

[19]	INTELLECTUAL PROPERTY PHILIPPINES		
[12]	INVENTION PUBLICATION		
[11]	Publication Number:	12012000205	Document Code: B1
[22]	Publication Date:	8/9/2014	
[21]	Application Number:	12012000205	Document Code: A
[22]	Date Filed:	17/7/2012	
[54]	Title:	INTERNAL COMBUSTION ENGINE AND STRADDLE-TYPE VEHICLE EQUIPPED WITH THE ENGINE	
[71]	Applicant(s):	YAMAHA MOTOR CO LTD	
[72]	Inventor(s):	NAKAJIMA AKITOSHI INOMORI TOSHINORI	
[30]	Priority Data:	20/7/2011 JP20110158621	
[51]	International Class 8:	F02D 35/00 20060101AFI20160222BHPH; F02M 51/00 20060101ALI20160222BHPH; G01M 15/11 20060101ALI20160222BHPH;	
[57]	Abstract:	In a single-cylinder internal combustion engine fitted with a knock sensor, the temperature rise of the knock sensor is suppressed, and the reliability of the knock sensor is improved. An engine has a crankcase, a cylinder block connected to the crankcase, a cylinder head connected to the cylinder block, a sensor mounting boss formed on the cylinder block, and a knock sensor mounted to the boss. Fins are formed on the cylinder block and the cylinder head. A heat insulation member is provided between the boss and the knock sensor.	

INTELLECTUAL PROPERTY OFFICE
RECEIVED
2010 JUL 30 PM 2:54

DESCRIPTION

INTERNAL COMBUSTION ENGINE AND STRADDLE-TYPE VEHICLE EQUIPPED WITH THE ENGINE

5

TECHNICAL FIELD

The present invention relates to an internal combustion engine fitted with
a sensor for detecting knocking. The invention also relates to a straddle-type
10 vehicle equipped with the engine.

BACKGROUND ART

An internal combustion engine can cause knocking in some cases,
15 depending on its operating conditions. Knocking should be avoided as much as
possible because it results in, for example, unusual noise and performance
degradation of the internal combustion engine. Conventionally, it is known that
a sensor for detecting knocking, that is, a knock sensor, is fitted to an internal
combustion engine. It is also known that, upon detecting knocking by the knock
20 sensor, an action such as changing ignition timing is taken.

JP 2004-301106 A discloses a water-cooled engine in which a knock
sensor is fitted to a cylinder block.

A water-cooled engine needs a flow passage for coolant, i.e., a water jacket, to be formed in, for example, a cylinder block and a cylinder head. It also requires, for example, a pump for conveying the coolant and a radiator for cooling the coolant. For this reason, the structure of the water-cooled engine tends to be
5 complicated.

A straddle-type vehicle equipped with a single-cylinder internal combustion engine (hereinafter referred to as a "single-cylinder engine") is known, such as represented by a relatively small-sized motorcycle. The single-cylinder
10 engine has the advantage that it has a simpler structure than the multi-cylinder engine. To fully exploit the advantage, the single-cylinder engine is desired to have a relatively simple cooling structure. For that reason, conventionally, at least a portion of the cylinder block and the cylinder head is cooled by air.

15 SUMMARY OF INVENTION

TECHNICAL PROBLEM

In the air-cooled engine provided with fins, the cylinder block and so
20 forth are cooled from the surface. On the contrary, in the water-cooled engine, the cylinder block and so forth are cooled from a water jacket disposed inside the surface. The knock sensor is disposed on a boss provided on the surface of the engine. This means that, when the boss is provided for the air-cooled engine provided with fins, engine cooling becomes insufficient, and consequently,

cooling of the knock sensor may become insufficient. In other words, when the above-described conventional technique, in which it is assumed that cooling is done from the inside of the surface of the engine, is applied to the air-cooled engine, the temperature of the knock sensor may become too high, degrading the reliability of the knock sensor.

It is an object of the present invention to suppress the temperature rise of the knock sensor and to improve the reliability of the knock sensor in a single-cylinder internal combustion engine fitted with a knock sensor.

10

SOLUTION TO PROBLEM

The present invention provides an internal combustion engine comprising: a single-cylinder internal combustion engine for a vehicle, comprising: a crank case accommodating a crankshaft; a cylinder block connected to the crank case and having a cylinder formed therein; a cylinder head connected to the cylinder block; a sensor mounting boss formed on the crank case, the cylinder block, or the cylinder head; a sensor for detecting knocking, mounted to the boss, a fin formed on at least a portion of the cylinder block and the cylinder head; and a heat insulation member interposed between the boss and the sensor, heat insulation member being made of a material having a lower thermal conductivity than the boss.

ADVANTAGEOUS EFFECTS OF INVENTION

The present invention makes it possible to suppress the temperature rise of the knock sensor and to improve the reliability of the knock sensor in a
5 single-cylinder internal combustion engine fitted with a knock sensor.

BRIEF DESCRIPTION OF DRAWINGS

Fig. 1 is a left side view of a motorcycle according to a first embodiment;
10 Fig. 2 is a cross-sectional view taken along line II-II of Fig. 1;

Fig. 3 is a right side view illustrating a portion of an engine according to the first embodiment;

Fig. 4 is a cross-sectional view illustrating a boss, a heat insulation member, and a knock sensor through which a bolt is inserted;

15 Fig. 5 is a right side view illustrating a portion of an engine according to a second embodiment;

Fig. 6 is a right side view illustrating a portion of an engine according to a third embodiment;

Fig. 7 is a cross-sectional view corresponding to Fig. 2, illustrating an
20 engine unit according to a fourth embodiment; and

Fig. 8 is a left side view of a motorcycle according to a fifth embodiment.

DESCRIPTION OF EMBODIMENTS

FIRST EMBODIMENT

As illustrated in Fig. 1, the straddle-type vehicle according to first embodiment is a scooter type motorcycle 1. Although the motorcycle 1 is one example of the straddle-type vehicle according to the present invention, the straddle-type vehicle according to the present invention is not limited to the scooter type motorcycle 1. The straddle-type vehicle according to the present invention may be any other type of motorcycle, such as a moped type motorcycle, an off-road type motorcycle, or an on-road type motorcycle. In addition, the straddle-type vehicle according to the present invention is intended to mean any type of vehicle on which a rider straddles to ride, and it is not limited to a two-wheeled vehicle. The straddle-type vehicle according to the present invention may be, for example, a three-wheeled vehicle that changes its traveling direction by leaning the vehicle body. The straddle-type vehicle according to the present invention may be other type of straddle-type vehicle such as an ATV (All Terrain Vehicle).

In the following description, the terms "front," "rear," "left," and "right" respectively refer to front, rear, left, and right as defined based on the perspective of the rider of the motorcycle 1. Reference characters F, Re, L, and R in the drawings indicate front, rear, left, and right, respectively.

The motorcycle 1 has a vehicle body 2, a front wheel 3, a rear wheel 4, and an engine unit 5 for driving the rear wheel 4. The vehicle body 2 has a handlebar 6, which is operated by the rider, and a seat 7, on which the rider is to

be seated. The engine unit 5 is what is called a unit swing type engine unit, and it is supported by a body frame, not shown in the drawings, so that it can pivot about a pivot shaft 8. The engine unit is supported so as to be swingable relative to the body frame.

5

Fig. 2 is a cross-sectional view taken along line II-II of Fig. 1. As illustrated in Fig. 2, the engine unit 5 includes an engine 10, which is one example of the internal combustion engine according to the present invention, and a V-belt type continuously variable transmission (hereinafter referred to as "CVT") 20. The CVT 20 is one example of a transmission. In the present embodiment, the engine 10 and the CVT 20 integrally form the engine unit 5, but it is of course possible that the engine 10 and a transmission may be separated from each other.

The engine 10 is an engine that has a single cylinder, in other words, a single-cylinder engine. The engine 10 is a four-stroke engine, which repeats an intake stroke, a compression stroke, a combustion stroke, and an exhaust stroke, one after another. The engine 10 has a crankcase 11, a cylinder block 12 extending frontward from the crankcase 11, a cylinder head 13 connected to a front portion of the cylinder block 12, and a cylinder head cover 14 connected to a front portion of the cylinder head 13. A cylinder 15 is formed inside the cylinder block 12.

The cylinder 15 may be formed by a cylinder liner inserted in the body of the cylinder block 12 (i.e., in the portion of the cylinder block 12 other than the

cylinder 15) or may be integrated with the body of the cylinder block 12. In other words, the cylinder 15 may be formed either separably or inseparably from the body of the cylinder block 12. A piston, not shown in the drawings, is accommodated slidably in the cylinder block 15.

5

The cylinder head 13 covers a front portion of the cylinder 15. A recessed portion, not shown in the drawings, and an intake port and exhaust port, also not shown in the drawings, that are connected to the recessed portion are formed in the cylinder head 13. An intake pipe 35 (see Fig. 3) is connected to the intake port, and an exhaust pipe 38 is connected to the exhaust port. The top face of the piston, the inner circumferential surface of the cylinder 15, and the recessed portion together form a combustion chamber, which is not shown in the drawings. The piston is coupled to a crankshaft 17 via a connecting rod 16. The crank shaft 17 extends leftward and rightward. The crank shaft 17 is accommodated in the crankcase 11.

In the present embodiment, the crankcase 11, the cylinder block 12, the cylinder head 13, and the cylinder head cover 14 are separate parts, and they are fitted to each other. However, they may not be separate parts but may be integrated with each other as appropriate. For example, the crankcase 11 and the cylinder block 12 may be formed integrally with each other, or the cylinder block 12 and the cylinder head 13 may be formed integrally with each other. Alternatively, the cylinder head 13 and the cylinder head cover 14 may be formed integrally with each other.

The CVT 20 has a first pulley 21, which is a driving pulley, a second pulley 22, which is a driven pulley, and a V-belt 23 wrapped around the first pulley 21 and the second pulley 22. A left end portion of the crankshaft 17 protrudes to the left from the crankcase 11. The first pulley 21 is fitted to the left end portion of the crankshaft 17. The second pulley 22 is fitted to a main shaft 24. The main shaft 24 is coupled to a rear wheel shaft 25 via a gear mechanism, which is not shown in the drawings. Fig. 2 depicts the state in which the transmission ratio for a front portion of the first pulley 21 and that for a rear portion of the first pulley 21 are different from each other. The second pulley 22 has the same configuration. A transmission case 26 is provided on the left of the crankcase 11. The CVT 20 is accommodated in the transmission case 26.

