

TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Published:

— *with international search report (Art. 21(3))*

BRACKET FOR A RECEIVER DRIER

The present invention relates to heat exchangers, especially heat exchangers used in air conditioning systems for automotive vehicle.

5 Heat exchangers, and particularly liquid-cooled condensers, are designed to enable the circulation of a coolant fluid and a refrigerant fluid in adjacent but yet separated spaces, to allow the exchange of heat between the fluids. These exchanges cause a change in the state of the refrigerant fluid, from gas to liquid. The refrigerant fluid is pumped through the refrigerant circuit by a compressor, which can only accept the refrigerant fluid in a gas
10 state.

 A receiver drier bottle is implemented in the refrigerant fluid circuit to collect and trap liquid and moisture out of the refrigerant fluid, as well as for filtering purposes. Due to the way this bottle is attached to a heat exchanger, the bottle tends to vibrate, which can cause damage to the junction between the bottle and the heat exchanger on which it is
15 located.

 Some solutions were developed to solve this problem. Unfortunately, said solutions do not fulfill their aim entirely, as they either consume a lot of space, a scarce resource in an engine compartment, or require altering or designing an entire new way to hold the bottle.

20 The invention aims at offering an alternative to the existing yet incomplete solutions to the problem exposed here above, by allowing a compact and efficient attachment of the bottle on the heat exchanging module without the need to modify any part of the air conditioning system; and which ensure a minimal space consumption.

 An object of present invention is a heat exchanging module comprising a heat
25 exchanger and a bottle, the bottle being attached to the heat exchanger at one first longitudinal end of the bottle, said heat exchanging module comprising at least one attachment mean located at a second longitudinal end of the bottle, said attachment mean restricting at least one axial movement of the bottle along a longitudinal dimension of said bottle.

A heat exchanging module according to this description allow the restriction of the movement of the bottle in the longitudinal extension of the bottle, without a space-costly arrangement of the refrigerant fluid circuit. An additional advantage of this invention is that the modification of the heat exchanging module necessary to the accommodation of the invention is minimal, which allows to cut the cost of conception. Yet another advantage
5 lies in the fact that the attachment mean does not damage the bottle, either during its set-up or if the elements need to be separated for maintenance or replacement.

The heat exchanging module according to the invention comprises at least one of the following parameters, either alone or in combination with another:

- 10 - the attachment mean restricts a movement of the bottle in a direction perpendicular to the longitudinal dimension of the bottle. The longitudinal dimension of the bottle is the direction along which the bottle extends in its largest dimension; said in other words, the longitudinal dimension of the bottle crosses the coupling means and a terminal end of the bottle;
- 15 - the attachment mean comprises at least one portion extending in a plane perpendicular to the longitudinal dimension of said bottle;
 - said portion is located at a longitudinal end of the bottle. The portion covers at least partially said longitudinal end. Said portion abuts against a terminal end of the bottle; Said longitudinal end is located at an opposite position of the coupling mean
20 of the bottle onto the heat exchanger;
 - the attachment mean comprises a stop portion extending in a plane perpendicular to the longitudinal dimension of the bottle and abutting against a terminal end of the bottle;
 - said portion comprises at least two radial projections separated from one another by
25 a gap. In another embodiment, the portion comprises more than two radial projections, two radial projections being separated from one another by a gap. In an embodiment, said radial projection are arranged regularly around the portion;
 - the coupling mean comprises a mounting bracket and a mounting mean, the mounting bracket comprising at least one duct which connect the bottle to the heat
30 exchanger. In an embodiment, the mounting mean is a screw and there are two ducts arranged inside the mounting bracket;

- the attachment mean comprises a circular portion meant to fit at least partially around the bottle;
- in a particular embodiment, the circular portion fit all around the bottle on a given plane. Said given plane is perpendicular to the longitudinal dimension of the bottle.
5 The bottle is entirely encircled by the circular portion on at least one section of the bottle, without interruption;
- in another embodiment, the circular portion fit only partially around the bottle on a given plane. Said given plane is perpendicular to the longitudinal dimension of the bottle. The circular portion leaves a gap on the bottle where said bottle is free from
10 the circular portion. The circular portion may be combined with the portion that abuts against a terminal end of the bottle and that extends in a plane perpendicular to the longitudinal dimension of the bottle;
- the heat exchanging module comprises a frame, the attachment mean being mechanically connected to the frame;
- 15 - the attachment mean comprises a first connection mean, and a second connection mean, both first connection mean and second connection mean being connected to the frame;
- the frame comprises at least a side wall and an end wall, the attachment mean is connected to the side wall of the frame by the first connection mean, and to the end
20 wall of the frame by the second connection mean. The end wall is the part of the frame which is located at the opposite side of the heat exchanger compared to the bottle. The side wall of the frame extends perpendicularly to the end wall of the frame;
- the frame comprises at least a first side wall, a second side wall and an end wall in
25 between said first side wall and said second side wall, the attachment mean is connected to the first side wall of the frame by the first connection mean, and to the second side wall of the frame by the second connection mean. The first side wall and the second side wall extend parallel each other. The first side wall of the frame extends on a first side of the heat exchanger, the second side wall of the frame
30 extending on a second side of the heat exchanger opposed to said first side of the heat exchanger;

