



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : E21B 49/08, G01N 1/12</p>	<p>A1</p>	<p>(11) International Publication Number: <b>WO 91/12411</b> (43) International Publication Date: 22 August 1991 (22.08.91)</p>
<p>(21) International Application Number: PCT/GB91/00224 (22) International Filing Date: 14 February 1991 (14.02.91)</p> <p>(30) Priority data: 9003467.9 15 February 1990 (15.02.90) GB</p> <p>(71) Applicant (for all designated States except US): OILPHASE SAMPLING SERVICES LIMITED [GB/GB]; ODS Base, Greenbank Crescent, East Tullos, Aberdeen AB1 4BG (GB).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only) : MASSIE, Keith, James [GB/GB]; 38 Beechgrove Terrace, Aberdeen AB2 4DR (GB). MCGILVRAY, James, Andrew [GB/GB]; 50 Rosemount Place, Aberdeen AB2 4XB (GB). BROWN, Jonathan, Webster [GB/GB]; 20 Richmond Terrace, Aberdeen AB2 4RL (GB).</p>		<p>(74) Agent: PACITTI, Pierpaolo, A., M., E.; Murgitroyd and Company, Mitchell House, 333 Bath Street, Glasgow G2 4ER (GB).</p> <p>(81) Designated States: AT (European patent), AU, BE (European patent), BR, CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), NO, SE (European patent), US.</p> <p><b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: WELL FLUID SAMPLING TOOL AND WELL FLUID SAMPLING METHOD</p>		
<p>(57) Abstract</p> <p>A well fluid sampling tool and method for retrieving single-phase hydrocarbon samples from deep wells. The sampling tool is lowered to the required depth, an internal sample chamber is opened to admit well fluid at a controlled rate, and the sample chamber is then automatically sealed. The well fluid sample is immediately subjected to a high pressure to keep the sample in its original single-phase form until it can be analysed. The sample is pressurised by a hydraulically-driven floating piston powered by high-pressure gas acting on another floating piston. Once sampling is initiated, e.g. by an internal clock, the entire sequence is automatic. Also disclosed is a sample transfer container for securing the pressurised sample from the tool and maintaining it in single-phase form during transport to an analytical laboratory. This invention avoids the disadvantages arising from phase separation of hydrocarbon well fluid samples.</p> <div data-bbox="1133 1249 1332 2011" style="float: right;"> </div>		

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1 "Well Fluid Sampling Tool and Well Fluid Sampling  
2 Method"

3

4 This invention relates to a well fluid sampling tool  
5 and to a well fluid sampling method.

6

7 Hydrocarbon fluids (oil and gas) are found in  
8 geological reservoirs wherein they are contained at a  
9 high pressure (relative to ambient atmospheric  
10 pressure), and usually also at an elevated temperature  
11 (relevant to ambient atmospheric temperature). At such  
12 pressures, the gas is dissolved in the oil such that  
13 the reservoir fluid initially exists as a single-phase  
14 fluid, but the reservoir fluid will release dissolved  
15 gas to form a two-phase fluid with separate gas and oil  
16 components if the reservoir fluid has its initial  
17 pressure sufficiently reduced towards ambient  
18 atmospheric pressure. Also, the initial relatively  
19 high temperature of the reservoir fluid results in  
20 volumetric contraction of a given mass of fluid as it  
21 cools toward ambient atmospheric temperature if  
22 withdrawn from the well.

23

24 When hydrocarbon exploration wells are drilled and  
25 hydrocarbon fluids are found, a well fluid test is

1 usually performed. This test usually involves flowing  
2 the well fluid to surface, mutually separating the oil  
3 and the gas in a separator, separately measuring the  
4 oil and gas flow rates, and then flaring the products.

5  
6 It is also desirable to take samples of the oil and gas  
7 for chemical and physical analysis. Such samples of  
8 reservoir fluid are collected as early as possible in  
9 the life of a reservoir, and are analysed in specialist  
10 laboratories. The information which this provides is  
11 vital in the planning and development of hydrocarbon  
12 fields and for assessing their viability and monitoring  
13 their performance.

14  
15 There are two ways of collecting these samples:-

- 16  
17 1. Bottom Hole Sampling of the fluid directly from  
18 the reservoir, and  
19  
20 2. Surface Recombination Sampling of the fluid at the  
21 surface.

22  
23 In Bottom Hole Sampling (BHS) a special sampling tool  
24 is run into the wall to trap a sample of the reservoir  
25 fluid present in the well bore. Provided the well  
26 pressure at the sampling depth is above the "Bubble  
27 Point Pressure" of the reservoir fluid, all the gas  
28 will be dissolved in the oil, and the sample will be a  
29 single-phase fluid representative of the reservoir  
30 fluid, ie an aliquot.

31  
32 Surface Recombination Sampling (SRS) involves  
33 collecting separate oil and gas samples from the  
34 surface production facility (eg from the gas/oil  
35 separator). These samples are recombined in the

1 correct proportions at the analytical laboratory to  
2 create a composite fluid which is intended to be  
3 representative of the reservoir fluid, ie a re-formed  
4 aliquot.

5

6 Several BHS tools are currently available commercially,  
7 which function by a common principle of operation.

8

9 A typical BHS tool is run into the well to tap a sample  
10 of reservoir fluid at the required depth by controlled  
11 opening of an internal chamber to admit reservoir  
12 fluid, followed by sealing of the sample-holding  
13 chamber after admission of predetermined volume of  
14 fluid. The tool is then retrieved from the well and  
15 the sample is transferred from the tool to a sample  
16 bottle for shipment to the analytical laboratory. As  
17 the tool is retrieved from the well, its temperature  
18 drops and the fluid sample shrinks causing the sample  
19 pressure to drop. This pressure drop occurs because  
20 the sample-holding chamber within the typical BHS tool  
21 has a fixed volume after the sample is trapped.  
22 Usually the sample pressure falls below the Bubble  
23 Point Pressure, allowing gas to break out of solution.  
24 This means the sample is now in two phases, a liquid  
25 phase and a gas phase, instead of in single-phase form  
26 as it was before the pressure dropped. In order  
27 successfully to transfer the sample from the tool to  
28 the sample bottle, it is necessary to re-pressurise the  
29 sample sufficiently to force the free gas back into  
30 solution, recreating a single-phase sample. This  
31 recombination is a lengthy procedure and thus  
32 expensive.

33

34 The phase changes which the sample experiences may also  
35 cause the precipitation of compounds previously

1 dissolved in the well fluid, some of which cannot be  
2 re-dissolved by re-pressurisation. The absence of  
3 these compounds in the re-formed aliquot renders  
4 certain analyses meaningless.

5  
6 A means by which a well fluid sample could be  
7 collected, retrieved and transferred in single-phase  
8 form, without a pressure-induced phase change, would  
9 mitigate these problems. Not only would time spent  
10 recombining two-phase sample back to single phase be  
11 saved, but pressure-sensitive compounds would remain  
12 dissolved, allowing more accurate analyses to be  
13 performed on the sample.

14  
15 According to a first aspect of the present invention  
16 there is provided a well fluid sampling tool comprising  
17 a variable-volume sample chamber and pressurisation  
18 means for pressurising a well-fluid sample held within  
19 said sample chamber to maintain said well fluid sample  
20 in single-phase form.

21  
22 Said pressurisation means preferably comprises a  
23 reservoir of compressed gas.

24  
25 Said tool preferably comprises valve means for  
26 controlling admission of well fluid into said sample  
27 chamber and for subsequently applying pressurisation  
28 thereto.

29  
30 Said sample chamber is preferably provided with a  
31 variable volume by forming one end of said sample  
32 chamber as a floating piston subjected, in use of the  
33 tool, on one side thereof to the pressure of sampled  
34 well fluid and on the other side thereof to the  
35 pressure of said pressurisation means.

1 According to a second aspect of the present invention  
2 there is provided a well fluid sampling tool, said tool  
3 comprising a first cylinder, said first cylinder  
4 containing a first floating piston and a limit valve  
5 disposed at mutually different locations along the  
6 longitudinal axis of said first cylinder, said first  
7 floating piston being slidingly sealed to said first  
8 cylinder, said limit valve being movable by contact  
9 with said first floating piston between an open  
10 condition and a closed condition, said first floating  
11 piston and said limit valve dividing said first  
12 cylinder into a sample chamber having a variable  
13 internal volume, a dashpot chamber, and a  
14 pressurisation chamber intermediate said sample chamber  
15 and said dashpot chamber, adjacent ends of said sample  
16 chamber and said pressurisation chamber being defined  
17 by said first floating piston, adjacent ends of said  
18 pressurisation chamber and said dashpot chamber being  
19 defined by said limit valve, said first floating piston  
20 being bi-directionally movable along said first  
21 cylinder under the influence of the difference between  
22 fluid pressure in said sample chamber and fluid  
23 pressure in said pressurisation chamber, said sample  
24 chamber having a well fluid inlet port at an end of  
25 said sample chamber remote from said pressurisation  
26 chamber for admission of a sample of well fluid to said  
27 sample chamber, a well fluid sample inlet valve  
28 controllably movable selectively to open or close said  
29 inlet port, a second cylinder containing a second  
30 floating piston slidingly sealed thereto and dividing  
31 said second cylinder into a pressure transmitting  
32 chamber and a pressurisation reservoir for containing  
33 an elastic pressurisation source, a pressurisation  
34 control valve linking said second pressure transmitting  
35 chamber in said cylinder to said pressurisation chamber

1 in said first cylinder, said limit valve, said inlet  
2 valve, and said pressurisation control valve being  
3 mutually linked for conjoint cascade operation, a  
4 regulator valve for controllably discharging fluid from  
5 said dashpot chamber, and regulator valve control means  
6 for actuating said regulator valve substantially at a  
7 predetermined time, whereby in operation of said tool  
8 wherein said tool is primed for well fluid sampling  
9 operation by said regulator valve being closed, said  
10 limit valve being opened to link said dashpot chamber  
11 and said pressurisation chamber, said inlet valve being  
12 opened, said pressurisation control valve being closed,  
13 said first floating piston being located in said first  
14 cylinder to be adjacent said well fluid inlet port to  
15 initialise the sample chamber volume at a minimum, said  
16 pressure transmitting chamber and said initially linked  
17 dashpot and pressurisation chambers each being  
18 substantially filled with a substantially  
19 incompressible hydraulic fluid, and said pressurisation  
20 reservoir being charged with an elastic pressurisation  
21 source having an initial pressure at least equal to the  
22 pressure of well fluid to be sampled, then when said  
23 tool is lowered down a well to a location where well  
24 fluid is to be sampled and upon said regulator valve  
25 control means opening said regulator valve controllably  
26 to discharge said hydraulic fluid from said dashpot  
27 chamber, the inherent pressure of reservoir fluid in  
28 said well causes well fluid to enter said sample  
29 chamber through said inlet port and so displace said  
30 first floating piston to accommodate incoming well  
31 fluid by enlarging the internal volume of said sample  
32 chamber at a rate controlled by the discharge of said  
33 hydraulic fluid from said pressurisation chamber  
34 through said limit valve, said dashpot chamber and said  
35 regulator valve, until said first floating piston



1 reduces the internal volume of said pressurisation  
2 chamber to a minimum and contacts said limit valve to  
3 close said limit valve, then close said inlet valve and  
4 complete the intake of well fluid to said sample  
5 chamber, complete discharge of hydraulic fluid from  
6 said dashpot chamber and open said pressurisation  
7 control valve such that said elastic pressurisation  
8 source is now coupled through said second floating  
9 piston and the hydraulic fluid in said pressure  
10 transmitting and pressurisation chambers to apply  
11 pressurisation to said first floating piston in a  
12 manner tending to counteract thermal shrinkage of the  
13 sampled well fluid during cooling thereof by  
14 corresponding reduction of the internal volume of said  
15 sample chamber arising from pressurisation-induced  
16 movement of said first floating piston, to maintain  
17 said sampled well fluid in single-phase form.

18

19 Said elastic pressurisation source preferably is in the  
20 form of a compressed gas, the gas preferably being  
21 nitrogen.

22

23 The tool preferably comprises an air chamber linked  
24 through said regulator valve to said dashpot chamber,  
25 said air chamber receiving said hydraulic fluid  
26 discharged through said regulator valve from said  
27 dashpot chamber in use of said tool.

28

29 Said regulator valve control means may comprise any  
30 suitable arrangement for opening said regulator valve  
31 substantially at a predetermined time, for example a  
32 signal receiving means for receiving an actuating  
33 signal transmitted at the time of sampling from the  
34 surface above the well whose fluid is being sampled,  
35 but said regulator valve control means preferably

1 comprises a clock or other timing device comprised  
2 within the tool and pre-settable at the surface prior to  
3 downwell deployment of the initialised tool.

4

5 Said limit valve is preferably in the form of an  
6 annular member and a plug member, said annular member  
7 being slidably sealed to said first cylinder, said  
8 annular member being initially located in said first  
9 cylinder between said first floating piston and said  
10 plug member, said annular member being movable by  
11 contact with said first floating piston into sealed  
12 contact with said plug member to close said limit  
13 valve. Said plug member is preferably linked through a  
14 link member to said inlet valve and to said  
15 pressurisation control valve to provide said mutual  
16 linkage thereof for conjoint cascade operation, said  
17 link member forming a combined mechanical force  
18 transmitting linkage and hydraulic conduit, said  
19 hydraulic conduit hydraulically linking said  
20 pressurisation control valve and said pressurisation  
21 chamber.

22

23 Said pressurisation control valve is preferably in the  
24 form of a pressure-balanced spool valve.

25

26 According to a third aspect of the present invention  
27 there is provided a well fluid sampling method, said  
28 method comprising the steps of providing a well fluid  
29 sampling tool comprising a sample chamber, lowering  
30 said tool down a well to a location where well fluid is  
31 to be sampled, admitting a sample of well fluid into  
32 said sample chamber and then sealing said sample  
33 chamber, and applying pressurisation to said sample in  
34 a manner tending to counteract thermal shrinkage of the  
35 sampled well fluid during cooling thereof while raising

1 of the tool and sample up the well, to maintain said  
2 sampled well fluid in single-phase form.

3

4 Said method preferably comprises the steps of providing  
5 said tool in a form wherein said sample chamber has a  
6 variable internal volume, and applying pressurisation  
7 to said sample in a manner tending to reduce the  
8 internal volume of said sample chamber.

9

10 Said pressurisation is preferably applied by  
11 hydraulically transmitting the internal pressure of a  
12 reservoir of compressed gas comprised within said tool.

13

14 According to a fourth aspect of the present invention  
15 there is provided a well fluid sample transfer  
16 container for transferring a single-phase well fluid  
17 sample obtained by use of the well fluid sampling tool  
18 according to the first or third aspects of the present  
19 invention or by use of the well fluid sampling method  
20 according to the second aspect of the present  
21 invention, said container comprising a sample chamber  
22 having a variable internal volume defined at one end  
23 thereof by a first floating piston, a pressurisation  
24 reservoir having a variable internal volume defined at  
25 one end thereof by a second floating piston, the  
26 variable volume intermediate said first and second  
27 floating pistons constituting a pressure transmitting  
28 volume, externally controllable hydraulic fluid  
29 inlet/outlet valve means connected with said pressure  
30 transmitting volume for controlled admission and  
31 discharge of a substantially incompressible hydraulic  
32 fluid to or from said pressure transmitting volume in  
33 use of said container, externally controllable sampled  
34 well fluid inlet/outlet valve means connected with said  
35 sample chamber at an end thereof remote from said end

1 defined by said first floating piston for controlled  
2 admission and discharge of sampled well fluid to or  
3 from said sample chamber in use of said container, and  
4 externally controlled elastic pressurisation fluid  
5 inlet/outlet valve means connected with said  
6 pressurisation reservoir at an end thereof remote from  
7 said end defined by said second floating piston for  
8 controlled admission and discharge of elastic  
9 pressurisation fluid to or from said pressurisation  
10 reservoir in use of said container.

