systems when a panel has to be cut at, for example, the end of a particular ceiling installation in order to fit within the space left before a wall, light, diffuser, vent, sensor, sprinkler, or other obstruction. With some related art systems, this last panel can either (1) be left loose and be subject to falling from the ceiling (for example as a result of an earthquake), or (2) be fastened into place by screwing or riveting the panel to the perimeter frame. Neither of these solutions is ideal in that they either risk disassembly of the ceiling system or esthetically displeasing fasteners being visible. In addition, in some applications it is preferable for the cut panel to be attached to the carrier, but not to the perimeter frame. For example, particular installations in earthquake zones may require that the panel be allowed to move relative to the perimeter frame in order to reduce the risk of damage to the panel in the event of an earthquake.

[0068] FIG. 12 shows the two situations where a cut panel is used at the end of a run of ceiling. These two situations are shown in larger scale in FIGS. 15 and 18. FIG. 15 shows the situation in which second end 130 and second rising portion 120 are removed from panel 1100 in order to make panel 1100 shorter. FIG. 18 shows the situation in which first end 150 and first rising portion 140 are removed from panel 1200 in order to make panel 1200 shorter.

[0069] In the situation shown in FIG. 15, without second rising portion 120 to contact wall 430, panel 1100 can tend to move to the left in FIG. 15 and first end 1150 can become disengaged with notch 410. This situation is also shown in FIG. 20.
Embodiments of the invention provide a universal bracket 1300 (see FIG. 21-25) that prevents panel 1100 from moving in both of these above situations without using unsightly visible fasteners. Bracket 1300 has a base 1310 from which a middle portion 1320 extends at an angle that matches the portion of carrier 300 against which bracket 1300 will be located. In some exemplary embodiments, this angle is approximately 85 degrees, in other exemplary embodiments, this angle is a right angle. However, other angles can also be used. A ledge 1330 extends, in this example, from base 1310 at a right angle and a shelf 1340 extends from middle portion 1320, in this example, at an angle such that shelf 1340 is parallel to base 1310. A number of holes 1350 are provided for fastening bracket 1300 to carrier 300. As shown in FIG. 20, bracket 1300 attaches to carrier by way of, in this example, two screws.

In the situation shown in FIGS. 13, 15 and 20, ledge 1330 is positioned against first rising portion 1140 of panel 1100 to provide resistance to first end 1150 from disengaging notch 410 of hooking portion 405. Base 1310 also provides a surface that prevents lower surface 1110 of panel 1100 from rising up and away from the lower extension 810 of perimeter bracket 800.

In the situation shown in FIGS. 12 and 18, panel 1200 has a lower section 1210, a second rising portion 1220 and a second end 1230. Second end 1230 has an edge 1232 at its free end. Bracket 1300 is, in this example, screwed to carrier 300 so that notch 1360 of bracket 1300 is pressed against edge 1232 of panel 1200 and prevents panel 1200 from moving to the right in FIG. 18. In the case of full panel 100 in FIG. 18, first end 150 engages notch 410 of hooking portion 405 to prevent panel 100 from moving to the right in FIG. 18. Because the first end of panel 1200 has been removed, without bracket 1300 panel 1200 would be free to move to the right in FIG. 18.

FIG. 26 shows an alternate embodiment of the invention in which the ceiling system 10' produces a curved or wave shape. This is just one example of the various shapes that can be created using systems, such as, for example, ceiling and wall systems, in accordance with the invention.

As can be seen from this disclosure, the invention provides a solution to the problem of having to manufacture, inventory, and supply different carriers for each panel size and provides a solution to the problem of cut end panels not being securely fastened to the carrier.
CLAIMS

WHAT I S CLAIMED IS:

1. A building panel system comprising:
   a perimeter frame;
   a main beam attached to the perimeter frame;
   a carrier attached to the main beam, the carrier having
      a plurality of identical hook members, each of the hook members having a
   protruding hooking portion on only a first side of the hook member, and a non-hooking portion
   on a second side of the hook member, the second side being opposite the first side; and
   a plurality of panels removably attached to the carrier, each of the panels being attached
   to the carrier by engaging one of the hooking portions.

