



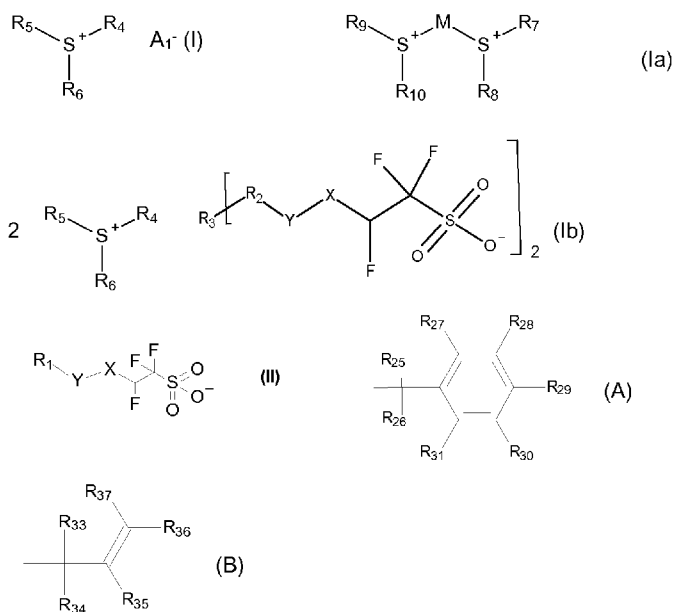
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(54) **Title:** SULFONIUM COMPOUNDS, THEIR PREPARATION AND USE

(57) **Abstract:** Compounds of the formula (I), Ia or (Ib) wherein A_1 and A^- is for example (II) is 1 or 2; X is C_1 - C_4 alkylene or CO; Y is for example O, O(CO), O(CO)O, R_1 is for example hydrogen, *ds*alkyl, C_3 - C_{30} cycloalkyl, phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, fluorenyl or C_3 - C_{20} heteroaryl, all of which optionally are substituted; R_2 and R_3 for example are C_1 - C_{10} haloalkylene which is optionally substituted, or R_2 and R_3 are phenylene, which optionally is substituted; R_4 is a group (A) or a group (B); R_5 and R_6 for example are C_1 - C_{20} alkyl; or R_4 and R_5 or R_4 and R_6 together form a straight-chain C_2 - C_6 alkylene, R_5 and R_6 together form a straight-chain C_2 - C_6 alkylene; R_7, R_8, R_9 and R_{10} for example are C_1 - C_{20} alkyl; M for example is C_1 - C_{20} alkylene, C_2 - C_{20} alkenylene, C_2 - C_{20} alkynylene; R_{25} and R_{26} are for example hydrogen, C_1 - C_{20} alkyl; $R_{27}, R_{28}, R_{29}, R_{30}$ and R_{31} are for example hydrogen, C_1 - C_{20} alkyl, C_2 - C_{20} alkenyl, C_3 - C_{20} cycloalkyl, or two radicals R_{27} and R_{28}, R_{28} and R_{29}, R_{29} and R_{30} and/or R_{30} and R_{31} together form a straight-chain C_2 - C_6 alkylene, or R_{25} and R_{27} together form 1,2-phenylene, R_{33} and R_{34} for example are hydrogen, C_1 - C_{20} alkyl; R_{35}, R_{36} and R_{37} for example are hydrogen, C_1 - C_{20} alkyl; are suitable as thermo-acid generators.

Sulfonium compounds, their preparation and use

Description

The present invention relates to heat-curable compositions comprising at least one sulfonium compound, to novel sulfonium compounds, to a process for curing cationically polymerizable material and to the cured material obtained by said process.

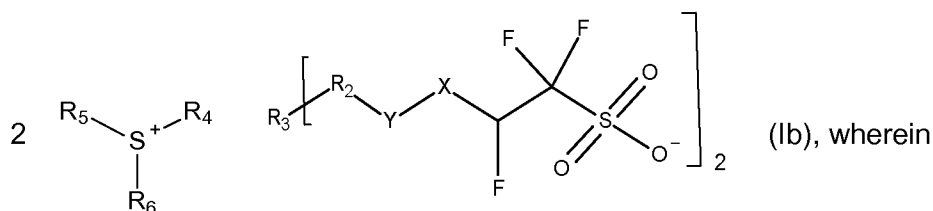
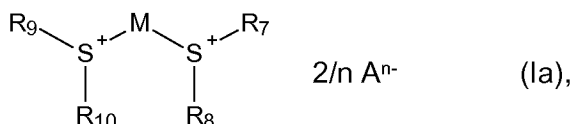
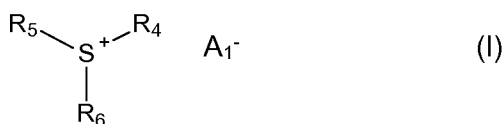
Cationic polymerization is initiated by a cation generated from a cationic polymerization initiator. The catalysts known for cationic polymerization include sulfonium salts. Compounds showing the highest activity among the sulfonium salts are antimony salts such as SbF₆, SbCl₆, and SbF₅(OH). However, antimony is a highly toxic substance and is not desirable for practical use. Commercially available nontoxic sulfonium salts such as sulfonium phosphates have the drawback that their curing performance is insufficient.

Several sulfonium salts with fluorinated methane sulfonated anions are disclosed as photoacid generators; triphenylsulfonium (adamantan-1-ylmethyl)oxycarbonyldifluoromethanesulfonate described in JP2004-004561, triphenylsulfonium 1,1,2,2-tetrafluoro-2-(norboman-2-yl)ethanesulfonate described in US6908722, triphenylsulfonium 1,1,3,3,3-pentafluoro-2-benzoyloxypropane-1-sulfonate described in EP1710230, triphenylsulfonium 2-naphthylmethyloxytetrafluoroethanesulfonate described in WO2008/132966, triphenylsulfonium 2-(1'-adamantan)carbonyloxy-1,1-difluoroethanesulfonate described in WO2009/37980, triphenylsulfonium 2-pentafluoroethoxy-1,1,2-trifluoroethanesulfonate described in US2006/276670 and triphenylsulfonium 4-acetyloxy-1,1,2-trifluorobutanesulfonate described in *Macromolecules* (2007), 40(23), 8220-8224.

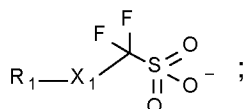
There is a great need for non-toxic thermal acid generators (TAG) with good application properties such as a high curing activity. Surprisingly, it has been found that this subject is solved by specific sulfonium sulfonates as described below.

The present invention is based on the object, therefore, of providing a non-toxic thermal acid generator having a good curing performance.

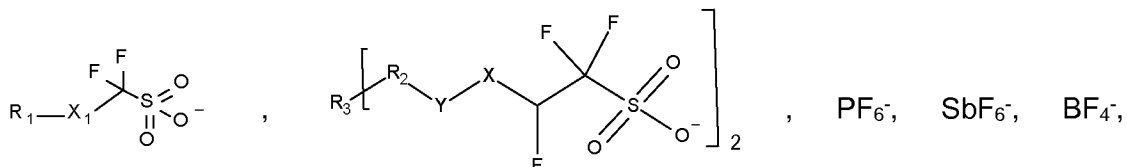
One subject of the invention therefore is a compound of the formula I, Ia or Ib



A_1^- is an anion selected from the group consisting of $R_1-Y-X-CF_2-SO_2O^-$ and

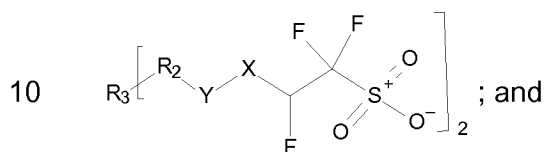



A^- is an anion selected from the group consisting of $R_1-Y-X-CF_2-SO_2O^-$,

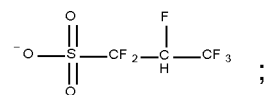
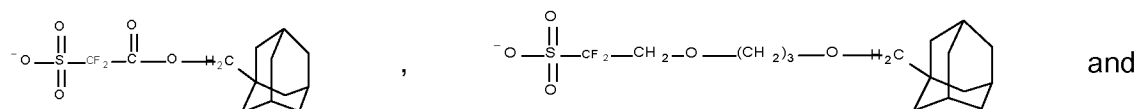


- 5 tetrakis(pentafluorophenyl)borate, fluoroalkylphosphate, pentafluorobenzenesulfonate, nitrobenzenesulfonate, di(alkoxycarbonyl)benzenesulfonate, perfluoroalkanesulfonate, difluoromethanedisulfonate, alkylsulfonate, tris(trifluoromethanesulfonyl)methide, bis(perfluoroalkanesulfonyl)imide or 1,1,2,2,3,3-hexafluoropropane-1,3-disulfonimide;

provided that at least one anion A^- is $R_1-Y-X-CF_2-SO_2O^-$, $R_1-X_1-CF_2-SO_2O^-$ or

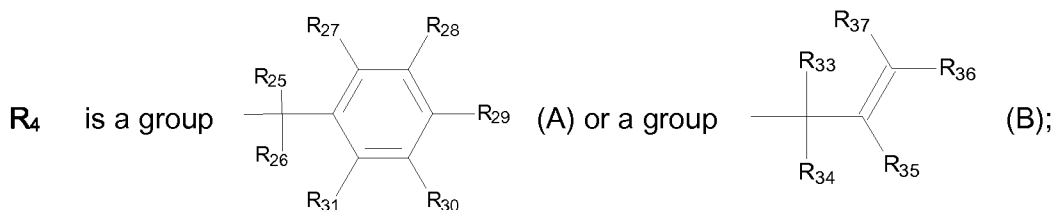


provided that the anions A_1^- and A^- are not $^-O-SO_2-CF_2-CF_2-O-CF_2-CF_3$, $^-O-SO_2-CF_2-C(=O)-O-$ ,



- n is 1 or 2;
- 15 X is C_1-C_4 alkylene or CO;
- X_1 is CH_2 , CO, O, S, CF_2O , SO_2 , SO_2O , SO_2N or $(CO)O$;
- Y is O, $O(CO)$, $O(CO)O$, $O(CO)NR_{11}$, $O(CO)NR_{11}(CO)$, OSO_2 , $O(CS)$, or $O(CS)NR_{11}$, in which for each of these the oxygen atom is directly bound to X; or is NR_{11} , S, $NR_{11}(CO)O$, $NR_{11}(CS)O$, in which the N- or S-atom is directly bound to X;
- 20 R_1 is hydrogen, C_1-C_{18} alkyl, C_2-C_{18} alkyl which is interrupted by one or more of O, S, NR_{14} , CO, $O(CO)$ or $NR_{14}(CO)$, or is phenyl- C_1-C_3 -alkyl or C_1-C_{10} haloalkyl, wherein said C_1-C_{18} alkyl, interrupted C_2-C_{18} alkyl, phenyl- C_1-C_3 -alkyl or C_1-C_{10} haloalkyl are unsubstituted or are substituted by one or more identical or different Z_1 ;

- or R_1 is C_2 - C_{12} alkenyl or C_2 - C_{18} alkenyl which is interrupted by one or more of O, S, NR_{14} , CO, O(CO), NR_{14} (CO) or Z_3 , wherein said uninterrupted or interrupted C_2 - C_{12} alkenyl is unsubstituted or substituted by one or more identical or different Z_1 ;
- or R_1 is C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl, wherein
 5 said C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl is unsubstituted or substituted by one or more identical or different Z_1 and wherein said unsubstituted or substituted C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{14} , CO, O(CO) or NR_{14} (CO);
- 10 or R_1 is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, fluorenyl or C_3 - C_{20} heteroaryl wherein said phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, fluorenyl or C_3 - C_{20} heteroaryl are unsubstituted or are substituted by one or more identical or different Z_2 ;
- or R_1 is $NR_{12}R_{13}$ or a monovalent C_{17} - C_{50} hydrocarbon group of steroid structure which
 15 may contain one or more heteroatoms;
- Z_3 is phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene, wherein said phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene are unsubstituted or substituted by one or more identical or different Z_1 ;
- 20 R_2 and R_3 independently of each other are C_1 - C_{10} haloalkylene, C_1 - C_{10} haloalkylene substituted by one or more identical or different Z_1 ;
- or R_2 and R_3 are C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 - C_{30} cycloalkenylene wherein said C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 - C_{30} cycloalkenylene is uninterrupted or interrupted by one or more identical or different
 25 O, S, NR_{14} , CO, O(CO) or NR_{14} (CO) and wherein said uninterrupted or interrupted C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 - C_{30} cycloalkenylene is unsubstituted or substituted by one or more identical or different Z_1 ;
- 30 or R_2 and R_3 are phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene, wherein said phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene is unsubstituted or substituted by one or more identical or different Z_2 ;
- or R_2 and R_3 independently of each other are a direct bond, provided that R_2 and R_3
 35 are not both simultaneously a direct bond;



- R_5 and R_6 independently of one another are unsubstituted C_1 - C_{20} alkyl, C_1 - C_{20} alkyl substituted by one or more identical or different R_{2a} ,
 C_2 - C_{20} alkyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said interrupted C_2 - C_{20} alkyl optionally is substituted by one or more identical or different R_{2a} ,
- 5 C_2 - C_{20} alkenyl, C_2 - C_{20} alkenyl substituted by one or more identical or different R_{2a} , wherein said unsubstituted or substituted C_2 - C_{20} alkenyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),
 or R_5 and R_6 are C_2 - C_{20} alkynyl, C_2 - C_{20} alkynyl substituted by one or more identical or different R_{2a} , wherein said unsubstituted or substituted C_2 - C_{20} -alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),
- 10 or R_5 and R_6 are C_3 - C_{20} cycloalkyl, C_3 - C_{20} cycloalkyl interrupted by one or more CO, and optionally substituted by one or more identical or different radicals R_{2b} ,
 or R_5 and R_6 are C_3 - C_{20} heterocycloalkyl, C_3 - C_{20} heterocycloalkyl interrupted by one or more CO and optionally substituted by one or more identical or different radicals R_{2b} ,
- 15 or R_5 and R_6 are C_6 - C_{20} aryl, C_6 - C_{20} aryl substituted by one or more identical or different R_{2c} ,
 or R_5 and R_6 are C_3 - C_{20} heteroaryl, C_3 - C_{20} heteroaryl substituted by one or more identical or different R_{2c} ;
- or
- 20 **R_4 and R_5 or R_4 and R_6** together form a straight-chain C_2 - C_6 alkylene, straight-chain C_2 - C_6 -alkenylene or a $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$, wherein said C_2 - C_6 alkylene, C_2 - C_6 -alkenylene and the alkylene moiety of $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$ optionally are substituted by one or more identical or different radicals R_{32} and wherein said unsubstituted or substituted C_2 - C_6 alkylene, C_2 - C_6 -alkenylene and the alkylene moiety of $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$
- 25 optionally are interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
 or
- R_5 and R_6** together form a straight-chain C_2 - C_6 alkylene, a straight-chain C_2 - C_6 alkenylene, or a straight-chain $(CH_2)_c$ - C_6H_4 -(CH_2) $_d$, wherein said C_2 - C_6 alkylene, C_2 - C_6 alkenylene and the alkylene moiety of $(CH_2)_c$ - C_6H_4 -(CH_2) $_d$ optionally is substituted
- 30 by one or more identical or different radicals R_{32} and wherein said C_2 - C_6 alkylene, C_2 - C_6 alkenylene and the alkylene moiety of $(CH_2)_c$ - C_6H_4 -(CH_2) $_d$ optionally is fused to 1 or 2 phenyl rings; and wherein said C_2 - C_6 alkylene, C_2 - C_6 alkenylene and the alkylene moiety of $(CH_2)_c$ - C_6H_4 -(CH_2) $_d$ optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 35 **a** and **b** are an integer from 0 to 10 and the sum of a and b is 1 to 10;
c and **d** are an integer from 0 to 10 and the sum of c and d is 1 to 10;
 R_{2a} is F, Cl, Br, I, CN, SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$,
 C_3 - C_{20} cycloalkyl, C_3 - C_{20} cycloalkyl substituted by one or more identical or different R_{2ab} ,
 wherein the unsubstituted or substituted C_3 - C_{20} cycloalkyl optionally is interrupted by
- 40 one or more CO,

- or R_{2a} is C₃-C₂₀heterocycloalkyl, C₃-C₂₀heterocycloalkyl substituted by one or more identical or different R_{2ab}, wherein the unsubstituted or substituted C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO,
- or R_{2a} is C₃-C₂₀heteroaryl or C₆-C₁₀aryl, where said C₃-C₂₀heteroaryl or C₆-C₁₀aryl optionally are substituted by one or more identical or different R_{2ac};
- 5 R_{2ab} is F, Cl, Br, I, C₁-C₁₂-alkyl, C₁-C₁₂-haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄;
- R_{2ac} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄;
- 10 R_{2b} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl where said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2ac};
- R_{2c} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, phenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;
- 15 R₇, R₈, R₉ and R₁₀ independently of one another are C₁-C₂₀alkyl, C₂-C₂₀alkyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), substituted by one or more identical or different R_{2a}, wherein said C₁-C₂₀alkyl or interrupted C₂-C₂₀alkyl optionally is substituted by one or more identical or different R_{2a};
- 20 or R₇, R₈, R₉ and R₁₀ are C₂-C₂₀alkenyl, C₂-C₂₀alkenyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C₂-C₂₀alkenyl or interrupted C₂-C₂₀alkenyl optionally is substituted by one or more identical or different R_{2a};
- or R₇, R₈, R₉ and R₁₀ are C₂-C₂₀alkynyl, C₂-C₂₀alkynyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C₂-C₂₀alkynyl or interrupted C₂-C₂₀alkynyl optionally is substituted by one or more identical or different R_{2a};
- 25 or R₇, R₈, R₉ and R₁₀ are C₃-C₂₀cycloalkyl, C₃-C₂₀cycloalkyl interrupted by one or more CO, wherein said C₃-C₂₀cycloalkyl or interrupted C₃-C₂₀cycloalkyl optionally is substituted by one or more identical or different R_{2b};
- or R₇, R₈, R₉ and R₁₀ are C₃-C₂₀heterocycloalkyl, C₃-C₂₀heterocycloalkyl interrupted by one or more CO, wherein said C₃-C₂₀heterocycloalkyl or interrupted C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- 30 or R₇, R₈, R₉ and R₁₀ are C₆-C₂₀-aryl or C₃-C₂₀heteroaryl, wherein said C₆-C₂₀aryl and C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
- or
- 35 R₇ and R₈ and/or R₉ and R₁₀ together form a straight-chain C₂-C₆alkylene, a straight-chain C₂-C₆alkenylene or a straight-chain (CH₂)_c-C₆H₄-(CH₂)_d, wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of -(CH₂)_c-C₆H₄-(CH₂)_d optionally is substituted by one or more identical or different R₃₂ and wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is fused to 1 or 2 phenyl rings, and wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 40

- M** is C₁-C₂₀alkylene, C₂-C₂₀alkenylene, C₂-C₂₀alkynylene, wherein said C₁-C₂₀alkylene, C₂-C₂₀alkenylene or C₂-C₂₀alkynylene optionally is substituted by one or more identical or different R_{Ma}, and wherein said unsubstituted or substituted C₁-C₂₀alkylene, C₂-C₂₀alkenylene or C₂-C₂₀alkynylene optionally is interrupted by one or more identical or different non-adjacent R_{Mi};
- or **M** is C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene, wherein said C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene optionally is interrupted by one or more CO, and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene optionally is substituted by one or more identical or different R_{Mb};
- or **M** is C₆-C₂₀arylene or C₃-C₂₀heteroarylene, wherein said C₆-C₂₀arylene or C₃-C₂₀heteroarylene optionally is substituted by one or more identical or different R_{Mc};
- R_{Mi}** is O, S, C(O), OC(O) or N(R_N), or **R_{Mi}** is C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene, wherein said C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene optionally is interrupted by one or more CO groups and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene optionally is substituted by one or more identical or different R_{Mib};
- or **R_{Mi}** is C₆-C₂₀arylene, O-C₆-C₂₀arylene, O-C₆-C₂₀arylene-O, S-C₆-C₂₀arylene, S-C₆-C₂₀arylene-S or C₃-C₂₀heteroarylene, wherein said C₆-C₂₀arylene, O-C₆-C₂₀arylene, O-C₆-C₂₀arylene-O, S-C₆-C₂₀arylene, S-C₆-C₂₀arylene-S or C₃-C₂₀heteroarylene optionally is substituted by one or more R_{Mib};
- R_{Ma}** is F, Cl, Br, I, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl wherein said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different radicals selected from C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄;
- R_{Mib}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄ or phenyl;
- R_{Mb}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl wherein said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different radicals selected from C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄;
- R_{Mc}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, phenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO;
- R₁₁** is hydrogen, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, , phenyl-C₁-C₃-alkyl; or **R₁₁** is C₂-C₁₈alkyl which is interrupted by one or more of O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);

or R₁₁ is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);

or R₁₁ is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxy carbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl; wherein the C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, C₄-C₃₀cycloalkenyl, phenyl-C₁-C₃-alkyl, interrupted C₂-C₁₈alkyl, interrupted C₃-C₃₀cycloalkyl, interrupted C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl, interrupted C₄-C₃₀cycloalkenyl, phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxy carbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl are unsubstituted or substituted one or more identical or different Z₁;

or R₁ and R₁₁, together with the nitrogen atom to which R₁₁ is attached, form a 5-, 6- or 7-membered ring which optionally is interrupted by one or more O, NR_{11a} or CO;

R₁₂ and R₁₃ independently of each other are hydrogen, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;

or R₁₂ and R₁₃ are C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl are unsubstituted or substituted by one or more identical or different Z₁;

or R₁₂ and R₁₃ independently of each other are (CO)R₂₁, (CO)OR₂₁ or Ar which is unsubstituted or substituted by one or more identical or different Z₁;

or R₁₂ and R₁₃, together with the nitrogen atom to which they are attached, form a 5-, 6- or 7-membered ring which optionally is interrupted by one or more O, NR_{11a} or CO;

R_{11a} is hydrogen, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more of O, S, CO or O(CO), wherein said C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;

or R_{11a} is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, CO or O(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl is unsubstituted or substituted by one or more identical or different Z₁;

or R_{11a} is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, C₃-C₂₀heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxy carbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl, wherein said phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, C₃-C₂₀heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxy carbonyl, C₁-

C₁₈alkylsulfonyl or phenylsulfonyl is unsubstituted or substituted one or more identical or different Z₂;

R₁₄ is hydrogen, Ar, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO), wherein said Ar, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;

or R₁₄ is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl is unsubstituted or substituted by one or more identical or different Z₁;

Ar is phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl or heteroaryl, wherein said phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl or heteroaryl are unsubstituted or substituted one or more identical or different Z₂;

Z₁ is Ar, OH, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, phenyl-C₁-C₃-alkyl, C₃-C₃₀cycloalkyl, halogen, NO₂, CN, C₁-C₁₈alkoxy, phenoxy, phenoxycarbonyl, phenylthio, phenylthiocarbonyl, NR₁₂R₁₃, C₁-C₁₂alkylthio, C₂-C₁₈alkoxycarbonyl, C₂-C₁₀haloalkanoyl, halobenzoyl, C₁-C₁₈alkylsulfonyl, phenylsulfonyl, (4-methylphenyl)sulfonyl, C₁-C₁₈alkylsulfonyloxy, phenylsulfonyloxy, (4-methylphenyl)sulfonyloxy, C₁-C₁₈alkanoyl, C₁-C₁₈alkanoyloxy, benzoyl and/or by benzoyloxy;

Z₂ is C₁-C₁₈alkyl, C₂-C₁₈alkyl which is interrupted by one or more of O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);

or Z₂ is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);

or Z₂ is C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, halogen, NO₂, CN, (CO)R₂₁, (CO)OR₂₂, (CO)NR₁₂R₁₃, O(CO)R₂₁, O(CO)OR₂₂, O(CO)NR₁₂R₁₃, NR_{11a}(CO)R₂₁, NR_{11a}(CO)OR₂₁, NR_{11a}(CO)NR₁₂R₁₃, OR₂₀, NR₁₂R₁₃, SR_{11a}, phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl and/or heteroaryl;

R₁₉ and R₂₀ independently of one another are hydrogen, C₁-C₂₀alkyl, C₂-C₁₂alkenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;

or R₁₉ and R₂₀ are C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);

or R₁₉ and R₂₀ are C₁-C₈-alkyl substituted by one or more identical or different R_{19a};

or R₁₉ and R₂₀ are -(CH₂CH₂O)_mH, -(CH₂CH₂O)_m(CO)-(C₁-C₈-alkyl), C₂-C₈-alkanoyl, C₂-C₈-haloalkanoyl, C₃-C₆-alkenoyl, benzoyl or benzoyl which is substituted by one or more identical or different F, Cl, Br, I, C₁-C₆-alkyl, OH or C₁-C₄-alkoxy;

- or R₁₉ and R₂₀ are phenyl, naphthyl, both of which optionally are substituted by one or more identical or different R_{19c};
- or R₁₉ and R₂₀ are phenyl or naphthyl which forms a 5- or 6-membered ring via the phenyl ring to which SR₁₉ or OR₂₀, respectively, is attached via a single bond, C₁-C₄alkylene, O, S, CO or NR₂₃;
- 5 m is 1-20;
- R_{19a} is F, Cl, Br, I, OH, SH, CN, C₃-C₁₀cycloalkyl, C₃-C₂₀heterocycloalkyl, phenyl, C₃-C₆alkenoxy, -OCH₂CH₂CN, -OCH₂CH₂(CO)O(C₁-C₈alkyl), -O(CO)-(C₁-C₈alkyl), -O(CO)-phenyl, -(CO)OH or -(CO)O(C₁-C₈alkyl);
- 10 R_{19c} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, phenyl-C₁-C₃alkyloxy, phenoxy, C₁-C₁₂alkylsulfanyl, phenylsulfanyl, -(CO)O(C₁-C₈alkyl), (CO)N(C₁-C₈alkyl)₂ or phenyl;
- R₂₁ is hydrogen, C₁-C₂₀alkyl, C₂-C₁₂alkenyl, C₁-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, CO or N(R_N);
- 15 or R₂₁ is C₁-C₈alkyl substituted by one or more identical or different R_{21a}, or R₂₁ is -(CH₂CH₂O)_mH, -(CH₂CH₂O)_m(CO)-(C₁-C₈alkyl), C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO;
- or R₂₁ is C₆-C₂₀aryl or C₃-C₂₀heteroaryl, both of which optionally are substituted by one or more radicals identical or different R_{19c};
- 20 R_{21a} is F, Cl, Br, I, OH, SH, CN, phenyl, C₃-C₆alkenoxy, -OCH₂CH₂CN, -OCH₂CH₂(CO)O(C₁-C₈alkyl), -O(CO)-(C₁-C₈alkyl), -O(CO)-phenyl, -(CO)OH or -(CO)O(C₁-C₈alkyl);
- R₂₂ is hydrogen, C₁-C₂₀alkyl, C₂-C₁₂alkenyl, C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 25 or R₂₂ is C₁-C₈alkyl substituted by one or more identical or different R_{22a}, or R₂₂ is -(CH₂CH₂O)_mH, -(CH₂CH₂O)_m(CO)-(C₁-C₈alkyl), C₃-C₁₀cycloalkyl, C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl, C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;
- 30 or R₂₂ is phenyl or naphthyl, both of which optionally are substituted by one or more identical or different R_{19c};
- R_{22a} is F, Cl, Br, I, OH, SH, CN, C₃-C₆alkenoxy, -OCH₂CH₂CN, -OCH₂CH₂(CO)O(C₁-C₈alkyl), -O(CO)-(C₁-C₈alkyl), -O(CO)-phenyl, -(CO)OH, -(CO)O(C₁-C₈alkyl), phenyl or naphthyl, wherein said phenyl or naphthyl optionally are substituted by one or more identical or different R_{19c};
- 35 R₂₃ and R₂₄ independently of one another are hydrogen, OR₂₀, C₁-C₂₀alkyl, C₂-C₁₂alkenyl, C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- or R₂₃ and R₂₄ are C₁-C₈alkyl substituted by one or more identical or different R_{23a};
- 40 or R₂₃ and R₂₄ are -(CH₂CH₂O)_mH, -(CH₂CH₂O)_m(CO)-(C₁-C₈alkyl), C₂-C₈alkanoyl, C₂-C₈-haloalkanoyl, C₃-C₆-alkenoyl, benzoyl, benzoyl which is substituted by one or more identical or different F, Cl, Br, I, C₁-C₆alkyl, OH or C₁-C₄alkoxy;

- or R₂₃ and R₂₄ are C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;
- or R₂₃ and R₂₄ are phenyl or naphthyl both of which optionally are substituted by one or more identical or different R_{19c};
- 5 R_{23a} is F, Cl, Br, I, OH, SH, CN, phenyl, C₃-C₆alkenoxy, -OCH₂CH₂CN, -OCH₂CH₂(CO)O(C₁-C₈alkyl), -O(CO)-(C₁-C₈alkyl), -O(CO)-phenyl, -(CO)OH or -(CO)O(C₁-C₈alkyl);
- or
- R₂₃ and R₂₄ together form a C₂-C₅alkylene group, which optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 10 R₂₅ and R₂₆ independently of one another are hydrogen, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N) and wherein said uninterrupted C₁-C₂₀alkyl or interrupted C₂-C₂₀alkyl optionally is
- 15 substituted by one or more identical or different R_{2a};
- or R₂₅ and R₂₆ are C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- 20 or R₂₅ and R₂₆ are C₆-C₂₀-aryl or C₃-C₂₀heteroaryl, wherein said C₆-C₂₀-aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
- R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ independently of one another are hydrogen, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or
- 25 N(R_N), wherein said C₁-C₂₀alkyl or interrupted C₂-C₂₀alkyl optionally is substituted one or more identical or different R_{2a};
- or R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are C₂-C₂₀alkenyl or C₂-C₂₀alkynyl, wherein said C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally are substituted one or more identical or different R_{2a} and wherein said unsubstituted or substituted C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 30 or R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- 35 or R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are C₆-C₂₀aryl or C₃-C₂₀heteroaryl, wherein said C₆-C₂₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
- or
- two radicals R₂₇ and R₂₈, R₂₈ and R₂₉, R₂₉ and R₃₀ and/or R₃₀ and R₃₁ together form a straight-chain C₂-C₆alkylene or a straight-chain C₂-C₆alkenylene, wherein said C₂-C₆alkylene or C₂-C₆alkenylene optionally is substituted by one or more identical or different R₃₂ and wherein said unsubstituted or substituted C₂-C₆alkenylene optionally is fused to 1 or 2 C₆-C₁₀aryl rings and wherein said unsubstituted or substituted, unfused
- 40

or fused C₂-C₆alkenylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);

or

R₂₅ and R₂₇ together form C₂-C₆alkylene, wherein said C₂-C₆alkylene optionally is substituted by one or more R₃₂ and wherein said unsubstituted or substituted C₂-C₆alkylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),

or

R₂₅ and R₂₇ together form 1,2-phenylene, wherein said 1,2-phenylene optionally is substituted by one or more identical or different R₃₂;

R₃₂ is F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl;

or R₃₂ is C₂-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said uninterrupted C₁-C₂₀alkyl, C₂-C₂₀alkenyl, C₂-C₂₀alkynyl or said interrupted C₂-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally is substituted one or more identical or different R_{32a},

or R₃₂ is C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said interrupted or uninterrupted C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{32b};

or R₃₂ is C₆-C₂₀aryl or C₃-C₂₀heteroaryl, both of which optionally are substituted by one or more identical or different R_{32c};

R_{32a} is F, Cl, Br, I, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl wherein C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2ab};

or R_{32a} is phenyl or phenyl which is substituted by one or more identical or different R_{2ac};

R_{32b} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, phenyl or phenyl which is substituted by one or more identical or different R_{2ac};

R_{32c} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, phenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO;

R_N is hydrogen, C₁-C₂₀alkyl, C₁-C₁₀alkanoyl, C₆-C₁₀aroyl, C₁-C₂₀alkylsulfonyl, C₂-C₂₀alkenylsulfonyl, C₆-C₁₀arylsulfonyl, C₆-C₁₀aryl, C₃-C₂₀heteroaryl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;

R₃₃ and R₃₄ independently of one another are hydrogen, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkyl which is interrupted by one

- or more non-adjacent O, S, C(O) or N(R_N), wherein said C₁-C₂₀-alkyl or interrupted C₂-C₂₀alkyl optionally is substituted by one or more R_{2a};
- or R₃₃ and R₃₄ are C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, where said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and
- 5 wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- or R₃₃ and R₃₄ are C₆-C₂₀aryl or C₃-C₂₀heteroaryl, wherein C₆-C₂₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
- R₃₅, R₃₆ and R₃₇ independently of one another are hydrogen, F, Cl, Br, I, CN, NO₂,
- 10 SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C₁-C₂₀alkyl or interrupted C₂-C₂₀alkyl optionally is substituted by one or more R_{2a};
- or R₃₅, R₃₆ and R₃₇ are C₂-C₂₀alkenyl or C₂-C₂₀alkynyl, wherein said C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally is substituted by one or more identical or different R_{2a} and
- 15 wherein said unsubstituted or substituted C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- or R₃₅, R₃₆ and R₃₇ are C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- 20 or R₃₅, R₃₆ and R₃₇ are C₆-C₂₀aryl or C₃-C₂₀heteroaryl, wherein optionally is substituted by one or more identical or different R_{2c};
- or
- R₃₅ and R₃₆ together form straight-chain C₂-C₆alkylene or a straight-chain C₂-C₆alkenylene, wherein said C₂-C₆alkylene or C₂-C₆alkenylene optionally is substituted
- 25 ed by one or more identical or different R₃₂ and wherein said C₂-C₆alkylene or C₂-C₆alkenylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- or
- two radicals R₃₃ and R₃₅, R₃₃ and R₃₇, R₃₄ and R₃₅ and/or R₃₄ and R₃₇ together form
- 30 straight-chain C₂-C₆alkylene or C₂-C₆alkenylene, wherein said C₂-C₆alkylene or C₂-C₆alkenylene optionally is substituted by one or more identical or different R₃₂ and wherein said unsubstituted or substituted C₂-C₆alkylene optionally is interrupted by one or more non-adjacent groups O, S, C(O), C(O)O, C(O)N(R_N) or N(R_N).
- 35 The invention further provides heat-curable composition comprising
- (a) at least one compound which is capable of undergoing cationic polymerization;
- and
- (b) at least one compound of the formula I, Ia or Ib as defined above.
- In a further aspect, the invention provides a method for curing a cationic polymerizable-
- 40 composition, which method comprises applying a composition comprising

- (a) at least one compound which is capable of undergoing cationic polymerization, preferably a compound having at least one group selected from an epoxy group, oxetane group and vinyl ether group; and
- (b) at least one sulfonium sulfonate selected from compounds of the formula I, Ia or Ib as defined above,
- 5 to a substrate and exposing the composition to treatment with heat.

