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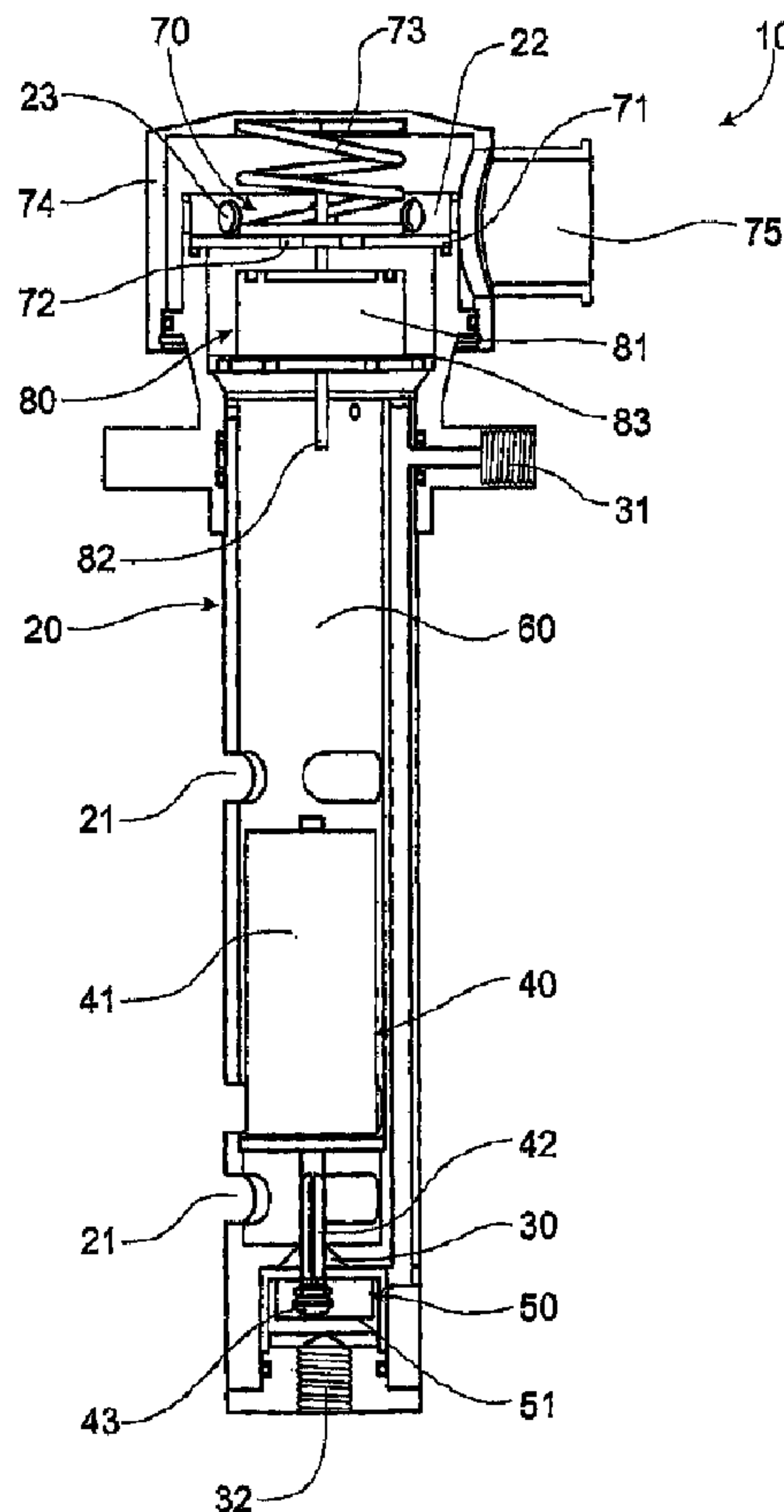
(72) Inventeur/Inventor:
SMIT, PETER MARTIN, AU

(73) Propriétaire/Owner:
WEIR MINERALS AUSTRALIA LTD, AU

(74) Agent: SMART & BIGGAR

(54) Titre : ENSEMBLE SOUPAPE

(54) Title: VALVE ASSEMBLY



(57) Abrégé/Abstract:

This invention relates to a cylindrical housing (20) capable of being mounted with a liquid container. The cylindrical housing (20) comprising an inlet float valve (40) and a fuel chamber that passes liquid before a liquid inlet (30) in the housing (20). A first hole

(57) **Abrégé(suite)/Abstract(continued):**

(21) in the cylindrical housing (20) wall is configured to allow liquid to pass out of the cylindrical housing (20) when the inlet float valve (40) is in a open position. A second hole (21) is configured to allow liquid to pass into the cylindrical housing (20) to move the inlet float valve (40) to a closed position. A third hole (21) is positioned such that a portion of the third hole (21) is located above a top portion of a substantially cylindrical float (41) of the inlet float valve (40) when in the closed position.

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ABSTRACT

This invention relates to a cylindrical housing (20) capable of being mounted with a liquid container. The cylindrical housing (20) comprising an inlet float valve (40) and a fuel chamber that passes liquid before a liquid inlet (30) in the housing (20). A first hole (21) in the cylindrical housing (20) wall is configured to allow liquid to pass out of the cylindrical housing (20) when the inlet float valve (40) is in an open position. A second hole (21) is configured to allow liquid to pass into the cylindrical housing (20) to move the inlet float valve (40) to a closed position. A third hole (21) is positioned such that a portion of the third hole (21) is located above a top portion of a substantially cylindrical float (41) of the inlet float valve (40) when in the closed position.

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TITLE

"VALVE ASSEMBLY"

This is a divisional of Canadian Patent Application Serial No. 2,504,239 filed October 30, 2003.

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FIELD OF THE INVENTION

This invention relates to a valve assembly. In particular, the invention relates to a valve assembly used to protect fuel tanks from being overfilled with fuel and therefore the invention will be described in this context. However, it is envisaged that the valve assembly may be used to protect the other types of containers from
10 being overfilled with other types of fluid.

BACKGROUND OF THE INVENTION

For many years large machinery fitted with fuel tanks have been equipped with fast fill systems to enable rapid filling of large capacity fuel tanks. The existing fast fill fuel systems rely on an air vent that prevents air from escaping the
15 fuel tank when the required level of fuel has been attained. This causes pressure in the fuel tank to increase to a level that automatic shuts-off a fuel supply nozzle.

A major concern of this system is that when the fuel level activates the shut-off for the fuel supply nozzle, the shut-off can be overridden and fuel can continue to be forced into the fuel tank above the normal level. This can cause the
20 fuel tank to rupture from the high pressure attained when filling.

