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(54) Title: USE OF SMALL MOLECULES TO ENHANCE MAFA EXPRESSION IN PANCREATIC ENDOCRINE CELLS

(57) Abstract: The present invention provides methods, cell cultures and differentiation media to promote differentiation of pluripo-
tent stem cells to pancreatic endocrine cells of a mature phenotype. The resulting pancreatic endocrine cells express single hormonal
insulin, PDX1, NKX6.1, and MAFA. In one or more differentiation stages, culturing may be carried out in a culture vessel at the air-
liquid interface.



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USE OF SMALL MOLECULES TO ENHANCE MAFA EXPRESSION IN PANCREATIC ENDOCRINE CELLS

Cross Reference to Related Application

[0001] The present application claims the benefit of U.S. Provisional Patent Application Serial No. 61/994,259, filed May 16, 2014, which is incorporated herein by reference in its entirety for all purpose.

Field of the Invention

[0002] The present invention relates to methods for, and cells and populations resulting from, the differentiation of pluripotent stem cells. In particular, the invention relates to the use of certain small molecules to generate pancreatic endocrine cells, and populations of such cells, that exhibit increased expression of MAFA.

Background

[0003] Advances in cell-replacement therapy for Type I diabetes mellitus and a shortage of transplantable islets of Langerhans have focused interest on developing sources of insulin-producing cells, or beta (β) cells, appropriate for engraftment. One approach is the generation of functional β cells from pluripotent stem cells, such as, embryonic stem cells.

[0004] In vertebrate embryonic development, a pluripotent cell gives rise to a group of cells comprising three germ layers (ectoderm, mesoderm, and endoderm) in a process known as gastrulation. Tissues such as, thyroid, thymus, pancreas, gut, and liver will develop from the endoderm via an intermediate stage. The intermediate stage in this process is the formation of definitive endoderm.

[0005] By the end of gastrulation, the endoderm is partitioned into anterior-posterior domains that can be recognized by the expression of a panel of factors that uniquely mark anterior, mid, and posterior regions of the endoderm. For example, HHEX, and SOX2 identify the anterior region while CDX1, 2, and 4 identify the posterior region of the endoderm.

[0006] Migration of endoderm tissue brings the endoderm into close proximity with different mesodermal tissues that help in regionalization of the gut tube. This is accomplished by a plethora of secreted factors, such as fibroblast growth factors (“FGFs”), WNTs, transforming growth factor betas (“TGF- β s”), retinoic acid, and bone morphogenic protein (“BMP”) ligands and their antagonists. For example, FGF4 and BMP promote CDX2 expression in the presumptive hindgut endoderm and repress expression of the anterior genes HHEX and SOX2 (2000 *Development*, 127:1563–1567). WNT signaling has also been shown to work in parallel to FGF signaling to promote hindgut development and inhibit foregut fate (2007 *Development*, 134:2207–2217). Lastly, secreted retinoic acid by mesenchyme regulates the foregut-hindgut boundary (2002 *Curr. Biol.*, 12:1215-1220).

[0007] The level of expression of specific transcription factors may be used to designate the identity of a tissue. During transformation of the definitive endoderm into a primitive gut tube, the gut tube becomes regionalized into broad domains that can be observed at the molecular level by restricted gene expression patterns. The regionalized pancreas domain in the gut tube shows a very high expression of PDX1 and very low expression of CDX2 and SOX2. PDX1, NKX6.1/PTF1A, and NKX2.2 are highly expressed in pancreatic tissue and expression of CDX2 is high in intestinal tissue.

[0008] Formation of the pancreas arises from the differentiation of definitive endoderm into pancreatic endoderm. Dorsal and ventral pancreatic domains arise from the foregut epithelium. Foregut also gives rise to the esophagus, trachea, lungs, thyroid, stomach, liver, and bile duct system.

[0009] Cells of the pancreatic endoderm express the pancreatic-duodenal homeobox gene PDX1. In the absence of PDX1, the pancreas fails to develop beyond the formation of ventral and dorsal buds. Thus, PDX1 expression marks a critical step in pancreatic organogenesis. The mature pancreas contains both exocrine and endocrine tissues arising from the differentiation of pancreatic endoderm.