An alternator 27 is provided on a right side portion of the crankshaft 17. A fan 28 is secured to a right end portion of the crankshaft 17. The fan 28 rotates with the crankshaft 17. The fan 28 is formed such as to suck air to the left by rotating. An air shroud 30 is disposed on the right of the crankcase 11, the cylinder block 12, and the cylinder head 13. The alternator 27 and the fan 28 are accommodated in the air shroud 30. The air shroud 30 and the fan 28 are one example of an air guide member, and they serve the role of guiding air mainly to the crank case 11, the cylinder block 12, and the cylinder head 13. A suction port 31 is formed in the air shroud 30. The suction port 31 is positioned on the right of the fan 28. The suction port 31 is formed at a position facing the fan 28. As indicated by arrow A in Fig. 2, the air sucked by the fan 28 is introduced through

the suction port 31 into the air shroud 30 and is supplied to, for example, the crank case 11, the cylinder block 12, and the cylinder head 13.

Fig. 3 is a right side view illustrating a portion of the engine 10. As illustrated in Fig. 3, the air shroud 30 is mounted to the crankcase 11, the cylinder block 12, and the cylinder head 13, and it extends frontward along the cylinder block 12 and the cylinder head 13. The air shroud 30 covers right side portions of the crank case 11, the cylinder block 12, and the cylinder head 13. In addition, the air shroud 30 partially covers upper and lower portions of the cylinder block 12 and the cylinder head 13.

As illustrated in Fig. 3, the engine 10 according to the present embodiment is a type of engine in which the cylinder block 12 and the cylinder head 13 extend in a horizontal direction or in a direction inclined slightly upward with respect to a horizontal direction toward the front, that is, what is called a horizontally mounted type engine. Reference character L1 represents the line that passes through the center of the cylinder 15 (see Fig. 2, the line is hereinafter referred to as the "cylinder axis"). The cylinder axis L1 extends in a horizontal direction or in a direction slightly inclined from a horizontal direction. It should be noted, however, that the direction of the cylinder axis L1 is not particularly limited. For example, the inclination angle of the cylinder axis L1 with respect to the horizontal plane may be from 0° to 15° , or may be greater.

The engine 10 according to the present embodiment is an air-cooled

engine, the entire body of which is cooled by air. As illustrated in Fig. 2, a plurality of cooling fins 33 are formed on the cylinder block 12 and the cylinder head 13. However, the engine 10 may be an engine that has the cooling fins 33 but a portion of which is cooled by coolant. In other words, the engine 10 may
5 be an engine a portion of which is cooled by air but another portion of which is cooled by coolant.

Although the specific shape of the fins 33 is not particularly limited, the fins 33 of the engine 10 according to the present embodiment are formed in the
10 following shape. The fins 33 according to the present embodiment protrude from the surfaces of the cylinder block 12 and the cylinder head 13 and extend so as to be orthogonal to the cylinder axis L1. In other words, the fins 33 extend in a direction orthogonal to the surfaces of the cylinder block 12 and the cylinder head 13. The fins 33 are arrayed in a direction along the cylinder axis L1.
15 Gaps are provided between adjacent fins 33. The gap between the fins 33 may be uniform or may not be uniform.

In the present embodiment, the fins 33 that are formed on the cylinder block 12 are formed over the top face 12a, the right face 12b, and the bottom face
20 12c (see Fig. 3) of the cylinder block 12. The fins 33 that are formed on the cylinder head 13 are formed over the top face 13a, the right face 13b, the bottom face 13c (see Fig. 3), and the left face 13d of the cylinder head 13. It should be noted, however, that the position of the fins 33 is not particularly limited. The fins 33 may be formed either only on the cylinder block 12 or only on the cylinder

head 13.

The thicknesses of the plurality of fins 33 are equal to each other. However, the fins 33 may have different thicknesses one from another. Each one
5 of the fins 33 may have a uniform thickness irrespective of the location therein or may have different thicknesses from one location therein to another. In other words, the thickness of each of the fins 33 may be locally different.

In the present embodiment, each of the fins 33 may be formed in a flat
10 plate shape so that the surface of the fin 33 is a flat surface. However, the fin 33 may be curved, and the surface of the fin 33 may be a curved surface. In addition, the shape of the fin 33 is not limited to a flat plate shape, and the fin 33 may have various other shapes such as needle shapes and hemispherical shapes. When the fin 33 is formed in a flat plate shape, the fin 33 does not need to extend
15 in a direction orthogonal to the cylinder axis L1 but may extend in a direction parallel to the cylinder axis L1. Alternatively, the fin 33 may extend in a direction inclined with respect to the cylinder axis L1. The plurality of the fins 33 may extend either in the same direction or in different directions from each other.

20

As illustrated in Fig. 2, a sensor mounting boss 40 is formed on the top face 12a of the cylinder block 12. The boss 40 is disposed above the cylinder block 12. In other words, the boss 40 is disposed above the engine body (that is, the portion of the engine 10 excluding the boss 40). As viewed in plan, the boss

40 is disposed at a position that overlaps with the engine body. As will be described later, an intake pipe 35 is connected to the top face of the cylinder head 13. The boss 40 is formed on a face of the cylinder block 12 that corresponds to the face of the cylinder head 13 to which the intake pipe 35 is connected. It is also possible to form the boss 40 on the cylinder head 13. The boss 40 may be formed on the top face of the cylinder head 13, or may be formed on the face of the cylinder head 13 to which the intake pipe 35 is connected.

In Fig. 2, reference numeral 19 an intake port. Although not shown in the drawings, the intake port extends obliquely downward and rearward, forming a curve. As illustrated in Fig. 2, the right end of the boss 40 is positioned more to the right than the left end of the intake port 19, and the left end of the boss 40 is positioned more to the left than the right end of the intake port 19. That is, at least a portion of the boss 40 and at least a portion of the intake port 19 are disposed at an aligned position with respect to the left-right direction. In other words, at least a portion of the boss 40 and at least a portion of the intake port 19 are lined up, one in front and the other behind. Here, when viewed from a direction orthogonal to the cylinder axis L1, both the center of the boss 40 and the center of the intake port 19 are positioned on the cylinder axis L1. Thus, at least a portion of the boss 40 and at least a portion of the intake port 19 are at an aligned position with respect to the left-right direction so that a knock sensor 41 to be mounted to the boss 40 can be protected by the intake port 19 from a flying stone or the like from the front. In addition, the knock sensor 41 can be protected by the intake pipe 35 mounted to the intake port 19.

A chain case 99 is provided on a left side portion of the cylinder block 12. A cam chain is disposed inside the chain case 99. A mount portion 96 for mounting a cam chain tensioner 97 is provided on a portion of the chain case 99, that is, on a left side portion of the top face 12a of the cylinder block 12. The cam chain tensioner 97 is inserted into a hole of the mount portion 96 so as to come into contact with the cam chain. The rear end of the boss 40 is positioned more to the rear than the front end of the cam chain tensioner 97, and the front end of the boss 40 is positioned more to the front than the rear end of the cam chain tensioner 97. That is, at least a portion of the boss 40 and at least a portion of the cam chain tensioner 97 are disposed at an aligned position with respect to the front-rear direction. In other words, at least a portion of the boss 40 and at least a portion of the cam chain tensioner 97 are lined up, one on the right and the other on the left. Thus, by the mount portion 96 and the cam chain tensioner 97, the knock sensor 41 mounted to the boss 40 can be protected.

The boss 40 is integrally formed with the cylinder block 12. The boss 40 is formed in a tubular shape having a large wall thickness. The top face of the boss 40 is formed in a flat surface. It should be noted, however, that the shape of the boss 40 is not particularly limited as long as the later-described knock sensor 41 can be mounted thereto. In the present embodiment, the boss 40 is continuous with some of the fins 33. In other words, the boss 40 is connected to some of the fins 33. More specifically, no gap is formed between the boss 40 and those fins 33. In the present embodiment, the boss 40 and those fins 33 are integrally

formed with each other.

In the present embodiment, the boss 40 is connected to three of the fins 33. It should be noted, however, that the number of the fins 33 that are
5 connected to the boss 40 is not limited to three. The boss 40 may be connected to either a plurality of the fins 33 or with only one of the fins 33.

In addition, although the boss 40 is connected to some of the fins 33 in the present embodiment, the boss 40 may not be connected to the fins 33. The
10 boss 40 may be provided at a portion of the cylinder block 12 or the cylinder head 13 where the fins 33 are not formed.

As illustrated in Fig. 2, the boss 40 is formed at a position overlapping the cylinder axis L1, as viewed in plan. The boss 40 is formed at such a position
15 that an extension line L2 of the center of the boss 40 (see Fig. 3) intersects with the cylinder axis L1. The boss 40, however, may be formed at such a position that the extension line L2 of the center of the boss 40 does not intersect with the cylinder axis L1. For example, the boss 40 may be formed at a position that overlaps with an inner portion of the cylinder 15 but does not overlap with the
20 cylinder axis L1, when viewed from a direction along the center of the boss 40. It is also possible to form the boss 40 at a position that does not overlap with an inner portion of the cylinder 15, when viewed from a direction along the center of the boss 40.

The front-rear position of the boss 40 is not particularly limited. In the present embodiment, the center C2 of the boss 40 is positioned closer to the bottom dead center BDC than the midpoint MC between the top dead center TDC and the bottom dead center BDC of the piston. It is also possible to dispose the boss 40 further closer to the bottom dead center BDC. Conversely, it is also possible to dispose the boss 40 so as to be positioned closer to the top dead center TDC than the midpoint MC between the top dead center TDC and the bottom dead center BDC of the piston.

As illustrated in Fig. 3, the height of the boss 40 may be the same as the height of the fins 33. Alternatively, the height of the boss 40 may be higher than the height of the fins 33. In other words, a portion of the boss 40 may protrude from the fins 33. Alternatively, the height of the boss 40 may be lower than the height of the fins 33. The boss 40 extends in a direction orthogonal to the top face 12a of the cylinder block 12. Since the fins 33 protrude in a direction orthogonal to the top face 12a of the cylinder block 12, the protruding direction of the boss 40 and the protruding direction of the fins 33 are parallel to each other. However, the protruding direction of the boss 40 is not particularly limited, and the boss 40 may protrude in a direction inclined with respect to the top face 12a of the cylinder block 12.

