(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
20 February 2020 (20.02.2020)

WIPO | PCT

(10) International Publication Number
WO 2020/037189 A1

(51) International Patent Classification:
A61K 31/415 (2006.01) *A61K 47/02* (2006.01)
A61K 9/20 (2006.01)

(21) International Application Number:
PCT/US2019/046789

(22) International Filing Date:
16 August 2019 (16.08.2019)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
62/765,154 17 August 2018 (17.08.2018) US

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(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,

(54) Title: FORMULATIONS OF AG10

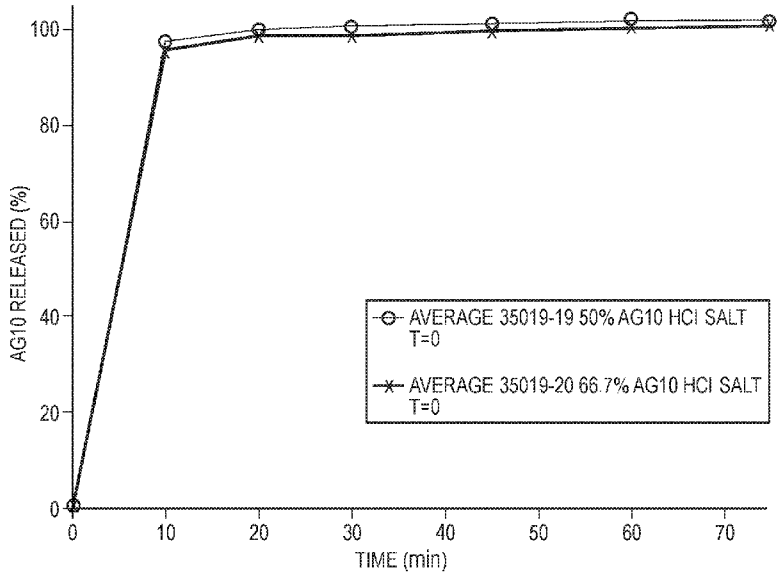

FIG. 3

(57) Abstract: The present disclosure provides high-load tablet formulations of AG10 or a pharmaceutically acceptable salt thereof. In some aspects, provided herein are table formulations of AG10 or a pharmaceutically acceptable salt thereof that include at least 40% or more AG10 by weight and at least one pharmaceutical excipient selected from one or more fillers, one or more binders, one or more disintegrants, and one or more lubricants.

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[Continued on next page]

TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*

FORMULATIONS OF AG10

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of priority under 35 U.S.C § 119(e) to U.S. Provisional Application Serial No. 62/765,154 filed August 17, 2018, the disclosure of which is incorporated herein by reference in its entirety.

STATEMENT AS TO RIGHTS TO INVENTIONS MADE UNDER FEDERALLY SPONSORED RESEARCH AND DEVELOPMENT

[0002] NOT APPLICABLE

REFERENCE TO A "SEQUENCE LISTING," A TABLE, OR A COMPUTER PROGRAM LISTING APPENDIX SUBMITTED ON A COMPACT DISK

[0003] NOT APPLICABLE

BACKGROUND OF THE INVENTION

[0004] Aberrant protein interaction and aggregation, either through protein misfolding or over activation of a signaling pathway is the underlying cause of a large number of human degenerative diseases. As such, targeting protein protein interactions (PPIs) is of therapeutic interest.

[0005] To date approved inhibitors of PPIs are proteins rather than small-molecule inhibitors. For example, therapeutic monoclonal antibodies (mAbs) are used in treating cancer, autoimmune, infectious, and neuodegenerative diseases. Therapeutic mAbs are costly to manufacture, they require administration by injection, and can illicit an immune-response in the patient. For these reasons the development of small-molecule inhibitors of PPIs remains of interest.

[0006] One example of aberrant protein aggregation is the soluble protein transthyretin (TTR or prealbumin). Wild type (WT) TTR is a 55 kDa homotetrameric protein present in blood and cerebrospinal fluid. When dissociated from its homoteramer ic form, WT TTR dimers can misfold into amyloidogenic monomers. The formation of amyloidogenic monomers has observed with WT TTR as well as more than 100 different mutated variants.

Research has shown that stabilizing the tetrameric form of TTR inhibits the misfolding of amyloidogenic monomers and subsequent TTR amyloid formation.

[0007] Recent work has identified 3-(3-(3,5-dimethyl-1H-pyrazol-4-yl)propoxy)-4-fluorobenzoic acid (AG10) as a promising candidate to treat TTR amyloid related diseases such as TTR amyloid cardiomyopathy and ATTR polyneuropathy. This compound has been disclosed in WO 2014/100227. Despite the disclosure of this compound, improved pharmaceutical formulations that provide increased stability and consistent pharmacokinetic data remain elusive.

[0008] As such, there exists a need to produce pharmaceutical formulations suitable for administration to humans or other animals. The present disclosure addresses these needs and provides related advantages as well.

BRIEF SUMMARY OF THE INVENTION

[0009] The present disclosure provides high-load tablet formulations of AG10 or a pharmaceutically acceptable salt thereof and at least one pharmaceutical excipient selected from one or more fillers, one or more binders, one or more disintegrants, and one or more lubricants. In some embodiments, the tablet formulation is coated with a coating agent.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] **FIG. 1** illustrates the process flow diagram for preparing the AG10 formulations described in **Example 2**.

[0011] **FIG. 2** shows images of the AG10 HCl coated tablets prepared in **Example 2.**

[0012] **FIG. 3** show the dissolution profile for AG10 solid tablets formulations described in **Example 2**.

[0013] **FIG. 4** illustrates the process flow diagram for preparing the AG10 formulations described in **Example 3.**

[0014] **FIG. 5** illustrates the process flow for aqueous coating suspension preparation or preparing the AG10 formulations described in **Example 3**.

[0015] **FIG. 6** shows images illustrating the lack of tablet edge's erosion after friability test for L018A (High hardness, Left), and L018B (Middle hardness, Right) (at 33.0% AG10).

[0016] **FIG. 7** shows images of major tablet edge's erosion after friability test for L016 (Left), and for L017 (Right) (Both formulations have a 40% AG10 load and maximum hardness).

[0017] **FIG. 8** illustrates the process Flow Diagram for the 33% AG10 HCl Tablets described in **Example 4**.

[0018] **FIG. 9** illustrates the process Flow Diagram for the 66.7% AG10 HCl Tablets described in **Example 4**.

[0019] **FIG. 10** shows the dissolution profile of 33.3% AG10 HCl tablets after storage under 40°C/75% RH Conditions. T=0 (open triangles); T= 1 Month (open diamonds) T= 3 Months (filled circles); T=6 months (filled squares).

[0020] **FIG. 11** shows the dissolution profile of 66.7% AG10 HCl tablets after storage under 40°C/75% RH Conditions. T=0 (open triangles); T= 3 Months (filled circles); T=6 months (filled squares).

DETAILED DESCRIPTION OF THE INVENTION

I. General

[0021] The present disclosure is based, in part, on the discovery that formulations containing 40% or more AG10 can be successfully prepared as tablets. These tablets are particularly well suited for administration to human and animal subjects alike because these amounts meet the necessary stability and pharmacokinetic requirements for oral formulations. Other formulations, such as capsules, fail to meet these needs.

[0022] High-load immediate release AG10 tablets were successfully achieved using a high grade microcrystalline cellulose. In contrast, tablet formulations exceeding 33.3% AG10 using standard grades of microcrystalline cellulose showed signs of tablet erosion after friability tests and reduced dissolution rates after extended storage times.

II. Definitions

[0023] Unless specifically indicated otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by those of ordinary skill in the art to which this invention belongs. In addition, any method or material similar or equivalent to a method

or material described herein can be used in the practice of the present invention. For purposes of the present invention, the following terms are defined.

[0024] The terms “a,” “an,” or “the” as used herein not only include aspects with one member, but also include aspects with more than one member. For instance, the singular forms “a,” “an,” and “the” include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to “a cell” includes a plurality of such cells and reference to “the agent” includes reference to one or more agents known to those skilled in the art, and so forth.

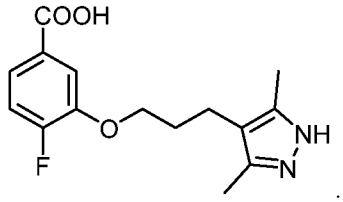
[0025] As used herein, the term "about" means a range of values including the specified value, which a person of ordinary skill in the art would consider reasonably similar to the specified value. In some embodiments, the term "about" means within a standard deviation using measurements generally acceptable in the art. In some embodiments, about means a range extending to +/- 10% of the specified value. In some embodiments, about means the specified value.

[0026] The term “tablet” refers to solid pharmaceutical formulations with and without a coating. The term “tablet” also refers to tablets having one, two, three or even more layers, wherein each of the before mentioned types of tablets may be without or with one or more coatings. In some embodiments, tablets of the present disclosure can be prepared by roller compaction or other suitable means known in the art. The term “tablet” also comprises mini, melt, chewable, effervescent and orally disintegrating tablets. Tablets include AG10 and at least and one pharmaceutical excipient selected from one or more fillers, one or more binders, one or more disintegrants, and one or more lubricants. Optionally, a coating agent is also included. For the purposes of calculating percent weight of the tablet formulation, the amount of coating agent is not included in the calculation. That is, the percent weights reported herein are of the uncoated tablet.

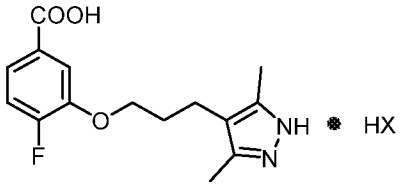
[0027] The term “salt” refers to acid or base salts of the compounds of the present disclosure. Illustrative examples of pharmaceutically acceptable salts are mineral acid (hydrochloric acid, hydrobromic acid, phosphoric acid, and the like) salts, organic acid (acetic acid, propionic acid, glutamic acid, citric acid and the like) salts, quaternary ammonium (methyl iodide, ethyl iodide, and the like) salts. It is understood that the pharmaceutically acceptable salts are non-toxic. Additional information on suitable pharmaceutically acceptable salts can be found in Remington's Pharmaceutical Sciences, 17th ed., Mack Publishing Company, Easton, Pa., 1985, which is incorporated herein by reference.

III. Embodiments of the Disclosure

[0028] The present disclosure provides, inter alia, tablet formulations of AG10 or a pharmaceutically acceptable salt thereof. AG10 is a compound having the formula:



[0029] In some embodiments, a pharmaceutically acceptable salt of AG10 is corresponds to Formula I.



