

S. C. Babbitt,

Tray,

No 70,682,

Patented Nov. 12, 1867

Fig. 1.

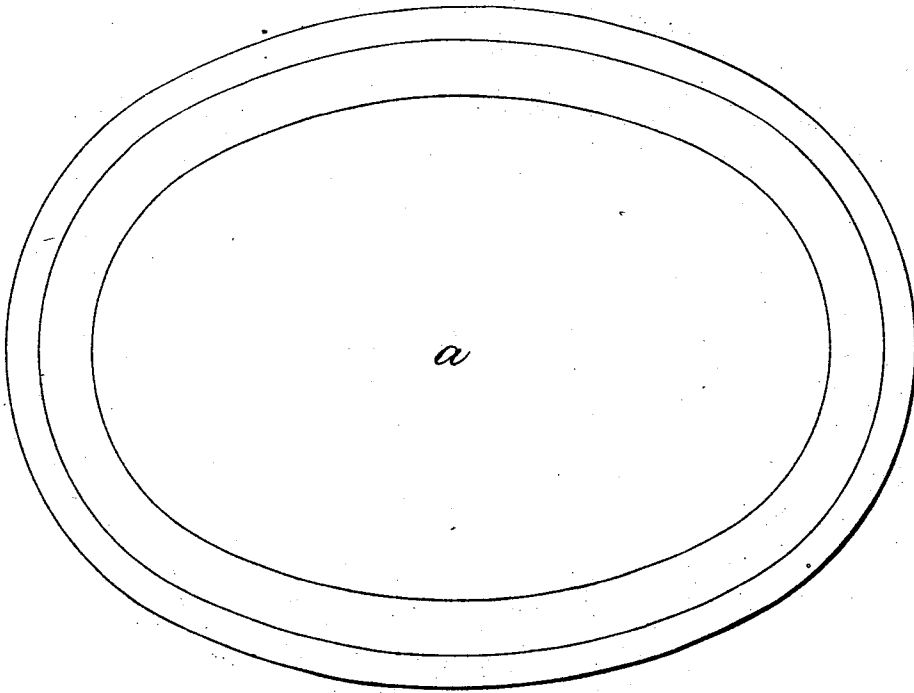


Fig. 2.



Witnesses;
Geo. W. Smith
Isaac C. Lewis

Inventor;
S. C. Babbitt

United States Patent Office.

SETH C. BABBITT, OF MERIDEN, CONNECTICUT, ASSIGNOR TO THE MERIDEN
BRITANNIA COMPANY.

Letters Patent No. 70,682, dated November 12, 1867.

IMPROVEMENT IN THE CONSTRUCTION OF SALVERS.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, SETH C. BABBITT, of Meriden, county of New Haven, and State of Connecticut, have invented a certain new and useful Improvement in Salvers; and to enable others skilled in the art to make or practise said invention I will proceed to describe, by referring to the drawings, in which the same letters indicate like parts in each of the figures.

The nature of this invention consists in the mode or process of the manufacture of salvers constructed from Britannia or other soft metals, whereby the rim or outer edge is stiffened, by securing an additional strip of metal of the same kind, or a strip of metal of stiffer quality, the object of which is to produce (to all appearance) an equally rich and desirable article, at greatly reduced prices, by strengthening the rim, so that it, with its contents, may be lifted without disfiguring or bending the edge thereof. In the accompanying drawings—

Figure 1 is a face view of a salver.

Figure 2 is a sectional edge view of the same.

α is the salver proper, made of Britannia or other soft metal. α' is a flat or curved ring or band of metal, composed of Britannia or other soft metal. This band is bent around and fitted to the under side of the flat or curved rim of the salver, and secured thereto by the process of soldering.

Now it will be seen that by this process of stiffening the rim or outer edge of a soft-metal salver, the liability of bending, while in the act of handling or lifting with its contents, is nearly or quite removed, and at the same time the utility and symmetrical and ornamental appearance are rendered nearly or quite equal with those of harder and choicer metal salvers, while the cost is greatly reduced. I believe I have thus shown the nature and process by which this improvement is effected, so as to enable others skilled in the art to construct the same therefrom.

What I claim, therefore, and desire to secure by Letters Patent, is—

The mode or process of stiffening the rim or outer edge of a soft-metal or Britannia salver, substantially as described.

I claim a Britannia or soft-metal salver, constructed substantially as described.

S. C. BABBITT. [L. s.]

Witnesses:

GEO. W. SMITH,
ISAAC C. LEWIS.