11

12 Said first and second floating pistons may both be  
13 contained in and slidingly sealed to a common cylinder  
14 comprised in said container or, alternatively, said  
15 first and second floating pistons may each be contained  
16 in and slidingly sealed to a respective cylinder, both  
17 said cylinders being comprised in said container and  
18 mutually hydraulically linked.

19

20 Said sample chamber preferably contains a sample  
21 agitator, which may comprise an annulus axially movable  
22 within said sample chamber, said annulus and said first  
23 floating piston preferably being shaped and dimensioned  
24 for mutual nesting substantially without intervening  
25 volume to minimise dead volume of said sample chamber  
26 as the internal volume of said sample chamber is  
27 reduced to a minimum.

28

29 Embodiments of the invention will now be described by  
30 way of example, with reference to the accompanying  
31 drawings wherein:-

32

33 Figs 1 - 5 schematically depict a first embodiment  
34 of well fluid sampling tool in accordance with the  
35 invention, in various successive stages of its

1 utilisation;  
2 Fig. 6 is a longitudinal section of the first  
3 embodiment, illustrating structural details  
4 thereof;  
5 Fig. 7 is a longitudinal section of a first  
6 embodiment of sampled well fluid transfer  
7 container in accordance with the invention;  
8 Figs 8 - 11 illustrate the transfer container of  
9 Fig. 7 in various successive stages of its  
10 utilisation;  
11 Figs 12 - 14 illustrate a second embodiment of  
12 well fluid sampling tool in accordance with the  
13 invention, in various successive stages of its  
14 utilisation;  
15 Fig. 15 is a longitudinal section of a second  
16 embodiment of sampled well fluid transfer  
17 container in accordance with the invention.  
18 Fig. 16 is a longitudinal section of a modified  
19 form of a regulator valve and its  
20 actuating/release mechanism;  
21 Fig. 17 repeats the lower part of Fig. 16 to an  
22 enlarged scale; and  
23 Fig. 18 is a longitudinal section of a modified  
24 clock mechanism.

25  
26 Referring first to Fig. 1 (and cross-referring to Figs  
27 2 - 5 where noted), this schematically depicts a first  
28 embodiment of well fluid sampling tool 10 in accordance  
29 with the present invention, the tool 10 being shown in  
30 Fig. 1 in its initialised state ready for deployment  
31 downwell.

32  
33 The tool 10 comprises an elongated and externally  
34 cylindrical casing 12 formed at its lower end with a  
35 tapered nose 14. The upper end of the casing 12 is

1 formed with a fishing neck 16 and a screw-threaded  
2 coupling half 18 by which the tool 10 may be attached  
3 to a wireline (not shown) or other suitable means for  
4 lowering and raising the tool 10 in a hydrocarbon well  
5 whose fluid is to be sampled.

6

7 The tool casing 12 is hollow and has various internal  
8 cavities which respectively define a first cylinder 20,  
9 a second cylinder 22, and an air chamber 24.

10

11 The first cylinder 20 is longitudinally divided by a  
12 first floating piston 26 and a limit valve assembly 28.  
13 The term "limit valve" is used by analogy with the term  
14 "limit switch" for an electromechanical switch assembly  
15 whose state (electrically closed/electrically open) is  
16 changed over by mechanical contact with a moving  
17 article. In the tool 10, the limit valve assembly 28  
18 comprises an annular valve member 30 and a plug valve  
19 member 32. The annular valve member 30 is slidingly  
20 sealed to the bore of the first cylinder 20. When the  
21 annular valve member 30 is moved up the first cylinder  
22 20 (in a manner detailed below) to encircle the plug  
23 members 32 ( as subsequently depicted in Fig. 3), the  
24 valve member 30 and 32 become mutually sealed to close  
25 off the bore of the cylinder 20. The limit valve  
26 assembly 28 is thus changed over from its hydraulically  
27 open state as shown in Fig. 1 to its hydraulically  
28 closed state as shown in Fig. 3. (The function of the  
29 limit valve assembly 28 in use of the tool 10 will be  
30 detailed subsequent to the following description of the  
31 remaining structure of the tool 10).

32

33 A hollow tubular pull-rod 34 extends down the axis of  
34 the first cylinder 20 from the plug valve member 32 to  
35 a sample inlet control valve member 36. The tool

1 casing 12 has a ring of well fluid inlet ports 38 near  
2 the lower end of the first cylinder 20, and admission  
3 of well fluid in through these ports 38 can be shut off  
4 by raising the inlet control valve member 36 from its  
5 inlet-opening position shown in Figs 1 and 2 to its  
6 inlet-closing position shown in Figs 3 and 4 (as will  
7 subsequently be detailed).

8

9 The inlet control valve member 36 is hollow and forms  
10 the annular armature of a pressurisation control valve  
11 40 having a central static spool 42 set in the lower  
12 end of the first cylinder 20 for a purpose to be  
13 detailed below.

14

15 The pull-rod 34 mechanically links the limit valve  
16 assembly 28 with the inlet control valve member 36 (and  
17 hence with the pressurisation control valve 40) for  
18 conjoint cascade operation in a manner detailed below.  
19 The hollow bore 44 of the pull-rod 34 hydraulically  
20 links one side (the upper end) of the pressurisation  
21 control valve 40 (within the hollow dual-function valve  
22 member 36) to lateral ports 46 immediately below the  
23 plug valve member 32 for a purpose detailed below.

24

25 The first floating piston 26 has the form of an annulus  
26 in order to accommodate the pull-rod 34, and is  
27 slidingly sealed both to the exterior of the pull-rod  
28 34 and to the bore of the first cylinder 20.

29

30 The first cylinder 20 is longitudinally divided into  
31 three variable-volume chambers by means of the first  
32 floating piston 26 and the limit valve assembly 28, as  
33 will now be detailed.

34

35 A variable-volume sample chamber 50 is defined between

1 the underside of the first floating piston 26 and the  
2 upper end of the inlet control valve member 36 (which  
3 is effectively level with the inlet ports 38 when the  
4 valve member 36 is in its inlet-opening condition).

5 The variable-volume sample chamber 50 is shown with its  
6 internal volume substantially zero in Fig. 1, at a  
7 maximum in Fig. 4, and at two different intermediate  
8 values in Figs 2, 3, and 5.

9 A variable-volume pressurisation chamber 52 is defined  
10 between the topside of the first floating piston 26 and  
11 the limit valve assembly 28. The variable-volume  
12 pressurisation chamber 52 is shown with its internal  
13 volume at a maximum value in Fig. 1, substantially zero  
14 in Figs 3 and 4, and at two different intermediate  
15 values in Figs 2 and 5.

16

17 A variable-volume dashpot chamber 54 is defined between  
18 the limit valve assembly 28 and the upper end of the  
19 first cylinder 20. The variable-volume dashpot chamber  
20 54 is shown with its internal volume at a maximum value  
21 in Figs 1 and 2, substantially zero in Figs 4 and 5,  
22 and at an intermediate value in Fig. 3.

23

24 The pressurisation chamber 52 and the dashpot chamber  
25 54 are mutually hydraulically linked when the limit  
26 valve assembly 28 is hydraulically open, ie when the  
27 valve members 30 and 32 are mutually separated as shown  
28 in Fig. 1. The chambers 52 and 54 are mutually  
29 hydraulically isolated when the limit valve assembly 28  
30 is hydraulically closed, ie when the valve members 30  
31 and 32 are mutually conjoined and sealed as shown in  
32 Fig. 3.

33

34 Within movement end limits defined by the limit valve  
35 assembly 28 and the inlet control valve member 36, the



1 first floating piston 26 will move up and down the  
2 first cylinder 20 in accordance with the difference in  
3 pressure in the sample chamber 50 (tending to drive the  
4 piston 26 upwards) and the pressure in the  
5 pressurisation chamber 52 (tending to drive the piston  
6 26 downwards). Provided movement of the first floating  
7 piston 26 is not contained, the piston 26 will tend to  
8 take up a position along the first cylinder 20 in which  
9 the pressures in the chambers 50 and 52 are mutually  
10 substantially equal, as will be particularly described  
11 below with reference to Fig. 5.

12

13 The top of the first cylinder 20 is linked to the air  
14 chamber 24 through a regulator valve 56 which is  
15 depicted in its closed position in Fig. 1 and can be  
16 opened to allow controlled discharge of hydraulic fluid  
17 from the dashpot chamber 54 into the air chamber 24, as  
18 will be detailed below. Opening of the regulator valve  
19 56 at a predetermined time is controlled by a clock (or  
20 other suitable timing mechanism) 58 mounted inside the  
21 tool casing 12 above the air chamber 24. The clock 58  
22 is linked to the regulator valve 56 by means of a  
23 pull-rod 60 slidingly sealed to the casing 12 where it  
24 passes into the air chamber 24.

25

26 The second cylinder 22 contains a second floating  
27 piston 62 which is slidingly sealed to the bore of the  
28 cylinder 22. The second floating piston 62 divides the  
29 second cylinder into a pressure transmitting chamber 64  
30 and a pressurisation reservoir 66. The pressure  
31 transmitting chamber 64 is linked to the central static  
32 spool 42 of the pressurisation control valve 40 by  
33 means of a conduit 68.

34

35 Within movement end limits defined by the opposite ends

1 of the second cylinder 22, the second floating piston  
2 62 will move up and down the cylinder 22 to tend to  
3 equalise pressures in the pressure transmitting chamber  
4 64 and in the pressurisation reservoir 66.

5

6 Having now completed a description of the essential  
7 structure of the well fluid sample tool 10, the next  
8 section of the description refers to the initialisation  
9 of the tool 10 in readiness for well-fluid-sampling  
10 downhole deployment, and is followed by a description  
11 of such use.

12

13 The inlet control valve member 36 is lowered to open  
14 the well fluid inlet ports 38 and to close the  
15 pressurisation control valve 40 so hydraulically  
16 isolating the pressurisation chamber 52 from the  
17 pressure transmitting chamber 64. The first floating  
18 piston 26 is lowered to abut the topside of the inlet  
19 control valve member 36 and so reduce the initial  
20 internal volume of the sample chamber 50. The annular  
21 limit valve member 30 is lowered clear of the limit  
22 valve plug member 32, so hydraulically opening the  
23 limit valve assembly 28 and hydraulically linking the  
24 pressurisation chamber 52 with the dashpot chamber 54.  
25 The clock 58 is initialised to lower the pull-rod 60  
26 and to close the regulator valve 56, so isolating the  
27 dashpot chamber 54 from the air chamber 24.

28

29 The initially linked pressurisation chamber 52 and  
30 dashpot chamber 54 together with the pull-rod bore 44,  
31 are filled with a substantially incompressible working  
32 fluid, such as hydraulic oil. The pressure  
33 transmitting chamber 64 and the conduit 68 are also  
34 filled with the same hydraulic oil or other working  
35 fluid. The pressurisation reservoir 66 is charged with

1 an elastic source of pressurisation energy, which is  
2 preferably highly compressed gaseous nitrogen at an  
3 initial pressure exceeding the expected pressure of  
4 well fluid to be sampled. (The consequent pressure in  
5 the oil-filled pressure transmitting chamber 64  
6 transmitted thereto by the second floating piston 62 is  
7 isolated from the pull-rod bore 44 by the initially  
8 closed pressure-balanced pressurisation control spool  
9 valve 40). By contrast, the air chamber 24 contains  
10 only air (or any other suitable gas) at a relatively  
11 low pressure, conveniently at ambient atmospheric  
12 pressure.

13  
14 The above described initialisation of the valves and  
15 other components of the tool 10 is depicted in Fig. 1.  
16 Not shown in Figs 1 - 5 are valve-controlled ports in  
17 the tool casing 12 for enabling appropriate parts of  
18 the tool 10 to be charged with oil and gas, but such  
19 ports and their control valves are shown in and will be  
20 described below with reference to Fig. 6.

21  
22 With the clock 58 present to lift the pull-rod 60 (or  
23 to allow the pull-rod 60 to lift) and so open the  
24 regulator valve 56 after a predetermined lapse of time  
25 equal to the expected time to deploy the initialised  
26 sampling tool to its sampling location down a well,  
27 plus an appropriate margin, a wireline or other  
28 suitable tool deploying means (not shown) is attached  
29 to the coupling 18, and the initialised sampling tool  
30 10 (Fig. 1) is thereby lowered down the well to a  
31 downhole location whereat the well fluid is to be  
32 sampled.

33  
34 With the initialised tool 10 in its downhole sampling  
35 location and immediately prior to commencement of well

1 fluid sampling, the ambient pressure of well fluid  
2 acting through the inlet parts 38 will tend to force  
3 the first floating piston upwards within the first  
4 cylinder 20, but such upward movement of the piston 26  
5 is initially inhibited by the hydraulic oil filling the  
6 linked pressurisation and dashpot chambers 52 and 54  
7 because this oil is initially denied any escape  
8 therefrom owing to the regulator and pressurisation  
9 control valves 56 and 40 being both initially closed.

10

11 Referring now to Fig. 2, when the clock 58 causes or  
12 allows the regulator valve 56 to open, this permits the  
13 hydraulic oil in the dashpot chamber 54 to escape into  
14 the air chamber 24 at a controlled rate determined by  
15 the dimensions of a flow-restricting orifice comprised  
16 in the regulator valve 56. The pressure which drives  
17 the hydraulic oil through the regulator valve 56 into  
18 the air chamber 24 derives from the relatively very  
19 high pressure (eg 10,000 psi or 680 bar) of surrounding  
20 well fluid passing in through the well fluid inlet  
21 ports 38, driving up the first floating piston 26 and  
22 so transferring hydraulic oil (at well fluid pressure)  
23 from the pressurisation chamber 52, through the  
24 still-open limit valve assembly 28 into the dashpot  
25 chamber 54, and thence through the regulator valve 56  
26 into the air chamber 24 with its relatively low back  
27 pressure (initially about 14 psi or 1 bar). (The  
28 regulator valve 56 does not re-close during this  
29 sequence of well-fluid-sampling steps).

30

31 As the first floating piston 26 is driven up the first  
32 cylinder 20 by the inflow of ambient well fluid through  
33 the inlet ports 38, the sample chamber 50 increases the  
34 internal volume to accommodate the intake of well  
35 fluid, and the volume of the pressurisation chamber 52

1 correspondingly decreases. After a certain intake of  
2 well fluid into the sample chamber 50, the first  
3 floating piston 26 will come into contact with the  
4 annular limit valve member 30. The continuing intake  
5 of well fluid through the still-open inlet ports 38  
6 causes further upward movement of the first floating  
7 piston 26 and thereby moves the annular valve member 30  
8 into sealing contact around the plug valve member 32,  
9 so closing the limit valve assembly 28 and  
10 hydraulically isolating the now-zero-volume  
11 pressurisation chamber 52 from the  
12 still-non-zero-volume dashpot chamber 54. The latter  
13 configuration of the sampling tool 10 is depicted in  
14 Fig 3.

15  
16 With the limit valve assembly 28 now closed, the  
17 hydraulic oil remaining in the dashpot chamber 54 is  
18 driven out through the regulator valve 56 by further  
19 upward movement of the piston 26 in contact with the  
20 limit valve assembly 28, simultaneously lifting the  
21 inlet control valve member 36 by means of the pull-rod  
22 34 and thereby shortly closing the inlet ports 38  
23 against further ingress of well fluid to the sample  
24 chamber 50. The latter configuration is depicted in  
25 Fig. 4.