As illustrated in Fig. 3, a heat insulation member 45 is placed on the boss 40, and the knock sensor 41 for detecting knocking is mounted on the heat insulation member 45. Herein, the heat insulation member 45 refers to a member

having a lower thermal conductivity than the boss 40. The heat insulation member 45 and the knock sensor 41 are mounted to the boss 40 by a bolt 42. When knocking occurs, the combustion pressure abruptly changes, so specific vibration occurs in, for example, the cylinder block 12 and the cylinder head 13.

5 As the knock sensor 41, it may be preferable to use, for example, a sensor that detects vibration and converts the vibration into an electric signal to output the signal (for example, a sensor equipped with a piezoelectric element).

Fig. 4 is a schematic cross-sectional view illustrating the boss 40, the heat insulation member 45, the knock sensor 41, and the bolt 42. The heat insulation member 45 is formed in a cylindrical shape. Herein, the heat insulation member 45 is formed in a cylindrical shape having substantially the same inner diameter and substantially the same outer diameter as those of the boss 40. However, the inner diameter of the heat insulation member 45 may be different from the inner diameter of the boss 40, and the outer diameter of the heat insulation member 45 may be different from the outer diameter of the boss 40. The heat insulation member 45 may not necessarily be formed in a cylindrical shape. For example, the heat insulation member 45 may be formed in a C-shaped cross section. The heat insulation member 45 has an obverse face 45a and a reverse face 45b. Both the obverse face 45a and the reverse face 45b are formed to be flat surfaces. A through-hole 45c passing from the obverse face 45a through to the reverse face 45b is formed at the center of the heat insulation member 45. In the present embodiment, the heat insulation member 45 is formed of a single member. It is also possible, however, that the heat insulation member 45 be formed of a

plurality of members. For example, the heat insulation member 45 may be formed by laminating a plurality of annular members.

The knock sensor 41 is also formed in a cylindrical shape. Herein, the
5 knock sensor 41 is formed in a cylindrical shape having substantially the same inner diameter and substantially the same outer diameter as those of the boss 40. However, the shape of the knock sensor 41 is not limited to the cylindrical shape and may be other shapes. The inner diameter of the knock sensor 41 may be different from the inner diameter of the boss 40, and the outer diameter of the
10 knock sensor 41 may be different from the outer diameter of the boss 40. The knock sensor 41 has an obverse face 41a and a reverse face 41b. Both the obverse face 41a and the reverse face 41b are formed to be flat surfaces. A through-hole 41c passing from the obverse face 41a through to the reverse face 41b is formed at the center of the knock sensor 41. In the present embodiment,
15 the inner diameter of the through-hole 41c of the knock sensor 41, the inner diameter of the through-hole 45c of the heat insulation member 45, and the inner diameter of the boss 40 are equal to each other.

The bolt 42 is a fastener for mounting the heat insulation member 45 and
20 the knock sensor 41 to the boss 40. The bolt 42 has a head 42a and a shaft portion 42b extending downward from the head 42a. The head 42a and the shaft portion 42b are integrally formed with each other. The head 42a is formed to have a larger diameter than the shaft portion 42b. The head 42a is formed to have a hexagonal cross section so that it can engage with a tool such as a hex

wrench. It should be noted, however, that the shape of the head 42a is not particularly limited. For example, a straight slot or a cross slot engaging with a screwdriver may be formed in the head 42a. Alternatively, another type of engaging portion for engaging with a tool for rotating the head 42a may be formed
5 in the head 42a.

In the present embodiment, although not shown in the drawings, a helical groove is formed in the outer circumferential surface of the shaft portion 42b. A helical groove is also formed in the inner circumferential surface of the boss 40.
10 The heat insulation member 45 and the knock sensor 41 are placed on the boss 40 in that order, and after the bolt 42 is inserted from above into the through-hole 41c of the knock sensor 41, the through-hole 45c of the heat insulation member 45, and the boss 40, the bolt 42 is tightened by a tool so that the bolt 42 can be fastened.

15

The observe face 41a of the knock sensor 41 is in contact with the head 42a of the bolt 42. The reverse face 41b of the knock sensor 41 is in contact with the obverse face 45a of the heat insulation member 45. By fastening the bolt 42 sufficiently, the observe face 41a of the knock sensor 41 and the head 42a of the
20 bolt 42 are brought into intimate contact with each other, and the reverse face 41b of the knock sensor 41 and the obverse face 45a of the heat insulation member 45 are brought into intimate contact with each other. Bringing the reverse face 41b of the knock sensor 41 and the obverse face 45a of the heat insulation member 45 into intimate contact with each other enables vibrations to be transmitted from the

boss 40 via the heat insulation member 45 to the knock sensor 41 in good condition. Also, bringing the obverse face 41a of the knock sensor 41 and the head 42a of the bolt 42 into intimate contact with each other enables vibrations to be transmitted in good condition from the boss 40 to the knock sensor 41 through
5 the bolt 42.

It is also possible to form a helical groove that engages with the helical groove of the bolt 42 in one or both of the inner circumferential surface of the through-hole 45c of the heat insulation member 45 and the inner circumferential
10 surface of the through-hole 41c of the knock sensor 41. When a helical groove is formed in the inner circumferential surface of the through-hole 41c of the knock sensor 41, the contact area between the bolt 42 and the knock sensor 41 is increased, so that vibration can be transmitted from the bolt 42 to the knock sensor 41 in better condition.

15

However, the method of securing the bolt 42 is not necessarily limited to the just-described method. Another possible method is as follows. A bolt 42 is embedded in the boss 40 in advance, then the heat insulation member 45, the knock sensor 41, and a nut are fitted to the bolt 42 in that order, and then, the nut
20 is tightened.

The heat insulation member 45 is for reducing the heat quantity that is transmitted from the boss 40 to the knock sensor 41. The heat insulation member 45 is formed of a material having a lower thermal conductivity than the

material of the cylinder block 12 (i.e., the material of the boss 40). However, since the knock sensor 41 is a sensor that detects vibration, it is preferable that the heat insulation member 45 be formed of a material that does not easily damp vibration. It is preferable that the heat insulation member 45 be formed of a material that suppresses heat conduction but does not easily damp vibration. Generally, a material with a high density can transmit vibration in good condition. The material of the heat insulation member 45 is not particularly limited, but, for example, it is possible to suitably use a material that has a thermal conductivity 1/10 or less (preferably 1/100 or less) and a density of 1/10 or greater of that of the material of the cylinder block 12.

The heat insulation member 45 and the boss 40 may be formed of the same kind of material or may be formed of different kinds of materials. For example, the boss 40 may be made of a metal (such as cast iron and aluminum) while the heat insulation member 45 may be made of a resin. It is also possible that the boss 40 may be made of a metal while the heat insulation member 45 may be made of a ceramic.

The material of the cylinder block 12 is not particularly limited. Usable examples include ADC12 (DC material) having a thermal conductivity, as determined according to JIS R1611, of about 96 W/(m·K) and a density of 2.68 kg/m³, AC4B (LP) having a thermal conductivity of about 134 W/(m·K) and a density of about 2.77 kg/m³, FC250 (cast iron) having a thermal conductivity of about 50 W/(m·K) and a density of 7.3 kg/m³, and alumina ceramic having a

thermal conductivity of about 29 W/(m·K) and a density of about 3.9 kg/m³. A suitable example of the heat insulation member 45 is a phenolic resin. The thermal conductivity of the phenolic resin determined according to JIS A1412 is about 0.2 W/(m·K), which is less than 1/100 of the thermal conductivities of the above-mentioned materials. In addition, the density of the phenolic resin is about 1.25 kg/m³, which is greater than 1/10 of the densities of the above-mentioned materials.

As illustrated in Fig. 3, the intake pipe 35 is connected to the top face 13a of the cylinder head 13. A throttle body 36 that accommodates a throttle valve, which is not shown in the drawings, is connected to the intake pipe 35. When viewed from side, the knock sensor 41 is disposed below the intake pipe 35 or the throttle body 36. A fuel injection valve 37 is disposed in front of the intake pipe 35. When viewed from side, the knock sensor 41 is disposed on the opposite side of the intake pipe 35 (the left side of Fig. 3) to the side on which the fuel injection valve 37 is disposed (the right side of Fig. 3). The exhaust pipe 38 is connected to the bottom face 13c of the cylinder head 13.

The heat generated by combustion in the combustion chamber is conducted mainly from the cylinder block 12 via the boss 40 to the knock sensor 41. That is, the knock sensor 41 is heated mainly by heat conduction from the boss 40. However, in the engine 10 according to the present embodiment, the heat insulation member 45 is provided between the boss 40 and the knock sensor 41. This serves to prevent the knock sensor 41 from being heated by the boss 40.

As a result, the temperature rise of the knock sensor 41 can be inhibited because the knock sensor 41 is not easily heated by the boss 40, so the reliability of the knock sensor 41 can be enhanced.

5 When the heat insulation member 45 is interposed between the boss 40 and the knock sensor 41, the vibration transmitted from the boss 40 to the knock sensor 41 may be damped, and the detection accuracy of the knock sensor 41 may be lowered. Nevertheless, in the present embodiment, a portion of the bolt 42 for mounting the knock sensor 41 is in contact with the boss 40, and another portion
10 thereof is in contact with the knock sensor 41. More specifically, the head 42a of the bolt 42 is in contact with the obverse face 41a of the knock sensor 41, and a portion of the outer circumferential surface of the shaft portion 42b of the bolt 42 is in contact with the inner circumferential surface of the boss 40. This means that the vibration of the boss 40 is transmitted to the knock sensor 41 not just
15 through the heat insulation member 45 but also through the bolt 42. The bolt 42 serves the role of transmitting the vibration of the boss 40 to the knock sensor 41, in addition to the role of fitting the knock sensor 41 and the heat insulation member 45 to the boss 40. Therefore, even though the heat insulation member 45 is interposed between the boss 40 and the knock sensor 41, the detection
20 accuracy of the knock sensor 41 can be kept high.