In a further aspect, the invention provides the use of the compounds of the formula I, Ia or Ib as thermal acid generator compound. A thermal acid generator compound is
10 meant to be a compound which generates an acid upon treatment with heat.

The invention further provides the use of a composition as defined above for the production of a layer or a component of a flat panel display such as liquid crystal display, OLED display and plasma display panel; as well as the use for producing an overcoat
15 layer of a colour filter or an insulating layer or a dielectric layer.

Another aspect of the invention is the use of the composition as defined above for producing pigmented and nonpigmented paints, printing inks, printing plates, adhesives, dental compositions or gel coats.

20 Another subject of the invention is the method as described above for the production of a layer or a component of a flat panel display and the method as described above for producing an overcoat layer of a colour filter or an insulating layer or a dielectric layer.

25 A further subject of the invention is a substrate which is coated on at least one surface with a composition as defined above.

The term "stereoisomers" encompasses both optical isomers, such as enantiomers or diastereomers, the latter existing due to more than one center of chirality in the molecule, as well as geometrical isomers (cis/trans isomers). Depending on the substitution
30 pattern, the compounds of the formulae Ia and Ib may have one or more centers of chirality, in which case they are present as mixtures of enantiomers or diastereomers. The invention provides both the pure enantiomers or diastereomers and their mixtures and the use according to the invention of the pure enantiomers or diastereomers of the
35 compound Ia and Ib or its mixtures. Suitable compounds of the formulae Ia and Ib also include all possible geometrical stereoisomers (cis/trans isomers) and mixtures thereof. Cis/trans isomers may be present with respect to a carbon-carbon double bond.

For the purpose of the present invention the term *halogen* denotes fluorine, chlorine,
40 bromine or iodine, particularly fluorine or chlorine.

The term "*alkyl*" as used herein refers to saturated straight-chain or branched hydrocarbon radicals having usually 1 to 4, to 6, to 8, to 12, to 16 or to 20 carbon atoms.

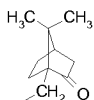
Alkyl is preferably C₁-C₁₂-alkyl and more preferably C₁-C₈-alkyl. Examples of alkyl groups are especially methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, sec-butyl, tert-butyl, n-pentyl, neo-pentyl, n-hexyl, n-heptyl, n-octyl, n-nonyl, n-decyl, n-undecyl, n-dodecyl, n-tridecyl, n-tetradecyl, n-hexadecyl, n-octadecyl and n-eicosyl.

Alkyl radicals interrupted by non-adjacent groups selected from O, S C(O) and N(R_N) may be interrupted by one or more, e.g. 1, 2, 3, 4, 5, 6, 7, 8 or more than 8 of the above-mentioned groups, i.e. the termini of the alkyl group are formed by carbon atoms. R_N is as defined above. If a plurality of those interrupting groups selected from O, S and N(R_N) occurs in the radical alkyl, those heteroatoms are usually identical. Examples for alkyl interrupted by one or more O-atoms are -CH₂-O-CH₃, -CH₂CH₂-O-CH₂CH₃, -[CH₂CH₂O]_y-CH₃, with y = 1-9, -(CH₂CH₂O)₇CH₂CH₃, -CH₂-CH(CH₃)-O-CH₂-CH₂CH₃, and -CH₂-CH(CH₃)-O-CH₂CH₃. A skilled person will readily understand that alkyl interrupted by 1 oxygen atom may also be referred to as alkoxy-alkyl or alkyl interrupted by 2 oxygen atoms may also be referred to as alkoxy- alkoxy-alkyl. Likewise, alkyl interrupted by 1 sulfur atom may also be referred to as alkyl-S-alkyl (alkylsulfanyl-alkyl) or, alkyl interrupted by 2 sulfur atoms may also be referred to as alkyl-S-alkyl-S-alkyl (alkylsulfanyl-alkylsulfanyl-alkyl).

Substituted alkyl groups may, depending on the length of the alkyl chain, have one or more (e.g. 1, 2, 3, 4, 5 or more than 5) identical or different substituents. In the case of halogen substituted alkyl, the alkyl group can be partially or fully halogenated and/or may carry further substituents.

Examples for *haloalkyl* are C₁-C₂₀-fluoroalkyl, C₁-C₂₀ chloroalkyl and C₁-C₂₀-bromoalkyl, such as chloromethyl, trichloromethyl, fluoromethyl, difluoromethyl, trifluoromethyl, 2,2,2-trifluoroethyl and 2-bromopropyl.

An example for alkyl substituted by cycloalkyl, where cycloalkyl is interrupted by one CO group and carries one or more alkyl groups is camphoryl, especially camphor-10-yl



The term "*alkoxy*" as used herein refers to a saturated straight-chain or branched, alkyl radical having usually 1 to 4, to 6, to 8, to 12, to 16 or to 20 carbon atoms which is attached via an oxygen atom to the remainder of the molecule. Examples are methoxy,

ethoxy, propoxy, isopropoxy, n-butyloxy, sec-butyloxy, iso-butyloxy, tert-butyloxy, pentyloxy, hexyloxy, heptyloxy, 2,4,4-trimethylpentyloxy, 2-ethylhexyloxy, octyloxy, nonyloxy, decyloxy, dodecyloxy, hexadecyloxy, octadecyloxy or icosyloxy, in particular methoxy, ethoxy, propoxy, isopropoxy, n-butyloxy, sec-butyloxy, iso-butyloxy, tert-butyloxy, especially methoxy.

The term "*phenylalkoxy*" as used herein refers to phenyl, which is bound via an alkoxy group having preferably 1 to 4 carbon atoms, in particular a 1 or 2 carbon atoms, to the remainder of the molecule, examples including phenoxymethyl, 1-phenoxyethyl, 2-phenoxyethyl, and the like.

The term "*alkylsulfanyl*" as used herein refers to a saturated straight-chain or branched, alkyl radical having 1 to 4, to 6, to 8, to 12, to 16 or to 20 carbon atoms as defined above which is attached via a sulfur atom to the remainder of the molecule. Examples are methylsulfanyl, ethylsulfanyl, propylsulfanyl, isopropylsulfanyl, n-butylsulfanyl, sec-butylsulfanyl, isobutylsulfanyl and tert-butylsulfanyl.

The term "*C₂-C₈-alkanoyl*" (C₁-C₇-alkyl-C(=O)-) as used herein refers to a saturated straight-chain or branched alkyl radical having 1 to 7 carbon atoms attached through the carbon atom of the carbonyl group at any position in the alkyl group, for example acetyl, propanoyl, 2-methyl-propanoyl, butanoyl, pentanoyl, hexanoyl.

The term "*C_m-C_n-alkoxycarbonyl*" (C_m-C_n-alkyl-O-C(O)-) as used herein refers to a saturated straight-chain or branched alkoxy radical having m to n carbon atoms as defined above attached through the carbon atom of the carbonyl group to the remainder of the molecule. Examples are methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, butoxy-carbonyl, isobutoxycarbonyl or pentoxycarbonyl.

The term "*alkenyl*" as used herein refers to mono- or polyunsaturated, straight-chain or branched hydrocarbon radicals having usually 2 to 20, preferably 2 to 16, more preferably 2 to 10 carbon atoms, having one or more, e.g. 1, 2, 3 or more than two double bonds, e.g., C₂-C₆-alkenyl having one double bond such as ethenyl, 1-propenyl, 2-propenyl, 1-methylethenyl, 1-butenyl, 2-butenyl, 3-butenyl, 1-methyl-1-propenyl, 2-methyl-1-propenyl, 1-methyl-2-propenyl, 2-methyl-2-propenyl, or alkadienyl having usually 4 to 10 carbon atoms and two double bonds in any position, for example 1,3-butadienyl, 1,3-pentadienyl, hexa-1,4-dien-1-yl, hexa-1,4-dien-3-yl, hexa-1,4-dien-6-yl, hepta-1,4-dien-7-yl, hepta-1,5-dien-1-yl and the like.

Alkenyl radicals interrupted by non-adjacent groups selected from O, S, C(O) and N(R_N) may be interrupted by one or more e.g. 1, 2, 3, 4, 5, 6, 7 or 8, of the above-mentioned groups, i.e. the termini of the alkenyl group are formed by carbon atoms. R_N is as de-

defined above. If a plurality of those interrupting heteroatoms or heteroatomic groups selected from O, S and NR^N occurs, they are usually identical.

Substituted alkenyl groups may, depending on the length of the alkenyl chain, have one or more (e.g. 1, 2, 3, 4, 5 or more than 5) identical or different substituents. In the case of halogen substituted alkenyl, the alkenyl group can be partially or fully halogenated and/or may carry further substituents.

The term "*haloalkenyl*" as used herein, which is also expressed as alkenyl which may be substituted by halogen", refers to unsaturated straight-chain or branched hydrocarbon radicals having one or more double bonds (as mentioned above), where some or all of the hydrogen atoms in these groups are replaced by halogen atoms as mentioned above, in particular fluorine, chlorine and bromine. Examples for haloalkenyl are C₂-C₂₀-fluoroalkenyl, C₂-C₂₀ chloroalkenyl and C₂-C₂₀-bromoalkenyl.

The term "*C₃-C₆-alkenoxy*" as used herein refers to a mono- or diunsaturated straight-chain or branched alkenyl radical having 3 to 6 carbon atoms as defined above linked via an oxygen atom to the remainder of the molecule. Examples are vinyloxy, 1-propenyloxy, 2-propenyloxy, 1-methylethenyloxy, 1-butenyloxy, 2-butenyloxy, 3-butenyloxy, 1-methyl-1-propenyloxy, 2-methyl-1-propenyloxy, 1-methyl-2-propenyloxy, 2-methyl-2-propenyloxy, 1-pentyloxy, 2-pentyloxy, 3-pentyloxy, 4-pentyloxy, 1-methyl-1-butenyloxy, 2-methyl-1-butenyloxy, 3-methyl-1-butenyloxy, 1-methyl-2-butenyloxy, 2-methyl-2-butenyloxy, 3-methyl-2-butenyloxy, 1-methyl-3-butenyloxy, 2-methyl-3-butenyloxy, 3-methyl-3-butenyl, 1,1-dimethyl-2-propenyloxy, 1,2-dimethyl-1-propenyloxy, 1,2-dimethyl-2-propenyloxy, 1-ethyl-1-propenyloxy, 1-ethyl-2-propenyloxy, 1-hexenyloxy, 2-hexenyloxy, 3-hexenyloxy, 4-hexenyloxy and 5-hexenyloxy.

The term "*C₃-C₆-alkenoyl (C₂-C₆-alkenyl-C(O)-)*" as used herein refers to a mono- or diunsaturated straight-chain or branched alkenyl radical having 2 to 5 carbon atoms as defined above linked attached through the carbon atom of the carbonyl group at any position in the alkenyl group, for example propenoyl, 2-methyl-propenoyl, butenoyl, pentenoyl, 1,3-pentadienoyl, 5-hexenoyl.

The term "*C₂-C₂₀-alkynyl*" as used herein refers to unsaturated straight-chain or branched hydrocarbon radicals having 2 to 20, preferably 2 to 10 carbon atoms and one or two triple bonds in any position, e.g. ethynyl, propargyl (2-propyn-1-yl), 1-propyn-1-yl, 1-methylprop-2-yn-1-yl), 2-butyln-1-yl, 3-butyln-1-yl, 1-pentyln-1-yl, 3-pentyln-1-yl, 4-pentyln-1-yl, 1-methylbut-2-yn-1-yl, 1-ethylprop-2-yn-1-yl and the like.

Alkynyl radicals interrupted by non-adjacent groups selected from O, S, C(O) and N(R_N) may be interrupted by one or more, e.g. 1, 2, 3, 4, 5, 6, 7, 8 or more than 8 of these groups, i.e, the termini of the alkynyl group are formed by carbon atoms. R_N is

as defined above. If a plurality of those interrupting heteroatoms or heteroatomic groups occurs in the radical alkynyl, they are usually identical.

Substituted alkynyl groups may, depending on the length of the alkynyl chain, have one or more (e.g. 1, 2, 3, 4, 5 or more than 5) identical or different substituents. In the case of halogen substituted alkynyl, the alkynyl group can be partially or fully halogenated and/or may carry further substituents.

The term "*haloalkynyl*" as used herein, which is also expressed as "alkynyl which may be substituted by halogen", refers to unsaturated straight-chain or branched hydrocarbon radicals having one or more triple bonds (as mentioned above), where some or all of the hydrogen atoms in these groups are replaced by halogen atoms as mentioned above, in particular fluorine, chlorine and bromine. Examples for haloalkynyl are C₂-C₂₀-fluoroalkynyl, C₂-C₂₀ chloroalkynyl and C₁-C₂₀-bromoalkynyl.

The term "*alkynyloxy*" as used herein refers to a mono- or diunsaturated straight-chain or branched alkynyl radical having 3 to 6 carbon atoms as defined above which is attached via an oxygen atom to the remainder of the molecule, for example 2-propynyloxy, 2-butyloxy, 3-butyloxy, 1-methyl-2-propynyloxy, 2-pentyloxy, 3-pentyloxy, 4-pentyloxy, 1-methyl-2-butyloxy, 1-methyl-3-butyloxy, 2-methyl-3-butyloxy, 1-ethyl-2-propynyloxy, 2-hexynyloxy, 3-hexynyloxy, 4-hexynyloxy, 5-hexynyloxy, 1-methyl-2-pentyloxy and 1-methyl-3-pentyloxy.

The term "*cycloalkyl*" as used herein refers to a mono- or polycyclic, e.g. bi- or tricyclic aliphatic radical having usually from 3 to 30, preferably 3 to 20, more preferably 3 to 16, or 3 to 12 carbon atoms or in particular 3 to 8 carbon atoms. Examples of monocyclic rings are cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl or cyclooctyl, especially cyclopentyl and cyclohexyl. Examples of polycyclic rings are perhydroanthracyl, perhydronaphthyl, perhydrofluorenyl, perhydrochrysenyl, perhydropicenyl, adamantyl, bicyclo[1.1.1]pentyl, bicyclo[2.2.1]heptyl, bicyclo[4.2.2]decyl, bicyclo[2.2.2]octyl, bicyclo[3.3.0]octyl bicyclo[3.3.2]decyl, bicyclo[4.4.0]decyl, bicyclo[4.3.2] undecyl, bicyclo[4.3.3]dodecyl, bicyclo[3.3.3]undecyl, bicyclo[4.3.1]decyl, bicyclo[4.2.1]nonyl, bicyclo[3.3.1]nonyl, bicyclo[3.2.1]octyl and the like. Cycloalkyl may be interrupted by one or more CO groups, usually one or two groups. If cycloalkyl is interrupted by one or more CO groups, one or more methylene groups are replaced by CO. An example for cycloalkyl interrupted by 1 CO group is 3-oxobicyclo[2.2.1]heptyl. When cycloalkyl is substituted by one or more identical or different radicals, it is for example mono-, di-, tri-, tetra- or pentasubstituted, e.g. by C₁-C₄-alkyl. When cycloalkyl is substituted by one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted.

The term "*heterocyclyl*" (also referred to as *heterocycloalkyl*), namely C_2 - C_9 *heterocyclyl* as used herein includes in general 3-, 4-, 5-, 6-, 7- or 8- membered, in particular 5-, 6-, 7- or 8-membered mono- cyclic heterocyclic non-aromatic radicals and 8 to 10 membered bicyclic heterocyclic non-aromatic radicals, the mono- and bicyclic non-aromatic radicals may be saturated or unsaturated. The mono- and bicyclic heterocyclic non-aromatic radicals usually comprise 1, 2, 3 or 4 heteroatoms, in particular 1 or 2 heteroatoms selected from N, O and S as ring members, where S-atoms as ring members may be present as S, SO or SO₂. If heterocycloalkyl is interrupted by one or more, e.g. 1 or 2, CO groups, one or more methylene groups are replaced by CO. Examples of saturated or unsaturated 3-, 4-, 5-, 6-, 7- or 8-membered heterocyclic radicals comprise saturated or unsaturated, non- aromatic heterocyclic rings, such as oxiranyl, oxetanyl, thietanyl, thietanyl-S-oxid (S-oxothietanyl), thietanyl-S-dioxid (S-dioxothiethanyl), pyrrolidinyl, pyrazolinyl, imidazolyl, pyrrolinyl, pyrazolinyl, imidazolyl, tetrahydrofuranyl, dihydrofuranyl, 1,3-dioxolanyl, dioxolenyl, thiolanyl, S-oxothiolanyl, S-dioxothiolanyl, dihydrothienyl, S-oxodihydrothienyl, S-dioxodihydrothienyl, oxazolidinyl, isoxazolidinyl, oxazolinyl, isoxazolyl, thiazolinyl, isothiazolinyl, thiazolidinyl, isothiazolidinyl, oxathiolanyl, piperidinyl, piperazinyl, pyranyl, dihydropyranyl, tetrahydropyranyl, 1,3- and 1,4-dioxanyl, thiopyranyl, S-oxothiopyranyl, S-dioxothiopyranyl, dihydrothiopyranyl, S-oxodihydrothiopyranyl, S-dioxodihydrothiopyranyl, tetrahydrothiopyranyl, S-oxotetrahydrothiopyranyl, S-dioxotetrahydrothiopyranyl, morpholinyl, thiomorpholinyl, S-oxothiomorpholinyl, S-dioxothiomorpholinyl, thiazinyl and the like. Examples for heterocyclic ring also comprising 1 or 2 carbonyl groups as ring members comprise pyrrolidin-2-onyl, pyrrolidin-2,5-dionyl, imidazolidin-2-onyl, oxazolidin-2-onyl, thiazolidin-2-onyl and the like.

If C_2 - C_9 *heterocyclyl* is substituted by one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted.

The term " C_6 - C_{20} *aryl*" as used herein refers to a monovalent aromatic group which is monocyclic, such as phenyl, or condensed polycyclic, for example naphthyl, phenanthryl or anthracenyl. Preferred examples of aryl are phenyl and naphthyl.

The term " C_6 - C_{10} *aryl*" as used herein refers to phenyl and naphthyl.

The term "*heteroaryl*" (also referred to as "*hetaryl*") includes in general 5- or 6- membered unsaturated monocyclic heterocyclic radicals and 8 to 10 membered unsaturated bicyclic heterocyclic radicals which are aromatic, i.e. they comply with Hückel's rule ($4n+2$ rule). Hetaryl usually comprise besides carbon atom(s) as ring member(s) 1, 2, 3 or 4 heteroatoms selected from N, O and S as ring members. Examples of 5- or 6-membered heteroaromatic radicals include: 2-furyl, 3-furyl, 2-thienyl, 3-thienyl, 1-

pyrrolyl, 2-pyrrolyl, 3-pyrrolyl, 1-pyrazolyl, 3-pyrazolyl, 4-pyrazolyl, 5-pyrazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 3-isoxazolyl, 4-isoxazolyl or 5-isoxazolyl, 3-isothiazolyl, 4-isothiazolyl or 5-isothiazolyl, 1-imidazolyl, 2-imidazolyl, 4-imidazolyl, 2- or 5-[1,3,4]oxadiazolyl, 4- or 5-(1,2,3-oxadiazolyl), 3- or 5-(1,2,4-oxadiazolyl), 2- or 5-(1,3,4-thiadiazolyl), 2- or 5-(1,3,4-thiadiazolyl), 4- or 5-(1,2,3-thiadiazolyl), 3- or 5-(1,2,4-thiadiazolyl), 1H-, 2H- or 3H-1,2,3-triazol-4-yl, 1,3,4-triazol-2-yl, 2H-triazol-3-yl, 1H-, 2H-, or 4H-1,2,4-triazolyl, 1H- or 2H-tetrazolyl, 2-pyridinyl, 3-pyridinyl, 4-pyridinyl, 3-pyridazinyl, 4-pyridazinyl, 2-pyrimidinyl, 4-pyrimidinyl, 5-pyrimidinyl and 2-pyrazinyl.

- 10 The term "*heteroaryl*" also includes bicyclic 8- to 10-membered heteroaromatic radicals comprising as ring members 1, 2 or 3 heteroatoms selected from N, O and S, wherein a 5- or 6-membered heteroaromatic ring is fused to a phenyl ring or to a 5- or 6-membered heteroaromatic radical. Examples of a 5- or 6-membered heteroaromatic ring fused to a phenyl ring or to a 5- or 6-membered heteroaromatic radical include
- 15 benzofuranyl, benzothienyl, indolyl, indazolyl, benzimidazolyl, benzoxathiazolyl, benzoxadiazolyl, benzothiadiazolyl, benzoxazinyl, chinolinyl, isochinolinyl, purinyl, 1,8-naphthyridyl, pteridyl, pyrido[3,2-d]pyrimidyl or pyridoimidazolyl and the like. These fused heteroaryl radicals may be bonded to the remainder of the molecule via any ring atom of 5- or 6-membered heteroaromatic ring or via a carbon atom of the fused phenyl
- 20 moiety.

When heteroaryl is substituted by one or more identical or different radicals, it is for example mono-, di-, tri-, tetra- or pentasubstituted.

- The term "*C₁-C₂₀alkylene*" as used herein in each case denotes an alkyl radical having 1 to 20 carbon atoms as defined above, wherein one hydrogen atom at any position of
- 25 the alkyl radical is replaced by one further binding site, thus forming a bivalent moiety for example -CH₂-, -CH₂CH₂-, -CH(CH₃)-, -CH₂CH₂CH₂-, -CH(CH₃)CH₂-, -CH₂CH₂CH₂CH₂-, -CH₂CH(CH₃)CH₂-, -CH(CH₃)CH(CH₃)-, -CH₂CH₂CH₂CH₂CH₂-, -CH₂(CH₂)₂CH(CH₃)-, -CH₂C(CH₃)₂CH₂-, and the like.

- The *C₁-C₂₀alkylene* may be interrupted by one or more, identical or different non-
- 30 adjacent groups denotes an alkylene chain having 1 to 20 carbon atoms as defined above where at least one internal methylene group of the alkylene chain is replaced by the interrupting group. The alkylene can be interrupted e.g. once, twice, three times, four times or more than four times.

- If alkylene is substituted by one or more substituents, it is, for example, mono-, di-, tri-,
- 35 tetra- or pentasubstituted or more than pentasubstituted.

The term " C_2 - C_{20} -alkenylene" (or C_2 - C_{20} -alkenediyl) as used herein in each case denotes a straight-chain or branched C_2 - C_{20} -alkenyl radical as defined above, wherein one hydrogen atom at any position of the alkenyl radical is replaced by one further binding site, thus forming a bivalent moiety, for example -CH=CH-, -CH=CHCH₂-,
5 -CH=C(H₃)CH₂--CH₂CH=CHCH₂-, -CH=CH-CH=CH-, -CH₂CH=CHCH₂CH₂- and the like.

" C_2 - C_{20} -alkenylene may be interrupted by one or more identical or different non-adjacent groups" denotes an alkenylene chain having 2 to 20 carbon atoms as defined above where at least one internal methylene group of the alkenylene chain is replaced
10 by a group R_{Mi}. The alkenylene can be interrupted e.g. once, twice, three times, four times or more than four times.

If alkenylene is substituted by one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted.

The term "*alkynylene*" (or *alkynediyl*) as used herein in each case denotes a straight-chain or branched alkynyl radical as defined above, wherein one hydrogen atom at any
15 position of the alkynyl radical is replaced by one further binding site, thus forming a bivalent moiety. Accordingly, C_2 - C_{20} -alkynylene is a divalent straight-chain or branched aliphatic chain having 2 to 20 carbon atoms.

" C_2 - C_{20} -alkynylene may be interrupted by one or more identical or different non-adjacent groups" denotes an alkynylene chain having 2 to 20 carbon atoms as defined
20 above where at least one internal methylene group of the alkynylene chain is replaced by a group. The alkynylene can be interrupted e.g. once, twice, three times, four times or more than four times.

The term " C_3 - C_{20} -cycloalkylene" (also referred to as *cycloalkanediyl*) refers to cycloalkyl
25 radical having 3 to 20 carbon atoms as defined above, wherein one hydrogen atom at any position of cycloalkyl is replaced by one further binding site, thus forming a divalent radical. In case of polycyclic cycloalkanediyl, the bonding sites are either situated in the same ring or in different rings. Examples for monocyclic rings are cyclopropylene, cyclobutylene, cyclopentylene, cyclohexylene or cycloheptylene, especially cyclohexylene.
30 Examples of polycyclic rings are perhydroanthracylene, perhydronaphthylene, perhydrofluorenylene, perhydrochrysenylene, perhydropicenylene, adamantylene, bicyclo[1.1.1]pentylene, bicycle[2.2.1]heptylene, bicyclo[4.2.2]decylene, bicyclo[2.2.2]octylene, bicyclo[3.3.2]decylene, bicyclo[4.3.2]undecylene, bicyclo[4.3.3]dodecylene, bicyclo[3.3.3]undecylene, bicyclo[4.3.1]decylene, bicyclo[4.2.1]nonylene, bicycle-
35 [3.3.1]nonylene, bicyclo[3.2.1]octylene and the like. If cycloalkanediyl is substituted by

one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted, e.g. by C₁-C₄-alkyl.

The term "*C₆-C₂₀-arylene*" (also referred to as *arenediyl*) as used herein refers to an aryl group as defined above, wherein one hydrogen atom at any position of the aryl group is replaced by one further binding site, thus forming a bivalent radical. In case of polycyclic arylene, the bonding sites are either situated in the same ring or in different rings. Examples of arylene are phenylen, naphthylene, e.g. 1,5-naphthalenediyl, and 1,8-naphthalenediyl, anthracenediyl or phenanthrenediyl. If arylene is substituted by one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted.

The term "*phenylene*" refers to 1,2-phenylene (o-phenylene or 1,2-benzenediyl), 1,3-phenylene (m-phenylene, 1,3-benzenediyl) and 1,4-phenylene (p-phenylene or 1,4-benzenediyl). The term "naphthylene" refers to 1,2-naphthylene, 1,3-naphthylene, 1,4-naphthylene, 1,5-naphthylene, 1,8-naphthylene, 2,3-naphthylene and 2,7-naphthylene.

The term "*xylylene*" refers to 1,2-xylylene (1,2-methylenephenylenemethylene, 1,2-CH₂-C₆H₄-CH₂), 1,3-xylylene (1,3-methylenephenylenemethylene, 1,3-CH₂-C₆H₄-CH₂) and 1,4-xylylene (1,4-methylenephenylenemethylene, 1,4-CH₂-C₆H₄-CH₂).

The term "*heteroarylene*" (also referred to as heteroarenediyl) refers to a heteroaryl radical as defined above, where one hydrogen atom at any position of the heteroaryl group is replaced by a further binding site, thus forming a divalent radical. In case of polycyclic heteroarenediyl, the bonding sites are either situated in the same ring or in different rings. Heteroarenediyl can be C-attached or N-attached where such is possible. For example, a pyrrolediyl, imidazolediyl or pyrazolediyl can be N-attached or C- attached. Examples for heteroarenediyl are pyridinediyl, pyrimidinediyl, pyridazinediyl, 1,2,3-triazinediyl, 1,2,4-triazinediyl, 1,2,3,4-tetrazinediyl, furandiyl, thiophenediyl, pyrrolediyl, thiazolelediyl, thiadiazolelediyl, pyrazolelediyl, imidazolelediyl, triazolelediyl, oxazolelediyl, isoxazolelediyl, isothiazolelediyl, oxadiazolelediyl and the like. If heteroarenediyl is substituted by one or more substituents, it is, for example, mono-, di-, tri-, tetra- or pentasubstituted or more than pentasubstituted.

The term "*arylalkyl*" (also referred to as *aryl-alkylene*) as used herein refers to an aryl radical as defined below which is linked via an alkylene group, in particular via a methylene, 1,1-ethylene or 1,2-ethylene group, e.g. benzyl, 1-phenylethyl and 2-phenylethyl and the like.

The terms "*and/or*" or "*or/and*" in the present context are meant to express that not only one of the defined alternatives (substituents) may be present, but also several of the

defined alternatives (substituents) together, namely mixtures of different alternatives (substituents).

