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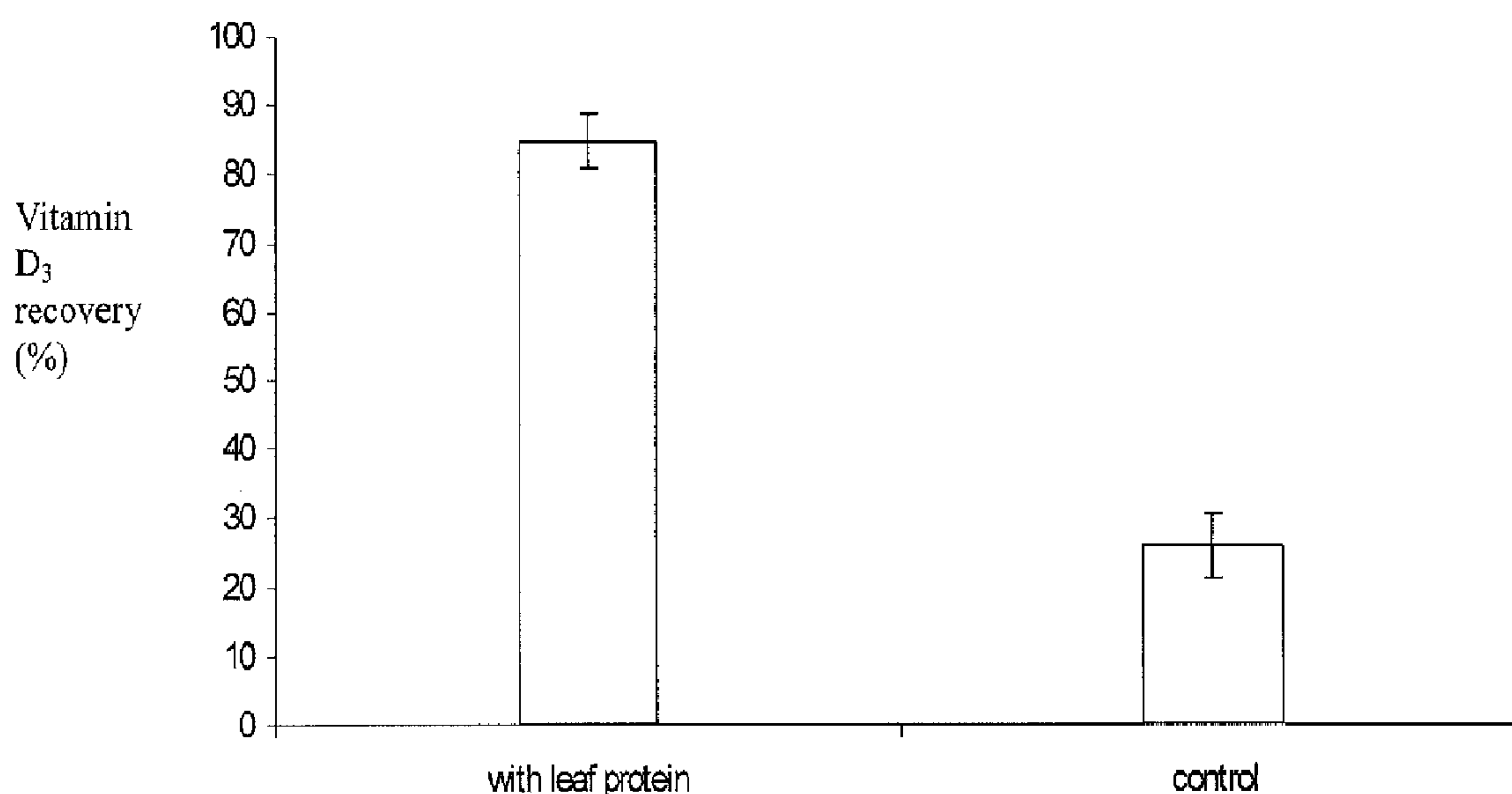
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(54) Titre : NOUVELLE COMPOSITION DE MATIERE POUR LA DELIVRANCE DE MATERIAUX SOLUBLES DANS LES
LIPIDES, ET SON PROCEDE DE FABRICATION
(54) Title: A NOVEL COMPOSITION OF MATTER FOR DELIVERING LIPID-SOLUBLE MATERIALS, AND A METHOD
FOR PRODUCING IT

Figure 1

Comparison of vitamin D₃ recovery in freeze-dried formulation:
with tobacco leaf protein vs. control



(57) Abrégé/Abstract:

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(57) **Abrégé(suite)/Abstract(continued):**

highly insoluble in water and very subject to oxidative degradation. The inventors have found that leaf protein - the water-soluble proteins derived from plant leaves - can efficiently form a complex with lipophilic materials. This leaf protein - lipid-soluble material complex is an effective carrier of lipophilic substances. As such, the leaf protein - lipid-soluble material complex disclosed herein can be used for the delivery of lipophilic vitamins, fatty acids, caretenoids, lipophilic drugs, and other lipophilic materials. This complex can be used to deliver lipophiles in foods, nutritional and dietary supplements, topical compositions and in pharmaceutical products.

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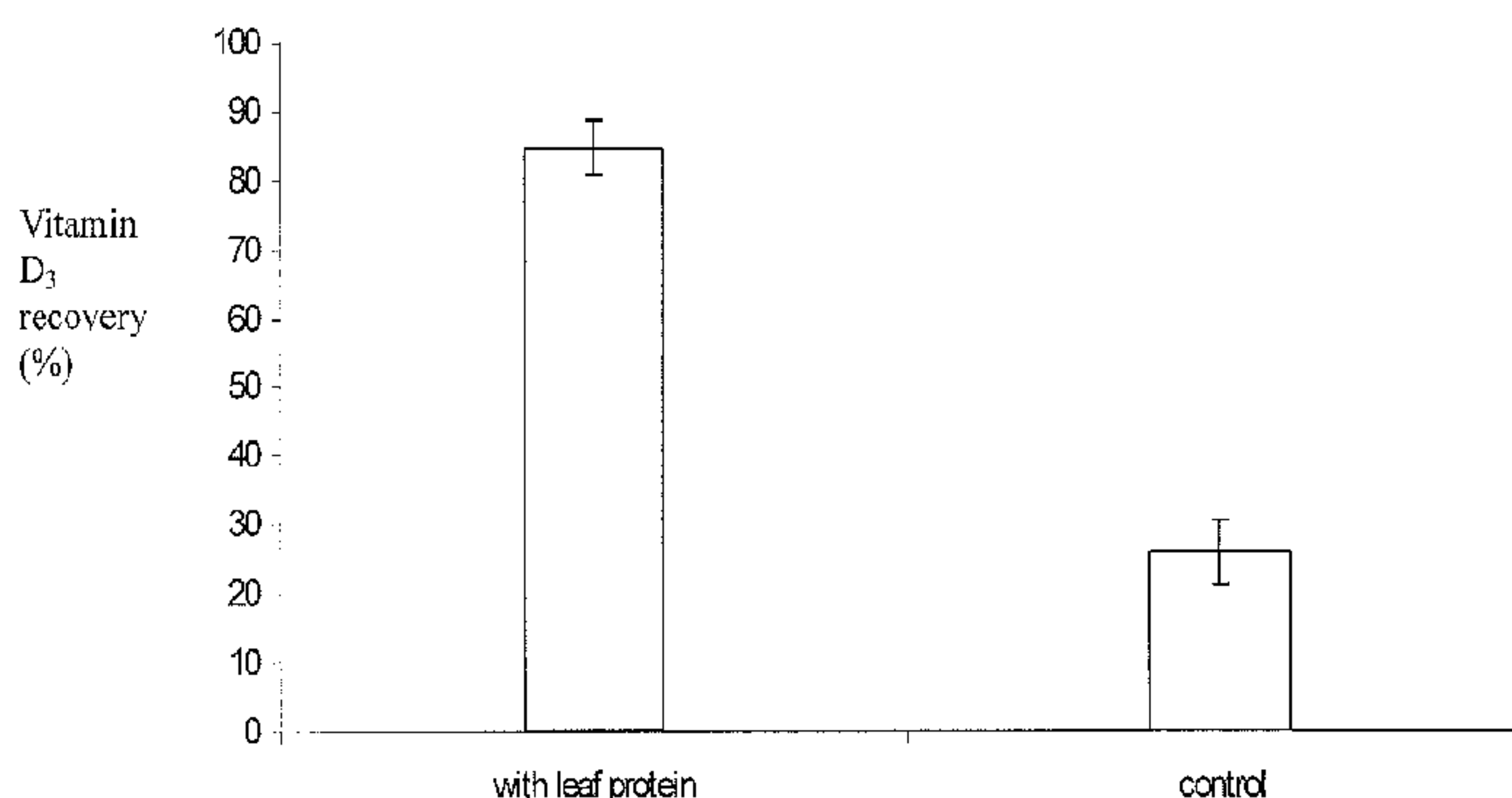
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[Continued on next page]

(54) Title: A NOVEL COMPOSITION OF MATTER FOR DELIVERING LIPID-SOLUBLE MATERIALS, AND A METHOD FOR PRODUCING IT

Figure 1

Comparison of vitamin D₃ recovery in freeze-dried formulation:
with tobacco leaf protein vs. control



(57) Abstract: This invention describes a novel composition of matter describing a complex comprising leaf protein and a lipophilic substance(s), along with the method of producing it. Delivery of lipid-soluble materials into the body is challenging because they are generally highly insoluble in water and very subject to oxidative degradation. The inventors have found that leaf protein - the water-soluble proteins derived from plant leaves - can efficiently form a complex with lipophilic materials. This leaf protein - lipid-soluble material complex is an effective carrier of lipophilic substances. As such, the leaf protein - lipid-soluble material complex disclosed herein can be used for the delivery of lipophilic vitamins, fatty acids, carotenoids, lipophilic drugs, and other lipophilic materials. This complex can be used to deliver lipophiles in foods, nutritional and dietary supplements, topical compositions and in pharmaceutical products.

