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(19) **United States**(12) **Patent Application Publication****Venema**(10) **Pub. No.: US 2007/0201013 A1**(43) **Pub. Date: Aug. 30, 2007**(54) **LITHOGRAPHIC APPARATUS, DEVICE  
MANUFACTURING METHOD AND ENERGY  
SENSOR****Publication Classification**(51) **Int. Cl.**  
**G03B 27/72** (2006.01)(52) **U.S. Cl.** ..... **355/69; 355/68; 355/53**(75) Inventor: **Willem Jurrianus Venema**, Eindhoven  
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(NL)(21) Appl. No.: **11/363,276**(22) Filed: **Feb. 28, 2006**(57) **ABSTRACT**

An energy sensor, e.g. as part of a transmission image sensor comprises: a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto; a circuit equivalent to an RC network connected across the radiation-sensitive detector; and an analog to digital converter connected across a resistive component of the circuit and arranged to output digital samples measuring the voltage across the resistive component at a sampling rate that is greater than the pulse repetition rate of the pulsed radiation beam.

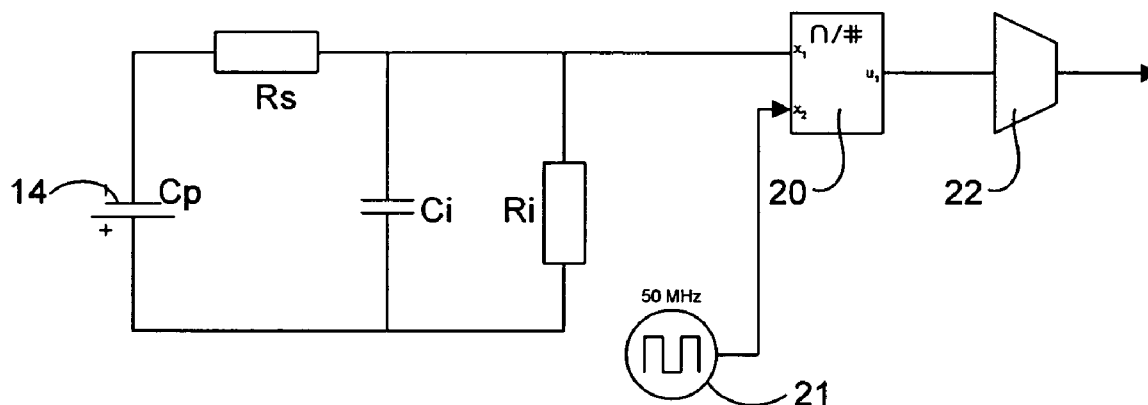


Fig. 1

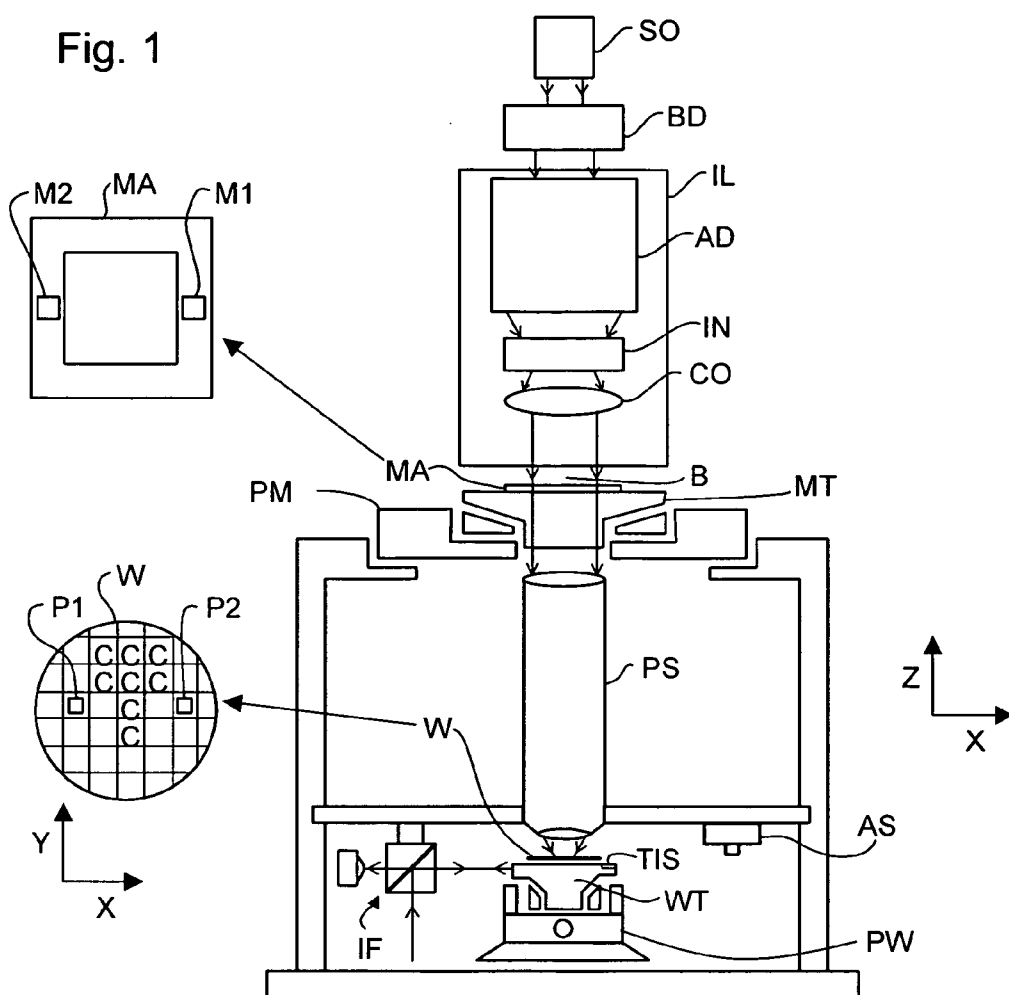


Fig. 2

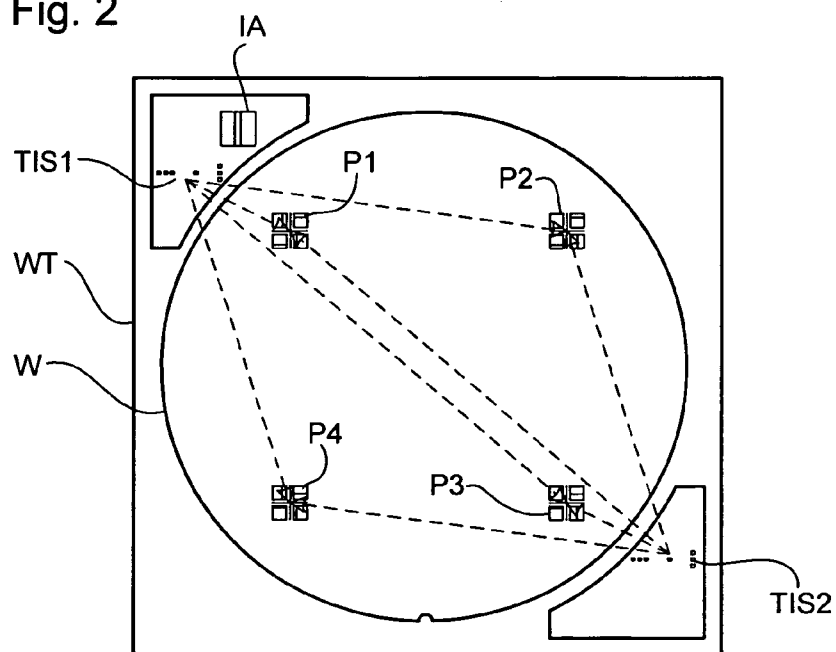


Fig. 3

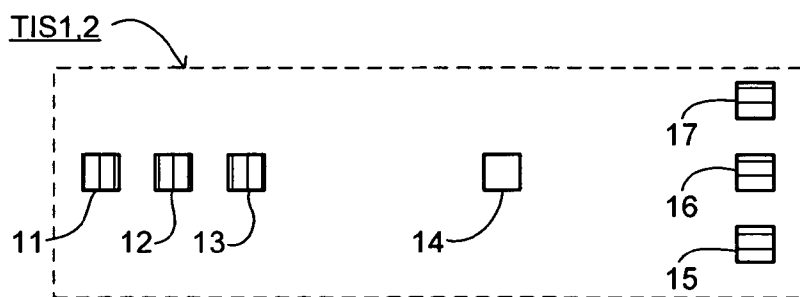


Fig. 4

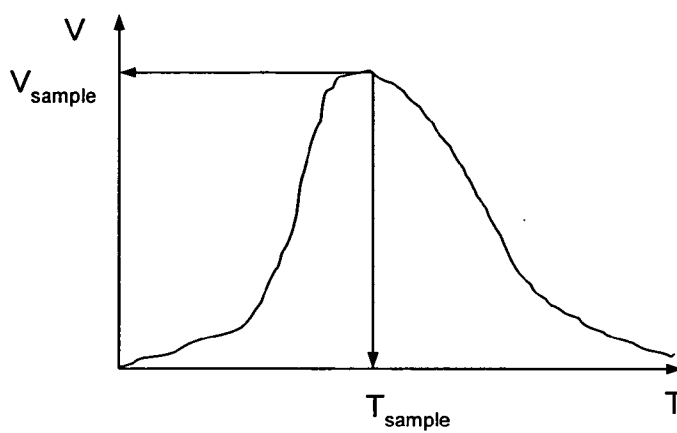


Fig. 5

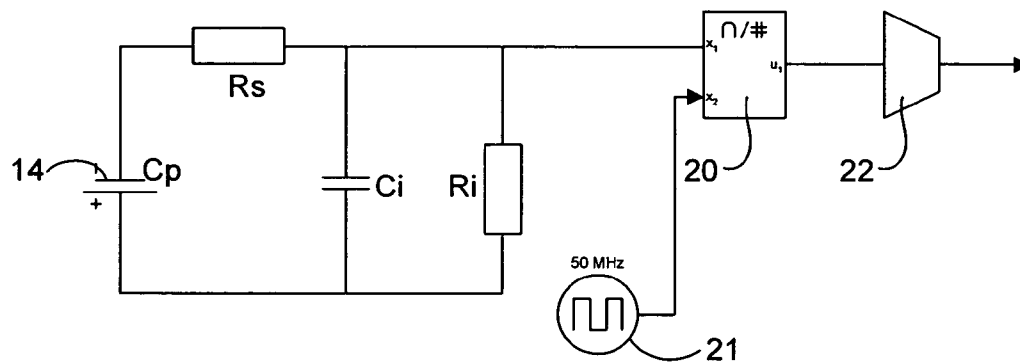
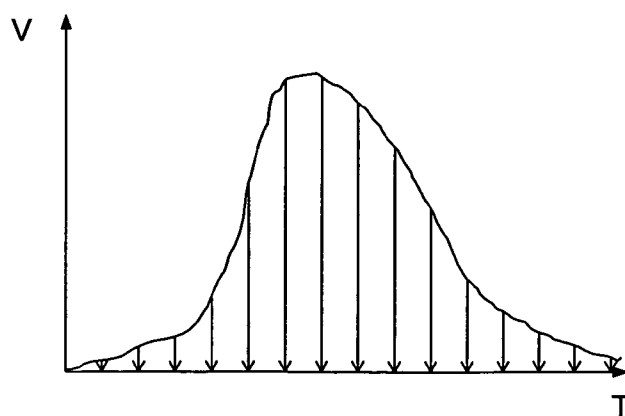