26  
27 Closure of the inlet ports 38 by lifting of the inlet  
28 control valve member 36 simultaneously opens the  
29 pressurisation control valve 40 since the member 36  
30 doubles as armature therefor. Thereby the hydraulic  
31 oil in the pressure transmitting chamber 64 comes into  
32 hydraulic communication with remnant hydraulic oil in  
33 the nominally zero-volume pressurisation chamber 52,  
34 such communication being by way of the conduit 68, the  
35 now-open valve 40, the pull-rod bore 44, and its

1 lateral ports 46. Consequently the gas pressure in the  
2 pressurisation reservoir 66 transmits through the  
3 second floating piston 62 into the hydraulic oil above  
4 this piston and thence by the above-mentioned hydraulic  
5 pressure communication path to the pressurisation  
6 chamber 52 and the topside of the first floating piston  
7 26. Thus the compressed gas in the reservoir 66  
8 pressurises the sampled well fluid now sealed within  
9 the sample chamber 50 by the lifting of the inlet  
10 control valve member 36 to cover and seal the well  
11 fluid inlet ports 38. The inlet control valve member  
12 36 is held in its port-closing upward position against  
13 the downward force arising from the pressurisation of  
14 the well fluid sample in the sample chamber 50 (of  
15 which the member 36 defines the lower end face) by the  
16 above-described opening of the pressurisation control  
17 valve 40 serving simultaneously to feed pressurised  
18 hydraulic oil to the lower end face of the valve member  
19 36 and thus exert a balancing upward force stabilising  
20 the valve member 36 in its upward position, as depicted  
21 in Figs 4 and 5.

22  
23 The tool 10, enclosing the sample of well fluid in its  
24 chamber 50, is then lifted to the surface where the  
25 sample is decanted into a sample transfer container as  
26 will be described below with reference to Figs 7 - 11.  
27 During the ascent of the sampling tool 10, there will  
28 be a natural tendency for the tool and its contents to  
29 cool down from the relatively elevated temperatures  
30 typically found at the substantial depths where well  
31 fluids are normally sampled. Consequently, the well  
32 fluid sample held in the sample chamber 50 can be  
33 expected to undergo thermal shrinkage. The typical  
34 prior art BHS tool having a sample chamber with a  
35 substantially invariable internal volume will therefore

1 induce a drop in sample pressure leading to phase  
2 separation with the undesirable consequences previously  
3 described.

4  
5 By way of complete contrast with the prior art, the  
6 tool 10 of the present invention has a sample chamber  
7 50 of variable internal volume (by reason of the piston  
8 26) and further includes sample pressurisation means  
9 (detailed above) for pressurising well fluid sealed  
10 into the sample chamber in a manner and to an extent  
11 tending to maintain initial (well bottom) pressure  
12 conditions in the sample despite cooling, and in  
13 particular by maintaining the sampled well fluid in its  
14 original single-phase form.

15  
16 The pressurisation of the sample chamber 50 to maintain  
17 the enclosed well fluid sample in its original  
18 single-phase form, despite cooling and thermal  
19 shrinkage, is depicted in Fig. 5 wherein the reduction  
20 in internal volume of the sample chamber 50 results in  
21 a corresponding increase in the internal volume of the  
22 pressurisation chamber 52 under the  
23 hydraulically-transmitted sustained pressure of gas in  
24 the reservoir 66.

25  
26 A particular advantage in the exemplary form of well  
27 fluid sampling tool 10 described above with reference  
28 to Figs 1 - 5 arises from the use of hydraulic oil to  
29 transmit the gas pressure from the reservoir 66 to the  
30 sampled well fluid in the sample chamber 50. In any  
31 practicable arrangement, there will be an almost  
32 inevitable leakage of pressurising gas past the sliding  
33 seals required for transmission of pressure from gas to  
34 liquid or to essentially liquid single-phase fluid.  
35 Were the pressurising gas to be separated from the

1 sampled well fluid only by an intervening floating  
2 piston, pressurising gas would seep past the  
3 piston/bore seal and corrupt the analytical results  
4 subsequently to be obtained from the sample. By  
5 contrast, in the arrangement shown in Figs 1 - 5 such  
6 seepage would reach only the hydraulic oil employed for  
7 pressure transmission where its presence would be  
8 relatively unimportant. Further progression of the  
9 seeped gas through the hydraulic oil as far as the  
10 sampled fluid would be improbable or very slow.

11

12 Referring now to Fig. 6, this is an engineering drawing  
13 of the well fluid sampling tool 10 schematically  
14 illustrated in Figs 1 - 5. Owing to the very high  
15 length-to-diameter ratio of the tool 10, Fig. 6 is  
16 split into three sections laid side-by-side and related  
17 by the chain-dash centre line, with short lengths of  
18 duplicated components at each section break.

19

20 The components of the tool 10 as depicted in Fig. 6 and  
21 which have the same structural and functional  
22 relationship to the tool components as depicted in Figs  
23 1 - 5 are given the same reference numerals as were  
24 used in Figs 1 - 5. However, as shown in Fig. 6, the  
25 tool components do not have positional relationships  
26 corresponding exactly to any one of Figs 1 - 5. In  
27 view of the overall similarity of the tool 10 as  
28 depicted in Fig. 6 to the same tool as schematically  
29 depicted in Figs 1 - 5, the following description of  
30 Fig. 6 will concentrate on those details differing  
31 significantly from the preceding Figures.

32

33 The inlet valve control member 36 is not unitary with  
34 the armature of the pressurisation control valve 40,  
35 but has a sleeve 37 attached thereto to serve as the



1 movable component of the shuttle valve 40.

2

3 The bull nose 14 shown in Figs 1 - 5 is omitted in  
4 Fig. 6, and is replaced by an internally screw-threaded  
5 box connector 15.

6

7 The valve-controlled priming ports previously referred  
8 to but not shown in Figs 1 - 5 are shown in Fig. 6, as  
9 follows:-

10

11 An isolating valve 70 set into the tool casing 12  
12 allows admission of hydraulic oil to the dashpot  
13 chamber 54 through drilled passages 72 linking the  
14 chamber 54 to the regulating valve 56. Since the limit  
15 valve 28 is initially open, and since the lateral ports  
16 46 in the pull-rod 34 are permanently open, hydraulic  
17 oil admitted through the isolating valve 70 also fills  
18 the pressurisation chamber 52 and the pull-rod bore 44  
19 down to the pressurisation valve spool 42, this oil  
20 reaching the latter through an axially offset  
21 longitudinal passage 74 through the inlet control valve  
22 member 36.

23

24 A further isolating valve 76 set into the tool casing  
25 12 allows admission of hydraulic oil to the conduit 68  
26 and to the pressure transmitting chamber 64. Another  
27 isolating valve 78 enables the conduit 68 to be  
28 selectively closed to inhibit premature pressurisation  
29 prior to use of the tool 10.

30

31 An additional isolating valve 80 controls admission of  
32 pressurising gas to the pressurisation reservoir 66 via  
33 an internal passage 81.

34

35 A sample isolating valve 82 is set into the inlet

1 control valve member 36 for controlled discharge of  
2 sampled well fluid from the sample chamber 50 after  
3 retrieval of the sampling tool 10 from the well to the  
4 surface. The sample isolating valve 82 has a lateral  
5 outlet port 84 accessed through a casing aperture 86  
6 when the inlet control valve member 36 is lifted to its  
7 closed position (as shown in Figs 4 and 5). Lateral  
8 access through the tool casing 12 for operation of the  
9 sample isolating valve 82 is enabled by a casing  
10 aperture 88 when the inlet control valve member 36 is  
11 in its lower (open) position, and by a casing aperture  
12 90 when the inlet control valve member 36 is in its  
13 upper (closed) position. Sampled well fluid is  
14 discharged from the sample chamber 50 via an  
15 axially-offset longitudinal passage 92 formed in the  
16 inlet control valve member 36, the closure member of  
17 the sample isolating valve 82, the later outlet port  
18 84, and the casing aperture 86.

19  
20 Sealing of the inlet control valve member 36 to the  
21 tool casing 12 immediately above the inlet ports 38  
22 (when closed by the raising of the member 36) is  
23 achieved by a circumferentially-disposed external  
24 O-ring seal 94, which is held in place prior to inlet  
25 control valve closure by an axially slidable retainer  
26 ring 96. During raising of the inlet control valve  
27 member 36 to close the inlet ports 38, the retainer  
28 ring 96 is pushed down the rising valve member 36 by  
29 contact with the lower end of the chamber 50, so  
30 allowing the seal 94 to come into sealing contact with  
31 the bore of the sample chamber 50 and thus close off  
32 the sample chamber 50 to seal the well fluid sample  
33 therein.

34

35 Referring now to Fig. 7, this illustrates a

1 longitudinal section of a first embodiment 100 of well  
2 fluid sample transfer container in accordance with the  
3 fourth aspect of the present invention. The container  
4 100 is intended to be used in conjunction with the well  
5 fluid sampling tool 10 previously described with  
6 reference to Figs 1 - 5, as will subsequently be  
7 described with reference to Figs 8 - 11.

8

9 The transfer container 100 comprises a generally  
10 cylindrical casing 102 internally divided into first  
11 and second cylinders 104 and 106, permanently mutually  
12 connected by internal passages 108. The top end of the  
13 casing 102 is closed by an end cap 110 retained on the  
14 casing 102 by a screw-threaded retainer ring 112.

15

16 The first cylinder 104 is internally divided by a first  
17 floating piston 114 into a sample chamber 116 and a  
18 pressurisation chamber 118. The piston 114 is  
19 slidably sealed to the bore of the cylinder 104 in  
20 order to physically separate respective fluids in the  
21 chambers 104 and 106 while substantially equalising  
22 pressure therebetween and allowing each of these  
23 chambers 104 and 106 to have a variable internal  
24 volume. An annular agitator ring 120 is loosely  
25 located in the sample chamber 116 for a purpose to be  
26 detailed below.

27

28 A pair of sampled well fluid inlet/outlet ports 122 and  
29 124 in the end cap 110 each communicate with the sample  
30 chamber 116 by way of a respective passage 126 and 128  
31 which can each be selectively opened or closed by a  
32 manually operable isolating valve 130 and 132  
33 respectively.

34

35 The second cylinder 106 is similarly internally divided

1 by a second floating piston 134 into a pressure  
2 transmitting chamber 136 and a pressurisation reservoir  
3 138. The pressure transmitting chamber 136 is  
4 permanently hydraulically connected to the  
5 pressurisation chamber 118 by means of the internal  
6 passages 108.

7  
8 A fixed central hydraulic conduit 140 passes axially  
9 through the second cylinder 106 to communicate the  
10 pressurisation chamber 118 with an external port 142 in  
11 the lower end of the casing 102. The hydraulic conduit  
12 140 can be selectively opened or closed by a manually  
13 operable isolating valve 144.

14  
15 The external surface of the conduit 140 is cylindrical  
16 and coaxial with the bore of the second cylinder 106.  
17 The second floating piston 134 is annular and is  
18 slidingly sealed both to the bore of the second  
19 cylinder 106 and to the external surface of the  
20 through-cylinder conduit 140 in order physically to  
21 separate respective fluids in the chambers 136 and 138  
22 while substantially equalising pressures therebetween  
23 and allowing the chambers 136 and 138 to have variable  
24 internal volumes.

25  
26 A further passage 146 in the lower end of the casing  
27 102 communicates the pressurisation reservoir 138 with  
28 a further external port 148 in the lower end of the  
29 casing 102. The passage 146 can be selectively opened  
30 or closed by a further manually operable isolating  
31 valve 150.

32  
33 Use of the well fluid sample transfer container 100 in  
34 conjunction with the well fluid sample tool 10 will now  
35 be described with reference to Figs 8 - 11 wherein only

1 the lower sample-holding half of the tool 10 is  
2 schematically depicted.

3  
4 Prior to sample-transferring use of the container 100,  
5 the pressure transmitting and pressurisation chambers  
6 136 and 118 are primed by being filled through the  
7 external port 142 and the temporarily open isolating  
8 valve 144 with a suitable incompressible hydraulic  
9 fluid, preferably a mixture of water and ethylene  
10 glycol. This hydraulic priming of the chambers 136 and  
11 118 is carried out with the isolating valve 150 and one  
12 or both of the isolating valves 130 and 132 temporarily  
13 open to allow the chambers 136 and 118 both to expand  
14 to their maximum internal volume, with concomitant  
15 reduction to zero internal volume of both the sample  
16 chamber 116 and the pressurisation reservoir 138. The  
17 agitator ring 120 nests around the top of the first  
18 floating piston 114 in order substantially to eliminate  
19 dead volume in the sample chamber 116, as depicted in  
20 Fig. 8.

21  
22 Fig. 8 depicts the first stage of sample transfer  
23 following the above-described priming of the transfer  
24 container 100. All isolating valves are initially shut  
25 (except that the open/close state state of the  
26 pressurisation reservoir isolating valve 150 is  
27 immaterial at this stage). The sample port 124 (see  
28 Fig. 7) is coupled to the sample transfer port 84 in  
29 the tool 10 (see Fig. 6) by a high pressure hose 160  
30 (or any other suitable conduit), the sample isolating  
31 valve 82 in the tool 10 being initially closed. A  
32 run-off pipe 162 is coupled to the external port 142,  
33 and discharges into a measuring jar 164 (or any other  
34 suitable graduated liquid receiver). A controllable  
35 output high pressure oil pump 166 is coupled via a high

1 pressure hose 168 (or any other suitable conduit) to  
2 the isolating valve 76 in the tool 10, and thence to  
3 the pressurisation chamber 52. The tool isolating  
4 valves 70, 82, 78, and 80 are initially closed. An  
5 external source 170 of highly compressed gaseous  
6 nitrogen (or any other suitable elastic pressurisation  
7 source), is connected to the container port 148 via a  
8 high pressure hose 172 (or any other suitable conduit).  
9 To commence transfer of the sampled well fluid from the  
10 tool 10 to the container 100, the pump 166 is made  
11 ready, and the valves 76, 82, 132, and 144 are opened  
12 (either simultaneously or in appropriate sequence).  
13 The pump 166 is controlled to force hydraulic oil into  
14 the tool pressurisation chamber 52 and so drive the  
15 first floating piston 26 downwards in the tool 10 to  
16 diminish the internal volume of the sample chamber 50,  
17 thus forcing sample fluid under pressure into the  
18 sample chamber 116 in the transfer container 100, as  
19 depicted in Fig. 9. By merely cracking open the  
20 isolating valve 144, the outflow of hydraulic fluid  
21 (water/ethylene glycol) from the pressurisation chamber  
22 118 in the transfer container 100 can readily be  
23 manually throttled to sustain the sampled well fluid at  
24 a high pressure which retains the sample in its  
25 original single-phase form, due to the backpressure in  
26 the pressurisation chamber 118 being thereby maintained  
27 nearly equal to the pump-induced forward pressure in  
28 the pressurisation chamber 52.  
29  
30 Hydraulic fluid forced out of the pressurisation  
31 chamber 118 is collected in the measuring jar 164 to  
32 give a measure of the instantaneous volume of sampled  
33 well fluid that has been forced from the tool 10 into  
34 the transfer container 100, such a measure being  
35 readily obtained by visually inspecting the level of

1 collected hydraulic fluid in the jar 164 against the  
2 volumetric graduations thereon.

3

4 When observation of the measuring jar 164 indicates  
5 that an appropriate volume of sampled well fluid has  
6 been transferred from the tool 10 into the transfer  
7 container 100 (Fig. 10), the isolating valve 132 is  
8 closed, and the pump 166 is shut down.

9

10 Next, the source of highly compressed gaseous nitrogen  
11 (not shown) coupled to the container port 148 is  
12 admitted to the pressurisation reservoir 138 by  
13 cracking open the manually operated isolating valve  
14 150, thus driving the second floating piston 134  
15 upwards within the second transfer container cylinder  
16 106 (Fig. 11). Because the internal volume of the  
17 sample chamber 116 is currently held fixed by the  
18 closure of the isolating valves 130 and 132, the  
19 charging of the pressurisation reservoir 138 with  
20 highly compressed nitrogen gas results in a reduction  
21 of the internal volume of the pressure transmitting  
22 chamber 136 and a consequent further discharge of  
23 hydraulic fluid into the measuring jar 164. When the  
24 current increment of hydraulic fluid collected in the  
25 jar 164 is measured as indicating that the  
26 pressurisation reservoir 138 is adequately charged with  
27 sample-pressurising gas, the isolating valve 150 is  
28 re-closed to seal the pressurisation reservoir 138.