(I),

wherein X is a pharmaceutically acceptable anion of a protic acid.

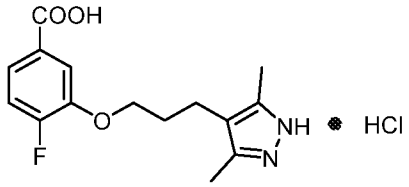
[0030] A variety of protic acids are suitable for making a pharmaceutically acceptable salt of

Formula I. It can be seen that the pharmaceutically acceptable anion of the protic acid is dependent upon the protic acid used. For example, protic acids useful in the present disclosure include hydrochloric acid, hydrobromic acid, sulfonic acid, tosylic acid (p-toluenesulfonic acid), methanesulfonic acid, nitric acid, or acetic acid. Thus, pharmaceutically acceptable anions of a protic acid include chloride (Cl^-), bromide (Br^-), sulfonate ($HS(O)_2O^-$), tosylate (TsO^-), mesylate (MsO^-), nitrate (NO_3^-) and acetate ($CH_3C(O)O^-$), or combinations thereof.

[0031] In some embodiments, the pharmaceutically acceptable anion of a protic acid is mesylate.

[0032] In some embodiments, the pharmaceutically acceptable anion of a protic acid is tosylate.

[0033] In some embodiments, the pharmaceutically acceptable anion of a protic acid is chloride, and the pharmaceutically acceptable salt of Formula I is represented by Formula (Ia)



(Ia).

[0034] Pharmaceutically acceptable salts of Formula I can be produced using a number of conventional means in the art. For example, the free acid form of a compound of Formula I may be contacted with a stoichiometric amount of the appropriate acid in water, an organic solvent, or a mixture of the two. In some embodiments, pharmaceutically acceptable salts of Formula I are made in nonaqueous media such as an ether, ethyl acetate, ethanol, isopropanol, or acetonitrile. In some embodiments, the pharmaceutically acceptable salts of Formula I are made by dissolving a compound of Formula IX in water, adding a suitable amount of HX to form a mixture, and adding a nonaqueous solvent, such as the nonaqueous media described above to crystallize the salt. In some embodiments, a suitable amount of HX is a stoichiometric amount. It is understood the HX comprises a hydrogen and an X is a pharmaceutically acceptable anion of a protic acid as defined above.

[0035] The tablet formulations of the present disclosure can include, for example, about 40 to 85 or about 50 to 75% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 50% to 70% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 50% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 66.7% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 75% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 80% by weight of AG10 or a pharmaceutically acceptable salt thereof. In some embodiments, the tablet formulations contain about 85% by weight of AG10 or a pharmaceutically acceptable salt thereof.

[0036] The amount of AG10 or a pharmaceutically acceptable salt thereof, in a tablet formulation can be about 0.1 to about 500 mg, about 0.1 to about 250 mg, or about 0.1 to about 100 mg. In some embodiments, the amount of AG10 present in a tablet formulation is about 10, 25, 50, 100, 200, 300, 400, or 500 mg. In some embodiments, the amount of AG10 present in a tablet formulation is about 50, 100, 200, or 400 mg. In some embodiments, the total weight (e.g., active ingredients plus excipients – not including coating) of the tablet

formulation is about 50 to about 1500 mg. For example, the total weight of the solid dosage form is about 100, 150, 200, 300, 400, 500, 600, 700, 800, 900, 1000, or 1500 mg.

[0037] The tablet formulations of the present disclosure can include at least one ingredient selected from one or more fillers, one or more binders, one or more disintegrates, and one or more lubricants or other ingredient. In some embodiments, the tablet formulation comprises one or more excipients selected from a high grade microcrystalline filler, an inorganic salt filler, a disintegrant, and a lubricant.

[0038] In some embodiments, the tablet formulations of the present disclosure include one or more fillers. Suitable fillers are described below. In some embodiments, the one or more fillers are present in an amount of about 1 to 60, 5 to 55, 10 to 50, or 15 to 45% by weight. In some embodiments, one or more fillers are present in about 42.5% by weight. In some embodiments, one or more fillers are present in about 25.8% by weight. In some embodiments, one or more fillers are present in about 17.5% by weight.

[0039] In some embodiments, tablet formulations of the present disclosure include one to three fillers. In some embodiments, tablet formulations of the present disclosure include one to two fillers. In some embodiments, tablet formulations of the present disclosure include two fillers.

[0040] Suitable fillers include, for example, oligosaccharides (e.g., lactose), sugars, starches, modified starches, sugar alcohols (e.g. mannitol, sorbitol, xylitol, lactitol), inorganic salts, cellulose derivatives (e.g. microcrystalline cellulose, silicified microcrystalline cellulose, cellulose, hypromellose), calcium sulfate, aluminum and magnesium silicate complexes and oxides, and the like. Example of inorganic salt fillers include a phosphate salt, such as dibasic calcium phosphate dehydrate, salts of sulfates, and silicon dioxide. In some embodiments, the one or more fillers include cellulose derivatives or alkaline earth metal salts of chloride, phosphates, sulfates, and the like. In some embodiments, the one or more fillers include a cellulose derivative and an inorganic salt. In some embodiments, the one or more fillers are microcrystalline cellulose and silicon dioxide. In some embodiments, the one or more fillers are microcrystalline cellulose. In some embodiments, the microcrystalline cellulose is a high grade microcrystalline cellulose.

[0041] A high grade microcrystalline cellulose is a cellulose derived product that has specific properties that are not the dominant features in more standard preparations of microcrystalline cellulose. For example, in some embodiments, a high grade microcrystalline

cellulose is characterized by cellulose polymers with spherical morphology and porous structure. These properties are found in UF grade microcrystalline cellulose from CEOLUS™ (e.g. UF-702 and UF-711) and similar available products. In some embodiments, a high grade microcrystalline cellulose is characterized by cellulose polymers with needle-like particle shape. These properties are found in KG grade microcrystalline cellulose from CEOLUS™ (e.g. KG-802 and KG-1000).

[0042] The high grade cellulose filler can be present in an amount of about 1 to 60% by weight. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 5 to 55% by weight. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 10 to 50% by weight. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 15 to 45% by weight. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, or 45% by weight. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 17%. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 26%. In some embodiments, the high grade microcrystalline cellulose is present in an amount of about 42%.

[0043] In some embodiments, the tablet formulations of the present disclosure include one or more binders. Suitable binders are described below. In some embodiments, the one or more binders are present in an amount of about 0.5 to 15, about 0.5 to 10, or about 1 to 10% by weight. In some embodiments, the one or more binders are present in an amount of about 3 to 8% by weight. In some embodiments, the one or more binders are present in an amount of about 1, 2, 3, 4, 5, 6, 7, 8, 9, or 10% by weight. In some embodiments, the one or more binders are present in about 5% by weight.

[0044] In some embodiments, tablet formulations of the present disclosure include one to three binders. In some embodiments, tablet formulations of the present disclosure include one binder.

[0045] Suitable binders include, for example, povidone, lactose, starches, modified starches, sugars, gum acacia, gum tragacanth, guar gum, pectin, wax binders, methylcellulose, carboxymethylcellulose, hydroxypropyl methylcellulose, hydroxyethyl cellulose, hydroxypropyl cellulose, copolyvidone, gelatin, sodium alginate, and the like. Non-cellulosic binders include polymeric and other binders lacking a cellulose backbone.

Examples of non-cellulosic binders include povidone, lactose, starches, modified starches, gums, guar gum, pectin, waxes, gelatins, alginates, and the like. In some embodiments, formulations contain a non-cellulosic binder such as povidone or copovidone. In some embodiments, the non-cellulosic binder is copovidone.

[0046] In some embodiments, the tablet formulations of the present disclosure include one or more disintegrants. Suitable disintegrants are described below. In some embodiments, the one or more disintegrants are present in an amount of about 1 to 15, about 1 to about 12, or about 1 to about 10% by weight. In some embodiments, one or more disintegrants are present in about 3-8% by weight. In some embodiments, the formulations contain about 3, 4, 5, 6, 7, or 8% by weight of disintegrant. In some embodiments, the formulations contain about 5% by weight of disintegrant. In some embodiments, the formulations contain about 6% by weight of disintegrant.

[0047] In some embodiments, tablet formulations of the present disclosure include one to three disintegrants. In some embodiments, tablet formulations of the present disclosure include one disintegrant.

[0048] Suitable disintegrants include, for example, croscarmellose sodium, crospovidone, polyvinylpyrrolidone, sodium starch glycolate, corn starch. In some embodiments, the formulations contain a disintegrant such as sodium starch glycolate or crospovidone. In some embodiments, the disintegrant is croscarmellose sodium.

[0049] In some embodiments, the tablet formulations of the present disclosure include one or more lubricants. Suitable lubricants are described below. In some embodiments, the one or more lubricants are present in an amount of about 0.1 to 8, 0.5 to 5, 0.5 to 3% by weight. In some embodiments, one or more lubricants are present in an amount of about 0.5, 0.75, 1, 1.5, 2, 3, 4, or 5% by weight. In some embodiments, one or more lubricants are present in an amount of about 2% by weight. In some embodiments, one or more lubricants are present in an amount of about 1.5% by weight.

[0050] In some embodiments, tablet formulations of the present disclosure include one to three lubricants. In some embodiments, tablet formulations of the present disclosure include one lubricant.

[0051] Suitable lubricants include, for example, magnesium stearate, stearic acid, palmitic acid, calcium stearate, talc, carnauba wax, hydrogenated vegetable oils, mineral oil,

polyethylene glycols, and sodium stearyl fumarate. In some embodiments, the one or more lubricants are magnesium stearate and/or sodium stearyl fumarate. In some embodiments, the one or more lubricants is magnesium stearate.

[0052] Other suitable fillers, binders, disintegrants, lubricants and other excipients which may be used are described in Handbook of Pharmaceutical Excipients, 2nd Edition, American Lachman, Leon, 1976; Pharmaceutical Dosage Forms: Tablets Volume 1, 2nd Edition, Lieberman, Herbert A., et al, 1989; Modern Pharmaceutics, Banker, Gilbert and Rhodes, Christopher T, 1979; and Remington's Pharmaceutical Sciences, 15th Edition, 1975, each of which is incorporated herein by reference in its entirety.