US Patent No. 6,311,723, (by the applicant), has addressed this problem by devising a flow control valve assembly that prevents the build up of pressure within the fuel tank during and after filling. The flow control valve assembly also prevents the supply fuel nozzle from being overridden thus preventing the
25 possibility of overfilling. US Patent No. 6,311,723.

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The control valve assembly of US Patent No. 6,311,723 uses float valve to determine when the level of fuel in the fuel tank is at a desired level. When the desired level of fuel has been attained, the float valve is used to block the flow of fuel through a bleed pipe to stop the flow of fuel through a control valve. An open

5 breather is provided within the fuel tank to

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allow gas to escape from the fuel tank during filling to prevent the fuel tank rupturing.

The flow control valve assembly operates very effectively on machinery that is predominately stationary. However, when the control valve
5 assembly is mounted to vehicles' fuel tanks, such as those located in trucks and excavators, some difficulties may experienced during movement of the vehicle.

One problem that may be experience is that the float valve may become broken. The float valve comprises a float that is mounted on a
10 pivotally movable elongate arm. This arm can break due to the large forces that are exerted on the arm by the surging fuel caused by movement of the vehicle.

In the event that the control valve assembly fails, in this or any other manner, the fuel supply nozzle will continue to fill the tank and pass
15 fuel through the open breather until the nozzle is shut-off manually. This may lead to many hundreds or even thousands of litres of fuel being wasted and the spilt fuel being disposed.

Another problem that occurs is fuel is passed through the open breather during movement of the vehicle. Fuel surges cause fuel to flow
20 through the open breather and escape the fuel tank. Again, this wastes fuel and is environmentally unfriendly. Further, the spilt fuel also creates a fire vehicle hazard.

SUMMARY OF THE INVENTION

In one form, although not necessarily the only or broadest form,
25 the invention resides in a valve assembly able to be mounted with a liquid container, the valve assembly comprising:

a housing having a passageway that extends through the housing;

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a breather float valve mounted within the housing, the breather float valve movable between an open position to allow gas to pass through the passageway and a closed position that prevents liquid from passing through the passageway;

5 a liquid inlet, forming part of the housing, the liquid inlet allowing fluid to pass into the housing; and

an inlet float valve mounted within the housing, the inlet float valve movable between an open position that permits the flow of liquid through the liquid inlet and a closed position that prevents the flow of fluid through the liquid inlet.

10 The valve assembly may also include a relief valve that is movable between an open position and a closed position to allow pressure to be relieved from the container.

The housing may be cylindrical.

The float valve may include a float and a stem. A valve seal may be
15 located adjacent the end of the stem.

A fuel chamber may be located adjacent the inlet in which fuel is passed. A shelter may be provided within the fuel chamber in which an end of the stem is located when the float valve assembly is in the open position.

Another aspect of the invention relates to a cylindrical housing capable
20 of being mounted with a liquid container, the cylindrical housing comprising: a housing wall; a passageway within the cylindrical housing; a first hole in the housing wall; a second hole located above the first hole in the housing wall; a third hole located above the second hole in the housing wall; a liquid inlet; an inlet float valve comprising a substantially cylindrical float and a stem and located within the housing,
25 the inlet float valve movable, in response to a liquid level in the liquid container, between an open position that permits the flow of liquid through the liquid inlet,

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through the first hole and out of the cylindrical housing and a closed position that does not permit the flow of liquid through the liquid inlet, through the first hole and out of the cylindrical housing; a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet; and a shelter provided within
5 the fuel chamber wherein an end of the stem is located within the shelter when the inlet float valve is in the open position; wherein the first hole is configured to allow liquid to pass out of the cylindrical housing when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and is configured to allow liquid to pass into the cylindrical housing to move the inlet float
10 valve to the closed position and wherein the third hole is positioned on the housing wall such that at least a portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the closed position; wherein the substantially cylindrical float is supported by a seat within the cylindrical housing when the inlet float valve is in the open position, the seat extending across
15 the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole is located above the seat; and wherein the substantially cylindrical float is arranged to lift away from the seat in response to liquid entering the second hole so as to move the inlet float valve from the open position to the closed position.

20 A further aspect of the invention relates to a system comprising: a control valve; a bleed pipe; and a valve assembly connectable to the control valve via the bleed pipe and capable of being mounted with a liquid container, the valve assembly comprising: at least two apertures for connecting the bleed pipe to the valve assembly; a cylindrical housing comprising a housing wall and a first hole
25 through a wall of the cylindrical housing; a liquid inlet; a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet; an inlet float valve located within the cylindrical housing and comprising a substantially cylindrical float and a stem, the inlet float valve movable, in response to a liquid level in the liquid container, between an open position that permits the flow
30 of liquid through the liquid inlet and out of the cylindrical housing through the first hole

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and a closed position that does not permit the flow of liquid through the liquid inlet and out of the cylindrical housing through the first hole; and a shelter located within the fuel chamber wherein an end of the stem is located within the shelter when the inlet float valve is in the open position.

5 A still further aspect of the invention relates to a valve assembly able to be mounted with a liquid container, the valve assembly comprising: a cylindrical housing comprising a housing wall; a liquid inlet; a first hole in the housing wall; a second hole located above the first hole in the housing wall; a third hole located above the second hole in the housing wall; an inlet float valve located within the
10 cylindrical housing and comprising a substantially cylindrical float, a stem and a valve seal located adjacent an end of the stem, the inlet float valve movable, in response to a liquid level in the liquid container, between an open position that permits the flow of liquid through the liquid inlet and out of the cylindrical housing through the first hole in the housing wall and a closed position that does not permit the flow of liquid through
15 the liquid inlet and out of the cylindrical housing through the first hole in the housing wall; a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet; a shelter located within the fuel chamber wherein the end of the stem is located within the shelter when the inlet float valve is in the open position; wherein the first hole is configured to allow liquid to pass through the
20 cylindrical housing into the liquid container when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and configured to allow liquid to pass into the cylindrical housing from the liquid container to move the inlet float valve to the closed position, and wherein the third hole is positioned on the housing wall such that at least a portion of the third hole is located above the top
25 portion of the substantially cylindrical float when the inlet float valve is in the closed position; wherein the substantially cylindrical float is supported by a seat within the housing when the inlet float valve is in the open position, the seat extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole is located above the seat; and wherein
30 the substantially cylindrical float is arranged to lift away from the seat in response to

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the liquid level within the liquid container so as to move the inlet float valve from the open position to the closed position.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiment of the invention will be described with reference to the
5 accompanying drawings in which:

FIG. 1 is a section side view of a valve assembly with a breather float valve and an inlet float valve in an open position according to a first embodiment of the invention;

FIG. 2 is a section side view of the valve assembly of FIG. 1 with the
10 breather float valve and the inlet float valve in a closed position; and

FIG. 3 is a section side view of the valve assembly of FIG. 1 with a relief valve in an open position.