[0010] D'Amour *et al.* describe the production of enriched cultures of human embryonic stem cell-derived definitive endoderm in the presence of a high concentration of activin and low serum (*Nature Biotechnology* 2005, 23:1534-1541; United State Patent No. 7,704,738). Transplanting these cells under the kidney capsule of mice resulted in differentiation into more mature cells with characteristics of endodermal tissue (U.S. Patent No. 7,704,738). Human embryonic stem cell-derived definitive endoderm cells can be further differentiated into PDX1 positive cells after addition of FGF-10 and retinoic acid (U.S. Patent App. Pub. No. 2005/0266554). Subsequent transplantation of these pancreatic precursor cells in the fat pad of immune deficient mice resulted in the formation of functional pancreatic endocrine cells following a 3-4 months maturation phase (U.S. Patent Nos. 7,534,608 and 7,993,920).

[0011] Fisk *et al.* report a system for producing pancreatic islet cells from human embryonic stem cells (U.S. Patent No. 7,033,831). In this case, the differentiation pathway was divided into three stages. Human embryonic stem cells were first differentiated to endoderm using a combination of sodium butyrate and activin A (U.S. Patent No. 7,326,572). The cells were then cultured with BMP antagonists, such as Noggin, in combination with EGF or betacellulin to generate PDX1 positive cells. The terminal differentiation was induced by nicotinamide.

[0012] Small molecule inhibitors have also been used for induction of pancreatic endocrine precursor cells. For example, small molecule inhibitors of TGF- β receptor and BMP receptors (*Development* 2011, 138:861-871; *Diabetes* 2011, 60:239-247) have been used to significantly enhance the number of pancreatic endocrine cells. In addition, small molecule activators have also been used to generate definitive endoderm cells or pancreatic precursor cells (*Curr. Opin. Cell Biol.* 2009, 21:727-732; *Nature Chem. Biol.* 2009, 5:258-265).

[0013] HB9 (also known as HlxB9 and MNX1) is a basic helix-loop-helix ("bHLH") transcriptional activator protein expressed early in pancreas development starting at approximately embryonic day eight. Expression of HB9 is transient and peaks at about day 10.5 in pancreatic epithelium, being expressed in PDX1 and NKX6.1 expressing cells. At about day

12.5, HB9 expression declines and at later stages it becomes restricted only to β cells. In mice homozygous for a null mutation of HB9, the dorsal lobe of the pancreas fails to develop (*Nat. Genet.* 23:67-70, 1999; *Nat. Genet.* 23:71-75, 1999). HB9-/ β - cells express low levels of the glucose transporter, GLUT2, and NKX6.1. Furthermore, HB9 -/- pancreas shows a significant reduction in the number of insulin positive cells while not significantly affecting expression of other pancreatic hormones. Thus, temporal control of HB9 is essential to normal β cell development and function. While not much is known about factors regulating HB9 expression in β cells, a recent study in zebrafish suggests that retinoic acid can positively regulate expression of HB9 (*Development*, 138, 4597-4608, 2011).

[0014] In U.S. Patent Application Serial No. 13/998,883, incorporated herein in its entirety by reference, it was demonstrated that triiodothyronine (“T3”) may act as an inducer of HB9 protein expression in differentiating cells toward β cells. Methods for generating pancreatic endoderm cells that were positive for NKX6.1, PDX1 and HB9 using of one or both of T3 and T4 are also disclosed therein. Additionally, and as disclosed in U.S. Patent Application Serial No. 13/998,884, incorporated herein in its entirety by reference, it was demonstrated that expression of pancreatic endocrine markers can be significantly enhanced by culturing at the air-liquid interface and using T3 and activin receptor-like kinase (“ALK”) 5 inhibitors.

[0015] A variety of transcription factors regulate the differentiation of pancreatic endocrine cells into insulin secreting β cells. Among these factors is v-maf avian musculoaponeurotic fibrosarcoma oncogene homolog A (“MAFA”). In fact, it is believed that MAFA may be a master regulator in β cells of glucose stimulated insulin secretion.