[0053] In some embodiments, the tablet is coated with a coating agent. Suitable coating agents include ethylcellulose, polymethacrylates, as well as coating products sold by OPADRY™. In some embodiments, the coating agent is Opadry Clear, Opadry Blue 13B50579, Opadry White 33628707, Opadrya QX 321A180025, or Opadry II (33G28707). In some embodiments the coating agent is Opadry White 33628707. In some embodiments the coating agent is Opadry QX 321A180025. In some embodiments the coating agent is Opadry II (33G28707). For the purposes of calculating percent weight of the tablet formulation, the amount of coating agent is not included in the calculation. That is, the percent weights reported herein are of the uncoated tablet.

[0054] In some embodiments, the tablet formulation contains about 40 to 85% by weight of AG10 or a pharmaceutically acceptable salt thereof; about 5 to 55% by weight of one or more fillers; about 0 to 15% by weight of one or more binders; about 1 to 15% by weight of one or more disintegrants; and about 0.1 to 8% by weight of one or more lubricants. In some embodiments, the noted formulation includes a coating agent.

[0055] In some embodiments, the tablet formulation contains about 50 to 75% by weight of AG10 or a pharmaceutically acceptable salt thereof; about 10 to 50% by weight of one or more fillers; about 3 to about 8% by weight of one or more disintegrants; and 0.5 to 3% by weight of one or more lubricants. In some embodiments, the noted formulation includes a coating agent.

[0056] In some embodiments, the tablet formulation contains about 50% by weight of AG10 or a pharmaceutically acceptable salt thereof; about 42.5% by weight of one or more fillers; about 6% by weight of a disintegrant; and about 1.5% by weight of a lubricant. In some embodiments, the noted formulation includes a coating agent.

[0057] In some embodiments, the tablet formulation contains about 66.7% by weight of AG10 or a pharmaceutically acceptable salt thereof; about 25.8% by weight of one or more fillers; about 6% by weight of a disintegrant; and about 1.5% by weight of a lubricant. In some embodiments, the noted formulation includes a coating agent.

[0058] In some embodiments, the tablet formulation contains about 75% by weight of AG10 or a pharmaceutically acceptable salt thereof; about 17.5% by weight of one or more fillers; about 6% by weight of a disintegrant; and about 1.5% by weight of a lubricant. In some embodiments, the noted formulation includes a coating agent.

[0059] In some embodiments, the tablet formulation of the present disclosure are at least 75% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm. In some embodiments, the tablet formulation of the present disclosure are at least 85% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm. In some embodiments, the tablet formulation of the present disclosure are at least 95% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm. In some embodiments, the tablet is tested was prepared within a week of the dissolution test. In some embodiments, the tablet is tested was prepared at least a month before performing the dissolution test. In some embodiments, the tablet is tested was prepared at least a three months before performing the dissolution test. In some embodiments, the tablet is tested was prepared at least six months before performing the dissolution test. In some embodiments, the tablet was incubated for one month at 25°C with 60% relative humidity (RH) before performing the dissolution test. In some embodiments, the tablet was incubated for two months at 25°C with 60% relative humidity (RH) before performing the dissolution test. In some embodiments, the tablet was incubated for three months at 25°C with 60% relative humidity (RH) before performing the dissolution test. In some embodiments, the tablet was incubated for one month at 40°C with 75% relative humidity (RH) before performing the dissolution test. In some embodiments, the tablet was incubated for three months at 40°C with 75% relative humidity (RH) before performing the dissolution test. In some embodiments, the tablet was incubated for six months at 40°C with 75% relative humidity (RH) before performing the dissolution test.

IV. Examples

[0060] The following examples are offered to illustrate, but not to limit, the claimed invention.

Example 1: Capsule & Tablet Evaluation, Capsules provide inconsistent oral pharmacokinetic data

[0061] Pharmacokinetics of AG10 were determined when administered once daily to dogs via oral gavage at 20, 60, and 200 mg/kg for 3 days (Study No. 1). Each group consisted of two animals/sex/group. Blood samples were collected from each animal on Day 1 at pre-dose, 0.25, 0.5, 1, 2, 4, 8, 12 and 24 hours post-dose, Day 3 at pre-dose, 0.25, 0.5, 1, 2, 4, 8, 12, 24, 48 and 72 hr post-dose. Plasma samples were assayed for AG10 by LC-MS/MS. In general, no sex differences in AG10 mean C_{max} and AUC_{0-24} values were observed; therefore, results for the 20 mg/kg dose group are presented as combined sex values in **Table 1** below.

[0062] The pharmacokinetics of AG10 were also determined following oral administration in non-naïve male and female beagle dogs (Study No. 2). The study design included three treatment groups (n=2/sex/group). Groups 1 and 2 received 5 mg/kg and 20 mg/kg AG10 in 0.5% methylcellulose (MC) formulations respectively. Group 3 animals received 20 mg/kg AG10 in gelatin capsule form. Blood samples were collected at pre-dose and approximately 2, 4, 6, 8, 12, and 24 hours post-dose. Plasma samples were assayed for AG10 by LC-MS/MS. Plasma exposures (AUC_{0-24}) of AG10 in dogs administered 20 mg/kg AG10 as a suspension in 0.5% methylcellulose were similar to those obtained in Study No. 1 (**Table 1**). Plasma exposures of AG10 were also similar in dogs which were administered the same dose of AG10 either as a suspension in 0.5% methylcellulose or as a gelatin capsule without any excipients.

[0063] AG10 was administered orally to 4 male beagle dogs each as a 50 mg tablet, 200 mg tablet, and a 200 mg capsule (No. 3). Blood samples were collected at pre-dose and approximately 0.25, 0.5, 1, 2, 4, 8, 24, 48, 72 and 96 hours post-dose. Plasma samples were assayed for AG10 by LC-MS/MS. The C_{max} and AUC_{0-inf} values for dogs dosed with 200 mg tablets and 200 mg capsules were not significantly different ($P < 0.05$) as determined by an unpaired t-test (P values of 0.0788 and 0.0995 for C_{max} and AUC_{0-inf} respectively).

Table 1: Comparison of the Pharmacokinetics of Various Formulations of AG10 Administered by Oral Gavage to Dogs

Study	Formulation	Dose	Sex	C_{max} (µg/mL)	AUC_{0-24} (µg*hr/mL)
No. 1	0.5% MC	20 mg/kg	MF	16.1	69.1
No. 2	0.5% MC	20 mg/kg	MF	8.10	71.2
	Capsule	20 mg/kg	MF	10.3	89.3
No. 3	Tablet	50 mg	M	4.66	41.5
	Tablet	200 mg	M	13.0	88.0
	Capsule	200 mg	M	9.33	65.7

[0064] In dog studies comparing methylcellulose formulations of AG10, time to maximal concentration (Tmax) was 0.44 ± 0.38 hr in study No. 1 and 2.5 ± 1 hr in study No. 2. The capsule in study No. 2 was formulated without excipients and showed lower variability (Tmax = 2 ± 0 hr) than the methylcellulose comparator. In study No. 3, even though the maximal exposure of AG10 tablets was comparable to that of the capsule, animal to animal variability in absorption of AG10 was greater in the four animals orally dosed with capsule containing excipients. For the 50 mg tablets, time to maximal concentration (Tmax) was 0.500 ± 0 hr, for the 200 mg tablets, Tmax was at 1.00 ± 0 hr. For 200 mg capsules with excipient, Tmax was more variable at 1.38 ± 0.750 hr. Thus, in the head to head comparison, tablets produced more consistent oral absorption of AG10.

Example 2: High-Load Immediate Release Tablet Formulations of AG10

[0065] The following Example describes the successful preparation of tablet formulations containing high amounts of AG10.

[0066] Three tablet formulations containing differing amounts of AG10 were prepared. **Table 2** provides information on the relative amounts of components used in each formulation.

Table 2: High-Load AG10 Tablet Formulations

Ingredient	Grade	Batch 1	Batch 2	Batch 3
INTRAGRANULAR				
AG10 (HCl salt)		**50.00**	**66.67**	**75.00**
Microcrystalline Cellulose	Ceolus UF711	32.25	20.58	12.25
Croscarmellose Sodium	SDW-802	3.00	3.00	3.00
Silicon Dioxide	Syloid 244	0.25	0.25	0.25
Magnesium Stearate	Ligamed MF-2-K	0.75	0.75	0.75

EXTRAGRANULAR				
Microcrystalline Cellulose	Ceolus UF711	10.00	5.00	5.00
Croscarmellose Sodium	SDW-802 or Ac-Di-Sol SD-711	3.00	3.00	3.00
Magnesium Stearate	Ligamed MF-2-K	0.75	0.75	0.75
Total		100.00	100.00	100.00

[0067] After compression, the tablets were film coated with OpadryQX white.

[0068] Tablets were prepared using the general diagram provided in **FIG. 1**. **Table 3** below, provides an exemplary amounts used in formulating a tablet formulation with 66.7% AG10 HCl (Batch 2), and **Table 4** and **Table 5** provide a list of equipment used and a summary of the steps performed to prepare the tablet formulation. Similar processes were performed when preparing Batch 1 and Batch 3, referenced in **Table 2**.