FIG. 4 is a sectional side view of the valve assembly of with a breather float valve in an open position according to a second embodiment

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of the invention;

FIG. 5 is a sectional side view if the valve assembly of FIG. 4 with a breather float valve in a closed position; and

FIG. 6 is a schematic representation of the valve assembly
5 connected to a control valve.

DETAILED DESCRIPTION OF THE PREFFERED EMBODIMENT

FIG. 1 shows a valve assembly 10 that is primarily used in a fuel tank 1. The valve assembly 10 is normally used in conjunction with a control valve 2, as described in US Patent No. 6,311,723, to prevent fuel
10 from entering the fuel tank when the fuel tank has reached a predetermined level. FIG. 6 shows the valve assembly 10 connected to the control valve 2 via a bleed pipe 3. The control valve 2 is connected to a fuel pump 4 and supply tank 5.

The valve assembly 10 comprises a housing 20 that is hollow
15 and substantially cylindrical in shape. The housing 20 has several fuel holes 21 located along its length that allow fuel located within the fuel tank to pass in and out of the housing 20.

An inlet 30 is provided at a lower end of the housing 20 through which passes fuel. The inlet 30 is fluidly connected to two separate screw
20 threaded apertures 31 and 32. The bleed pipe 3 is connected to one of the apertures 31 or 32. The bleed pipe is fluidly connected to the control valve to activate the control valve as disclosed in US patent No. 6,311,723. The screw-threaded apertures 31 and 32 allow the bleed pipe to be connected outside or inside the fuel tank.

25 An inlet float valve 40 is housed in a lower end of the housing 20. The inlet float valve 40 is formed from a inlet float 41 and stem 42. A valve seal 43 is located adjacent the end of the stem 42 for sealing the inlet 30.

30 The inlet float valve 40 is mounted within the housing so that the stem 42 can reciprocate between an open position, in which fuel is able to pass through the bleed pipe 3 and through the inlet 30 into the fuel tank 1, and a closed position that prevents the flow of fuel through the inlet.

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A fuel chamber 50 is located between the inlet 30 and the apertures 31 and 32. The fuel chamber 50 provides a shelter 51 in which an end of the stem 42 is located when the inlet float valve 40 is in the open position.

5 The top of the housing 20 is open so that a passageway 60 is provided between the inside and outside of the fuel tank. This allows gas to pass from within the fuel tank to the atmosphere so that the fuel tank does not rupture during filling of the fuel tank. A relief plate 71 is positioned within an upper end of the housing 20. Breather holes 72 are located within the
10 relief plate 71. The breather holes 72 form part of the passageway 60.

A breather float valve 80 is provided adjacent the breather holes. The breather float valve 80 is formed from a breather float 81 and a rod 82. A platform 83 and the relief plate 71 guide rod 82. The float 81 is able to reciprocate along the length of the rod 82 between the relief plate 71
15 and the platform 83. The rod 82 is fixed to the float 81 with circlips.

The breather float valve 80 is in an open position when the breather float 81 is located adjacent the platform 83 and gas is free to pass through the breather holes 72. The breather float valve 80 is in a closed position when the breather float 81 is located over the breather holes 72 and
20 fuel cannot pass through the breather holes 72.

A relief valve 70 is formed adjacent a top end of the housing 20. The relief valve 70 is formed from the relief plate 71, a spring 73 and a cap 74. The relief plate is able to move within a skirt 22 formed at the top of the housing 20. The skirt 22 has a number of circumferentially spaced relief
25 holes 23. The spring 73 holds the relief plate at the base of the skirt 22. The spring 73 is held in position by a cap 74 that is located over the housing 20.

In use, the valve assembly 10 has a number of functions. In a fuelling normal operation, the inlet float valve 40 is in the open position such that the stem 42 sits within the shelter 51 as shown in FIG. 1. The bleed
30 pipe 3 passes fuel in to the fuel chamber 50. The fuel then passes through the inlet 30, into the housing 20 and out the fuel holes 21 into the fuel tank. Any turbulence that is created by the fuel passing through the fuel chamber

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50 does effect the valve seal 43 as it is located within the shelter 51.

As the fuel tank fills with fuel, the passageway 60 of the housing 20 also fills with fuel to the same level. The inlet float 41 rises within the housing until the valve seal 43 blocks the inlet 30 as shown in FIG. 2.

5 The pressure of the fuel within the bleed pipe, as well as the fuel within the tank acting on float, maintains the valve seal 43 in position within the inlet 30. Once the inlet 30 is blocked, the bleed pipe 3 fills with fuel causing the control valve 2 to become closed and prevents further filling of the fuel tank.

10 When the vehicle is moving, the housing 20 prevents damage of the inlet float valve 40. The impact forces created by surging fuel within the fuel tank impact the housing 20 not the inlet float valve 40.

However, the surging fuel can still extend up passageway 60 and up to the breather holes 72. The breather float valve 80 prevents this surging fuel from escaping through the breather holes 72 as the breather float 81 moves with the surging fuel blocking the breather holes 72 as shown in FIG. 2.

20 The breather float valve 80 also provides a fail safe during fuelling of the fuel tank. If the bleed pipe 3 is severed or the control valve fails or the inlet float valve fails, then a fuel supply nozzle (not shown) will continue to pump fuel into the fuel tank. The fuel tank will fill with fuel until the breather float 81 moves to the closed position to block the breather holes 72. The continued fuelling of the fuel tank creates pressure within the fuel tank. When the fuel tank reaches a fuel nozzle shut off pressure, then the fuel supply nozzle will shut-off stopping the fuel tank from rupturing.

25 If the fuel supply nozzle does not shut off automatically due to a mechanical fault, then the fuel supply nozzle will continue to supply fuel to the fuel tank. This causes the pressure within the fuel tank to increase. At a pressure less than the rupture pressure of the tank, the pressure relief valve is opened as shown in FIG. 3. This occurs when the fuel tank pressure becomes greater than the spring pressure causing the relief plate 71 to move upwardly until it passes over the relief holes 23 in skirt 22. Fuel then passes from the tank, through the relief holes 23, into the cap 74 and through a cap

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hole 75. The fuel flowing from the cap 74 will indicate to an operator to shut the fuel supply nozzle off manually.

FIG. 4 and FIG. 5 show a second embodiment of a valve assembly 10. In this embodiment, a breather float valve spring 84 is mounted around the rod 82 on the modified platform 83 below the breather float 81. The breather float valve spring 84 engages the breather float 81.