The combustion chamber is formed inside the cylinder block 12 and the cylinder head 13. When knocking occurs in the combustion chamber, vibration resulting from the knocking propagates from the combustion chamber to the

cylinder block 12, the cylinder head 13, and so forth. In the present embodiment, the knock sensor 41 is mounted to the cylinder block 12. The knock sensor 41 is disposed in the vicinity of the combustion chamber, in other words, in the vicinity of the location at which knocking occurs. As a result, it is possible to detect
5 knocking with high accuracy by the knock sensor 41.

Although the vicinity of the combustion chamber is a location suitable for detection of knocking, it is a location in which the temperature is high. The temperature of the cylinder block 12 tends to be higher than that of the crankcase
10 11. Consequently, merely mounting the knock sensor 41 on the boss 40 of the cylinder block 12 may pose a risk of heating the knock sensor 41 by the cylinder block 12 with a high temperature, causing the temperature of the knock sensor 41 to become too high. However, according to the present embodiment, the heat insulation member 45 is provided between the boss 40 and the knock sensor 41 as
15 described above. Therefore, although the knock sensor 41 is mounted to the cylinder block 12, the temperature rise of the knock sensor 41 can be suppressed.

The cylinder head 13 has the top face 13a, the right face 13b, the bottom face 13c, and the left face 13d. The intake pipe 35 is connected to the top face
20 13a, while the exhaust pipe 38 is connected to the bottom face 13c. The cylinder block 12 likewise has the top face 12a, the right face 12b, the bottom face 12c, and the left face 12d. The boss 40 is formed on the top face 12a. More specifically, the boss 40 is formed on, of the faces 12a to 12d of the cylinder block 12, the face 12a that corresponds to the face 13a of the cylinder head 13 to which

the intake pipe 35 is connected. Air at ambient temperature flows through the intake pipe 35, while high-temperature exhaust gas after combustion flows through the exhaust pipe 38. Accordingly, the intake pipe 35 is colder than the exhaust pipe 38, and the top face 12a and the top face 13a are colder than the bottom face 12c and the bottom face 13c. According to the present embodiment, the boss 40 is provided on the top face 12a, which is colder. Therefore, the temperature rise of the knock sensor 41 can be even more suppressed.

The fins 33 are formed on the cylinder block 12 and the cylinder head 13. As a result, the coolability of the cylinder block 12 and the cylinder head 13 can be enhanced. In addition, in the engine 10 according to the present embodiment, the boss 40 is connected to some of the fins 33. As a result, the heat of the boss 40 does not remain in the boss 40 itself, but it is released vigorously through the fins 33. The coolability of the boss 40 is enhanced, and the temperature of the boss 40 is prevented from becoming excessively high. Therefore, it becomes possible to suppress the temperature rise of the knock sensor 41 further.

With the engine 10 according to the present embodiment, airflow is guided to the boss 40 by the air shroud 30. As a result, the boss 40 can be cooled effectively by the air. This means that the coolability of the boss 40 is high, preventing the temperature of the boss 40 from becoming excessively high. Thus, the temperature rise of the knock sensor 41 can be suppressed further.

Moreover, the air guided by the air shroud 30 is supplied to the knock

sensor 41, in addition to the boss 40. Accordingly, the knock sensor 41 itself can also be cooled effectively by the air. In addition, the air shroud 30 covers at least a portion of the cylinder block 12 and the cylinder head 13. The air shroud 30 supplies air not only to the boss 40 but also to the cylinder block 12, the cylinder
5 head 13, and so forth. As a result, the cylinder block 12, the cylinder head 13, and so forth can be cooled effectively. This also serves to prevent the temperature rise of the boss 40 and suppress the temperature rise of the knock sensor 41.

10 As illustrated in Fig. 3, the intake pipe 35 and the throttle body 36 are disposed above the boss 40. As a consequence, if the air shroud 30 is not provided, there may be cases in which the air flow stagnates in the region around the boss 40 that is above the top face 12a of the cylinder block 12, due to the influence of the intake pipe 35 and the throttle body 36. Nevertheless, in the
15 present embodiment, a good flow of air can be supplied to the boss 40, which is positioned below the intake pipe 35 or the throttle body 36, because the air shroud 30 is provided. As a result, the boss 40 can be cooled effectively, and the temperature rise of the knock sensor 41 can be suppressed.

20 As the motorcycle 1 runs, an airflow from the front to the rear is produced. In the present embodiment, the cylinder block 12 and the cylinder head 13 extend frontward and obliquely upward from the crankcase 11. As illustrated in Fig. 3, the cylinder axis L1 is inclined from a horizontal plane. For that reason, without any design change, air does not flow smoothly over the top

face 12a of the cylinder block 12 in comparison with the right face 12b, the bottom face 12c, and the left face 12d. However, according to the present embodiment, air can be supplied to the boss 40 by the air shroud 30. As a result, although the boss 40 is provided on the top face 12a, to which air is inherently not supplied smoothly, the boss 40 can be cooled sufficiently, and the temperature rise of the knock sensor 41 can be suppressed.

As the motorcycle 1 runs, air flows from the front to the rear. It is also possible to cool the boss 40 and so forth by the airflow that occurs in association with running of the motorcycle 1, without using the fan 28. However, such an air flow does not occur when the motorcycle 1 temporarily stops, that is, when idling. According to the present embodiment, as long as the crankshaft 17 is rotating, air can be supplied by the fan 28. Even when idling, air can be supplied to the boss 40 and so forth, so the temperature rise of the knock sensor 41 can be suppressed more effectively.

In the present embodiment, the boss 40 is formed on the cylinder block 12. However, it is also possible to form the boss 40 on the cylinder head 13. In this case, the boss 40 is disposed at a location even closer to the location at which knocking occurs, so the detection accuracy of the knock sensor 41 can be even more increased. On the other hand, the cylinder head 13 tends to become hotter than the cylinder block 12. However, in this case as well, the temperature rise of the knock sensor 41 can be suppressed by interposing the heat insulation member 45 between the boss 40 and the knock sensor 41.

While the motorcycle 1 is running, there are cases where stone chips, dirt, and the like are kicked up from the ground. If such kicked-up stone chips and the like collide against the knock sensor 41, the condition of mounting of the knock sensor 41 may worsen and the detection accuracy may degrade. In addition, the knock sensor 41 may result in a fault. However, according to the present embodiment, the boss 40 is provided on the top face 12a of the cylinder block 12. The top face 12a of the cylinder block 12 is less likely to be hit by the stone chips and the like that are kicked up from the ground than the right face 12b, the bottom face 12c, and the left face 12d. Therefore, the knock sensor 41 can be inhibited from being hit by the stone chips and the like.

Note that in the present embodiment, the intake pipe 35 or the throttle body 36 is disposed above the knock sensor 41, as illustrated in Fig. 3. The intake pipe 35 and the throttle body 36 are components that have greater strength than the knock sensor 41. Even if an object falls from above, the knock sensor 41 can be protected by the intake pipe 35 or the throttle body 36.

According to the present embodiment, as illustrated in Fig. 2, the boss 40 is disposed at such a position that the extension line L2 of the center of the boss 40 passes through the cylinder 15, particularly at such a position that the extension line L2 intersects the cylinder axis L1. This means that the knock sensor 41 is disposed at such a position that knocking can be detected more easily. Therefore, the present embodiment can increase the detection accuracy of the knock sensor

41.

SECOND EMBODIMENT

As illustrated in Fig. 3, in the engine 10 according to the first
5 embodiment, the boss 40 is formed so as to be connected to some of the fins 30.
However, it is not absolutely necessary that the boss 40 is connected to some of
the fins 30. As illustrated in Fig. 5, in the engine 10 according to the second
embodiment, the boss 40 is independent from the fins 30.

10 In the present embodiment, no fin 33 is formed at a base portion (in other
words, a rear portion) 12r of the cylinder block 12. The boss 40 is provided at
the base portion 12r of the top face of the cylinder block 12, that is, at the portion
in which no fin 33 is formed. However, the boss 40 may be provided on any
other faces of the cylinder block 12 than the top face thereof.

15

In the present embodiment as well, the heat insulation member 45 is
provided on the boss 40, and the knock sensor 41 is provided further on the heat
insulation member 45. The heat insulation member 45 is disposed between the
boss 40 and the knock sensor 41. The heat insulation member 45 and the knock
20 sensor 41 are mounted to the boss 40 by a bolt 42. The structure and
arrangement of the boss 40, the heat insulation member 45, the knock sensor 41,
and the bolt 42 are the same as those in the first embodiment (see Fig. 4).

As illustrated in Fig. 5, as the fan 28 rotates in association with rotation

of the crankshaft 17, the air outside the air shroud 30 is sucked through the suction port 31 into the air shroud 30. The sucked air A is guided generally frontward, and is supplied to the boss 40 and the knock sensor 41. The boss 40 and the knock sensor 41 are cooled by this air. The air that has cooled the boss 40 and the knock sensor 41 flows along the cylinder block 12 and the cylinder head 13 from the front to the left, to cool the cylinder block 12 and the cylinder head 13.

As illustrated in Fig. 5, fins 33 are formed in front of the boss 40. The air shroud 30 is configured so as to guide air successively to the boss 40 and then to the fins 33 in that order. The air with a relatively low temperature that is sucked from the suction port 31 flows through the surrounding region of the boss 40 and the knock sensor 41. At that time, the air itself is heated because it cools the boss 40 and the knock sensor 41, and the temperature thereof rises. The air the temperature of which has been raised is supplied to the fins 33. The fins 33 are cooled by the air the temperature of which has been raised.

In the present embodiment as well, the temperature rise of the knock sensor 41 can be suppressed because the heat insulation member 45 is provided between the boss 40 and the knock sensor 41. Moreover, since vibration is transmitted from the boss 40 to the knock sensor 41 through the bolt 42, the detection accuracy of the knock sensor 41 can be kept high, although the heat insulation member 45 is interposed between the boss 40 and the knock sensor 41. In addition thereto, substantially the same advantageous effects as obtained by the first embodiment can be obtained.

In addition, in the present embodiment, the air shroud 30 is configured so as to guide air successively to the boss 40 and then to the fins 33 in that order. For this reason, the boss 40 and the knock sensor 41 are supplied with the air with a relatively low temperature before cooling the fins 33. Thus, the temperature rise of the knock sensor 41 can be suppressed more effectively.