[0016] In general, the process of differentiating progenitor cells to functional β cells goes through various stages and great strides have been made in improving protocols to generate pancreatic cells from progenitor cells, such as human pluripotent stem cells. Despite these advances in research, each step in the process of differentiating progenitor cells presents a unique challenge. As such, there is still a need for a further differentiation protocol development for the purpose of producing functional endocrine cells and, in particular, functional β cells. In

particular, it is desirable to develop processes in which the expression of MAFA in pancreatic endocrine cells is enhanced.

[0016a] Any discussion of the prior art throughout the specification should in no way be considered as an admission that such prior art is widely known or forms part of common general knowledge in the field.

[0016b] Unless the context clearly requires otherwise, throughout the description and the claims, the words “comprise”, “comprising”, and the like are to be construed in an inclusive sense as opposed to an exclusive or exhaustive sense; that is to say, in the sense of “including, but not limited to”.

Brief Description of the Drawings

[0017] FIGS. 1A to 1M are graphs depicting data from real-time PCR analyses of the fold change of gene expression over undifferentiated ES cells of PDX1, NKX6.1, PAX4, PAX6, NGN3, MAFA, ABCC8, chromogranin-A, G6PC2, IAPP, insulin, glucagon and PTF1a from the stem cell line H1 differentiated in accordance with Example 1.

[0018] FIGS. 2A through 2C depict FACS profiles of Stage 3 cells, differentiated according to Example 1, and stained for: PDX1 (X-axis) co-stained with Ki67 (Y-axis) in FIG. 2A; PDX1 (X-axis) co-stained with CDX2 (Y-axis) in FIG. 2B; and NKX6.1 in FIG. 2C.

[0019] FIGS. 3A to 3D depict FACS profiles of Stage 4 cells, differentiated according to Example 1, and stained for: chromogranin (X-axis) co-stained with NKX6.1 (Y-axis) in FIG. 3A; PDX1 (X-axis) co-stained with Ki67 (Y-axis) in FIG. 3B; NKX6.1 (X-axis) co-stained with insulin (Y-axis) in FIG. 3C; and NeuroD1 in FIG. 3D.

[0020] FIGS. 4A to 4E depict FACS profiles of Stage 5 cells, differentiated according to Example 1, and stained for: chromogranin (X-axis) co-stained with NKX6.1 (Y-axis) in FIG. 4A; PDX1 (X-axis) co-stained with Ki67 (Y-axis) in FIG. 4B; and NKX6.1 (X-axis) co-stained with insulin (Y-axis) in FIG. 4C; NeuroD1 in FIG. 4D; and insulin (X-axis) co-stained with glucagon (Y-axis).

[0021] FIGS. 5A to 5F depict FACS profiles of Stage 6 cells, differentiated according to Example 1, and stained for: chromogranin (X-axis) co-stained with NKX6.1 (Y-axis) in FIG. 5A; PDX1 (X-axis) co-stained with Ki67 (Y-axis) in FIG. 5B; and NKX6.1 (X-axis) co-stained with insulin (Y-axis) in FIG. 5C; PAX6 (X-axis) co-stained with Oct 3/4 (Y-axis) in FIG. 5D; insulin (X-axis) co-stained with glucagon (Y-axis) in FIG. 5E; and FOXA2 in FIG. 5F.

[0022] FIGS. 6A to 6F depict FACS profiles of Stage 7 cells, differentiated according to Example 1, and stained for: chromogranin (X-axis) co-stained with NKX6.1 (Y-axis) in FIG. 6A; PDX1 (X-axis) co-stained with Ki67 (Y-axis) in FIG. 6B; and NKX6.1 (X-axis) co-stained with insulin (Y-axis) in FIG. 6C; PAX6 (X-axis) co-stained with Oct 3/4 (Y-axis) in FIG. 6D; insulin (X-axis) co-stained with glucagon (Y-axis) in FIG. 6E; and FOXA2 in FIG. 6F.

[0023] FIG. 7 is a graph of the percent expression of multiple pancreatic endoderm markers (FOXA2, PDX1, NKX6.1), an undifferentiated ES cell marker (Oct3/4), endocrine markers (PAX6, Isl-1, NKX2.2, chromogranin), and hormone (insulin, glucagon) from Stage 3 through Stage 7 cells differentiated according to Example 1.