2. The building panel system of claim 1, wherein each of the panels is attached to the carrier
   by engaging two of the hooking portions.

3. The building panel system of any of the preceding claims, wherein the panels are ceiling
   panels.

4. The building panel system of any of claims 1-2, wherein the panels are wall panels.

5. The building panel system of any of the preceding claims, wherein each of the plurality
   of panels has a first end and a second end, the second end being opposite the first end along a
   longitudinal direction of the carrier,
the first end includes an engagement portion, and
the second end extends along the longitudinal direction of the carrier.

6. The building panel system of claim 5, wherein the hooking portion has a notch that engages the engagement portion of one of the panels.

7. The building panel system of any of claims 5-6, wherein the hook member includes a wall opposite to the hooking portion, the wall contacting a rising portion of one of the panels, the rising portion being closer to the second end than the first end.

8. The building panel system of any of the preceding claims, wherein the hook members are spaced every two inches along the carrier.

9. The building panel system of any of the preceding claims, wherein the carrier has two parallel rows of the hook members.

10. The building panel system of any of the preceding claims, wherein each of the panels has a first end and a second end, the building panel system further comprising an end panel bracket, the end panel bracket having
    a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and

14
a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier, wherein the universal end panel bracket is configured to be attached to the carrier.

11. A carrier configured for use with a building panel system, the building panel system having a perimeter frame, a main beam attached to the perimeter frame, and a plurality of panels, the carrier comprising:

   a main beam attachment surface configured to be attached to the main beam; and

   a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side,

   wherein the hook members are configured to receive the plurality of panels such that the panels are removably attached to the carrier, and

   the hook members are configured such that each of the panels is attachable to the carrier by engaging one of the hooking portions.

12. The carrier of claim 11, wherein the hook members are configured such that each of the panels is attachable to the carrier by engaging two of the hooking portions.

13. The carrier of any of the preceding claims, wherein the panels are ceiling panels.

14. The carrier of any of claims 11-12, wherein the panels are wall panels.
15. The carrier of any of the preceding claims, wherein each of the plurality of panels has a first end and a second end, the second end being opposite the first end along a longitudinal direction of the carrier, the first end includes an engagement portion, the second end extends along the longitudinal direction of the carrier, and

the hooking portion has a notch configured to engage the engagement portion of one of the panels.

16. The carrier of claim 15, wherein the hook member includes a wall opposite to the hooking portion, the wall contacting a rising portion of one of the panels, the rising portion being closer to the second end than the first end.

17. The carrier of any of the preceding claims, wherein the hook members are spaced every two inches along the carrier.

18. The carrier of any of the preceding claims, wherein the carrier has two parallel rows of the hook members.

19. A building panel system comprising:

a perimeter frame;

a main beam attached to the perimeter frame;
a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction, each of the hook members having

a first side and a second side opposite the first side, the first side and the second side being arranged relative to each other along the longitudinal direction of the carrier, and the first side and the second side being non-symmetrical, and

a protruding hooking portion on the first side; and

a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions.

20. The building panel system of claim 19, wherein each of the panels is attached to the carrier by engaging two of the hooking portions.

21. The building panel system of any of the preceding claims, wherein the panels are ceiling panels.

22. The building panel system of any of claims 19-20, wherein the panels are wall panels.

23. The building panel system of any of the preceding claims, wherein each of the plurality of panels has a first end and a second end, the second end being opposite the first end along a longitudinal direction of the carrier,

the first end includes an engagement portion, and

the second end extends along the longitudinal direction of the carrier.
24. The building panel system of claim 23, wherein the hooking portion has a notch that engages the engagement portion of one of the panels.

25. The building panel system of any of claims 23-24, wherein the hook member includes a wall opposite to the hooking portion, the wall contacting a rising portion of one of the panels, the rising portion being closer to the second end than the first end.

26. The building panel system of any of the preceding claims, wherein the hook members are spaced every two inches along the carrier.