Fig. 6



# LITHOGRAPHIC APPARATUS, DEVICE MANUFACTURING METHOD AND ENERGY SENSOR

## FIELD

[0001] The present invention relates to a lithographic apparatus, to device manufacturing methods using lithographic apparatus, and energy sensors.

## BACKGROUND

[0002] A lithographic apparatus is a machine that applies a desired pattern onto a substrate, usually onto a target portion of the substrate. A lithographic apparatus can be used, for example, in the manufacture of integrated circuits (ICs). In that instance, a patterning device, which is alternatively referred to as a mask or a reticle, may be used to generate a circuit pattern to be formed on an individual layer of the IC. This pattern can be transferred onto a target portion (e.g. comprising part of, one, or several dies) on a substrate (e.g. a silicon wafer). Transfer of the pattern is typically via imaging onto a layer of radiation-sensitive material (resist) provided on the substrate. In general, a single substrate will contain a network of adjacent target portions that are successively patterned. Known lithographic apparatus include so-called steppers, in which each target portion is irradiated by exposing an entire pattern onto the target portion at one time, and so-called scanners, in which each target portion is irradiated by scanning the pattern through a radiation beam in a given direction (the "scanning"-direction) while synchronously scanning the substrate parallel or anti-parallel to this direction. It is also possible to transfer the pattern from the patterning device to the substrate by imprinting the pattern onto the substrate.

[0003] In device manufacturing methods using lithographic apparatus, it is important to ensure that the correct amount of energy (dose) is delivered to the substrate. An incorrect dose causes variation of linewidth and other imaging errors. Conversely, control of dose level can often be used for fine control of linewidth or critical dimension. To enable dose control it is desirable to measure the power output of the radiation source, ideally as close as possible to the substrate. This is particularly important when a pulsed light source, such as an excimer laser, is used as the relationship between input to the light source is complex and may depend on history and factors not under direct control. Many lithographic apparatus divert a known fraction of the projection beam, e.g. using a part silvered mirror, in the illumination system to an energy sensor. This therefore measures the power output of the radiation source and the effects of the illumination system upstream of the energy sensor during an exposure. Downstream effects can be predicted, based on calibration measurements taken using an energy sensor at substrate level when no exposure is taking place.