The breather float valve spring 84 assists in moving the breather float 81 to the closed position in the event of a vehicle roll over. The breather float 81 is of sufficient weight to compress the breather float valve spring 84 when the valve assembly is in a substantially vertical position. However, during a roll over, less force is applied by the breather float 81 on the breather float valve spring 84 when the valve assembly 10 moves from a substantially vertical position to a substantially horizontal position. Therefore, the breather float valve spring 84 causes the breather float 81 to move to the closed position so that fuel cannot escape from the tank through the breather holes 72 in the event of a vehicle roll over.

The valve assembly provides a number of advantages. Firstly, the valve assembly is not damaged by surging fuel making the valve assembly suitable for use in vehicles. Secondly, the breather float valve prevents fuel from escaping the valve assembly when the fuel surges within the fuel tank during movement of the vehicle. Thirdly, in the event of failure of the inlet float valve, control valve or bleed pipe, the breather float valve prevents the loss of fuel by blocking the breather holes causing pressure build up within the fuel tank and thus causing the fuel supply nozzle to shut off. Lastly, the pressure relief valve prevents the fuel tank from rupturing from over pressurising of the fuel tank.

The valve assembly can be easily retro fitted or fitted into existing tanks. It is sized to fit into holes that are located in tanks for existing systems.

It should be appreciated that various other changes and modifications may be made to the embodiment described without departing from the scope of the invention.

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CLAIMS:

1. A cylindrical housing capable of being mounted with a liquid container, the cylindrical housing comprising:
- a housing wall;
 - 5 a passageway within the cylindrical housing;
 - a first hole in the housing wall;
 - a second hole located above the first hole in the housing wall;
 - a third hole located above the second hole in the housing wall;
 - a liquid inlet;
 - 10 an inlet float valve comprising a substantially cylindrical float and a stem and located within the housing, the inlet float valve movable, in response to a liquid level in the liquid container, between an open position that permits the flow of liquid through the liquid inlet, through the first hole and out of the cylindrical housing and a closed position that does not permit the flow of liquid through the liquid inlet, through
15 the first hole and out of the cylindrical housing;
 - a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet; and
 - a shelter provided within the fuel chamber wherein an end of the stem is located within the shelter when the inlet float valve is in the open position;
 - 20 wherein the first hole is configured to allow liquid to pass out of the cylindrical housing when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and is configured to allow liquid to pass into the cylindrical housing to move the inlet float valve to the closed position and wherein the third hole is positioned on the housing wall such that at least a

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portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the closed position;

wherein the substantially cylindrical float is supported by a seat within the cylindrical housing when the inlet float valve is in the open position, the seat
5 extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole is located above the seat; and

wherein the substantially cylindrical float is arranged to lift away from the seat in response to liquid entering the second hole so as to move the inlet float
10 valve from the open position to the closed position.

2. The cylindrical housing of claim 1 wherein the cylindrical housing is configured to be coupled to a relief valve that comprises a relief plate, a spring and a cap, the relief valve being movable between a closed position and an open position such that in operation, liquid is permitted to pass out of the liquid container to allow
15 pressure to be relieved from the liquid container.

3. The cylindrical housing of claim 2 wherein the cylindrical housing is configured to be coupled to a breather float configured to be movable between an open position to allow gas to pass through an at least one breather hole and a closed position that prevents liquid from passing through the at least one breather hole.

20 4. The cylindrical housing of claim 1 wherein the cylindrical housing is configured to be coupled to a relief valve, the relief valve comprising:

a cap;

a spring; and

a relief plate that is movable between a closed position and an open
25 position by compression of the spring such that in operation, liquid is permitted to

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pass out of a liquid container to allow pressure to be relieved from the container through at least one relief hole.

5. The cylindrical housing of claim 4 wherein the cylindrical housing is configured to be coupled to a breather float configured to be movable between an open position to allow gas to pass through an at least one breather hole and a closed position that prevents liquid from passing through the at least one breather hole.
6. A system comprising:
 - a control valve;
 - a bleed pipe; and
 - 10 a valve assembly connectable to the control valve via the bleed pipe and capable of being mounted with a liquid container, the valve assembly comprising:
 - at least two apertures for connecting the bleed pipe to the valve assembly;
 - a cylindrical housing comprising a housing wall and a first hole through
 - 15 a wall of the cylindrical housing;
 - a liquid inlet;
 - a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet;
 - an inlet float valve located within the cylindrical housing and comprising
 - 20 a substantially cylindrical float and a stem, the inlet float valve movable, in response to a liquid level in the liquid container, between an open position that permits the flow of liquid through the liquid inlet and out of the cylindrical housing through the first hole and a closed position that does not permit the flow of liquid through the liquid inlet and out of the cylindrical housing through the first hole; and

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a shelter located within the fuel chamber wherein an end of the stem is located within the shelter when the inlet float valve is in the open position.

7. The system of claim 6, wherein the cylindrical housing comprises a second hole and a third hole through the housing wall, wherein the first hole is
5 configured to allow liquid to pass out of the cylindrical housing when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and is located above the first hole, the second hole being configured to allow liquid to pass into the cylindrical housing to move the inlet float valve to the closed position, and wherein the third hole is located above the second hole and positioned
10 on the housing wall such that at least a portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the closed position.

8. The system of claim 7, wherein the substantially cylindrical float is supported by a seat within the cylindrical housing when the inlet float valve is in the
15 open position, the seat extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole is located above the seat; and wherein the substantially cylindrical float is arranged to lift away from the seat in response to liquid entering the second hole so as to move the inlet float valve from the open position to the closed position.

20 9. The system of claim 8, wherein the valve assembly is a fast fill valve assembly.

10. The system of claim 6 wherein the valve assembly further comprises a relief valve comprising: a cap; a spring; and a relief plate that is movable between a closed position and an open position by compression of the spring such that in
25 operation liquid is permitted to pass out of the liquid container to allow pressure to be relieved from the liquid container through at least one relief hole.

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11. The system of claim 10, wherein the cylindrical housing comprises a second hole and a third hole through the housing wall, wherein the first hole is configured to allow liquid to pass out of the cylindrical housing when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first
5 hole and is located above the first hole, the second hole being configured to allow liquid to pass into the cylindrical housing to move the inlet float valve to the closed position, and wherein the third hole is located above the second hole and positioned on the housing wall such that at least a portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the
10 closed position.

12. The system of claim 11, wherein the substantially cylindrical float is supported by a seat within the housing when the inlet float valve is in the open position, the seat extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole
15 is located above the seat; and wherein the substantially cylindrical float is arranged to lift away from the seat in response to liquid entering the second hole so as to move the inlet float valve from the open position to the closed position.

13. The system of claim 12, wherein the valve assembly is a fast fill valve assembly.

20 14. The system of claim 10 wherein the valve assembly further comprises a breather float configured to be movable between an open position to allow gas to pass through at least one breather hole located in the relief plate and a closed position that prevents liquid from passing through the at least one breather hole.