[0024] FIGS. 8A to 8E are graphs depicting data from real-time PCR analyses of the fold change of expression of insulin and MAFA of differentiated cells over undifferentiated cells after treatment with small molecules in Stage 6-7.

[0025] FIG. 9 is graph depicting data from real-time PCR analyses of the fold change of expression of AXL and GAS6 of differentiated cells of Example 4 over undifferentiated cells.

[0026] FIGS. 10A through F are graphs of data from real-time PCR analyses of the fold change of expression of MAFA, UCN3, G6PC2, NKX6.1, PDX1 and insulin of differentiated cells over undifferentiated cells after treatment with small molecules in Stage 7 in accordance with Example 6.

[0027] FIGS. 11A through D are graphs depicting data from real-time PCR analyses of the fold change of expression of MAFA, PDX1, NKX6.1, and insulin of differentiated cells over undifferentiated cells after treatment with small molecules in Stage 7 in accordance with Example 7.

Detailed Description of the Invention

[0028] The following detailed description of the invention will be better understood when read in conjunction with the appended figures. For the purpose of illustrating the invention, the figures demonstrate embodiments of the present invention. However, the invention is not limited to the precise arrangements, examples, and instrumentalities shown. For clarity of disclosure, and not by way of limitation, the detailed description of the invention is divided into subsections that describe or illustrate certain features, embodiments, or applications of the present invention.

[0029] The present invention is directed to generating pancreatic endocrine cells of a more mature phenotype by treatment of less mature pancreatic endocrine cells with certain small molecules. In certain embodiments of the invention, pancreatic endocrine cells are cultured, in one or more stages, in the presence of small molecules that are one or more of a protein methyltransferase inhibitor, an aurora kinase inhibitor, and a p90 ribosomal S6 kinase (“RSK”) inhibitor. Thus, the present invention provides cell cultures for differentiating pluripotent stem cells to cells exhibiting characteristics of pancreatic endocrine cells of a mature phenotype, as well as differentiation media that initiates and facilitates such differentiation, and differentiated cells and cell populations resulting from the differentiation. The methods of the invention provide for the formation of a pancreatic endocrine cell population wherein at least 10 %, preferably at least 20 %, more preferably at least 30 % and most preferably at least 50 %, of the cells express single hormonal insulin and are PDX1, NKX6.1 and MAFA positive.

[0029a] In one aspect, the present disclosure provides an *in vitro* cell culture, comprising a population of differentiated pluripotent stem cells expressing markers characteristic of pancreatic endocrine cells, wherein at least 10% of the differentiated cells express insulin, PDX1 NKX6.1, and MAFA, and wherein the cells are obtained by culturing cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells with a medium supplemented with:

- i) one or more of triiodothyronine (T3), thyroxine (T4), or an analog thereof;
- ii) an ALK5 inhibitor; and

iii) one or more of an additional inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof, wherein culturing the cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells induces MAFA expression.

[0029b] In another aspect, the present disclosure provides a method of inducing MAFA expression in cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells, comprising culturing cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells with a medium supplemented with

- i) one or more of T3, T4 or an analog thereof;
- ii) an ALK5 inhibitor; and
- iii) and one or more of an additional inhibitor selected from the group

consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.

[0029c] In another aspect, the present disclosure provides a method for inducing MAFA expression in pancreatic endocrine cells comprising:

(a) culturing human pluripotent stem cells in a medium supplemented with either (i) activin A and wnt3A or (ii) GDF-8 and 14-Prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo[19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one to obtain definitive endoderm cells;

(b) differentiating the definitive endoderm cells into pancreatic foregut precursor cells;

(c) differentiating the pancreatic foregut precursor cells into pancreatic endoderm/endocrine precursor cells;

(d) differentiating the pancreatic endoderm/endocrine precursor cells into pancreatic endocrine cells by culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, and (iv) an ALK5 inhibitor; and

(e) culturing the pancreatic endocrine cells in a medium supplemented with an inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.