[0004] As well as dose control, various measurement and metrology processes carried out in lithographic apparatus require a measurement of the power of the radiation source. For example, in a process to align the substrate table to a mask, a sensor known as a transmission image sensor (TIS), which comprises a photodiode covered by a grating, mounted on the substrate table is scanned through the aerial image of a corresponding grating pattern on the mask. The

output of the sensor is a periodically varying signal which, along with a position signal, can be used to determine the positional relationship of the substrate table and the mask pattern to a high degree of accuracy. When using a pulsed radiation source, it is desirable to remove the influence of any variation in source output from pulse to pulse. An additional sensor is provided adjacent the TIS to measure the pulse energy. The additional sensor comprises a photodiode connected to a RC network, or equivalent, which is sampled at a fixed time delay after the laser is fired. The resultant voltage measurement is used to normalize the signal from the TIS to eliminate source variations. However, the present inventors have determined that this arrangement does not always give a correct measurement of the energy of a pulse.

[0005] It is therefore desirable to provide an improved method for determining the pulse energy of a pulsed radiation beam.

[0006] According to an aspect of the invention, there is provided a lithographic apparatus having sensor system comprising: a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto; a circuit equivalent to an RC network connected across the radiation-sensitive detector; and an analog to digital converter connected across a resistive component of the circuit and arranged to output digital samples measuring the voltage across the resistive component at a sampling rate that is greater than the pulse repetition rate of the pulsed radiation beam

[0007] According to an aspect of the invention, there is provided device manufacturing a method using a lithographic apparatus which has a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto connected to a circuit equivalent to an RC network, the method comprising: digitally sampling the voltage across a resistive component of the RC network at a rate that is greater than the pulse repetition rate of the pulsed radiation beam.

[0008] According to an aspect of the invention, there is provided an energy sensor comprising: a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto; a circuit equivalent to an RC network connected across the radiation-sensitive detector; and an analog to digital converter connected across a resistive component of the circuit and arranged to output digital samples measuring the voltage across the resistive component at a sampling rate that is greater than the pulse repetition rate of the pulsed radiation beam.

## BRIEF DESCRIPTION OF THE DRAWINGS

[0009] FIG. 1 depicts a lithographic apparatus according to an embodiment of the invention.

[0010] FIG. 2 depicts the substrate stage of the apparatus of FIG. 1.

[0011] FIG. 3 depicts a transmission image sensor.

[0012] FIG. 4 depicts a voltage output from an RC network sampled at one point in time.

[0013] FIG. 5 depicts a sensor according to an embodiment of the invention.

[0014] FIG. 6 depicts a voltage output from an RC network sampled at multiple points in time.

## DETAILED DESCRIPTION

[0015] FIG. 1 schematically depicts a lithographic apparatus according to one embodiment of the invention. The apparatus comprises:

[0016] an illumination system (illuminator) IL configured to condition a radiation beam B (e.g. UV radiation or DUV radiation);

[0017] a support structure (e.g. a mask table) MT constructed to support a patterning device (e.g. a mask) MA and connected to a first positioner PM configured to accurately position the patterning device in accordance with certain parameters;

[0018] a substrate table (e.g. a wafer table) WT constructed to hold a substrate (e.g. a resist-coated wafer) W and connected to a second positioner PW configured to accurately position the substrate in accordance with certain parameters; and

[0019] a projection system (e.g. a refractive projection lens system) PS configured to project a pattern imparted to the radiation beam B by patterning device MA onto a target portion C (e.g. comprising one or more dies) of the substrate W.

[0020] The illumination system may include various types of optical components, such as refractive, reflective, magnetic, electromagnetic, electrostatic or other types of optical components, or any combination thereof, for directing, shaping, or controlling radiation.

[0021] The support structure supports, i.e. bears the weight of, the patterning device. It holds the patterning device in a manner that depends on the orientation of the patterning device, the design of the lithographic apparatus, and other conditions, such as for example whether or not the patterning device is held in a vacuum environment. The support structure can use mechanical, vacuum, electrostatic or other clamping techniques to hold the patterning device. The support structure may be a frame or a table, for example, which may be fixed or movable as required. The support structure may ensure that the patterning device is at a desired position, for example with respect to the projection system. Any use of the terms “reticle” or “mask” herein may be considered synonymous with the more general term “patterning device.”

[0022] The term “patterning device” used herein should be broadly interpreted as referring to any device that can be used to impart a radiation beam with a pattern in its cross-section such as to create a pattern in a target portion of the substrate. It should be noted that the pattern imparted to the radiation beam may not exactly correspond to the desired pattern in the target portion of the substrate, for example if the pattern includes phase-shifting features or so called assist features. Generally, the pattern imparted to the radiation beam will correspond to a particular functional layer in a device being created in the target portion, such as an integrated circuit.