29

30 The transfer container 100 now contains a determined  
31 volume of sampled well fluid, and sufficient high  
32 pressure nitrogen to maintain the sample in its  
33 original downwell single-phase form. The currently  
34 sealed container 100 is detached from the tool 10, the  
35 measuring jar 164, and the nitrogen source by

1 disconnection of the hoses 160, 162, and 170. The  
2 sealed and isolated transfer container 100 is now ready  
3 for transport of the fully pressurised well fluid  
4 sample to a remote analytical laboratory where the  
5 sample can be analysed in its original single-phase  
6 form. This procedure avoids the undesirable phase  
7 separation and pre-analytical phase recombination  
8 necessary in the prior art.

9

10 When the sample has been retrieved from the transfer  
11 container 100 at the analytical laboratory, the sample  
12 chamber 116 can be flushed clean by attaching one of  
13 the ports 122 and 124 to a source of flushing fluid  
14 (not shown), attaching a suitable exhaust line to the  
15 other of these ports, and opening both valves 130 and  
16 132 to flow the flushing fluid into, through and out of  
17 the sample chamber 116. As part of this flushing  
18 process, the piston 114 is preferably driven to the top  
19 of the cylinder 104 such that with the agitator ring  
20 120 nested around the top of the piston 114 (compare  
21 with Fig. 8), the internal volume of the sample chamber  
22 116 is reduced to its minimum (nominal zero). Such  
23 flushing obviates the risk of well fluid carry-over  
24 between samples, which would undesirably corrupt  
25 analytical values.

26

27 Referring now to Figs 12, 13, and 14 ), these show a  
28 second embodiment 200 of well fluid sampling tool in  
29 accordance with the invention, in three successive  
30 stages of its well fluid sampling operation. Parts of  
31 the second embodiment 200 which correspond to the first  
32 embodiment 10 are given the same reference numeral  
33 prefixed by "2" (ie the references of Figs 12 - 14 are  
34 the references of Figs 1 - 6 plus 200).

35



1 The tool 200 differs from the tool 10 in that at the  
2 upper end of the pressurisation chamber 252 is a sleeve  
3 290 initially mechanically linked to the pull-rod 234  
4 by a pair of latching balls 292 held in notches in the  
5 pull-rod 234 by a circumferentially narrow portion of  
6 the casing 212 (Fig.12).

7  
8 When the clock (not shown in Fig.12 - 14) lifts the  
9 pull-rod 260 to open the regulator valve 256, the  
10 dashpot chamber 254 and the hydraulically linked  
11 pressurisation chamber 252 are allowed to vent at an  
12 orifice-controlled rate into the air chamber 224  
13 (Fig. 13). This allows the floating piston 226 to rise  
14 and admit well fluid through the inlet ports 238 into  
15 the now-expanding sample chamber 250.

16  
17 When the sample chamber 250 reaches its maximum  
18 internal volume, the floating piston 226 moves the  
19 sleeve 290 upwards within the casing 212 until the  
20 latching balls 292 drop radially outwards from the  
21 pull-rod notches into an annular recess 294 in the  
22 casing 212 (Fig. 14). This frees the pull-rod 234 from  
23 the sleeve 290 to allow nitrogen-induced pressurisation  
24 of the piston 226 to maintain the sampled well fluid in  
25 the chamber 250 at a pressure which keeps the sample in  
26 its original single-phase form.

27  
28 Referring now to Fig. 15, this illustrates a  
29 longitudinal cross-section of a second embodiment 300  
30 of well fluid transfer container in accordance with the  
31 invention. Parts of the second container embodiment  
32 300 which correspond to structurally and/or  
33 functionally equivalent parts of the first container  
34 embodiment 100 are given the same reference numerals,  
35 but preceded by a "3" instead of a "1" (ie references

1 of Fig. 7, plus 200).

2

3 The transfer container 300 (Fig. 15) differs from the  
4 transfer container 100 (Fig. 7) in that the second  
5 floating piston 334 is now nested within the first  
6 floating piston 314, which is hollow to accommodate the  
7 nested piston 334. An internal skirt ring 315 on the  
8 lower end of the piston 314 prevents the piston 334  
9 being de-nested from the piston 314 by excess relative  
10 movement. The variable-volume chamber 318 between the  
11 nested pistons 314 and 334 is a combined equivalent of  
12 the pressurisation chamber 118 and the pressure  
13 transmitting chamber 136. The conduit 340 is  
14 mechanically linked to the second floating piston 334,  
15 and consequently the conduit 340 is slidingly sealed  
16 into the bottom end of the container casing 302 to  
17 accommodate movement of the piston 334.

18

19 The transfer container 300 is otherwise functionally  
20 equivalent to the transfer container 100, and may be  
21 substituted therefor in the well-fluid sample transfer  
22 procedure described above with reference to Figs 8 -  
23 11.

24

25 Referring now to Figs 16-18, these are sectional  
26 elevations of a modified form of the regulator valve 56  
27 and the clock 58 (schematically depicted in Figs 1-5,  
28 and shown in greater detail in Fig. 6). Fig. 16 is a  
29 sectional elevation of the modified regulator valve 56A  
30 and its actuating/release mechanism up to the point of  
31 attachment of the pull-rod 60A to the clock mechanism  
32 (Fig. 18). Fig. 16 corresponds to the lower two-thirds  
33 of the leftmost of the three tool sections illustrated  
34 in Fig. 6. Fig. 17 shows the lower half of Fig. 16 to  
35 an enlarged scale for greater clarity of detail. Fig.

1 18 is a sectional elevation of the modified clock  
2 mechanism 58A, which in practice attaches (as detailed  
3 below) to the top of the arrangement shown in Fig. 16,  
4 then to be equivalent to the arrangement shown in the  
5 leftmost section of Fig. 6. Those parts of the  
6 arrangement of Figs 16-18 which are identical to, or  
7 substantially correspond to, parts of the Fig. 6  
8 arrangement are given the same reference numerals as  
9 are employed in Fig. 6, and to the description of which  
10 reference should be made for details of the Figs 16-18  
11 arrangement not specifically described below.

12

13 The modified regulator valve 56A comprises a  
14 longitudinally slidable needle 400 cooperating with a  
15 fixed orifice member 402 (not clearly seen in Fig. 17).  
16 A labyrinthine hydraulic flow restrictor 404 is  
17 disposed between the passage 72 and the orifice member  
18 402. The needle 400 is initially held down against the  
19 orifice member 402 by a coiled compression spring 406  
20 reacting against a longitudinally slidable sleeve 408  
21 which is initially latched in the position shown in  
22 Figs 16 and 17. In this pre-sampling primed  
23 configuration (equivalent to the Fig. 1 configuration)  
24 the needle 400 is spring biased against the orifice  
25 member 402 to hold the modified regulator valve 56A  
26 normally closed. However the spring 406 allows the  
27 valve 56A to crack open under the influence of  
28 excessive hydraulic pressure of the oil in the passage  
29 72, due for example to thermal expansion of the oil as  
30 the primed sampling tool is lowered downwell, and the  
31 modified regulator valve 56A thus additionally  
32 functions as an over-pressure relief valve.

33

34 The sleeve 408 is initially latched in the illustrated  
35 position by means of a pair of steel balls 410 radially

1 movable in the sleeve 408 and held outwards to latch on  
2 a casing shoulder 412 by means of the lower end of the  
3 pull-rod 60A extending between the balls 410. When the  
4 pull-rod 60A is lifted by means of the clock mechanism  
5 58A (as detailed below), the balls 410 move radially  
6 inwards of the sleeve 408 and out of engagement with  
7 the casing shoulder 412. This unlatching operation  
8 allows the sleeve 408 to be moved upwards by the spring  
9 406 and so relieve the downforce on the needle 400.  
10 This opens the regulator valve 56A to allow hydraulic  
11 oil in the passage 72 to flow through the restrictor  
12 404 and into the air chamber 24 as previously described  
13 with reference to Fig. 2.

14

15 Turning now to the modified clock mechanism 58A shown  
16 in Fig. 18, this comprises a fixed hollow cylindrical  
17 clock casing 450 closed at its lower end by a fixed  
18 bush 452. A tube 454 is mounted within the casing 450  
19 to be longitudinally slidable through the bush 452.  
20 The upper end of the tube 454 is attached to a sleeve  
21 456 which is longitudinally slidable but non-rotatable  
22 within the clock casing 450. A coiled compression  
23 spring 458 is located around the tube 454 and reacts  
24 against the fixed bush 452 to bias the sleeve 456,  
25 together with the attached tube 454, upwards within the  
26 clock casing 450.

27

28 A collar 460 is rotatably mounted inside the upper end  
29 of the clock casing 450, but is axially immovable. The  
30 collar 460 supports a ball-screw worm 462 to depend  
31 inside the sleeve 456, the worm 462 being rigidly  
32 attached to the rotatable collar 460 such that the worm  
33 462 can rotate but is prevented from undergoing any  
34 significant axial movement. The upper ends of the  
35 ball-carrying helical channels 464 of the ball-screw

1 worm 462 lead into purely axial continuations 466,  
2 these axial continuations of the helical channels 464  
3 being formed in the neck of the collar 460, for a  
4 purpose detailed below.

5  
6 The upper end of the sleeve 456 is castellated to form  
7 purely axial ball-carrying spline channels 468 which  
8 are coupled to the worm channel continuations 466 by  
9 means of interposed bearing balls 470 (only one being  
10 shown in Fig. 18).

11  
12 A chronometric rotary escapement mechanism 472 is  
13 secured on the upper end of the clock casing 450 and is  
14 linked to the ball-screw-supporting rotatable collar  
15 460 through a uni-directionally free-wheeling clutch  
16 474.

17  
18 The pull-rod 60A is attached to the tube 454 near the  
19 top end thereof by means of a pin 476 extending  
20 radially through the mutually attached tube 454 and  
21 sleeve 456 to hook under a mushroom head 478 (Fig. 16)  
22 formed on the top of the pull-rod 60A. The pin 476  
23 also projects radially outwards of the clock casing 450  
24 through a longitudinally-extending graduated slot 477  
25 in the casing 450, for a purpose detailed below.

26  
27 To set the clock mechanism 58A for initiation of  
28 well-fluid-sampling operation of the tool 10 after a  
29 predetermined delay, the projecting pin 476 is pulled  
30 downwards along the slot 477 to come abreast of an  
31 appropriate graduation on the slot. The downward  
32 movement of the pin 476 pulls the sleeve 456 downwards  
33 within the clock casing 450 against the upward force of  
34 the spring 458 (this action being analogous to cocking  
35 a rifle bolt). The upper ends of the spline channels

1 458 in the sleeve 456 force the balls 470 down the  
2 axial continuations 466 and into the helical  
3 ball-carrying channels 464 in the ball-screw worm 462.  
4 Since the sleeve 456 is axially slidable but  
5 non-rotatable and the worm 462 is rotatable but axially  
6 immovable, the setting movement of the pin 476 forces  
7 the worm 462 to rotate. The free-wheeling direction of  
8 the clutch 474 is arranged so that this forced rotation  
9 of the worm 462 during setting of the timing mechanism  
10 does not force the escapement mechanism 472 to turn at  
11 the same time.

12

13 When the pin 476 has been pulled downwards by the  
14 requisite amount, it is released to allow the spring  
15 458 to tend to return the sleeve 456 upwards to its  
16 initial position (as illustrated in Fig. 18). However,  
17 rapid upward movement of the sleeve 456 is prevented  
18 because the balls 470 currently linking the axially  
19 straight spline channels 468 with the helical worm  
20 channels 464 force the worm 462 to try to rotate, but  
21 such rotation is substantially retarded because the  
22 now-engaged clutch 474 causes return rotation of the  
23 worm 462 to drive the chronometric escapement mechanism  
24 472 which permits only slow rotation. The eventual  
25 duration of such escapement rotation is selectively  
26 predetermined by the extent to which the pin 476 is  
27 pulled downwards. The energy for driving the  
28 escapement mechanism 472 derives from compression of  
29 the spring 458 during the setting procedure.

30

31 When the escapement mechanism 472 eventually permits  
32 the worm 462 to turn sufficiently far for the balls 470  
33 to reach the upper ends of the helical worm channels  
34 464, the balls 470 run into the purely axial  
35 continuations 466. Since the balls 470 are

1 simultaneously running in the purely axial spline  
2 channels 468 in the sleeve 456, upward movement of the  
3 sleeve 456 no longer requires the worm 462 to rotate,  
4 and hence the escapement mechanism 472 abruptly ceases  
5 to affect retardation. The effective release of the  
6 sleeve 456 for upward movement under the continuing  
7 bias of the spring 458 results in relatively rapid  
8 upward movement of the pin 476, whose radially inner  
9 end catches under the pull-rod mushroom head 478 (Fig.  
10 16) to lift the pull-rod 60A, release the balls 410  
11 (Fig. 17) and open the regulator valve 56A to initiate  
12 well-fluid sampling by the tool 10 as previously  
13 detailed with reference to Fig. 2.

14

15 While certain modifications and variations have been  
16 described above, the invention is not restricted  
17 thereto, and other modifications and variations can be  
18 adopted without departing from the scope of the  
19 invention as defined in the appended Claims.

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1    CLAIMS

2

3    1.    A well fluid sampling tool comprising a  
4    variable-volume sample chamber and pressurisation means  
5    for pressurising a well-fluid sample held within said  
6    sample chamber to maintain said well fluid sample in  
7    single-phase form.

8

9    2.    A tool as claimed in Claim 1, wherein said  
10   pressurisation means comprises a reservoir of  
11   compressed gas.

12

13   3.    A tool as claimed in Claim 2, wherein said gas is  
14   nitrogen.

15

16   4.    A tool as claimed in any of Claims 1 to 3, wherein  
17   said tool comprises valve means for controlling  
18   admission of well fluid into said sample chamber and  
19   for subsequently applying pressurisation thereto.

20

21   5.    A tool as claimed in any of Claims 1 to 4, wherein  
22   said sample chamber is provided with a variable volume  
23   by forming one end of said sample chamber as a floating  
24   piston subjected, in use of the tool, on one side  
25   thereof to the pressure of sampled well fluid and on  
26   the other side thereof to the pressure of said  
27   pressurisation means.

28

29   6.    A well fluid sampling tool, said tool comprising a  
30   first cylinder, said first cylinder containing a first  
31   floating piston and a limit valve disposed at mutually  
32   different locations along the longitudinal axis of said  
33   first cylinder, said first floating piston being  
34   slidingly sealed to said first cylinder, said limit  
35   valve being movable by contact with said first floating



1 piston between an open condition and a closed  
2 condition, said first floating piston and said limit  
3 valve dividing said first cylinder into a sample  
4 chamber having a variable internal volume, a dashpot  
5 chamber, and a pressurisation chamber intermediate said  
6 sample chamber and said dashpot chamber, adjacent ends  
7 of said sample chamber and said pressurisation chamber  
8 being defined by said first floating piston, adjacent  
9 ends of said pressurisation chamber and said dashpot  
10 chamber being defined by said limit valve, said first  
11 floating piston being bi-directionally movable along  
12 said first cylinder under the influence of the  
13 difference between fluid pressure in said sample  
14 chamber and fluid pressure in said pressurisation  
15 chamber, said sample chamber having a well fluid inlet  
16 port at an end of said sample chamber remote from said  
17 pressurisation chamber for admission of a sample of  
18 well fluid to said sample chamber, a well fluid sample  
19 inlet valve controllably movable selectively to open or  
20 close said inlet port, a second cylinder containing a  
21 second floating piston slidably sealed thereto and  
22 dividing said second cylinder into a pressure  
23 transmitting chamber and a pressurisation reservoir for  
24 containing an elastic pressurisation source, a  
25 pressurisation control valve linking said second  
26 pressure transmitting chamber in said cylinder to said  
27 pressurisation chamber in said first cylinder, said  
28 limit valve, said inlet valve, and said pressurisation  
29 control valve being mutually linked for conjoint  
30 cascade operation, a regulator valve for controllably  
31 discharging fluid from said dashpot chamber, and  
32 regulator valve control means for actuating said  
33 regulator valve substantially at a predetermined time,  
34 whereby in operation of said tool wherein said tool is  
35 primed for well fluid sampling operation by said

1 regulator valve being closed, said limit valve being  
2 opened to link said dashpot chamber and said  
3 pressurisation chamber, said inlet valve being opened,  
4 said pressurisation control valve being closed, said  
5 first floating piston being located in said first  
6 cylinder to be adjacent said well fluid inlet port to  
7 initialise the sample chamber volume at a minimum, said  
8 pressure transmitting chamber and said initially linked  
9 dashpot and pressurisation chambers each being  
10 substantially filled with a substantially  
11 incompressible hydraulic fluid, and said pressurisation  
12 reservoir being charged with an elastic pressurisation  
13 source having an initial pressure at least equal to the  
14 pressure of well fluid to be sampled, then when said  
15 tool is lowered down a well to a location where well  
16 fluid is to be sampled and upon said regulator valve  
17 control means opening said regulator valve controllably  
18 to discharge said hydraulic fluid from said dashpot  
19 chamber, the inherent pressure of reservoir fluid in  
20 said well causes well fluid to enter said sample  
21 chamber through said inlet port and so displace said  
22 first floating piston to accommodate incoming well  
23 fluid by enlarging the internal volume of said sample  
24 chamber at a rate controlled by the discharge of said  
25 hydraulic fluid from said pressurisation chamber  
26 through said limit valve, said dashpot chamber and said  
27 regulator valve, until said first floating piston  
28 reduces the internal volume of said pressurisation  
29 chamber to a minimum and contacts said limit valve to  
30 close said limit valve, then close said inlet valve and  
31 complete the intake of well fluid to said sample  
32 chamber, complete discharge of hydraulic fluid from  
33 said dashpot chamber and open said pressurisation  
34 control valve such that said elastic pressurisation  
35 source is now coupled through said second floating

1 piston and the hydraulic fluid in said pressure  
2 transmitting and pressurisation chambers to apply  
3 pressurisation to said first floating piston in a  
4 manner tending to counteract thermal shrinkage of the  
5 sampled well fluid during cooling thereof by  
6 corresponding reduction of the internal volume of said  
7 sample chamber arising from pressurisation-induced  
8 movement of said first floating piston, to maintain  
9 said sampled well fluid in single-phase form.