- the first connection mean and the second connection mean extend in opposite sense in parallel directions. First connection mean extends toward the coupling mean, while the attachment mean extends away from the coupling mean;
- the first connection mean comprises a mounting clip. In another embodiment, first connection mean comprises a hook;
- the second connection mean comprises a screw. In another embodiment, second connection mean comprises a click-in mean;
- the attachment mean comprises at least one securing mean that secures the bottle on the attachment mean;
- the securing mean comprising at least one mounting clip, and at least one groove which at least partially receives the mounting clip. In a particular embodiment, the mounting clip is located on the attachment mean, the groove being located on the bottle;
- the frame is made of metal and/or synthetic material. In a particular embodiment, a part of the frame is made of metal, another part being made of synthetic material;
- the connection between the attachment mean and the frame is reversible. Said reversible connection means either the attachment mean or the bottle can be replaced without having to replace the other element;
- the attachment mean is made of a material having vibration dampening properties;
- the attachment mean is made of synthetic material;
- the heat exchanger is crossed by a first circuit configured to receive a refrigerant fluid and by a second circuit configured to receive a coolant fluid.

Other characteristics, details and advantages of the invention can be inferred from the description of the invention hereunder. Various embodiments are represented in the figures, wherein:

- Figure 1 features a perspective view of a heat exchanging module comprising an attachment mean according to a first embodiment;
- Figure 2 is a perspective view of a bottle on which is located the attachment mean;
- Figure 3 represents a heat exchanging module comprising an attachment mean according to a second embodiment;
- Figure 4 is a perspective view of a bottle on which is located the attachment mean according to a second embodiment;

- Figure 5 is an exploded view of a bottle and the attachment mean according to the second embodiment.

In the following description, the longitudinal dimension refers to the dimension along which extends the bottle in its greatest dimension. This longitudinal dimension is represented by reference 5 in the various drawings that will be detailed below.

Figure 1 represents a heat exchanging module 1 according to the invention that comprises a heat exchanger 2 and a bottle 6, said bottle 6 being supported by the heat exchanger 2. Optionally, the exchanging module 1 may comprises a frame 4 that mechanically supports the heat exchanger 2.

The heat exchanger 2 is designed to allow the circulation of a refrigerant fluid and a coolant fluid in two separated but adjacent spaces, to allow a heat exchange between these fluids. To do so, the heat exchanger 2 comprises at least four fluid openings 12, two of them being visible on figure 1. The exchange of heat between the fluids take place in a body 3 of the heat exchanger 2. The heat exchanger is designed to operate heat exchange only between the refrigerant fluid and the coolant fluid. In other words, the heat exchanger is not adapted to operate exchange between coolant fluid and air, or fluid refrigerant and air.

The bottle 6 is tube-shaped, and is designed to collect and trap moisture out of a fluid which circulate inside of it. The bottle 6 is receiver drier for an AC loop used in vehicle.

Said bottle 6 is connected to the heat exchanger 2 by a coupling mean 8. The attachment of the bottle 6 through the coupling mean 8 is located at a first portion 60 of the bottle 6. In a more precise description, the bottle 6 is attached to the heat exchanger 2 at one first longitudinal end 63 of the bottle 6, said first longitudinal end 63 being a face of the bottle that extends in a perpendicular plane versus the longitudinal dimension 5 of the bottle 6.

In this embodiment, coupling mean 8 comprises a mounting bracket 80 which support the bottle 6 and a mounting screw which secure the bottle 6 onto the mounting bracket 80. The mounting bracket 80 is connected to the heat exchanger 2 and include at least one duct. Said duct is designed to allow the flow of refrigerant fluid from the heat exchanger 2 to the bottle 6, or from the bottle 6 to the heat exchanger 2 or to another element.

The heat exchanging module 1 further comprises the frame 4 designed to allow the fastening of the heat exchanger 2 and of the bottle 6, and of other elements of the heat exchanging module 1, or the fastening of the heat exchanging module 1 to an external support, for example a body of a vehicle. In this embodiment, said frame 4 comprises an
5 end wall 40, a side wall 42 and a mounting arm 44. According to this embodiment, the frame 4 is made of metal.