[0023] The patterning device may be transmissive or reflective. Examples of patterning devices include masks, programmable mirror arrays, and programmable LCD panels. Masks are well known in lithography, and include mask types such as binary, alternating phase-shift, and attenuated phase-shift, as well as various hybrid mask types. An

example of a programmable mirror array employs a matrix arrangement of small mirrors, each of which can be individually tilted so as to reflect an incoming radiation beam in different directions. The tilted mirrors impart a pattern in a radiation beam which is reflected by the mirror matrix.

[0024] The term “projection system” used herein should be broadly interpreted as encompassing any type of projection system, including refractive, reflective, catadioptric, magnetic, electromagnetic and electrostatic optical systems, or any combination thereof, as appropriate for the exposure radiation being used, or for other factors such as the use of an immersion liquid or the use of a vacuum. Any use of the term “projection lens” herein may be considered as synonymous with the more general term “projection system”.

[0025] As here depicted, the apparatus is of a transmissive type (e.g. employing a transmissive mask). Alternatively, the apparatus may be of a reflective type (e.g. employing a programmable mirror array of a type as referred to above, or employing a reflective mask).

[0026] The lithographic apparatus may be of a type having two (dual stage) or more substrate tables (and/or two or more mask tables). In such “multiple stage” machines the additional tables may be used in parallel, or preparatory steps may be carried out on one or more tables while one or more other tables are being used for exposure.

[0027] The lithographic apparatus may also be of a type wherein at least a portion of the substrate may be covered by a liquid having a relatively high refractive index, e.g. water, so as to fill a space between the projection system and the substrate. An immersion liquid may also be applied to other spaces in the lithographic apparatus, for example, between the mask and the projection system. Immersion techniques are well known in the art for increasing the numerical aperture of projection systems. The term “immersion” as used herein does not mean that a structure, such as a substrate, must be submerged in liquid, but rather only means that liquid is located between the projection system and the substrate during exposure.

[0028] Referring to FIG. 1, the illuminator IL receives a radiation beam from a radiation source SO. The source and the lithographic apparatus may be separate entities, for example when the source is an excimer laser. In such cases, the source is not considered to form part of the lithographic apparatus and the radiation beam is passed from the source SO to the illuminator IL with the aid of a beam delivery system BD comprising, for example, suitable directing mirrors and/or a beam expander. In other cases the source may be an integral part of the lithographic apparatus, for example when the source is a mercury lamp. The source SO and the illuminator IL, together with the beam delivery system BD if required, may be referred to as a radiation system.

[0029] The illuminator IL may comprise an adjuster AD for adjusting the angular intensity distribution of the radiation beam. Generally, at least the outer and/or inner radial extent (commonly referred to as  $\sigma$ -outer and  $\sigma$ -inner, respectively) of the intensity distribution in a pupil plane of the illuminator can be adjusted. In addition, the illuminator IL may comprise various other components, such as an integrator IN and a condenser CO. The illuminator may be used to condition the radiation beam, to have a desired uniformity and intensity distribution in its cross-section.

[0030] The radiation beam B is incident on the patterning device (e.g., mask MA), which is held on the support structure (e.g., mask table MT), and is patterned by the patterning device. Having traversed the mask MA, the radiation beam B passes through the projection system PS, which focuses the beam onto a target portion C of the substrate W. With the aid of the second positioner PW and position sensor IF (e.g. an interferometric device, linear encoder or capacitive sensor), the substrate table WT can be moved accurately, e.g. so as to position different target portions C in the path of the radiation beam B. Similarly, the first positioner PM and another position sensor (which is not explicitly depicted in FIG. 1) can be used to accurately position the mask MA with respect to the path of the radiation beam B, e.g. after mechanical retrieval from a mask library, or during a scan. In general, movement of the mask table MT may be realized with the aid of a long-stroke module (coarse positioning) and a short-stroke module (fine positioning), which form part of the first positioner PM. Similarly, movement of the substrate table WT may be realized using a long-stroke module and a short-stroke module, which form part of the second positioner PW. In the case of a stepper (as opposed to a scanner) the mask table MT may be connected to a short-stroke actuator only, or may be fixed. Mask MA and substrate W may be aligned using mask alignment markers M1, M2 and substrate alignment markers P1, P2. Although the substrate alignment markers as illustrated occupy dedicated target portions, they may be located in spaces between target portions (these are known as scribe-lane alignment markers). Similarly, in situations in which more than one die is provided on the mask MA, the mask alignment markers may be located between the dies.