THIRD EMBODIMENT

In the first and second embodiments, the boss 40 is formed on the cylinder block 12. However, the boss 40 may be formed on a portion other than the cylinder block 12. As illustrated in Fig. 6, in the engine 10 according to the third embodiment, the boss 40 is formed on the crank case 11.

The position of the boss 40 is not particularly limited, but in the present embodiment, the boss 40 is formed on a front portion of the crankcase 11. In other words, the boss 40 is formed in a portion of the crank case 11 near the cylinder block 12. The boss 40 is provided on the top face 11a of the crankcase 11, and it is formed so as to extend frontward and obliquely upward.

The rest of the configurations are similar to the second embodiment, and therefore a further description thereof will be omitted. In the present embodiment as well, the air shroud 30 is fitted to the crank case 11, the cylinder block 12 and the cylinder head 13.

The air that is sucked by the fan 28 from the suction port 31 generally flows over the crank case 11, then the cylinder block 12, and then the cylinder head 13 in that order. The air before cooling the cylinder block 12 and the cylinder head 13 is supplied to the boss 40 and the knock sensor 41. The air that
5 has cooled the boss 40 and the knock sensor 41 is thereafter supplied to the cylinder block 12 and the cylinder head 13, to cool the cylinder block 12 and the cylinder head 13.

The crank case 11 has a lower temperature than the cylinder block 12 and
10 the cylinder head 13. Therefore, according to the present embodiment, the temperature rise of the boss 40 can be suppressed even more, and the temperature rise of the knock sensor 41 can be suppressed even further.

The air with a relatively low temperature that has not yet been heated by
15 the cylinder block 12 or the cylinder head 13 is supplied to the boss 40 and the knock sensor 41. As a result, the boss 40 and the knock sensor 41 can be cooled effectively.

FOURTH EMBODIMENT

20 In the first and second embodiments, the boss 40 is formed on the top face 12a of the cylinder block 12. In the third embodiment, the boss 40 is formed on the top face 11a of the crank case 11. However, the boss 40 may be formed on, for example, other faces of the cylinder block 12 than the top face 12a thereof. As illustrated in Fig. 7, in the engine 10 according to the fourth

embodiment, the boss 40 is formed on the right face 12b of the cylinder block 12.

In the present embodiment, no fin 33 is formed at a base portion of the cylinder block 12, and the boss 40 is formed on the right face 12b of the base
5 portion thereof. The boss 40 is independent from the fins 33. However, the boss 40 may be connected to some of the fins 40 as in the first embodiment. The rest of the configurations are similar to the first embodiment, and therefore a further description thereof will be omitted.

10 In the present embodiment as well, the temperature rise of the knock sensor 41 can be suppressed because the heat insulation member 45 is provided between the boss 40 and the knock sensor 41. Moreover, since vibration is transmitted from the boss 40 to the knock sensor 41 through the bolt 42, the detection accuracy of the knock sensor 41 can be kept high, although the heat
15 insulation member 45 is interposed between the boss 40 and the knock sensor 41. In addition thereto, substantially the same advantageous effects as obtained by the first embodiment can be obtained.

The suction port 31 is formed in a right side portion of the air shroud 30,
20 and the air is introduced from the right to the left. The boss 40 is formed on the right face 12b of the cylinder block 12 and the knock sensor 41 is disposed on the right of the cylinder block 12. Accordingly, the air introduced from the suction port 31 can be supplied immediately to the boss 40 and the knock sensor 41. As a result, the boss 40 and the knock sensor 41 can be cooled effectively.

In this embodiment as well, the boss 40 and the knock sensor 41 are supplied with the air with a relatively low temperature before cooling the fins 33. As a result, the boss 40 and the knock sensor 41 can be cooled effectively, and the temperature rise of the knock sensor 41 can be suppressed sufficiently.

FIFTH EMBODIMENT

The engine 10 in the foregoing embodiments is a horizontally mounted type engine in which the cylinder axis L1 extends in a horizontal direction or in a substantially horizontal direction. However, the direction of the cylinder axis L1 is not limited to the horizontal direction or the substantially horizontal direction. As illustrated in Fig. 8, an engine 50 according to the fifth embodiment is what is called a vertically mounted type engine, in which the cylinder axis L1 extends in a substantially vertical direction. The inclination angle of the cylinder axis L1 from a horizontal plane is 45 degrees or greater.

The straddle-type vehicle according to the present embodiment is what is called an on-road -type motorcycle 1A. The motorcycle 1A is equipped with a front wheel 3, a rear wheel 4, and a vehicle body 2 having a handlebar 6, a seat 7, and so forth. The rear wheel 4 is coupled to an engine 50 via a transmission chain (not shown) and is driven by the engine 50. In the present embodiment, the engine 50 is fixed to the engine unit 9 but is non-swingably fixed to a body frame 9.

The engine 50 has a crankcase 11, a cylinder block 12 extending frontward and obliquely upward from the crankcase 11, a cylinder head 13 connected to an upper portion of the cylinder block 12, and a cylinder head cover 14 connected to an upper portion of the cylinder head 13. In the present embodiment as well, fins 33 are formed on the cylinder block 12 and the cylinder head 13. A boss (not shown) is formed on the rear face of the cylinder block 12. A heat insulation member (not shown) is provided on the boss. A knock sensor 41 is provided on the heat insulation member. The heat insulation member and the knock sensor 41 are mounted to the boss by a bolt 42. The structure and arrangement of the boss, the heat insulation member, the knock sensor 41, and the bolt 42 are the same as those in the first embodiment (see Fig. 4), and therefore a further description thereof will be omitted.

In the present embodiment, as the motorcycle 1A runs, air flows from the front toward the rear of the engine 50. The cylinder block 12, the cylinder head 13, and so forth are cooled by the air flowing from the front. The boss and the knock sensor 41 are also cooled by the airflow produced in association with running of the motorcycle. Although not shown in the figure, it is also possible to provide an air guide member for guiding, to the boss, the airflow that flows from the front to the rear.

In the present embodiment as well, the temperature rise of the knock sensor 41 can be suppressed because the heat insulation member is provided between the boss and the knock sensor 41. Moreover, since vibration is

transmitted from the boss to the knock sensor 41 through the bolt 42, the detection accuracy of the knock sensor 41 can be kept high, although the heat insulation member is interposed between the boss and the knock sensor 41. In addition thereto, substantially the same advantageous effects as obtained by the first
5 embodiment can be obtained.

OTHER MODIFIED EMBODIMENTS

In the foregoing embodiments, the head 42a of the bolt 42 and the observe face 41a of the knock sensor 41 are in direct contact with each other (see
10 Fig. 4). However, it is also possible to interpose another member, such as a washer, between the head 42a of the bolt 42 and the observe face 41a of the knock sensor 41. Various modifications are possible as long as the detection accuracy of the knock sensor 41 does not degrade significantly.

15 As illustrated in Fig. 2, in the engine 10 according to the first embodiment, the boss 40 is formed at such a position that the extension line L2 of the center of the boss 40 intersects the cylinder axis L1. However, the position of the boss 40 is not particularly limited. For example, it is also possible to allow the boss 40 to be biased rightward or leftward from the cylinder axis L1.

20

In the foregoing embodiments, the engines 10 and 50 are air-cooled engines. However, the internal combustion engine according to the present invention may be an engine in which a portion thereof is cooled by coolant. For example, it is possible that a water jacket may be formed in the cylinder head, and

the cylinder head may be cooled by coolant. The fin or fins may be formed only on the cylinder block.

In the foregoing embodiments, the engines 10 and 50 are four-stroke engines. However, the internal combustion engine according to the present invention may be a two-stroke engine.

Although the present invention has been described in detail hereinabove, it should be understood that the foregoing embodiments are merely exemplary of the invention, and various modifications and alterations of the above-described examples are within the scope of the invention disclosed herein.

REFERENCE SIGNS LIST

- 15 1 -- Motorcycle (straddle-type vehicle)
- 10 -- Engine (internal combustion engine)
- 11 -- Crankcase
- 12 -- Cylinder block
- 13 -- Cylinder head
- 20 14 -- Cylinder head cover
- 15 -- Cylinder
- 30 -- Air shroud (air guide member)
- 33 -- Fin
- 40 -- Boss

41 -- Knock sensor (sensor)

42 -- Bolt

45 -- Heat insulation member

INTELLECTUAL PROPERTY OFFICE
RECEIVED

2015 JUL 30 PM 8:54

CLAIMS

1. A single-cylinder internal combustion engine for a vehicle, comprising:
a crank case accommodating a crankshaft;
5 a cylinder block connected to the crank case and having a cylinder
formed therein;
a cylinder head connected to the cylinder block;
a sensor mounting boss formed on one of the crank case, the cylinder
block, and the cylinder head;
10 a sensor configured to detect vibration for detecting knocking, mounted
to the boss;
a fin formed on at least a portion of the cylinder block and the cylinder
head;
a heat insulation member interposed between the boss and the sensor,
15 the heat insulation member being made of a material having a lower
thermal conductivity than the boss; and
a bolt for mounting the sensor and the heat insulation member to the boss,
a portion of the bolt being in contact with the boss and another portion of the bolt
being in contact with the sensor.

20
2. The single-cylinder internal combustion engine according to claim 1,
wherein:
the heat insulation member has a through-hole formed therein; and
the sensor has an obverse face, a reverse face being in contact with the

heat insulation member, and a through-hole passing from the obverse face to the reverse face, wherein the bolt having a shaft portion and a head, the shaft portion penetrating through the through-hole of the sensor and the through-hole of the heat insulation member and being inserted in the boss, and the head being in
5 contact with the obverse face of the sensor and having a larger diameter than the shaft portion.

3. The single-cylinder internal combustion engine according to claim 1,
wherein the boss is formed on the cylinder block.

10

4. The single-cylinder internal combustion engine according to claim 1,
wherein the boss is formed on the cylinder head.

5. The single-cylinder internal combustion engine according to claim 1,
15 wherein:

the boss is made of a metal; and

the heat insulation member is made of a resin.

6. The single-cylinder internal combustion engine according to claim 1,
20 wherein:

the boss is made of a metal; and

the heat insulation member is made of a ceramic.