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A NOVEL COMPOSITION OF MATTER FOR DELIVERING LIPID-SOLUBLE
MATERIALS, AND A METHOD FOR PRODUCING IT

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority from the provisional application serial No. 61/311,072 which was filed March 5, 2010, the entire contents of which are incorporated herein by reference.

GOVERNMENT INTERESTS

[0002] This invention was made with U.S. government support under USDA-CSREES Awards Nos. 2008-34467-19445 and 2009-34467-20151. The government has certain rights in the invention.

BACKGROUND OF THE INVENTION

[0003] For purposes of this invention disclosure, the terms “lipid-soluble” and “lipophilic” refer to compounds or substances which are capable of dissolving in fats, oils, lipids, or non-polar solvents. The terms “lipid-soluble” and “lipophilic” are used interchangeably, and the term “lipophile” refers to a substance which is lipophilic.

[0004] Delivery of lipid-soluble materials such as vitamins A, D, E and K, fatty acids and lipid-soluble pharmaceuticals into the human (or animal) body remains a challenge. It can be difficult to maintain lipid-soluble nutrients in low-fat foods because they do not remain in solution and/or they adsorb to packaging materials (Swaisgood et al., 2001). Existing commercial delivery and fortification strategies revolve around emulsification and microencapsulation, both of which have limitations. Emulsification requires product-specific emulsifiers, many of which are not GRAS (Generally Recognized As Safe). Microencapsulation materials, such as cyclodextrins, are often expensive. In addition, these approaches invariably require using a substantial amount of fat as carriers for lipid-soluble materials.

[0005] The need for new carriers for lipid-soluble materials has become particularly apparent, given the recent resurgence of vitamin D deficiencies. Vitamin D is associated with bone health, myocardial development, brain and fetal development and reduced cancer risk. While the needs are evident, the means to incorporate vitamin D remain limited, at least in part due to the fact that vitamin D is sensitive to acid, oxygen, and light. Fortification of lipid-soluble vitamins, such as vitamin D, is challenging given their sensitive chemical nature. The presence of conjugated double bonds in vitamin D provides an easy route for decomposition by oxidation. Isomerization can occur under acidic or light conditions. Temperatures above 40°C and relative humidity above 85% can deteriorate it, while mild acidification can isomerizes it to inactive forms.

[0006] Similarly, fortification of foods and beverages with fatty acids, such as polyunsaturated Ω -3 fatty acids, is very challenging because the fatty acids are highly insoluble in water and very sensitive to oxidative degradation which can reduce their health benefits and cause undesirable odors (Zimet et al., 2009).

[0007] Protein-based carriers offer a potential alternative to existing carriers, although the limited research to date on protein carriers has focused on dairy proteins. Wang et al. (1997) reported that beta-lactoglobulin, the major protein in whey, showed substantially greater binding affinity to vitamin D₂ than to vitamin A. They did not, however, report being able to produce a complex using beta-lactoglobulin and a vitamin. They also did not provide binding efficiency data which would indicate what proportion of the available vitamins the protein was able to bind.

[0008] Swaisgood et al. (2001) also used beta-lactoglobulin to form a complex with vitamin D. While they were able to form a complex which was soluble in aqueous solution, their approach involved affinity purification methods, including use of affinity chromatography in their preferred method, which would be cost-prohibitive for commercial applications. The authors also did not provide information about the proportion of the added vitamin D which was retained in the complex along with beta-lactoglobulin.

[0009] Zimet et al. (2009) noted that certain food proteins, particularly milk proteins, had an ability to bind to hydrophobic molecules, making them useful for the encapsulation and

delivery of bioactive compounds. They reported that beta-lactoglobulin had been found to bind with vitamin D, retinoic acid, cholesterol and various aromatic compounds and fatty acids. They noted, though, that there had been no prior published work on the binding of proteins to Ω -3 fatty acids. Using a complex containing beta-lactoglobulin and pectin, they reported an encapsulation efficiency for DHA (docosahexaenoic acid) of approximately 64% (i.e., amount of DHA encapsulated as a percent of the initially added DHA).

[0010] Semo et al. (2007) attempted to use microencapsulation involving pure casein micelles. They wrote that the use of casein micelles as carriers for nutraceuticals had not yet been reported in the literature. However, they were only able to encapsulate approximately 27% of the analytically recovered vitamin D₂ which they had added to a suspension containing casein micelles.

[0011] The inventors of the present invention have unexpectedly found that using a plant-based protein, leaf protein, they were able to create a leaf protein-vitamin D complex which retained approximately 85% of the vitamin D contained in a mixture - more than three times greater percentages of vitamin D than is reported from casein micelles. The present invention pertains specifically to the use of leaf proteins in a complex with lipid-soluble materials.

[0012] The term "leaf protein" as used in this invention disclosure is intended to refer to all water-soluble proteins contained in plant leaves. The leaf protein may be obtained from any green leafy plant, as it is well known that all chlorophyll-containing plants contain soluble leaf proteins. Examples of such plants include, but are not limited to, tobacco, alfalfa and spinach. Lo et al. (2008) and Fu et al. (2010) have described a method for efficiently recovering and preparing a leaf protein powder from the leaves of green plants. Leaf protein may be extracted from plants, and a suitable leaf protein powder prepared, using the method described in Lo et al. (2008), which is incorporated by reference, or using other methods which may be known to practitioners of the art.

[0013] Leaf proteins – the proteins which occur naturally in the leaves of green plants – are perhaps the most abundant proteins in nature. They contain excellent binding, gelling, foaming, whipping and emulsifying characteristics, and have nutritional value comparable to milk protein (Lo et al., 2008; Sheen et al., 1991). Leaf protein carriers also offer another

advantage over other proteins in that consumers do not have to worry about whether the products contain animal-origin or dairy-based ingredients. Leaf protein is therefore a very desirable carrier for the delivery of lipophilic substances.

SUMMARY OF THE INVENTION

[0014] This invention provides a novel composition of matter comprising a complex of leaf protein and one or more lipid-soluble materials. The present invention also provides methods of making and using such complexes.

[0015] Complexes of the invention typically comprise leaf protein and one or more lipid-soluble materials such as, for example, vitamins A, D, E, and K, fatty acids, lipid-soluble pharmaceuticals, or other lipid-soluble materials. In a preferred embodiment, the complex is a powdery solid material. This complex is useful as a carrier for the delivery of lipid-soluble materials, into or onto humans or animals. A non-limiting list of examples for the possible uses of this leaf protein – lipid-soluble material complex are as a food or in food as a delivery system for vitamins or other lipid-soluble materials; in dietary supplements and nutraceuticals, infant formulas, in pharmaceuticals or in topical compositions. Nutrient and vitamin supplements can be in any form known in the art, including but not limited to, powders, tablets (chewable or otherwise), capsules, gel-caps, elixirs, and effervescent tablets. Alternatively, nutrient and vitamin supplements can be in the form of bars, drinks, juices or shakes, among others. These and other aspects of the present invention are disclosed in more detail in the description of the invention below.

[0016] The inventors were able to produce a leaf protein-vitamin D₃ complex which retained approximately 85% of the vitamin D added to a mixture, using a preferred embodiment of the claimed method. (See Figure 1). This result indicates that leaf protein is highly effective and efficient as a carrier of lipid-soluble materials. Without wishing to be bound by theory, this result also indicates that leaf protein has many binding sites, and is able to carry large amounts of target lipid-soluble materials.

[0017] Methods of the invention typically comprise preparing a suspension containing leaf protein. Optionally, non-water-soluble materials may be removed from the leaf protein

suspension. Lipid-soluble materials may then be mixed with the suspension. Optionally, lipid-soluble materials may be prepared by dissolving them in a solvent prior to their addition to the suspension. When the leaf protein suspension and the lipid-soluble materials have been suitably combined, they may be further treated. In one embodiment, the mixture may be frozen and, optionally, lyophilized. In some embodiments, the mixture may be dried without freezing using techniques well known in the art, for example, spray drying. In some embodiments, the mixture is dried into a powder. The resulting product is a solid powder containing a complex of leaf protein and the target lipid-soluble material(s).