[0031] The depicted apparatus could be used in at least one of the following modes:

[0032] 1. In step mode, the mask table MT and the substrate table WT are kept essentially stationary, while an entire pattern imparted to the radiation beam is projected onto a target portion C at one time (i.e. a single static exposure). The substrate table WT is then shifted in the X and/or Y direction so that a different target portion C can be exposed. In step mode, the maximum size of the exposure field limits the size of the target portion C imaged in a single static exposure.

[0033] 2. In scan mode, the mask table MT and the substrate table WT are scanned synchronously while a pattern imparted to the radiation beam is projected onto a target portion C (i.e. a single dynamic exposure). The velocity and direction of the substrate table WT relative to the mask table MT may be determined by the (de-)magnification and image reversal characteristics of the projection system PS. In scan mode, the maximum size of the exposure field limits the width (in the non-scanning direction) of the target portion in a single dynamic exposure, whereas the length of the scanning motion determines the height (in the scanning direction) of the target portion.

[0034] 3. In another mode, the mask table MT is kept essentially stationary holding a programmable patterning device, and the substrate table WT is moved or scanned while a pattern imparted to the radiation beam is projected onto a target portion C. In this mode, generally a pulsed radiation source is employed and the programmable patterning device is updated as required after each movement of the

substrate table WT or in between successive radiation pulses during a scan. This mode of operation can be readily applied to maskless lithography that utilizes programmable patterning device, such as a programmable mirror array of a type as referred to above.

[0035] Combinations and/or variations on the above described modes of use or entirely different modes of use may also be employed.

[0036] The apparatus also comprises an alignment sensor AS, which may be mounted at the measurement station of a dual stage apparatus, which is used to detect alignment markers printed on a substrate W and also fixed markers (fiducials) provided on the substrate table. This can be seen in FIG. 2, which shows four alignment markers P1-P4 printed on the substrate and two fixed markers TIS1 and TIS2 provided on the substrate table WT. The substrate table may also have on it a sensor IA for an interferometric system that measures properties of the projection system, e.g. aberrations, and sensors for other systems that involve detection of a property of an image projected by projection system PL. By scanning the substrate table WT under the alignment sensor AS whilst keep track of its movements using the displacement measurement system IF, the positions, shown by dashed arrows, of the substrate markers P1-P4 relative to the fixed markers TIS1, TIS2 can be determined. Further details of an off-axis alignment system that can be used in such a process are given in EP 0 906 590 A, which document is hereby incorporated by reference in its entirety.

[0037] The fixed markers TIS1 and TIS2 have integrated into them an image sensor that can be used to determine the location of an image of a mask marker by scanning the image sensor through the aerial image. Thus the relative position of the image of the mask marker and the fixed markers can be determined and the previously obtained relative positions of the substrate markers allow the substrate to be positioned at any desired position relative to the projected image with great accuracy.

[0038] The image sensors are shown in FIG. 3. Each image sensor comprises seven photo-sensitive detectors 11 to 17. Three of the photo-sensitive detectors, 11-13, are covered by an opaque, e.g. chrome, layer into which are etched gratings with lines extending in the X direction whilst three others 15-17 are similar but the lines of the gratings extend in the Y direction. The remaining photo-sensitive detector 14 has no covering and is used for capture and/or normalization, as discussed below. As the photo-sensitive detectors are scanned through aerial images of gratings corresponding to those provided over the detectors, the outputs of the detectors will fluctuate as bright parts of the aerial images and the apertures of the gratings etched in the opaque layer move into and out of registration. Known signal processing techniques can be used to determine when the center of the marker is aligned with the center of the aerial image. By scanning the sensor through the marker at different positions along the Z axis, the plane of best focus can be detected by detecting the level at which the fluctuations in the outputs of the detectors have the greatest amplitude. The central, uncovered detector 14 can be used to find a coarse position for the gratings in the aerial image in a known capture procedure and can also be used to normalize the signals from the grating detectors to remove fluctuations due to changes in the output of the illumination system IL, e.g. due to source power variations.

[0039] The various photo-sensitive detectors 11-17 may comprise photo-diodes, or other photo-sensitive components covered by a conversion layer. The conversion layer absorbs the incident radiation and emits in response radiation of a longer wavelength. In this way, components sensitive to visible light can be used to detect radiation of shorter wavelength and at the same time are protected from damage by the higher energy photons of the shorter wavelength radiation.

[0040] As mentioned above, conventionally the central detector 14 is connected to an RC network, or equivalent, which is sampled at a predetermined time  $T_{\text{sample}}$  after the radiation source SO is fired. This time is determined so as to correspond as closely as possible to the peak of the energy pulse, as illustrated in FIG. 4, and it is assumed that the resultant measured voltage  $V_{\text{sample}}$  is related to the total energy of the pulse. However the present inventors have determined that the measured voltage  $V_{\text{sample}}$  is not sufficiently reliably related to the pulse energy. Fluctuations in the laser energy release profile, jitter in the laser firing and jitter in the timing of the sampling circuitry can affect the relationship between  $V_{\text{sample}}$  and total pulse energy.