7. The single-cylinder internal combustion engine according to claim 1,

wherein:

each of the cylinder block and the cylinder head has a top face, a bottom face, a left face, and a right face;

an intake pipe is connected to one of the top face, the bottom face, the left face, and the right face of the cylinder head, and an exhaust pipe is connected to an opposite face to the face to which the intake pipe is connected; and

the boss is formed on the face of the cylinder head to which the intake pipe is connected or on a face of the cylinder block that corresponds to the face of the cylinder head to which the intake pipe is connected.

10

8. The single-cylinder internal combustion engine according to claim 1, wherein the boss is continuous with the fin.

9. The single-cylinder internal combustion engine according to claim 1, further comprising an air guide member mounted to at least a portion of one of the crank case, the cylinder block, and the cylinder head, for guiding air at least to the boss.

10. The single-cylinder internal combustion engine according to claim 9, further comprising:

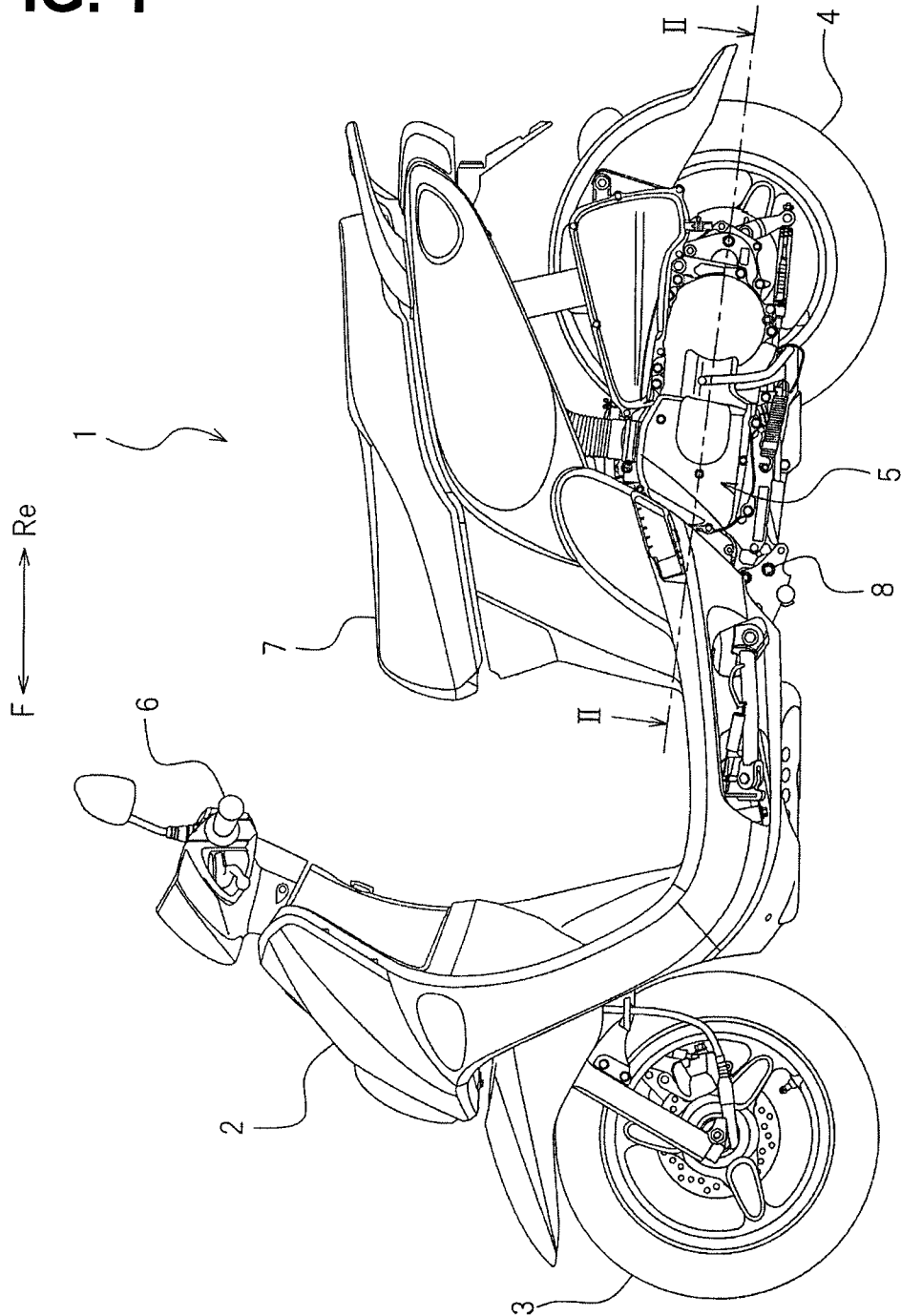
a fan disposed at a side of the crank case and driven by the crankshaft; and wherein

the air guide member comprises a shroud having a suction port formed at a position facing the fan.

11. The single-cylinder internal combustion engine according to claim 1, wherein the heat insulation member is a separate part from the sensor, the cylinder block, and the cylinder head.