BRIEF DESCRIPTION OF THE FIGURES

[0018] Figure 1: Comparison of vitamin D₃ recovery in freeze-dried formulation: with tobacco leaf protein vs. control.

[0019] Figure 2: Comparison of vitamin D₃ recovery, and crude protein % in vitamin D-tobacco leaf protein complex of different water content.

[0020] Figure 3: Comparison of vitamin D₃ recovery, and crude protein % in vitamin D-tobacco leaf protein complex of varying pH.

[0021] Figure 4: Solubility values of vitamin D – tobacco leaf protein complex formulated at different pH (p value= 0.0709).

[0022] Figure 5: Comparison of vitamin D₃ recovery and crude protein % in the vitamin D-tobacco leaf protein complex under different mixing conditions.

DETAILED DESCRIPTION OF INVENTION

[0023] The principles, preferred embodiments and modes of operation of the present invention will be described hereunder. The invention which is intended to be protected herein should not, however, be construed as limited to the particular forms disclosed, as these are to be regarded as illustrative rather than restrictive. Variations and changes may be made by those skilled in the art without departing from the spirit of the present invention. Accordingly, the examples, descriptions, and best mode of carrying out the invention given

below should be considered exemplary in nature and not as limiting to the scope and spirit of the invention as set forth in the claims.

[0024] The objective of the methods of this invention is to produce a complex containing leaf protein and one or more lipid-soluble substances. The present invention may be used to prepare complexes consisting of leaf protein and any other lipid-soluble materials, including but not limited to, vitamins D₃, A, E, K, other types of vitamin D, fatty acids such as DHA, eicosapentaenoic acid, linoleic acid, and alpha-linoleic acid, lipid-soluble drugs (some of which are listed below), cholesterol, retinol and retinoids and other lipophilic substances. In some embodiments, complexes of the invention may comprise 2, 3, 4, 5, or more lipid-soluble materials.

[0025] The term "target substance" as used in this invention disclosure refers to the particular lipid-soluble substance(s) which the practitioner wishes to form into a complex with leaf protein.

[0026] The present invention is based on the discovery that leaf protein very efficiently forms complexes with lipophilic substances, for example vitamin D. This property allows the use of leaf protein as a carrier for lipophilic nutrients in foods, dietary supplements and nutraceuticals, infant formulas, drugs and pharmaceuticals and topical compositions.

[0027] Lipid-soluble materials may be derived from any source known in the art, for example, the vitamin A, vitamin D, vitamin E, and vitamin K as used herein can be from any source known in the art. The term "vitamin A" as used herein refers to any form of vitamin A, including but not limited to, retinol, retinaldehydes, retinal, retinoic acid (also known as tretinoin and retin-A), and vitamin A salts and derivatives (e.g., retinol palmitate, retinyl acetate, and β -carotene and other carotenoids). The term "vitamin D" as used herein refers to any form of vitamin D, including but not limited to, ergocalciferol (D₂), cholecalciferol (D₃), 22,23-dihydroergocalciferol (D₄), and vitamin D salts and derivatives (e.g., 25-hydroxycholecalciferol and 1- α ,25-dihydroxycholecalciferol). The term "vitamin E" as used herein refers to the family of compounds known as tocopherols (e.g., α -tocopherol, β -tocopherol, δ -tocopherol, γ -tocopherol), as well as tocol, tocoquinone, tocotrienol, and vitamin E salts (e.g., vitamin E phosphate) and derivatives (e.g., tocopherol sorbate,

tocopherol acetate, tocopherol succinate, other tocopherol esters). As used herein, the term "vitamin K" refers to vitamin K₁ (phytonadione), vitamin K₂ (menaquinone), vitamin K₃ (menadione), vitamin K₄, vitamin K₅, vitamin K₆, vitamin K₇, and their salts and derivatives.

[0028] Fatty acids refer to carboxylic acids with a long unbranched aliphatic tail, and which are either saturated or unsaturated. Fatty acids include, but are not limited to DHA, eicosapentaenoic acid, linoleic acid, and alpha-linoleic acid, amongst many others.

[0029] Leaf protein powder suitable for practicing this invention may be obtained from plant leaves using the method described in Lo et al. (2008) and Fu et al. (2010), or using any other method of leaf protein processing or extraction which may be known to practitioners in the art.

[0030] One suitable method for preparing leaf protein is as follows:

[0031] Freshly harvested green plant leaves may be chopped with a hammermill. The leaves can be either freshly harvested, or they can be stored in a cool or frozen state or dried following harvest until they are ready for processing. Alternatively, physical maceration procedures, combined with mechanical pressure, can be utilized to disrupt the cell wall and prepare the proteins for solubilization.

[0032] Substantially simultaneously with the leaf rupturing, a buffer solution is added to the leaves. The inventors found that a solution containing sodium phosphate dibasic and potassium phosphate monobasic (Na₂HPO₄-KH₂PO₄) is especially effective, although other effective buffering agents may be used. The inventors also found that a pH of 7.77 is preferable as it gave the highest protein yields with this agent, although a pH range between approximately 7.4 - 8.0 or even 6.5 - 9.0 is acceptable.

[0033] It is preferred that the buffer should have a low concentration, in order to avoid precipitating or denaturing the proteins. It was found that a buffer concentration of approximately 0.067M was the optimal concentration, although a range of 0.025M to about 0.3M is quite acceptable, and more preferably a range of about 0.067M - about 0.2 M.

[0034] It is preferred that the buffer solution should also contain both a chelating agent and a reducing agent. The purpose of the chelating agent is to remove loose ions from the

resulting juice. We have found that 10 mM of EDTA, a well-known chelating agent, is effective to recover loose ions. The purpose of the reducing agent is to prevent oxidation and denaturation of the proteins. We have also found that 25 mM of 2-mercaptoethanol is effective as a reducing agent.

[0035] The ruptured leaves may be stored in the buffer solution for up to twenty-four hours, although preferably not more than five hours. While such storage is not necessary, it was found to help improve ultimate protein recovery.

[0036] An industrial filter may then be used to filter out the fibrous leaf biomass, leaving a green juice containing the soluble protein. We have found a screw press to give effective results. This green juice contains the soluble proteins along with plant chloroplast materials. Subjecting this green juice to powerful centrifuge will remove this chloroplast material, leaving an "amber juice" which contains the soluble proteins. Centrifuging at a force of approximately 12,000 g for approximately 20 minutes is sufficient to remove leaf chloroplast materials. Either continuous centrifuge or disk centrifuge is suitable. However, failure to adequately centrifuge the green juice will result in incomplete removal of the chloroplasts, and can leave an undesirable green tint in the resulting proteins.

[0037] Depending upon the desired use, it is possible to obtain several different protein products from this amber juice.

[0038] Product 1 - Crude Protein Powder. The simplest approach is to prepare a protein powder product from this resulting amber juice through the use of standard industrial drying processes. This powder product can be prepared using spray drying, vacuum drying or freeze drying. However, spray drying is most practical for scale-up to an industrial level. This crude protein powder could be satisfactory for many commercial uses.

[0039] Product 2 - Purified Protein Powder. It is possible to remove nucleic acids and small molecule impurities through a precipitation of the amber juice solution at its isoelectric point, which we have found to be at or about pH 5.3 ($\pm .5$). The resulting solution can then be dried via spray drying or other industrial drying techniques to obtain a more highly purified powder product.

[0040] Product 3 - It is possible to separate ribulose 1.5-bisphosphate carboxylase/oxygenase (RuBisCO) from the amber juice. An isoelectric point precipitation can be conducted at a pH of approximately 5.3 ($\pm .5$), which is the isoelectric point for RuBisCO. This protein can then be centrifuged at a force of approximately 12,000 g or greater. The precipitate is then resuspended in buffer solution at a pH of approximately 7.77. The precipitate is then dried using spray drying or other means to produce a powder product containing RuBisCO. RuBisCO can be further purified if desired.

[0041] Product 4 - The supernatant from the isoelectric point precipitation at pH 5.3 can be further purified to yield other leaf proteins. A second isoelectric point precipitation can be conducted involving the supernatant at a pH of approximately 4.2 ($\pm .5$). The proteins can then be resuspended in buffer at a pH of approximately 7.77, and then dried using spray drying or other forms of drying.

[0042] Any of the above-described leaf protein powders may be used in the practice of the present invention.

[0043] The leaf protein powder is then placed in a suitable solvent, such as water, to form a suspension. Failure to place the protein powder into a suitable solvent may inhibit or prevent formation of an effective protein complex, as the dry protein is generally too coarse to efficiently bind or form a complex with a target substance. Additionally, preparing this protein-containing suspension is believed to expose additional binding sites to the target substance. In a preferred embodiment, water is used as the solvent to form the leaf protein aqueous suspension. In a particularly preferred embodiment, the ratio of leaf protein powder to water will be approximately 1 gram of leaf protein powder to between approximately 30 to 80 ml of water. Failure to maintain adequate water content will reduce the capacity of leaf protein to form a complex with the target substance. Use of excessive water content may add drying time and cost, and may reduce interaction of the protein and target substance.