The term “*at least*” is meant to define one or more than one, for example one or two or three, preferably one or two.

- 5 The term “*optionally substituted*” means, that the radical to which it refers is either unsubstituted or substituted.

The term “*one or more identical or different radicals*” is meant to define one, two, three, four, five, six, seven, eight or more than eight identical or different radicals.

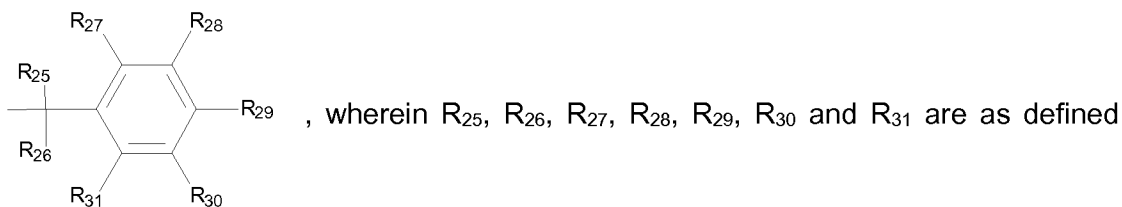
- 10 Throughout this specification and the claims which follow, unless the context requires otherwise, the word “*comprise*”, or variations such as “*comprises*” or “*comprising*”, will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

The term “*(meth)acrylate*” in the context of the present application is meant to refer to the acrylate as well as to the corresponding methacrylate.

- 15 The *preferences* indicated for the compounds of the formula I, Ia or Ib according to the present invention in the context of this invention are intended to refer to all categories of the claims, that is to the composition, use and method claims as well.

- 20 The remarks made below as to preferred embodiments of the variables (substituents) of the compounds of formula I, Ia or Ib are valid on their own as well as in combination with each other.

Preferred are compounds of the formula I, wherein R₄ is the group of the formula (A)



above.

25

Further interesting are compounds of the formula I wherein

R₂₅ is hydrogen, C₁-C₁₂alkyl or phenyl;

R₂₆ is hydrogen, C₁-C₁₂alkyl or phenyl;

R₂₈ is hydrogen, fluorine, chlorine, NO₂, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ or C₁-C₁₂alkyl;

30

R₂₉ is hydrogen, fluorine, chlorine, NO₂, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ or C₁-C₁₂alkyl;

R₃₀ is hydrogen, fluorine, chlorine, NO₂, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ or C₁-C₁₂alkyl; and

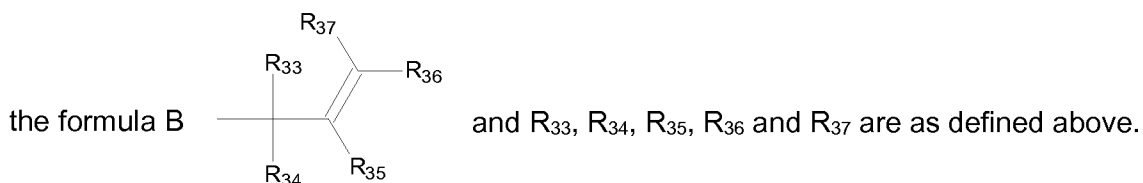
R₃₁ is hydrogen, fluorine, chlorine, NO₂, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ or C₁-C₁₂alkyl; or

- 5 R₂₇ and R₂₈, R₂₈ and R₂₉, R₂₉ and R₃₀ and/or R₃₀ and R₃₁ together with the carbon atoms to which they are attached may be together a group selected from -CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂- and -CH=CH-CH=CH-, thus forming, together with the carbon atoms to which they are bound, a 5- or 6-membered ring, in particular a benzene ring; where R₂₀, R₂₁, R₂₃ and R₂₄ are as defined above and preferably have one of the meanings
10 being preferred.

- In particular R₄ is benzyl, i.e. R₂₇, R₂₈, R₂₉, R₃₀, R₃₁ are each hydrogen. Likewise, in particular, R₂₅ and R₂₆ are both hydrogen, and one or two of the radicals R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are selected from nitro, fluorine, chlorine, C₁-C₄alkyl, OR₂₀, COOR₂₂, and CONR₂₃R₂₄ and the other radicals R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are hydrogen. Likewise, in
15 particular R₂₅, R₂₆, R₂₇, R₂₈ and R₂₉ are each hydrogen and R₃₀ and R₃₁ are together -CH=CH-CH=CH-, thus forming, together with the carbon atoms, to which they are bound a benzene ring.

- In the compounds of the formula I, wherein R₄ is the group of the formula A, more preference is given to those compounds, wherein R₄ is naphthylmethyl; benzyl or benzyl
20 which is substituted by one or two radicals selected from nitro, fluorine, chlorine, C₁-C₄alkyl, C₁-C₄-alkoxy, C₁-C₄-alkoxycarbonyl, C(O)O-(C₁-C₄-alkyl-OH) and C(O)N(C₁-C₄-alkyl)₂.

Preference is likewise given to compounds of the formula I, in which R₄ is the group of



- 25 R₄ for example is the group of the formula B, where
R₃₃ is hydrogen, C₁-C₁₂alkyl or phenyl;
R₃₄ is hydrogen, C₁-C₁₂alkyl or phenyl;
R₃₅ is hydrogen, C₁-C₁₂alkyl, phenyl or C₂-C₁₂alkenyl;
R₃₆ is hydrogen, C₁-C₁₂alkyl, phenyl or C₂-C₁₂alkenyl; and
30 R₃₇ is hydrogen, fluorine, chlorine, C₁-C₁₂alkyl, phenyl or C₂-C₁₂alkenyl.
In particular, R₃₃ and R₃₄ are both hydrogen, and one or two of the radicals R₃₅, R₃₆ and R₃₇ are C₁-C₄alkyl or phenyl and the other radicals R₃₅, R₃₆ and R₃₇ are hydrogen

In the compounds of the formula I, wherein R₄ is the group of the formula B, more preference is given to those compounds, wherein R₄ is prop-2-en-1-yl, 3-phenyl-prop-2-en-1-yl, 2-(C₁-C₄-alkyl)-prop-2-en-1-yl, or 3-(C₁-C₄-alkyl)-prop-2-en-1-yl.

- 5 Preference is likewise given to compounds of the formula I, in which R₄ is C₃-C₁₂cycloalkyl, in particular C₃-C₈cycloalkyl. Examples are cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and cyclooctyl, in particular cyclopentyl or cyclohexyl.

- 10 Preference is likewise given to compounds of the formula I, in which R₄ is C₃-C₁₂cycloalkyl, which is substituted by one or more, e.g. 1, 2 or 3, identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂-alkyl, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄, where R₂₀, R₂₁, R₂₂, R₂₃ and R₂₄ are as defined above and preferably have one of the meanings being preferred. More preferably, R₄ is C₃-C₈cycloalkyl which is substituted by one, two or three of identical or different radicals selected from F, Cl, Br, I, C₁-C₈alkyl, OR₂₀, COOR₂₂ and CONR₂₃R₂₄,. In particular R₄ is C₃-C₈cycloalkyl which is substituted by one, two or three of identical or different radicals selected from F, Cl, Br, I, C₁-C₈alkyl, C₁-C₄alkoxy, hydroxy, C₁-C₄fluoroalkylcarbonyloxy, C₁-C₄ chloroalkylcarbonyloxy, C(O)O-(C₁-C₄-alkyl-OH) and C(O)N(C₁-C₄-alkyl)₂.

- 20 Preference is likewise given to compounds of the formula I, in which R₄ is C₁-C₁₂alkyl. In particular R₄ is C₁-C₆alkyl such as methyl, ethyl, n-propyl, isopropyl, n-butyl, pentyl or hexyl, in particular methyl.

- 25 Preference is likewise given to compounds of the formula I, in which R₄ is C₁-C₁₂alkyl, which is substituted by one or more, e.g. 1 or 2, identical or different radicals selected from F, Cl, Br, I, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₃-C₁₂cycloalkyl and 5- to 6-membered heterocyclyl, where R₂₀, R₂₁, R₂₃ and R₂₄ are as defined above and preferably have one of the meanings being preferred. Examples are C₁-C₁₂fluoroalkyl, C₁-C₁₂chloroalkyl, C₁-C₄alkoxy-C₁-C₁₂alkyl, phenoxy-C₁-C₁₂alkyl, phenylcarbonyl-C₁-C₁₂alkyl, C₁-C₄alkoxycarbonyl-C₁-C₁₂alkyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl-C₁-C₁₂alkyl, C₃-C₁₂cycloalkyl-C₁-C₁₂alkyl and 5- or 6-membered heterocyclyl-C₁-C₁₂alkyl, where the heterocyclyl moiety is a 5- to 6-membered saturated heterocyclic ring comprising besides carbon atoms one or two heteroatoms selected from O, S or N.

- 35 Examples for R₄ are phenoxy-C₁-C₆alkyl, especially phoxymethyl or 2-phenoxyethyl; C₁-C₄alkoxycarbonyl-C₁-C₆alkyl, especially methoxycarbonylmethyl, ethoxycarbonyl-

methyl, 2-methoxycarbonylethyl, 2-ethoxycarbonylethyl, 3-methoxycarbonylpropyl, 3-ethoxycarbonylpropyl, 4-methoxycarbonylbutyl or 4-ethoxycarbonylbutyl; phenylcarbonyl-C₁-C₆alkyl, especially benzoylmethyl; C₁-C₄alkoxy-C₁-C₆alkyl, especially 2-methoxy-ethyl or 3-methoxypropyl; C₁-C₄alkoxy-C₁-C₄-alkoxycarbonyl-C₁-C₆alkyl, especially 3-methoxy-butoxycarbonyl, 2-methoxypropoxycarbonyl, 3-ethoxybutoxycarbonyl or 2-ethoxypropoxycarbonyl; C₃-C₁₂cycloalkyl-C₁-C₆alkyl, especially cyclohexylmethyl, 2-cyclohexylethyl, cyclopentylmethyl or 2-cyclopentylethyl; heterocycloalkyl-C₁-C₆alkyl is preferably tetrahydrofuran-2-yl-methyl, tetrahydrofuran-3-yl-methyl, tetrahydrothiophen-2-ylmethyl, tetrahydrothiophen-3-ylmethyl, 2-(tetrahydrofuran-2-yl)-ethyl, 2-(tetrahydrofuran-3-yl)-ethyl, 2-(tetrahydrothiophen-2-yl)-ethyl or 2-(tetrahydrothiophen-3-yl)-ethyl.

Even more preferably, in this embodiment R₄ is C₁-C₆alkyl, C₁-C₄alkoxy-(CO)-C₁-C₄alkyl, tetrahydrofuran-yl-C₁-C₄alkyl, tetrahydrothiophen-C₁-C₄alkyl or phenoxy-C₁-C₄alkyl.

Examples of radicals R₄ are 1-naphthylmethyl, benzyl, 4-methylbenzyl, 4-ethoxycarbonylbenzyl, 4-chlorobenzyl, 2,4-dichlorobenzyl, 3,4-dichlorobenzyl, 4-nitrobenzyl, 4-diisopropylcarbamoylbenzyl, 4-(2-hydroxyethoxycarbonyl)benzyl, 4-(2-methoxy-1-methylethoxycarbonyl)benzyl, 4-ethoxycarbonylbenzyl, 3-methoxybenzyl, 3-methylbenzyl, 2-methylbenzyl, 2-chlorobenzyl, 2-methylprop-2-enyl, 3-methylbut-2-enyl, allyl, (E)-3-phenylprop-2-enyl, (Z)-3-phenylprop-2-enyl, 3-phenylprop-2-enyl, cyclohexyl, methyl, ethyl, n-butyl, n-octyl, 2-methoxycarbonylethyl, 2-phenoxyethyl, 3-methoxybutoxycarbonylmethyl, tetrahydrofuran-2-ylmethyl, tetrahydrothiophen-2-ylmethyl and ethoxycarbonylmethyl.

Preference is also given to those compounds of the formula I, where R₅ and R₆ are independently of one another selected from C₁-C₁₂alkyl; C₁-C₁₂alkyl, which is substituted by one or more identical or different radicals R_{2a}, where R_{2a} is as defined above; C₃-C₁₂cycloalkyl; C₃-C₁₂cycloalkyl, which is substituted by one or more identical or different radicals R_{2b}, where R_{2b} is as defined above; phenyl; and phenyl, which is substituted by one, two, three, four or five radicals R_{2c}, where R_{2c} is as defined above.

Preferred among these are compounds of the formula I, where R₅ and/or R₆ is C₁-C₁₂alkyl which is unsubstituted or is partly or completely halogenated and/or has 1, 2 or 3 identical or different radicals R_{2a} selected from OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, heterocycloalkyl, C₃-C₈cycloalkyl, phenyl and naphthyl, where the two last-mentioned radicals are unsubstituted or substituted by 1, 2, 3, 4, or 5 identical or different radicals selected from C₁-C₁₂alkyl, F, Cl, Br, I, NO₂, OR₂₀, COOR₂₂ and CONR₂₃R₂₄. R₂₀, R₂₂, R₂₃

and R₂₄ are as defined above and preferably have one of the meanings being preferred.

In a particular preferred embodiment R₅ and/or R₆ is C₁-C₈alkyl such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, tert-butyl, n-pentyl, or hexyl or n-octyl, in particular
5 methyl, ethyl, n-propyl, n-butyl or n-octyl.

Likewise, in a particular preferred embodiment R₅ and/or R₆ are C₁-C₆-fluoroalkyl, C₁-C₆chloroalkyl, C₁-C₄alkoxy-C₁-C₆alkyl, phenoxy-C₁-C₆alkyl, benzoyl-C₁-C₆alkyl, benzyloxycarbonyl-C₁-C₆alkyl or phenyl-C₁-C₆alkyl, where the alkyl moiety of the last-mentioned radical is substituted by benzoyl.

10 Examples for R₅ and/or R₆ are C₁-C₄alkoxy-C₁-C₂alkyl, especially are 2-methoxy-ethyl or 3-methoxypropyl; phenoxy-C₁-C₄alkyl, especially phenoxymethyl, 2-phenoxyethyl or 3-phenoxypropyl; benzoyl-C₁-C₄alkyl, especially 2-oxo-2-phenylethyl, 3-oxo-3-phenylpropyl or 4-oxo-4-phenylbutyl; benzyloxycarbonyl-C₁-C₄alkyl, especially 2-benzyloxycarbonyl-ethyl or 2-methyl-2-benzyloxycarbonylethyl; phenyl-C₁-C₄alkyl,
15 where the alkyl moiety of phenylalkyl is substituted by benzoyl, especially 2-oxo-1,2-diphenylethyl, 3-oxo-1,3-diphenylpropyl or 4-oxo-1,4-diphenylbutyl.

Likewise, in a particular preferred embodiment, R₅ and/or R₆ are C₁-C₄alkoxycarbonyl-C₁-C₆alkyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl-C₁-C₆alkyl, C₃-C₈cycloalkyl-C₁-C₆alkyl, naphthyl-C₁-C₆alkyl or heterocyclyl-C₁-C₆alkyl, wherein heterocyclyl is a 5- to 6-membered saturated heterocyclic ring comprising besides carbon atoms one or two heteroatoms selected from O and S.
20

Examples for R₅ and/or R₆ are C₁-C₄alkoxycarbonyl-C₁-C₄alkyl, especially methoxycarbonylmethyl, ethoxycarbonylmethyl, 2-methoxycarbonylethyl, 2-ethoxycarbonylethyl, 3-methoxycarbonylpropyl, 3-ethoxycarbonylpropyl, 4-methoxycarbonylbutyl or 4-ethoxycarbonylbutyl; C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl-C₁-C₄alkyl, especially 3-methoxybutoxycarbonylmethyl, 3-methoxybutoxycarbonylethyl, 3-ethoxybutoxycarbonylmethyl or 3-ethoxybutoxycarbonylethyl; C₃-C₈cycloalkyl-C₁-C₄alkyl, especially cyclohexylmethyl, 2-cyclohexylethyl, cyclopentylmethyl or 2-cyclopentylethyl; naphthyl-C₁-C₄alkyl, especially 1-naphthylmethyl, 2-naphthylmethyl, 1-(naphthalene-1-yl)ethyl, 1-(naphthalene-2-yl)ethyl, 2-(naphthalene-1-yl)ethyl or 2-(naphthalene-2-yl)ethyl; heterocyclyl-C₁-C₄alkyl are tetrahydrofuran-2-ylmethyl, tetrahydrofuran-3-ylmethyl, 2-(tetrahydrofuran-2-yl)ethyl, 2-(tetrahydrofuran-3-yl)ethyl, 3-(tetrahydrofuran-2-yl)propyl, 3-(tetrahydrofuran-3-yl)propyl, tetrahydrothiophen-2-ylmethyl, tetrahydrothiophen-3-ylmethyl, 2-(tetrahydrothiophen-2-yl)ethyl, 2-(tetrahydrothiophen-3-yl)ethyl, 3-(tetrahydrothiophen-2-yl)propyl or 3-(tetrahydrothiophen-3-yl)propyl.
30
35

Likewise, in a preferred embodiment, R₅ and/or R₆ is phenyl-C₁-C₆alkyl, in which the phenyl moiety of phenylalkyl is unsubstituted or substituted by 1, 2, 3, 4 or 5 identical or different radicals selected from F, Cl, Br, I, OH, NO₂, C₁-C₁₀alkyl, C₁-C₄alkoxy, hetero-cyclyl-C₁-C₄alkoxy, C₁-C₄fluoroalkanoyloxy, hydroxy-C₁-C₄alkoxycarbonyl, C₁-C₄alkoxycarbonyl, C₁-C₄-alkoxy-C₁-C₄-alkoxycarbonyl, benzyloxycarbonyl and C(=O)N(C₁-C₈-alkyl)₂. In particular R₅ and/or R₆ is phenyl-C₁-C₂alkyl, in which the phenyl moiety of phenylalkyl is unsubstituted or substituted by 1 or 2 identical or different radicals selected from fluorine, chlorine, C₁-C₄alkyl, C₁-C₄alkoxy, (C₁-C₄alkoxy)carbonyl, C(O)O-(C₁-C₄alkyl-OH), and C(O)N(C₁-C₈alkyl)₂.

10 Examples for R₅ and/or R₆ are phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 chlorines, especially 2-chlorobenzyl, 3-chlorobenzyl, 4-chlorobenzyl, 2,4-dichlorobenzyl, 3,4-dichlorobenzyl, 3,5-dichlorobenzyl, 2-(2-chlorophenyl)ethyl, 2-(3-chlorophenyl)ethyl, 2-(4-chlorophenyl)ethyl, 2-(2,4-dichlorophenyl)-ethyl, 2-(3,5-dichlorophenyl)ethyl or 2-(3,4-dichlorophenyl)ethyl; phenyl-C₁-C₄alkyl, 15 where the phenyl moiety of phenylalkyl is substituted by hydroxy, especially 2-hydroxybenzyl, 3-hydroxybenzyl, 4-hydroxybenzyl, 2-(2-hydroxyphenyl)ethyl, 2-(3-hydroxyphenyl)ethyl or 2-(4-hydroxyphenyl); phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 C₁-C₁₀alkyl groups, especially 2-, 3- or 4-methylbenzyl, 2-, 3-, 4-ethylbenzyl, 2-, 3- or 4-propylbenzyl, 2-, 3- or 4-butylbenzyl, 2,4- 20 dimethylbenzyl or 3,5-dimethylbenzyl; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 C₁-C₄-alkoxy groups, especially 2-, 3- or 4-methoxybenzyl, 2-, 3-, 4-ethoxybenzyl, 2-, 3- or 4-propoxybenzyl, 2-, 3- or 4-butoxybenzyl, 2,4-dimethoxybenzyl or 3,5-dimethoxybenzyl; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by C₁-C₄-alkoxycarbonyl, especially 2- 25 ethoxycarbonylbenzyl, 3-ethoxycarbonylbenzyl, 4-ethoxycarbonylbenzyl, 2-(2-ethoxycarbonylphenyl)ethyl, 2-(3-ethoxycarbonylphenyl)ethyl or 4-(3-ethoxycarbonylphenyl)-ethyl; phenyl-C₁-C₄-alkyl, where the phenyl moiety of phenylalkyl is substituted by hydroxy-C₁-C₄-alkoxycarbonyl, especially 4-(2-hydroxyethoxycarbonyl)benzyl, 2-(4-(2-hydroxyethoxycarbonylphenyl)ethyl); phenyl-C₁-C₄alkyl, where the phenyl moiety of 30 phenylalkyl is substituted by C(=O)N(C₁-C₈-alkyl)₂, especially 4-dimethylcarbamoylbenzyl, 4-diethylcarbamoylbenzyl, 4-diisopropylcarbamoylbenzyl, 2-(4-dimethylcarbamoylphenyl)ethyl, 2-(4-diethylcarbamoylphenyl)ethyl or 2-(4-diisopropylcarbamoylphenyl)ethyl.

Likewise preferred among these are compounds of the general formula Ia, where R₅ and/or R₆ are C₃-C₁₂-cycloalkyl, which is unsubstituted or has 1, 2 or 3 identical or dif- 35

ferent radicals R^{2b} selected from F, Cl, Br, I, OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$, C_2 - C_9 heterocyclyl, C_3 - C_8 cycloalkyl, phenyl and naphthyl, where the two last-mentioned radicals may be substituted by 1, 2, 3, 4, or 5 different or identical radicals selected from F, Cl, Br, I, NO_2 , C_1 - C_{12} -alkyl, OR_{20} , $COOR_{22}$ and $CONR_{23}R_{24}$. R_{20} , R_{22} , R_{23} and R_{24} are as defined above and preferably have one of the meanings being preferred. In a particular preferred embodiment, R_5 and/or R_6 are C_3 - C_8 cycloalkyl such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl or cycloheptyl. Likewise, in a particular preferred embodiment, R_5 and/or R_6 are C_3 - C_8 cycloalkyl which is substituted by one, two or three of identical or different radicals selected from F, Cl, Br, I, C_1 - C_8 -alkyl, OR_{20} , $COOR_{22}$ and $CONR_{23}R_{24}$, where R_{20} , R_{22} , R_{23} and R_{24} are as defined above.

Likewise preferred among these are compounds of the general formula I where R_5 and/or R_6 are phenyl, which is unsubstituted or has 1, 2, 3, 4 or 5 identical or different radicals R_{2c} selected from F, Cl, Br, I, C_1 - C_{10} -alkyl, SR_{19} and OR_{20} . R_{19} and R_{20} are as defined above and preferably have one of the meanings being preferred. More preferably, R_5 and/or R_6 are phenyl which is unsubstituted or substituted by 1, 2, 3, 4 or 5 identical or different radicals which are selected from the group consisting of F, Cl, Br, I, OH, NO_2 , C_1 - C_{10} alkyl, C_1 - C_4 alkoxy, C_2 - C_9 heterocyclyl- C_1 - C_4 alkoxy, C_1 - C_4 fluoroalkanoyloxy, hydroxy- C_1 - C_4 alkoxycarbonyl, C_1 - C_4 alkoxycarbonyl, C_1 - C_4 alkoxy- C_1 - C_4 alkoxycarbonyl, benzyloxycarbonyl and $C(=O)N(C_1-C_8-alkyl)_2$. In particular R_5 and/or R_6 are phenyl which is unsubstituted or substituted by 1 or 2 identical or different radicals selected from fluorine, chlorine, hydroxy, nitro, C_1 - C_{10} alkyl, C_1 - C_4 alkoxy, C_1 - C_4 fluoroalkylcarbonyloxy and (heterocyclyl)- C_1 - C_4 alkoxy, where the heterocyclyl moiety is a 5- to 6-membered saturated heterocyclic ring comprising besides carbon atoms one or two heteroatoms selected from O or S.

In this embodiment, examples for R_5 and/or R_6 are phenyl; phenyl substituted by one, two, three or four C_1 - C_{10} alkyl groups, especially 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2-ethylphenyl, 3-ethylphenyl, 4-ethylphenyl, 2-, 3-, 4-n-propylphenyl, 2-, 3-, 4-isopropylphenyl, 2-, 3-, 4-butylphenyl, 2-(1,1,3,3-tetramethylbutyl)phenyl, 3-(1,1,3,3-tetramethylbutyl)phenyl, 4-(1,1,3,3-tetramethylbutyl)phenyl, 2,4-dimethylphenyl, 3,5-dimethylphenyl, 3,5-diisopropylphenyl; phenyl substituted by OH, especially 2-hydroxyphenyl, 3-hydroxyphenyl and 4-hydroxyphenyl; phenyl substituted by one, two, three or four groups selected from OH and C_1 - C_{10} alkyl, especially are 2-hydroxy-5-(1,1,3,3-tetramethylbutyl)phenyl, 3,5-diisopropyl-4-hydroxyphenyl, 5-tert-butyl-4-hydroxy-2-methylphenyl or 3,5-di-tert-butyl-4-hydroxyphenyl; phenyl substituted by C_2 - C_9 heterocyclyl- C_1 - C_4 -alkoxy, especially 2-(tetrahydrofuran-2-ylmethoxy)phenyl, 3-

(tetrahydrofuran-2-ylmethoxy)phenyl, 4-(tetrahydrofuran-2-ylmethoxy)phenyl, 2-(tetrahydrofuran-3-ylmethoxy)phenyl, 3-(tetrahydrofuran-3-ylmethoxy)phenyl, 4-(tetrahydrofuran-3-ylmethoxy)phenyl, 2-(tetrahydrothiophen-2-ylmethoxy)phenyl, 3-(tetrahydrothiophen-2-ylmethoxy)phenyl, 4-(tetrahydrothiophen-2-ylmethoxy)phenyl, 2-(tetrahydrothiophen-3-ylmethoxy)phenyl, 3-(tetrahydrothiophen-3-ylmethoxy)phenyl or 4-(tetrahydrothiophen-3-ylmethoxy)phenyl; phenyl substituted by C₁-C₄fluoroalkanoyloxy, especially 2,2,2-trifluoroacetoxyphenyl or 3,3,3-trifluoropropionyloxyphenyl.

Examples for radicals R₅ and R₆ are benzyl, 4-methoxybenzyl, 4-methylbenzyl, 4-ethoxycarbonylbenzyl, 4-chlorobenzyl, 2,4-dichlorobenzyl, 3,4-dichlorobenzyl, 4-nitrobenzyl, 4-diisopropylcarbamoylbenzyl, 4-(2-hydroxyethoxycarbonyl)benzyl, 4-(2-methoxy-1-methylethoxycarbonyl)benzyl, 4-ethoxycarbonylbenzyl, 4-benzyloxycarbonylbenzyl, 3-methoxybenzyl, 3-methylbenzyl, 3-chlorobenzyl, 2-methylbenzyl, 2-chlorobenzyl, 1-naphthylmethyl, 2-naphthylmethyl, 2-methoxycarbonylethyl, 2-phenoxyethyl, 2-oxo-1,2-diphenylethyl, 2-oxo-2-phenylethyl, 2-benzyloxycarbonyl-ethyl, 2-benzyloxycarbonylpropyl, methyl, ethyl, n-butyl, 1-phenylethyl, 2-phenylethyl, 3-methoxybutoxycarbonylmethyl, tetrahydrofuran-2-ylmethyl, tetrahydrothiophen-2-ylmethyl, ethoxycarbonylmethyl, 2-hydroxy-5-(1,1,3,3-tetramethylbutyl)phenyl, 4-hydroxyphenyl, 4-methylphenyl, 4-isopropoxyphenyl, 4-(tetrahydrofuran-2-ylmethoxy)phenyl, 2,2,2-trifluoroacetoxyphenyl, 3,5-diisopropyl-4-hydroxy-phenyl, 3,5-di-tert-butyl-4-hydroxyphenyl, 3-methyl-4-hydroxyphenyl, 2-methyl-4-hydroxyphenyl, 5-tert-butyl-4-hydroxy-2-methylphenyl, 4-(tetrahydrofuran-2-ylmethoxy)phenyl, 4-(tetrahydrofuran-3-ylmethoxy)phenyl, 4-(tetrahydrothiophen-2-ylmethoxy)phenyl, or 4-(tetrahydrothiophen-3-ylmethoxy)phenyl.

Specific examples for R₅ are C₁-C₈alkyl such as methyl, n-butyl, n-octyl; C₁-C₄alkoxy-C₁-C₄alkyl such as ethoxycarbonylmethyl, methoxycarbonylethyl, methoxycarbonylmethyl; C₁-C₄alkoxy-C(=O)-C₁-C₆alkyl such as 3-methoxybutoxycarbonylmethyl; (5- or 6-membered heterocycloalkyl)-C₁-C₄alkyl such as tetrahydrofuran-2-ylmethyl; naphthalene-C₁-C₄alkyl such as naphthalene-1-yl-methyl; phenyl-C₁-C₄alkyl such as benzyl, 1-phenylethyl, phenethyl; phenyl-C₁-C₄alkyl, where the alkyl moiety is substituted by benzoyl such as 2-oxo-1,2-diphenylethyl; phenyl-C₁-C₄alkyl, where the phenyl moiety is substituted by 1, 2, 3, 4 or 5 radicals selected from nitro, chlorine, hydroxy, C₁-C₁₀alkyl, C₁-C₄alkoxy, C₁-C₄alkoxycarbonyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl, hydroxy-C₁-C₄alkoxycarbonyl, benzyloxycarbonyl, C(=O)N(C₁-C₈alkyl)₂ such as 2-chlorobenzyl, 2-methylbenzyl, 3-methylbenzyl, 3,4-dichlorobenzyl, 3,5-dichlorobenzyl,

- 3-hydroxybenzyl, 3-methoxybenzyl, 3-methoxybenzyl, 4-methylbenzyl, 4-nitrobenzyl, 4-(diisopropylaminocarbonyl) benzyl, 2-methoxy-1-methyl-ethoxycarbonylbenzyl, 4-(2-ethoxycarbonyl)benzyl, 4-(2-hydroxyethoxycarbonyl)benzyl, 4-(2-methoxy-1-methyl-ethoxycarbonyl)benzyl, 4-benzyloxycarbonylbenzyl, 4-chlorobenzyl; benzoyl-C₁-C₄alkyl such as 2-oxo-2-phenylethyl; phenoxy-C₁-C₄alkyl such as 2-phenoxyethyl, benzyloxycarbonyl-C₁-C₄-alkyl such as 2-benzyloxycarbonylpropyl; phenyl; phenyl which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH and C₁-C₁₀alkyl such as 4-hydroxyphenyl, 4-isopropoxyphenyl, 4-hydroxy-2-methyl-5-tert-butyl-phenyl, 4-hydroxy-3-methyl-phenyl, or 2-hydroxy-5(1,1,3,3-tetramethylbutyl)-phenyl.
- 10 Specific examples for R₆ are C₁-C₈alkyl such as methyl, n-butyl, n-octyl; C₁-C₄alkoxy-C₁-C₆alkyl such as methoxycarbonylethyl; benzyloxycarbonyl-C₁-C₄-alkyl such as 2-benzyloxycarbonylpropyl; phenyl; phenyl which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH, C₁-C₄fluoroalkanoyloxy, (5- or 6-membered heterocycloalkyl)-C₁-C₄alkoxy, C₁-C₆alkoxy, and C₁-C₁₀alkyl such as 2-hydroxy-5(1,1,3,3-tetramethylbutyl)-phenyl, 4-(2,2,2-trifluoroacetoxy)phenyl, 3,5-diisopropyl-4-hydroxyphenyl, 3-methoxyphenyl, 4-(tetrahydrofuran-2-ylmethoxy)phenyl, 4-hydroxyphenyl, 4-hydroxy-2-methyl-5-tert-butyl-phenyl, 4-hydroxy-2-methyl-phenyl, 4-hydroxy-3-methyl-phenyl, 4-hydroxyphenyl, 4-isopropoxyphenyl; phenyl-C₁-C₄alkyl such as benzyl; phenyl-C₁-C₄alkyl, where the phenyl moiety is substituted by 1, 2, 3, 4 or 5 radicals selected from
- 15 C₁-C₄alkyl such as 4-methylbenzyl.
- 20

Preference is given to compounds of the formula I, where R₅ and R₆ are identical.