5

FIG. 1

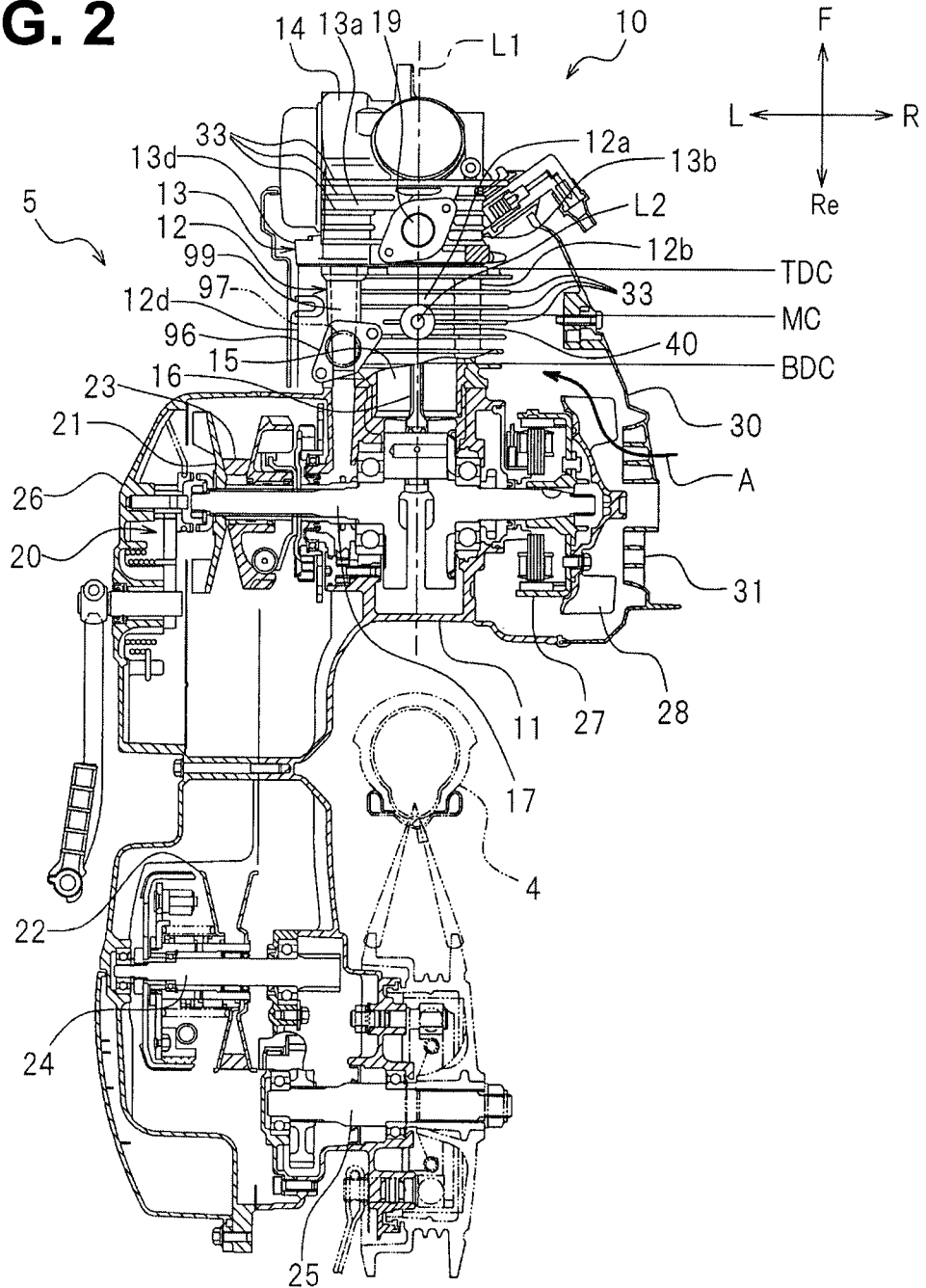


YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys

FIG. 2

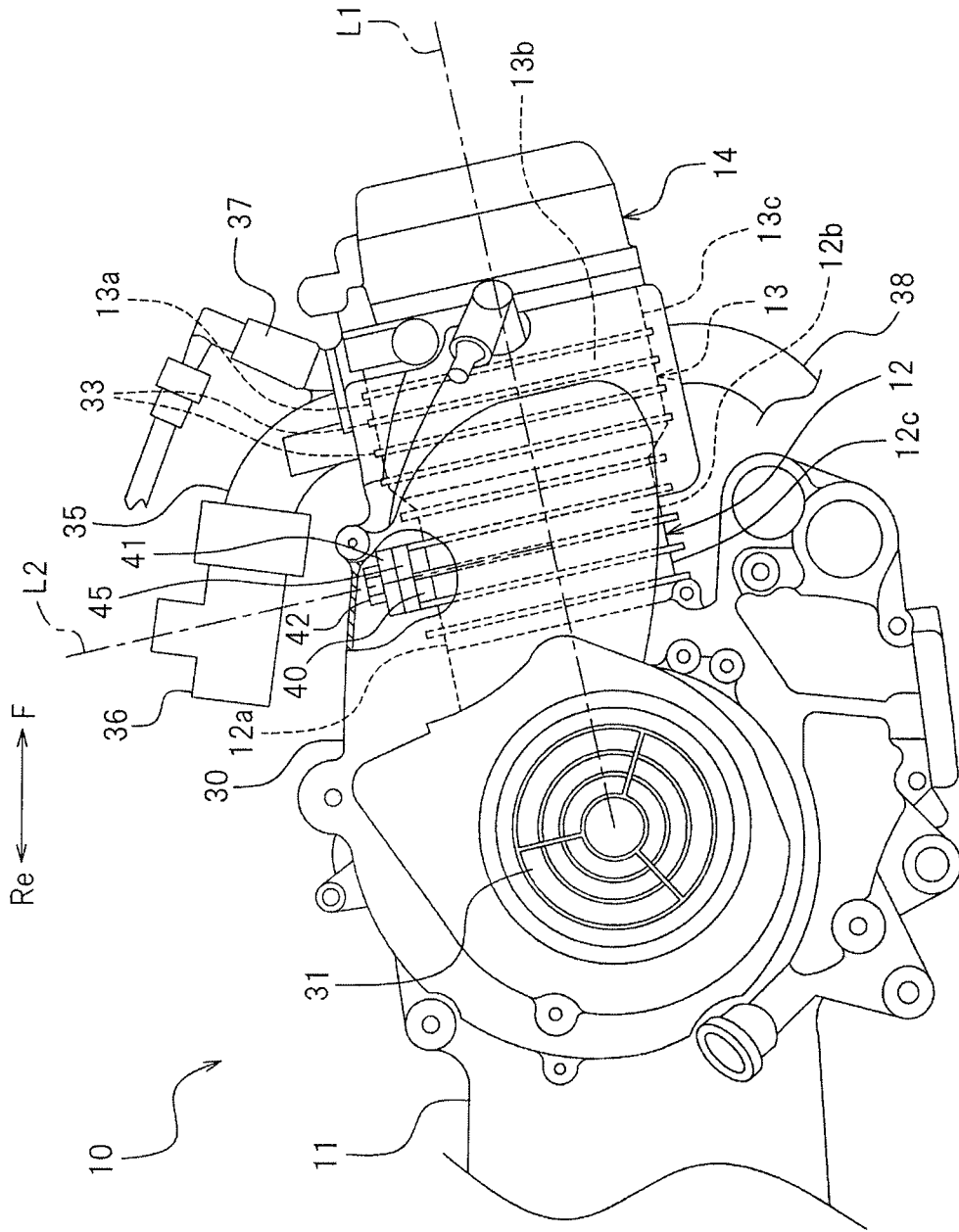


YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys

FIG. 3



YAMAHA HATSUDOKI KABUSHIKI KAISHA

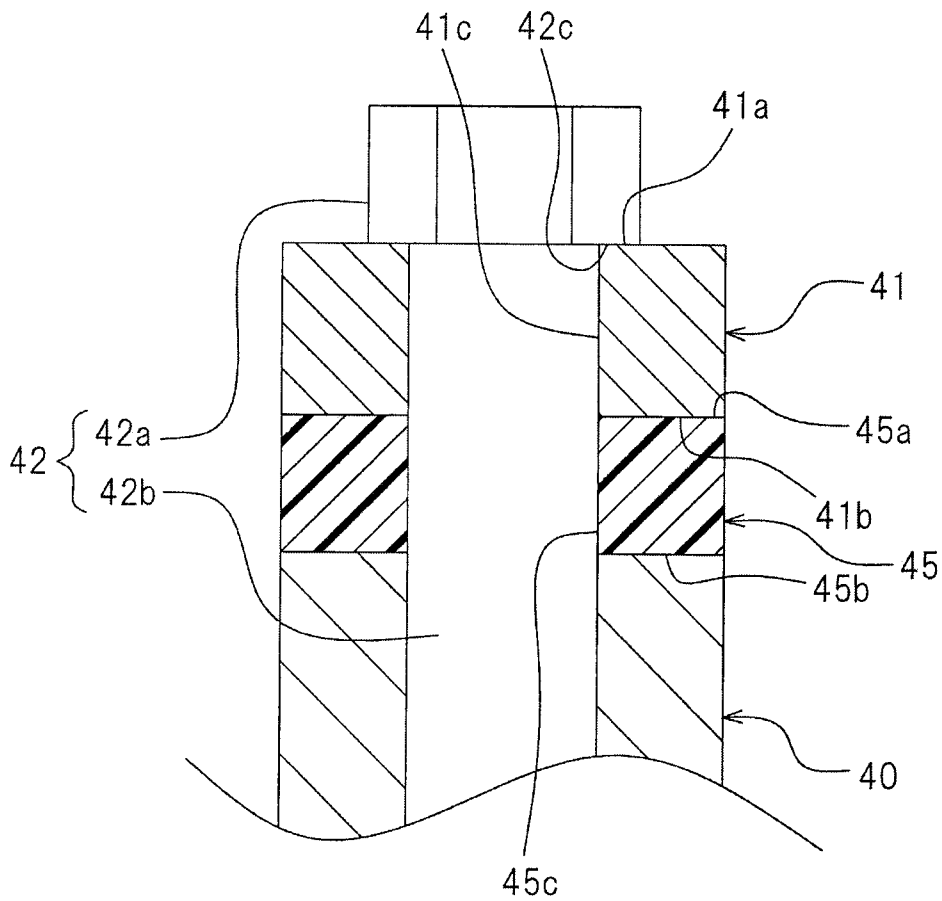
Applicant

SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys

FIG. 4

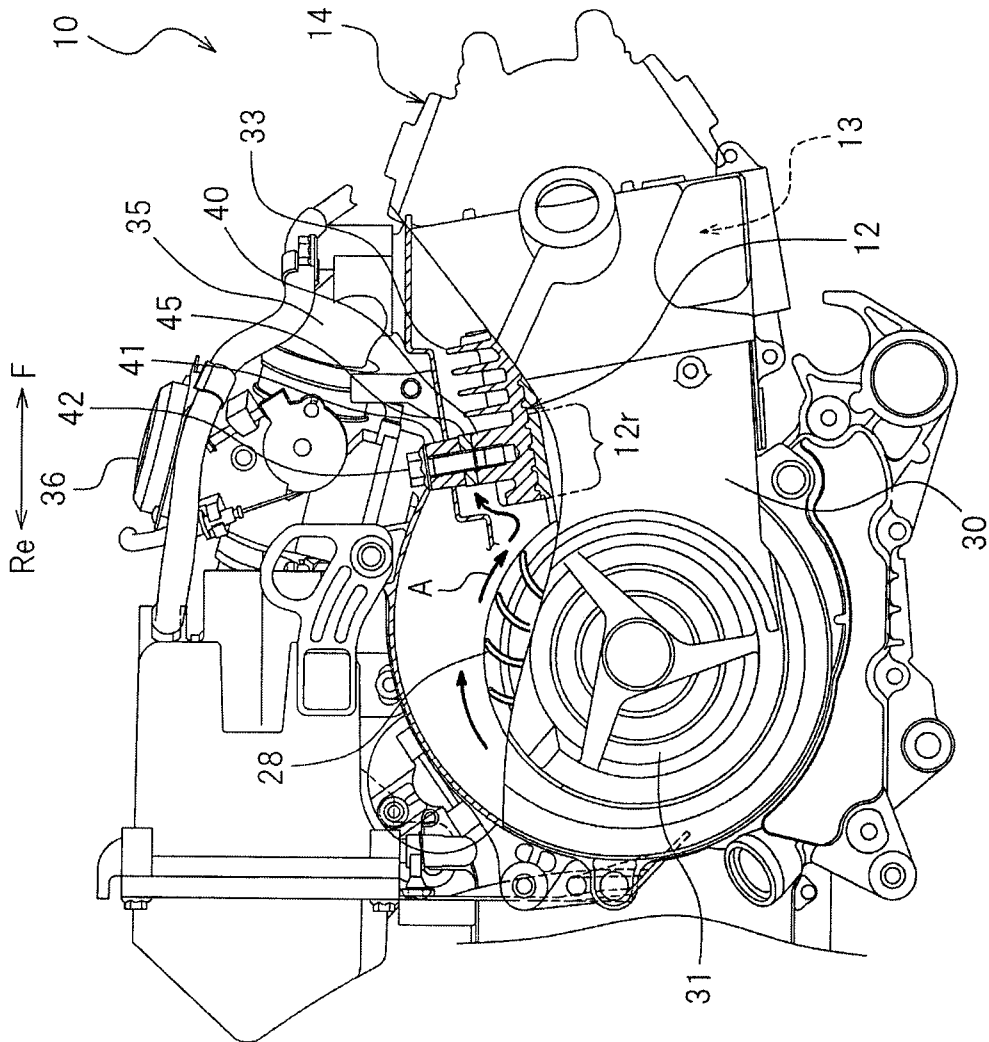


YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Handwritten Signature]
Attorneys