10

11 7. A tool as claimed in Claim 6, wherein said elastic  
12 pressurisation source is in the form of a compressed  
13 gas.

14

15 8. A tool as claimed in Claim 7, wherein said gas is  
16 nitrogen.

17

18 9. A tool as claimed in any of Claims 6 to 8, wherein  
19 the tool comprises an air chamber linked through said  
20 regulator valve to said dashpot chamber, said air  
21 chamber receiving said hydraulic fluid discharged  
22 through said regulator valve from said dashpot chamber  
23 in use of said tool.

24

25 10. A tool as claimed in any of Claims 6 to 9, wherein  
26 said regulator valve control means comprises a signal  
27 receiving means for receiving an actuating signal  
28 transmitted at the time of sampling from the surface  
29 above the well whose fluid is being sampled.

30

31 11. A tool as claimed in any of Claims 6 to 9, wherein  
32 said regulator valve control means comprises a clock or  
33 other timing device comprised within the tool and  
34 presettable at the surface prior to downwell deployment  
35 of the initialised tool.

1 12. A tool as claimed in any of Claims 6 to 11,  
2 wherein said limit valve is in the form of an annular  
3 member and a plug member, said annular member being  
4 slidably sealed to said first cylinder, said annular  
5 member being initially located in said first cylinder  
6 between said first floating piston and said plug  
7 member, said annular member being movable by contact  
8 with said first floating piston into sealed contact  
9 with said plug member to close said limit valve.

10

11 13. A tool as claimed in Claim 12, wherein said plug  
12 member is linked through a link member to said inlet  
13 valve and to said pressurisation control valve to  
14 provide said mutual linkage thereof for conjoint  
15 cascade operation, said link member forming a combined  
16 mechanical force transmitting linkage and hydraulic  
17 conduit, said hydraulic conduit hydraulically linking  
18 said pressurisation control valve and said  
19 pressurisation chamber.

20

21 14. A tool as claimed in any of Claims 6 to 13,  
22 wherein said pressurisation control valve is in the  
23 form of a pressure-balanced spool valve.

24

25 15. A well fluid sampling method, said method  
26 comprising the steps of providing a well fluid sampling  
27 tool comprising a sample chamber, lowering said tool  
28 down a well to a location where well fluid is to be  
29 sampled, admitting a sample of well fluid into said  
30 sample chamber and then sealing said sample chamber,  
31 and applying pressurisation to said sample in a manner  
32 tending to counteract thermal shrinkage of the sampled  
33 well fluid during cooling thereof while raising of the  
34 tool and sample up the well, to maintain said sampled  
35 well fluid in single-phase form.

1 16. A method as claimed in Claim 15, wherein said  
2 method comprises the steps of providing said tool in a  
3 form wherein said sample chamber has a variable  
4 internal volume, and applying pressurisation to said  
5 sample in a manner tending to reduce the internal  
6 volume of said sample chamber.

7  
8 17. A method as claimed in Claim 15 or Claim 16,  
9 wherein said pressurisation is applied by hydraulically  
10 transmitting the internal pressure of a reservoir of  
11 compressed gas comprised within said tool.

12  
13 18. A well fluid sample transfer container for  
14 transferring a single-phase well fluid sample obtained  
15 by use of a well fluid sampling tool, said container  
16 comprising a sample chamber having a variable internal  
17 volume defined at one end thereof by a first floating  
18 piston, a pressurisation reservoir having a variable  
19 internal volume defined at one end thereof by a second  
20 floating piston, the variable volume intermediate said  
21 first and second floating pistons constituting a  
22 pressure transmitting volume, externally controllable  
23 hydraulic fluid inlet/outlet valve means connected with  
24 said pressure transmitting volume for controlled  
25 admission and discharge of a substantially  
26 incompressible hydraulic fluid to or from said pressure  
27 transmitting volume in use of said container,  
28 externally controllable sampled well fluid inlet/outlet  
29 valve means for controlled admission and discharge of  
30 sampled well fluid to or from said sample chamber in  
31 use of said container, and externally controlled  
32 elastic pressurisation fluid inlet/outlet valve means  
33 connected with said pressurisation reservoir at an end  
34 thereof remote from said end defined by said second  
35 floating piston for controlled admission and discharge

1 of elastic pressurisation fluid to or from said  
2 pressurisation reservoir in use of said container.

3

4 19. A container as claimed in Claim 18, wherein said  
5 first and second floating pistons are both contained in  
6 and slidingly sealed to a common cylinder comprised in  
7 said container.

8

9 20. A container as claimed in Claim 18, wherein said  
10 first and second floating pistons are each contained in  
11 and slidingly sealed to a respective cylinder, both  
12 said cylinders being comprised in said container and  
13 mutually hydraulically linked.

14

15 21. A container as claimed in any of Claims 18 to 20,  
16 wherein said sample chamber contains a sample agitator.

17

18 22. A container as claimed in Claim 21, wherein said  
19 agitator comprises an annulus axially movable within  
20 said sample chamber.

21

22 23. A container as claimed in Claim 22, wherein said  
23 annulus and said first floating piston are shaped and  
24 dimensioned for mutual nesting substantially without  
25 intervening volume to minimise dead volume of said  
26 sample chamber as the internal volume of said sample  
27 chamber is reduced to a minimum.

28

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31

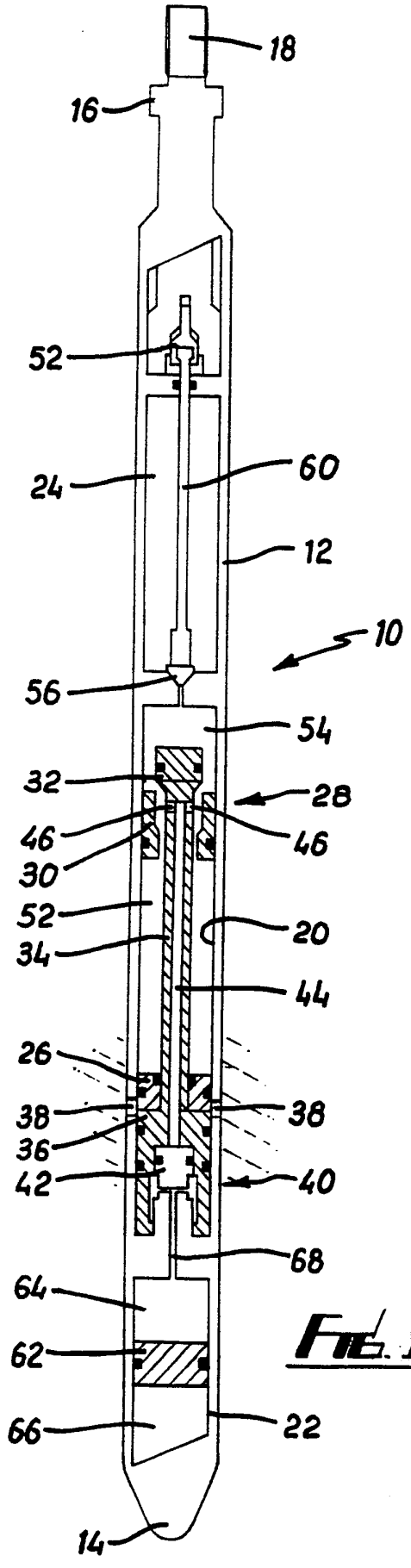
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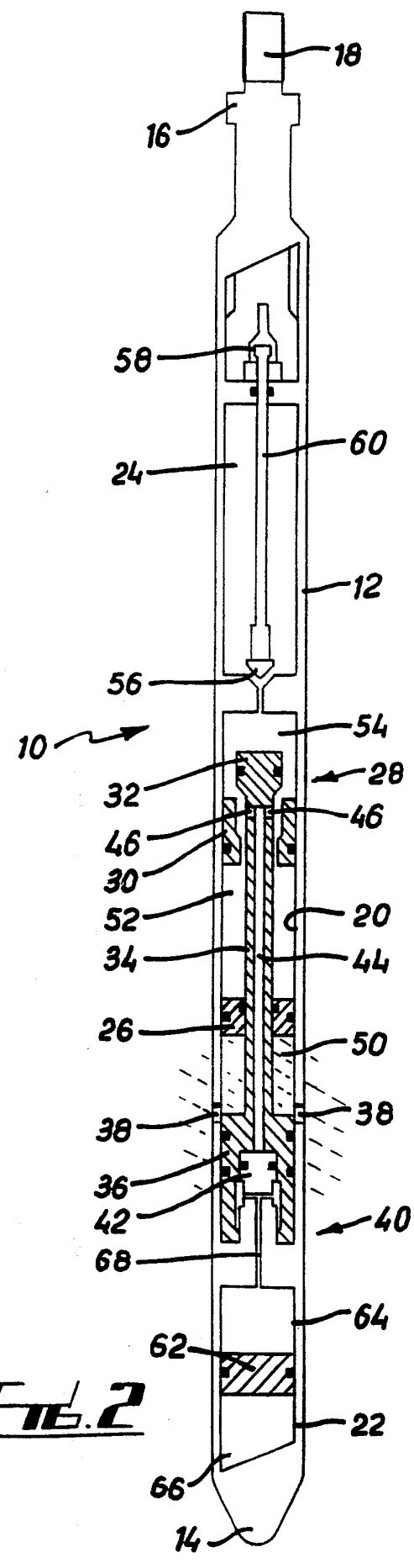
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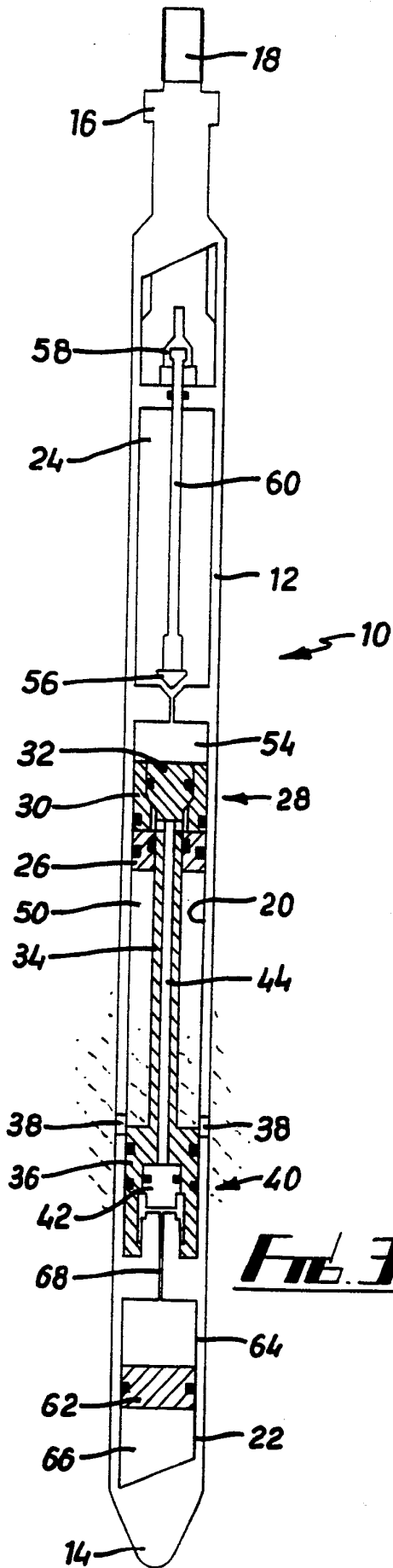


**FIG. 1**

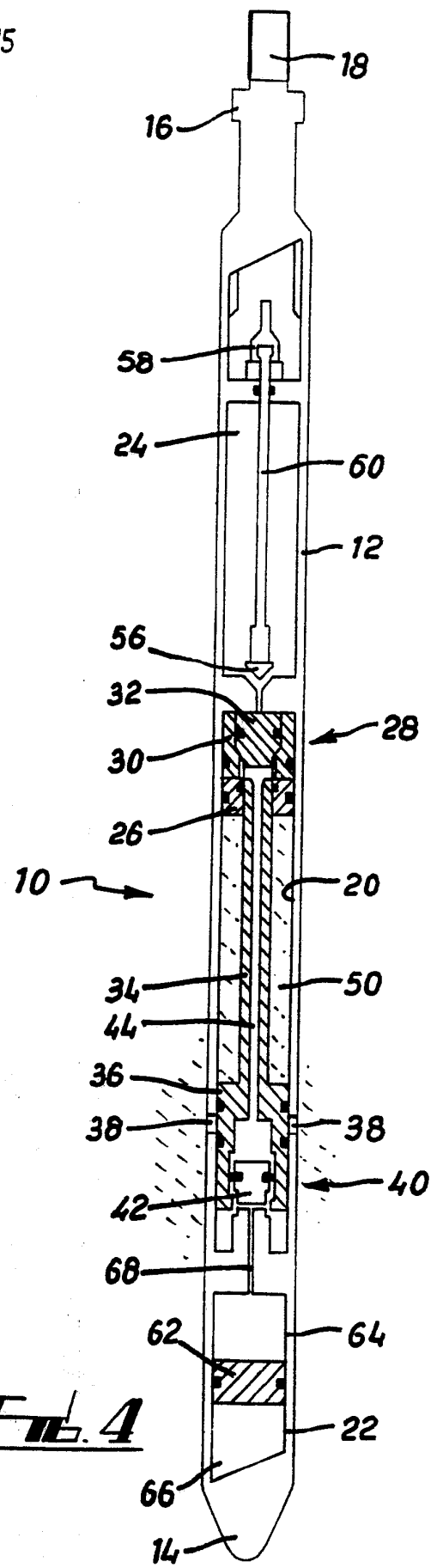


**FIG. 2**

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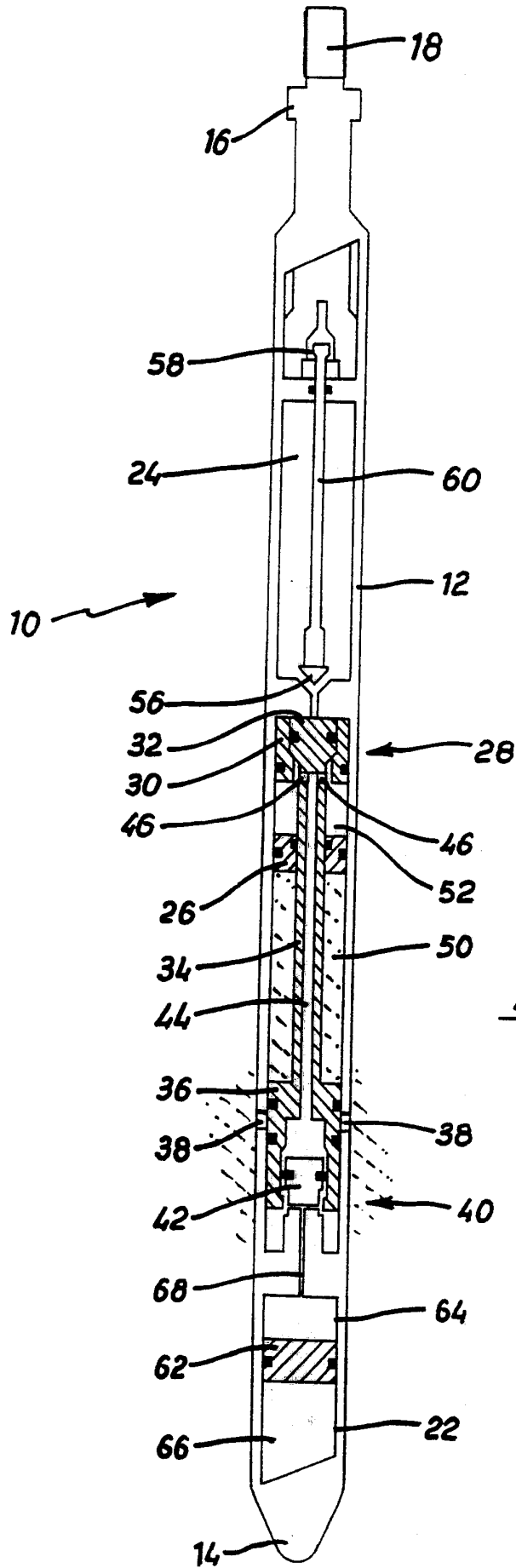