Likewise preference is given to compound of the formula I, where R₅ is different from R₆.

- Likewise preferred among these are compounds of the general formula I where R₄ and R₅ or R₅ and R₆ or R₄ and R₆ together form a straight-chain C₄-C₅ alkylene chain, thus forming, together with the sulfur atom to which they are bound, a 5- or 6-membered saturated ring which may be fused to one phenyl ring. In particular, R₄ and R₅ together with the sulfur atom to which they are bound form a tetrahydrothiophen-1-yl or 1,3-dihydrobenzo[c]thiophen-2-yl radical.
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- 30 With respect to the intended use of the compounds of formula I, the substituents R₄, R₅ and R₆ independently of one another and preferably in combination have the following meanings:

- R₄ is selected from the group of the formula A as defined above, where R₂₅ and R₂₆ are each independently of one another selected from hydrogen, C₁-C₁₂alkyl and phenyl; and R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are each independently of one another selected from
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hydrogen, F, Cl, Br, I, NO₂, OR₂₀, COOR₂₂, CONR₂₃R₂₄, C₂-C₁₂alkenyl and phenyl or two radicals R₂₇ and R₂₈, and/or R₂₈ and R₂₉ and/or R₂₉ and R₃₀ and/or R₃₀ and R₃₁ bound on adjacent carbon atoms may be together a group selected from CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂- and -CH=CH-CH=CH-, thus forming, together with the carbon atoms to which they are bound, a 5- or 6-membered ring;

the group of the formula B as defined above, where R₃₃ and R₃₄ are each independently of one another selected from hydrogen, C₁-C₁₂alkyl and phenyl; and R₃₅, R₃₆ and R₃₇ are independently of one another selected from hydrogen, F, Cl, C₁-C₁₂alkyl, C₂-C₁₂alkenyl and phenyl; C₃-C₁₂cycloalkyl which may be substituted by one or more radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄; C₁-C₁₂-alkyl which may be substituted by one or more radicals selected from F, Cl, Br, I, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₃-C₁₂cycloalkyl and C₂-C₉heterocyclyl.

R₇ and R₈ are independently of one another selected from C₁-C₁₂alkyl, which is unsubstituted or substituted by one or more radicals selected from F, Cl, Br, I, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, heterocycloalkyl, C₃-C₈cycloalkyl, phenyl and naphthyl, where the two last-mentioned radicals are unsubstituted or substituted by 1, 2, 3, 4, or 5 radicals selected from F, Cl, Br, I, NO₂, C₁-C₁₂alkyl, OR₂₀, COOR₂₂ and CONR₂₃R₂₄; C₃-C₁₂cycloalkyl, which is unsubstituted or substituted by one or more radicals selected from F, Cl, Br, I, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₂-C₉heterocyclyl, C₃-C₈cycloalkyl, phenyl and naphthyl, where the two last-mentioned radicals are unsubstituted or substituted by 1, 2, 3, 4, or 5 radicals selected from F, Cl, Br, I, NO₂, C₁-C₁₂-alkyl, OR₂₀, COOR₂₂ and CONR₂₃R₂₄; and phenyl, which is unsubstituted or substituted by one, two, three, four or five radicals selected from F, Cl, Br, I, C₁-C₁₀-alkyl, SR₁₉ and OR₂₀.

More preferably, with respect to the intended use of the compounds of the formula Ia, the substituents R¹, R², R³ and R⁴ in combination have the following meanings:

R₄ is a group of the formula A as defined above; a group of the formula B as defined above; C₃-C₈cycloalkyl; C₁-C₆alkyl; C₁-C₄alkoxy-(CO)-C₁-C₄alkyl; (5- or 6- membered saturated heterocycloalkyl)-C₁-C₄alkyl; or phenoxy-C₁-C₄alkyl;

R₅ is C₁-C₈alkyl; C₁-C₄alkoxy-C₁-C₄alkyl; C₁-C₄alkoxy-C₁-C₄alkoxy-C(=O)-C₁-C₆alkyl; (5- or 6-membered heterocycloalkyl)-C₁-C₄alkyl; naphthalene-C₁-C₄alkyl, phenyl-C₁-C₄alkyl; phenyl-C₁-C₄alkyl; phenyl-C₁-C₄alkyl, where the phenyl moiety is substituted by 1, 2, 3, 4 or 5 radicals selected from nitro, chlorine, hydroxy, C₁-C₁₀alkyl, C₁-C₄alkoxy, C₁-C₄alkoxycarbonyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl, hydroxy-C₁-C₄alkoxycarbonyl,

benzyloxycarbonyl and $C(=O)N(C_1-C_8alkyl)_2$; benzoyl- C_1-C_4alkyl ; phenoxy- C_1-C_4alkyl ; benzyloxycarbonyl- C_1-C_4alkyl ; phenyl; phenyl which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH and $C_1-C_{10}alkyl$;

R_6 is C_1-C_8alkyl ; $C_1-C_4alkoxy-C_1-C_6alkyl$; benzyloxycarbonyl- C_1-C_4alkyl ; phenyl; phenyl
5 which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH, C_1-C_4 - fluoroalka-
noyloxy, (5- or 6-membered heterocycloalkyl)- $C_1-C_4alkoxy$, $C_1-C_6alkoxy$ and C_1 -
 $C_{10}alkyl$; phenyl- C_1-C_4alkyl ; phenyl- C_1-C_4alkyl , where the phenyl moiety is substituted
by 1, 2, 3, 4 or 5 radicals selected from C_1-C_4alkyl such as 4-methylbenzyl

10 A further preferred embodiment relates to those compounds of the formula I, where R_4
is a group of the formula A or a group of the formula B, where the group of the formula
A and the group B are as defined above and preferably have one of the preferred
meanings;

R_5 is C_1-C_8alkyl ; $C_1-C_4alkoxy-C_1-C_4alkyl$; $C_1-C_4alkoxy-C_1-C_4alkoxy-C(=O)-C_1-C_6alkyl$; (5-
15 or 6-membered heterocycloalkyl)- C_1-C_4alkyl ; naphthalene- C_1-C_4alkyl , phenyl- C_1-C_4alkyl ;
phenyl- C_1-C_4alkyl , where the phenyl moiety is substituted by 1, 2, 3, 4 or 5 radicals se-
lected from nitro, chlorine, hydroxy, $C_1-C_{10}alkyl$, $C_1-C_4alkoxy$, $C_1-C_4alkoxycarbonyl$, C_1 -
 $C_4alkoxy-C_1-C_4alkoxycarbonyl$, hydroxy- $C_1-C_4alkoxycarbonyl$, benzyloxycarbonyl and
 $C(=O)N(C_1-C_8alkyl)_2$; benzoyl- C_1-C_4alkyl ; phenoxy- C_1-C_4alkyl ; benzyloxycarbonyl- C_1 -
20 C_4alkyl ; phenyl; phenyl which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH
and $C_1-C_{10}alkyl$;

R_6 is C_1-C_8alkyl ; $C_1-C_4alkoxy-C_1-C_6alkyl$; benzyloxycarbonyl- C_1-C_4alkyl ; phenyl; phenyl
which is substituted by 1, 2, 3, 4 or 5 radicals selected from OH, C_1-C_4 fluoroalka-
noyloxy, (5- or 6-membered heterocycloalkyl)- $C_1-C_4alkoxy$, C_1-C_6 alkoxy and C_1 -
25 $C_{10}alkyl$; phenyl- C_1-C_4alkyl ; phenyl- C_1-C_4alkyl , where the phenyl moiety is substituted
by 1, 2, 3, 4 or 5 radicals selected from C_1-C_4alkyl such as 4-methylbenzyl.

A particular preferred embodiment relates to compounds of the formula I, where

R_4 is benzyl, C_1-C_4alkyl , $C_5-C_8cycloalkyl$, 3-methylbut-2-enyl or tetrahydrofuran-2-
ylmethyl;

30 R_5 is benzyl; and

R_6 is benzyl.

In particular preferred are the compounds as denoted in the examples below.

35 A further preferred embodiment of the present invention relates to a heat-curable com-
position comprising at least one compound of the formula Ia. In the compounds of the

formula Ia, R₇, R₈, R₉ and R₁₀ can be identical or different. Preferably, R₇ and R₉ are identical and R₈ and R₁₀ are identical.

- Preference is given to compounds of the formula Ia, where R₇, R₈, R₉ and R₁₀ are independently of one another selected from C₁-C₁₂alkyl; C₁-C₁₂alkyl, which is substituted by one or more identical or different radicals R_{2a}, where R_{2a} is as defined above; C₃-C₁₂cycloalkyl; C₃-C₁₂cycloalkyl, which is substituted by one or more identical or different radicals R_{2b}, where R_{2b} is as defined above; phenyl; and phenyl, which is substituted by one, two, three, four or five radicals R_{2c}, where R_{2c} is as defined above.
- 10 Preferred among these are compounds of the formula Ia, where R₇ and/or R₈ and/or R₉, and/or R₁₀ are C₁-C₁₂alkyl which is unsubstituted or is partly or completely halogenated and/or has 1, 2 or 3 identical or different radicals R_{2a} selected from OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₂-C₉heterocyclyl, C₃-C₈cycloalkyl, phenyl and naphthyl, where the two last-mentioned radicals are unsubstituted or substituted by 1, 2, 3, 4, or 5 identical or different radicals selected from C₁-C₁₂-alkyl, F, Cl, Br, I, NO₂, OR₂₀, COOR₂₂, and CONR₂₃R₂₄. R₂₀, R₂₂, R₂₃ and R₂₄ are as defined above and preferably have one of the meanings being preferred. Examples are C₁-C₆alkyl such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, tert-butyl, n-pentyl or hexyl, in particular methyl, ethyl, n-propyl or n-butyl
- 20 Likewise, in a particular preferred embodiment R₇ and/or R₈ and/or R₉, and/or R₁₀ are C₁-C₆fluoroalkyl; C₁-C₆chloroalkyl; C₁-C₄alkoxy-C₁-C₆alkyl; phenoxy-C₁-C₆alkyl; benzoyl-C₁-C₆alkyl; phenyl-C₁-C₆alkyl, where the alkyl moiety of phenylalkyl is substituted by benzoyl; C₁-C₄alkoxycarbonyl-C₁-C₆alkyl; C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl-C₁-C₆alkyl; C₃-C₈cycloalkyl-C₁-C₆alkyl; naphthyl-C₁-C₆alkyl; heterocyclyl-C₁-C₆alkyl, wherein heterocyclyl is a 5- to 6-membered saturated heterocyclic ring comprising besides carbon atoms one or two heteroatoms selected from O and S; phenyl-C₁-C₆alkyl, in which the phenyl moiety of phenylalkyl is unsubstituted or substituted by 1, 2, 3, 4 or 5 identical or different radicals selected from F, Cl, Br, I, OH, NO₂, C₁-C₁₀alkyl, C₁-C₄alkoxy, C₂-C₉heterocyclyl-C₁-C₄alkoxy, C₁-C₄fluoroalkanoyloxy, hydroxy-C₁-C₄alkoxycarbonyl, C₁-C₄alkoxycarbonyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl, benzyloxycarbonyl and C(=O)N(C₁-C₈-alkyl)₂. Examples are C₁-C₄fluoroalkyl; C₁-C₄ chloroalkyl; C₁-C₄alkoxy-C₁-C₈alkyl such as 2-methoxy-ethyl or 3-methoxypropyl; phenoxy-C₁-C₄alkyl such as phenoxymethyl, 2-phenoxyethyl or 3-phenoxypropyl; benzoyl-C₁-C₄alkyl such as 2-oxo-2-phenylethyl, 3-oxo-3-phenylpropyl or 4-oxo-4-phenylbutyl; phenyl-C₁-C₄alkyl, where the alkyl moiety of phenylalkyl is substituted by benzoyl such as 2-oxo-1,2-diphenylethyl, 3-
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oxo-1,3-diphenylpropyl or 4-oxo-1,4-diphenylbutyl; C₁-C₄alkoxycarbonyl-C₁-C₄alkyl such as methoxycarbonylmethyl, ethoxycarbonylmethyl, 2-methoxycarbonylethyl, 2-ethoxycarbonylethyl, 3-methoxycarbonylpropyl, 3-ethoxycarbonylpropyl, 4-methoxycarbonylbutyl or 4-ethoxycarbonylbutyl; C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl-C₁-C₄alkyl such as 3-methoxybutoxycarbonylmethyl, 3-methoxybutoxycarbonylethyl, 3-ethoxybutoxycarbonylmethyl or 3-ethoxybutoxycarbonylethyl; C₃-C₈cycloalkyl-C₁-C₆alkyl such as cyclohexylmethyl, 2-cyclohexylethyl, cyclopentylmethyl or 2-cyclopentylethyl; naphthyl-C₁-C₄alkyl such as 1-naphthylmethyl, 2-naphthylmethyl, 1-(naphthalene-1-yl)ethyl, 1-(naphthalene-2-yl)ethyl, 2-(naphthalene-1-yl)ethyl or 2-(naphthalene-2-yl)ethyl; C₂-C₉heterocycli-C₁-C₄alkyl such as tetrahydrofuran-2-ylmethyl, tetrahydrofuran-3-ylmethyl, 2-(tetrahydrofuran-2-yl)ethyl, 2-(tetrahydrofuran-3-yl)ethyl, 3-(tetrahydrofuran-2-yl)propyl, 3-(tetrahydrofuran-3-yl)propyl, tetrahydrothiophen-2-ylmethyl, tetrahydrothiophen-3-ylmethyl, 2-(tetrahydrothiophen-2-yl)ethyl, 2-(tetrahydrothiophen-3-yl)ethyl, 3-(tetrahydrothiophen-2-yl)propyl or 3-(tetrahydrothiophen-3-yl)propyl; phenyl-C₁-C₂alkyl, in which the phenyl moiety of phenylalkyl is unsubstituted or substituted by 1 or 2 identical or different radicals selected from fluorine, chlorine, C₁-C₄alkyl, C₁-C₄alkoxy, (C₁-C₄alkoxy)carbonyl, C(O)O-(C₁-C₄alkyl-OH), and C(O)N(C₁-C₈alkyl)₂; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 chlorines such as 2-chlorobenzyl, 3-chlorobenzyl, 4-chlorobenzyl, 2,4-dichlorobenzyl, 3,4-dichlorobenzyl, 3,5-dichlorobenzyl, 2-(2-chlorophenyl)ethyl, 2-(3-chlorophenyl)ethyl, 2-(4-chlorophenyl)ethyl, 2-(2,4-dichlorophenyl)ethyl, 2-(3,5-dichlorophenyl)ethyl or 2-(3,4-dichlorophenyl)ethyl; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by hydroxy such as 2-hydroxybenzyl, 3-hydroxybenzyl, 4-hydroxybenzyl, 2-(2-hydroxyphenyl)ethyl, 2-(3-hydroxyphenyl)ethyl or 2-(4-hydroxyphenyl); phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 C₁-C₁₀alkyl groups such as 2-, 3- or 4-methylbenzyl, 2-, 3-, 4-ethylbenzyl, 2-, 3- or 4-propylbenzyl, 2-, 3- or 4-butylbenzyl, 2,4-dimethylbenzyl or 3,5-dimethylbenzyl; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by 1 or 2 C₁-C₄alkoxy groups such as 2-, 3- or 4-methoxybenzyl, 2-, 3-, 4-ethoxybenzyl, 2-, 3- or 4-propoxybenzyl, 2-, 3- or 4-butoxybenzyl, 2,4-dimethoxybenzyl or 3,5-dimethoxybenzyl; phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by C₁-C₄alkoxycarbonyl such as 2-ethoxycarbonylbenzyl, 3-ethoxycarbonylbenzyl, 4-ethoxycarbonylbenzyl, 2-(2-ethoxycarbonylphenyl)ethyl, 2-(3-ethoxycarbonylphenyl)ethyl or 4-(3-ethoxycarbonylphenyl)ethyl, phenyl-C₁-C₄alkyl, where the phenyl moiety of phenylalkyl is substituted by hydroxy-C₁-C₄alkoxycarbonyl such as 4-(2-hydroxyethoxycarbonyl)benzyl, 2-(4-(2-hydroxyethoxy-

carbonylphenyl)ethyl; phenyl-C₁-C₄-alkyl, where the phenyl moiety of phenylalkyl is substituted by C(=O)N(C₁-C₈-alkyl)₂ such as 4-dimethylcarbamoylbenzyl, 4-diethylcarbamoylbenzyl, 4-diisopropylcarbamoylbenzyl, 2-(4-dimethylcarbamoylphenyl)ethyl, 2-(4-diethylcarbamoylphenyl)ethyl or 2-(4-diisopropylcarbamoylphenyl)ethyl.

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Likewise preferred among these are compounds of the general formula Ia, where R₇ and/or R₈ and/or R₉, and/or R₁₀ are C₃-C₁₂cycloalkyl, which is unsubstituted or has 1, 2 or 3 identical or different radicals R_{2b} selected from F, Cl, Br, I, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₂-C₉heterocyclyl, C₃-C₈cycloalkyl, phenyl and naphthyl, where the two
10 last-mentioned radicals may be substituted by 1, 2, 3, 4, or 5 different or identical radicals selected from F, Cl, Br, I, NO₂, C₁-C₁₂-alkyl, OR₂₀, COOR₂₂ and CONR₂₃R₂₄. R₂₀, R₂₂, where R₂₃ and R₂₄ are as defined above and preferably have one of the meanings being preferred. Examples are C₃-C₈cycloalkyl such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl or cycloheptyl; C₃-C₈cycloalkyl which is substituted by one, two or
15 three of identical or different radicals selected from F, Cl, Br, I, C₁-C₈-alkyl, OR₂₀, COOR₂₂ and CONR₂₃R₂₄, where R₂₀, R₂₂, where R₂₃ and R₂₄ are as defined above.

Likewise preferred among these are compounds of the formula Ia where R₇ and/or R₈ and/or R₉, and/or R₁₀ are phenyl, which is unsubstituted or has 1, 2, 3, 4 or 5
20 identical or different radicals R_{2c} selected from F, Cl, Br, I, C₁-C₁₀-alkyl, SR₁₉ and OR₂₀. R₁₉ and R₂₀ are as defined above and preferably have one of the meanings being preferred.

More preferably, R₇ and/or R₈ and/or R₉, and/or R₁₀ are phenyl which is unsubstituted
25 or substituted by 1, 2, 3, 4 or 5 identical or different radicals which are selected from the group consisting of F, Cl, Br, I, OH, NO₂, C₁-C₁₀alkyl, C₁-C₄alkoxy, C₂-C₉heterocyclyl-C₁-C₄alkoxy, C₁-C₄fluoroalkoxyloxy, hydroxy-C₁-C₄alkoxycarbonyl, C₁-C₄alkoxycarbonyl, C₁-C₄alkoxy-C₁-C₄alkoxycarbonyl, benzyloxycarbonyl and C(=O)N(C₁-C₈-alkyl)₂. Examples are phenyl which is unsubstituted or substituted by 1
30 or 2 identical or different radicals selected from fluorine, chlorine, hydroxy, nitro, C₁-C₁₀alkyl, C₁-C₄alkoxy, C₁-C₄fluoroalkylcarbonyloxy and (heterocyclyl)-C₁-C₄alkoxy, where the heterocyclyl moiety is a 5- to 6-membered saturated heterocyclic ring comprising besides carbon atoms one or two heteroatoms selected from O or S. Examples
35 are phenyl substituted by one, two, three or four C₁-C₁₀alkyl groups such as 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2-ethylphenyl, 3-ethylphenyl, 4-ethylphenyl, 2-, 3-, 4-n-propylphenyl, 2-, 3-, 4-isopropylphenyl, 2-, 3-, 4-butylphenyl, 2-(1,1,3,3-tetramethylbutyl)phenyl, 3-(1,1,3,3-tetramethylbutyl)phenyl, 4-(1,1,3,3-tetra-

methylbutyl)phenyl, 2,4-dimethylphenyl, 3,5-dimethylphenyl or 3,5-diisopropylphenyl; phenyl substituted by OH such as 2,5-hydroxyphenyl, 3-hydroxyphenyl or 4-hydroxyphenyl; phenyl substituted by one, two, three or four groups selected from OH and C₁-C₁₀alkyl such as 2-hydroxy-5-(1,1,3,3-tetramethylbutyl)phenyl, 3,5-diisopropyl-4-hydroxyphenyl, 5-tert-butyl-4-hydroxy-2-methylphenyl and 3,5-di-tert-butyl-4-hydroxyphenyl; phenyl which is substituted by C₂-C₉heterocycl-C₁-C₂alkoxy such 2-(tetrahydrofuran-2-ylmethoxy)phenyl, 3-(tetrahydrofuran-2-ylmethoxy)phenyl, 4-(tetrahydrofuran-2-ylmethoxy)phenyl, 2-(tetrahydrofuran-3-ylmethoxy)phenyl, 3-(tetrahydrofuran-3-ylmethoxy)phenyl, 4-(tetrahydrofuran-3-ylmethoxy)phenyl, 2-(tetrahydrothiophen-2-ylmethoxy)phenyl, 3-(tetrahydrothiophen-2-ylmethoxy)phenyl, 4-(tetrahydrothiophen-2-ylmethoxy)phenyl, 2-(tetrahydrothiophen-3-ylmethoxy)phenyl, 3-(tetrahydrothiophen-3-ylmethoxy)phenyl or 4-(tetrahydrothiophen-3-ylmethoxy)phenyl; phenyl substituted by C₁-C₄-fluoroalkanoyloxy such as 2,2,2-trifluoroacetoxyphenyl or 3,3,3-trifluoropropionyloxyphenyl.

15

In particular R₇, R₈, R₉ and R₁₀ are independently of one another selected from C₁-C₄alkyl, phenyl and phenyl, which is substituted by one or more radicals selected from OH and C₁-C₄-alkyl, in particular methyl, ethyl, n-butyl, phenyl and 4-hydroxyphenyl Preference is also given to those compounds of the formula Ia, where M in formula Ia is

- C₁-C₁₂alkylene, which may be substituted by one or more identical or different radicals R_{Ma} and/or may be interrupted by one or more non-adjacent groups R_{Mi}, or
- phenylene which may be substituted by one or more radicals R_{Mc}, where R^{Ma} and R^{Mc} are as defined above.

20

In particular M is

25

- C₁-C₁₂alkylene;
- C₁-C₁₂alkylene, which is substituted by one or more, e.g. 1, 2 or 3, identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₆-C₁₀aryl, heteroaryl or C₆-C₁₀aryl which is substituted by one or more identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄;
- C₁-C₁₂alkylene, interrupted by one or more, e.g. 1, 2 or 3, identical or different non-adjacent groups selected from O, S, -O-phenylene or phenylene where the 2 last-mentioned groups may be substituted by one or more radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ and phenyl;
- C₁-C₁₂alkylene, which is substituted by one or more, e.g. 1, 2 or 3, identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂-alkyl, C₁-C₁₂-haloalkyl, CN, SR₁₉, OR₂₀,

35

COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₆-C₁₀aryl, heteroaryl or C₆-C₁₀aryl which is substituted by one or more identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄, and interrupted by one or more non-adjacent groups selected from O, S, -O-phenylene or phenylene

5 where the 2 last-mentioned groups may be substituted by one or more radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ and phenyl, or

- phenylene which may be substituted by one or more, e.g. 1, 2 or 3, identical or different radicals selected from F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, SR₁₉, OR₂₀,

10 COR₂₁, COOR₂₂, CONR₂₃R₂₄ and phenyl;

where R₁₉, R₂₀, R₂₂, R₂₃ and R₂₄ are as defined above and have preferably one of the preferred meanings.

More preferably, M is C₂-C₈alkylene interrupted by one, two, three, four, five or six non-adjacent groups selected from O, S, -O-phenylene and phenylene, where the last mentioned groups may be substituted by 1, 2, 3 or 4 radicals selected from C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄ and phenyl. In particular, M is C₂-C₈alkylene which is interrupted by one phenylene group or C₂-C₈-alkylene which is interrupted by 1, 2, 3 or four groups selected from oxygen and -O-phenylene.

20 Even more preferably, M is -CH₂-C₆H₄-O-CH₂CH₂CH₂O-C₆H₄-CH₂- or -CH₂-C₆H₄-CH₂-.

Y is for example O, O(CO), O(CO)O, O(CO)NR₁₁, O(CO)NR₁₁(CO), OSO₂ or O(CS)NR₁₁; in which for each of these radicals the oxygen atom is directly bound to X; or Y is for example, O(CO), O(CO)O, O(CO)NR₁₁, OSO₂ or O(CS)NR₁₁.

25 R₁ is for example hydrogen, C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl, C₁-C₁₈alkyl, C₄-C₃₀cycloalkenyl,

or is C₂-C₁₈alkyl which is interrupted by one or more O, CO, O(CO) or NR₁₄(CO),

or is C₃-C₃₀cycloalkyl which is interrupted by one or more O, CO, O(CO) or NR₁₄(CO),

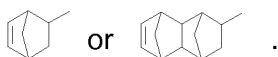
or R₁ is NR₁₂R₁₃,

30 or is C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl which is interrupted by one or more O, CO, O(CO) or NR₁₄(CO),

wherein the C₁-C₁₈alkyl, C₄-C₃₀cycloalkenyl, interrupted C₂-C₁₈alkyl, interrupted C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl are unsubstituted or are substituted by one or more Z₁.

Z₁ as substituent for C₁-C₁₈alkyl preferably is methyl, ethyl, propyl, butyl or hexyl.

Z₁ as substituent for C₄-C₃₀cycloalkenyl preferably is cyclopentenyl, cyclohexenyl,



Z₁ as substituent for C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl preferably is or .

R₂ and R₃ for example independently of each other are C₃-C₃₀cycloalkylene, C₁-
5 C₁₈alkylene, C₄-C₃₀cycloalkenylene or a direct bond, provided that R₂ and R₃ are not both simultaneously a direct bond. In particular R₂ and R₃ are C₁-C₁₈alkylene.

General process to prepare the novel compounds

The afore-described novel sulfonium compounds of the general formula I, Ia and Ib can
10 generally be prepared by ion-exchange reaction, for example, between the desired sulfonium chloride, bromide, iodide, hydrogen sulfonate, sulfonate, tetrafluoroborate, trifluoroacetate, tosylate, methanesulfonate or methylsulfonate and the desired sulfonate salts having ammonium, tetramethylammonium, pyridinium, sodium, lithium, potassium or silver as cation. These reactions are usually carried out in an inert sol-
15 vent, for example water, an alkanol such as methanol or ethanol, a halogenated hydrocarbons such as dichloromethane, trichloromethane or chlorobenzene, an aliphatic hydrocarbon, such as pentane, hexane, cyclohexane and petroleum ether, an aromatic hydrocarbon, such as toluene, o-, m- and p-xylene, an ether, such as diethyl ether, methyl ethyl ketone, diisopropyl ether, tert-butyl methyl ether, dioxane, dimethoxyethane, anisole and tetrahydrofuran, a nitrile, such as acetonitrile and propionitrile, a
20 ketone such as acetone, methyl ethyl ketone, diethyl ketone and tert-butyl methyl ketone, and also ethyl acetate or dimethylformamide (DMF), or mixture of such solvents. The combination of solvents, for example water and ethyl acetate, affords a two phase system. Such two phase systems are also suitable for the ion-exchange reaction. These
25 reactions are well known to those skilled in the art, and are generally carried out at temperatures in the range of 0 to 120°C, preferably 0 to 60°C.

The anions A and A₁ as defined above are for example prepared as described in WO
30 2011104127.

The sulfonium salts required as starting materials can be obtained by a variety of
methods described, for instance, by George Andrew Olah in Onium ions, p. 167 or by
J. V. Crivello in Advances in Polymer Science 62, 1-48, (1984). General methods for
35 preparation of trialkyl(aryl)sulfonium involve alkylation or arylation of dialkyl, diaryl, and alkylaryl sulfides with alkyl halides, or with alkyl halides / silver tetrafluoroborate, alkyl halides / HCl, dialkyl sulfonates, sulfonic acid esters, alcohols in the presence of strong protic acids, esters / trifluoromethanesulfonic acid, benzyl halides / Lewis acids, or trialkyl(aryl)oxonium salts as respective alkylating (aryllating) agents.

The desired sulfonium salts can, for example, be prepared by condensation of sulfoxides with aryl compounds in the presence of strong acids such as sulfuric acid, polyphosphoric acid, methanesulfonic acid or the like so that sulfonium salts of the strong acid used are formed.

5

Examples of components (a) in the composition of the present invention are compounds having at least one group selected from an epoxy group, oxetane group and vinyl ether group.

Suitable examples are:

- 10
- compounds comprising an oxygen- or sulphur-containing saturated heterocycle,
 - ethylenically unsaturated compounds which are polymerisable by a cationic mechanism,
 - prepolymers of phenol-formaldehyde resins, acrylic resins, alkyd resins or polyester resins containing heat curable functional groups,
- 15
- mixtures of heat curable compounds and compounds polymerisable by a different mechanism, e.g. free radicals or UV irradiation,
 - mixtures thereof.

20

Compounds (a) which comprise an oxygen- or sulphur-containing saturated heterocycle preferably comprise at least one heterocycle having 3, 4, 5 or 6 ring members.

Preferred compounds (a) which comprise an oxygen- or sulphur-containing saturated heterocycle are selected from compounds containing at least one epoxy group, oxetanes, oxolanes, cyclic acetals, cyclic lactones, thiiranes, thietanes and mixtures thereof.

25

Suitable compounds (a) containing one epoxy group are ethylene oxide, propylene oxide, styrene oxide, phenyl glycidyl ether, butyl glycidyl ether, etc.

In a preferred embodiment of the invention, compound (a) is selected from epoxy resins. The term "epoxy resin" as utilized in the description of the curable compositions of the present invention, is understood in a broad sense and includes any monomeric, dimeric, oligomeric or polymeric epoxy material containing a plurality (2, 3, 4, 5, 6 or more than 6) of epoxy groups. The term "epoxy resins" also encompasses prepolymers which comprise two or more epoxide groups, wherein some of the epoxide groups (oxiran rings) may also have been opened to a hydroxyl group. The term also identifies part-cured epoxy resins, i.e., epoxy resins which have been crosslinked by means of suitable hardeners. If component (a) is a part cured epoxy resin, it still contains heat-curable epoxy groups that are still capable of undergoing cationic polymerization. The term "epoxy resins" also encompasses modified epoxy resins, such as esterified or etherified epoxy resins, obtainable for example by reaction with carboxylic acids or alcohols. Again, modified epoxy resins that are employed in a composition according to the invention still contain heat curable epoxy groups that are still capable of undergoing cationic polymerization. A complete definition of the term "epoxy resins" is found for

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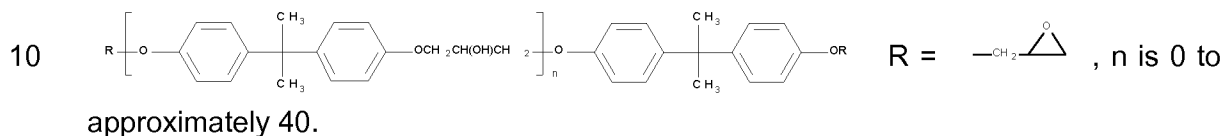
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example in Ullmann's Encyclopedia of Industrial Chemistry, 5th edition, on CD-ROM, 1997, Wiley-VCH, in the "Epoxy Resins" section.