Table 3: High-Load AG10 Tablet Formulations

Item No.	Ingredient	Grade	Batch 2
	INTRAGRANULAR		
1	**AG10 (HCl salt)**		937.62 g
2	**Microcrystalline Cellulose**	Ceolus UF711	219.11
3	**Croscarmellose Sodium**	SDW-802	42.19
4	**Silicon Dioxide**	Syloid 244	3.52
5	**Magnesium Stearate**	Ligamed MF-2-K	10.55
	EXTRAGRANULAR		
6	**Microcrystalline Cellulose**	Ceolus UF711	133.13
7	**Croscarmellose Sodium**	SDW-802 or Ac-Di-Sol SD-711	39.94
8	**Magnesium Stearate**	Ligamed MF-2-K	9.99

Table 4: Equipment Used

Items Used	
Maxiblender	Sterile singe use scoop
16 qt tote	Bosch press, TPR 200
Sample thief	Caliper
#20 ss Mesh sieve	Tablet Hardness tester

#30 ss Mesh sieve	Solidlab 1 coater
Sieve Pan	13' coating pan

Table 5: Summary of Procedure

<table>
<tr><td>• Transfer item No. 1, 2, and 3 into 16-quart tote</td></tr>
<tr><td>• Blend for 5 minutes at 25 rpm</td></tr>
<tr><td>• Take small portion of blend in previous step and mix with item No. 4, sieve blend through a #30 mesh sieve, transfer blend with item No. 4 into the 16-quart tote</td></tr>
<tr><td>• Blend for 5 minutes at 25 rpm</td></tr>
<tr><td>• Transfer item No. 5 into the 16-quart tote</td></tr>
<tr><td>• Blend for 3 minutes at 25 rpm</td></tr>
<tr><td>• Transfer blend into the roller compactor with the following settings
<table>
<tr><td>Gap Width</td><td>2.0 (1.0 – 3.0) mm</td></tr>
<tr><td>Compaction Force</td><td>8.0 (2 – 10) kN/cm</td></tr>
<tr><td>Granulator Speed Clockwise</td><td>65 (25-125) rpm</td></tr>
<tr><td>Granulator Speed Counter Clockwise</td><td>65 (25-125) rpm</td></tr>
<tr><td>Granulator Angle Clockwise</td><td>360º</td></tr>
<tr><td>Granulator Angle Counter Clockwise</td><td>330º</td></tr>
<tr><td>Tampt to feed auger ration</td><td>185 (100 – 300) %</td></tr>
<tr><td>Agitatory Speed</td><td>6 (1- 20) rpm</td></tr>
<tr><td>Gap between granulator screen and granulator</td><td>1.25 mm</td></tr>
<tr><td>Gap control</td><td>On</td></tr>
<tr><td>Torque control</td><td>Off</td></tr>
<tr><td>Feed factor</td><td>0.60 (0.30-0.80)</td></tr>
<tr><td>PID</td><td>2/12,000/0</td></tr>
</table></td></tr>
<tr><td>• Adjust amounts of extragranular components (item No. 6, 7, and 8) based on yield of milled granules</td></tr>
<tr><td>• Transfer milled granules to 16 quart tote, add item No. 6 and 7, and blend for 5 minutes at 25 rpm</td></tr>
<tr><td>• Add item No. 8 to 16-quarte tote and blend for 3 minutes at 25 rpm</td></tr>
<tr><td>• Compress the blend in a Bosch Press using the following parameters
<table>
<tr><td>Feeder Speed</td><td>8-10</td></tr>
<tr><td>Press Speed</td><td>20 RPM</td></tr>
<tr><td>Pre-Compression Force</td><td>1.3-1.5 kN</td></tr>
<tr><td>Compression Force</td><td>19.5-21.7 kN</td></tr>
</table></td></tr>
<tr><td>• Coat tablets with Opadry QX 321A180025 using known methods in the art</td></tr>
</table>

[0069] A picture of a 50% (w/w) and a 66.7 (w/w) AG10 HCl coated tablets are shown in **FIG. 2**. The 50 % tablet was compressed with 8 x 17.5 mm capsule shaped tooling, while 66.7 % tablet was compressed at 7.5 x 15 mm capsule tooling. Physical properties of the two displayed tablets are summarized in **Table 6**.

Table 6: Summary of Physical Properties

Formulation Description	Average Thickness (mm)	Average Hardness (kP)	Disintegration Time (mm:ss)	Bulk Density (g/mL)	Tapped Density (g/mL)	Friability (%)
50% w/w HCl salt	6.18	21.7	1:00	0.53	0.70	0.0
66.7% w/w HCl salt	5.96	16.6	0:45	0.57	0.69	0.0

[0070] *Measurement of friability:* Friability of the tablets, as reported in **Table 6**, was evaluated according to USP method <1216> from the percentage weight loss of NLT 6.5g of tablets tumbled in a friabilator (model EF-2, Electrolab) for 100 rounds at 25 rpm. The tablets were dedusted, and the loss in weight caused by fracture or abrasion was recorded as the percentage weight loss. Friability below 1% is considered acceptable.

[0071] Next, dissolution profiles of a 50% (w/w) and a 66.7 (w/w) AG10 HCl coated tablets were determined. The dissolution experiments were performed by placing a tablet formulation in a solution of 0.1N HCl described in **Table 7**.

Table 7: Dissolution Parameters

Medium:	900 mL of 0.1N HCl
Temperature:	37.0 ±0.5°C
Apparatus:	II (Paddles)
Speed:	50 rpm, ramp to 200 rpm after 45 minutes
Sampling times:	10, 20, 30, 45, and 60 minutes
Sampling volume:	1 ml
Filter:	0.45µm GHP filter

[0072] **FIG. 3** shows the dissolution profiles of a 50% (w/w) and a 66.7 (w/w) AG10 HCl coated tablets. The dissolution experiment was performed with no significant incubation time after the tablet was formulated. As seen in **FIG. 3** dissolution reached 100% released within 10 minutes for both tablets.

Example 3: Tablet Formulations Exceeding 33.3% AG10 Exhibited Tablet Erosion During Friability Test

[0073] The following example describes tablet formulations of AG10 where 33.3% drug loading could not be exceeded without experiencing tablet erosion during friability test.

[0074] Formulations of AG10 were prepared as generally outlined in **FIG. 4** and **FIG. 5**. The amount of AG10 and other components are area described in **Table 8**.

Table 8: AG10 Tablet Formulations Prepared

Ingredient	Grade	L016	L017	L018A/B
INTRAGRANULAR				
AG10 (HCl salt)		**40.0**	**40.0**	**33.00**
Silicified Microcrystalline Cellulose	Prosolv HD90	24.0	26.0	-
Mannitol	Type 100 SD	16.0	20.0	28.0
Copovidone	S-630	5.0	5.0	20.0
Croscarmellose sodium	Type A	3.0	3.0	5.0
Magnesium Stearate	Ligamed MF-V2	1.3	1.0	3.0
EXTRAGRANULAR			2.0	1.0
Mannitol	Type 100 SD	8.0	2.0	7.0
Croscarmellose Sodium	Type A	2.0	1.0	2.0
Magnesium Stearate	Ligamed MF-V2	0.7	40.0	1.0
Total		100.0	100.0	100.0

[0075] Each of the above referenced formulations were prepared as 200 mg tablets and underwent a friability test as described in **Example 2**. Tablets from L018A and L018B prepared at 33.0% drug load (and compressed at high and middle hardness kP values, respectively) were resistant to crumbling, presenting only minor (if any) tablet edge erosion after friability test. *See*, **FIG. 6**. Comparatively, L016 and L017, prepared at 40% drug load and compressed at the maximum hardness that could be reached, presented major tablet edge erosion after friability test. *See*, **FIG. 7**.

[0076] The formulations discussed above used a standard grade of microcrystalline cellulose, and the resulting tablets with greater than 33.0% AG10 had friability issues that compromise their clinical use. Comparatively, the formulations of **Example 2** used high grade microcrystalline cellulose, and reliably provided tablets that had favorable physical properties and were not susceptible to crumbling.

Example 4: "Accelerated Stability Condition" Dissolution Test Demonstrates High-Load AG10 Tablet Formulation Stability

[0077] The following Example describes the preparation and subsequent dissolution tests of immediate release tablet formulations containing 33% AG10 HCl (200 mg) with standard microcrystalline cellulose and tablet formulations containing 66.7% AG10 HCl (400 mg) with a high grade microcrystalline cellulose.

[0078] The formulations for each of the tablets are shown in **Table 9** and **Table 10**, respectively.

Table 9. Quantitative Composition of 33% AG10 HCl Tablets

Ingredient	Quantitative Composition (% w/w)	Quantity per Tablet (mg)	Quality Standard
AG10 Hydrochloride[a]	33.00	200.0	In-house
Silicified Microcrystalline Cellulose[a,b]	28.00	169.7	NF
Mannitol[c]	20.00	121.2	USP
Croscarmellose Sodium[d]	3.00	18.2	NF
Copovidone[e]	5.00	30.3	NF
Magnesium Stearate[f]	1.01	6.1	NF
Mannitol[c]	10.00	60.0	USP
Croscarmellose Sodium[d]	3.00	18.0	NF
Magnesium Stearate[f]	0.75	4.5	NF
Total:	100.0	606.0	--
Purified Water[g]	N/A	N/A	USP
Opadry White 33G28707[h]	3%	18.2 mg	In-house

[a] Actual amount of AG10 hydrochloride is adjusted based on drug substance potency and corresponds to 177.82 mg of AG10 free base. The actual amount of silicified microcrystalline cellulose is based on a concomitant reduction such that the target core weight remains 606 mg.
[b] Prosolv HD 90
[c] Pearlitol 100SD
[d] Solutab type A
[e] Plasdone S-630
[f] Ligamed MF-2-V
[g] Purified water is used in the film coating process and is removed during processing
[h] Represents 3% weight gain on the tablet core weight. Opadry White, Colorcon 33G28707 contains Hypromellose (Ph. Eur.), titanium dioxide (Ph. Eur.), and triacetin (Ph. Eur.).

Table 10. Quantitative Composition of 66.7% AG10 HCl Tablets

Ingredient	Quantitative Composition (% w/w)	Quantity per Tablet (mg)	Quality Standard
Intragranular			
AG10 Hydrochloride[a]	66.67	400.0	In-house
High Grade Microcrystalline Cellulose[a,b]	15.58	93.5	NF/Ph. Eur.
Croscarmellose Sodium[c]	3.00	18.0	NF/Ph. Eur.
Silicon Dioxide, Colloidal[d]	0.25	1.5	NF/Ph. Eur.
Magnesium Stearate[e]	0.75	4.5	NF/Ph. Eur.
Extragranular			
Microcrystalline Cellulose[b]	10.00	60.0	NF/Ph. Eur.
Croscarmellose Sodium[c]	3.00	18.0	NF/Ph. Eur.
Magnesium Stearate[e]	0.75	4.5	NF/Ph. Eur.
Total:	100.0	600.0	--
Film Coat			
Purified Water[f]	N/A	N/A	USP/Ph. Eur
Opadry QX White[g]	4%	24 mg	In-house

[a] Actual amount of AG10 hydrochloride is adjusted based on drug substance potency and corresponds to 355.64 mg of AG10 free base. The actual amount of microcrystalline cellulose is based on a concomitant reduction such that the target core weight remains 600 mg
[b] Ceolus UF-711 or equivalent
[c] Ac-Di-Sol SD711 or equivalent
[d] Syloid 244 FP or equivalent
[e] Hyqual 5712, Ligamed MF-2-K, or equivalent
[f] Purified water is used in the film coating process and is removed during processing
[g] Represents 4% weight gain on the tablet core weight. Opadry QX White, Colorcon 321A180025 contains GMCC type 1/mono- and di-glycerides, polyethylene glycol polyvinyl alcohol graft copolymer, polyvinyl alcohol (partially hydrolyzed), talc, and titanium dioxide.