The end wall 40 lies on a side of the heat exchanger 2 opposed to the bottle 6, and extend in a first plane. The side wall 42 extends in a second plane which is perpendicular to the first plane. The side wall 42 comprises a bended zone 43 that is collaborating with an
10 attachment mean 10.

A mounting arm 44 is an extension of the end wall 40, and connects to the end wall 40 by a mounting mean which can be a screw, a mounting clip or any other type of mounting mean. Different mounting arms 44 allow to add different types of attachment mean 10.

The frame 4 is also comprising a supporting area 45 which can be made by an
15 extension of the side wall 42 or of the end wall 40. The supporting area 45 comprise at least one finger 47, here two fingers, that allows a sliding fastening of the heat exchanging module on the vehicle. The end wall 40 comprises a fixation area 49 dedicated to attachment of the frame 4 on the body of the vehicle.

The bottle 6 is also connected to the frame 4 through the attachment mean 10. Said
20 attachment mean 10 is located at a second portion 62 of the bottle 6, said second portion 62 being located at the opposite of the first portion 60 of the bottle 6 along the longitudinal dimension 5.

The attachment mean 10 is connected to the frame 4, and specifically to the side wall 42 on one hand and to the end wall 40 through the mounting arm 44 on the other hand, in
25 particular via the bended zone 43 and via the mounting arm 44.

Figure 2 features more specifically the bottle 6 and the attachment mean 10.

The attachment mean 10 have a circular portion 100 which partially circle the bottle 6. A first connection mean 110 and a second connection mean 120 are made on the circular portion 100. Said first and second connection means are radially oriented with regards to
30 the circular portion 100. Said first connection mean 110 globally extends radially and

parallel to the longitudinal dimension 5 of the bottle 6, for example toward the first portion 60 of the bottle 6. Said second connection mean 120 globally extends radially and perpendicular to the longitudinal dimension 5 of the bottle 6.

5 The first connection mean 110 is designed to allow the fixture of the attachment mean 10 to the side wall 42 of the frame 4. In this embodiment, the first connection mean 110 comprises a mounting clip 112 which enters a hole in the side wall 42 to partially secure the attachment mean 10 on the side wall 42 of the frame 4.

10 The second connection mean 120 is designed to allow the fixture of the attachment mean 10 to the end wall 40 of the frame 4 through the mounting arm 44. In this embodiment, the second connection mean 120 is connected to the mounting arm 44 by a screw 124 which collaborates with a tapped hole 122, as shown in Fig. 1.

Together, the first connection mean 110 and the second connection mean 120 tighten the attachment mean 10 to the frame 4.

15 In this embodiment, both the first connection mean 110 and the second connection mean 120 act in parallel directions, which means that only one movement is needed to attach the attachment mean 10 onto the frame 4.

20 Other types of connection means may be used without exiting the scope of the invention, as long as the attachment mean 10 may be separated from the frame 4 without damaging one or the other. For example, any of the first connection mean 110 or the second connection mean 120 can be replaced by a screw, a mounting clip, a hook or any other connection mean.

25 In the invention, the attachment mean 10 limits an axial movement of the bottle 6 along the longitudinal dimension 5 of the bottle 6. It can be made in different manner, but an example is at least one portion extending in a plane perpendicular to a longitudinal dimension 5. The portion crosses the longitudinal dimension 5 and necessarily enters in mechanical interference with a second longitudinal end 64 of the bottle 6, said second longitudinal end 64 being opposite to the first longitudinal end 63 of the bottle.

The portion forms a stop portion 102 that abuts this second longitudinal ends 64 of said bottle 6. Said stop portion 102 brings together a first end 104 of the circular portion 100

and a second end 106 of the circular portion 100, and lies atop the bottle 6. Atop the bottle 6 means that the stop portion 102 lies on the longitudinal end 64 of the bottle 6.

The attachment mean 10 of the first embodiment comprises a large stop portion 102, and a small stop portion 103, the small one being made like an indentation.

- 5 The stop portion 102, 103 limits the movement of the bottle 6 in the longitudinal dimension. This relieves the stress upon the coupling mean 8 of the bottle 6 onto the heat exchanger 2, to avoid the rupture of either the bottle 6, the coupling mean 8 or the heat exchanger 2, and to lengthen the lifespan of the whole heat exchanging module 1.

- 10 The attachment mean 10 may also limit the movement of the bottle 6 in a direction perpendicular to the longitudinal dimension 5. This arrangement limits the mechanical stress endured by the coupling mean 8 and the risk of breaking.