**FIG. 3**



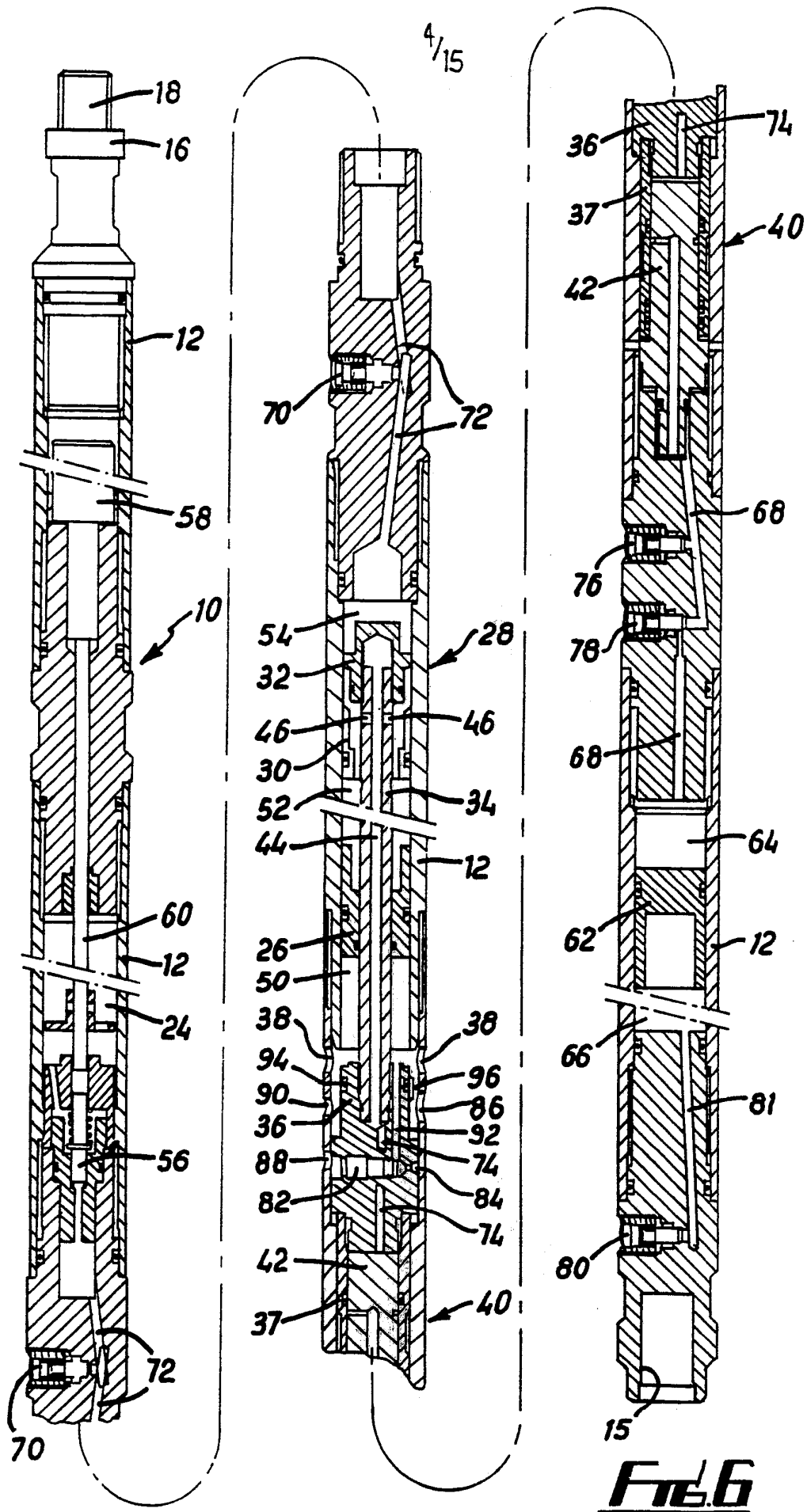
**FIG. 4**

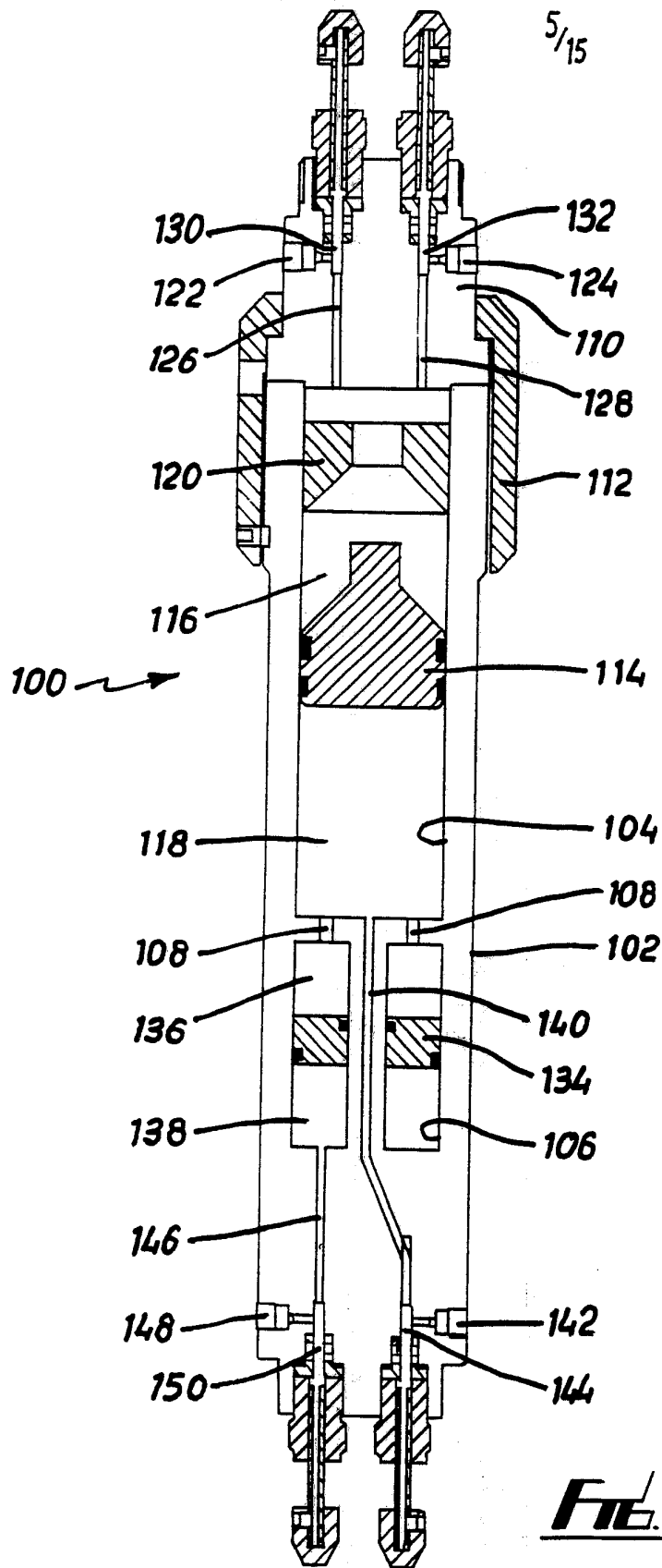




3/15

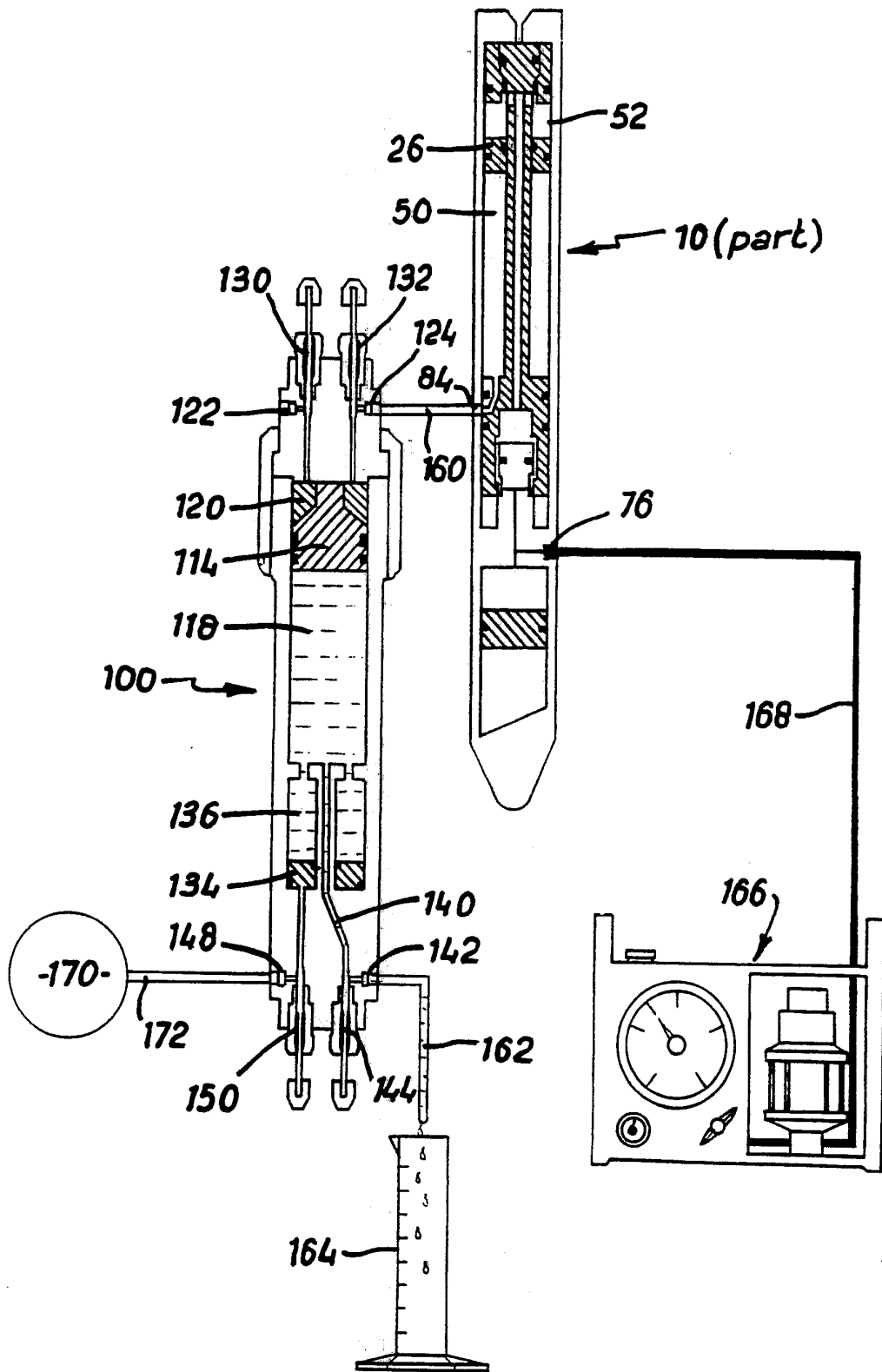
**FIG. 5**





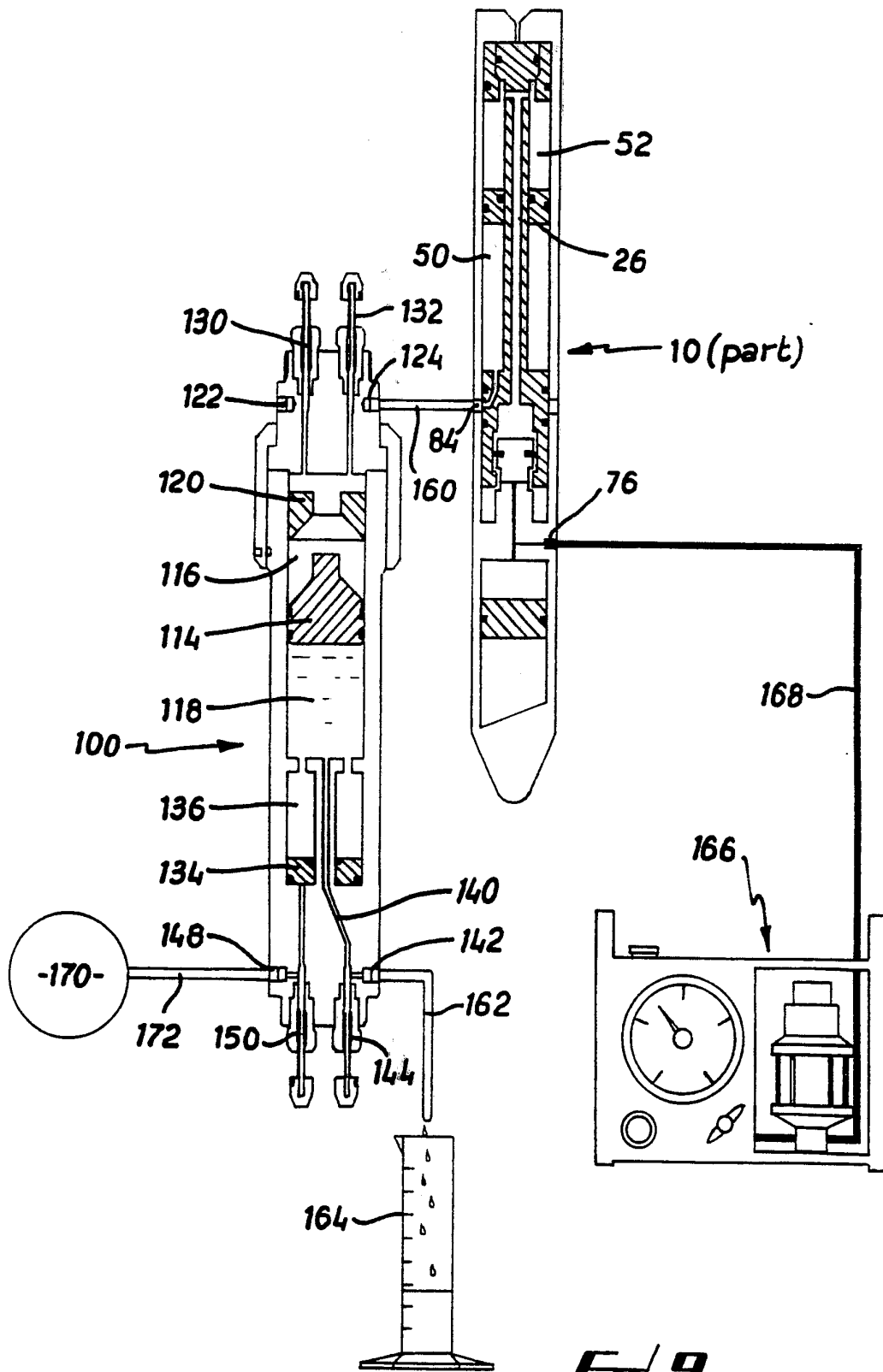