[0079] The manufacturing process for the two tablet formulations is shown in **FIG. 8** and **FIG. 9**.

[0080] 33% AG10 HCl tablets were bottled and placed under accelerated storage (40°C/75 % relative humidity (RH)) conditions. **FIG. 10** shows that storage under accelerated storage conditions significantly reduced the dissolution rate of 33% AG10 HCl tablets.

[0081] 66.7% AG10 HCl tablets were also bottled and placed under accelerated storage conditions. **FIG. 11** shows that 400 mg AG10 HCl tablets did not show a reduction in dissolution rate after storage for 6 months.

[0082] Both formulations of AG10 HCl tablets were evaluated using the same dissolution method (USP 2 Apparatus (Paddles), 900 mL 0.1 N HCl, 75 RPM, 37°C) for release and for stability studies. The 66.7% AG10 HCl tablet formulation was superior relative to the 33% AG10 HCl tablet formulation in terms of dissolution rate after storage, indicating that the 66.7% AG10 HCl tablet has improved storage capacity.

[0083] Although the foregoing invention has been described in some detail by way of illustration and example for purposes of clarity of understanding, one of skill in the art will appreciate that certain changes and modifications may be practiced within the scope of the appended claims. In addition, each reference provided herein is incorporated by reference in its entirety to the same extent as if each reference was individually incorporated by reference. Where a conflict exists between the instant application and a reference provided herein, the instant application shall dominate.

WHAT IS CLAIMED IS:

1. A tablet formulation comprising AG10 or a pharmaceutically acceptable salt thereof and at least one pharmaceutical excipient selected from one or more fillers, one or more binders, one or more disintegrants, and one or more lubricants, wherein said tablet comprises at least 40% or more by weight of AG10 or a pharmaceutically acceptable salt thereof.

2. The tablet formulation of claim **1**, comprising about 40 to 85% by weight of AG10 or a pharmaceutically acceptable salt thereof.

3. The tablet formulation of claim **1**, comprising about 50 to 75% by weight of AG10 or a pharmaceutically acceptable salt thereof.

4. The tablet formulation of claim **1**, comprising about 50% by weight of AG10 or a pharmaceutically acceptable salt thereof.

5. The tablet formulation of claim **1**, comprising about 66.7% by weight of AG10 or a pharmaceutically acceptable salt thereof.

6. The tablet formulation of claim **1**, comprising about 75% by weight of AG10 or a pharmaceutically acceptable salt thereof.

7. The tablet formulation of any one of claims **1** to **6**, comprising about 1 to 60% by weight of one or more fillers.

8 . The tablet formulation of claim **7**, wherein said one or more fillers comprises about 5 to 55% by weight of said tablet formulation.

9 . The tablet formulation of claim **7**, wherein said one or more fillers comprises about 10 to 50% by weight of said tablet formulation.

10. The tablet formulation of claim **7**, wherein said one or more fillers comprises about 15 to 45% by weight of said tablet formulation.

11. The tablet formulation of any one of claims **1** to **10**, wherein said tablet comprises a high grade microcrystalline cellulose as a filler component.

12. The tablet formulation of claim **11**, wherein said high grade microcrystalline cellulose is characterized by cellulose polymers with spherical morphology and porous structure.

13. The tablet formulation of claim **12**, wherein said high grade microcrystalline cellulose is selected from the group consisting of UF-702 and UF-711.

14. The tablet formulation of claim **11**, wherein said high grade microcrystalline cellulose is characterized by cellulose polymers with needle-like particle shape.

15. The tablet formulation of claim **14**, wherein said high grade microcrystalline cellulose is selected from the group consisting of KG-802 and KG-1000.

16. The tablet formulation of any one of claims **1** to **10**, wherein said one or more fillers are selected from a cellulose derivative and an inorganic salt.

17. The tablet formulation of any one of claims **1** to **10**, wherein said one or more fillers are microcrystalline cellulose and silicon dioxide.

18. The tablet formulation of any one of claims **1** to **17**, comprising about 1 to about 15% by weight of one or more disintegrants.

19. The tablet formulation of claim **18**, wherein said one or more disintegrants comprises about 3 to 8% by weight of said tablet formulation.

20. The tablet formulation of claim **18**, wherein said one or more disintegrants comprises about 6% by weight of said tablet formulation.

21. The tablet formulation of any one of claims **18** to **20**, wherein said one or more disintegrants is croscarmellose sodium.

22. The tablet formulation of any one of claims **1** to **21**, comprising about 0.1 to 8% by weight of a lubricant.

23. The tablet formulation of claim **22**, wherein said one or more lubricants comprises about 1.5% by weight of said tablet formulation.

24. The tablet formulation of claim **22** or claim **23**, wherein said one or more lubricants is magnesium stearate.

25. The tablet formulation of any one of claims **1** to **24**, wherein said tablet is at least 75% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm.

26. The tablet formulation of any one of claims **1** to **24**, wherein said tablet is at least 85% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm.

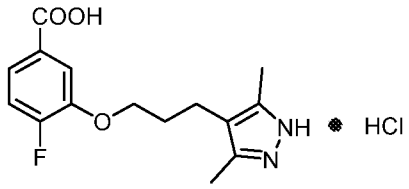
27. The tablet formulation of any one of claims **1** to **24**, wherein said tablet is at least 95% dissolved after 10 minutes in a solution of 0.1N HCl at 37±0.5 °C in an Apparatus-II (Paddles) with a paddle speed of about 50 rpm.

28. The tablet formulation of any one of claims **25** to **27**, wherein said tablet was prepared at least three months before performing the dissolution test.

29. The tablet formulation of any one of claims **1** to **28**, further comprising a coating agent.

30. The tablet formulation of claim **29**, wherein said coating agent is Opadry QX 321A180025.

31. The tablet formulation of any one of claims **1** to **30**, wherein AG10 is the pharmaceutically acceptable salt form of Formula Ia



(Ia).

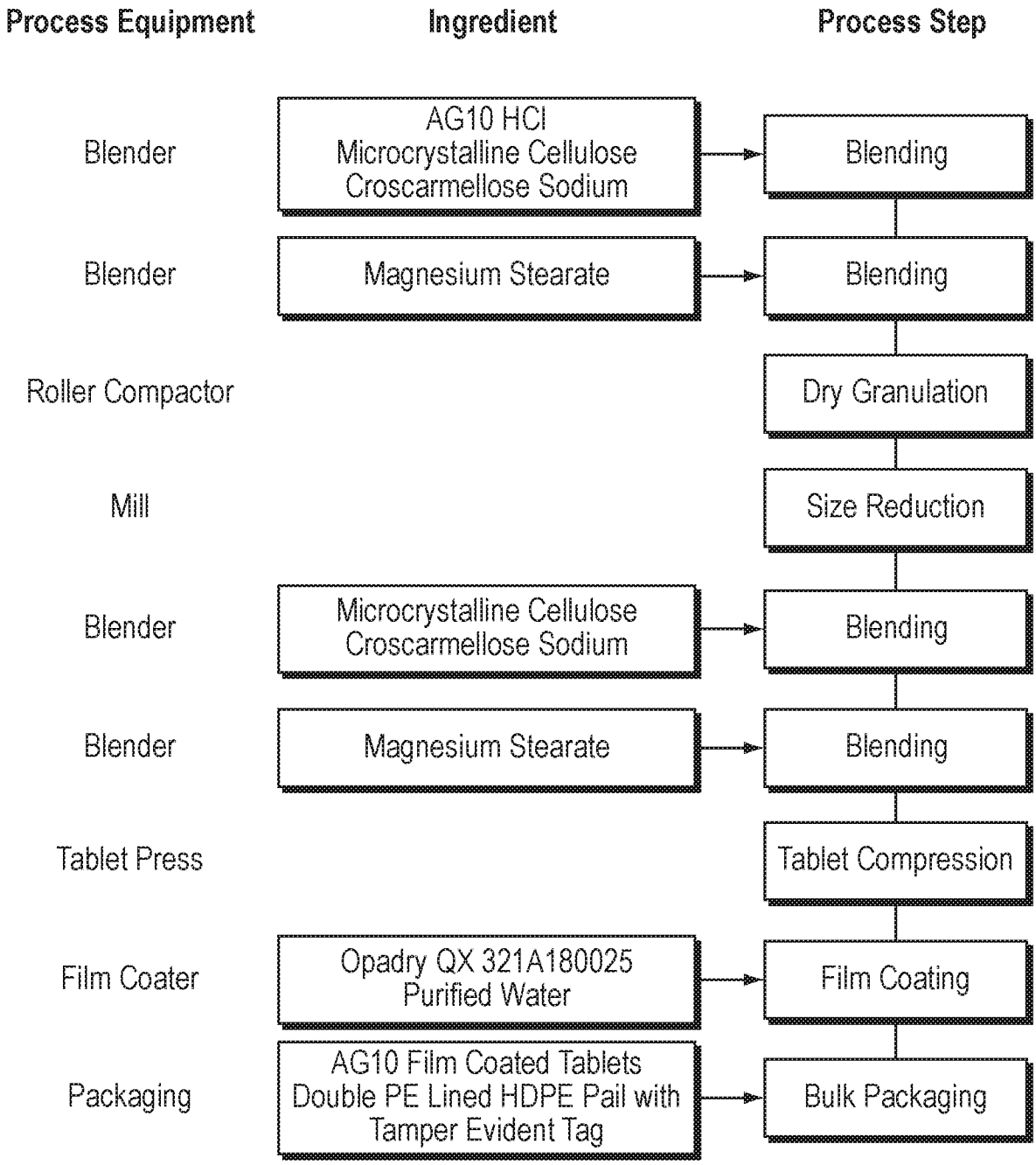

Process Equipment
Ingredient
Process Step
Blender
AG10 HCl
Microcrystalline Cellulose
Croscarmellose Sodium
Blending
Blender
Magnesium Stearate
Blending
Roller Compactor
Dry Granulation
Mill
Size Reduction
Blender
Microcrystalline Cellulose
Croscarmellose Sodium
Blending
Blender
Magnesium Stearate
Blending
Tablet Press
Tablet Compression
Film Coater
Opadry QX 321A180025
Purified Water
Film Coating
Packaging
AG10 Film Coated Tablets
Double PE Lined HDPE Pail with
Tamper Evident Tag
Bulk Packaging