It should be noted that the frame 4 is made of steel, from a single piece or made of differences pieces assembled all together to form the frame 4.

- 15 A second embodiment of the invention is represented in the figures 3 to 5. Figure 3 displays a heat exchanging module 1 similar to the heat exchanging module 1 of figure 1, in which it comprises a heat exchanger 2, a frame 4 having an end wall 40, a mounting arm 44 and a side wall 42, a bottle 6 connected to the heat exchanger 2 by a coupling mean 8 comprising a mounting bracket 80, a mounting screw and at least one duct, and an attachment mean 10 which attach the bottle 6 to the heat exchanging module 1,
20 advantageously via the frame 4.

The second embodiment of the invention differs from the first embodiment especially by the structure of the attachment mean 10. The similarities and differences between the two embodiments are further shown on figure 4.

- 25 Like the attachment mean 10 of the first embodiment, the attachment mean 10 of the second embodiment comprises a circular portion 100, a stop portion 102, a first connection mean 110 and a second connection mean 120.

The circular portion 100 extends around the second portion 62 of the bottle 6 and onto the longitudinal end 64 of said bottle 6. This particular arrangement means that the attachment mean 10 is specific to a bottle 6 type of a given diameter.

The stop portion 102 comprises a plurality of radial projections 130, here six, each pair of radial projections 130 being separated by a gap 132. These radial projections 130 of the stop portion 102 fulfill the same goal as the stop portion 102 of the first embodiment, by limiting the movement of the bottle 6 in its longitudinal dimension 5.

5 The first connection mean 110 and the second connection mean 120 are configured in the very same way as in the first embodiment: the first connection mean 110 comprises a mounting clip 112 which connects the attachment mean 10 to the side wall 42 of the frame 4, the second connection mean 120 comprises a screw 124 which collaborates with a tapped hole 122 made in the second connection mean 120, as shown in Fig. 3. The first
10 connection mean 110 and the second connection mean 120 have an arm that extends in a parallel plane, said plane being perpendicular to said longitudinal dimension 5. The first connection mean 110 extends toward the first portion 60 of the bottle 6.

A shown in figure 5, the attachment mean 10 further comprises a securing mean 134, which participates in the support of the bottle 6. This securing mean 134 is configured to
15 restrict movement between the bottle and the attachment means 10 in two opposite sense of the longitudinal dimension 5.

Said securing mean 134 comprises a groove 138 located on the second portion 62 of the bottle 6. Said groove 138 can be continuous or doted around the bottle 6.

The securing mean 134 also comprises at least one clipping mean 136, which is located
20 on the circular portion 100 of the attachment mean 10.

When the bottle 6 is inserted in the attachment mean 10, the clipping mean 136 of the securing mean 134 are deformed and pushed away from the bottle 6 due to the diameter of the bottle 6 being larger than the diameter defined by the clipping mean 136. When the bottle 6 is fully inserted in the attachment mean 10, for example when the longitudinal end
25 64 is abutting at least one radial projections 130, the clipping mean 136 get into the groove 138, securing the attachment mean 10 to the bottle 6. The securing mean 134 authorize the separation of the bottle 6 and the attachment mean 10. Any displacement of the bottle 6 along the longitudinal dimension 5 is restricted thanks to this securing mean 134.

In a possible embodiment of the invention, the groove 138 is located on the attachment
30 mean 10 while the clipping mean 136 are located on the bottle 6.

Preceding description clearly illustrate how the invention fulfills its objective, as laid out in the preamble, and offers a heat exchanging module 1 comprising a bottle 6 and having a mean to attach the bottle 6 to said heat exchanging module 1 at two distinct portions of the bottle 6, said bottle being restricted in its longitudinal movement compared
5 to the heat exchanger 2.

Several modifications and improvement might be applied by the person skilled in the art to the heat exchanging module 1 as defined above, as long as an attachment mean 10 of a bottle 6 is implemented.