[0044] In a preferred embodiment, the pH of the water is adjusted to between 3.3 and 6.3. Using a pH below this range may degrade the leaf protein. Using a pH in the preferred range maintains the structure of the protein, which optimizes its ability to retain the target substance.

[0045] In the present invention, the leaf protein forms a complex with one or more target substances in solution. The target substance(s), which is a lipid-soluble material, is solubilized in a suitable organic solvent, such as ethanol, methanol, other alcohols, hexane, acetone, or toluene, amongst many others. One skilled in the art will realize that the optimal organic solvent will depend on the nature of the lipid-soluble material. As an example, ethanol is particularly preferred if vitamin D₃ is the target substance.

[0046] Following solubilization of the target substance(s), the protein-containing suspension and the target-substance(s)-containing solution are then mixed together and then, in a preferred embodiment, frozen. Several techniques known to practitioners in the art may optionally be used to enhance mixing, for example, magnetic stirring, sonication, vortexing, or a combination of mixing methods. Practitioners in the art will recognize that different mixing techniques may prove more suitable for particular lipid-soluble materials than other techniques. If vitamin D₃ is the target substance, a preferred embodiment is the use of magnetic stirring for approximately five minutes.

[0047] In a preferred embodiment, freezing should occur within one hour after the protein-containing suspension is mixed with the target-substance-containing solution. In a more preferred embodiment, freezing occurs substantially immediately after the protein-containing suspension is mixed with the target-substance-containing solution. Delays in freezing after mixing the protein-containing suspension with the target-substance-containing solution may reduce the amount of the target substance which forms a complex with the leaf protein. At the time of mixture, the protein and target substance are in close contact. However, they may separate as time is allowed to pass. One skilled in the art will recognize that the rate at which the protein and target substance dissociate will depend on the nature of the target substance(s), and that this will affect the optimal time for freezing to occur.

[0048] Any techniques which obtain substantially immediate freezing of the protein-target substance mixture are potentially suitable. A non-limiting list of suitable freezing techniques include use of liquid nitrogen, dry ice or methanol. A preferred embodiment is the use of liquid nitrogen for freezing.

[0049] In a preferred embodiment, following freezing, the frozen mixture of protein and the target substance(s) is then dried. Any technique for drying may be suitable, including but not limited to freeze-drying, precipitation, oven-drying, microwaving or a combination of methods. One preferred embodiment is freeze-drying, as this technique will not degrade the protein or target substance. If freeze-drying is used, then the end product will be a powdery material containing a complex which contains leaf protein and the target substance.

[0050] The resulting dried complex, containing leaf protein and the lipid-soluble target substance(s), is suitable for use as a food additive, in forming nutrient, vitamin or other dietary supplements or nutraceuticals. Such products can be in any form known in the art, including but not limited to, tablets (including chewable tablets), capsules, gel-caps, powders, elixirs, and effervescent tablets. Alternatively, such products can be in the form of shakes, juices or other drinks, and bars.

[0051] The present invention also provides food compositions comprising complexes of leaf protein and lipophilic nutrients. Preferably the lipophilic nutrients are vitamin A, vitamin D, vitamin E, vitamin K₁, cholesterol, carotenoids, conjugated linoleic acid, essential fatty acids, and other fatty acids. Because of its excellent nutritional qualities and water-solubility, leaf protein is highly suitable as a suitable carrier for lipophilic nutrients in food compositions. Complexes of leaf proteins and lipophilic nutrients are also useful for fortifying infant formulas with DHA and other lipid-soluble substances.

[0052] The food compositions of the present invention are formed by combining a leaf protein – lipid-soluble material complex according to the present invention with other food ingredients. Alternately stated, a food composition is a food product containing a leaf protein – lipid-soluble material complex of the present invention as an ingredient or component. A food composition can be a liquid or a solid food for human or animal consumption, and includes, but is not limited to, dairy products, processed meats, breads, cakes and other bakery products, processed fruits and vegetables, etc.

[0053] The present invention also includes compositions comprising a leaf protein - lipid soluble material complex, in which the leaf protein forms a complex with a lipophilic drug for delivery into humans or animals. Such compositions can be in any form known in the art,

including but not limited to, tablets (including chewable tablets), capsules, gel-caps, powders, elixirs, and effervescent tablets. A non-limiting list of lipophilic drug substances which may be used to form a lipid-protein - lipid-soluble material complex according to the present invention includes the following: Analgesics and anti-inflammatory agents: aloxiprin, auranofin, azapropazone, benorylate, diflunisal, etodolac, fenbufen, fenoprofen calcium, flurbiprofen, ibuprofen, indomethacin, ketoprofen, meclofenamic acid, mefenamic acid, nabumetone, naproxen, oxyphenbutazone, phenylbutazone, piroxicam, sulindac; Anthelmintics: albendazole, bephenium hydroxynaphthoate, cambendazole, dichlorophen, ivermectin, mebendazole, oxfendazole, oxfendazole, oxantel embonate, praziquantel, pyrantel embonate, thiabendazole; Anti-arrhythmic agents: amiodarone, disopyramide, flecainide acetate, quinidine sulphate; Anti-bacterial agents: benethamine penicillin, cinoxacin, ciprofloxacin, clarithromycin, clofazimine, cloxacillin, demeclocycline, doxycycline, erythromycin, ethionamide, imipenem, nalidixic acid, nitrofurantoin, rifampicin, spiramycin, sulphabenzamide, sulphadoxine, sulphamerazine, sulphacetamide, sulphadiazine, sulphafurazole, sulphamethoxazole, sulphapyridine, tetracycline, trimethoprim; Anti-coagulants: dicoumarol, dipyridamole, nicoumalone, phenindione; Anti-depressants: amoxapine, maprotiline, mianserin, nortriptyline, trazodone, trimipramine maleate; Anti-diabetics: acetohexamide, chlorpropamide, glibenclamide, gliclazide, glipizide, tolazamide, tolbutamide; Anti-epileptics: beclamide, carbamazepine, clonazepam, ethosuximide, methoin, methsuximide, methylphenobarbitone, oxcarbazepine, paramethadione, phenacetamide, phenobarbitone, phenytoin, phenisuximide, primidone, sulthiame, valproic acid; Anti-fungal agents: amphotericin, butoconazole nitrate, clotrimazole, econazole nitrate, fluconazole, flucytosine, griseofulvin, itraconazole, ketoconazole, miconazole, natamycin, nystatin, sulconazole nitrate, terbinafine, terconazole, tioconazole, undecenoic acid; Anti-gout agents: allopurinol, probenecid, sulphin-pyrazone; Anti-hypertensive agents: amlodipine, benidipine, darodipine, diltiazem, diazoxide, felodipine, guanabenz acetate, isradipine, minoxidil, nifedipine, nifedipine, nimodipine, phenoxymethamine, prazosin, reserpine, terazosin; Anti-malarials: amodiaquine, chloroquine, chlorproguanil, halofantrine, mefloquine, proguanil, pyrimethamine, quinine sulphate; Anti-migraine agents: dihydroergotamine mesylate, ergotamine tartrate, methysergide maleate, pizotifen maleate, sumatriptan succinate; Anti-

muscarinic agents: atropine, benzhexyl, biperiden, ethopropazine, hyoscyamine, mepenzolate bromide, oxyphencylmine, tropicamide; Anti-neoplastic agents and Immunosuppressants: aminoglutethimide, amsacrine, azathioprine, busulphan, chlorambucil, cyclosporin, dacarbazine, estramustine, etoposide, lomustine, melphalan, mercaptopurine, methotrexate, mitomycin, mitotane, mitozantrone, procarbazine, tamoxifen citrate, testolactone, tacrolimus, sirolimus; Anti-protozoal agents: benznidazole, clioquinol, decoquinate, diiodohydroxyquinoline, diloxanide furoate, dinitolmide, furzolidone, metronidazole, nimorazole, nitrofurazone, ornidazole, timidazole; Anti-thyroid agents: carbimazole, propylthiouracil; Alixiolytic, sedatives, hypnotics and neuroleptics: alprazolam, amylobarbitone, barbitone, bentazepam, bromazepam, bromperidol, brotizolam, butobarbitone, carbromal, chlordiazepoxide, chlormethiazole, chlorpromazine, clobazam, clotiazepam, clozapine, diazepam, droperidol, ethinamate, flunanisone, flunitrazepam, fluopromazine, flupenthixol decanoate, fluphenazine decanoate, flurazepam, baloperidol, lorazepam, lormetazepam, medazepam, meprobamate, methaqualone, midazolam, nitrazepam, oxazepam, pentobarbitone, perphenazine pimozide, prochlorperazine, sulpiride, temazepam, thioridazine, triazolam, zopiclone; beta-Blockers: acebutolol, alprenolol, atenolol, labetalol, metoprolol, nadolol, oxprenolol, pindolol, propranolol; Cardiac Inotropic agents: amrinone, digitoxin, digoxin, enoximone, lanatoside C, medigoxin; Corticosteroids: beclomethasone, betamethasone, budesonide, cortisone acetate, desoxymethasone, dexamethasone, fludrocortisone acetate, flunisolide, flucortolone, fluticasone propionate, hydrocortisone, methylprednisolone, prednisolone, prednisone, triamcinolone; Diuretics: acetazolamide, amiloride, bendrofluazide, bumetanide, chlorothiazide, chlorthalidone, ethacrynic acid, frusemide, metolazone, spironolactone, triamterene; Anti-parkinsonian agents: bromocriptine mesylate, lysuride maleate; Gastro-intestinal agents: bisacodyl, cimetidine, cisapride, diphenoxylate, domperidone, famotidine, loperamide, mesalazine, nizatidine, omeprazole, ondansetron, ranitidine, sulphasalazine; Histamine H-Receptor Antagonists: acrivastine, astemizole, cinnarizine, cyclizine, cyproheptadine, dimenhydrinate, flunarizine, loratadine, meclozine, oxatomide, terfenadine; Lipid regulating agents: bezafibrate, clofibrate, fenofibrate, gemfibrozil, probucol; Nitrates and other anti-anginal agents: amyl nitrate, glyceryl trinitrate, isosorbide dinitrate, isosorbide mononitrate,