27. The building panel system of any of the preceding claims, wherein the carrier has two parallel rows of the hook members.

28. The building panel system of any of the preceding claims, wherein each of the panels has a first end and a second end, the building panel system further comprising an end panel bracket, the end panel bracket having
   a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and
   a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier,
wherein the universal end panel bracket is configured to be attached to the carrier.

29. A building panel system comprising:
   a perimeter frame;
   a main beam attached to the perimeter frame;
   a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction, each of the hook members having
      a first side and a second side opposite the first side, the first side and the second side being arranged relative to each other along the longitudinal direction of the carrier, and
      a protruding hooking portion on the first side; and
   a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions,
   wherein one of the panels extends past and completely beyond a first one of the hook members without engaging the first one of the hook members.

30. The building panel system of claim 29, wherein each of the ceiling panels is attached to the carrier by engaging two of the hooking portions.

31. The building panel system of any of the preceding claims, wherein the panels are ceiling panels.

32. The building panel system of any of claims 29-30, wherein the panels are wall panels.
33. The building panel system of any of the preceding claims, wherein each of the plurality of panels has a first end and a second end, the second end being opposite the first end along a longitudinal direction of the carrier,
   the first end includes an engagement portion, and
   the second end extends along the longitudinal direction of the carrier.

34. The building panel system of claim 33, wherein the hooking portion has a notch that engages the engagement portion of one of the panels.

35. The building panel system of any of claims 33-34, wherein the hook member includes a wall opposite to the hooking portion, the wall contacting a rising portion of one of the panels, the rising portion being closer to the second end than the first end.

36. The building panel system of any of the preceding claims, wherein the hook members are spaced every two inches along the carrier.

37. The building panel system of any of the preceding claims, wherein the carrier has two parallel rows of the hook members.

38. The building panel system of any of the preceding claims, wherein each of the panels has a first end and a second end, the building panel system further comprising an end panel bracket, the end panel bracket having
a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and

a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier,

wherein the universal end panel bracket is configured to be attached to the carrier.

39. A building panel system comprising:

a perimeter frame;

a main beam attached to the perimeter frame;

a carrier attached to the main beam, the carrier having a longitudinal direction and a plurality of identical hook members arranged along the longitudinal direction and spaced at a distance d in the longitudinal direction, each of the hook members having

a first side and a second side opposite the first side, the first side and the second side being arranged relative to each other along the longitudinal direction of the carrier, and

a protruding hooking portion on the first side; and

a plurality of panels removably attached to the carrier, each of the panels being attached to the carrier by engaging one of the hooking portions,

wherein one of the panels extends in the longitudinal direction at least a distance D, where D is X times as large as d,

X is an integer, and

X is at least 2.
40. The building panel system of claim 39, wherein each of the panels is attached to the carrier by engaging two of the hooking portions.

41. The building panel system of any of the preceding claims, wherein the panels are ceiling panels.

42. The building panel system of any of claims 39-40, wherein the panels are wall panels.

43. The building panel system of any of the preceding claims, wherein each of the plurality of panels has a first end and a second end, the second end being opposite the first end along a longitudinal direction of the carrier,

   - the first end includes an engagement portion, and
   - the second end extends along the longitudinal direction of the carrier.

44. The building panel system of claim 43, wherein the hooking portion has a notch that engages the engagement portion of one of the panels.

45. The building panel system of any of claims 43-44, wherein the hook member includes a wall opposite to the hooking portion, the wall contacting a rising portion of one of the panels, the rising portion being closer to the second end than the first end.

46. The building panel system of any of the preceding claims, wherein d equals two inches.
47. The building panel system of any of the preceding claims, wherein the carrier has two parallel rows of the hook members.

48. The building panel system of any of the preceding claims, wherein each of the panels has a first end and a second end, the building panel system further comprising an end panel bracket, the end panel bracket having

   a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and

   a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier,

   wherein the universal end panel bracket is configured to be attached to the carrier.