The majority of commercial epoxy resins are prepared by coupling epichlorohydrin onto compounds which possess at least two reactive hydrogen atoms, such as polyphenols, monoamines and diamines, aminophenols, heterocyclic imides and amides, aliphatic diols or polyols or dimeric fatty acids. Epoxy resins derived from epichlorohydrin are referred to as glycidyl-based resins.

The majority of epoxy resins available commercially at the present time derive from the diglycidyl ether of bisphenol A (DGEBA resins) and possess the general formula



Other important epoxy resins are phenol-based and cresol-based epoxy novolaks, examples being epoxy resins which derive from the diglycidyl ether of bisphenol F. Novolaks are prepared by the acid-catalyzed condensation of formaldehyde and phenol or cresol. The epoxidation of the novolaks leads to epoxy novolaks.

Other classes of glycidyl-based epoxy resins derive from glycidyl ethers of aliphatic diols, such as butane-1,4-diol, hexane-1,6-diol, pentaerythritol or hydrogenated bisphenol A; aromatic glycidylamines, an example being the triglycidyl adduct of p-aminophenol or the tetraglycidylamine of methylenedianilide; heterocyclic glycidylimides and amides, e.g., triglycidyl isocyanurate; and glycidyl esters, such as the diglycidyl ester of dimeric linoleic acid, for example.

The epoxy resins (a) may also derive from other epoxides (non-glycidyl ether epoxy resins). Examples are the diepoxides of cycloaliphatic dienes, such as 3,4-epoxycyclohexylmethyl 3,4-epoxycyclohexanecarboxylate and 4-epoxyethyl-1,2-epoxycyclohexane

Examples of commercially available epoxy resins are bisphenol A type epoxy resin such as Epiculon N-3050, N-7050, N-9050 produced by Dainippon Ink & Chemicals Inc., XAC-5005, GT-7004, 6484T, 6099; bisphenol S type epoxy resin such as BPS-200 produced by Nippon Kayaku Co., Ltd., EPX-30 produced by ACR Co., Epiculon EXA-1514 produced by Dainippon Ink & Chemicals Inc., etc.; bisphenol F type epoxy resin such as YDF-2004, YDF2007 produced by Tohto Kasei Co., etc.; bisphenol fluorene type epoxy resin such as OGSOL PG, PG-100, EG, EG-210 produced by Osaka Gas Chemicals; a diglycidyl phthalate resin such as Blemmer DGT produced by Nippon Oil and Fats Co., Ltd., etc.; heterocyclic epoxy resin such as TEPIC produced by Nissan Chemical Industries, Ltd., Araldite PT810 produced by Huntsman, etc.; a bixylenol type epoxy resin such as YX-4000 produced by Yuka Shell Co., etc.; biphenol type epoxy resin such as YL-6056 produced by Yuka Shell Co., etc.; tetraglycidyl xylylene resin such as ZX-1063 produced by Tohto Kasei Co., etc.; novolak type

epoxy resin such as EPPN-201, EOCN-103, EOCN-1020, EOCN-1025 and BRRN produced by Nippon Kayaku Co., Ltd., ECN-278, ECN-292 and ECN-299 produced by Asahi Chemical Industry Co., Ltd., GY-1180, ECN-1273 and ECN-1299 produced by Ciba Specialty Chemicals Inc., YDCN-220L, YDCN-220HH, YDCN-702, YDCN-704, YDPN-601 and YDPN-602 produced by Tohto Kasei Co., Epiculon-673, N-680, N-695, N-770 and N-775 produced by Dainippon Ink & Chemicals Inc., etc.; novolak type epoxy resin of bisphenol A such as EPX-8001, EPX-8002, EPPX-8060 and EPPX-8061 produced by Asahi Chemical Industry Co., Ltd., Epiculon N-880 produced by Dainippon Ink & Chemicals Inc., etc.; chelate type epoxy resin such as EPX-49-69 and EPX-49-30 produced by Adeka, etc.; glyoxal type epoxy resin such as YDG-414 produced by Tohto Kasei Co., etc.; amino group-containing epoxy resin such as YH-1402 and ST-110 produced by Tohto Kasei Co., YL-931 and YL-933 produced by Yuka Shell Co., etc.; rubber-modified epoxy resin such as Epiculon TSR-601 produced by Dainippon Ink & Chemicals Inc., EPX-84-2 and EPX-4061 produced by Adeka, etc.; dicyclopentadiene phenolic type epoxy resin such as DCE-400 produced by Sanyo-Kokusaku Pulp Co., Ltd., etc.; silicone-modified epoxy resin such as X-1359 produced by Adeka, etc.; ϵ -caprolactone-modified epoxy resin such as Plaque G-402 and G-710 produced by Dical Chemical Industries, Ltd., etc. and others.

Other important epoxy resins are copolymers of ethylenically unsaturated compounds which comprise at least one epoxide group in the molecule such as glycidyl acrylate, glycidyl methacrylate, 3,4-epoxybutyl acrylate, 3,4-epoxybutyl methacrylate, vinylbenzylglycidyl ether and allyl glycidyl ether and ethylenically unsaturated compounds which comprise no epoxide group in the molecule.

Examples of the ethylenically unsaturated compounds which comprise no epoxide group in the molecule are unsubstituted and substituted alkyl esters of acrylic and methacrylic acid which comprise 1 to 20 carbon atoms in the alkyl radical, more particularly methyl acrylate, methyl methacrylate, ethyl acrylate, ethyl methacrylate, butyl acrylate, butyl methacrylate, 2-ethylhexyl acrylate, 2-ethylhexyl methacrylate, 2-hydroxyethyl acrylate, 2-hydroxyethyl methacrylate, 2-hydroxypropyl acrylate, 2-hydroxypropyl methacrylate, 4-hydroxybutyl acrylate, 4-hydroxybutyl methacrylate, 1,2-dihydroxyethyl acrylate, and 1,2-dihydroxyethyl methacrylate.

Further examples of the ethylenically unsaturated compounds which comprise no epoxide groups in the molecule are unsaturated acids, such as acrylic acid and methacrylic acid, acid amides, such as acrylamide and methacrylamide, vinyl aromatic compounds, such as styrene, methylstyrene, hydroxystyrene and vinyltoluene, nitriles, such as acrylonitrile and methacrylonitrile, vinyl halides and vinylidene halides, such as vinyl chloride and vinylidene fluoride, vinyl esters, such as vinyl acetate, and hydroxyl-containing monomers, such as hydroxyethyl acrylate and hydroxyethyl methacrylate.

Further examples of the ethylenically unsaturated compounds which comprise no epoxide groups in the molecule are N-phenylmaleimide, N-cyclohexylmaleimide and N-benzylmaleimide.

- 5 Suitable oxetanes (a) are trimethylene oxide, 3,3-dimethyloxetane, 3,3-di(chloromethyl) oxetane, 3-ethyl-3-hydroxymethyl oxetane, 2-ethylhexyloxetane, xylene bisoxetane, 3-ethyl-3-[[3-ethyloxetane-3-yl)methoxy]methyl]oxetane, etc.
Examples of commercially available oxetanes are for example Aron Oxetane OXT-101, OXT-212, OXT-121, OXT-221 from Toagosei Co., Ltd.
- 10 Other important oxetane resins are copolymers of ethylenically unsaturated compounds which comprise at least one oxetane group in the molecule such as 3-methyl-3-acryloyloxymethyl oxetane, 3-methyl-3-methacryloyloxymethyl oxetane, 3-ethyl-3-acryloyloxymethyl oxetane, and 3-ethyl-3-methacryloyloxymethyl oxetane and ethylenically unsaturated compounds which comprise no epoxide group in the molecule as
- 15 mentioned above.

Suitable oxolanes (a) are tetrahydrofuran, 2,3-dimethyltetrahydrofuran, etc.

Suitable cyclic acetals (a) are trioxan, 1,3-dioxolane, 1,3,6-trioxacyclooctane, etc.

- 20 Suitable cyclic lactones (a) are β -propiolactone, ϵ -caprolactone, the alkyl derivatives of β -propiolactone and ϵ -caprolactone, etc.
- Suitable thiiranes (a) are ethylene sulfide, 1,2-propylene sulfide, thioepichlorohydrin, etc.
- Suitable thietanes (a) are 1,3-propylene sulfide, 3,3-dimethylthietane, etc.

- 25 Further suitable compounds (a) are ethylenically unsaturated compounds which are polymerisable by a cationic mechanism, selected from mono- and diolefins, styrene, allylbenzene, vinylcyclohexane, vinyl ethers, vinyl esters, dihydropyran derivatives and mixtures thereof.

- 30 Suitable mono- and diolefins (a) are isobutene, 1-octene, butadiene, isoprene, etc.

Suitable vinyl ethers (a) are vinyl methyl ether, vinyl isobutyl ether, ethylene glycol divinyl ether, etc.

Suitable vinyl esters (a) are vinyl acetate, vinyl stearate, etc.

35

Suitable dihydropyran derivatives (a) are 3,4-dihydro-2H-pyran-2-carboxylic acid esters, 2-hydroxymethyl-3,4-dihydro-2H-pyran, etc.

- 40 Further suitable compounds (a) are mixtures of heat curable compounds and compounds polymerisable by a different mechanism, e.g. free radicals or UV irradiation. Suitable are e.g. mixtures of epoxy resins with monomeric or oligomeric acrylic or methacrylic acid esters. In this case, the polymerisation takes place by a cationic mechanism and a different mechanism, e.g. free radical polymerization or UV cure

The heat curable composition according to the invention may comprise at least one further component selected from solvents; reactive diluents; ethylenically unsaturated compounds, being different from reactive diluents; binder resins being different from compounds (a), reactive diluents and from ethylenically unsaturated compounds; photoinitiators; free radical initiators; sensitizers; pigments; fillers; dispersants; thermal curing promoters being different from compounds of formula I, Ia and Ib; further additives; and mixtures thereof.

Below, compounds which may be derived from acrylic acid and methacrylic acid are in some cases abbreviated by adding the syllable "(meth)" in the compound derived from acrylic acid.

The heat curable compositions of the invention may be either solvent-based or aqueous based. Solvent-based in this context means that the volatile constituents of the coating composition comprise substantially, i.e., to an extent of at least 51% by weight, preferably at least 60% by weight, based on the volatile constituents overall, of organic solvents (including reactive diluents if present). Water-based in this context means that the volatile constituents of the coating composition comprise substantially, i.e., to an extent of at least 51% by weight, preferably at least 60% by weight, more particularly at least 80% by weight, based on the volatile constituents overall, of water. Coating compositions are composed in principle of volatile and nonvolatile constituents. The non-volatile fraction of the coating compositions can be determined to DIN EN ISO 3251 with the following test conditions: initial mass of (1 ± 0.1) g, then 24 hours of drying at 23°C, thereafter (in accordance with DIN EN ISO 3251 appendix B1) 1 hour at 105°C. The volatile fraction is given by the difference between total amounts and nonvolatile fraction.

In contrast to solvent-based coating compositions, aqueous coating compositions have substantially water as their solvent, and little or no quantities of organic solvents. In the aqueous coating compositions the fraction of organic solvents is preferably not more than 30% by weight, more preferably not more than 20% by weight, and more particularly not more than 10% by weight, based on the total weight of the volatile constituents comprised in the coating composition.

Suitable solvents for solvent-based coating compositions are aliphatic, alicyclic, heterocyclic, aromatic, and heteroaromatic hydrocarbons, esters of aliphatic carboxylic acids with C₂-C₁₀alkanols or polyalkylene glycols, ketones, lactones, lactams, ethers, monohydric or polyhydric alcohols, and mixtures thereof. The solvents are then preferably selected from toluene, xylenes, solvent naphtha, white spirit, ligroin, ethyl acetate, propyl acetate, butyl acetate, amyl acetate, methoxyethyl acetate, methoxypropyl acetate, ethoxyethyl acetate, ethoxypropyl acetate, ethyl ethoxypropionate, acetone,

methyl ethyl ketone, methyl isobutyl ketone, cyclopentanone, cyclohexanone, N-methylpyrrolidone, dipropylene glycol, dibutylglycol, methanol, ethanol, n-propanol, isopropanol, butanol, propylene glycol monomethyl ether acetate, propylene glycol monomethyl ether, γ -butyrolactone, ethyl lactate and mixtures thereof.

5

Preferably the boiling point of the solvent is such, that in the course of the curing of the heat curable composition they evaporate from the resin composition

10

In an alternative embodiment, the polymerization can also be carried out solventless (in the molten state).

15

Sometimes the use of solvents results in an unwanted reduction in volume of the obtained resin (shrinking) or in the formation of pores, which may have a negative influence on the mechanical properties of the cured material, such as the fracture resistance or the surface properties.

20

The disadvantages of the conventional solvents can be circumvented through the use of reactive diluents. Similarly to solvents, reactive diluents are substances of low molecular mass, but differ from conventional solvents in having functional groups which are able to react with complementary functional groups of the employed component (a) and/or with the functional groups of an additional hardener, to form covalent bonds.

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Reactive diluents likewise lower the viscosity of the resin. They do not evaporate in the course of curing, and therefore, in the course of curing, are incorporated covalently into the resin matrix as it forms. Suitable reactive diluents are low molecular weight compounds having a molecular weight of preferably not more than 250 daltons, e.g., in the range from 100 to 250 daltons. The reactive diluents preferably contain oxirane groups, more preferably glycidyl groups, in the form, for example, of glycidyl ether groups, glycidyl ester groups or glycidyl amide groups. The epoxide functionality, i.e., the number of epoxide groups per molecule, in the case of the reactive diluents is typically in the range from 1 to 4, more particularly in the range from 1.1 to 3, in particular 1.2 to 2.5.

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Preferred among these are, in particular, glycidyl ethers of aliphatic or cycloaliphatic alcohols which have preferably 1, 2, 3 or 4 OH groups and 2 to 20 or 4 to 20 C atoms, and also glycidyl ethers of aliphatic polyetherols which have 4 to 20 C atoms. Examples of such are as follows:

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- glycidyl ethers of saturated alkanols having 2 to 20 C atoms, such as C₂-C₂₀-alkyl glycidyl ethers such as 2-ethylhexyl glycidyl ether, for example;
- glycidyl ethers of saturated alkanepolyols having 2 to 20 C atoms, examples being the glycidyl ethers of 1,4-butanediol, of 1,6-hexanediol, trimethylolpropane or of pentaerythritol, the aforementioned glycidyl ether compounds generally having an epoxide functionality in the range from 1 to 3.0 and preferably in the range from 1.2 to 2.5;

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- glycidyl ethers of polyetherols having 4 to 20 C atoms, examples being glycidyl ethers of diethylene glycol, triethylene glycol, tetraethylene glycol, dipropylene glycol, and tripropylene glycol;
 - glycidyl ethers of cycloaliphatic alcohols having 5 to 20 C atoms, such as, for example, 5 bisglycidyl ethers of cyclohexane-1,4-diyl, the bisglycidyl ether of ring-hydrogenated bisphenol A or of ring-hydrogenated bisphenol F;
 - glycidyl ethers of polyalkylene oxides having 2 to 4 C atoms such as polyethylene oxide or polypropylene oxide;
- and mixtures of the above substances.

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An overview over reactive diluents can be found in P.K.T. Oldring (Editor), Chemistry & Technology of UV & EB Formulations for Coatings, Inks & Paints, Vol. II, Chapter III: Reactive Diluents for UV & EB Curable Formulations, Wiley and SITA Technology, London 1997. The disclosure of this document is incorporated herein by reference.

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The heat curable composition according to the invention may comprise at least one ethylenically unsaturated compound. The resulting composition is curable not only by heat but also a different curing mechanism, in particular UV irradiation. UV- and heat-curable compositions are also called dual cure compositions.

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Suitable ethylenically unsaturated compounds may additionally comprise at least one heat curable functional group. Preferred are ethylenically unsaturated compounds which comprises in the molecule at least one epoxide group, more particularly in the form of a glycidyl ether group. Suitable ethylenically unsaturated compounds may also 25 comprises no epoxide group in the molecule. Preferred are esters of acrylic acid or methacrylic acid.

Examples of the ethylenically unsaturated monomers which comprise at least one epoxide group in the molecule are glycidyl acrylate, glycidyl methacrylate, and allyl glycidyl ether.

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Examples of ethylenically unsaturated monomers which comprise no epoxide group in the molecule are alkyl esters of acrylic and methacrylic acid which comprise 1 to 20 carbon atoms in the alkyl radical, more particularly methyl acrylate, methyl methacrylate, ethyl acrylate, ethyl methacrylate, butyl acrylate, butyl methacrylate, 2-ethylhexylacrylate, and 2-ethylhexyl methacrylate.

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Further examples of ethylenically unsaturated monomers which comprise no epoxide groups in the molecule are unsaturated acids, such as acrylic acid and methacrylic acid, acid amides, such as acrylamide and methacrylamide, vinyl aromatic compounds, such as styrene, methylstyrene, and vinyltoluene, nitriles, such as acrylonitrile and methacrylonitrile, vinyl halides and vinylidene halides, such as vinyl chloride and vinylidene fluoride, vinyl esters, such as vinyl acetate, and hydroxyl-containing monomers, such as 40 hydroxyethyl acrylate and hydroxyethyl methacrylate.

Examples of monomers with at least two ethylenically unsaturated double bonds and no epoxide groups in the molecule are esters of acrylic acid which are derived from diols or polyols, preferably aliphatic polyhydric polyalcohols and alkoxylation products thereof. They are preferably selected from hexanediol diacrylate, hexanediol dimethacrylate, octanediol diacrylate, octanediol dimethacrylate, nonanediol diacrylate, nonanediol dimethacrylate, decanediol diacrylate, decanediol dimethacrylate, cyclohexanediol di(meth)acrylate, bis(hydroxymethylethyl)cyclohexane di(meth)acrylate, trimethylolpropane tri(meth)acrylate, trimethylolpropane tri(meth)acrylate, pentaerythritol tetra(meth)acrylate, dipentaerythritol penta(meth)acrylate, dipentaerythritol hexa(meth)acrylate and mixtures thereof.

The heat curable composition according to the invention may comprise at least one binder resin being different from the afore-mentioned compounds (a), reactive diluents and ethylenically unsaturated compounds.

The additional binder resins may be physically drying polymer compositions, self-crosslinking polymer compositions, UV-curable polymer compositions, thermosetting polymer compositions, polymer compositions crosslinkable by addition of a crosslinker (2-component dispersions), or dual-cure systems.

Self-crosslinking or crosslinkable polymers contain reactive groups which react with one another or with a crosslinker substance comprised therein, with formation of bonds. The self-crosslinking polymers may be based on ethylenically unsaturated monomers. Also suitable are polyurethane-based polymers, which through incorporation of corresponding monomers and/or through selection of the stoichiometry of the polyurethane-forming monomers contain the desired functional groups.

In the case of thermosetting polymer compositions, the composition may be based on a polyurethane or based on a polymer of ethylenically unsaturated monomers, the polymer component containing hydroxyl groups, keto groups, urea groups, epoxide groups and/or carboxyl groups, and at least one low molecular mass or polymeric crosslinker having at least two reactive groups as specified above.

Examples of binder resins are homo- and co-polymers of acrylates and methacrylates, for example copolymers of methyl methacrylate/ethyl acrylate/methacrylic acid, poly(methacrylic acid alkyl esters), poly(acrylic acid alkyl esters); phenolic resins, cellulose derivatives, such as cellulose esters and ethers, for example cellulose acetate, cellulose acetate butyrate, methyl cellulose, ethyl cellulose; polyvinyl butyral, polyvinyl formal, polyolefins, cyclised rubber, polyethers, such as polyethylene oxide, polypropylene oxide, polytetrahydrofuran; polystyrene, polycarbonate, polyurethane, chlorinated polyolefins, polyvinyl chloride, copolymers of vinyl chloride/vinylidene chloride, copoly-

mers of vinylidene chloride with acrylonitrile, methyl methacrylate and vinyl acetate, polyvinyl acetate, copoly(ethylene/vinyl acetate), polymers such as polycaprolactame and poly(hexamethylene adipamide), polyesters such as poly(ethylene glycol terephthalate) and poly(hexamethylene glycol succinate); and polyamides.

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Photoinitiators are preferably used in an amount of from 0.001% to 15% by weight, more preferably from 0.01 to 10% by weight, based on the total weight of the heat curable composition according to the invention.

10 Suitable photoinitiators for the heat curable compositions according to the invention are so called cationic photoinitiator that produce reactive cations (e.g. Lewis or Bronsted acids) under the action of light and thus are suitable to initiate cationic polymerization. Suitable cationic photoinitiators are derived from stable organic onium salts, particularly with nitrogen, phosphorus, oxygen, sulfur, selenium or iodine as central atom of the cation. Preferred are aromatic sulfonium and iodonium salts with complex anions, phenacylsulfonium salts, hydroxyphenylsulfonium salts and sulfoxonium salts. It is also possible to employ organic silicon compounds which release a silanol upon UV irradiation in the presence of an aluminous organic compound.

20 Initiators of this kind are, for example, the products available commercially under the brand names Irgacure[®] 250 from BASF SE, CYRACURE[®] UVI-6990, CYRACURE[®] UVI-6974 from Union Carbide, DEGACURE[®] KI 85 from Degussa, SP-55, SP-150, SP-170 from Adeka, GE UVE 1014 from General Electric, SarCat[®] CD 1012, SarCat[®] KI-85, SarCat[®] CD 1010; SarCat[®] CD 1011 from Sartomer.

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Suitable cationic photoinitiator are also onium salts which are excited via a sensitizer. Suitable sensitizers are mentioned in the following

UV-curable compositions generally comprise at least one photoinitiator (radical photoinitiator) which is able to initiate the polymerization of ethylenically unsaturated double bonds. They include, for example, benzophenone and its derivatives, such as 4-phenylbenzophenone and 4-chlorobenzophenone, Michler's ketone, anthrone, acetophenone derivatives, such as 1-benzoylcyclohexan-1-ol, 2-hydroxy-2,2-dimethylacetophenone, benzoin and benzoin ethers, such as methyl, ethyl, and butyl benzoin ether, benzil ketals, such as benzil dimethyl ketal, 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one, (4-morpholinobenzoyl)-1-benzyl-1-dimethylaminopropane, (4-morpholinobenzoyl)-1-(4-methylbenzyl)-1-dimethylaminopropane, anthraquinone and its derivatives, such as β -methylanthraquinone and tert-butylanthraquinone, oxime esters, such as 1,2-octanedione 1-[4-(phenylthio)phenyl]-2-(O-benzoyloxime) and ethanone 1-[9-ethyl-6-(2-methylbenzoyl)-9H-carbazol-3-yl]-1-(O-acetyloxime), acylphosphine oxides, such as 2,4,6-trimethylbenzoyldiphenylphosphine oxide, ethyl 2,4,6-trimethylbenzoyl-phenylphosphinate, and bisacylphosphine oxides, such as bis(2,4,6-

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trimethylbenzoyl)- phenylphosphine oxide. Initiators of this kind are, for example, the products available commercially under the brand names Irgacure[®] 184, Darocur[®] 1173, Irgacure[®] 127, Irgacure[®] 2959, Irgacure[®] 651, Irgacure[®] 907, Irgacure[®] 369, Irgacure[®] 379, Irgacure[®] OXE01, Irgacure[®] OXE02, Lucirin[®] TPO, Irgacure[®] 819, Irgacure[®] 784, Irgacure[®] 754 from BASF SE, Adeka Optomer N-series N-1414, N-1717, N-1919 from Adeka or Genocure[®] from Rahn.

Suitable free-radical initiators for the heat curable compositions according to the invention are the peroxy and/or azo compounds customary for the purpose, examples being alkali metal or ammonium peroxodisulfates, diacetyl peroxide, dibenzoyl peroxide, succinyl peroxide, di-tert-butyl peroxide, tert-butyl perbenzoate, tert-butyl perpivalate, tert-butyl peroxy-2-ethylhexanoate, tert-butyl permaleate, cumene hydroperoxide, diisopropyl peroxidicarbamate, bis(o-toluoyl) peroxide, didecanoyl peroxide, dioctanoyl peroxide, dilauroyl peroxide, tert-butyl perisobutyrate, tert-butyl peracetate, di-tert-amyl peroxide, tert-butyl hydroperoxide, azobisisobutyronitrile, 2,2'-azobis(2-amidinopropane)-dihydrochloride or 2,2'-azobis(2-methylbutyronitrile). Mixtures of these initiators are suitable as well.

Compositions according to the invention based on compounds which contain ethylenically unsaturated double bonds may comprise at least one, which on exposure to elevated temperature produces polymerization of these groups and hence free-radical crosslinking. They include thermolabile free-radical initiators, such as organic peroxides, organic azo compounds, or C-C-cleaving initiators such as dialkyl peroxides, peroxocarboxylic acids, peroxodicarbonates, peroxide esters, hydroperoxides, ketone peroxides, azo dinitriles or benzpinacol silyl ethers

Free radical initiators are preferably used in an amount of from 0.001% to 15% by weight, more preferably from 0.01 to 10% by weight, based on the total weight of the heat curable composition according to the invention.

Sensitizers are preferably used in an amount of from 0.001% to 15% by weight, more preferably from 0.01 to 10% by weight, based on the total weight of the heat curable composition according to the invention.

Suitable sensitizers are usually employed in combination with at least one of the aforementioned cationic photoinitiators or radical photoinitiators. Preferred sensitizers for cationic photoinitiators are polycyclic aromatic compounds, such as anthracene, naphthalene and derivatives thereof (see also U.S. Pat. No. 6,313,188, EP 0927726, WO 2006/073021, U.S. Pat. No. 4,997,717, U.S. Pat. No. 6,593,388, and WO 03/076491). A preferred combination comprises at least one sensitizer, selected from polycyclic aromatic compounds, and at least one iodonium photoinitiator. Preferred sensitizers for radical photoinitiators are aromatic compounds, such as thioxanthone, benzophenone, coumarin and derivatives thereof.

The heat curable composition of the invention may comprise at least one pigment. Suitable in principle are inorganic pigments, organic pigments, and mixtures thereof. The pigments may be color pigments, effect pigments, transparent pigments or mixtures thereof.

5 Examples of suitable inorganic pigments include white pigments such as titanium dioxide, preferably in the rutile form, barium sulfate, zinc oxide, zinc sulfide, basic lead carbonate, antimony trioxide, lithopones (zinc sulfide + barium sulfate) or colored pigments, examples being iron oxides, carbon black, graphite, zinc yellow, zinc green, ultramarine, manganese black, antimony black, manganese violet, Paris blue or Schweinfurt green. Suitable organic color pigments may come from a wide variety of dye classes with different chromophores, examples being anthraquinone dyes, monoazo and diazo dyes, indigo and indigoid dyes, quinophthalones, methine and azame-
10 thine dyes, naphthalimide dyes, naphthoquinone dyes, nitro dyes, quinacridone pigments, phthalocyanine pigments, isoindolinone pigments, and metal complex pigments, etc. Examples of suitable organic color pigments are indanthrene blue, chromophthal red, Irgazine orange, and Heliogen green.

Effect pigments used may be metal flake pigments such as commercial aluminum
20 bronzes as per DE-A-36 36 183, chromated aluminum bronzes, and commercial stainless steel bronzes, and also nonmetallic effect pigments, such as pearlescent pigments and interference pigments, for example. Also suitable are synthetic white pigments with air inclusions for increasing light scattering, such as the Rhopaque® dispersions.

25 Other examples of suitable effect pigments are apparent from Römpp-Lexikon, Lacke und Druckfarben, Georg Thieme Verlag, 1998, page 176

The fraction of the pigments as a proportion of the heat curable composition may vary very widely. Advantageously the fraction is 1% to 95%, preferably 2% to 90%, more
30 preferably 3% to 85%, and more particularly 4% to 80%, by weight, based in each case on the total weight of the heat curable composition of the invention.

Suitable fillers are organic and inorganic fillers, examples being aluminosilicates, such as feldspars, silicates, such as kaolin, talc, mica, magnesite, alkaline earth metal carbonates, such as calcium carbonate, in the form of calcite or chalk, for example,
35 magnesium carbonate, dolomite, alkaline earth metal sulfates, such as calcium sulfate, silicon dioxide, etc. Suitable organic fillers are, for example, textile fibers, cellulose fibers, polyethylene fibers or wood flour. In coating materials, of course, finely divided fillers are preferred. The fillers may be used as individual components. In
40 practice, mixtures of fillers have also proven particularly appropriate, examples being calcium carbonate/kaolin, calcium carbonate/talc. For further details refer to Römpp-Lexikon, Lacke und Druckfarben, Georg Thieme Verlag, 1998, pages 250 ff., "fillers".

The fraction of the fillers as a proportion of the coating composition is preferably 0% to 95%, more preferably 0.5% to 90%, more particularly 1% to 75%, and especially 4% to 80%, by weight, based in each case on the total weight of the coating composition of
5 the invention.

The heat curable composition of the invention may also comprise at least one dispersant. Suitable dispersants are in principle known emulsifiers and protective colloids (surface active substances).

10 Suitable emulsifiers are anionic, nonionic, and cationic emulsifiers. Dispersants are used in particular if the heat curable composition comprises an aqueous medium. The term "aqueous medium" denotes water and mixtures of water and at least one water-miscible organic solvent. In a special embodiment, the heat curable composition is formulated as an aqueous coating composition.

15 Preferred are emulsifiers, whose relative molecular weights, in contrast to the protective colloids, are typically below 2000. They may be anionic, cationic or nonionic, preference being given to anionic emulsifiers and to a combination thereof with nonionic emulsifiers. The anionic emulsifiers include alkali metal salts and ammonium salts of
20 alkyl sulfates (alkyl radical: C₈-C₁₂), of sulfuric monoesters with ethoxylated alkanols (EO degree: 2 to 50, alkyl radical: C₁₂-C₁₈) and with ethoxylated alkylphenols (EO degree: 3 to 50, alkyl radical: C₄-C₉), of alkylsulfonic acids (alkyl radical: C₁₂-C₁₈), of alkylarylsulfonic acids (alkyl radical: C₉-C₁₈), and of mono- and dialkyldiphenyl ether sulfonates, as are described in US 4,269,749, for example. Suitable nonionic emulsifiers
25 are araliphatic or aliphatic nonionic emulsifiers, examples being ethoxylated mono-, di-, and trialkylphenols (EO degree: 3 to 50, alkyl radical: C₄-C₉), ethoxylates of long-chain alcohols (EO degree: 3 to 50, alkyl radical: C₈-C₃₆), and polyethylene oxide/polypropylene oxide block copolymers. Preference is given to ethoxylates of long-chain alkanols (alkyl radical: C₁₀-C₂₂, average degree of ethoxylation: 3 to 50) and, of
30 these, particular preference to those based on oxo process alcohols and natural alcohols having a linear or branched C₁₂-C₁₈ alkyl radical and a degree of ethoxylation of 8 to 50.