pentaerythritol tetranitrate; HIV protease inhibitors: Nelfinavir; Opioid analgesics: codeine, dextropropoxyphene, diamorphine, dihydrocodeine, meptazinol, methadone, morphine, nalbuphine, pentazocine; Sex hormones: clomiphene citrate, danazol, ethinyl estradiol, medroxyprogesterone acetate, mestranol, methyltestosterone, norethisterone, norgestrel, estradiol, conjugated oestrogens, progesterone, stanozolol, stibestrol, testosterone, tibolone; Stimulants: amphetamine, dexamphetamine, dexfenfluramine, fenfluramine, and mazindol. (See Benita et al., 2007 regarding a list of lipophilic drugs).

[0054] The present invention also includes compositions for use in personal care and/or hygiene comprising the leaf protein - lipid-soluble material complexes disclosed herein (e.g., soaps, skin creams, soaps, cleansers, shampoos). Topical compositions containing complexes of leaf protein with vitamin E, vitamin A, conjugated linoleic acid, and essential fatty acids are preferred. The topical compositions disclosed herein are suitable for topical application to mammalian skin. The compositions comprise a safe and effective amount of the leaf protein complexes and other active agents, and a cosmetically- and/or pharmaceutically-acceptable topical carrier.

[0055] The phrase "cosmetically- and/or pharmaceutically-acceptable carrier", as used herein, means any substantially non-toxic carrier suitable for topical administration to the skin, which generally has good aesthetic properties, and is compatible with the leaf protein - lipid-soluble material complexes of the present invention. By "compatible" it is meant that the leaf protein - lipid-soluble material complexes will remain stable and retain substantial activity therein. The carrier can be in a wide variety of forms, such as sprays, emulsions, mousses, liquids, creams, oils, lotions, ointments, gels and solids. Suitable pharmaceutically-acceptable topical carriers include, but are not limited to, water, glycerol, alcohol, propylene glycol, fatty alcohols, triglycerides, fatty acid esters, and mineral oils. Suitable topical cosmetically-acceptable carriers include, but are not limited to, water, petroleum jelly, petrolatum, mineral oil, vegetable oil, animal oil, organic and inorganic waxes, such as microcrystalline, paraffin and ozocerite wax, natural polymers, such as xanthanes, gelatin, cellulose, collagen, starch or gum arabic, synthetic polymers, alcohols, polyols, and the like. Preferably, because of its non-toxic topical properties, the pharmaceutically- and/or

cosmetically-acceptable carrier is substantially miscible in water. Such water miscible carrier compositions can also include sustained or delayed release carriers, such as liposomes, microsponges, microspheres or microcapsules, aqueous based ointments, water-in-oil or oil-in-water emulsions, gels and the like.

[0056] The disclosed complex is also suitable as a component of tissue culture media or microbial growth media to promote growth, differentiation and/or viability of cultured cells. Milk proteins have been shown to be a suitable fatty acid carrier in cell culture (Swaigood et al., 2001), and therefore leaf proteins should be similarly suitable.

EXAMPLES

EXAMPLE 1

[0057] Evaluation of different strategies for solubilizing leaf protein.

[0058] The purpose of this test was to evaluate different strategies for solubilizing the leaf protein. It is necessary to solubilize the leaf protein in order to remove residual pigments, fat content and other form a complex with the target lipid-soluble molecules.

[0059] Protein samples were subjected to solvent extraction with three organic solvents; hexane; acetone and methanol. Leaf protein powder prepared by the method of Lo et al. (2008) and Fu et al. (2010) has a water solubility value of 10.08 ± 0.15 grams/liter (g/l). Hexane extraction of the protein powder yielded only a marginal increase in solubility of 10.82 g/l, whereas acetone extraction showed even smaller increase in solubility and methanol actually caused solubility to decrease. Based on these findings, the inventors did not utilize a solvent as pretreatment prior to mixing with vitamin D.

EXAMPLE 2

[0060] Effect of Water Content on Leaf Protein – Lipophile Complex

[0061] Leaf protein samples were derived from Maryland tobacco variety 609LA, a low-alkaloid variety containing 0.6mg/g to 0.8 mg/g of nicotine, using the method described in Lo, et al. (2008) and Fu et al. (2010). One gram of leaf protein powder was placed in a 300-

ml freeze-drying glass flask (F05657000, Thermoscientific, Pittsburgh, PA), followed by addition of either 20 ml or 40 ml of water and 4 ml of vitamin D₃ in 99% pure ethanol (1000 ug/ml). The pH of the mixture was adjusted to pH 4.3 by gradually adding 1 M sodium hydroxide solution to the protein water solution prior to adding vitamin D₃. This mixture was then magnetically stirred for 4 minutes before liquid nitrogen was added. Approximately 250 ml of liquid nitrogen was poured into the glass until the mixture appeared completely solid. The flask was then immediately closed with the lid and carefully placed in a thermally insulated bag filled with dry ice. The connector end of the freeze-drying flask was connected to the freeze-dryer (RVT4104 model Refrigerated Vapor Trap, Thermo Electron Corporation, NY) at -110° for 96 hours.

[0062] Using 40 ml of water per gram of leaf protein powder to obtain the vitamin D-protein complex, the inventors obtained a vitamin D₃ recovery of 84.68 ± 3.92 % of the total vitamin D₃ added. In contrast, use of only 20 ml of water per gram of protein powder significantly reduced the vitamin D₃ recovery to 70.21 ± 8.92 %. (See Figure 2). The inventors observed that the spherical structure in the protein aggregates could not be maintained at the lower water content levels. Without wishing to be bound by theory, the inventors hypothesize that the increased water level at 40 ml helped form hydrogen bonds which maintained the protein structure. Conversely, at the lower water content level (which corresponded with higher protein density), self-stabilization of proteins may have taken place where proteins tended to form bonds which interconnected adjacent proteins, reducing the sites available for vitamin D₃ binding as well as limited surface area of ice-/water interface during the freeze-drying process.

EXAMPLE 3

[0063] Effect of pH on Leaf Protein – Lipophile Complex

[0064] The inventors measured the effect of pH on the leaf protein – lipophile complex. They used the same preparation as described above in Example 2, except that they only used one water content level: one gram of leaf protein per 40 ml of water. They also prepared the leaf protein-vitamin D mixture described in Example 2 at three different pH levels (4.3, 8.5

and 11.0). As noted above, for pH adjustment, 1 M sodium hydroxide solution was gradually added to the protein water solution prior to adding vitamin D₃.

[0065] The sample tested at pH 4.3 showed substantially higher recovery of vitamin D₃ (84.6% $\pm$ 3.92%, w/w) than either of the two other treatments. (See Figure 3). There was also a slight increase in the water solubility of the vitamin D-protein complex at pH 4.3 from 10.08 to 10.78 g/l (See Figure 4).

[0066] In each of the three treatments, the crude protein represented about 30% of the vitamin D₃-tobacco leaf protein complex.

[0067] It is generally recognized that changes in pH can induce significant alterations in protein structure. At pH 4.3, the vitamin D₃-protein complex appeared to be spherical aggregates. As the pH increased to 8.5, the spherical structure opened up and bridged with adjacent aggregates, forming an interwoven structure. At pH 11.0, the spherical structure was completely disrupted, forming a continuous porous structure. In other words, porosity increased as the pH increased, corresponding to the loss of vitamin D. Without wishing to be bound by theory, the inventors believe that this increase in porosity was related to a loss of vitamin D. Again without wishing to be bound by theory, the inventors believe that that the lower porosity and spherical aggregate structure of the protein at the lower pH permitted the protein to retain or "trap" the vitamin D so it could not escape.