49. An universal end panel bracket for use with a building panel system having a perimeter frame, a main beam attached to the perimeter frame, a carrier attached to the main beam, and a plurality of panels removably attached to the carrier, the carrier having a plurality of identical hook members, each of the hook members having a protruding hooking portion on only a first side of the hook member, and a non-hooking portion on a second side of the hook member, the second side being opposite the first side, each of the panels having a first end and a second end, and each of the panels being attached to the carrier by engaging one of the hooking portions, the universal end panel bracket comprising:
a notch configured to engage an edge of an uncut end of a first panel of the plurality of panels, the first panel having its first end cut off, the notch preventing movement of the first panel in a longitudinal direction of the carrier; and

a ledge configured to contact an inside surface of an uncut end of a second panel of the plurality of panels, the second panel having its second end cut off, the ledge supporting the second panel to prevent movement of the second panel in a longitudinal direction of the carrier,

wherein the universal end panel bracket is configured to be attached to the carrier.
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. □ Claims Nos.:
   because they relate to subject matter not required to be searched by this Authority, namely:

2. ☒ Claims Nos.: 6, 16, 24, 34, 44
   because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically: Claims 6, 16, 24, 34 and 44 are not clear because they refer to claims 5, 15, 23, 33 and 43 respectively, which do not comply with PCT Rule 6.4(a).

   because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of any additional fees.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant’s protest and, where applicable, the payment of a protest fee.

☒ The additional search fees were accompanied by the applicant’s protest but the applicable protest fee was not paid within the time limit specified in the invitation.

☒ No protest accompanied the payment of additional search fees.
A. CLASSIFICATION OF SUBJECT MATTER
E04B 9/22(2006.01)i, E04F 13/08(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
E04B 9/22; E04B 2/30; E04B 9/18; E04B 5/00; E04B 5/52; E04B 1/38; E04B 5/57; E04F 13/08

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility models

Electronic database consulted during the international search (name of database and, where practicable, search terms used)
eKOMPASS(KIPO internal) & Keywords: panel, main beam, carrier, hook member, ceiling panel, hooking portion

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Y</td>
<td>US 6336302 B1 (BRUGMAN et al.) 08 January 2002 See column 8, line 16 - column 10, line 18; claim 5; and figures 7-8</td>
<td>1-4, 11-12, 14, 19-20, 22, 29-30, 32, 39-40, 42, 49</td>
</tr>
<tr>
<td>Y</td>
<td>US 2004-0055239 AI (HANG, WEI ZHAN) 25 March 2004 See paragraphs [0015] - [0032] and figures 1-3, 4-1</td>
<td>1-4, 11-12, 14, 19-20, 22, 29-30, 32, 39-40, 42</td>
</tr>
<tr>
<td>Y</td>
<td>US 2011-0308185 AI (GERKES et al.) 22 December 2011 See paragraphs [0046] - [0056] and figures 16, 19</td>
<td>49</td>
</tr>
<tr>
<td>A</td>
<td>US 4441297 A (RIJNDERS, WILLEM) 10 April 1984 See column 3, line 34 - column 5, line 38; and figures 1-10</td>
<td>1-4, 11-12, 14, 19-20, 22, 29-30, 32, 39-40, 42, 49</td>
</tr>
<tr>
<td>A</td>
<td>EP 0137591 A2 (HUNTER DOUGLAS INDUSTRIES B.V.) 17 April 1985 See page 7, line 18 - page 10, line 2; and figures 1-4</td>
<td>1-4, 11-12, 14, 19-20, 22, 29-30, 32, 39-40, 42, 49</td>
</tr>
</tbody>
</table>

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:
  * "A" document defining the general state of the art which is not considered to be of particular relevance
  * "E" earlier application or patent but published on or after the international filing date
  * "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
  * "O" document referring to an oral disclosure, use, exhibition or other means
  * "P" document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
& document member of the same patent family

Date of the actual completion of the international search
22 December 2017 (22.12.2017)

Date of mailing of the international search report
22 December 2017 (22.12.2017)

Name and mailing address of the ISA/KR
International Application Division
Korean Intellectual Property Office
189 Cheongsa-ro, Seo-gu, Daejeon, 35208, Republic of Korea