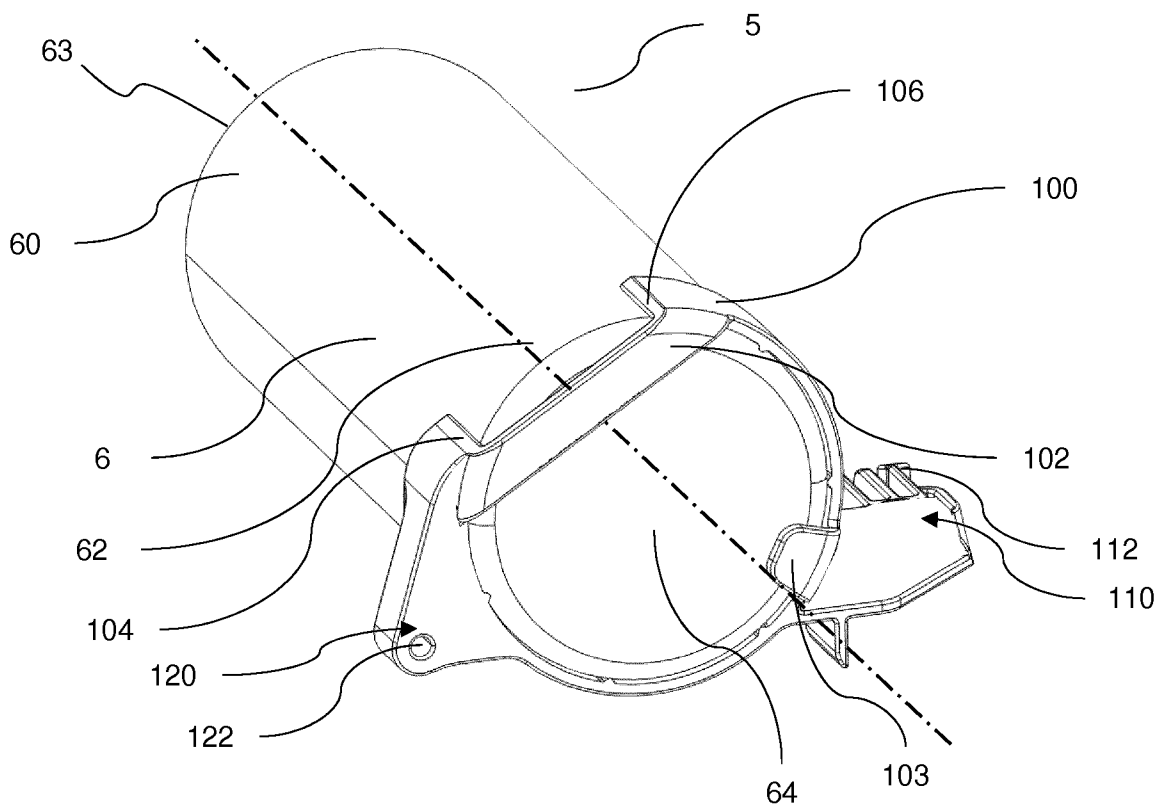
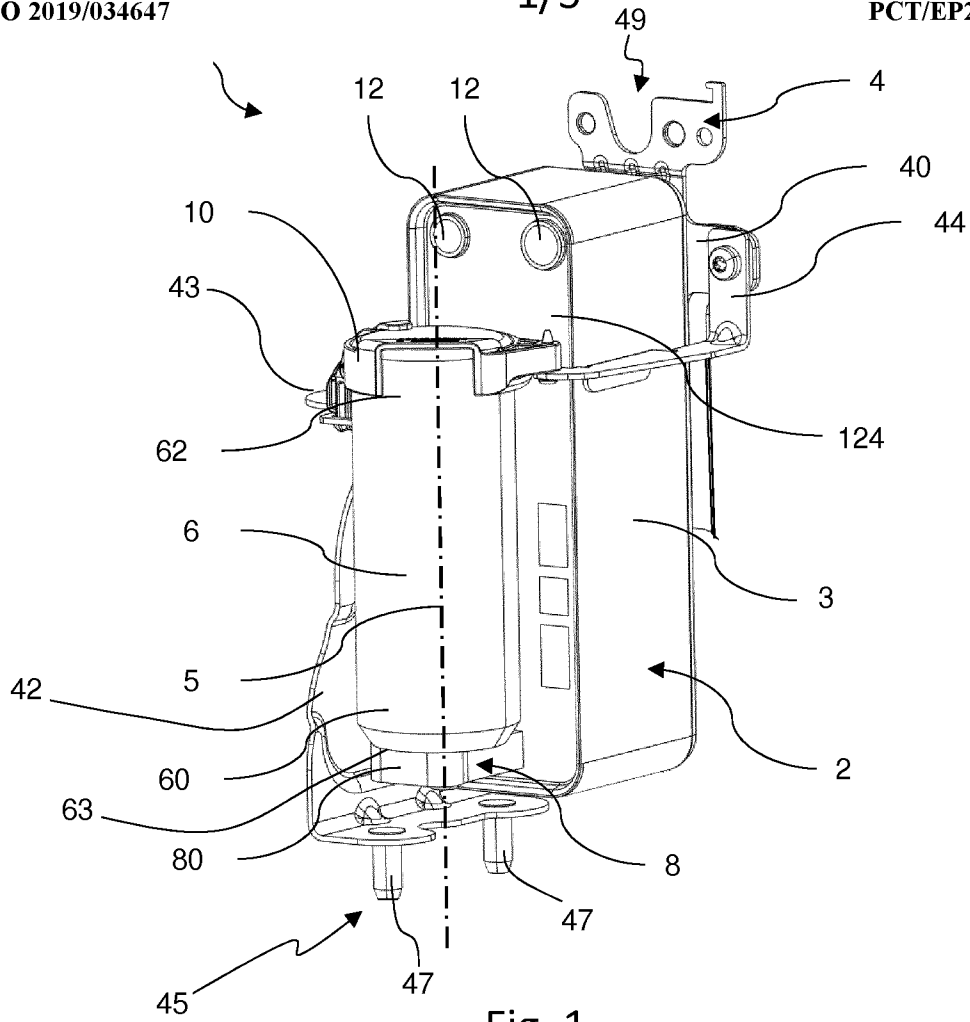
In any case, the invention cannot and should not be limited to the embodiments
10 specifically described in this document, as other embodiments might exist. The invention shall spread to any equivalent mean and any technically operating combination of means.