[0029d] In another aspect, the present disclosure provides a method for inducing MAFA expression in pancreatic endocrine cells comprising:

- (a) culturing human pluripotent stem cells in a medium supplemented with either (i) activin A and wnt3A or (ii) GDF-8 and 14-Prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo[19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one to obtain definitive endoderm cells;
- (b) differentiating the definitive endoderm cells into pancreatic endoderm/endocrine precursor cells; and
- (c) differentiating the pancreatic endoderm/endocrine precursor cells into pancreatic endocrine cells by culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, (iv) an ALK5 inhibitor; and (v) an inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.

[0030] Advantageously and preferably, the cell cultures and differentiation media of the invention may be used in conjunction with differentiation at the air-liquid interface. The culturing may occur at the air-liquid interface for all stages involved in the differentiation pathway from pluripotent stem cells to pancreatic endocrine cells of a mature phenotype or it may involve culturing on a planar culture submersed in medium for the early stages of differentiation followed by culturing at the air-liquid interface during one or more of the later stages of differentiation. More preferably, the processes of the invention involves the combination of culturing pluripotent stem cells on a support surface submerged in medium

through the early stages, and then culturing at the air-liquid interface for the later stages of differentiation. In such embodiments, the cells may initially be seeded on a solid surface for submerged culturing and then removed from the solid support and re-seeded on a porous support for culturing at the air-liquid interface. Alternatively, the cells may be seeded initially on a porous support that is then submerged in media for the early stages of differentiation and subsequently positioned at the air-liquid interface for the later stages of differentiation.

[0031] In yet another embodiment, differentiation at one or more stages also is carried out in the presence of one or more of T3, T4, analogues thereof and, optionally but preferably, with an activin receptor-like kinase 5 (“ALK 5”) inhibitor. In a preferred embodiment, a population of pancreatic endoderm/endocrine precursor cells are cultured in media containing one or more of T3, T4, analogues thereof and an ALK 5 inhibitor to pancreatic endocrine cells. In a more preferred embodiment, the resulting pancreatic endocrine cells are further differentiated in the presence of media containing one or more of T3, T4, analogues thereof and an ALK 5 inhibitor.

[0032] It is a particular discovery of the invention that treatment of pancreatic endoderm cells with a combination of one or more of an ALK 5 inhibitor and a thyroid receptor agonist followed by culturing of the resulting pancreatic endocrine cells in combination with one or more of an inhibitor of protein methyltransferase DOT1L, an aurora kinase inhibitor, and an RSK inhibitor significantly enhances the number of cells in a population expressing, single hormonal insulin, MAFA, PDX1, and NKX6.1 as well as increases the level of MAFA expression in the cells. The invention finds particular utility when used in conjunction with differentiation at the air-liquid interface.

Definitions

[0033] Stem cells are undifferentiated cells defined by their ability, at the single cell level, to both self-renew and differentiate. Stem cells may produce progeny cells, including self-renewing progenitors, non-renewing progenitors, and terminally differentiated cells. Stem cells are also characterized by their ability to differentiate *in vitro* into functional cells of various cell lineages from multiple germ layers (endoderm, mesoderm, and ectoderm). Stem cells also give

rise to tissues of multiple germ layers following transplantation and contribute substantially to most, if not all, tissues following injection into blastocysts.

[0034] Stem cells are classified by their developmental potential. Pluripotent stem cells are able to give rise to all embryonic cell types.

[0035] Differentiation is the process by which an unspecialized (“uncommitted”) or less specialized cell acquires the features of a specialized cell, for example a nerve cell or a muscle cell. A differentiated cell is one that has taken on a more specialized (“committed”) position within the lineage of a cell. The term “committed”, when applied to the process of differentiation, refers to a cell that has proceeded in the differentiation pathway to a point where, under normal circumstances, it will continue to differentiate into a specific cell type or subset of cell types, and cannot, under normal circumstances, differentiate into a different cell type or revert to a less differentiated cell type. “De-differentiation” refers to the process by which a cell reverts to a less specialized (or committed) position within the lineage of a cell. As used herein, the lineage of a cell defines the heredity of the cell, *i.e.*, which cells it came from and to what cells it can give rise. The lineage of a cell places the cell within a hereditary scheme of development and differentiation. A lineage-specific marker refers to a characteristic specifically associated with the phenotype of cells of a lineage of interest and can be used to assess the differentiation of an uncommitted cell to the lineage of interest.