25 15. The system of claim 14, wherein the cylindrical housing comprises a second hole and a third hole through the housing wall, wherein the first hole is configured to allow liquid to pass out of the cylindrical housing when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and is located above the first hole, the second hole being configured to allow

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liquid to pass into the cylindrical housing to move the inlet float valve to the closed position, and wherein the third hole is located above the second hole and positioned on the housing wall such that at least a portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the

5 closed position.

16. The system of claim 15, wherein the substantially cylindrical float is supported by a seat within the cylindrical housing when the inlet float valve is in the open position, the seat extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second

10 hole is located above the seat; and wherein the substantially cylindrical float is arranged to lift away from the seat in response to liquid entering the second hole so as to move the inlet float valve from the open position to the closed position.

17. The system of claim 16, wherein the valve assembly is a fast fill valve assembly.

15 18. A valve assembly able to be mounted with a liquid container, the valve assembly comprising:

a cylindrical housing comprising a housing wall;

a liquid inlet;

a first hole in the housing wall;

20 a second hole located above the first hole in the housing wall;

a third hole located above the second hole in the housing wall;

an inlet float valve located within the cylindrical housing and comprising a substantially cylindrical float, a stem and a valve seal located adjacent an end of the stem, the inlet float valve movable, in response to a liquid level in the liquid

25 container, between an open position that permits the flow of liquid through the liquid

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inlet and out of the cylindrical housing through the first hole in the housing wall and a closed position that does not permit the flow of liquid through the liquid inlet and out of the cylindrical housing through the first hole in the housing wall;

5 a fuel chamber located adjacent the liquid inlet into which liquid is passed before passing through the liquid inlet;

a shelter located within the fuel chamber wherein the end of the stem is located within the shelter when the inlet float valve is in the open position;

10 wherein the first hole is configured to allow liquid to pass through the cylindrical housing into the liquid container when the inlet float valve is in the open position, wherein the second hole is in close proximity to the first hole and configured to allow liquid to pass into the cylindrical housing from the liquid container to move the inlet float valve to the closed position, and wherein the third hole is positioned on the housing wall such that at least a portion of the third hole is located above the top portion of the substantially cylindrical float when the inlet float valve is in the closed position;

15 position;

wherein the substantially cylindrical float is supported by a seat within the housing when the inlet float valve is in the open position, the seat extending across the entirety of the substantially cylindrical float and positioned such that the first hole is located below the seat and the second hole is located above the seat;

20 and

wherein the substantially cylindrical float is arranged to lift away from the seat in response to the liquid level within the liquid container so as to move the inlet float valve from the open position to the closed position.

19. The valve assembly of claim 18, wherein the valve assembly includes a relief valve that includes a relief plate, a spring and a cap and the relief valve is movable between a closed position and an open position to allow liquid to pass out of the liquid container to allow pressure to be relieved from the liquid container.

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20. The valve assembly of claim 19 further comprising a breather float configured to be movable between an open position to allow gas to pass through an at least one breather hole and a closed position that prevents liquid from passing through the at least one breather hole.

5 21. The valve assembly of claim 18, wherein the valve assembly includes a relief valve comprising:

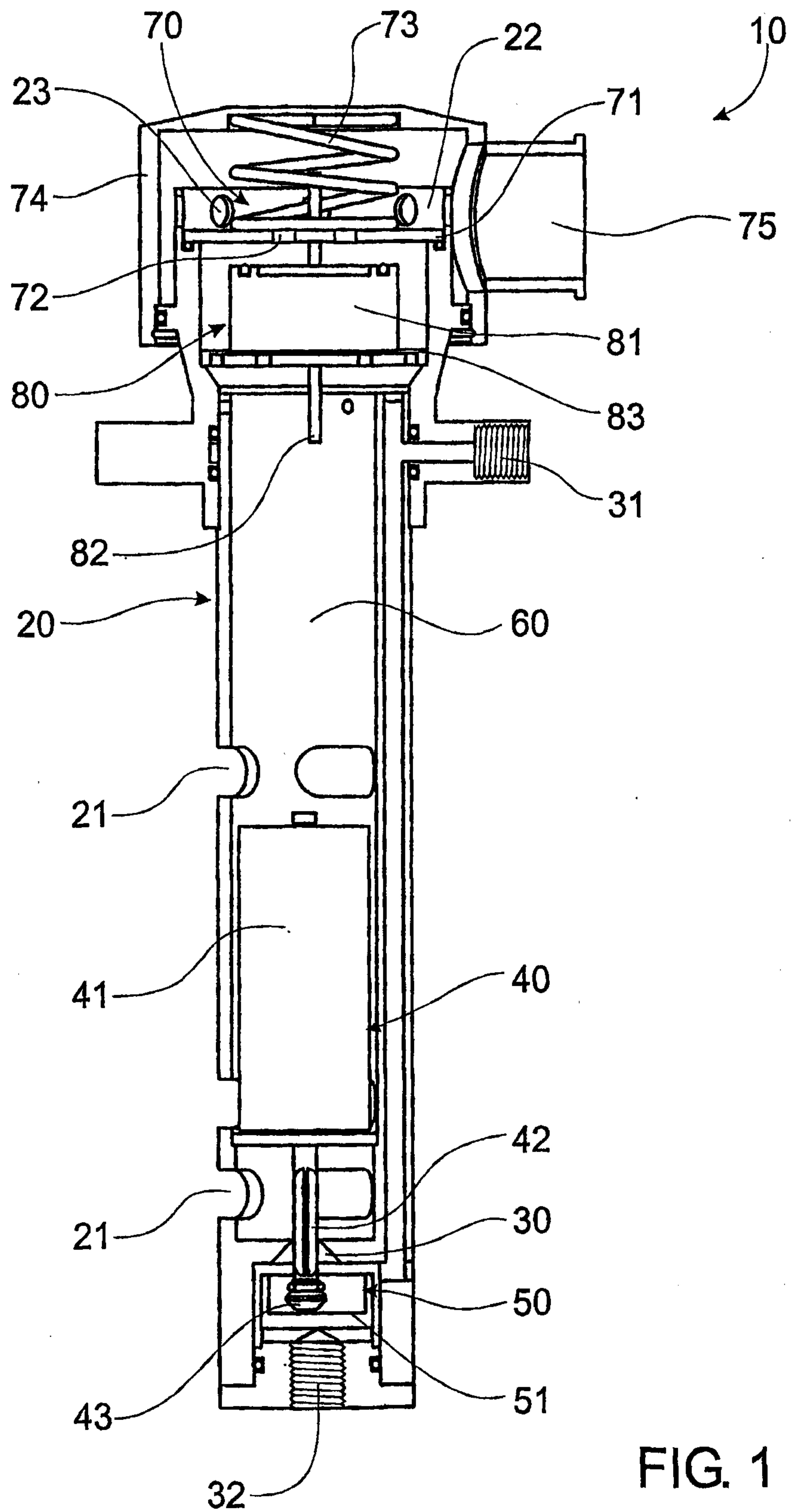
a cap;

a spring; and

10 a relief plate that is movable between a closed position and an open position by compression of the spring to allow liquid to pass out of the liquid container to allow pressure to be relieved from the liquid container through at least one relief hole.