FIG. 1

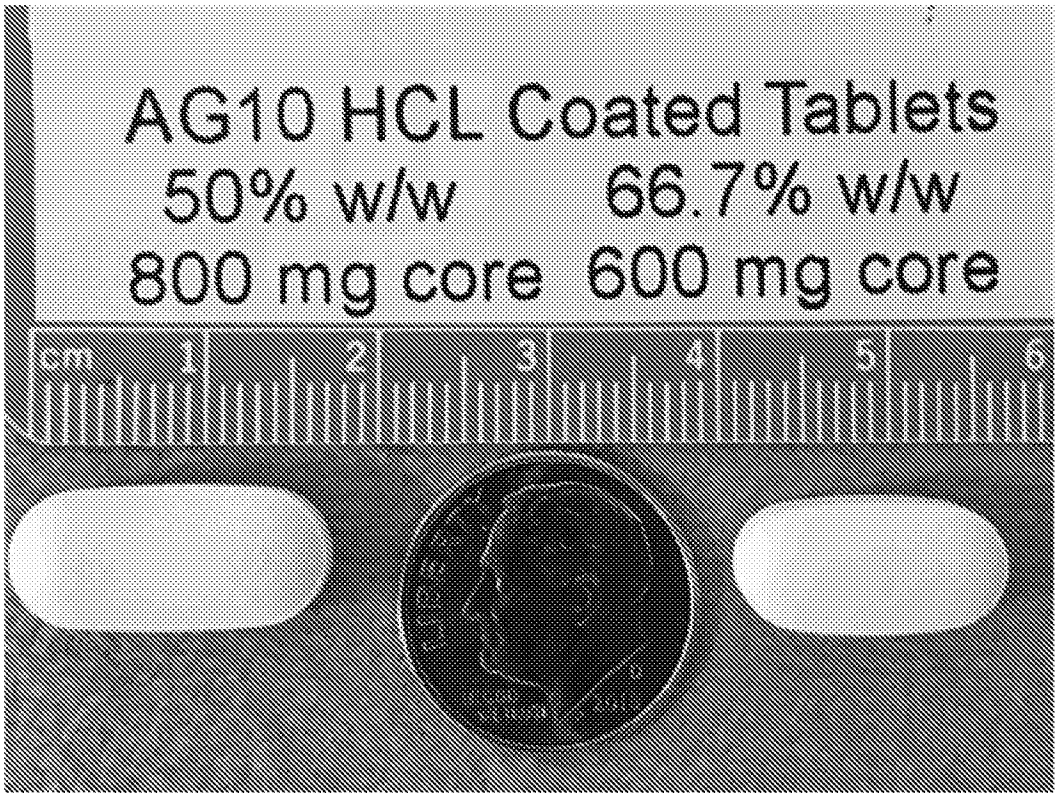

AG10 HCL Coated Tablets
50% w/w
800 mg core
66.7% w/w
600 mg core
cm
1
2
3
4
5
6

FIG. 2

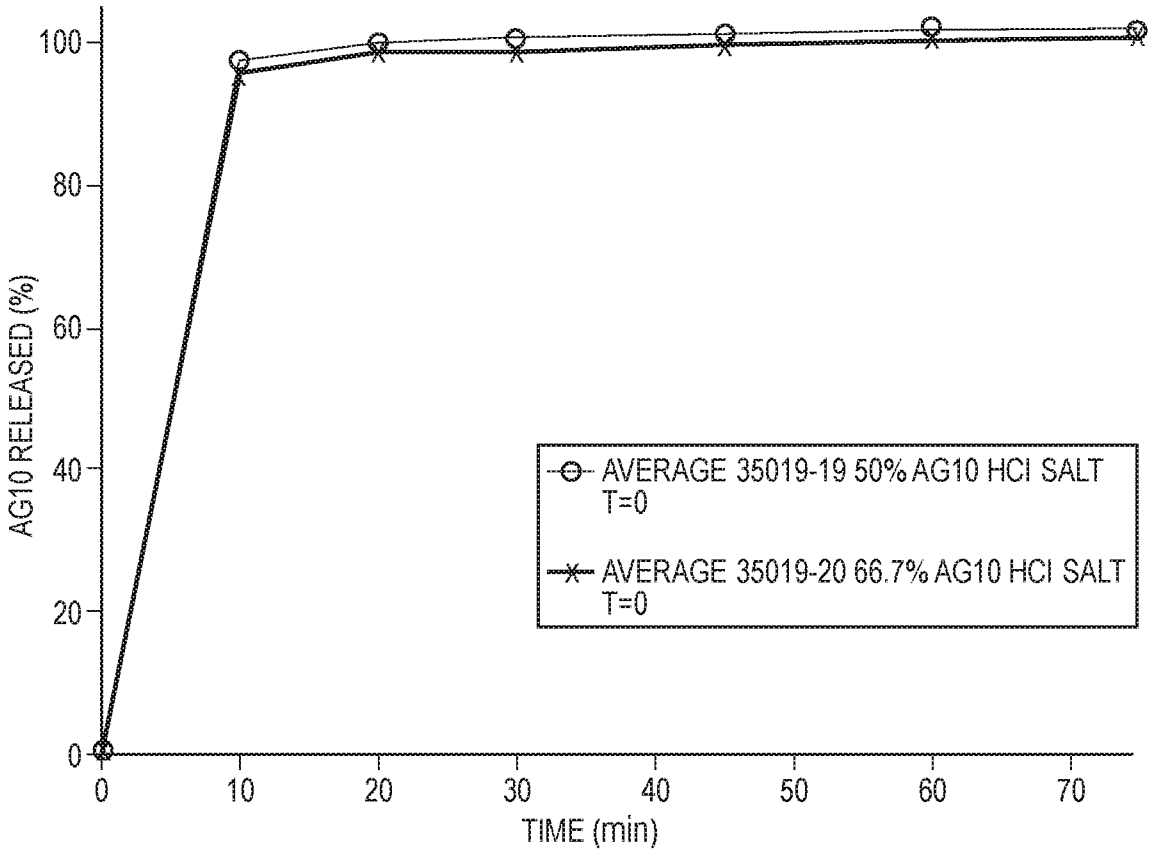

100
80
60
40
20
0
AG10 RELEASED (%)
0
10
20
30
40
50
60
70
TIME (min)
AVERAGE 35019-19 50% AG10 HCl SALT T=0
AVERAGE 35019-20 66.7% AG10 HCl SALT T=0

FIG. 3

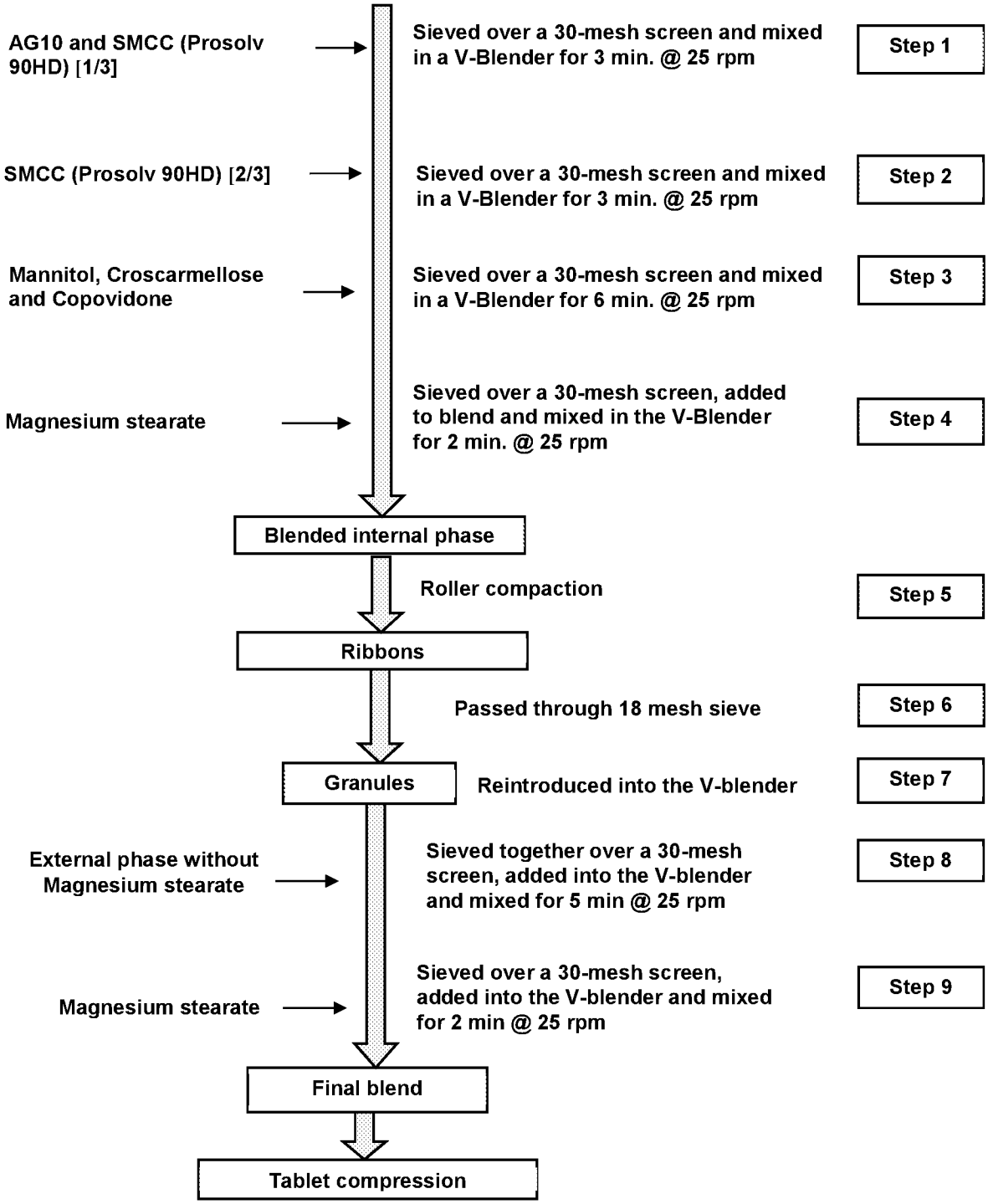

AG10 and SMCC (Prosolv 90HD) [1/3]
Sieved over a 30-mesh screen and mixed in a V-Blender for 3 min. @ 25 rpm
Step 1
SMCC (Prosolv 90HD) [2/3]
Sieved over a 30-mesh screen and mixed in a V-Blender for 3 min. @ 25 rpm
Step 2
Mannitol, Croscarmellose and Copovidone
Sieved over a 30-mesh screen and mixed in a V-Blender for 6 min. @ 25 rpm
Step 3
Magnesium stearate
Sieved over a 30-mesh screen, added to blend and mixed in the V-Blender for 2 min. @ 25 rpm
Step 4
Blended internal phase
Roller compaction
Step 5
Ribbons
Passed through 18 mesh sieve
Step 6
Granules
Reintroduced into the V-blender
Step 7
External phase without Magnesium stearate
Sieved together over a 30-mesh screen, added into the V-blender and mixed for 5 min @ 25 rpm
Step 8
Magnesium stearate
Sieved over a 30-mesh screen, added into the V-blender and mixed for 2 min @ 25 rpm
Step 9
Final blend
Tablet compression