**FIG. 7**

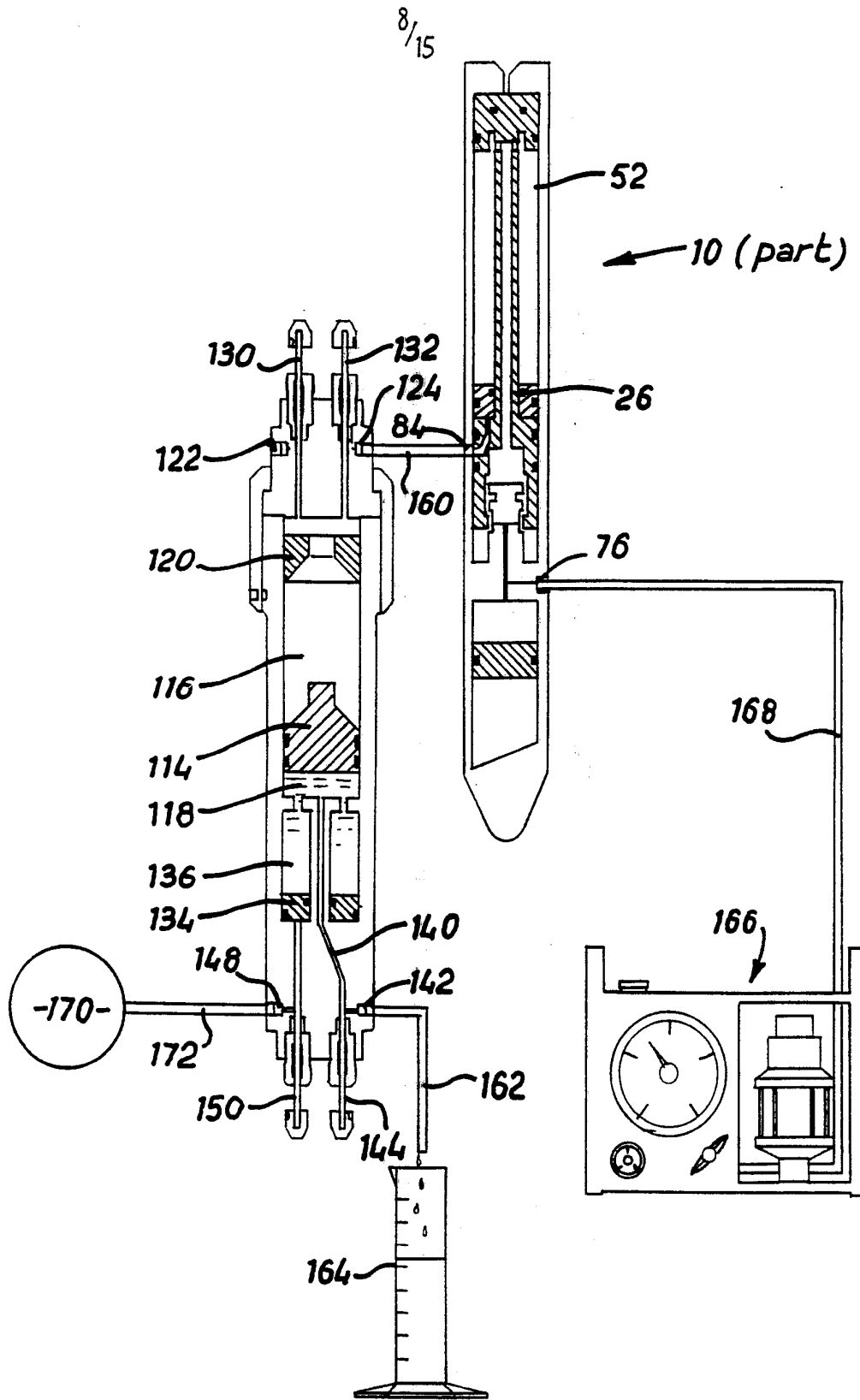
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**FIG. 8**

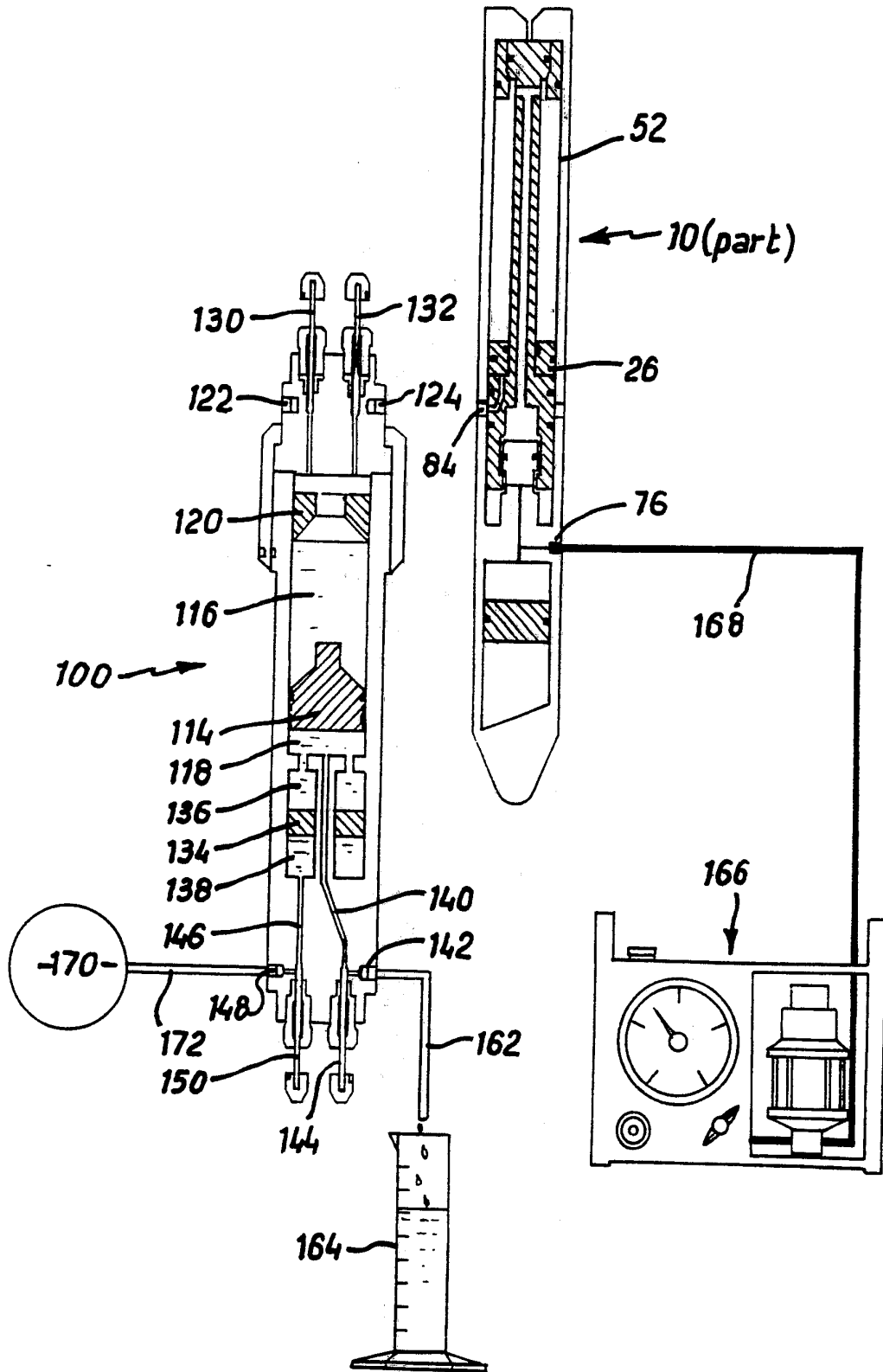
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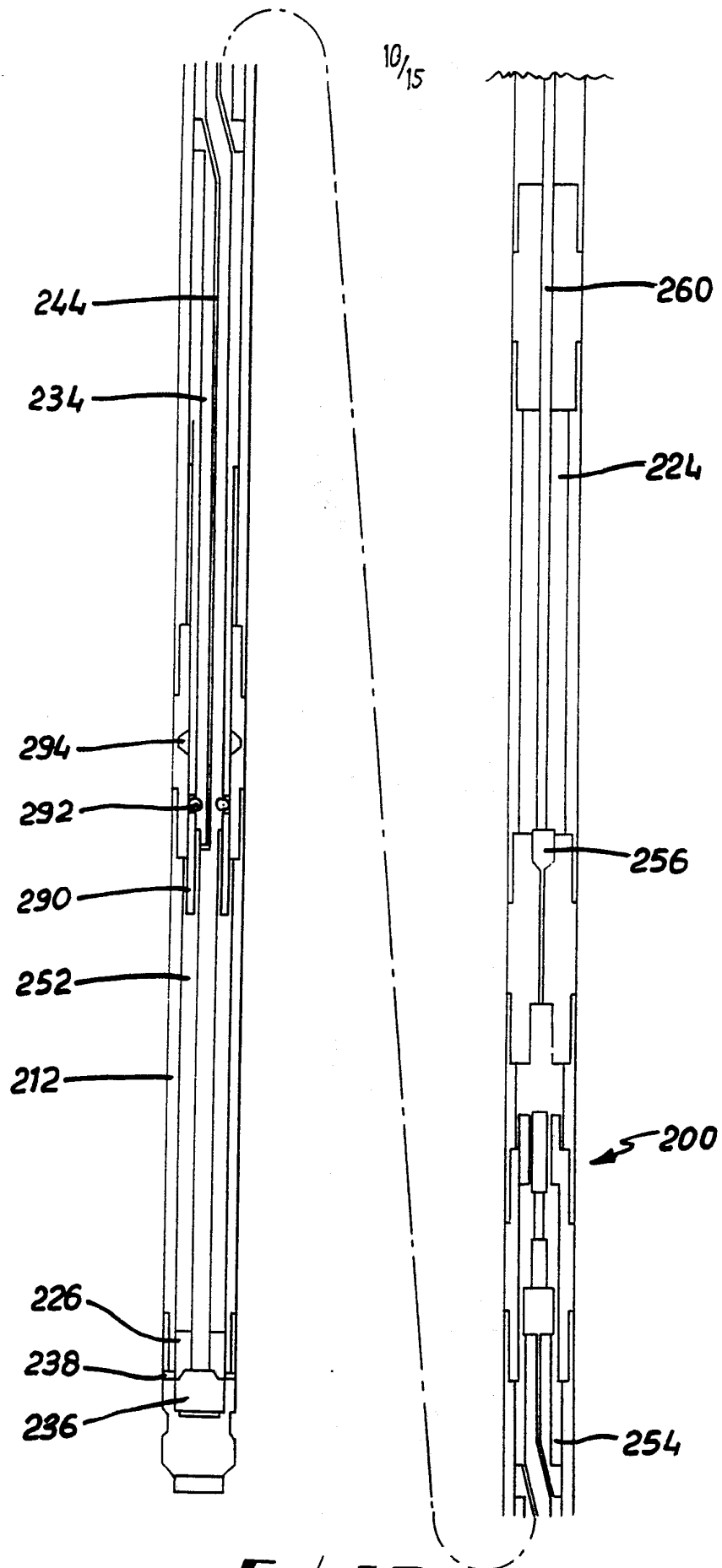