22. The valve assembly of claim 21 further comprising a breather float configured to be movable between an open position to allow gas to pass through an
15 at least one breather hole and a closed position that prevents liquid from passing through the at least one breather hole.

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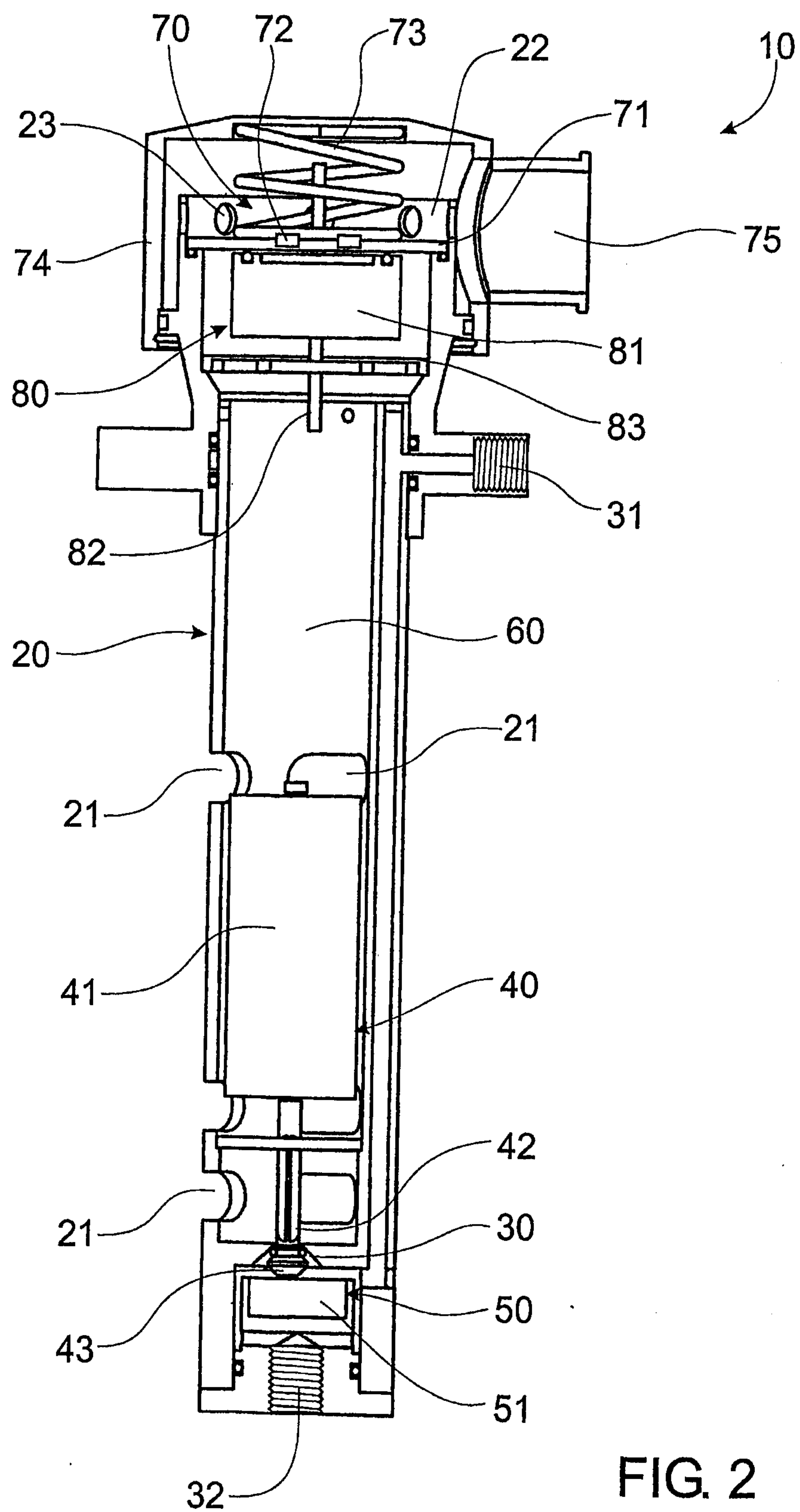


FIG. 2

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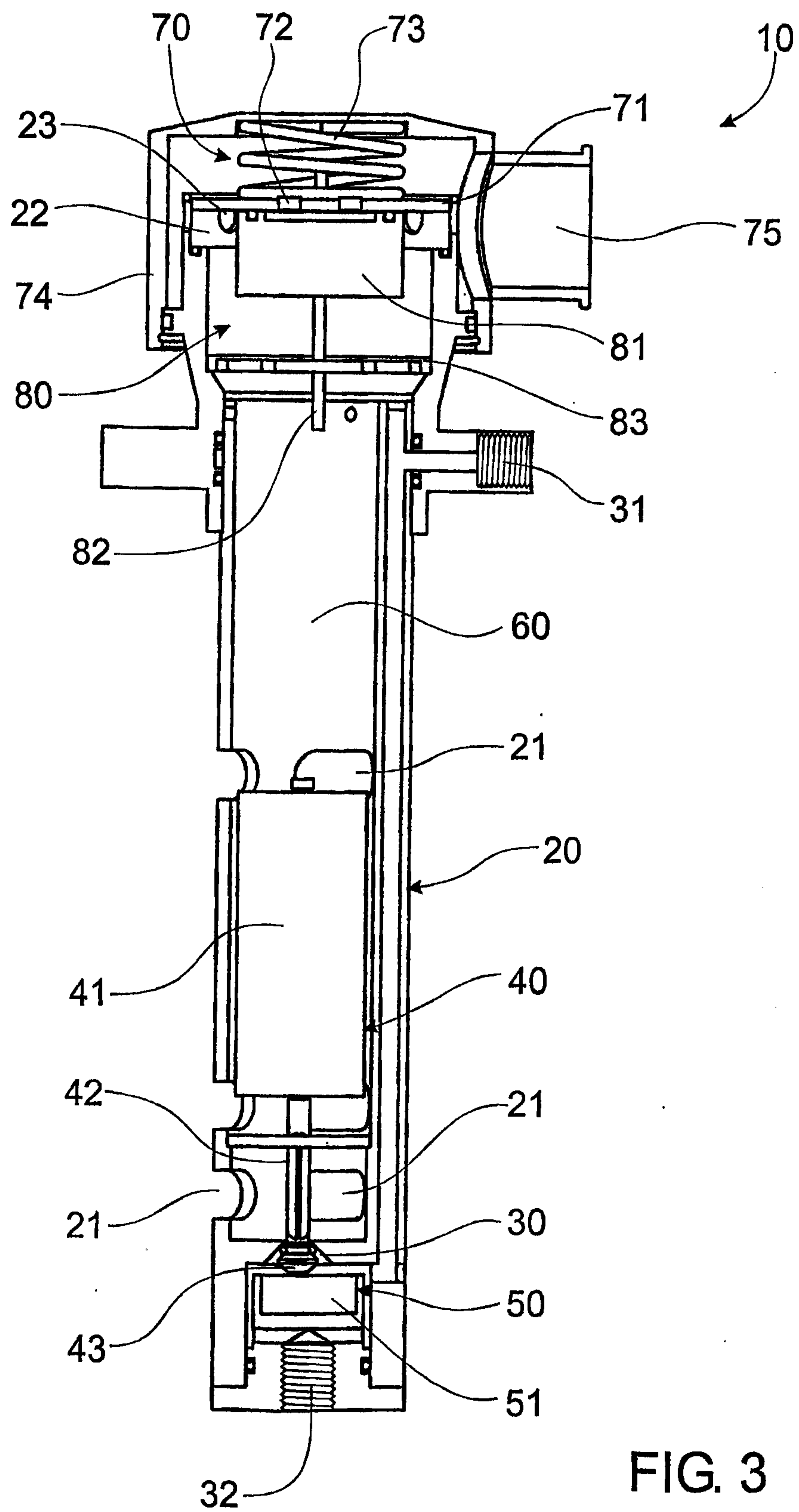