[0036] “Markers”, as used herein, are nucleic acid or polypeptide molecules that are differentially expressed in a cell of interest. In this context, differential expression means an increased level for a positive marker and a decreased level for a negative marker as compared to an undifferentiated cell or a cell at another stage of differentiation. The detectable level of the marker nucleic acid or polypeptide is sufficiently higher or lower in the cells of interest compared to other cells, such that the cell of interest can be identified and distinguished from other cells using any of a variety of methods known in the art.

[0037] As used herein, a cell is “positive for” a specific marker, “positive”, or “+” when the specific marker is sufficiently detected in the cell. Similarly, the cell is “negative for”,

“negative” or “–” for a specific marker when the specific marker is not sufficiently detected in the cell. In particular, positive by fluorescence activated cell sorting cytometry (“FACS”) is usually greater than about 2%, whereas the negative threshold by FACS is usually less than about 1%. Positive by polymerase chain reaction cytometry (“PCR”) is usually less than or equal to about 30 cycles (Cts); whereas negative by PCR is usually more than about 31 cycles.

[0038] In attempts to replicate the differentiation of pluripotent stem cells into functional pancreatic endocrine cells in static *in vitro* cell cultures, the differentiation process is often viewed as progressing through a number of consecutive stages. In particular, the differentiation process is commonly viewed as progressing through multiple stages. In this step-wise differentiation, “Stage 1” refers to the first step in the differentiation process, the differentiation of pluripotent stem cells into cells expressing markers characteristic of the definitive endoderm (“Stage 1 cells”). “Stage 2” refers to the second step, the differentiation of cells expressing markers characteristic of the definitive endoderm cells into cells expressing markers characteristic of gut tube cells (“Stage 2 cells”). “Stage 3” refers to the third step, differentiation of cells expressing markers characteristic of gut tube cells into cells expressing markers characteristic of foregut endoderm cells (“Stage 3 cells”). “Stage 4” refers to the fourth step, the differentiation of cells expressing markers characteristic of foregut endoderm cells into cells expressing markers characteristic of pancreatic foregut precursor cells (“Stage 4 cells”). “Stage 5” refers to the fifth step, the differentiation of cells expressing markers characteristic of pancreatic foregut precursor cells into cells expressing markers characteristic of one or both of pancreatic endoderm cells and pancreatic endocrine precursor cells (collectively referred to as “Stage 5 cells” or, alternatively, “pancreatic endoderm/endocrine precursor cells”). Stage 6 refers to the sixth step, the differentiation of cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells into cells expressing markers characteristic of pancreatic endocrine cells that are immature beta cell (“Stage 6 cells”). Stage 6 cells express single hormonal insulin and are PDX1, NKX6.1 and chromogranin positive. In the process of, and for purposes of producing the populations of and cells of the invention, a seventh step, “Stage 7”, is used and refers to differentiation of cells expressing markers characteristic of pancreatic endocrine cells that are immature beta cells into cells expressing markers characteristic of pancreatic endocrine cells that are maturing beta cells and that have a more mature phenotype as

compared to Stage 6 cells. By or “Stage 7 cells” is meant a pancreatic endocrine cell that is single hormonal insulin +, MAFA+, NKX6.1+, and PDX1+ but also expresses MAFA at a higher level than an immature beta cell. Additionally, the cell population resulting from carrying out Stage 7 has a higher percentage of MAFA positive and single hormonal insulin expressing cells as compared to populations of cells of Stage 6.

[0039] It is to be noted that not all cells in a particular population progress through these stages at the same rate. Consequently, it is not uncommon in *in vitro* cell cultures to detect the presence of cells that have progressed less, or more, down the differentiation pathways than the majority of cells present in the population, particularly at the later differentiation stages. For example, it is not uncommon to see the appearance of markers characteristic of pancreatic endocrine cells during the culture of cells at Stage 5. For purposes of illustrating the present invention, characteristics of the various cell types associated with the above-identified stages are described herein.