FIG. 4

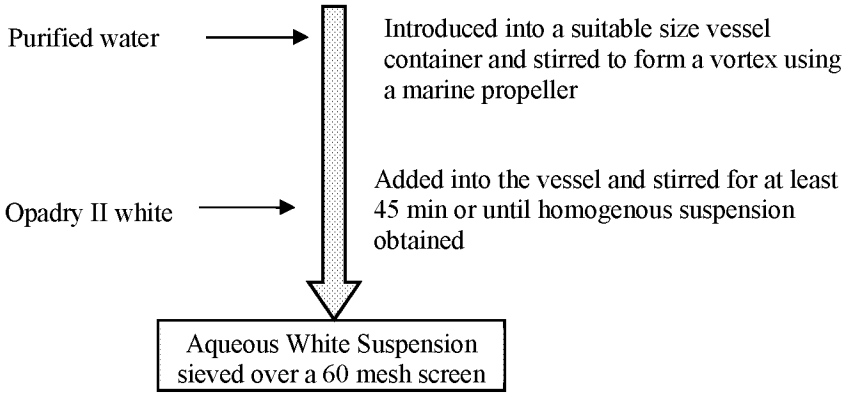

Purified water
Introduced into a suitable size vessel container and stirred to form a vortex using a marine propeller
Opadry II white
Added into the vessel and stirred for at least 45 min or until homogenous suspension obtained
Aqueous White Suspension sieved over a 60 mesh screen

FIG. 5

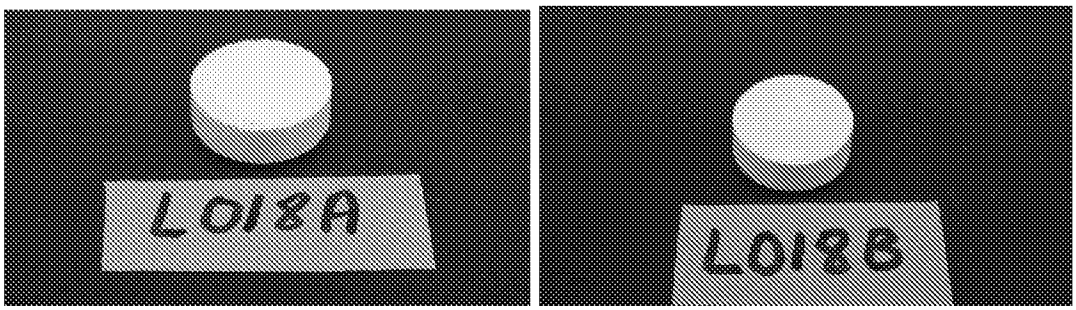


FIG. 6

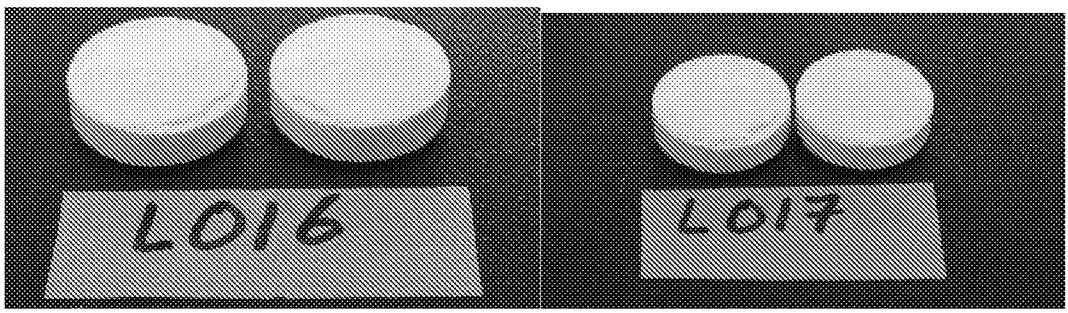


FIG. 7

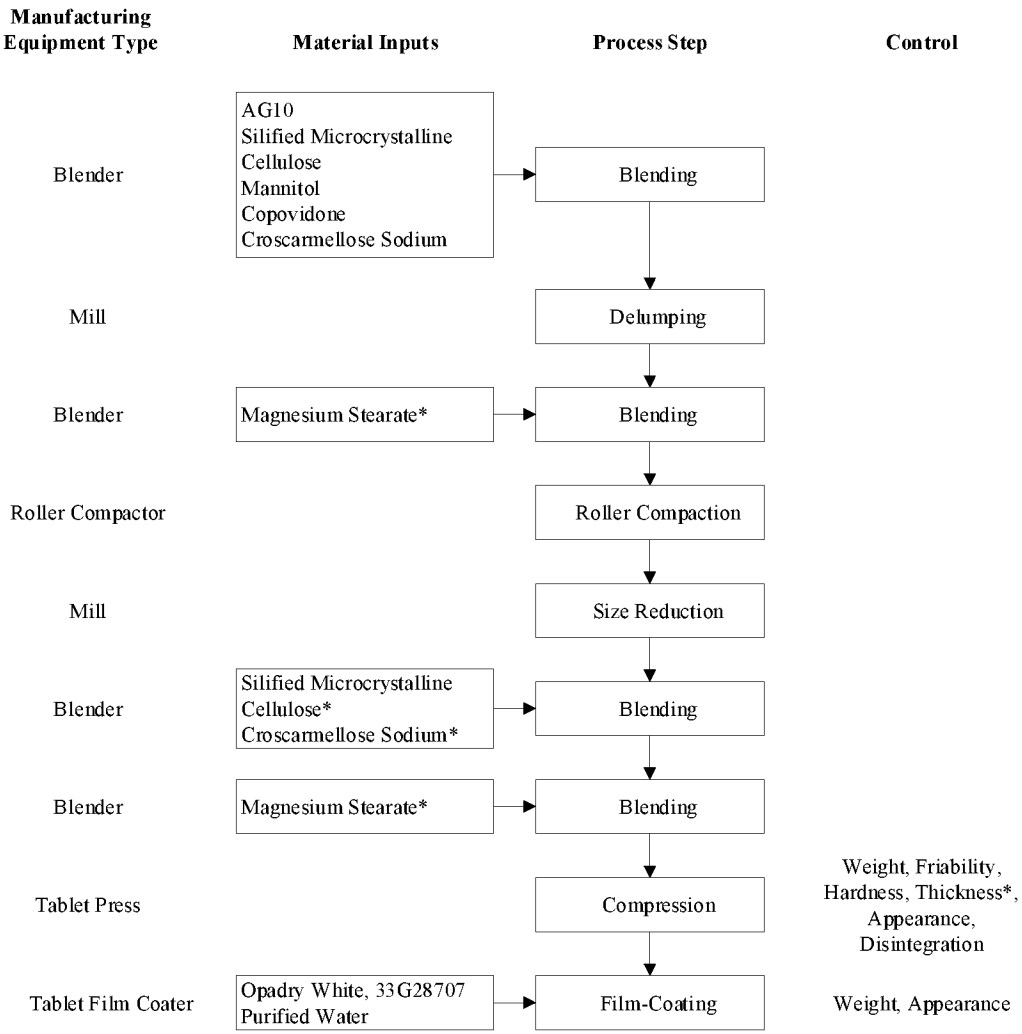

Manufacturing Equipment Type
Material Inputs
Process Step
Control
Blender
AG10
Silified Microcrystalline Cellulose
Mannitol
Copovidone
Croscarmellose Sodium
Blending
Mill
Delumping
Blender
Magnesium Stearate*
Blending
Roller Compactor
Roller Compaction
Mill
Size Reduction
Blender
Silified Microcrystalline Cellulose*
Croscarmellose Sodium*
Blending
Blender
Magnesium Stearate*
Blending
Tablet Press
Compression
Weight, Friability, Hardness, Thickness*, Appearance, Disintegration
Tablet Film Coater
Opadry White, 33G28707
Purified Water
Film-Coating
Weight, Appearance