[0041] According to an embodiment of the present invention, the output of the photosensitive detector is sampled at a plurality of different times during a pulse of the radiation source, to give a more accurate measure of the pulse energy. Preferably, the output is sampled at least 5 times, preferably at least 10 times, preferably least 20 times during a pulse. Alternatively, the sampling frequency is at least 5 times, at least 10 times, at least 20 times, or at least 50 times the pulse repetition frequency.

[0042] As shown in FIG. 5, this can be arranged by connecting the photo-sensitive detector 14, which may for example be a photodiode with an inherent capacitance  $C_p$  and resistance  $R_s$ , to a circuit that is equivalent to an RC network, represented in the figure by capacitance  $C_i$  and resistance  $R_i$ . The voltage across resistance  $R_i$  is sampled by analog to digital converter (ADC) 20, which is clocked by clock 21 at a suitable frequency  $f$ , for example at least 20 MHz, at least 30 MHz, at least 50 MHz, at least 100 MHz. It is desirable that the sampling frequency  $f$  satisfy the following inequalities:

$$f > n(1/(R_s C_p)) \quad (1)$$

$$f > p(1/(R_i C_i)) \quad (2)$$

where  $n$  and  $p$  are positive real numbers greater than 1 and preferably greater than 5, greater than 10, greater than 20 or greater than 50.

[0043] Thereby, the voltage across the RC network is sampled at a plurality of points during each pulse of the radiation source. The voltage that is sampled is proportional to the number of charge pairs generated in the photodiode, hence also to the number of photons falling on the photo-detector in a predetermined period and the momentary intensity of the radiation beam. The total pulse energy is derived by digital processing of the samples output by ADC 20, for example by numeric integration. This is done by digital signal processor (DSP) 22, which may be a dedicated integrated circuit.

[0044] To increase accuracy further, it is possible to sample the voltage across the RC network when the radiation source is off, either between pulses or when it is off for

longer periods such as between exposures, to determine the thermal photodetector current, which is then subtracted from measurements of the pulse energy. If the pulse repetition rate and amplitude of the radiation source is particularly high, compared to  $R_s C_p$  and  $R_i C_i$ , such that charge generated during one pulse has not completely drained away before the next pulse, this can be predicted and the predicted effect on pulse energy subtracted digitally.

[0045] Although the invention has been described herein applied to a normalization detector forming part of a transmission image sensor system, it will be appreciated that the invention can be used with any other sensor or sensor system that is used to measure the energy of a pulse, such as for example an energy sensor in the illumination system of a lithographic apparatus, an interferometric aberration sensor, a stray light sensor, a slit uniformity sensor, a relative polarization sensor, an apodization sensor, an absolute polarization sensor, an image quality sensor, or a wavefront aberration sensor.

[0046] Although specific reference may be made in this text to the use of lithographic apparatus in the manufacture of ICs, it should be understood that the lithographic apparatus described herein may have other applications, such as the manufacture of integrated optical systems, guidance and detection patterns for magnetic domain memories, flat-panel displays, liquid-crystal displays (LCDs), thin-film magnetic heads, etc. The skilled artisan will appreciate that, in the context of such alternative applications, any use of the terms “wafer” or “die” herein may be considered as synonymous with the more general terms “substrate” or “target portion”, respectively. The substrate referred to herein may be processed, before or after exposure, in for example a track (a tool that typically applies a layer of resist to a substrate and develops the exposed resist), a metrology tool and/or an inspection tool. Where applicable, the disclosure herein may be applied to such and other substrate processing tools. Further, the substrate may be processed more than once, for example in order to create a multi-layer IC, so that the term substrate used herein may also refer to a substrate that already contains multiple processed layers.

[0047] Although specific reference may have been made above to the use of embodiments of the invention in the context of optical lithography, it will be appreciated that the invention may be used in other applications, for example imprint lithography, and where the context allows, is not limited to optical lithography. In imprint lithography a topography in a patterning device defines the pattern created on a substrate. The topography of the patterning device may be pressed into a layer of resist supplied to the substrate whereupon the resist is cured by applying electromagnetic radiation, heat, pressure or a combination thereof. The patterning device is moved out of the resist leaving a pattern in it after the resist is cured.

[0048] The terms “radiation” and “beam” used herein encompass all types of electromagnetic radiation, including ultraviolet (UV) radiation (e.g. having a wavelength of or about 365, 355, 248, 193, 157 or 126 nm) and extreme ultra-violet (EUV) radiation (e.g. having a wavelength in the range of 5-20 nm), as well as particle beams, such as ion beams or electron beams.