EXAMPLE 4

[0068] Effect of protein-vitamin mixing technique on vitamin carrying capacity

[0069] This test measured the effect of different techniques for mixing protein and vitamin D₃ on the protein's vitamin D₃ carrying capacity. They used the same preparation as described above in Example 2, except that they only used one water content level: one gram of leaf protein per 40 ml of water. The inventors also tested three mixing treatments: (i) magnetic stirring for 5 minutes, (ii) a Sonicator (28H ultrasonic bath, Neytech, Bloomfield, CT) at a frequency of 47 $\pm$ 3 kHz for 5 minutes; and (iii) a combination involving the sonication treatment followed by the stirring treatment.

[0070] The highest vitamin recovery was obtained when the samples were stir-mixed for 5 minutes, reaching $84.68\% \pm 3.92\%$, w/w (weight/weight). Sonication alone resulted in a substantial reduction in vitamin D₃ recovery $62.53\% \pm 3.68\%$, w/w. The temperature increased by 20°C following sonication. Without wishing to be bound by theory, the inventors hypothesize that the sharp change in temperature may have caused degradation of vitamin D₃. Vitamin D₃ recovery was lowest when the samples were treated by both sonication and mixing ($56.32 \pm 5.11\%$, w/w), likely due to the exposure of vitamin D₃ under elevated temperature for an extension of 5 minutes during the mixing process. (See Figure 5). The crude protein content remained statistically the same in all three differentially mixed formulations.

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[0101] WO/2007/083316 to Benita, et al.

[0102] All publications, patents and patent applications mentioned in this specification are indicative of the level of skill of those skilled in the art to which this invention pertains, and are herein incorporated by reference to the same extent as if each individual publication, patent or patent application was specifically and individually indicated to be incorporated by reference.

[0103] Modifications may be made without departing from the basic spirit of the present invention. Accordingly, it will be appreciated by those skilled in the art that within the scope of the appended claims, the invention may be practiced other than has been specifically described herein.

What is claimed is:

1. A composition comprising a leaf protein - lipid-soluble material complex.
2. A composition according to claim 1 wherein the leaf protein – lipid-soluble material complex is a powder.
3. A composition according to claim 1 wherein the lipid-soluble material is vitamin A, vitamin D, vitamin D₂ vitamin D₃, vitamin E, vitamin K, caretenoids, cholesterol, DHA, eicosapentaenoic acid, linoleic acid, or alpha-linoleic acid, or any analogs, homologs or derivatives of such substances.
4. A composition according to claim 1 wherein the composition is a food or food ingredient intended for human consumption.
5. A dietary supplement, nutritional supplement, or nutraceutical comprising the composition of claim 1.
6. A product intended for consumption by mammals other than humans comprising the composition of claim 1.
7. A composition according to claim 1 wherein the lipid-soluble material is a drug substance.
8. A composition according to claim 7 wherein the lipid-soluble material(s) is one of the following: aloxiprin, auranofin, azapropazone, benorylate, diflunisal, etodolac, fenbufen, fenoprofen calcim, flurbiprofen, ibuprofen, indomethacin, ketoprofen, meclofenamic acid, mefenamic acid, nabumetone, naproxen, oxyphenbutazone, phenylbutazone, piroxicam, sulindac, albendazole, bethovenium hydroxynaphthoate, cambendazole, dichlorophen, ivermectin, mebendazole, oxamniquine, oxfendazole, oxantel embonate, praziquantel, pyrantel embonate, thiabendazole, amiodarone, disopyramide, flecamide acetate, quinidine sulphate, benethamine penicillin, cinoxacin, ciprofloxacin, clarithromycin, clofazimine, cloxacillin, demeclocycline, doxycycline, erythromycin, ethionamide, imipenem, nalidixic acid, nitrofurantoin, rifampicin, spiramycin, sulphabenzamide, sulphadoxine, sulphamerazine, sulphacetamide, sulphadiazine, sulphafurazole, sulphamethoxazole,

sulphapyridine, tetracycline, trimethoprim, dicoumarol, dipyridamole, nicoumalone,
 phenindione, amoxapine, maprotiline, mianserin, nortriptyline, trazodone, trimipramine
 maleate, acetohexamide, chlorpropamide, glibenclamide, gliclazide, glipizide, tolazamide,
 tolbutamide, beclamide, carbamazepine, clonazepam, ethoin, methoin, methsuximide,
 methylphenobarbitone, oxcarbazepine, paramethadione, phenacemide, phenobarbitone,
 phenyloin, phensuximide, primidone, sulthiame, valproic acid, amphotericin, butoconazole
 nitrate, clotrimazole, econazole nitrate, fluconazole, flucytosine, griseofulvin, itraconazole,
 ketoconazole, miconazole, natamycin, nystatin, sulconazole nitrate, terbinafine, terconazole,
 tioconazole, undecenoic acid, allopurinol, probenecid, sulphin-pyrazone, amlodipine,
 benidipine, darodipine, dilitazem, diazoxide, felodipine, guanabenz acetate, isradipine,
 minoxidil, nicardipine, nifedipine, nimodipine, phenoxybenzamine, prazosin, reserpine,
 terazosin, amodiaquine, chloroquine, chlorproguanil, halofantrine, mefloquine, proguanil,
 pyrimethamine, quinine sulphate, dihydroergotamine mesylate, ergotamine tartrate,
 methysergide maleate, pizotifen maleate, sumatriptan succinate, atropine, benzhexyl,
 biperiden, ethopropazine, hyoscyamine, mepenzolate bromide, oxyphencylamine,
 tropicamide, aminogluthethimide, amsacrine, azathioprine, busulphan, chlorambucil,
 cyclosporin, dacarbazine, estramustine, etoposide, lomustine, melphalan, mercaptopurine,
 methotrexate, mitomycin, mitotane, mitozantrone, procarbazine, tamoxifen citrate,
 testolactone, tacrolimus, sirolimus, benznidazole, clioquinol, decoquinate,
 diiodohydroxyquinoline, diloxanide furoate, dinitolmide, furzolidone, metronidazole,
 nimorazole, nitrofurazone, ornidazole, timidazole, carbimazole, propylthiouracil; Alixiolytic,
 alprazolam, amylobarbitone, barbitone, bentazepam, bromazepam, bromperidol, brotizolam,
 butobarbitone, carbromal, chlordiazepoxide, chlormethiazole, chlorpromazine, clobazam,
 clotiazepam, clozapine, diazepam, droperidol, ethinamate, flunarisone, flunitrazepam,
 fluopromazine, flupenthixol decanoate, fluphenazine decanoate, flurazepam, haloperidol,
 lorazepam, lormetazepam, medazepam, meprobamate, methaqualone, midazolam,
 nitrazepam, oxazepam, pentobarbitone, perphenazine pimozide, prochlorperazine, sulpiride,
 temazepam, thioridazine, triazolam, zopiclone, acebutolol, alprenolol, atenolol, labetalol,
 metoprolol, nadolol, oxprenolol, pindolol, propranolol, amrinone, digitoxin, digoxin,
 enoximone, lanatoside C, medigoxin, beclomethasone, betamethasone, budesonide, cortisone

acetate, desoxymethasone, dexamethasone, fludrocortisone acetate, flunisolide, flucortolone, fluticasone propionate, hydrocortisone, methylprednisolone, prednisolone, prednisone, triamcinolone, acetazolamide, amiloride, bendrofluazide, bumetanide, chlorothiazide, chlorthalidone, ethacrynic acid, frusemide, metolazone, spironolactone, triamterene;, bromocriptine mesylate, lysuride maleate, bisacodyl, cimetidine, cisapride, diphenoxylate, domperidone, famotidine, loperamide, mesalazine, nizatidine, omeprazole, ondansetron, ranitidine, sulphasalazine, acrivastine, astemizole, cinnarizine, cyclizine, cyproheptadine, dimenhydrinate, flunarizine, loratadine, meclozine, oxatomide, terfenadine, bezafibrate, clofibrate, fenofibrate, gemfibrozil, probucol, amyl nitrate, glyceryl trinitrate, isosorbide dinitrate, isosorbide mononitrate, pentaerythritol tetranitrate, Nelfinavir, codeine, dextropropoxyphene, diamorphine, dihydrocodeine, meptazinol, methadone, morphine, nalbuphine, pentazocine, clomiphene citrate, danazol, ethinyl estradiol, medroxyprogesterone acetate, mestranol, methyltestosterone, norethisterone, norgestrel, estradiol, conjugated oestrogens, progesterone, stanozolol, stibestrol, testosterone, tibolone, amphetamine, dexamphetamine, dexfenfluramine, fenfluramine, and mazindol.

9. A topical composition comprising a complex comprising leaf protein and a lipid-soluble material selected from the group consisting of vitamin A, vitamin D, vitamin E, vitamin K₁, cholesterol, and conjugated linoleic acid in a topical carrier.
10. A composition according to claim 1 comprising a complex comprising leaf protein and a lipid-soluble material wherein such complex is a component of a cell culture media, microbial growth culture or tissue culture.
11. A composition according to claim 1 wherein the leaf protein is derived from tobacco, other *Nicotiana* species, alfalfa, spinach, tomato, soybean or potato.
12. A composition according to claim 1 wherein the leaf protein constitutes at least 20% of the leaf-protein - lipid-soluble material complex.
13. A method of preparing a leaf protein – lipid soluble material complex comprising the following steps:
 - (a) preparing a suspension containing leaf protein in a suitable solvent; and

(b) combining the leaf protein suspension with the lipid-soluble material.