Suitable protective colloids are, for example, polyvinyl alcohols, starch derivatives and
35 cellulose derivatives, or copolymers comprising vinylpyrrolidone. A comprehensive description of further suitable protective colloids is found in Houben-Weyl, Methoden der organischen Chemie, volume XIV/1, Makromolekulare Stoffe, Georg-Thieme-Verlag, Stuttgart 1961, pp. 411-420.

40 Other examples of suitable dispersants are polymeric dispersants.

Polymeric dispersants include high molecular weight polymers with pigment affinic groups. Examples are: statistical co-polymers comprised from, for instance, styrene

derivatives, (meth)acrylates and (meth)acrylamides, and such statistical co-polymers modified by post modification; block co-polymers and/or comb polymers comprised from, for instance, styrene derivatives, (meth)acrylates and (meth)acrylamides, and such block co-polymers and/or comb polymers modified by post modification; poly-ethylenimines, which for instance is crafted with polyesters; polyamines, which for instance is crafted with polyesters; and many kinds of (modified) polyurethanes.

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Polymeric dispersants may also be employed. Suitable polymeric dispersants are, for example, BYK's DISPERBYK® 101, 115, 130, 140, 160, 161, 162, 163, 164, 166, 168, 169, 170, 171, 180, 182, 2000, 2001, 2009, 2020, 2025, 2050, 2090, 2091, 2095, 10 2096, 2150, Ciba's Ciba® EFKA® 4008, 4009, 4010, 4015, 4046, 4047, 4050, 4055, 4060, 4080, 4300, 4310, 4330, 4340, 4400, 4401, 4402, 4403, 4406, 4500, 4510, 4520, 4530, 4540, 4550, 4560, Ajinomoto Fine Techno's PB®711, 821, 822, 823, 824, 827, Lubrizol's SOLSPERSE® 1320, 13940, 17000, 20000, 21000, 24000, 26000, 27000, 28000, 31845, 32500, 32550, 32600, 33500, 34750, 36000, 36600, 37500, 39000, 15 41090, 44000, 53095 and combinations thereof.

It is preferred to use BASF's EFKA® 4046, 4047, 4060, 4300, 4310, 4330, 4340, DISPERBYK® 161, 162, 163, 164, 165, 166, 168, 169, 170, 2000, 2001, 2020, 2050, 2090, 2091, 2095, 2096, 2105, 2150, PB®711, 821, 822, 823, 824, 827, SOL-SPERSE® 24000, 31845, 32500, 32550, 32600, 33500, 34750, 36000, 36600, 37500, 20 39000, 41090, 44000, 53095 and combinations thereof as dispersant.

Suitable texture improving agents are, for example, fatty acids such as stearic acid or behenic acid, and fatty amines such as laurylamine and stearylamine. In addition, fatty alcohols or ethoxylated fatty alcohols, polyols such as aliphatic 1,2-diols or epoxidized soy bean oil, waxes, resin acids and resin acid salts may be used for this purpose.

25 Suitable pigment derivatives are, for example, copper phthalocyanine derivatives such as EFKA® 6745, Lubrizol's SOLSPERSE® 5000, 12000, BYK's SYNERGIST 2100 and azo derivatives such as EFKA® 6750, SOLSPERSE® 22000 and SYNERGIST 2105

The above mentioned dispersants and surfactants for pigments are for example employed in compositions of the present invention which are used as resist formulations, in particular in color filter formulations.

35 Where the heat curable compositions of the invention comprise at least one surface-active substance, the fraction thereof is typically 0.01% to 10% by weight, preferably 0.1% to 5% by weight, based on the total weight of the composition.

The heat curable composition according to the invention may comprise one or more additional thermal curing promoters, which are guided in a known way by the nature of the reactive functional groups in the binder.

40 Suitable thermal curing promoters catalysts are sulfonium and phosphonium salts of organic or inorganic acids, imidazole and imidazole derivatives, quaternary ammonium compounds, and amines.

Examples of commercially available thermal curing promoters are San-Aid SI series, SI-60L, SI-80L, SI-100L, SI-110L, SI-145, SI-150, SI-160, SI-180L produced by Sanshin Chemical.

- 5 The thermal curing promoters, where desired, are preferably used in an amount of from 0.001% by weight to about 10% by weight, based on the total weight of the heat curable composition according to the invention.

10 In a preferred embodiment there is no need for thermal curing promoters being different from compounds of formula I, Ia and Ib.

It is allowable to add a variety of known additives such as the following to the heat curable composition of this invention to modify certain application properties in view of a desired application.

- 15 Suitable further additives are selected from hardeners, crosslinkers, reinforcing materials, dyes, flow control assistants, UV stabilizers, heat stabilizers, weatherability improvers, rheology modifiers, flame retardants, antioxidants, discoloration inhibitors, biocides, antistatic agents, plasticizers, lubricants, slip additives, wetting agents, film-forming assistants, adhesion promoters, corrosion inhibitors, antifreeze agents,
20 defoamers, mold release agents, photolabile acids, etc., and mixtures thereof.

They are each comprised in the quantities typical for such additives.

- 25 The composition according to the invention may contain at least one hardener. Hardeners are used in particular, if the compound (a) comprises an epoxy resin.

Suitable hardeners include aliphatic and aromatic polyamines, polyamidoamines, ureons, amides, guanidines, aminoplasts and phenoplasts, polycarboxylic polyesters, polycarboxylic acids and polycarboxylic acid anhydrides, dihydroxy and polyhydroxy compounds, thiols, imidazoles, imidazolines, and certain isocyanates, and also latent
30 polyfunctional hardeners.

Polyamine hardeners crosslink epoxy resins through reaction of primary or secondary amino functions of polyamines with terminal epoxide groups of the epoxy resins. Suitable polyamines are, for example, aliphatic polyamines such as ethylenediamine, 1,2-
35 and 1,3-propylenediamine, neopentanediamine, hexamethylenediamine, octamethylenediamine, 1,10-diaminododecane, 1,12-diaminododecane, diethylenetriamine, triethylenetetramine, tetraethylenepentamine, and the like; cycloaliphatic diamines, such as 1,2-diaminocyclohexane, 1,3-bis(aminomethyl)cyclohexane, 1-methyl-2,4-diaminocyclohexane, 4-(2-aminopropan-2-yl)-1-methylcyclohexan-1-amine, isophoronediamine,
40 4,4'-diaminodicyclohexylmethane, 3,3'-dimethyl-4,4'-diamino-dicyclohexylmethane, norbornanediamine, menthanediamine, menthenediamine and the like; aromatic diamines, such as tolylenediamine, xylylenediamine, more particularly meta-xylylenediamine,

bis(4-aminophenyl)methane (MDA or methylenedianiline), bis(4-aminophenyl) sulfone (also known as DADS, DDS or dapsone), and the like; cyclic polyamines, such as piperazine, N-aminoethylpiperazine and the like; polyether-diamines, examples being the reaction product of polypropylene oxide or polyethylene oxide or butylene oxide or pentylene oxide or poly(1,4-butanediol) or polytetrahydrofuran or mixtures of the 5 last-mentioned alkylene oxides with propylene oxide with ammonia, e.g., 4,7,10-trioxatridecane-1,3-diamine, 4,7,10-trioxatridecane-1,13-diamine, XTJ-500, XTJ-501, XTJ-511, XTJ-542, XTJ-559, XTJ-566, XTJ-568 (Huntsman), 1,8-diamino-3,6-dioxaoctane (XTJ-504 from Huntsman), 1,10-diamino-4,7-dioxadecane (XTJ-590 from Huntsman), 1,12-diamino-4,9-dioxadodecane (BASF), 1,3-diamino-4,7,10-trioxatridecane (BASF), polyetheramine T 5000, Jeffamines and the like; and polyamide diamines (amidopolyamines), which are obtainable through the reaction of dimeric fatty acids (e.g., dimeric linoleic acid) with low molecular mass polyamines, such as diethylenetriamine or triethylenetetramine

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15 A further class of suitable hardeners are those known as urons (urea derivatives), such as 3-(4-chlorophenyl)-1,1-dimethylurea (monuron), 3-(3,4-dichlorophenyl)-1,1-dimethylurea (diuron), 3-phenyl-1,1-dimethylurea (fenuron), 3-(3-chloro-4-methylphenyl)-1,1-dimethylurea (chlortoluron), and the like.

Suitable hardeners are also carbamides, such as tolyl-2,4-bis(N,N-dimethylcarbamide), and tetraalkylguanidines, such as N,N,N',N'-tetramethylguanidine.

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Melamine-, urea-, and phenol-formaldehyde adducts, which are also referred to as aminoplasts or phenoplasts, respectively, form a further class of suitable hardeners.

Polycarboxylic polyesters as hardeners are being employed increasingly in powder coatings. The crosslinking takes place by virtue of the reaction of the free carboxyl groups e.g. with the epoxide groups of an epoxy resin.

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Further polyfunctional hardeners comprise aromatic compounds having two or more hydroxyl groups. Examples of such are resins obtainable by the reaction of phenol or alkylated phenols, such as cresol, with formaldehyde, examples being phenol novolaks, cresol novolaks and dicyclopentadiene novolaks; furthermore, resins of nitrogen-containing heteroaromatics, such as benzoguanamine-phenol-formaldehyde resins or benzoguanamine-cresol-formaldehyde resins, acetoguanamine-phenol-formaldehyde resins or acetoguanamine-cresol-formaldehyde resins, and melamine-phenol-formaldehyde resins or melamine-cresol-formaldehyde resins, and also hydroxylated arenes, such as hydroquinone, resorcinol, 1,3,5-trihydroxybenzene, 1,2,3-trihydroxybenzene (pyrogallol), 1,2,4-trihydroxybenzene (hydroxyhydroquinone), 3,4,5-trihydroxybenzoic acid (gallic acid) or derivatives thereof, 1,8,9-trihydroxyanthracene, (dithranol or 1,8,9-anthracenetriol), 1,2,10-trihydroxyanthracene (anthrarobin) and 2,4,5-trihydroxypyrimidine; additionally, alkanes substituted by hydroxylated arenes, such as triphenolmethane, triphenolethane and tetraphenolethane. Further examples are phosphinates and phosphonates derived from hydroquinone and naphthoquinone, as described in WO 2006/034445, hereby fully incorporated by reference.

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Further polyfunctional hardeners comprise thiols, imidazoles, such as imidazole, 1-methylimidazole, 2-methylimidazole, 2-ethyl-4-methylimidazole, 1-cyanoethyl-imidazole and 2-phenylimidazole, and imidazolines, such as 2-phenylimidazoline.

- 5 Blocked isocyanates have more recently been used as latent hardeners for water-based coatings.

Dicyandiamide (dicy), $\text{HN}=\text{C}(\text{NH}_2)(\text{NHCN})$, is a latent polyfunctional hardener frequently employed in powder coatings and electrical laminates.

- 10 Also suitable are reaction products of dicy with amines, known as bisguanidines, such as HAT 2844 from Vantico.

Further suitable latent polyfunctional hardeners are boron trifluoride-amine adducts such as BF_3 -monoethylamine, and quaternary phosphonium compounds.

The composition according to the invention may contain at least one crosslinkers.

- 15 Suitable hardeners further include melamine compounds, for example melamine, monomethylol melamine, dimethylol melamine, trimethylol melamine, tetramethylol melamine, pentamethylol melamine, hexamethylol melamine, monobutylol melamine, dibutylol melamine, tributylol melamine, tetrabutylol melamine, pentabutylol melamine, hexabutylol melamine, monomethoxymethyl melamine, dimethoxymethyl melamine, 20 trimethoxymethyl melamine, tetramethoxymethyl melamine, pentamethoxymethyl melamine, hexamethoxymethyl melamine, monobutoxymethyl melamine, dibutoxymethyl melamine, tributoxymethyl melamine, tetrabutoxymethyl melamine, pentabutoxymethyl melamine, hexabutoxymethyl melamine and guanamine compounds, for example acetoguanamine, benzoguanamine, monomethylol benzoguanamine, dimethylol benzoguanamine, trimethylol benzoguanamine, tetramethylol benzoguanamine and alkylated methylol benzoguanamines.

- 25 The heat curable composition of the invention may also comprise at least one dye as additive. The dyes in question may be, for example, the molecularly dispersely soluble dyes that are typical for such compositions, or solvent dye.

- 30 Suitable flow control assistants are, for example, modified silicone oils such as the Byk® products of Altana-Byk, or high molecular mass polyacrylates, such as the Resiflow® products of Worlée.

- 35 UV stabilizers (light stabilizers) suitable as additive are, for example, 4,4-diarylbutadienes, cinnamic esters, triazoles, triazines, benzophenones, diphenyl-cyanoacrylates, oxamides (oxalamides), oxanilides, etc. Suitable sterically hindered amines are, for example, 2,2,6,6-tetramethylpiperidine, 2,6-di-tert-butylpiperidine or derivatives thereof, an example being bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate. UV 40 stabilizers are used typically in an amount of 0.1% to 5.0%, and preferably of 0.5% to 3.5%, by weight, based on the total weight of the heat curable composition.

Suitable wetting agents are, for example, siloxanes, fluorine-containing compounds, carboxylic monoesters, phosphoric esters, polyacrylic acids and their copolymers, or polyurethanes.

5

Examples of suitable film-forming assistants are cellulose derivatives.

The coating composition of the invention may also comprise as additive at least one rheology control additive. Suitable rheology control additives are described in, for example, WO 94/22968, EP-A-0 276 501, EP-A-0 249 201 or WO 97/12945. Also suitable are crosslinked polymeric microparticles of the kind disclosed in EP-A-0 008 127, for example; inorganic phyllosilicates, preferably smectites, more particularly montmorillonites and hectorites, such as aluminum magnesium silicates, sodium magnesium phyllosilicates and sodium magnesium fluorine lithium phyllosilicates of the montmorillonite type, or inorganic phyllosilicates such as aluminum magnesium silicates, sodium magnesium phyllosilicates and sodium magnesium fluorine lithium phyllosilicates of the montmorillonite type, silicas such as Aerosils, or synthetic polymers with ionic and/or associative groups, such as polyvinyl alcohol, poly(meth)acrylamide, crosslinked poly(meth)acrylic acid, polyvinylpyrrolidone, styrene-maleic anhydride or ethylene-maleic anhydride copolymers and their derivatives, or hydrophobically modified polyacrylates, or else polyurethane-based associative thickeners, of the kind described in Römpp-Lexikon, Lacke und Druckfarben, Georg Thieme Verlag, Stuttgart, New York, 1998, "thickeners", pp. 599-600, and in the textbook "Lackadditive" by Johan Bieleman, Wiley-VCH, Weinheim, New York, 1998, pp. 51-59 and 65.

25

Examples of suitable photolabile acids are quinonediazide compounds, for example 1,2-quinonediazidesulfonic acid ester compounds of polyhydroxy compounds. Preferred are compounds having a 1,2-quinonediazidesulfonyl group, e.g. a 1,2-benzoquinonediazide-4-sulfonyl group, a 1,2-naphthoquinonediazide-4-sulfonyl group, a 1,2-naphthoquinonediazide-5-sulfonyl group, a 1,2-naphthoquinonediazide-6-sulfonyl group or the like. Particularly preferred are compounds having a 1,2-naphthoquinonediazide-4-sulfonyl group or a 1,2-naphthoquinonediazide-5-sulfonyl group. In particular suitable are 1,2-quinonediazidesulfonic acid esters of (poly)hydroxyphenyl aryl ketones such as 2,3,4-trihydroxybenzophenone, 2,4,6-trihydroxybenzophenone, 2,3,4,4'-tetrahydroxybenzophenone, 2,2',3,4-tetrahydroxybenzophenone, 2,3,4,4'-tetrahydroxybenzophenone, 2,2',4,4'-tetrahydroxybenzophenone, 2,2',3,4,4'-pentahydroxybenzophenone, 2,2',3,2,6'-pentahydroxybenzophenone, 2,3,3',4,4',5'-hexahydroxybenzophenone, 2,3',4,4',5',6'-hexahydroxybenzophenone and the like; 1,2-quinonediazidesulfonic acid esters of bis-[(poly)hydroxyphenyl]alkanes such as bis(4-hydroxyphenyl)ethane, bis(2,4-dihydroxyphenyl)ethane, 2,2-bis(4-hydroxyphenyl)propane, 2,2-bis(2,4-dihydroxyphenyl)propane, 2,2-bis-(2,3,4-trihydroxyphenyl)propane and the like; 1,2-quinonediazidesulfonic acid esters of (poly)hydroxyphenylalkanes such as 4,4'-

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dihydroxytriphenylmethane, 4,4'4''-trihydroxytriphenylmethane, 4,4'5,5'-tetramethyl-2,2'2''-trihydroxytriphenylmethane, 2,2,5,5'-tetramethyl-4,4',4''-trihydroxytriphenylmethane, 1,1,1-tris(4-hydroxyphenyl)ethane, 1,1-bis(4-hydroxyphenyl)-1-phenylethane, 1,1-bis(4-hydroxyphenyl)-1-(4-[1-(hydroxyphenyl)-1-methylethyl]phenyl)ethane and the like;

5 1,2-quinonediazidesulfonic acid esters of (poly)hydroxyphenylflavans such as 2,4,4-trimethyl-2',4',7-trihydroxy-2-phenylflavan, 2,4,4-trimethyl-2',4',5',6,7-pentahydroxy-2-phenylflavan and the like

Further examples of suitable coatings additives are described in the textbook "Lackaditive" by Johan Bieleman, Wiley-VCH, Weinheim, New York, 1998.

10

The compositions according to the invention are prepared by mixing of the components in apparatus conventional for this purpose.

15 The heat curable compositions according to the invention are outstandingly suitable as coating agents for substrates of any type.

Suitable substrates are metals (preferably metals of groups 8, 9, 10 or 11 of the periodic table, e.g. Au, Ag, Cu), oxidic materials (like glass, quartz, ceramics, SiO₂), insulating materials (e.g. Si₃N₄), semiconductors (e.g. doped Si, doped Ge, and GaAs), metal alloys (e.g. on the basis of Au, Ag, Cu, etc.), semiconductor alloys, polymers (e.g. polyvinylchloride, polyolefines, like polyethylene and polypropylene, polyesters, fluoropolymers, polyamides, polyurethanes, polyalkyl(meth)acrylates, polystyrene, rubber and mixtures and composites thereof), ceramics, glass, paper, wood, cloth, concrete, ceramic, etc.

20

25

The substrate can be a flexible or inflexible solid substrate with a curved or planar geometry, depending on the requirements of the desired application.

30 Coated substrates can be produced, for example, by preparing a heat curable composition according to the invention in form of a solution or suspension. The choice of a solvent and the concentration depends mainly on the type of composition and on the coating process.

The solution or suspension can be uniformly applied to a substrate by methods known to a person skilled in the art. Suitable is the application for example by spreading, spraying, dipping, rolling, brushing, knife coating, whirler coating, curtain coating methods, reverse-roll coating, electrostatic methods, etc.

35

The heat curable composition of the invention may be used as a primer, surfacer, pigmented topcoat or basecoat, or as a clearcoat. It may be used as the sole coating composition or in one or more layers of a multilayer coating. It is also especially suitable for coating pretreated substrates, such as metals with conventional primers, etc. The

40

coating composition may be applied in one step or else in two or more steps, such as in 1, 2 or 3 steps, for example. A further possibility is to apply two or more coating compositions successively, for example, one or more primers in combination with one or more topcoats, so as to give a multicoat - for example, a 2-, 3-, 4- or 5-coat - coating system.

- 5 Between the individual application steps it is possible to carry out drying and/or curing steps. Depending on the nature of the coating composition and of the desired coating, the coating compositions may also be applied wet on wet.

- 10 The amount of composition applied is guided in a conventional way by the desired properties of the treated surface, and is situated typically in the range from 1 to 500 g/m², reckoned as nonvolatile constituents of the coating composition. In the case of a multicoat system the amount of coating composition is typically 1 to 200 g/m² per coat.

- 15 The curing of the epoxy resins is accomplished, preferably, thermally by heating of the composition to a temperature of preferably 5 to 300°C, more preferably 20 to 250°C, even more preferably from 50 to 230°C, and more particularly 80 to 230°C. Which temperature is suitable depends on the particular compound (a), compound (b), and optionally compounds of the composition and on the desired cure rate. A suitable temperature range can be determined in each individual case by the skilled worker on the basis, for example, of simple preliminary tests.

20 Alternatively the curing takes place with microwave induction.

- 25 UV-curing systems are cured by application of actinic radiation such as UV light or electron beams. In the case of dual-cure systems the general approach would be to carry out a UV curing first and then a thermal cure.

- 30 As is known, the photopolymerization of unsaturated compounds can be inhibited by atmospheric oxygen, especially in thin layers. This effect can be diminished by known conventional methods, for example application of a temporary covering layer of polyvinyl alcohol or by (pre-)exposure or (pre-)conditioning under an inert gas. Suitable inert gases are nitrogen, helium, argon, etc. In many cases it is sufficient to reduce the oxygen concentration by a stream of inert gas.

- 35 The exposure of the compositions according to the invention can be effected by means of a large number of the most diverse light sources. Both point light sources and two-dimensional emitters (lamp carpets) are suitable. Examples are: carbon arc lamps, xenon arc lamps, mercury vapour lamps, if appropriate doped with metal halides (metal halide lamps), fluorescent lamps, incandescent argon lamps, electronic flashlights and photographic floodlights. Those lamps are particularly suitable which have a comparatively high radiation intensity in the spectral region from 400 to 480 nm. The distance
40 between the lamp and the image material according to the invention can vary depend-

ing on the application and the type or intensity of the lamp, for example between 2 cm and 150 cm.

5 The compositions according to the invention are particularly useful for the production of a layer of a liquid crystal display. Thus, they can be employed e.g. for producing an overcoat layer of a colour filter or an insulating layer or a dielectric layer of a liquid crystal display.

10 In a special embodiment, the composition according to the invention is used for to form an overcoat layer of a color filter. Color filters are an important part of a liquid crystal display panel and must satisfy various requirements. Of importance are e.g. the heat resistance and chemical resistance of the color filter. Electronic display usually contains a color filter set comprising: a green color filter having a green filter layer a blue color filter having a blue filter layer; a red color filter having a red filter layer (RGB color filters) and optionally a black matrix. To form liquid crystal display panels, a transparent layer (overcoat layer) is to be formed on the color filter and further processed into a transparent electrode. If the transparent electrode layer is deposited after applying the RGB color filter elements and the black matrix, an additional overcoat film as a protective layer can be applied on the color filter layer prior to deposition of the electrode layer. The production of color filters for LCDs is described e.g. in US 5650263, which is incorporated herein by reference.

15 20 To form an overcoat layer of a color filter, usually a thermosetting composition is employed. The composition of the present invention can also be used as a thermosetting composition to form such overcoat layers.

25 Cured films of the compositions of the invention have at least one of the following advantageous properties: excellent in flatness, good hardness, good chemical and/or thermal resistance, good transparency, especially in a visible region, good adhesion to various substrates, suitability for forming transparent conductive films, e.g. an ITO film.

30 It is a demand of protective layers that unnecessary parts of the protective layer, for example on scribing lines for cutting the substrate and on bonding pads of solid image sensors should be easily removable from the substrate (see e.g. JP57-42009-A, JP1-130103-A and JP1-134306-A). Resins that are only cured thermally are not always optimal for this application. Now it was surprisingly found that a thermosetting composition according to the invention that includes photopolymerizable components (dual cure composition), allows to easily remove the unnecessary parts of the protective layer by photolithography.

35 40 The thermosetting compositions including photosensitive components according to the invention are also suitable for manufacturing interlayer insulating layers or dielectric layers in a liquid crystal display including an active matrix type display having a thin film

transistor (TFT) as a switching device, and a passive matrix type without a switching device.

In recent years, liquid crystal displays have, for example, been widely used for pocket-type TV sets and terminal devices for communication by virtue of its small thickness and light weight. A reflection type liquid crystal display without necessity of using a back light is in particular in demand because it is ultra-thin and light-weight, and it can significantly reduce power consumption. However, even if a back light is removed out of a presently available transmission type color liquid crystal display and a light reflection plate is added to a lower surface of the display, it would cause a problem in that the efficiency of utilizing lights is low, and it is not possible to have practical brightness. As a solution to this problem, there have been suggested various reflection type liquid crystal displays for enhancing an efficiency of utilizing lights. For instance, a certain reflection type liquid crystal display is designed to include a pixel electrode having reflection function

The reflection type liquid crystal display includes an insulating substrate and an opposing substrate spaced away from the insulating substrate. A space between the substrates is filled with liquid crystals. A gate electrode is formed on the insulating substrate, and both the gate electrode and the insulating substrate are covered with a gate insulating film. A semiconductor layer is then formed on the gate insulating film above the gate electrode. A source electrode and a drain electrode are also formed on the gate insulating film in contact with the semiconductor layer. The source electrode, the drain electrode, the semiconductor layer, and the gate electrode cooperate with one another to thereby constitute a bottom gate type TFT as a switching device. An interlayer insulating film is formed covering the source electrode, the drain electrode, the semiconductor layer, and the gate insulating film therewith. A contact hole is formed throughout the interlayer insulating film on the drain electrode. A pixel electrode made of aluminum is formed on both the interlayer insulating film and an inner sidewall of the contact hole. The drain electrode of the TFT is eventually in contact with the pixel electrode through the interlayer insulating film. The interlayer insulating layer is generally designed to have a roughened surface by which the pixel electrode acts as a reflection plate which diffuses lights to get a wider angle for viewing (angle of visibility). The reflection type liquid crystal display remarkably enhances an efficiency of using lights by virtue that the pixel electrode acts as a light reflection plate.

In the above-mentioned reflection type liquid crystal display, the interlayer insulating film is designed to have projections and recesses by photolithography. To form and control a fine shape of the projections and recesses in micrometer order for surface roughness and to form contact holes, photolithography methods using positive and negative photoresists are used. For these resists the compositions according to the invention are especially suitable.

The interlayer insulating film may also be used for a transmissive type liquid crystal displays.

5 The thermosetting compositions according to the invention can further be used for manufacturing column spacers in liquid crystal display panels. In liquid crystal display devices, a liquid crystal layer capable of displaying images is generally arranged between a pair of substrates in accordance with a predetermined orientation. Maintenance of a uniform distance between the substrates, that is, maintaining a uniform
10 thickness of the liquid crystal layer, is one factor determining image quality. For this purpose, spacers are disposed in order to keep the thickness of the liquid crystal layer uniform. The distance between the substrates is generally called the "cell thickness". The cell thickness usually represents the thickness of the liquid crystal layer, that is, the distance between two electrodes for applying an electric field to the liquid crystal in a
15 display region.

The spacers have been formed by scattering beads. In recent years, however, spacers have been formed with high positional precision by photolithography using a photosensitive composition. Such a spacer, which is formed by use of a photosensitive composition,
20 is called a photospacer.

Since the properties of light transmitted or reflected through the liquid crystal layer in a liquid crystal display are dependent on the cell gap, the thickness accuracy and uniformity over the pixel array are critical parameters for the performance of the liquid crystal
25 display unit. A method of forming columns in the cell gap as spacers has been developed. In this method, columns of a resin are formed as spacers in the region between the pixel array region and the counter electrode to form a prescribed cell gap. Photosensitive materials having adhesive properties with photolithography are commonly used, for instance, in the manufacturing process of color filters. This method is
30 advantageous compared with the conventional method using spacer beads in the points that location, number and height of the spacers may be controlled freely. In a color liquid crystal display panel, such spacers are formed in the nonimaging area under black matrix of color filter elements. Therefore, the spacers formed using photosensitive compositions do not decrease brightness and optical aperture.

35 Photosensitive compositions for producing protective layer with spacers for color filters are disclosed in JP2000-81701A and dry film type photoresists for spacer materials are also disclosed in JP11-174459A and JP11-174464A. As described in the documents, the photosensitive compositions, liquid and dry film photoresists, are comprising at least an alkaline or acid soluble binder polymer, a radically polymerizable monomer, and a
40 radical initiator. Thermally crosslinkable components such as epoxide and oxetane are additionally included.

The steps to form spacers using a photosensitive composition are as follows:
a photosensitive composition is applied to the substrate, for instance a color filter panel and after the substrate is prebaked, it is exposed to light through a mask. Then, the substrate is developed with a developer and patterned to form the desired spacers. A
5 postbaking is carried out to thermally cure the composition.

The photocurable thermosetting compositions according to the invention are particularly suitable for producing spacers for liquid crystal displays (as described above) and lead to cured films with excellent application properties, e.g. excellent hardness, chemical
10 and/or thermal resistance and good deformation restorability.

The thermosetting compositions including photosensitive components according to the invention are also suitable for manufacturing color filters for a liquid crystal display including an active matrix type display having a TFT as a switching device, and a passive
15 matrix type without a switching device and other devices such as image sensors.

The color filters usually are prepared by forming red, green and blue pixels and optionally a black matrix on a glass substrate. A particularly preferred method of use comprises adding of the coloring matters, dyes and/or pigments of red, green and blue colors to the light-sensitive resin composition of the present invention, coating of the substrate with the composition, drying of the coating with a short heat treatment, pattern-wise exposure of the coating to actinic radiation and subsequent development of the pattern in an aqueous alkaline developer solution and a heat treatment. Thus, by subsequently applying a red, green and blue pigmented coating, in any desired order, on top of each other with this process a color filter layer with red, green and blue color
20 pixels can be produced.
25

Negative or positive resists for manufacturing color filters are disclosed in JP1995-281440, JP1996-334893, JP1997-325483, 1997-197660, JP1995-261015 and WO9418274.
30

The compositions according to the invention can also be used advantageously for the following applications:

Adhesives, for example for electronic or optical materials in electronic devices such as semiconductor IC, semi-conductor devices, printed circuit board, LCD panel, PDP, EL,
35 FED; for bonding between display panel and flexible printed circuit board (FPC), or chip on FPC (COF) and tape carrier package (TCP); for micro-bonding between semiconductor IC and circuit board: for optical component fixation.

Die bonding materials for bonding an electronic component, such as a semiconductor element, and a supporting member, such as a lead frame and an insulating supporting
40 substrate; for example, a dicing / die bonding tape, a lead frame fixing tape and a LOC fixing tape; for hot press bonding of electric components through circuit-interconnecting

hot-melt adhesive films, anisotropic electroconductive adhesives, pressure-sensitive adhesives and adhesive sheets.

Sealants for example for display elements such as liquid crystal panel, plasma display panel, and electroluminescence devices; for opto-electronic semiconductor such as LED or CCD; for electronic parts of semiconductor such as diode, transistor, IC, VLSI; for high-density recording media such as a magneto-optical disk; for solar battery, and optical waveguide.

Insulating materials, for example for electric or electronic parts, such as an insulating layer between circuits and insulators of printed circuit boards; for insulated coils; for wire insulation.

Coating compositions, for example for protective coating, decorative coating, insulating coatings, powder coating, surfacecoating, textile coatings; coating film of conventional organic solvent type paints used as an automobile topcoat paint.

Impregnating compositions, for example in the preparation of adhesives for metals, wood, cement and the like; in the preparation of reinforced composite products, such as laminated products, filament windings, sheet molding compounds (SMC), electrical laminates, molding powders, fluidized bed powders, potting compounds, etc; for electrical high-tension or low-tension components or electronic components; for liquid or solid coating, typically paints, lacquers or powder coating; Impregnating resins or impregnated tapes such as glass fiber impregnated tape.

Laminates e.g. laminating resins for electronic components, and copper-lined laminated sheets.

Molding materials, e.g. as or in a low pressure molding compound.

Casting materials e.g. as or in casting resins for the manufacture of transformers, especially of coil, e.g. for car ignition coils.