[0049] The term “lens”, where the context allows, may refer to any one or combination of various types of optical

components, including refractive, reflective, magnetic, electromagnetic and electrostatic optical components.

[0050] While specific embodiments of the invention have been described above, it will be appreciated that the invention may be practiced otherwise than as described. For example, the invention may take the form of a computer program containing one or more sequences of machine-readable instructions describing a method as disclosed above, or a data storage medium (e.g. semiconductor memory, magnetic or optical disk) having such a computer program stored therein.

[0051] The descriptions above are intended to be illustrative, not limiting. Thus, it will be apparent to one skilled in the art that modifications may be made to the invention as described without departing from the scope of the claims set out below.

1. A lithographic apparatus having sensor system comprising:

a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto;

a circuit equivalent to an RC network connected across the radiation-sensitive detector; and

an analog to digital converter connected across a resistive component of the circuit and arranged to output digital samples measuring voltage across the resistive component at a sampling rate that is greater than a pulse repetition rate of the pulsed radiation beam.

2. The apparatus according to claim 1, wherein the sampling rate is greater than 5 times the pulse repetition rate.

3. The apparatus according to claim 1, wherein the sampling rate is greater than 10 times the pulse repetition rate

4. The apparatus according to claim 1, wherein the sampling rate is greater than 20 times the pulse repetition rate

5. The apparatus according to claim 1, wherein the sampling rate is greater than 50 times the pulse repetition rate

6. The apparatus according to claim 1, wherein the radiation sensitive detector has an equivalent resistance  $R_s$  and an equivalent capacitance  $C_p$ , and the sampling rate  $f$  satisfies the following inequality:

$$f > n(1/(R_s C_p))$$

where  $n$  is a positive real number greater than 1.

7. The apparatus according to claim 6, wherein  $n$  is greater than 50.

8. The apparatus according to claim 1 wherein the circuit has an equivalent resistance  $R_i$  and an equivalent capacitance  $C_i$  and the sampling rate  $f$  satisfies the following inequality:

$$f > p(1/(R_i C_i))$$

where  $p$  is a positive real number greater than 1.

9. The apparatus according to claim 8, wherein  $p$  is greater than 50.

10. The apparatus according to claim 1, further comprising a digital signal processor connected to the analog to

digital converter to receive the digital samples and configured and arranged to calculate therefrom a measure of the energy of a pulse of the radiation beam.

11. Apparatus according to claim 1, wherein the radiation beam is electromagnetic radiation having a wavelength of less than or equal to about 365 nm.

12. Apparatus according to claim 1, wherein the radiation-sensitive detector is part of a transmission image sensor system.

13. Apparatus according to claim 1, wherein the radiation sensitive detector is part of an interferometric aberration sensor.

14. A device manufacturing method using a lithographic apparatus which has a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto connected to a circuit equivalent to an RC network, the method comprising:

digitally sampling the voltage across a resistive component of the circuit at a sampling rate that is greater than the pulse repetition rate of the pulsed radiation beam.

15. A method according to claim 14, wherein the sampling rate is greater than 5 times the pulse repetition rate.

16. A method according to claim 14, wherein the sampling rate is greater than 10 times the pulse repetition rate.

17. A method according to claim 14, wherein the sampling rate is greater than 20 times the pulse repetition rate.

18. A method according to claim 14, wherein the sampling rate is greater than 50 times the pulse repetition rate.

19. A method according to claim 14 wherein the radiation sensitive detector has an equivalent resistance  $R_s$  and an equivalent capacitance  $C_p$ , and the sampling rate  $f$  satisfies the following inequality:

$$f > n(1/(R_s C_p))$$

where  $n$  is a positive real number greater than 1.

20. The apparatus according to claim 19, wherein  $n$  is greater than 50.

21. A method according to claim 14, wherein the circuit has an equivalent resistance  $R_i$  and an equivalent capacitance  $C_i$  and the sampling rate  $f$  satisfies the following inequality:

$$f > p(1/(R_i C_i))$$

where  $p$  is a positive real number greater than 1.

22. The apparatus according to claim 21, wherein  $p$  is greater than 50.

23. An energy sensor comprising:

a radiation-sensitive detector arranged to receive a pulsed radiation beam and to generate a current in response thereto;

a circuit equivalent to an RC network connected across the radiation-sensitive detector; and

an analog to digital converter connected across a resistive component of the circuit and arranged to output digital samples measuring the voltage across the resistive component at a sampling rate that is greater than the pulse repetition rate of the pulsed radiation beam.

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