14. The method of claim 13 wherein non-water-soluble material is removed from the leaf protein after it is put into suspension.

15. The method of claim 13 wherein the lipid-soluble material is solubilized in a solvent before it is combined with the leaf protein suspension.

16. The method of claim 13, wherein in (b) the leaf protein in suspension is combined with lipid-soluble material in a solvent by means of magnetic stirring, sonication, manual stirring, shaking, or any combination of the foregoing.

17. The method of claim 13 wherein the leaf-protein - lipid-soluble material mixture is frozen after the components are combined.

18. The method of claim 17 wherein the mixture is frozen within one hour of combining the leaf protein and the lipid-soluble material.

19. The method of claim 17 wherein the freezing is performing by application of liquid nitrogen; dry ice, or storage at a sub-freezing temperature, or a combination of these techniques.

20. The method of claim 17 wherein the mixture is frozen substantially immediately after combining the leaf protein and the lipid-soluble material.

21. The method of claim 13 wherein the leaf-protein - lipid-soluble substance(s) mixture is dried to a powder after it is mixed.

22. The method of claim 21 wherein the drying is performed by freeze-drying, precipitation, spray drying, oven-drying, microwaving, or a combination of these techniques.

23. The method of claim 17, wherein the frozen mixture is freeze-dried.

24. The method of claim 13, wherein the solvent in (a) is water.

25. The method of claim 13, wherein the solvent in (b) is an organic solvent.

26. The method of claim 25, wherein the organic solvent comprises ethanol, methanol, another alcohol, hexane, toluene, or acetone.

Figure 1

Comparison of vitamin D₃ recovery in freeze-dried formulation:
with tobacco leaf protein vs. control

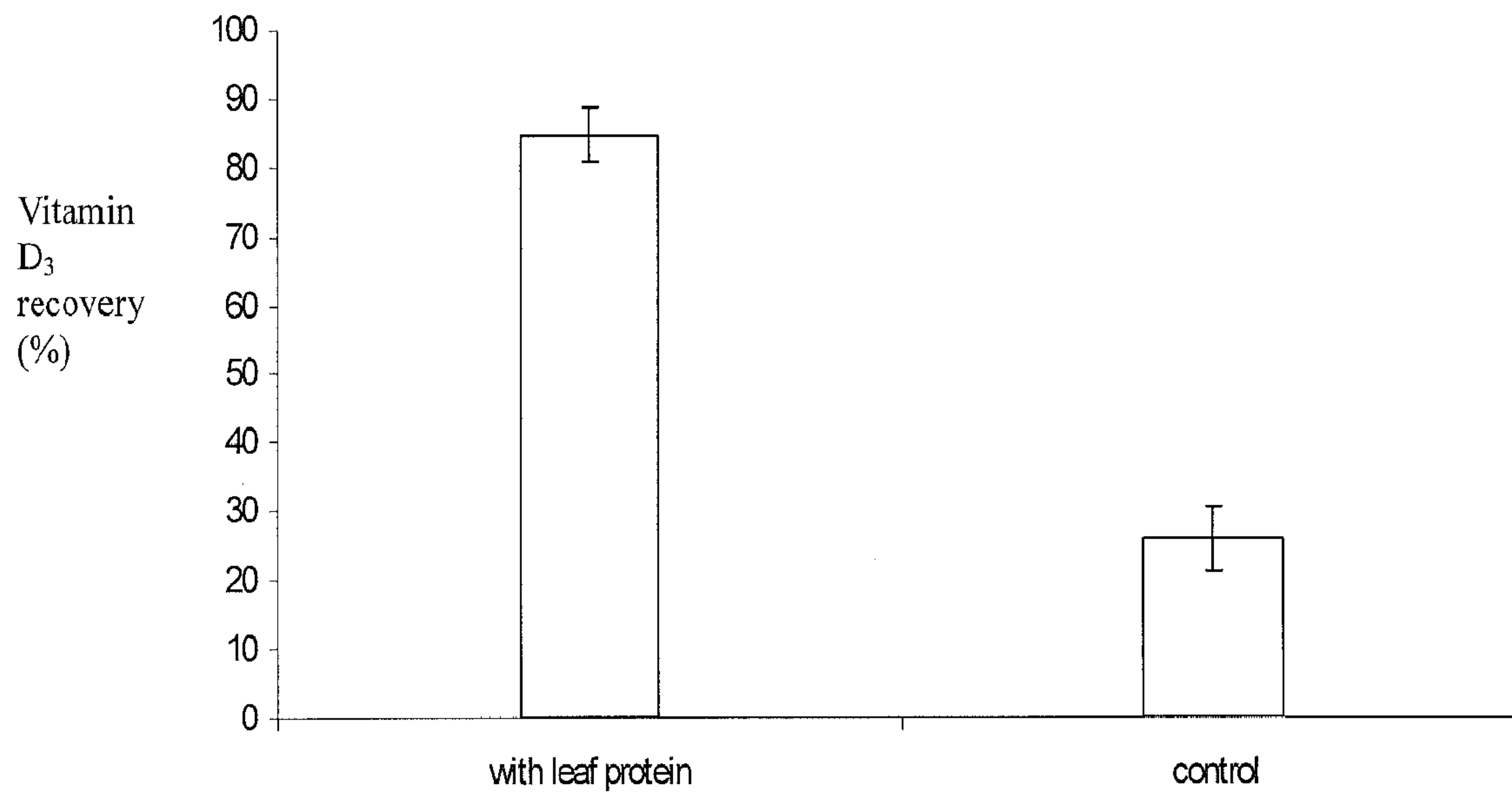


Figure 2

Comparison of vitamin D₃ recovery, and crude protein %
in vitamin D-tobacco leaf protein complex of different water content

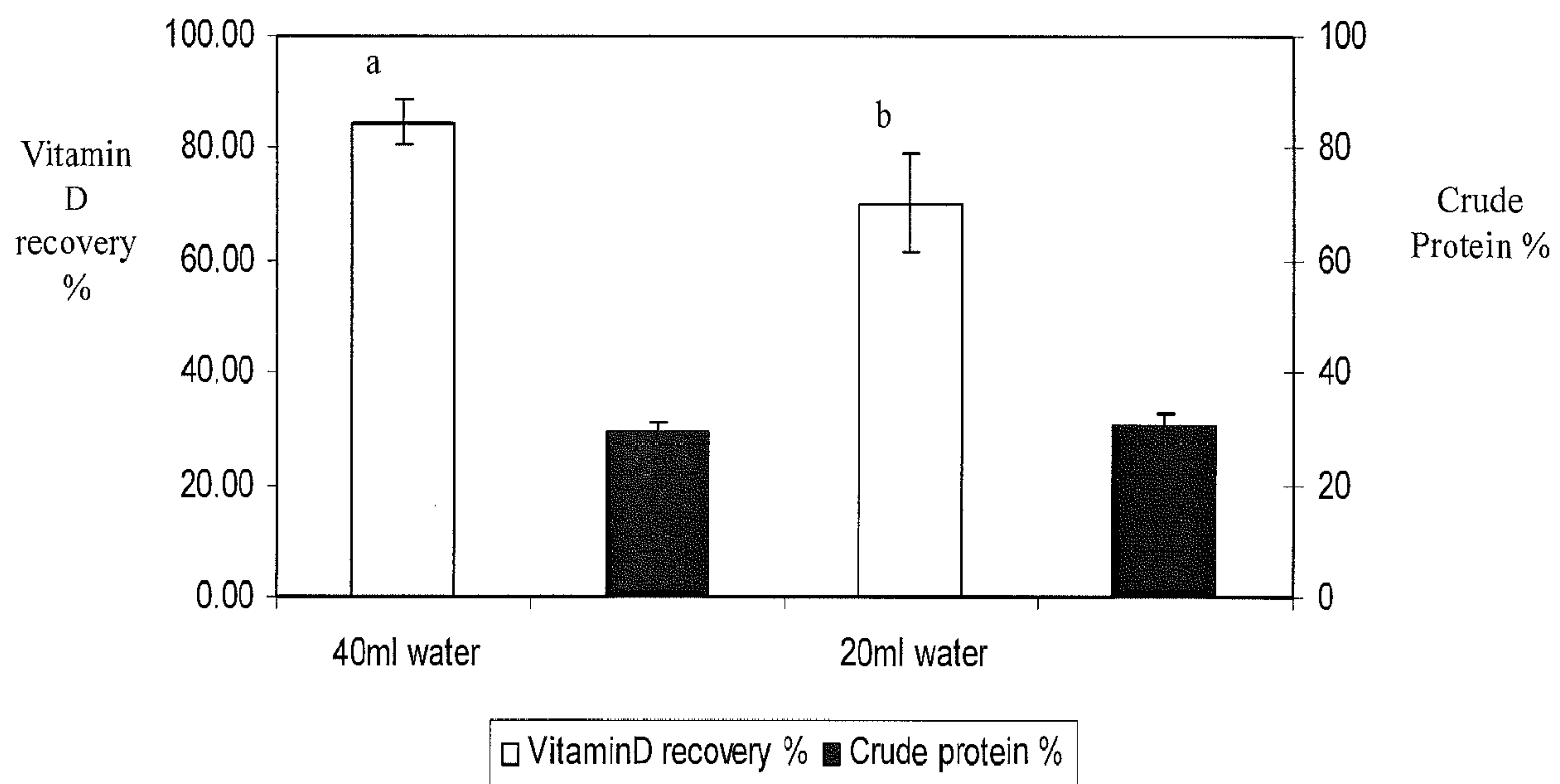


Figure 3

Comparison of vitamin D₃ recovery, and crude protein %
in vitamin D-tobacco leaf protein complex of varying pH