FIG. 3

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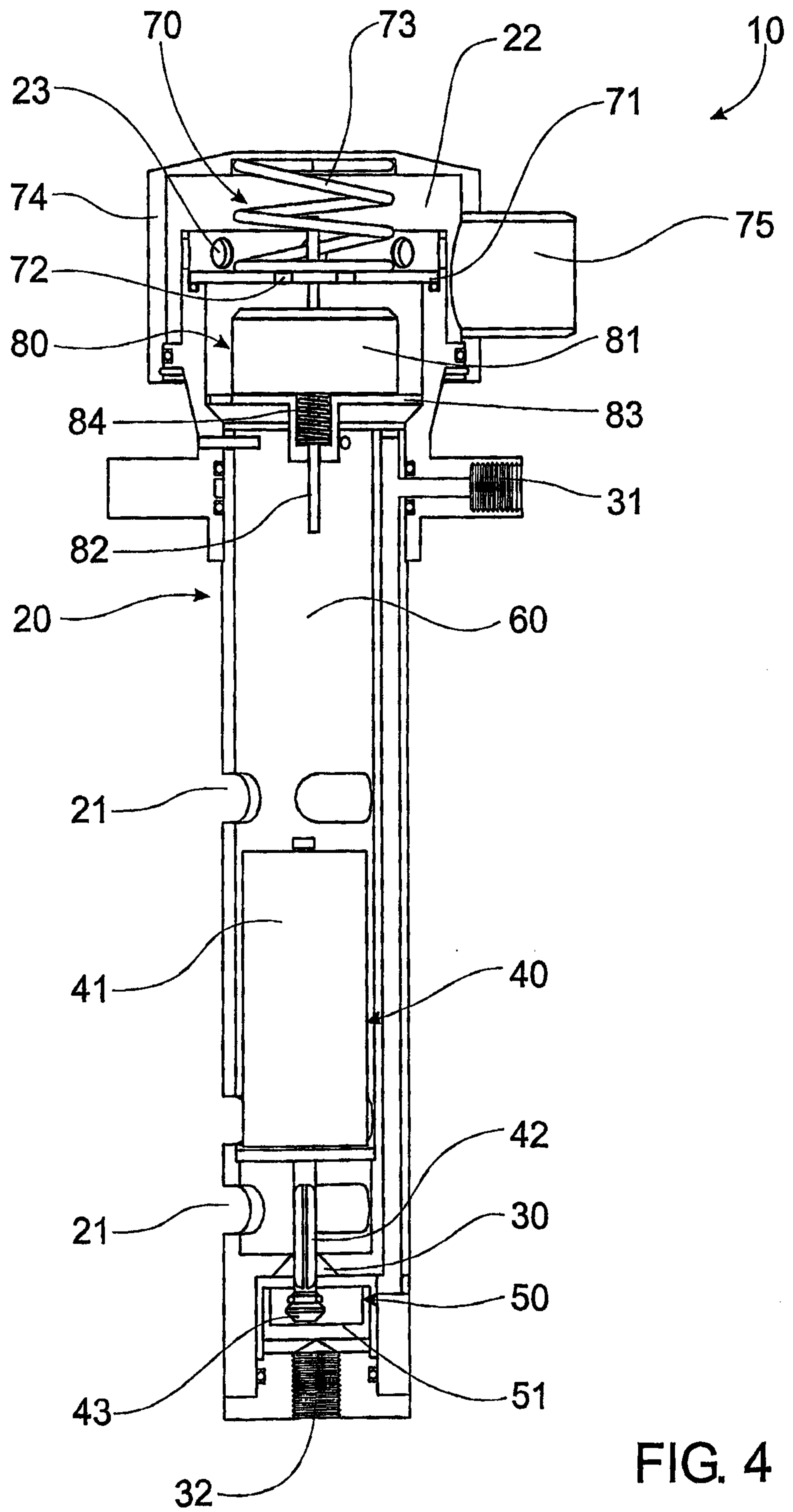