CLAIMS

1. A heat exchanging module (1) comprising a heat exchanger (2) and a bottle (6), the bottle (6) being attached to the heat exchanger (2) at one first longitudinal end (63)
5 of the bottle (6), said heat exchanging module (1) comprising at least one attachment mean (10) located at a second longitudinal end (64) of the bottle (6), said attachment mean (10) restricting at least one axial movement of the bottle (6) along a longitudinal dimension (5) of said bottle (6).
- 10 2. A heat exchanging module (1) according to claim 1, wherein the attachment mean (10) comprises at least one portion extending in a plane perpendicular to the longitudinal dimension (5) of said bottle (6).
3. A heat exchanging module (1) according to any claim 1 or 2, wherein the attachment
15 mean (10) comprises a stop portion (102) extending in a plane perpendicular to the longitudinal dimension (5) of the bottle (6).
4. A heat exchanging module (1) according to claim 3, wherein said stop portion (102) comprises at least two radial projections (130) separated from one another by a gap
20 (132).
5. A heat exchanging module (1) according to any claim 1 to 4, wherein the attachment mean (10) comprises a circular portion (100) meant to fit at least partially around the
25 bottle (6).
6. A heat exchanging module (1) according to any claim 1 to 5, wherein the heat exchanging module (1) comprises a frame (4), the attachment mean (10) being mechanically connected to the frame (4).
- 30 7. A heat exchanging module (1) according to claim 6, wherein the attachment mean (10) comprises a first connection mean (110), and a second connection mean (120), both

first connection mean (110) and second connection mean (120) being connected to the frame (4).

- 5 **8.** A heat exchanging module (1) according to claim 7, wherein the frame (4) comprises at least a side wall (42) and an end wall (40), the attachment mean (10) is connected to the side wall (42) of the frame (4) by the first connection mean (110), and to the end wall (40) of the frame (4) by the second connection mean (120).
- 10 **9.** A heat exchanging module (1) according to any claim 7 or 8, wherein the first connection mean (110) and the second connection mean (120) extend in opposite sense in a parallel directions.
- 15 **10.** A heat exchanging module (1) according to any claim 1 to 9, wherein the attachment mean (10) comprises at least one securing mean (134) that secures the bottle (6) on the attachment mean (10).
- 20 **11.** A heat exchanging module (1) according to claim 10, wherein the securing mean (134) comprising at least one mounting clip (136), and at least one groove (138) which at least partially receives the mounting clip (136).
- 25 **12.** A heat exchanging module (1) according to one of claims 1 to 11, wherein the bottle (6) is attached to the heat exchanger (2) at the first longitudinal end (63) of the bottle (6) by a coupling mean (8), said coupling mean (8) comprises a mounting bracket (80) and a mounting mean, the mounting bracket (80) comprising at least one duct which connect the bottle (6) to the heat exchanger (2).
- 30 **13.** A heat exchanging module (1) according to any claim 1 to 12, wherein the heat exchanger (2) is crossed by a first circuit configured to receive a refrigerant fluid and a second circuit configured to receive a coolant fluid.