Authorized officer
LEE, Chang Ho

Facsimile No. +82-42-481-8578
Telephone No. +82-42-481-8288

Form PCT/ISA/210 (second sheet) (January 2015)
<table>
<thead>
<tr>
<th>Patent document cited in search report</th>
<th>Publication date</th>
<th>Patent family member(s)</th>
<th>Publication date</th>
</tr>
</thead>
<tbody>
<tr>
<td>US 6336302 Bl</td>
<td>08/01/2002</td>
<td>AT 294294 T</td>
<td>15/05/2005</td>
</tr>
<tr>
<td></td>
<td></td>
<td>AT 344858 T</td>
<td>15/11/2006</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DE 69924933 T2</td>
<td>23/02/2006</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DE 69933951 T2</td>
<td>08/03/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 0987378 T3</td>
<td>29/08/2005</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 1522646 T3</td>
<td>19/03/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 0987378 A2</td>
<td>22/03/2000</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 0987378 Bl</td>
<td>27/04/2005</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 1522646 Al</td>
<td>13/04/2005</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ES 2237889 T3</td>
<td>01/08/2005</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ES 2271913 T3</td>
<td>16/04/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CN 1495323 A</td>
<td>12/05/2004</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CN 1495323 C</td>
<td>29/11/2006</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DE 60310652 T2</td>
<td>04/10/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 1387016 T3</td>
<td>07/05/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 1387016 Al</td>
<td>04/02/2004</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ES 2276014 T3</td>
<td>16/06/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>HK 1058385 Al</td>
<td>13/04/2007</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PL 209528 Bl</td>
<td>30/09/2011</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PL 361493 Al</td>
<td>09/02/2004</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TW 200416330 A</td>
<td>01/09/2004</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TW 1320813 A</td>
<td>21/02/2010</td>
</tr>
<tr>
<td></td>
<td></td>
<td>US 7322157 B2</td>
<td>29/01/2008</td>
</tr>
<tr>
<td></td>
<td></td>
<td>US 8739487 B2</td>
<td>03/06/2014</td>
</tr>
<tr>
<td>US 4441297 A</td>
<td>10/04/1984</td>
<td>JP 01-023627 B</td>
<td>08/05/1989</td>
</tr>
<tr>
<td></td>
<td></td>
<td>JP 57-015765 A</td>
<td>27/01/1982</td>
</tr>
<tr>
<td></td>
<td></td>
<td>AU 564198 B2</td>
<td>06/08/1987</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CA 1225222 A</td>
<td>11/08/1987</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 162302 B</td>
<td>07/10/1991</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 162302 C</td>
<td>16/03/1992</td>
</tr>
<tr>
<td></td>
<td></td>
<td>DK 392984 A</td>
<td>17/02/1985</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 0137591 A3</td>
<td>07/05/1986</td>
</tr>
<tr>
<td></td>
<td></td>
<td>EP 0137591 Bl</td>
<td>22/03/1989</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ES 293839 U</td>
<td>16/06/1987</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ES 293839 Y</td>
<td>01/12/1987</td>
</tr>
<tr>
<td></td>
<td></td>
<td>GB 2145130 A</td>
<td>20/03/1985</td>
</tr>
<tr>
<td></td>
<td></td>
<td>GB 2145130 B</td>
<td>13/08/1986</td>
</tr>
<tr>
<td></td>
<td></td>
<td>JP 03-037619 H</td>
<td>06/06/1991</td>
</tr>
<tr>
<td></td>
<td></td>
<td>JP 60-062356 A</td>
<td>10/04/1985</td>
</tr>
<tr>
<td>Patent document cited in search report</td>
<td>Publication date</td>
<td>Patent family member(s)</td>
<td>Publication date</td>
</tr>
<tr>
<td>----------------------------------------</td>
<td>-----------------</td>
<td>-------------------------</td>
<td>-----------------</td>
</tr>
<tr>
<td>US 4671041 A</td>
<td>09/06/1987</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ZA 8406341 B</td>
<td>27/03/1985</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>