FIG. 4

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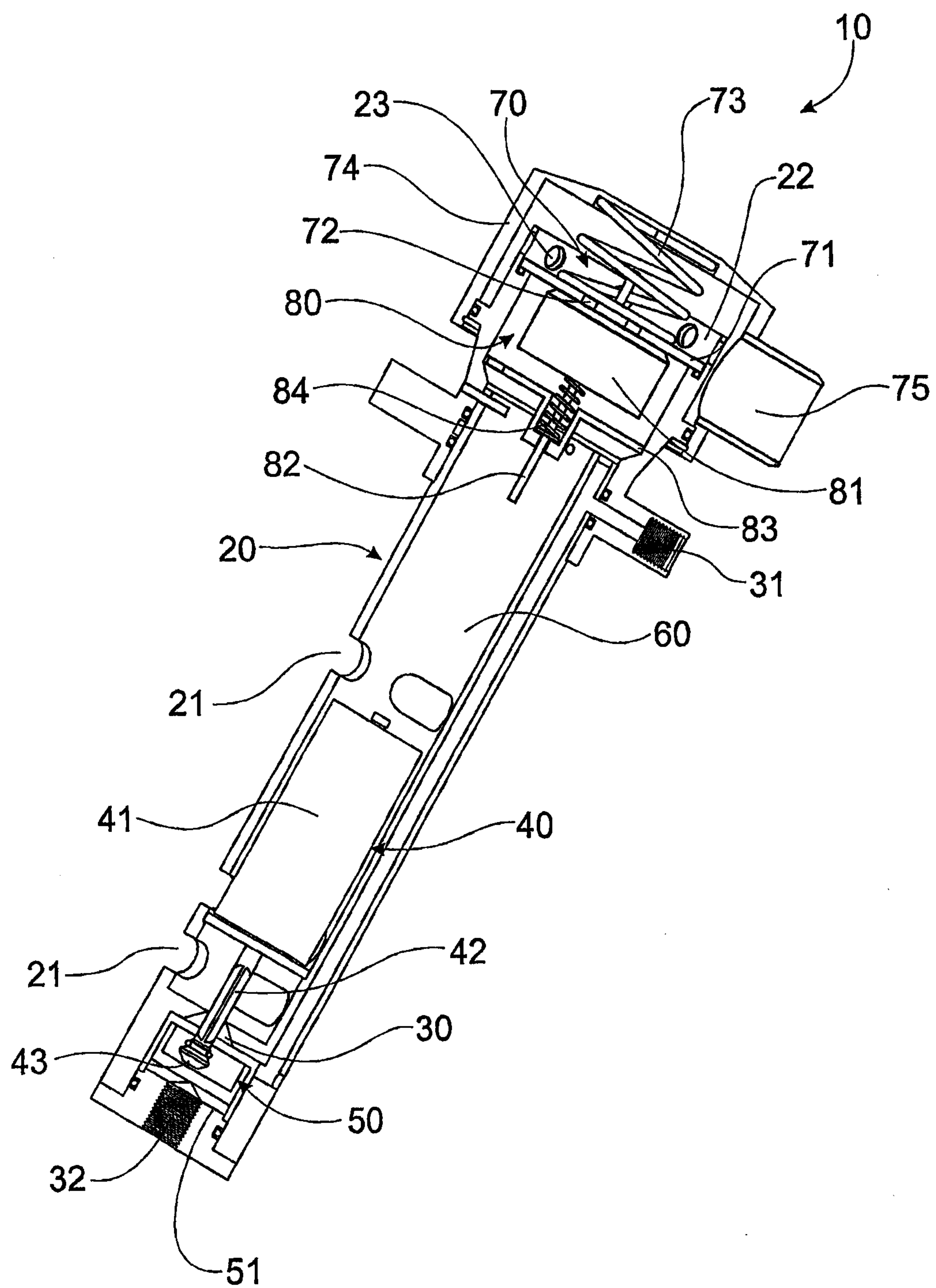


FIG. 5

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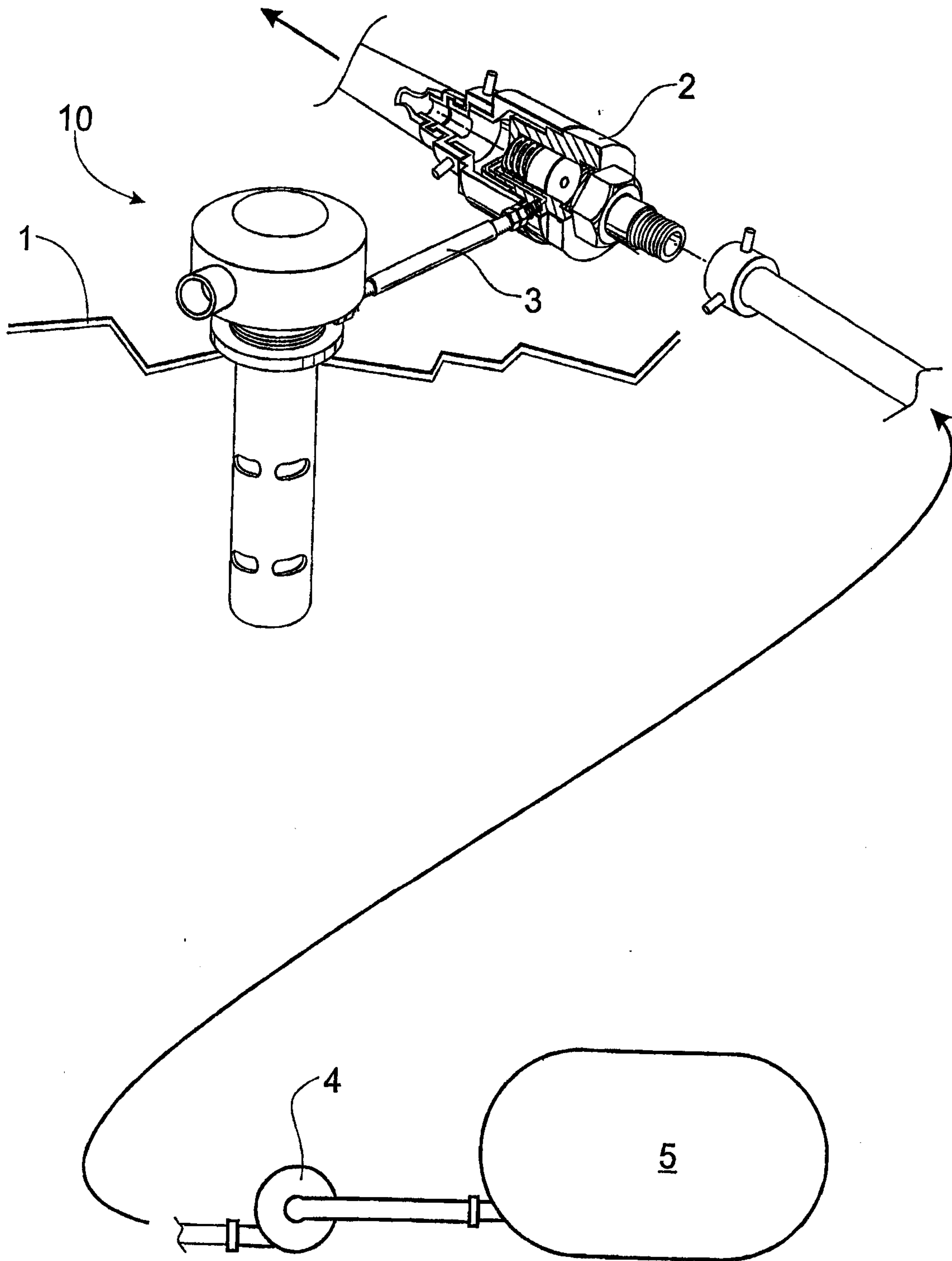


FIG. 6