Substrates, e.g. substrates for semiconductor connection to be used in mounting a semiconductor element or a semiconductor integrated circuit for a wiring board (i.e. interposer), such as a TAB-type pattern processing tape and an interposer for a BGA package; plastic substrates for displays.

Other uses are for example printing inks, paints, color-proofing materials for printing, lacquers, varnishes, like gloss varnish; potting compounds, dipping resins, especially for electric condensers, matrix resins, especially for encapsulating or impregnating objects, construction materials, lenses, solder resist composition.

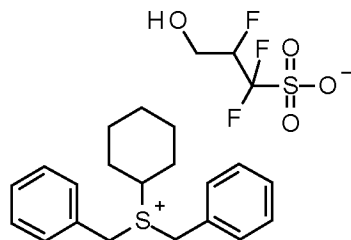
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The examples which follow illustrate the invention in more detail, without restricting the scope to said examples only. Parts and percentages are, as in the remainder of the description and in the claims, by weight, unless stated otherwise. Where alkyl radicals having more than three carbon atoms are referred to in the examples without any mention of specific isomers, the n-isomers are meant in each case.

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Example 1

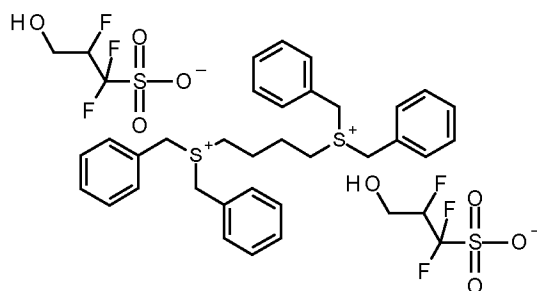
Preparation of S1



To 0.66 g of benzyl alcohol and 0.23 g of cyclohexanethiol are added 1.54 g of methanesulfonic acid at room temperature and stirred for 3.5 hours. The reaction mixture is neutralized with NaHCO₃ aq. solution, and then the aq. layer is washed with t-butyl methyl ether 3 times. To the aq. layer are added 0.44 g of sodium 1,1,2-trifluoro-3-hydroxypropane-1-sulfonate, which is prepared according to WO2011104127, at room temperature, and the reaction mixture is stirred for 30 min. The resulting sulfonium sulfonate is extracted with ethyl acetate. The organic layer is washed with water twice and then concentrated in vacuo. The resulting resin is washed with a mixed solvent of 1,4-dioxane and hexane twice, and 0.68 g of white resin are obtained.

Example 4:

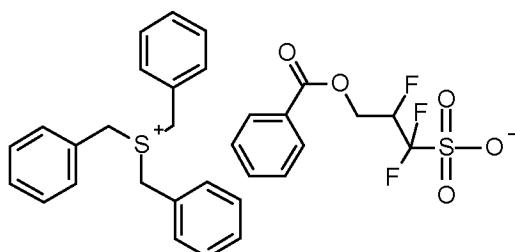
Preparation of S4



To 0.17 g of benzyl alcohol and 0.15 g of 1,4-bis(benzylthio)butane are added 0.58 g of methanesulfonic acid at room temperature and stirred overnight. After neutralizing the reaction mixture with NaHCO₃ aq. solution, the aq. layer is washed with t-butyl methyl ether. 0.25 g of sodium 1,1,2-trifluoro-3-hydroxypropane-1-sulfonate are added to this aq. layer at room temperature, and the reaction mixture is stirred for 1 hour. The resulting sulfonium sulfonate is extracted with ethylacetate and 2-butanone. The organic layer is repeatedly washed with water and then concentrated in vacuo. The resulting resin is washed with t-butyl methyl ether, and 0.26 g of colorless resin are obtained.

Example 17:

Preparation of S17



25 17.1 Preparation of 1,1,2-trifluoro-3-benzoyloxypropane-1-sulfonate

To a suspension of 2.16 g of sodium 1,1,2-trifluoro-3-hydroxypropane-1-sulfonate in 5

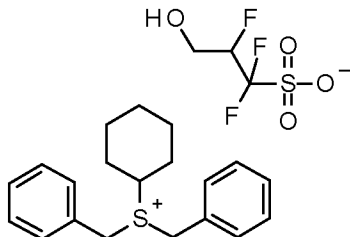
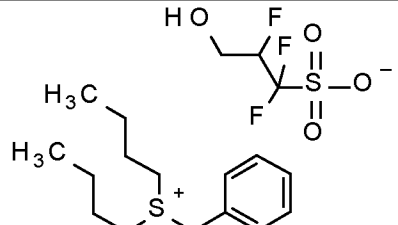
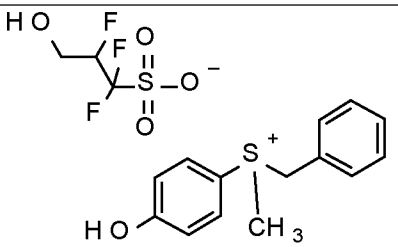
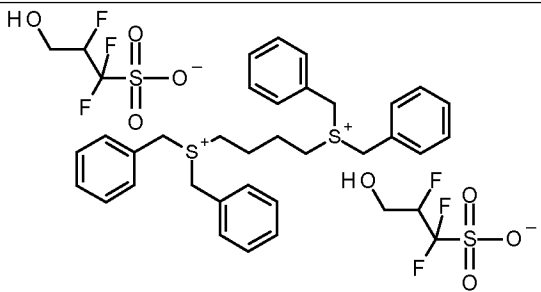
mL of acetonitrile is added 2.81 g of benzoylchloride in 1 mL of acetonitrile and then 2.13 g of triethylamine in 1 mL of acetonitrile dropwise at room temperature. After stirring overnight, the reaction mixture is concentrated, and the residue was washed with t-butyl methyl ether. Water and ethyl acetate are added to this residue, and the organic layer is concentrated. 2.96 g of triethylammonim salt are obtained as colorless oil. ¹H-NMR (DMSO/ TMS, δ ppm), 1.15 (t, 9H), 3.08 (q, 6H), 4.55 (ddd, 1H), 4.89 (dd, 1H), 5.18-5.41 (m, 1H), 7.53 (t, 2H), 7.66 (t, 1H), 7.98 (d, 2H), 8.81 (br s, 1H).

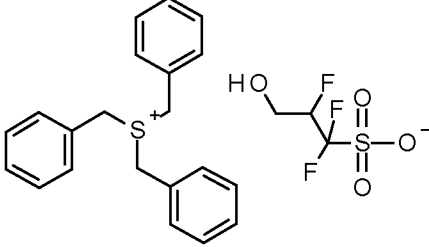
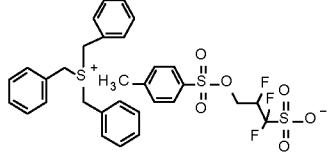
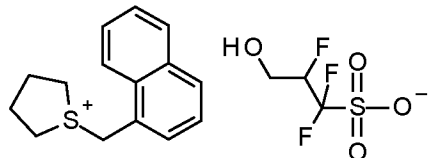
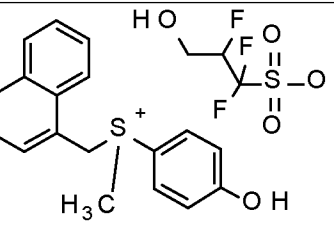
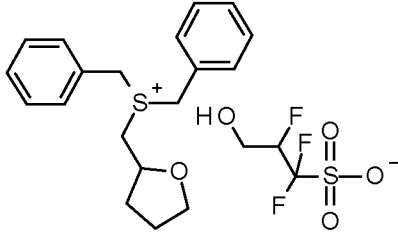
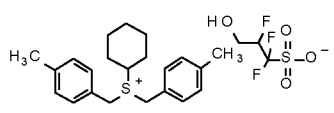
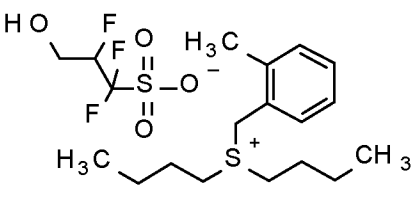
17.2 Preparation of S17

0.80 g of triethylammonim 1,1,2-trifluoro-3-benzoyloxypropane-1-sulfonate are dissolved in water, and this aq. layer is washed with t-butyl methyl ether. To this aq. solution are added 0.81 g of tribenzylsulfonium hydrogensulfonate and then 2 mL of ethyl acetate. After stirring for 1 hour at room temperature, 2-butanone is added, and the organic layer is separated and washed with water. 1.13 g of white solid is obtained after removal of organic solvents in vacuo.

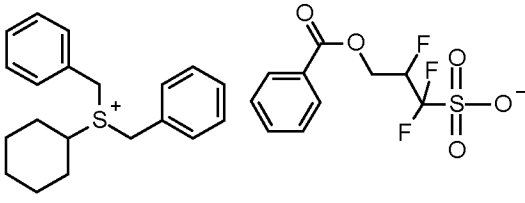
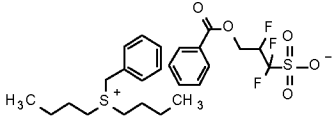
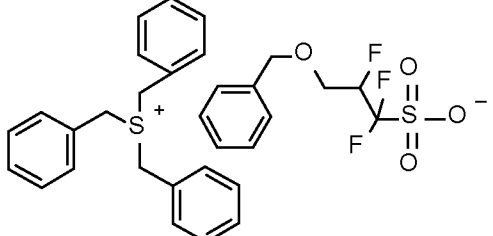
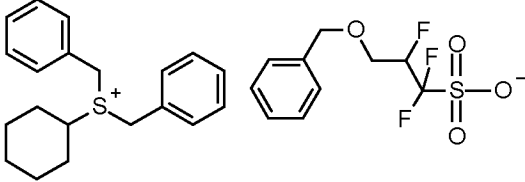
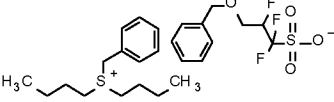
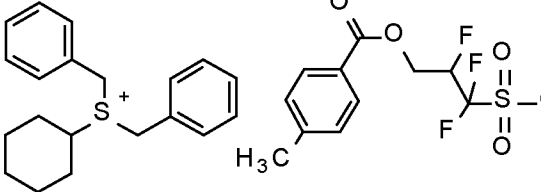
15

The following novel compounds were prepared in a similar manner.

	Sulfonium sulfonates	¹ H NMR solvent / δ (ppm, TMS)
S1		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 3.46-3.61 (m), 3.66 (tt), 4.03 (ddd), 4.68-4.91 (m), 4.68 (d), 4.85 (d), 5.07 (t) 7.11-7.44 (m)
S2		DMSO-d6 / 0.84 (t), 1.26-1.38 (m), 1.46-1.69 (m), 3.19-3.32 (m), 3.46-3.61 (m), 4.03 (ddd), 4.68-4.91 (m), 4.74 (s), 5.06 (t), 7.43-7.54 (m)
S3		DMSO-d6 / 3.24 (s), 3.46-3.61 (m), 4.03 (br dd), 4.68-4.91 (m), 4.81 (d), 4.98 (d), 5.07 (t), 6.96 (d), 7.17 (d), 7.23-7.42 (m), 7.70 (d), 10.78 (br s)
S4		DMSO-d6 / 1.24-1.52 (br m), 2.94-3.16 (br m), 3.46-3.62 (m), 4.04 (br dd), 4.54-4.92 (m), 4.64 (d), 4.75 (d), 5.08 (br s) 7.04-7.64 (m)

	Sulfonium sulfonates	¹ H NMR solvent / δ (ppm, TMS)
S5		DMSO-d6 / 3.47-3.62 (m), 4.04 (ddd), 4.68-4.92 (m), 4.76 (s), 5.07 (t), 7.24-7.37 (m)
S6		DMSO-d6 / 2.41 (s), 4.19 (ddd), 4.64 (ddd), 4.76 (s), 5.00-5.24 (m), 7.24-7.38 (m), 7.48 (d), 7.78 (d)
S7		DMSO-d6 / 2.12-2.24 (m), 2.34-2.46 (m), 3.30-3.62 (m), 4.04 (ddd), 4.68-4.92 (m), 4.98 (s), 5.07 (t), 7.57 (dd), 7.64 (t), 7.71 (t), 7.78 (d), 8.04 (d), 8.06 (d), 8.42 (d)
S8		DMSO-d6 / 3.38 (s), 3.47-3.62 (m), 4.04 (dd), 4.68-4.92 (m), 5.07 (br s), 5.27 (d), 5.52 (d), 6.87 (d), 7.22 (d), 7.37 (dd), 7.56-7.68 (m), 7.95 (d), 7.97 (d), 8.32 (d), 10.72 (s)
S9		DMSO-d6 / 1.43-1.56 (m), 1.69-1.86 (m), 1.88-2.00 (m), 3.35 (dd), 3.46-3.72 (m), 3.94-4.13 (m), 4.68-4.92 (m), 4.74 (d), 4.79 (d), 5.07 (t), 7.27-7.47 (m)
S10		DMSO-d6 / 1.10-1.36 (m), 1.47-1.63 (m), 1.70-1.82 (br d), 1.98-2.08 (br d), 2.28 (s), 3.45-3.63 (m), 4.05 (ddd), 4.61 (d), 4.68-4.92 (m), 4.78 (d), 5.06 (t), 7.19 (d), 7.26 (d)
S11		DMSO-d6 / 0.83 (t), 1.25-1.37 (m), 1.42-1.69 (m), 2.39 (s), 3.22-3.44 (m), 3.45-3.62 (m), 4.03 (ddd), 4.68-4.92 (m), 4.77 (s), 5.06 (t), 7.28 (t), 7.31 (d), 7.37 (t), 7.46 (d)

	Sulfonium sulfonates	¹ H NMR solvent / δ (ppm, TMS)
S12		DMSO-d6 / 1.23 (t), 3.28-3.65 (m), 3.69-3.88 (m), 4.03 (dd), 4.68-4.92 (m), 5.07 (t), 5.20 (d), 5.26 (d), 5.57 (t), 7.58 (dd), 7.64 (d), 7.70 (t), 7.76 (d), 8.05 (d), 8.07 (d), 8.29 (d)
S13		DMSO-d6 / 1.48-1.76 (m), 1.93-2.08 (m), 3.46-3.61 (m), 3.81-3.93 (m), 4.04 (ddd), 4.68-4.91 (m), 4.73 (d), 4.79 (d), 5.06 (t) 7.25-7.47 (m)
S14		DMSO-d6 / 1.43-1.57 (m), 1.71-1.85 (m), 1.89-2.01 (m), 3.33 (dd), 3.46-3.76 (m), 3.85-4.04 (m), 4.04 (ddd), 4.68-4.91 (m), 4.74 (d), 4.79 (d), 5.07 (br s) 7.22-7.50 (m) *Mixture of stereoisomers
S15		DMSO-d6 / 2.07-2.18 (m), 2.29-2.42 (m), 3.46-3.65 (m), 3.78 (dd), 3.86 (dt), 3.94 (dd), 4.04 (ddd), 4.18-4.28 (m), 4.61-4.92 (m), 5.07 (t), 7.24-7.50 (m) *Mixture of stereoisomers
S16		DMSO-d6 / 0.84 (t), 1.26-1.39 (m), 1.46-1.69 (m), 2.41 (s), 3.17-3.30 (m), 4.19 (ddd), 4.64 (dd), 4.74 (s), 5.00-5.25 (m), 7.43-7.53 (m), 7.78 (d)
S17		DMSO-d6 / 4.55 (ddd), 4.76 (s), 4.90 (dd), 5.19-5.41 (m), 7.22-7.38 (m), 7.53 (t), 7.66 (t), 7.98 (d)

	Sulfonium sulfonates	¹ H NMR solvent / δ (ppm, TMS)
S18		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 3.60-3.72 (m), 4.55 (ddd), 4.68 (d), 4.85 (d), 4.90 (dd), 5.19-5.41 (m) 7.11-7.44 (m), 7.53 (t), 7.66 (t), 7.98 (d)
S19		DMSO-d6 / 0.84 (t), 1.26-1.39 (m), 1.46-1.69 (m), 3.17-3.30 (m), 4.54 (ddd), 4.74 (s), 4.90 (dd), 5.18-5.41 (m), 7.41-7.57 (m), 7.67 (t), 7.98 (d)
S20		DMSO-d6 / 3.66 (ddd), 4.12 (dd), 4.49 (d), 4.53 (d), 4.76 (s), 4.90-5.16 (m), 7.22-7.39 (m)
S21		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 3.60-3.72 (m), 4.11 (dd), 4.50 (d), 4.54 (d), 4.69 (d), 4.85 (dd), 4.90-5.16 (m) 7.11-7.44 (m)
S22		DMSO-d6 / 0.84 (t), 1.26-1.39 (m), 1.46-1.69 (m), 3.17-3.30 (m), 3.66 (ddd), 4.11 (dd), 4.50 (d), 4.54 (d), 4.74 (s), 4.90-5.16 (m), 7.22-7.38 (m), 7.41-7.55 (m)
S23		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 2.36 (s), 3.65 (br t), 4.51 (ddd), 4.68 (d), 4.85 (d), 4.86 (dd), 5.12-5.40 (m) 7.11-7.44 (m), 7.86 (d)

	Sulfonium sulfonates	¹ H NMR solvent / δ (ppm, TMS)
S24		DMSO-d6 / 2.04 (s), 4.20 (ddd), 4.65 (dd), 4.76 (s), 4.96-5.20 (m), 7.22-7.38 (m)
S25		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 2.04 (s), 3.66 (tt), 4.21 (ddd), 4.66 (dd), 4.68 (d), 4.85 (d), 4.96-5.20 (m) 7.11-7.44 (m)
S26		DMSO-d6 / 3.22 (s), 4.46 (ddd), 4.82 (dd), 4.76 (s), 5.08-5.32 (m), 7.26-7.38 (m)
S27		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 3.22 (s), 3.66 (tt), 4.46 (ddd), 4.69 (d), 4.73-4.90 (dd), 4.86 (d), 5.08-5.32 (m), 7.11-7.44 (m)
S28		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 2.41 (s), 3.66 (tt), 4.17 (ddd), 4.57-4.72 (dd), 4.69 (d), 4.85 (d), 5.00-5.25 (m), 7.11-7.44 (m), 7.48 (d), 7.78 (d)
S29		DMSO-d6 / 1.12-1.40 (m), 1.50-1.66 (m), 1.71-1.85 (br d), 2.00-2.14 (br d), 3.66 (tt), 4.24 (ddd), 4.68 (dd), 4.69 (d), 4.85 (d), 5.00-5.25 (m), 7.11-7.44 (m), 7.68 (t), 7.80 (t), 7.91 (d)

Application examples

Example A1: Thermal curing tests of epoxy formulation

An epoxy formulation is prepared by mixing:

- 5 25.0 parts by weight poly[(o-cresyl glycidyl ether)-co-formaldehyde] (Sigma-Aldrich)
 75.0 parts by weight propylene glycol monomethyl ether acetate
 0.5 parts by weight sulfonium sulfonate according to the examples

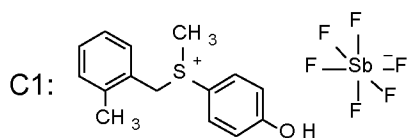
10 The sulfonium sulfonate to be tested is added to a solution of poly[(o-cresyl glycidyl ether)-co-formaldehyde] and mixed. The mixture is applied to a silicon wafer using a spin coater (1H-DX2, MIKASA). The solvent is removed by heating at 80°C for 2 min in a convection oven. The thickness of the dry film is approximately 1.2 μm. The coating is further baked at 150°C for 60 min or 180 °C for 60 min. The conversion of the epoxy group in baking is determined by measuring the IR absorption at 910 cm⁻¹ with a FT-IR spectrometer (FT-720, HORIBA) before and after baking. The higher the conversion,
 15 the more active is the tested sulfonium sulfonate. The results of the tests are given in table 2.

20 The formulations comprising the compounds of the comparative examples 1 and 2 were processed in the same manner as described above, except that the content of C2 in the formulation instead of 0.5 part by weight was 1 part by weight.

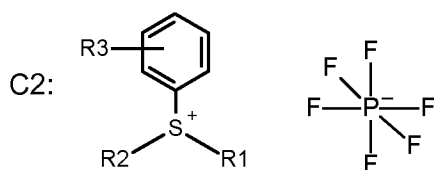
Table 2

Compound	Epoxy conversion (%)	
	150 °C for 60 min	180 °C for 60 min
S1	94.4	100.0
S2	93.8	99.0
S3	95.4	98.3
S4	94.2	100.0
S5	95.0	100.0
S6	97.4	99.6
S7	98.1	99.0
S8	92.6	99.5
S9	92.2	99.5
S10	94.8	99.7
S11	96.6	100.0
S12	95.5	100.0
S13	94.3	100.0
S14	93.9	99.5
S15	95.5	99.6
S16	82.9	99.2
S17	96.8	99.7
S18	97.7	99.7

Compound	Epoxy conversion (%)	
	150 °C for 60 min	180 °C for 60 min
S19	97.7	99.2
S20	91.3	99.6
S21	90.4	98.8
S22	90.8	98.6
S23	97.5	99.1
S24	98.0	100.0
S25	97.1	100.0
S26	98.8	98.8
S27	100.0	98.7
S28	100.0	99.7
S29	98.8	99.5
C1	80.2	88.1
C2	16.1	20.9



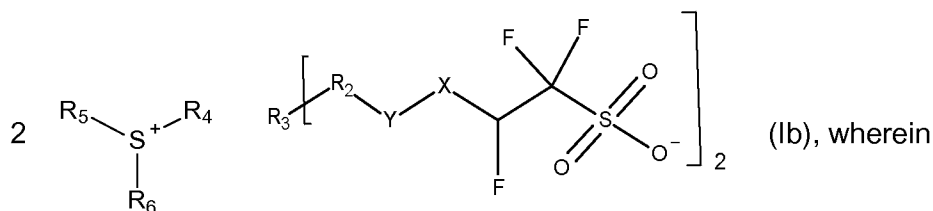
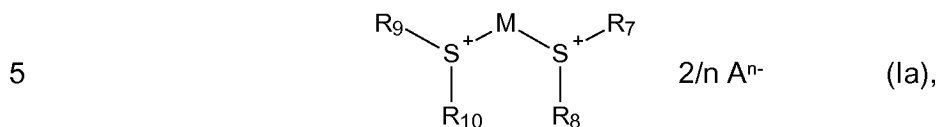
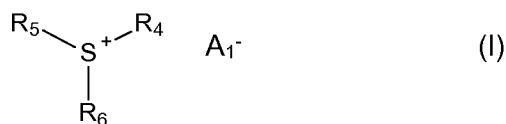
San-Aid SI-80, product of Sanshin Chemical Industry Co., Ltd



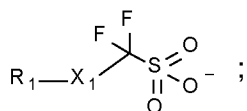
San-Aid SI-110L, product of Sanshin Chemical Industry Co., Ltd

Patent Claims

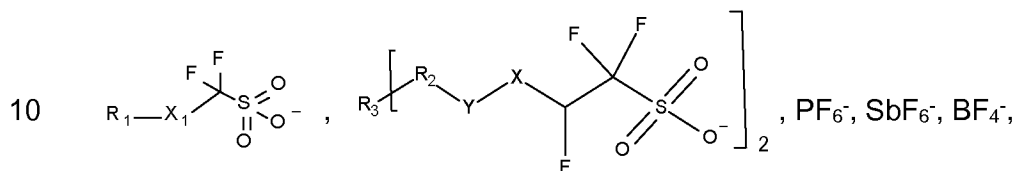
1. A compound of the formula I, Ia or Ib



A_1^- is an anion selected from the group consisting of $\text{R}_1-\text{Y}-\text{X}-\text{C}(\text{F})_2-\text{S}(\text{O})_2\text{O}^-$ and

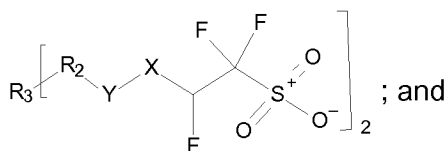


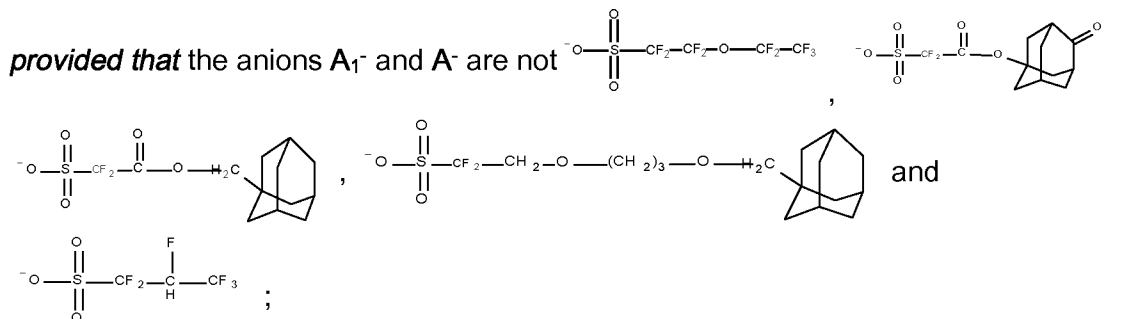
A^- is an anion selected from the group consisting of $\text{R}_1-\text{Y}-\text{X}-\text{C}(\text{F})_2-\text{S}(\text{O})_2\text{O}^-$,



tetrakis(pentafluorophenyl)borate, fluoroalkylphosphate, pentafluorobenzenesulfonate, nitrobenzenesulfonate, di(alkoxycarbonyl)benzenesulfonate, perfluoroalkanesulfonate, difluoromethanedisulfonate, alkylsulfonate, tris(trifluoromethanesulfonyl)methide, bis(perfluoroalkanesulfonyl)imide or 1,1,2,2,3,3-hexafluoropropane-1,3-disulfonimide;

15 **provided that** at least one anion A^- is $\text{R}_1-\text{Y}-\text{X}-\text{C}(\text{F})_2-\text{S}(\text{O})_2\text{O}^-$, $\text{R}_1-\text{X}_1-\text{C}(\text{F})_2-\text{S}(\text{O})_2\text{O}^-$ or



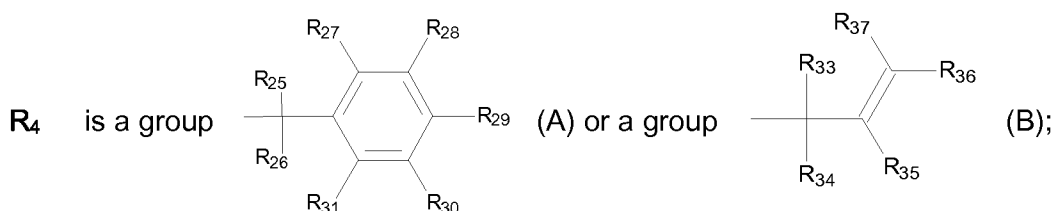


- n is 1 or 2;
- 5 X is C_1 - C_4 alkylene or CO;
- X_1 is CH_2 , CO, O, S, CF_2O , SO_2 , SO_2O , SO_2N or $(CO)O$;
- Y is O, $O(CO)$, $O(CO)O$, $O(CO)NR_{11}$, $O(CO)NR_{11}(CO)$, OSO_2 , $O(CS)$, or $O(CS)NR_{11}$, in which for each of these the oxygen atom is directly bound to X; or is NR_{11} , S, $NR_{11}(CO)O$, $NR_{11}(CS)O$, in which the N- or S-atom is directly bound to X;
- 10 R_1 is hydrogen, C_1 - C_{18} alkyl, C_2 - C_{18} alkyl which is interrupted by one or more of O, S, NR_{14} , CO, $O(CO)$ or $NR_{14}(CO)$, or is phenyl- C_1 - C_3 -alkyl or C_1 - C_{10} haloalkyl, wherein said C_1 - C_{18} alkyl, interrupted C_2 - C_{18} alkyl, phenyl- C_1 - C_3 -alkyl or C_1 - C_{10} haloalkyl are unsubstituted or are substituted by one or more identical or different Z_1 ;
- or R_1 is C_2 - C_{12} alkenyl or C_2 - C_{18} alkenyl which is interrupted by one or more of O, S,
- 15 NR_{14} , CO, $O(CO)$, $NR_{14}(CO)$ or Z_3 , wherein said uninterrupted or interrupted C_2 - C_{12} alkenyl is unsubstituted or substituted by one or more identical or different Z_1 ;
- or R_1 is C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl, wherein said C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl is unsubstituted or substituted by one or more identical or different Z_1 and wherein said unsubstituted
- 20 or substituted C_3 - C_{30} cycloalkyl, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkyl or C_4 - C_{30} cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{14} , CO, $O(CO)$ or $NR_{14}(CO)$;
- or R_1 is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, fluorenyl or C_3 - C_{20} heteroaryl wherein said phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, fluorenyl or C_3 - C_{20} heteroaryl are unsubstituted or are substituted by one or more identical
- 25 or different Z_2 ;
- or R_1 is $NR_{12}R_{13}$ or a monovalent C_{17} - C_{50} hydrocarbon group of steroid structure which may contain one or more heteroatoms;
- Z_3 is phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene, wherein said phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene are unsubstituted or substituted by one or more
- 30 identical or different Z_1 ;
- R_2 and R_3 independently of each other are C_1 - C_{10} haloalkylene, C_1 - C_{10} haloalkylene substituted by one or more identical or different Z_1 ;
- 35 or R_2 and R_3 are C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 - C_{30} cycloalkenylene wherein said C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 -

C_{30} cycloalkenylene is uninterrupted or interrupted by one or more identical or different O, S, NR_{14} , CO, O(CO) or NR_{14} (CO) and wherein said uninterrupted or interrupted C_1 - C_{18} alkylene, C_3 - C_{30} cycloalkylene, C_3 - C_{30} cycloalkyl- C_1 - C_{18} alkylene, C_2 - C_{12} alkenylene or C_4 - C_{30} cycloalkenylene is unsubstituted or substituted by one or more identical or different Z_1 ;

or R_2 and R_3 are phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene, wherein said phenylene, naphthylene, anthracylene, phenanthrylene, biphenylene or C_3 - C_{20} heteroarylene is unsubstituted or substituted by one or more identical or different Z_2 ;

or R_2 and R_3 independently of each other are a direct bond, provided that R_2 and R_3 are not both simultaneously a direct bond;



R_5 and R_6 independently of one another are unsubstituted C_1 - C_{20} alkyl, C_1 - C_{20} alkyl substituted by one or more identical or different R_{2a} ,