FIG. 5

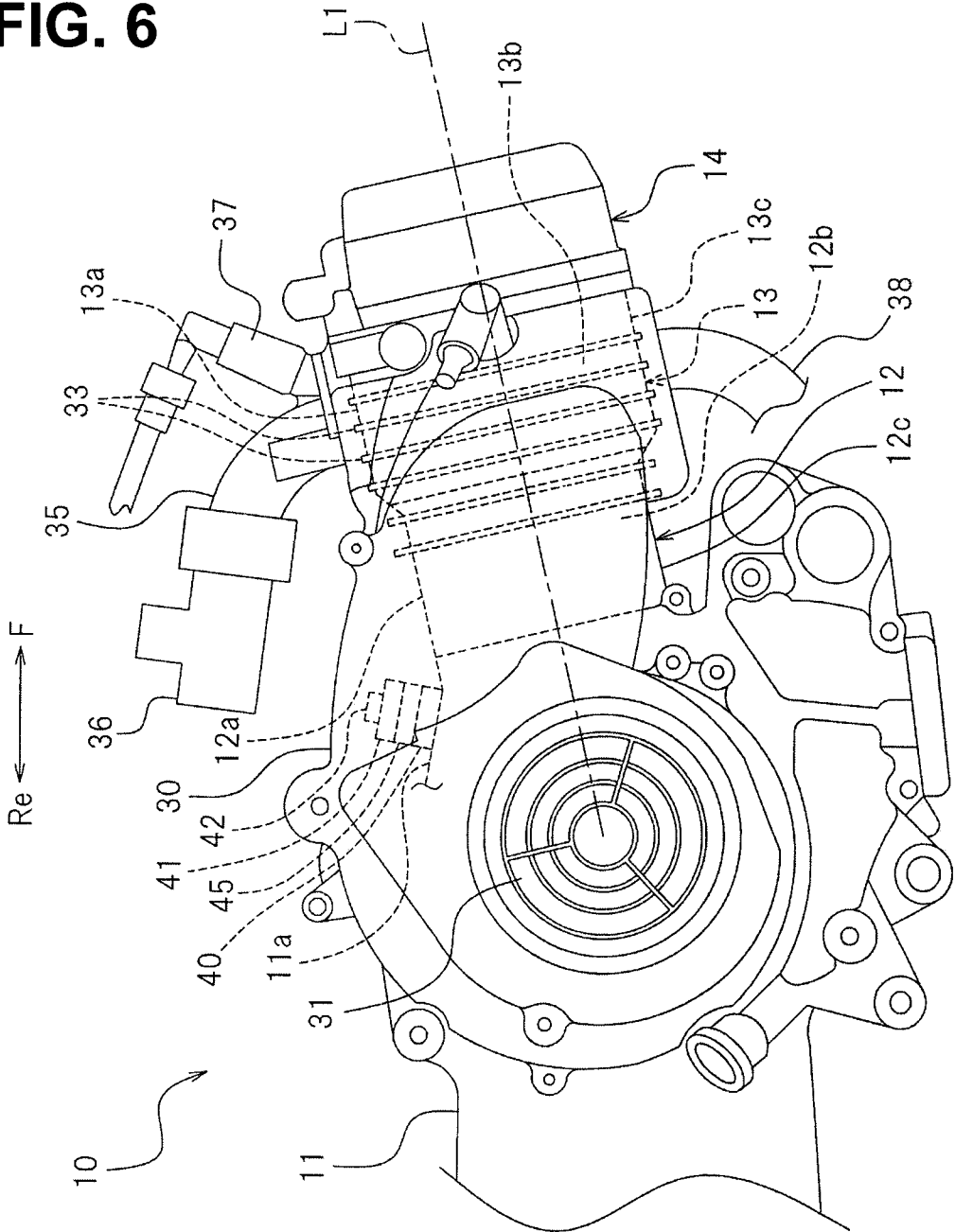


YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys

FIG. 6

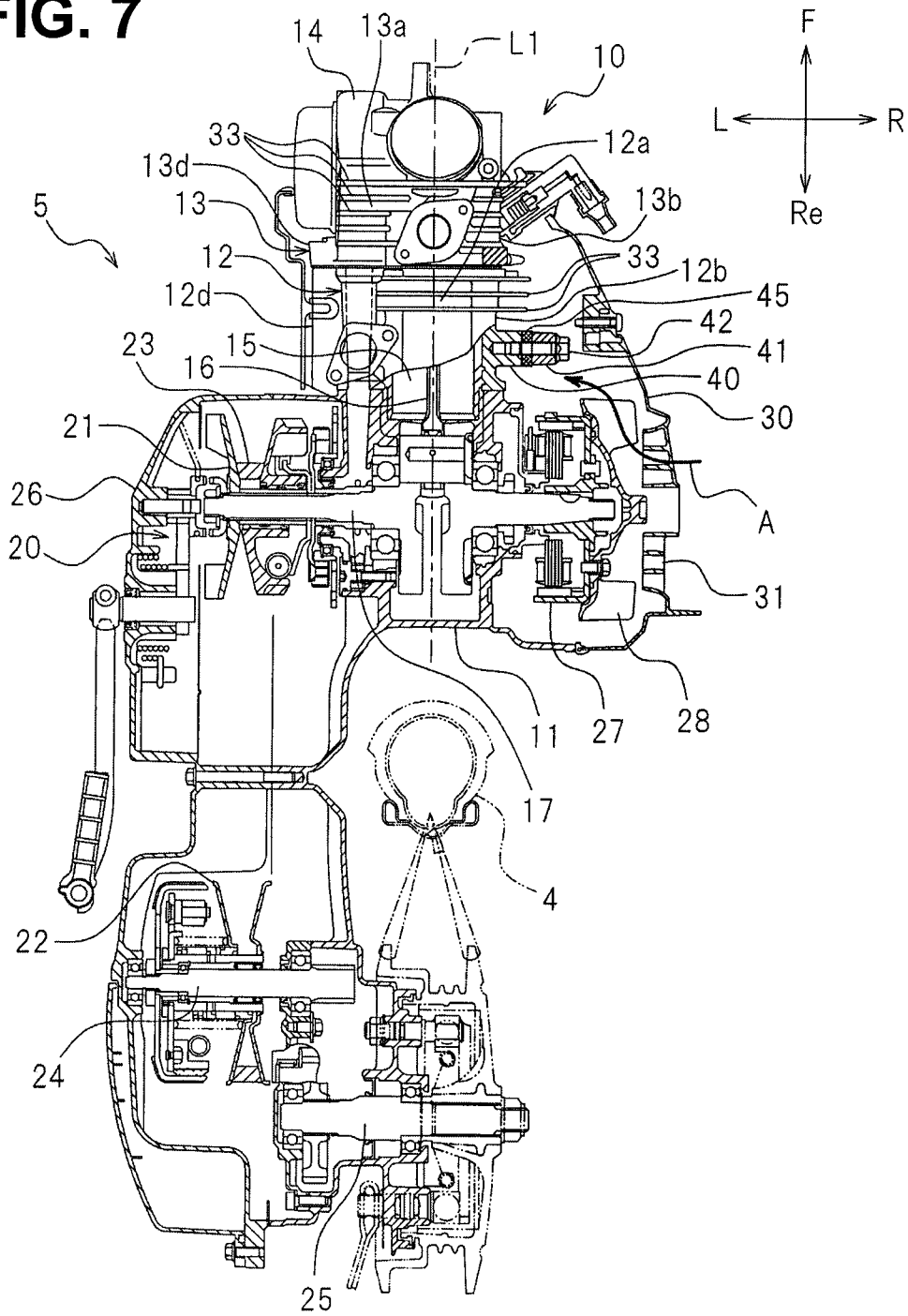


YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys

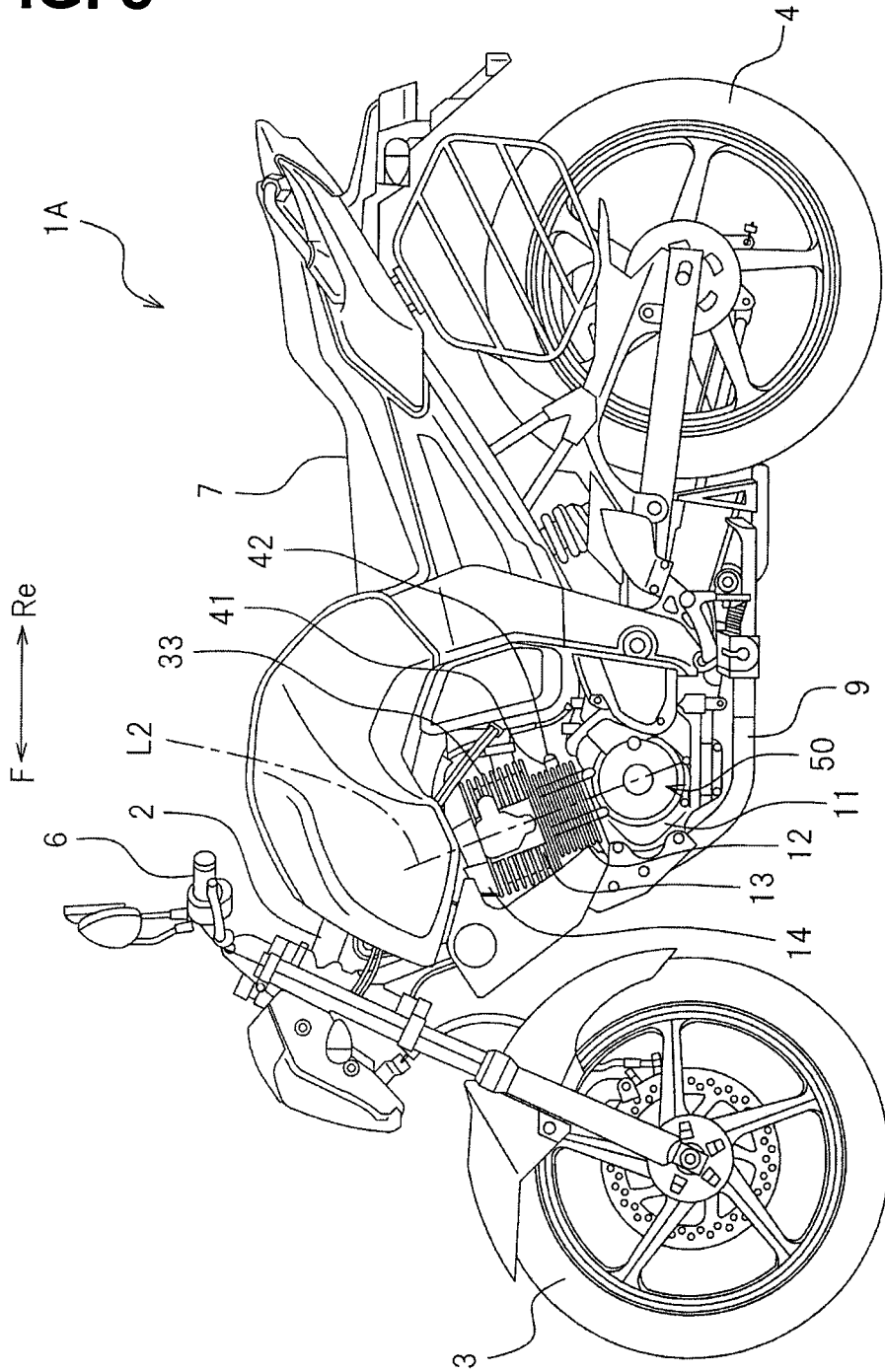
FIG. 7



YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By: 
Attorneys

FIG. 8



YAMAHA HATSUDOKI KABUSHIKI KAISHA
Applicant
SAPALO VELEZ BUNDANG & BULILAN

By:

[Signature]
Attorneys