FIG. 8

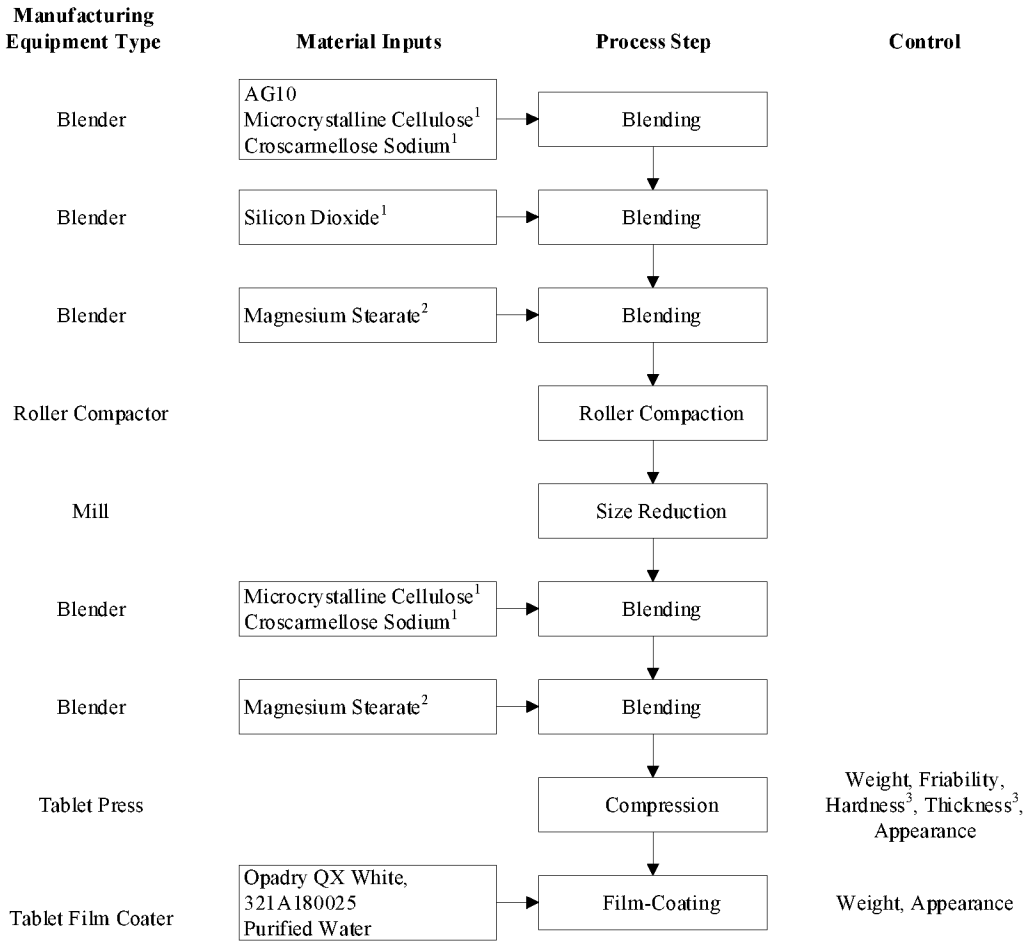

Manufacturing Equipment Type
Material Inputs
Process Step
Control
Blender
AG10
Microcrystalline Cellulose[1]
Croscarmellose Sodium[1]
Blending
Blender
Silicon Dioxide[1]
Blending
Blender
Magnesium Stearate[2]
Blending
Roller Compactor
Roller Compaction
Mill
Size Reduction
Blender
Microcrystalline Cellulose[1]
Croscarmellose Sodium[1]
Blending
Blender
Magnesium Stearate[2]
Blending
Tablet Press
Compression
Weight, Friability, Hardness[3], Thickness[3], Appearance
Tablet Film Coater
Opadry QX White, 321A180025
Purified Water
Film-Coating
Weight, Appearance

FIG. 9

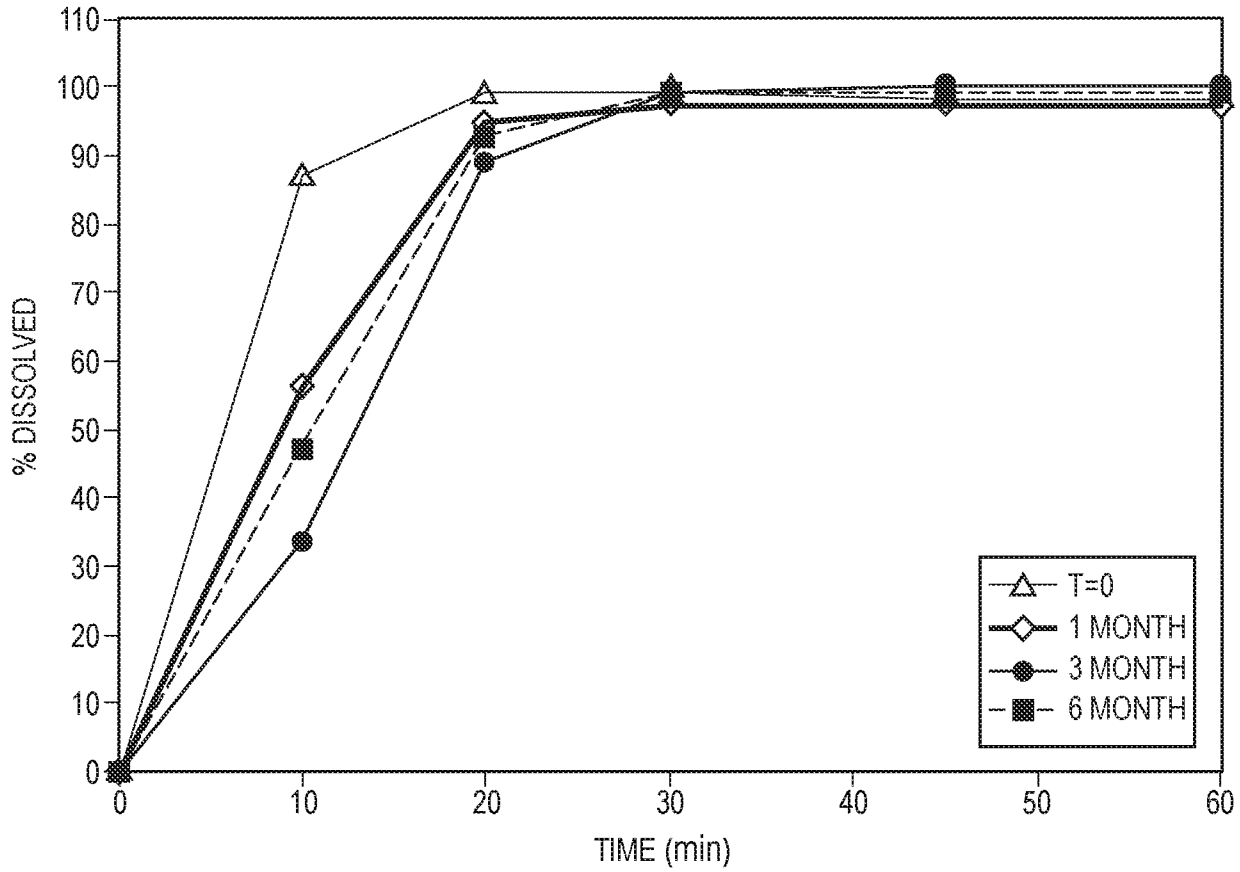

110
100
90
80
70
60
50
40
30
20
10
0
% DISSOLVED
0
10
20
30
40
50
60
TIME (min)
T=0
1 MONTH
3 MONTH
6 MONTH

FIG. 10

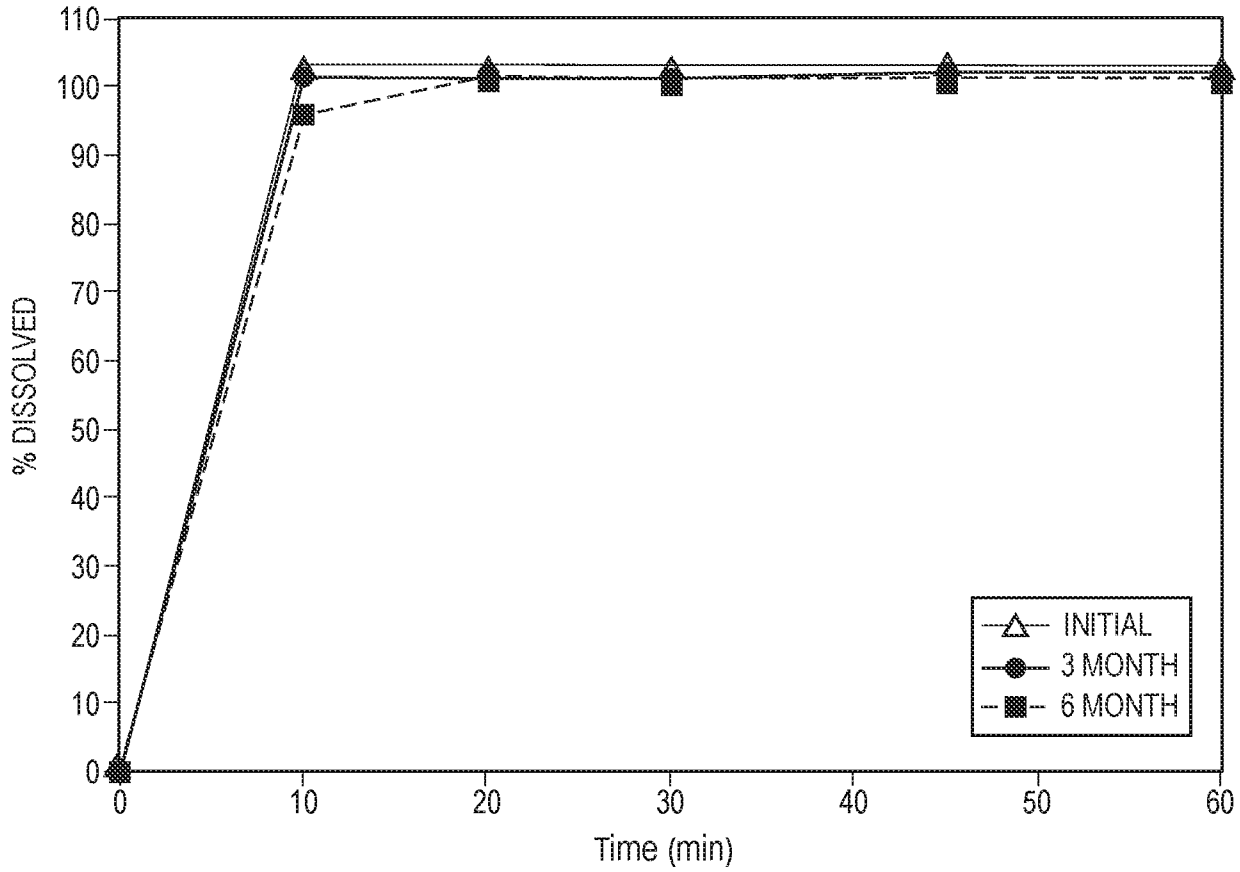

110
100
90
80
70
60
50
40
30
20
10
0
% DISSOLVED
0
10
20
30
40
50
60
Time (min)
INITIAL
3 MONTH
6 MONTH

FIG. 11

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2019/046789

A. CLASSIFICATION OF SUBJECT MATTER
IPC(8) - A61K 31/415; A61K 9/20; A61K 47/02 (2019.01)
CPC - A61K 31/415; A61K 9/2009; A61K 9/2018; A61K 9/2054; A61K 9/2059 (2019.08)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
See Search History document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
USPC - 424/465; 514/406; 514/769 (keyword delimited)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
See Search History document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 9,913,826 B2 (THE BOARD OF TRUSTEES OF THE LELAND STANFORD JUNIOR UNIVERSITY) 13 March 2018 (13.03.2018) entire document	1-10

☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:
"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier application or patent but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed
"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
24 September 2019	21 OCT 2019
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, VA 22313-1450 Facsimile No. 571-273-8300	Authorized officer Blaine R. Copenheaver PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2019/046789

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☒ Claims Nos.: 11-31
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.

☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.

☐ No protest accompanied the payment of additional search fees.