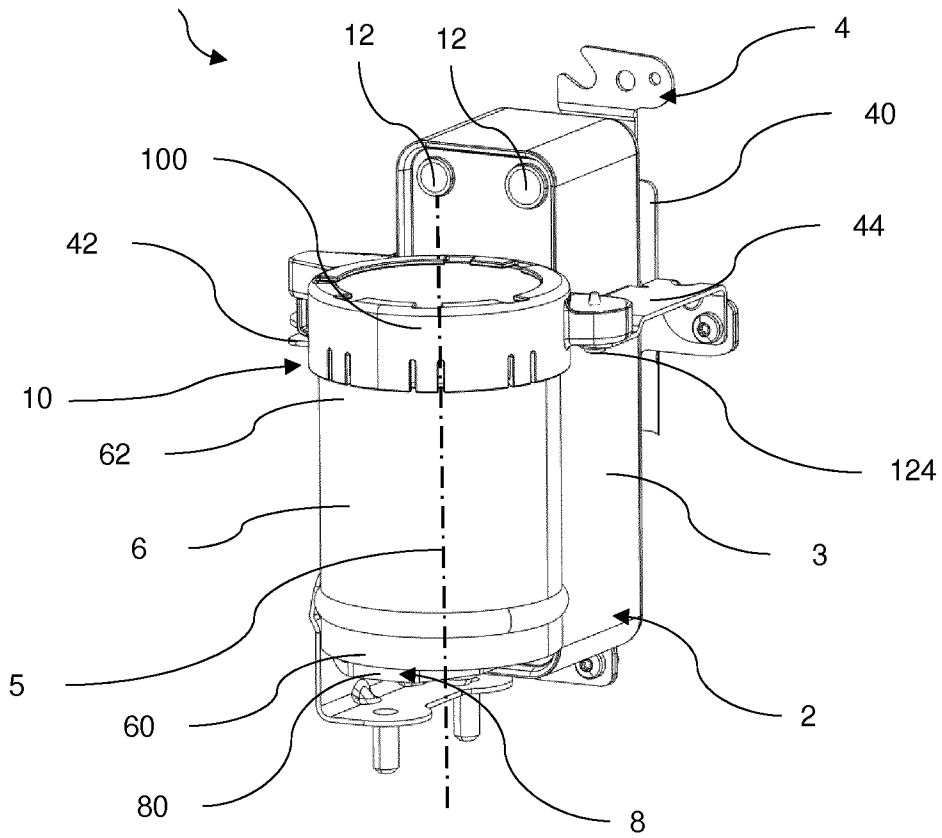


Fig. 3

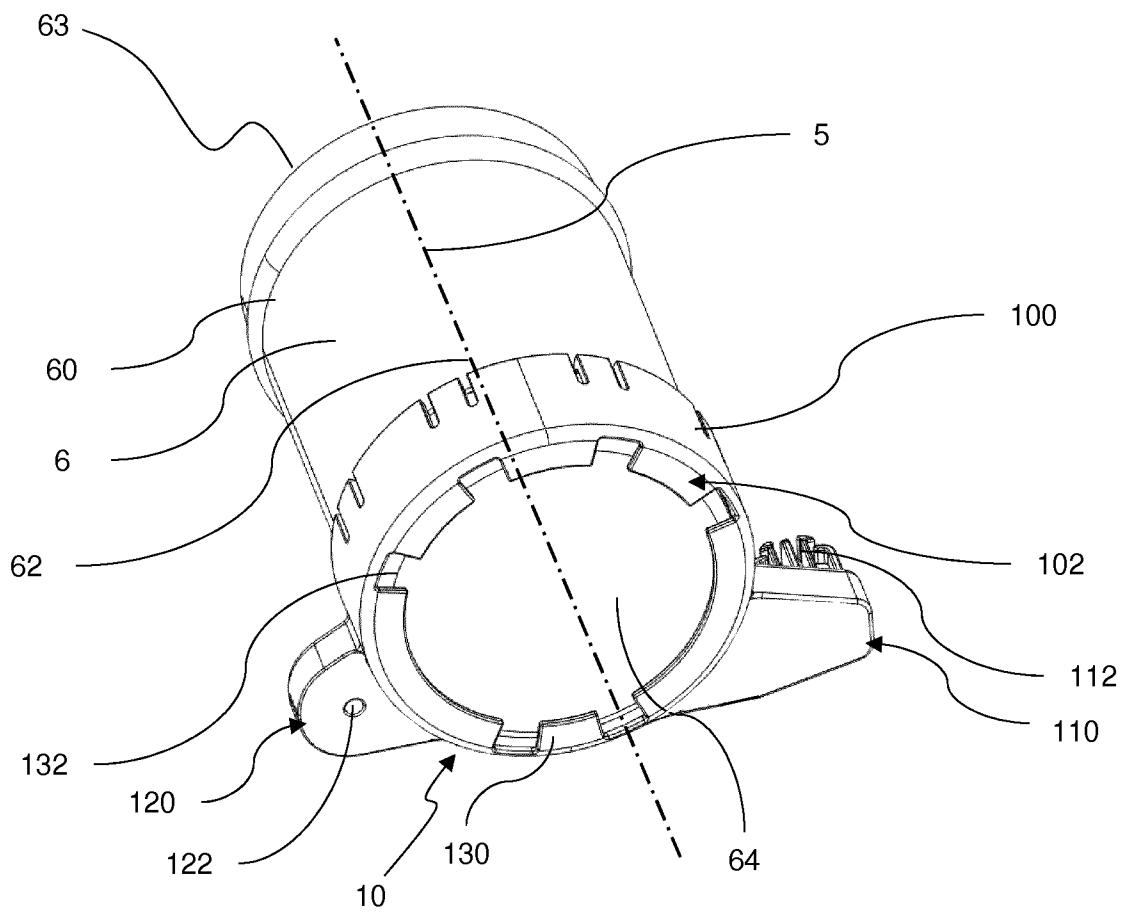


Fig. 4

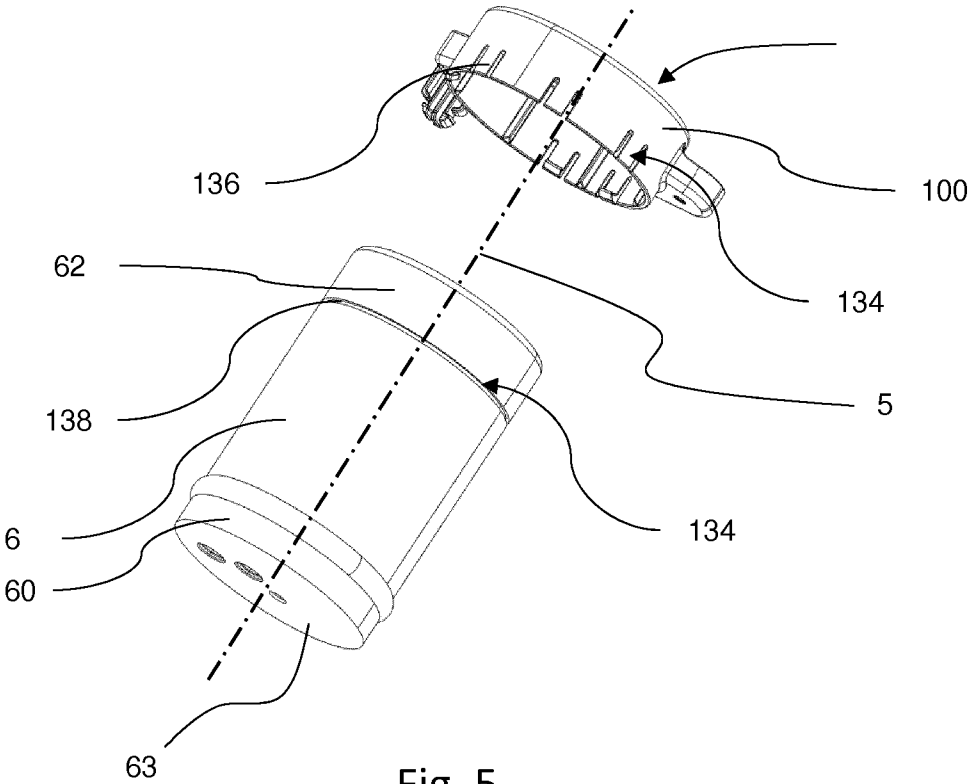


Fig. 5

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2018/072013

A. CLASSIFICATION OF SUBJECT MATTER
INV. F25B39/00 F25B43/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F25B F28F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2007/141982 A1 (CALSONIC KANSEI CORP [JP]; OHKURA HIROYUKI [JP]; HYAKUDOMI YOSHIHISA []) 13 December 2007 (2007-12-13) abstract; figures -----	1-13
X	US 5 901 573 A (KOBAYASHI HIDEO [JP]) 11 May 1999 (1999-05-11) column 14, lines 2-56; figures 12,13,14 -----	1-13
X	JP H08 75317 A (CALSONIC CORP) 19 March 1996 (1996-03-19) abstract; figures -----	1-13
X	EP 1 310 748 A2 (BEHR GMBH & CO [DE]) 14 May 2003 (2003-05-14) the whole document -----	1-13



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

10 October 2018

Date of mailing of the international search report

18/10/2018

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Ritter, Christoph

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2018/072013

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 2007141982	A1	13-12-2007	CN 101460804 A 17-06-2009
			JP 2007322109 A 13-12-2007
			WO 2007141982 A1 13-12-2007

US 5901573	A	11-05-1999	NONE

JP H0875317	A	19-03-1996	NONE

EP 1310748	A2	14-05-2003	AT 441073 T 15-09-2009
			EP 1310748 A2 14-05-2003
			US 2003085026 A1 08-05-2003