**FIG. 10**

9/15

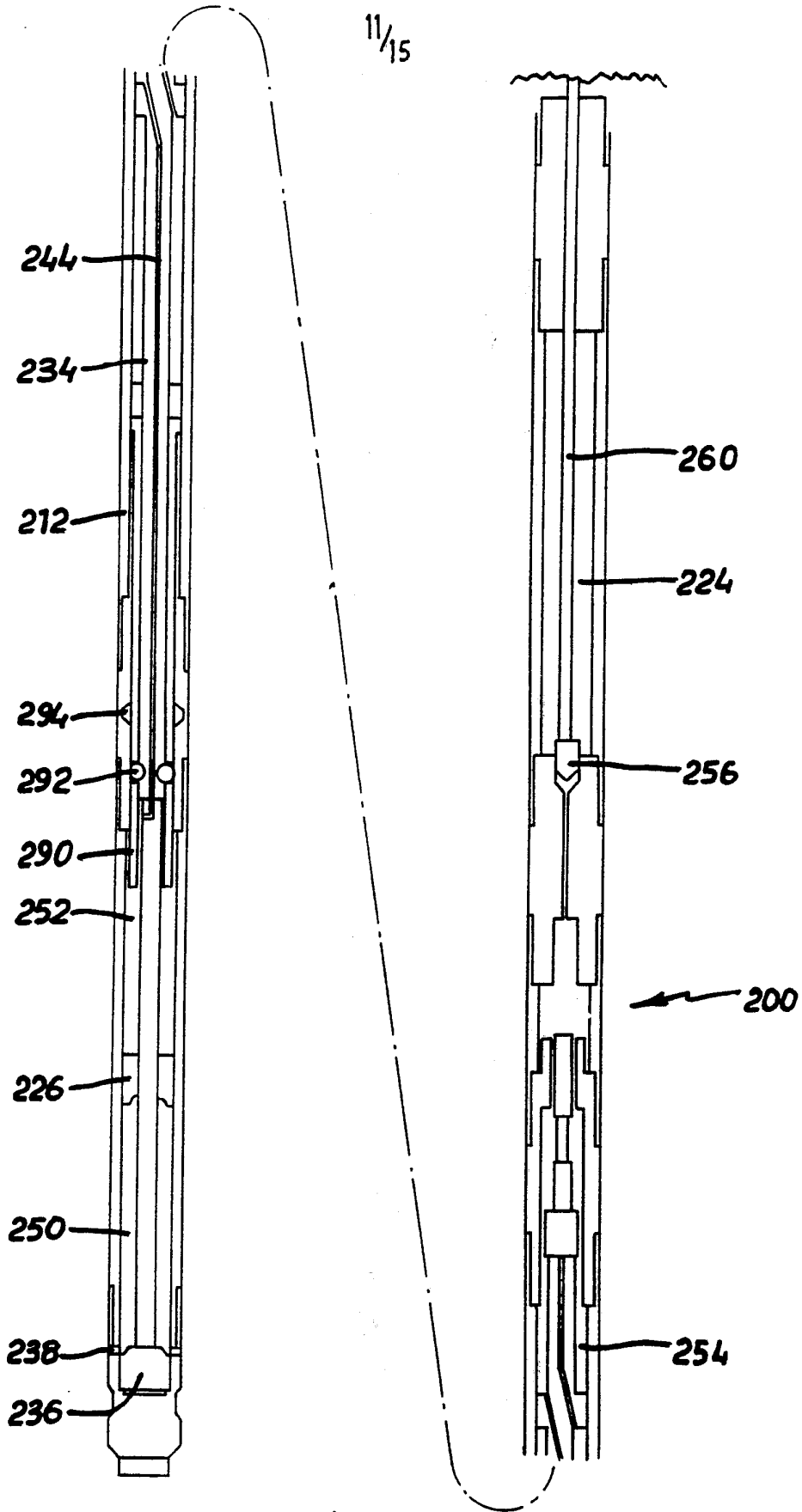


**FIG. 11**

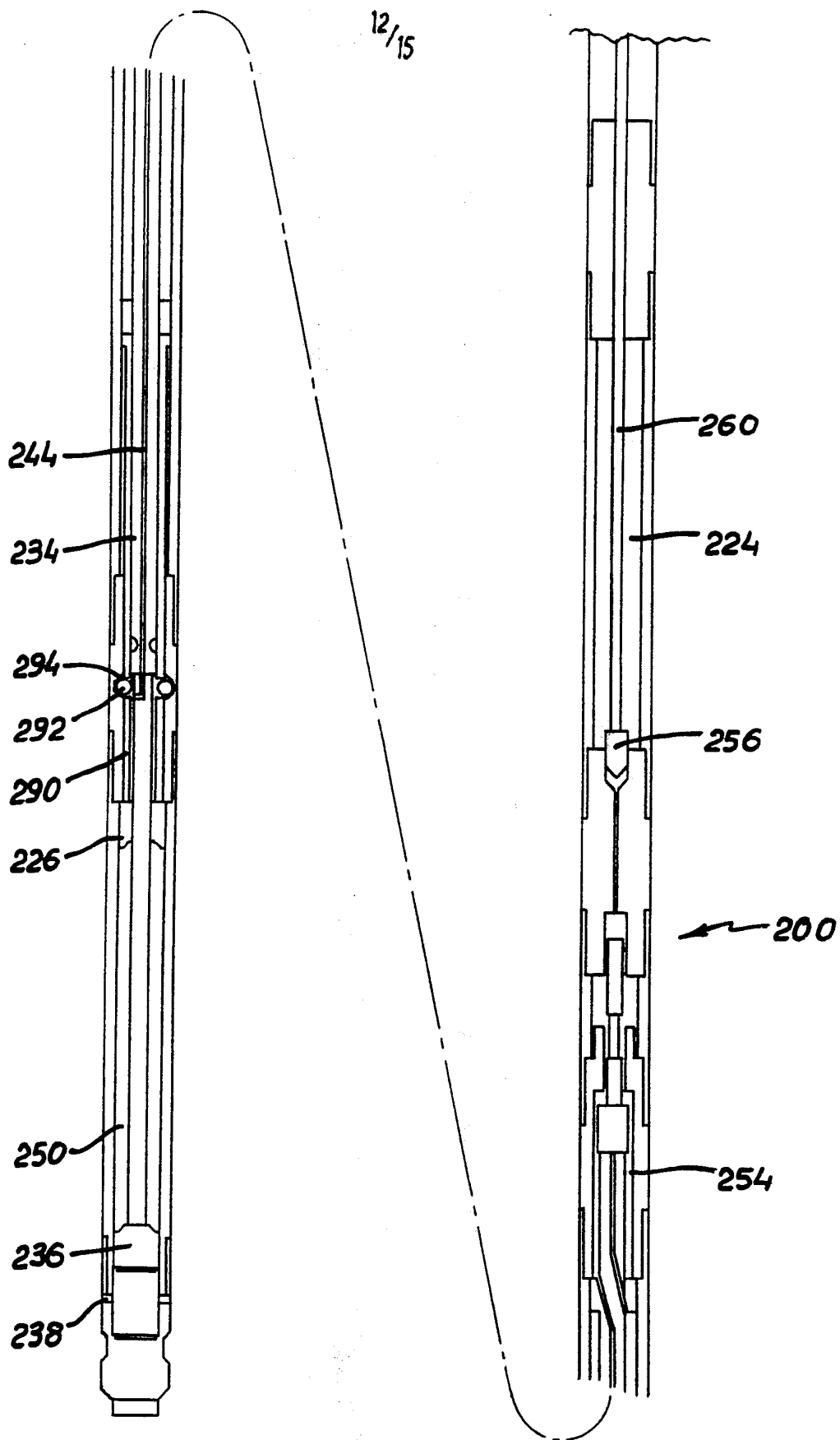


**FIG. 12**



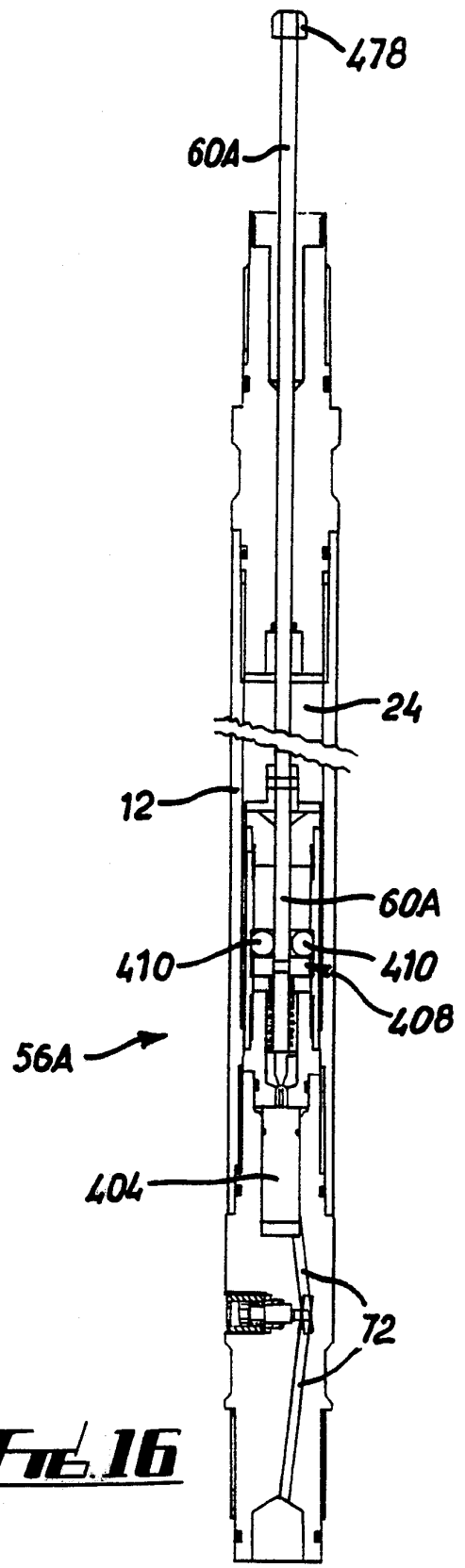
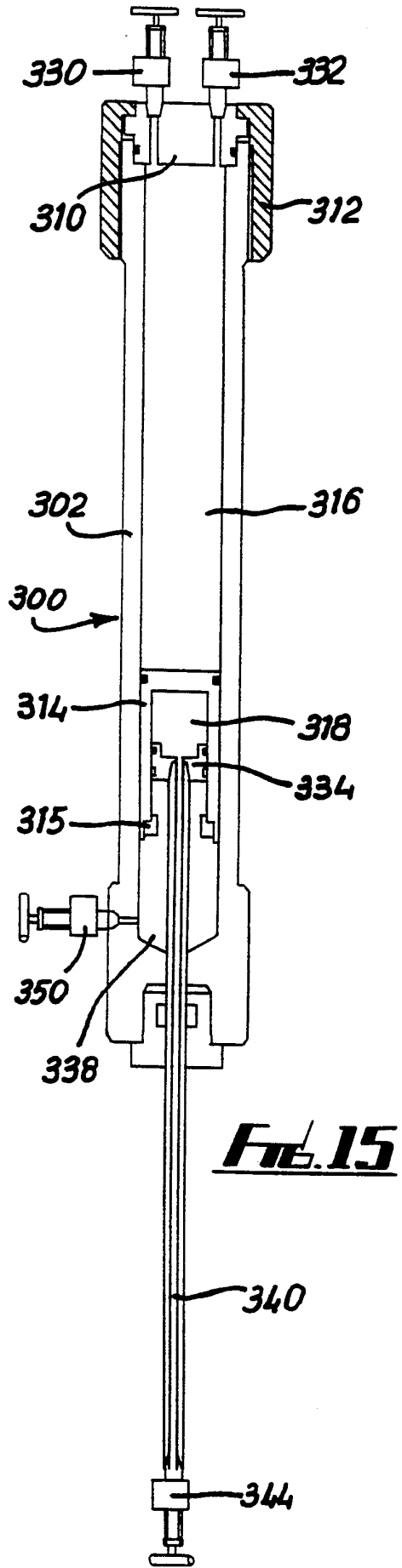


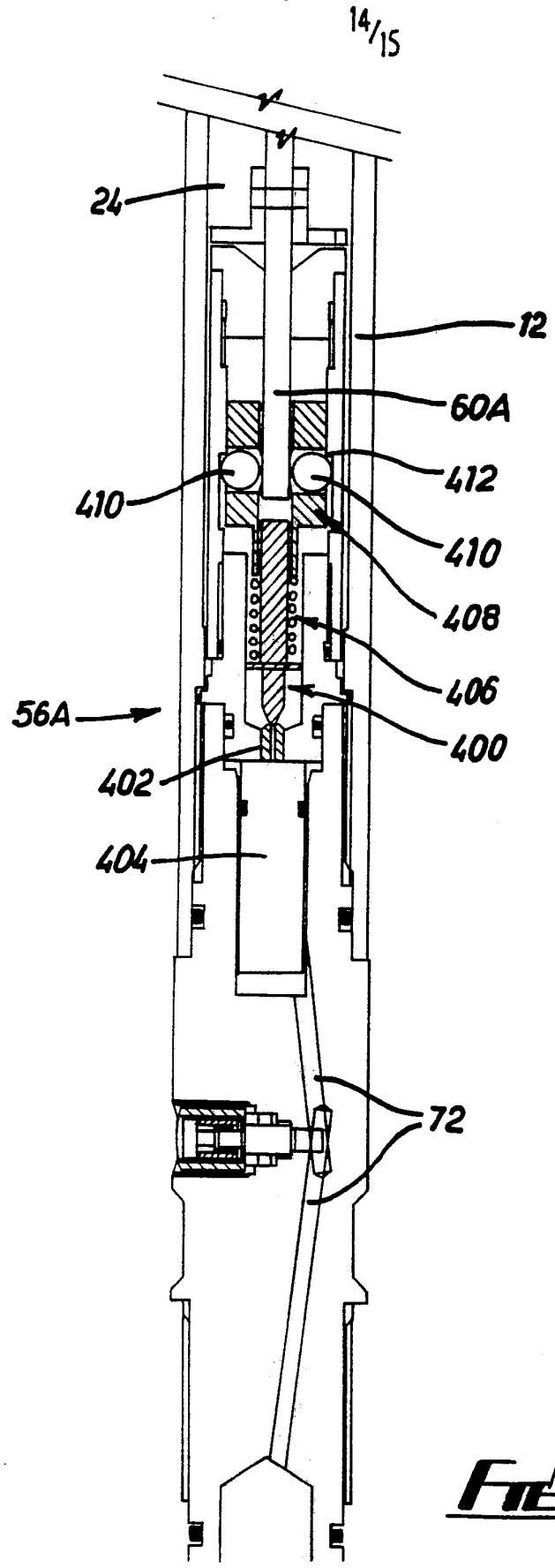
**FIG. 13**



**FIG. 14**

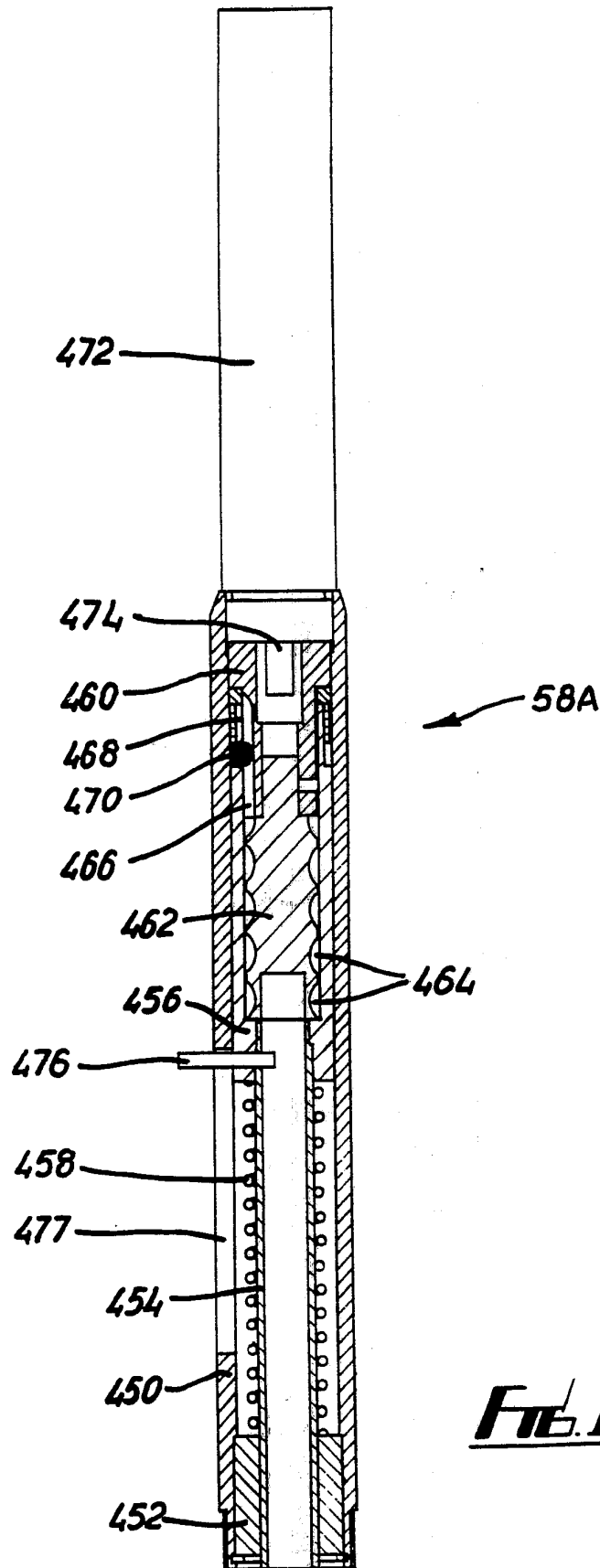
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**FIG. 17**


15/15



**FIG. 18**

# INTERNATIONAL SEARCH REPORT

International Application No PCT/GB 91/00224

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC <sup>5</sup> : E 21 B 49/08, G 01 N 1/12		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
IPC <sup>5</sup>	E 21 B, G 01 N	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup></b>		
Category <sup>9</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	GB, A, 2022554 (McCONNACHIE) 19 December 1979 see page 1, lines 32-75; page 3, line 84 - page 4, line 5; figures 1-4	1-5,15-17
A	---	6,18
X	FR, A, 2414194 (ELF AQUITAINE) 3 August 1979 see page 1, line 30 - page 2, line 34; page 4, line 39 - page 5, line 31; page 7, lines 14-18; figures 2-5	1-5,15-16
A	---	6,18
X	US, A, 3859850 (WHITTEN et al.) 14 January 1975 see column 1, lines 50-59; column 3, lines 20-27; column 5, lines 30-50; column 6, line 50 - column 7, line 1; figure 1	1-5,15-16
A	---	6,18
	./.	
<p><sup>9</sup> Special categories of cited documents: <sup>10</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"Z" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
31st May 1991	09.08.91	
International Searching Authority	Signature of Authorized Officer	
EUROPEAN PATENT OFFICE	F.W. HECK	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	US, A, 4667743 (RINGGENBERG et al.) 26 May 1987 see column 7, lines 26-31; column 8, lines 36-38; figures 1D-1F -----	6,18

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

GB 9100224  
SA 44446

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 16/07/91. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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FR-A- 2414194	03-08-79	CA-A- 1103952	30-06-81
		GB-A, B 2012722	01-08-79
		JP-A- 54100901	09-08-79
		US-A- 4210025	01-07-80
US-A- 3859850	14-01-75	None	
US-A- 4667743	26-05-87	AU-B- 586054	29-06-89
		AU-A- 6605086	18-06-87
		EP-A- 0227353	01-07-87