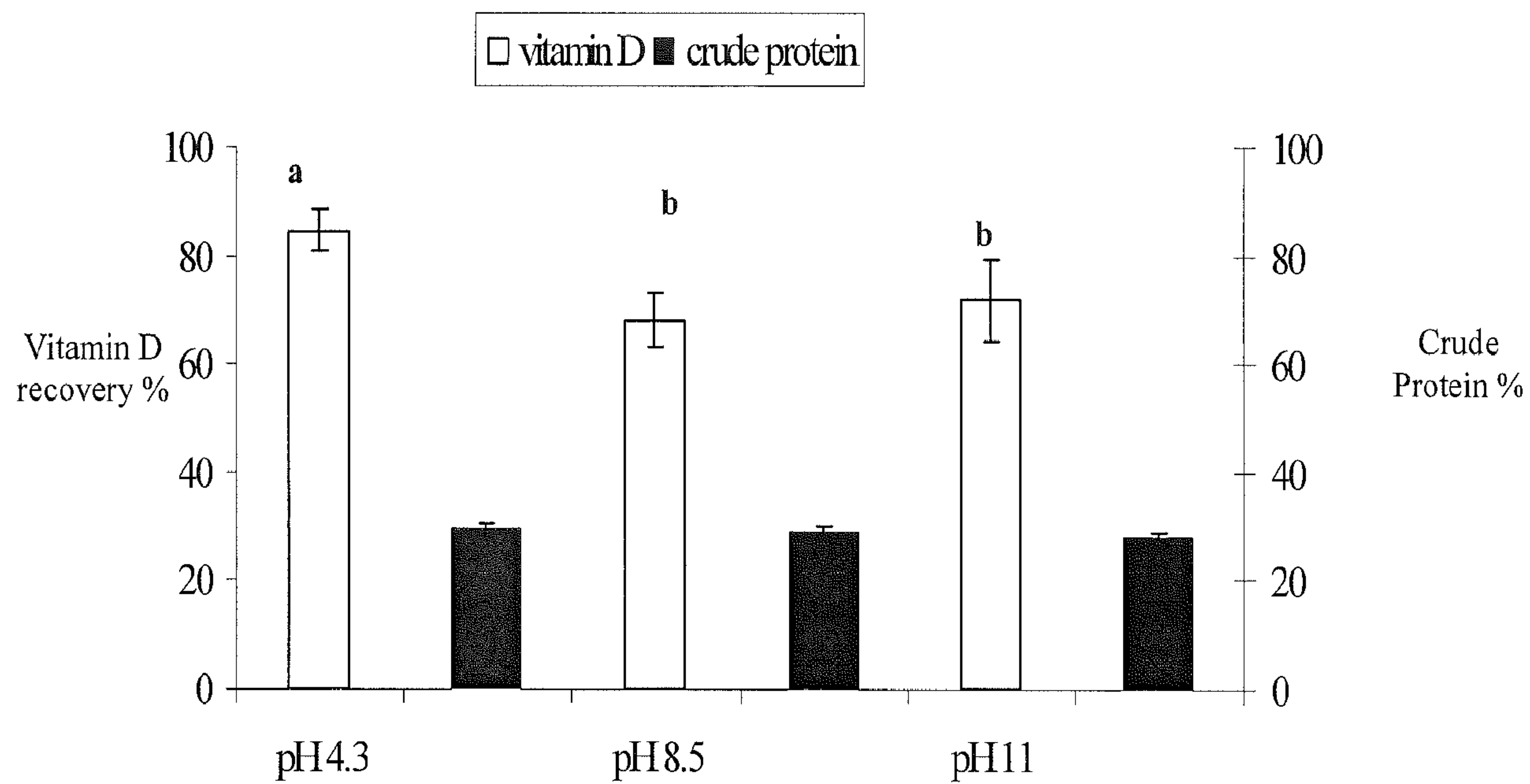


Figure 4

Solubility values of vitamin D – leaf tobacco protein complex formulated
at different pH (p value= 0.0709)

pH	Solubility
4.3	10.78±0.04
8.5	10.27±0.06
11	8.18 ± 2.01

Figure 5

Comparison of vitamin D₃ recovery and crude protein %
in the vitamin D-tobacco leaf protein complex under different mixing conditions

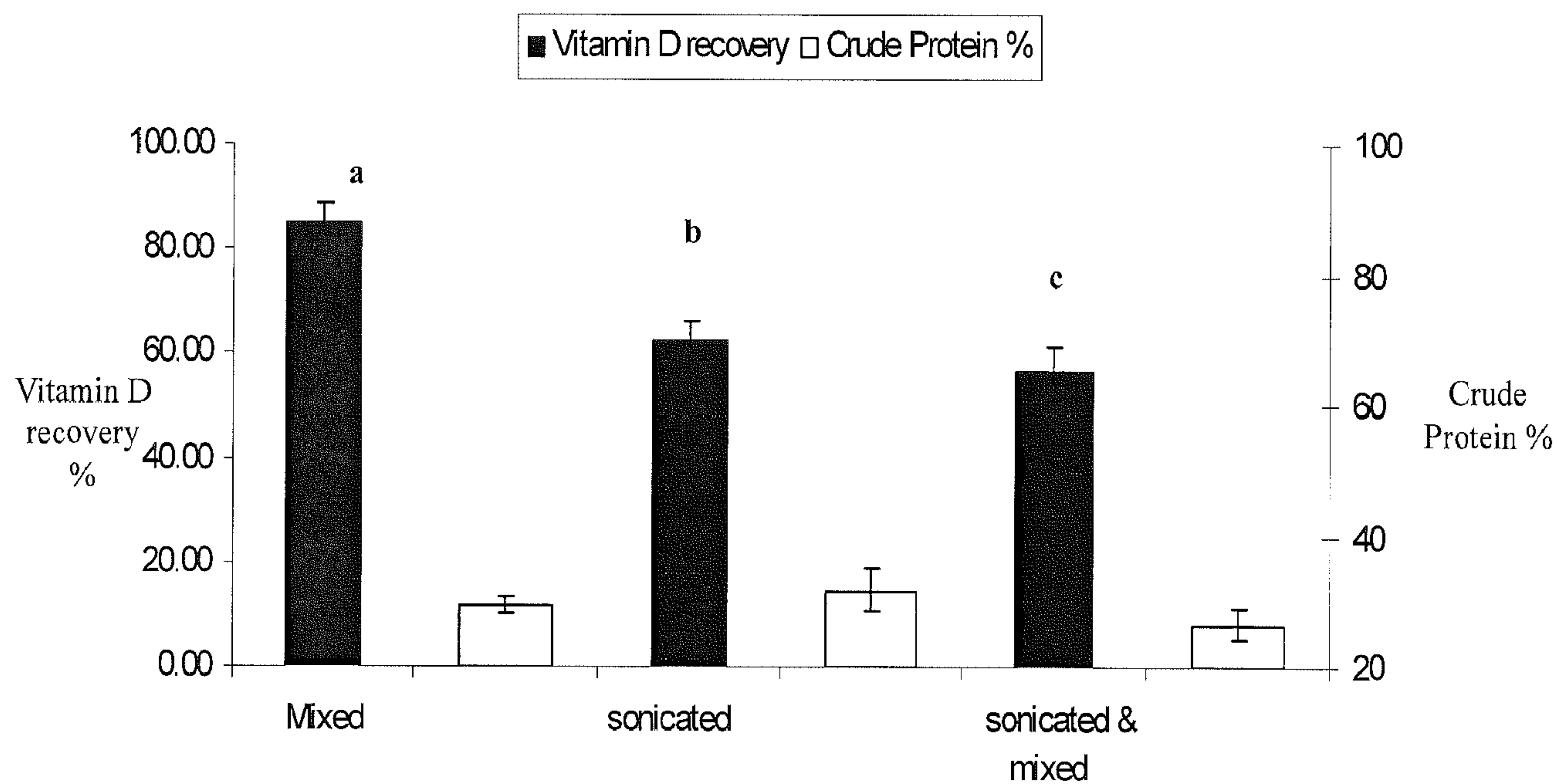


Figure 1

Comparison of vitamin D₃ recovery in freeze-dried formulation:
with tobacco leaf protein vs. control