[0040] “Definitive endoderm” as used herein, refers to cells which bear the characteristics of cells arising from the epiblast during gastrulation and which form the gastrointestinal tract and its derivatives. Definitive endoderm cells express at least one of the following markers: FOXA2 (also known as hepatocyte nuclear factor 3- β (“HNF3- β ”)), GATA4, SOX17, CXCR4, Brachyury, Cerberus, OTX2, goosecoid, C-Kit, CD99, and MIXL1. Markers characteristic of the definitive endoderm cells are CXCR4, FOXA2, and SOX17. Thus, definitive endoderm cells may be characterized by their expression of CXCR4, FOXA2, and SOX17. In addition, depending on the length of time cells are allowed to remain in Stage 1, an increase in HNF4 α may be observed.

[0041] “Gut tube cells”, as used herein, refers to cells derived from definitive endoderm and that can give rise to all endodermal organs, such as lungs, liver, pancreas, stomach, and intestine. Gut tube cells may be characterized by their substantially increased expression of HNF4 α over that expressed by definitive endoderm cells. For example, a ten- to forty-fold increase in mRNA expression of HNF4 α may be observed during Stage 2.

[0042] “Foregut endoderm cells”, as used herein, refers to cells that give rise to the esophagus, lungs, stomach, liver, pancreas, gall bladder, and a portion of the duodenum. Foregut endoderm cells express at least one of the following markers: PDX1, FOXA2, CDX2, SOX2, and HNF4 α . Foregut endoderm cells may be characterized by an increase in expression of PDX1 compared to gut tube cells. For example, greater than fifty percent of the cells in Stage 3 cultures typically express PDX1.

[0043] “Pancreatic foregut precursor cells”, as used herein, refers to cells that express at least one of the following markers: PDX1, NKX6.1, HNF6, NGN3, SOX9, PAX4, PAX6, ISL1, gastrin, FOXA2, PTF1 α , PROX1 and HNF4 α . Pancreatic foregut precursor cells may be characterized by being positive for the expression of at least one of PDX1, NKX6.1, and SOX9.

[0044] “Pancreatic endoderm cells”, as used herein, refers to cells that express at least one of the following markers: PDX1, NKX6.1, HNF1 β , PTF1 α , HNF6, HNF4 α , SOX9, NGN3, gastrin; HB9, or PROX1. Pancreatic endoderm cells may be characterized by their lack of substantial expression of CDX2 or SOX2.

[0045] “Pancreatic endocrine precursor cells”, as used herein, refers to pancreatic endoderm cells capable of becoming a pancreatic hormone expressing cell. Pancreatic endocrine precursor cells express at least one of the following markers: NGN3; NKX2.2; NeuroD11; ISL1; PAX4; PAX6; or ARX. Pancreatic endocrine precursor cells may be characterized by their expression of NKX2.2 and NeuroD11.

[0046] “Pancreatic endocrine cells”, as used herein, refer to cells capable of expressing at least one of the following hormones: insulin, glucagon, somatostatin, ghrelin, and pancreatic polypeptide. In addition to these hormones, markers characteristic of pancreatic endocrine cells include one or more of NeuroD1, ISL1, PDX1, NKX6.1, ARX, NKX2.2, HB9 and PAX6. One subset of pancreatic endocrine cells is “immature beta cells” that are cells capable of expressing insulin, but not glucagon, somatostatin, ghrelin, and pancreatic polypeptide. In addition, markers characteristic of immature beta cells include one or more of NeuroD1, ISL1, PDX1, NKX6.1,

NKX2.2, HB9 and PAX6. A second subset of pancreatic endocrine cells is “maturing beta cells” that are cells capable of expressing insulin, but not glucagon, somatostatin, ghrelin, and pancreatic polypeptide. Additionally, markers characteristic of maturing beta cells include one or more of NeuroD1, ISL1, PDX1, NKX6.1, NKX2.2, HB9, PAX6 and MAFA. Yet another subset of pancreatic endocrine cells are those expressing markers characteristic of mature beta cells and that can be characterized by their expression of PDX1, NKX2.2, NKX6.1, NeuroD1, ISL1, HNF3 β , HB9, MAFA and PAX6 along with an insulin release in response to a glucose challenge that is robust and increased in comparison to that of less mature beta cells..