C_2 - C_{20} alkyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said interrupted C_2 - C_{20} alkyl optionally is substituted by one or more identical or different R_{2a} , C_2 - C_{20} alkenyl, C_2 - C_{20} alkenyl substituted by one or more identical or different R_{2a} , wherein said unsubstituted or substituted C_2 - C_{20} alkenyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),

or R_5 and R_6 are C_2 - C_{20} alkynyl, C_2 - C_{20} alkynyl substituted by one or more identical or different R_{2a} , wherein said unsubstituted or substituted C_2 - C_{20} alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),

or R_5 and R_6 are C_3 - C_{20} cycloalkyl, C_3 - C_{20} cycloalkyl interrupted by one or more CO, and optionally substituted by one or more identical or different radicals R_{2b} ,

or R_5 and R_6 are C_3 - C_{20} heterocycloalkyl, C_3 - C_{20} heterocycloalkyl interrupted by one or more CO and optionally substituted by one or more identical or different radicals R_{2b} , or R_5 and R_6 are C_6 - C_{20} aryl, C_6 - C_{20} aryl substituted by one or more identical or different R_{2c} ,

or R_5 and R_6 are C_3 - C_{20} heteroaryl, C_3 - C_{20} heteroaryl substituted by one or more identical or different R_{2c} ;

or

R_4 and R_5 or R_4 and R_6 together form a straight-chain C_2 - C_6 alkylene, straight-chain C_2 - C_6 alkenylene or a $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$, wherein said C_2 - C_6 alkylene, C_2 - C_6 alkenylene and the alkylene moiety of $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$ optionally are substituted by one or more identical or different radicals R_{32} and wherein said unsubstituted or substituted C_2 - C_6 alkylene, C_2 - C_6 alkenylene and the alkylene moiety of $(CH_2)_a$ - C_6H_4 -(CH_2) $_b$ optionally are interrupted by one or more non-adjacent O, S, C(O) or N(R_N);

or

- R₅ and R₆** together form a straight-chain C₂-C₆alkylene, a straight-chain C₂-C₆alkenylene, or a straight-chain (CH₂)_c-C₆H₄-(CH₂)_d, wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is substituted by one or more identical or different radicals R₃₂ and wherein said C₂-C₆alkylene,
- 5 C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is fused to 1 or 2 phenyl rings; and wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- a** and **b** are an integer from 0 to 10 and the sum of a and b is 1 to 10;
- 10 **c** and **d** are an integer from 0 to 10 and the sum of c and d is 1 to 10;
- R_{2a}** is F, Cl, Br, I, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₃-C₂₀cycloalkyl, C₃-C₂₀cycloalkyl substituted by one or more identical or different R_{2ab}, wherein the unsubstituted or substituted C₃-C₂₀cycloalkyl optionally is interrupted by one or more CO,
- 15 or R_{2a} is C₃-C₂₀heterocycloalkyl, C₃-C₂₀heterocycloalkyl substituted by one or more identical or different R_{2ab}, wherein the unsubstituted or substituted C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO,
- or R_{2a} is C₃-C₂₀heteroaryl or C₆-C₁₀aryl, where said C₃-C₂₀heteroaryl or C₆-C₁₀aryl optionally are substituted by one or more identical or different R_{2ac};
- 20 **R_{2ab}** is F, Cl, Br, I, C₁-C₁₂-alkyl, C₁-C₁₂-haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄;
- R_{2ac}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄;
- R_{2b}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂,
- 25 CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl where said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2ac};
- R_{2c}** is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, phenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally are interrupted by one or more CO;
- 30 **R₇, R₈, R₉ and R₁₀** independently of one another are C₁-C₂₀alkyl, C₂-C₂₀alkyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), substituted by one or more identical or different R_{2a}, wherein said C₁-C₂₀alkyl or interrupted C₂-C₂₀alkyl optionally is substituted by one or more identical or different R_{2a};
- or R₇, R₈, R₉ and R₁₀ are C₂-C₂₀alkenyl, C₂-C₂₀alkenyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C₂-C₂₀alkenyl or interrupted C₂-C₂₀alkenyl optionally is substituted by one or more identical or different R_{2a};
- 35 or R₇, R₈, R₉ and R₁₀ are C₂-C₂₀alkynyl, C₂-C₂₀alkynyl interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C₂-C₂₀alkynyl or interrupted C₂-C₂₀alkynyl optionally is substituted by one or more identical or different R_{2a};
- 40 or R₇, R₈, R₉ and R₁₀ are C₃-C₂₀cycloalkyl, C₃-C₂₀cycloalkyl interrupted by one or more CO, wherein said C₃-C₂₀cycloalkyl or interrupted C₃-C₂₀cycloalkyl optionally is substituted by one or more identical or different R_{2b};

- or R₇, R₈, R₉ and R₁₀ are C₃-C₂₀heterocycloalkyl, C₃-C₂₀heterocycloalkyl interrupted by one or more CO, wherein said C₃-C₂₀heterocycloalkyl or interrupted C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
- 5 or R₇, R₈, R₉ and R₁₀ are C₆-C₂₀aryl or C₃-C₂₀heteroaryl, wherein said C₆-C₂₀aryl and C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
- or
- R₇ and R₈ and/or R₉ and R₁₀ together form a straight-chain C₂-C₆alkylene, a straight-chain C₂-C₆alkenylene or a straight-chain (CH₂)_c-C₆H₄-(CH₂)_d, wherein said
- 10 C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of -(CH₂)_c-C₆H₄-(CH₂)_d optionally is substituted by one or more identical or different R₃₂ and wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is fused to 1 or 2 phenyl rings, and wherein said C₂-C₆alkylene, C₂-C₆alkenylene and the alkylene moiety of (CH₂)_c-C₆H₄-(CH₂)_d optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 15 **M** is C₁-C₂₀alkylene, C₂-C₂₀alkenylene, C₂-C₂₀alkynylene, wherein said C₁-C₂₀alkylene, C₂-C₂₀alkenylene or C₂-C₂₀alkynylene optionally is substituted by one or more identical or different R_{Ma}, and wherein said unsubstituted or substituted C₁-C₂₀alkylene, C₂-C₂₀alkenylene or C₂-C₂₀alkynylene optionally is interrupted by one or more identical or different non-adjacent R_{Mi};
- 20 or **M** is C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene, wherein said C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene optionally is interrupted by one or more CO, and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkylene or C₃-C₂₀heterocycloalkylene optionally is substituted by one or more identical or different R_{Mb};
- 25 or **M** is C₆-C₂₀arylene or C₃-C₂₀heteroarylene, wherein said C₆-C₂₀arylene or C₃-C₂₀heteroarylene optionally is substituted by one or more identical or different R_{Mc};
- R_{Mi}** is O, S, C(O), OC(O) or N(R_N),
- or **R_{Mi}** is C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene, wherein said C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene,
- 30 O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene optionally is interrupted by one or more CO groups and wherein said uninterrupted or interrupted C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene, O-C₃-C₂₀cycloalkylene-O or C₃-C₂₀heterocycloalkylene optionally is substituted by one or more identical or different R_{Mib};
- or **R_{Mi}** is C₆-C₂₀arylene, O-C₆-C₂₀arylene, O-C₆-C₂₀arylene-O, S-C₆-C₂₀arylene, S-C₆-C₂₀arylene-S or C₃-C₂₀heteroarylene, wherein said is C₆-C₂₀arylene, O-C₆-C₂₀arylene,
- 35 O-C₆-C₂₀arylene-O, S-C₆-C₂₀arylene, S-C₆-C₂₀arylene-S or C₃-C₂₀heteroarylene optionally is substituted by one or more R_{Mib};
- R_{Ma}** is F, Cl, Br, I, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl wherein said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by
- 40 one or more identical or different radicals selected from C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄;

- R_{Mb} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄ or phenyl;
- R_{Mb} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, C₆-C₁₀aryl or C₃-C₂₀heteroaryl wherein said C₆-C₁₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different radicals selected from C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ and CONR₂₃R₂₄;
- R_{Mc} is F, Cl, Br, I, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂ or CONR₂₃R₂₄, phenyl, C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₁₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO;
- R_{11} is hydrogen, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl; or R_{11} is C₂-C₁₈alkyl which is interrupted by one or more of O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);
- or R_{11} is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);
- or R_{11} is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxycarbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl; wherein the C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, C₄-C₃₀cycloalkenyl, phenyl-C₁-C₃-alkyl, interrupted C₂-C₁₈alkyl, interrupted C₃-C₃₀cycloalkyl, interrupted C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl, interrupted C₄-C₃₀cycloalkenyl, phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxycarbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl are unsubstituted or substituted one or more identical or different Z₁;
- or R_1 and R_{11} , together with the nitrogen atom to which R_{11} is attached, form a 5-, 6- or 7-membered ring which optionally is interrupted by one or more O, NR_{11a} or CO;
- R_{12} and R_{13} independently of each other are hydrogen, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;
- or R_{12} and R_{13} are C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl are unsubstituted or substituted by one or more identical or different Z₁;
- or R_{12} and R_{13} independently of each other are (CO)R₂₁, (CO)OR₂₁ or Ar which is unsubstituted or substituted by one or more identical or different Z₁;
- or R_{12} and R_{13} , together with the nitrogen atom to which they are attached, form a 5-, 6- or 7-membered ring which optionally is interrupted by one or more O, NR_{11a} or CO;

- R_{11a}** is hydrogen, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more of O, S, CO or O(CO), wherein said C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;
- 5 or R_{11a} is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, CO or O(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl is unsubstituted or substituted by one or more identical or different Z₁;
- 10 or R_{11a} is phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, C₃-C₂₀heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxycarbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl, wherein said phenyl, naphthyl, anthracyl, phenanthryl, biphenyl, C₃-C₂₀heteroaryl, C₁-C₁₈alkanoyl, benzoyl, C₂-C₁₈alkoxycarbonyl, phenoxycarbonyl, C₁-C₁₈alkylsulfonyl or phenylsulfonyl is unsubstituted or substituted one or more identical or different Z₂;
- 15 **R₁₄** is hydrogen, Ar, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or C₂-C₁₈alkyl which is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO), wherein said Ar, C₁-C₁₀haloalkyl, C₂-C₁₂alkenyl, phenyl-C₁-C₃-alkyl, C₁-C₁₈alkyl or interrupted C₂-C₁₈alkyl is unsubstituted or substituted by one or more identical or different Z₁;
- 20 or R₁₄ is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO) and wherein said uninterrupted or interrupted C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl is unsubstituted or substituted by one or more identical or different Z₁;
- 25 **Ar** is phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl or heteroaryl, wherein said phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl or heteroaryl are unsubstituted or substituted one or more identical or different Z₂;
- 30 **Z₁** is Ar, OH, C₁-C₁₈alkyl, C₁-C₁₀haloalkyl, phenyl-C₁-C₃-alkyl, C₃-C₃₀cycloalkyl, halogen, NO₂, CN, C₁-C₁₈alkoxy, phenoxy, phenoxycarbonyl, phenylthio, phenylthiocarbonyl, NR₁₂R₁₃, C₁-C₁₂alkylthio, C₂-C₁₈alkoxycarbonyl, C₂-C₁₀haloalkanoyl, halobenzoyl, C₁-C₁₈alkylsulfonyl, phenylsulfonyl, (4-methylphenyl)sulfonyl, C₁-C₁₈alkylsulfonyloxy, phenylsulfonyloxy, (4-methylphenyl)sulfonyloxy, C₁-C₁₈alkanoyl, C₁-C₁₈alkanoyloxy, benzoyl and/or by benzoyloxy;
- 35 **Z₂** is C₁-C₁₈alkyl, C₂-C₁₈alkyl which is interrupted by one or more of O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);
- 40 or Z₂ is C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl, wherein said C₃-C₃₀cycloalkyl, C₃-C₃₀cycloalkyl-C₁-C₁₈alkyl or C₄-C₃₀cycloalkenyl optionally is interrupted by one or more identical or different O, S, NR_{11a}, CO, O(CO) or NR_{11a}(CO);

- or Z_2 is C_1 - C_{10} haloalkyl, C_2 - C_{12} alkenyl, phenyl- C_1 - C_3 -alkyl, halogen, NO_2 , CN , $(CO)R_{21}$, $(CO)OR_{22}$, $(CO)NR_{12}R_{13}$, $O(CO)R_{21}$, $O(CO)OR_{22}$, $O(CO)NR_{12}R_{13}$, $NR_{11a}(CO)R_{21}$, $NR_{11a}(CO)OR_{21}$, $NR_{11a}(CO)NR_{12}R_{13}$, OR_{20} , $NR_{12}R_{13}$, SR_{11a} , phenyl, biphenyl, fluorenyl, naphthyl, anthracyl, phenanthryl and/or heteroaryl;
- 5 R_{19} and R_{20} independently of one another are hydrogen, C_1 - C_{20} alkyl, C_2 - C_{12} alkenyl, C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally are interrupted by one or more CO;
or R_{19} and R_{20} are C_2 - C_{20} alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
- 10 or R_{19} and R_{20} are C_1 - C_8 -alkyl substituted by one or more identical or different R_{19a} ;
or R_{19} and R_{20} are $-(CH_2CH_2O)_mH$, $-(CH_2CH_2O)_m(CO)-(C_1-C_8-alkyl)$, C_2 - C_8 -alkanoyl, C_2 - C_8 -haloalkanoyl, C_3 - C_6 -alkenoyl, benzoyl or benzoyl which is substituted by one or more identical or different F, Cl, Br, I, C_1 - C_6 -alkyl, OH or C_1 - C_4 -alkoxy;
or R_{19} and R_{20} are phenyl, naphthyl, both of which optionally are substituted by one or more identical or different R_{19c} ;
- 15 or R_{19} and R_{20} are phenyl or naphthyl which forms a 5- or 6-membered ring via the phenyl ring to which SR_{19} or OR_{20} , respectively, is attached via a single bond, C_1 - C_4 alkylene, O, S, CO or NR_{23} ;
 m is 1-20;
- 20 R_{19a} is F, Cl, Br, I, OH, SH, CN, C_3 - C_{10} cycloalkyl, C_3 - C_{20} heterocycloalkyl, phenyl, C_3 - C_6 alkenoxy, $-OCH_2CH_2CN$, $-OCH_2CH_2(CO)O(C_1-C_8alkyl)$, $-O(CO)-(C_1-C_8alkyl)$, $-O(CO)$ -phenyl, $-(CO)OH$ or $-(CO)O(C_1-C_8alkyl)$;
 R_{19c} is F, Cl, Br, I, C_1 - C_{12} alkyl, C_1 - C_{12} haloalkyl, C_1 - C_{12} alkoxy, phenyl- C_1 - C_3 alkyloxy, phenoxy, C_1 - C_{12} alkylsulfanyl, phenylsulfanyl, $-(CO)O(C_1-C_8alkyl)$, $(CO)N(C_1-C_8alkyl)_2$ or
- 25 phenyl;
 R_{21} is hydrogen, C_1 - C_{20} alkyl, C_2 - C_{12} alkenyl, C_1 - C_{20} -alkyl which is interrupted by one or more non-adjacent O, S, CO or N(R_N);
or R_{21} is C_1 - C_8 alkyl substituted by one or more identical or different R_{21a} ,
or R_{21} is $-(CH_2CH_2O)_mH$, $-(CH_2CH_2O)_m(CO)-(C_1-C_8-alkyl)$, C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally are interrupted by one or more CO;
- 30 or R_{21} is C_6 - C_{20} aryl or C_3 - C_{20} heteroaryl, both of which optionally are substituted by one or more radicals identical or different R_{19c} ;
 R_{21a} is F, Cl, Br, I, OH, SH, CN, phenyl, C_3 - C_6 alkenoxy, $-OCH_2CH_2CN$,
35 $-OCH_2CH_2(CO)O(C_1-C_8alkyl)$, $-O(CO)-(C_1-C_8alkyl)$, $-O(CO)$ -phenyl, $-(CO)OH$ or $-(CO)O(C_1-C_8alkyl)$;
- R_{22} is hydrogen, C_1 - C_{20} alkyl, C_2 - C_{12} alkenyl, C_2 - C_{20} alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),
or R_{22} is C_1 - C_8 alkyl substituted by one or more identical or different R_{22a} ,
- 40 or R_{22} is $-(CH_2CH_2O)_mH$, $-(CH_2CH_2O)_m(CO)-(C_1-C_8alkyl)$, C_3 - C_{10} cycloalkyl, C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{10} cycloalkyl, C_3 - C_{20} heterocycloalkyl optionally are interrupted by one or more CO;

- or R_{22} is phenyl or naphthyl, both of which optionally are substituted by one or more identical or different R_{19c} ;
- R_{22a} is F, Cl, Br, I, OH, SH, CN, C_3 - C_6 alkenoxy, $-OCH_2CH_2CN$,
 $-OCH_2CH_2(CO)O(C_1-C_8alkyl)$, $-O(CO)-(C_1-C_8alkyl)$, $-O(CO)-phenyl$, $-(CO)OH$,
5 $-(CO)O(C_1-C_8-alkyl)$, phenyl or naphthyl, wherein said phenyl or naphthyl optionally are substituted by one or more identical or different R_{19c} ;
- R_{23} and R_{24} independently of one another are hydrogen, OR_{20} , C_1 - $C_{20}alkyl$, C_2 - $C_{12}alkenyl$, C_2 - $C_{20}alkyl$ which is interrupted by one or more non-adjacent O, S, C(O) or $N(R_N)$;
- 10 or R_{23} and R_{24} are C_1 - C_8 -alkyl substituted by one or more identical or different R_{23a} ;
or R_{23} and R_{24} are $-(CH_2CH_2O)_mH$, $-(CH_2CH_2O)_m(CO)-(C_1-C_8alkyl)$, C_2 - C_8 alkanoyl, C_2 - C_8 -haloalkanoyl, C_3 - C_6 -alkenoyl, benzoyl, benzoyl which is substituted by one or more identical or different F, Cl, Br, I, C_1 - C_6 alkyl, OH or C_1 - C_4 alkoxy;
- or R_{23} and R_{24} are C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally are interrupted by one or more CO;
- 15 or R_{23} and R_{24} are phenyl or naphthyl both of which optionally are substituted by one or more identical or different R_{19c} ;
- R_{23a} is F, Cl, Br, I, OH, SH, CN, phenyl, C_3 - C_6 alkenoxy, $-OCH_2CH_2CN$,
 $-OCH_2CH_2(CO)O(C_1-C_8alkyl)$, $-O(CO)-(C_1-C_8alkyl)$, $-O(CO)-phenyl$, $-(CO)OH$ or
20 $-(CO)O(C_1-C_8alkyl)$;
- or
- R_{23} and R_{24} together form a C_2 - C_5 alkylene group, which optionally is interrupted by one or more non-adjacent O, S, C(O) or $N(R_N)$;
- R_{25} and R_{26} independently of one another are hydrogen, F, Cl, Br, I, CN, NO_2 , SR_{19} ,
25 OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$,
 C_1 - $C_{20}alkyl$, C_2 - $C_{20}alkyl$ which is interrupted by one or more non-adjacent O, S, C(O) or $N(R_N)$ and wherein said uninterrupted C_1 - $C_{20}alkyl$ or interrupted C_2 - $C_{20}alkyl$ optionally is substituted by one or more identical or different R_{2a} ;
- or R_{25} and R_{26} are C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is interrupted by one or more CO and wherein said uninterrupted or interrupted C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is substituted by one or more identical or different R_{2b} ;
- 30 or R_{25} and R_{26} are C_6 - $C_{20}aryl$ or C_3 - C_{20} heteroaryl, wherein said C_6 - $C_{20}aryl$ or C_3 - C_{20} heteroaryl optionally is substituted by one or more identical or different R_{2c} ;
- 35 R_{27} , R_{28} , R_{29} , R_{30} and R_{31} independently of one another are hydrogen, F, Cl, Br, I, CN, NO_2 , SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$,
 C_1 - $C_{20}alkyl$, C_2 - $C_{20}alkyl$ which is interrupted by one or more non-adjacent O, S, C(O) or $N(R_N)$, wherein said C_1 - $C_{20}alkyl$ or interrupted C_2 - $C_{20}alkyl$ optionally is substituted one or more identical or different R_{2a} ;
- 40 or R_{27} , R_{28} , R_{29} , R_{30} and R_{31} are C_2 - $C_{20}alkenyl$ or C_2 - $C_{20}alkynyl$, wherein said C_2 - $C_{20}alkenyl$ or C_2 - $C_{20}alkynyl$ optionally are substituted one or more identical or different

- R_{2a} and wherein said unsubstituted or substituted C₂-C₂₀alkenyl or C₂-C₂₀alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
 or R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more
 5 CO and wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2b};
 or R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are C₆-C₂₀aryl or C₃-C₂₀heteroaryl, wherein said C₆-C₂₀aryl or C₃-C₂₀heteroaryl optionally is substituted by one or more identical or different R_{2c};
 or
 10 two radicals R₂₇ and R₂₈, R₂₈ and R₂₉, R₂₉ and R₃₀ and/or R₃₀ and R₃₁ together form a straight-chain C₂-C₆alkylene or a straight-chain C₂-C₆alkenylene, wherein said C₂-C₆alkylene or C₂-C₆alkenylene optionally is substituted by one or more identical or different R₃₂ and wherein said unsubstituted or substituted C₂-C₆alkenylene optionally is fused to 1 or 2 C₆-C₁₀aryl rings and wherein said unsubstituted or substituted, unfused
 15 or fused C₂-C₆alkenylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);
 or
 R₂₅ and R₂₇ together form C₂-C₆alkylene, wherein said C₂-C₆alkylene optionally is substituted by one or more R₃₂ and wherein said unsubstituted or substituted
 20 C₂-C₆alkylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N),
 or
 R₂₅ and R₂₇ together form 1,2-phenylene, wherein said 1,2-phenylene optionally is substituted by one or more identical or different R₃₂;
 25 **R₃₂** is F, Cl, Br, I, CN, NO₂, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₁-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl;
 or R₃₂ is C₂-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said uninterrupted C₁-C₂₀alkyl, C₂-C₂₀alkenyl, C₂-C₂₀alkynyl or said interrupted C₂-C₂₀alkyl, C₂-C₂₀alkenyl or C₂-C₂₀alkynyl
 30 optionally is substituted one or more identical or different R_{32a},
 or R₃₂ is C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl, wherein said C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said interrupted or uninterrupted C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{32b};
 35 or R₃₂ is C₆-C₂₀aryl or C₃-C₂₀heteroaryl, both of which optionally are substituted by one or more identical or different R_{32c};
R_{32a} is F, Cl, Br, I, CN, SR₁₉, OR₂₀, COR₂₁, COOR₂₂, CONR₂₃R₂₄, C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl wherein C₃-C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is interrupted by one or more CO and wherein said uninterrupted or interrupted C₃-
 40 C₂₀cycloalkyl or C₃-C₂₀heterocycloalkyl optionally is substituted by one or more identical or different R_{2ab};

or R_{32a} is phenyl or phenyl which is substituted by one or more identical or different R_{2ac} ;

R_{32b} is F, Cl, Br, I, C_1 - C_{12} alkyl, C_1 - C_{12} haloalkyl, CN, SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$, phenyl or phenyl which is substituted by one or more identical or different R_{2ac} ;

R_{32c} is F, Cl, Br, I, C_1 - C_{12} alkyl, C_1 - C_{12} haloalkyl, CN, NO_2 , SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$, phenyl, C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is interrupted by one or more CO;

R_N is hydrogen, C_1 - C_{20} alkyl, C_1 - C_{10} alkanoyl, C_6 - C_{10} aroyl, C_1 - C_{20} alkylsulfonyl, C_2 - C_{20} alkenylsulfonyl, C_6 - C_{10} arylsulfonyl, C_6 - C_{10} aryl, C_3 - C_{20} heteroaryl, C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl wherein said C_3 - C_{10} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally are interrupted by one or more CO;

R_{33} and R_{34} independently of one another are hydrogen, F, Cl, Br, I, CN, NO_2 , SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$, C_1 - C_{20} alkyl, C_2 - C_{20} alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C_1 - C_{20} alkyl or interrupted C_2 - C_{20} alkyl optionally is substituted by one or more R_{2a} ;

or R_{33} and R_{34} are C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl, where said C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is interrupted by one or more CO and wherein said C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is substituted by one or more identical or different R_{2b} ;

or R_{33} and R_{34} are C_6 - C_{20} aryl or C_3 - C_{20} heteroaryl, wherein C_6 - C_{20} aryl or C_3 - C_{20} heteroaryl optionally is substituted by one or more identical or different R_{2c} ;

R_{35} , R_{36} and R_{37} independently of one another are hydrogen, F, Cl, Br, I, CN, NO_2 , SR_{19} , OR_{20} , COR_{21} , $COOR_{22}$, $CONR_{23}R_{24}$, C_1 - C_{20} alkyl, C_2 - C_{20} alkyl which is interrupted by one or more non-adjacent O, S, C(O) or N(R_N), wherein said C_1 - C_{20} alkyl or interrupted C_2 - C_{20} alkyl optionally is substituted by one or more R_{2a} ;

or R_{35} , R_{36} and R_{37} are C_2 - C_{20} alkenyl or C_2 - C_{20} alkynyl, wherein said C_2 - C_{20} alkenyl or C_2 - C_{20} alkynyl optionally is substituted by one or more identical or different R_{2a} and wherein said unsubstituted or substituted C_2 - C_{20} alkenyl or C_2 - C_{20} alkynyl optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);

or R_{35} , R_{36} and R_{37} are C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl, wherein said C_3 - C_{20} cycloalkyl or C_3 - C_{20} heterocycloalkyl optionally is substituted by one or more identical or different R_{2b} ;

or R_{35} , R_{36} and R_{37} are C_6 - C_{20} aryl or C_3 - C_{20} heteroaryl, wherein optionally is substituted by one or more identical or different R_{2c} ;

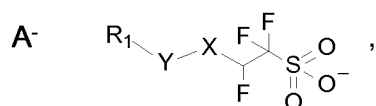
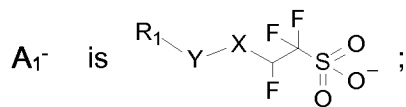
or

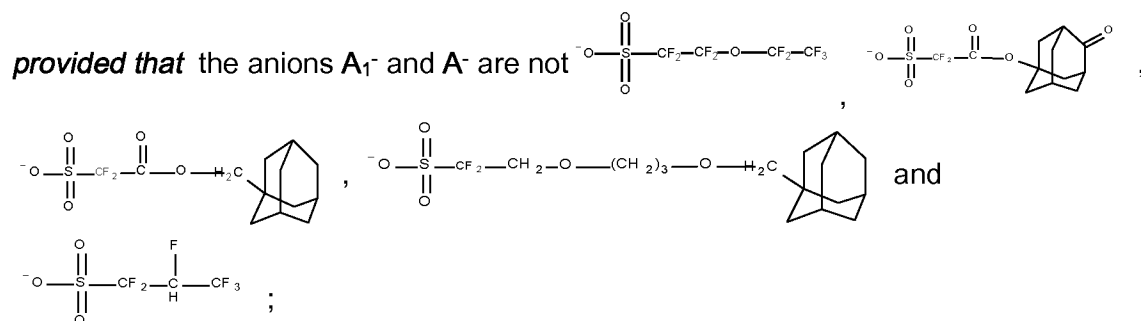
R_{35} and R_{36} together form straight-chain C_2 - C_6 alkylene or a straight-chain C_2 - C_6 alkenylene, wherein said C_2 - C_6 alkylene or C_2 - C_6 alkenylene optionally is substituted by one or more identical or different R_{32} and wherein said C_2 - C_6 alkylene or C_2 - C_6 alkenylene optionally is interrupted by one or more non-adjacent O, S, C(O) or N(R_N);

or

two radicals R_{33} and R_{35} , R_{33} and R_{37} , R_{34} and R_{35} and/or R_{34} and R_{37} together form straight-chain C_2 - C_6 alkylene or C_2 - C_6 alkenylene, wherein said C_2 - C_6 alkylene or C_2 - C_6 alkenylene optionally is substituted by one or more identical or different R_{32} and wherein said unsubstituted or substituted C_2 - C_6 alkylene optionally is interrupted by one or more non-adjacent groups O, S, C(O), C(O)O, C(O)N(R_N) or N(R_N).

2. A compound of the formula I or Ia according to claim 1, wherein



10 *provided that* the anions A_1^- and A^- are not 

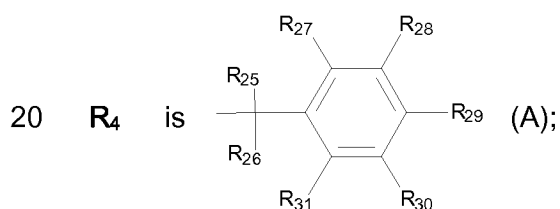
n is 2;

X is methylene or CO;

15 Y is O, O(CO) or OSO₂, in which for each of these the oxygen atom is directly bound to X;

R_1 is hydrogen, C_1 - C_{18} alkyl, is phenyl- C_1 - C_3 -alkyl

or R_1 is phenyl which is unsubstituted or are substituted by one or more identical or different Z_2 ;



R_5 is unsubstituted C_1 - C_{20} alkyl, C_1 - C_{20} alkyl substituted by one or more identical or different R_{2a} ,

C_3 - C_{20} cycloalkyl, C_6 - C_{20} aryl or C_6 - C_{20} aryl substituted by one or more identical or different R_{2c} ;

25 R_6 is unsubstituted C_1 - C_{20} alkyl, C_1 - C_{20} alkyl substituted by one or more identical or different R_{2a} , C_6 - C_{20} aryl, C_6 - C_{20} aryl substituted by one or more identical or different R_{2c} ; or R_5 and R_6 together form a straight-chain C_2 - C_6 alkylene;

R_{2a} is OR₂₀, C_3 - C_{20} heterocycloalkyl or C_6 - C_{10} aryl;

R_{2c} is OR₂₀;

30 R_7 , R_8 , R_9 and R_{10} independently of one another are C_1 - C_{20} alkyl;

- M is C₁-C₂₀alkylene;
Z₂ is C₁-C₁₈alkyl;
R₂₀ is hydrogen;
R₂₅ and R₂₆ are hydrogen; and
5 R₂₇, R₂₈, R₂₉, R₃₀ and R₃₁ are hydrogen; or
two radicals R₃₀ and R₃₁ together form a straight-chain C₂-C₆alkenylene.
3. A heat-curable composition comprising
10 (a) at least one compound which is capable of undergoing cationic polymerization;
and
(b) at least one compound of the formula I, Ia or Ib as defined in claim 1.
4. The heat-curable composition according to claim 3, where the compound which is
15 capable of undergoing cationic polymerization has at least one group selected from an epoxy group, oxetane group and vinyl ether group.
5. The heat-curable composition according to claim 3, where the compound which is
capable of undergoing cationic polymerization is an epoxy resin.
- 20 6. The heat-curable composition according to anyone of claims 3-5, comprising at least
one further component selected from solvent, reactive diluents, photoinitiators, photoacid
generators, pigments, dispersants, ethylenically unsaturated compounds, binder
being different from compounds (a) and different from ethylenically unsaturated com-
pounds, sensitizer, thermal curing promoters being different from compounds of formu-
25 la I, Ia and Ib, further additives and mixtures.
7. A method for curing a cationic polymerizable composition, which method comprises
applying a composition comprising
30 (a) at least one compound which is capable of undergoing cationic polymerization;
and
(b) at least one sulfonium compound selected from compounds of the formula I, Ia
and Ib as defined in claim 1,
to a substrate and exposing the composition to treatment with heat.
- 35 8. The use of the compounds of the formula I, Ia or Ib as thermal acid generator com-
pound.
9. The use of a composition as defined in any of claims 3-5 for the production of a layer
or a component of a flat panel display.
40
10. The use according to claim 9, wherein the flat panel display is a liquid crystal display, OLED display or plasma display panel.

11. The use according to claim 9 for producing an overcoat layer of a colour filter or an insulating layer or a dielectric layer.
- 5 12. The use according to claim 9 for producing pigmented and nonpigmented paints, printing inks, printing plates, adhesives, dental compositions or gel coats.
13. The method according to claim 7 for the production of a layer or a component of a flat panel display.
- 10 14. The method according to claim 7 for producing an overcoat layer of a colour filter or an insulating layer or a dielectric layer.
- 15 15. A coated substrate which is coated on at least one surface with a composition according to claim 3.