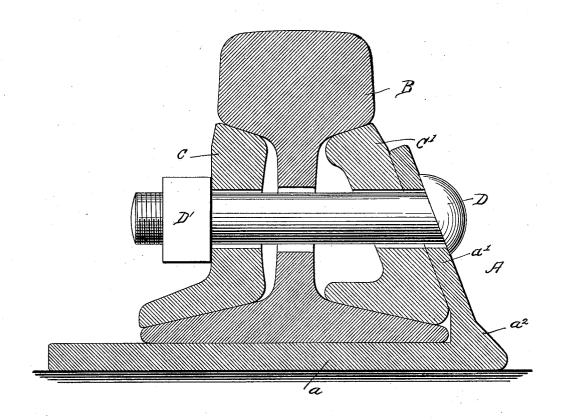
No. 614,911.

Patented Nov. 29, 1898.

G. A. WEBER.
RAIL JOINT.

(Application filed Apr. 7, 1898.)

(No Model.)



WITNESSES:

N. S. Nayrord

INVENTOR

George A. Neber.

BY Edwin H. Brown,

HIS ATTORNEY

## UNITED STATES PATENT OFFICE.

GEORGE A. WEBER, OF NEW YORK, N. Y.

## RAIL-JOINT.

SPECIFICATION forming part of Letters Patent No. 614,911, dated November 29, 1898.

Application filed April 7, 1898. Serial No. 676,751. (No model.)

To all whom it may concern:

Be it known that I, GEORGE A. WEBER, a citizen of the United States, residing at New York, in the county and State of New York, have invented a new and useful Rail-Joint, of which the following is a specification.

My invention relates to rail-joints, and has for its object to simplify and lessen the cost

of their construction.

I will describe the construction of a railjoint embodying my invention and then point out the novel features in the claims.

The accompanying drawing is a vertical transverse section of a rail-joint.

A represents an angle-chair; B, one of the rails; CC', the fish-plates, and DD' a bolt and nut for securing the several parts of the joint together. The angle-chair A is preferably a rolled one and comprises a base a, on which 20 the ends of the rail-sections are supported, and an integral upwardly and inwardly projecting flange a', which serves to support one end of the bolt. The chair is further provided with an integral strengthening-rib  $a^2$ 25 at the meeting line of the base and flange, which extends the whole length of the chair. The face of the fish-plate C' that is adjacent the flange  $a^2$  is inclined to correspond to the inclination of the flange. With this arrange-30 ment of parts it will be observed that I am enabled to obtain a rigid and strong joint, the inclined flange serving as a brace for the adjacent fish-plate, which is held tightly against the head and flange of the rail-sections.

I claim as my invention-

1. A rail-joint comprising an angle-chair, fish-plates, and securing means; said angle-chair being composed of a base upon which the adjacent ends of the rail-sections are supported, and an integral inclined straight 40 flange, extending the whole length of the base and that fish-plate which is between the rail and inclined flange having its face inclined to correspond to the inclination of the said flange, substantially as shown and described. 45

2. A rail-joint comprising an angle-chair, fish-plates, and securing means; said anglechair being composed of a base upon which the adjacent ends of the rail-sections are supported, an integral inclined straight flange 50 extending the whole length of the base, and a strengthening-rib at the meeting line of the base and said flange, and that fish-plate which is between the rail ends and inclined flange having its face inclined to correspond 55 to the inclination of the flange, substantially as shown and described.

In testimony whereof I have signed my name to this specification in the presence of

two subscribing witnesses.

GEORGE A. WEBER.

Witnesses:

ANTHONY GREF, GEO. E. CRUSE.