[0047] “Air-liquid interface” or “ALI”, as used herein, refers to the air-liquid interface that exists in an open culture vessel or a culture vessel partially filled with medium. Although referred to herein as “air” for convenience, the invention is not limited to the mixture of gases and compositions found in the ambient environment. The invention specifically contemplates and includes gaseous mixtures having compositions different from the ambient environment including, for example, mixtures enriched for a particular component or in which a particular component has been depleted or eliminated.

[0048] Used interchangeably herein are “d1”, “1d”, and “day 1”; “d2”, “2d”, and “day 2”, and so on. These number letter combinations refer to a specific day of incubation in the different stages during the stepwise differentiation protocol of the instant application.

[0049] “LDN-193189” refers to ((6-(4-(2-(piperidin-1-yl)ethoxy)phenyl)-3-(pyridin-4-yl)pyrazolo[1,5-a]pyrimidine, hydrochloride)) a BMP receptor inhibitor available from Shanghai ChemPartner, Co., LTD.

Characterization, Source, Expansion and Culture of Pluripotent Stem Cells

A. Characterization of Pluripotent Stem Cells

[0050] Pluripotent stem cells may express one or more of the designated TRA-1-60 and TRA-1-81 antibodies (Thomson *et al.* 1998, *Science* 282:1145-1147). Differentiation of pluripotent

stem cells *in vitro* results in the loss of TRA-1-60 and TRA-1-81 expression. Undifferentiated pluripotent stem cells typically have alkaline phosphatase activity, which can be detected by fixing the cells with 4% paraformaldehyde, and then developing with an alkaline phosphatase substrate kit sold under the trademark VECTOR® Red, as described by the manufacturer (Vector Laboratories, Inc., Burlingame, California). Undifferentiated pluripotent stem cells also typically express OCT4 and TERT, as detected by reverse transcription polymerase chain reaction (“RT-PCR”).

[0051] Another desirable phenotype of propagated pluripotent stem cells is a potential to differentiate into cells of all three germinal layers: endoderm, mesoderm, and ectoderm. Pluripotency of stem cells may be confirmed, for example, by injecting cells into severe combined immunodeficiency (“SCID”) mice, fixing the teratomas that form using 4% paraformaldehyde, and then examining histologically for evidence of cell types from these three germ layers. Alternatively, pluripotency may be determined by the creation of embryoid bodies and assessing the embryoid bodies for the presence of markers associated with the three germinal layers.

[0052] Propagated pluripotent stem cell lines may be karyotyped using a standard G-banding technique and compared to published karyotypes of the corresponding primate species. It is desirable to obtain cells that have a “normal karyotype,” which means that the cells are euploid, wherein all human chromosomes are present and not noticeably altered.

B. Sources of Pluripotent Stem Cells

[0053] Any pluripotent stem cells may be used in the methods of the invention. Exemplary types of pluripotent stem cells that may be used include established lines of pluripotent cells, including pre-embryonic tissue (such as, a blastocyst), embryonic tissue, or fetal tissue taken any time during gestation, typically but not necessarily, before approximately 10 to 12 weeks gestation. Non-limiting examples are established lines of human embryonic stem cells (“hESCs”) or human embryonic germ cells, such as, the human embryonic stem cell lines H1

(NIH Code: WA01), H7 (NIH Code: WA07), H9 (NIH Code: WA09) (WiCell Research Institute, Madison, WI, USA), and SA002 (Cellartis AB Corporation, Goteburg, Sweden).

[0054] Cells taken from a pluripotent stem cell population already cultured in the absence of feeder cells are also suitable. Induced pluripotent cells (IPS), or reprogrammed pluripotent cells, derived from adult somatic cells using forced expression of a number of pluripotent related transcription factors, such as OCT4, NANOG, SOX2, KLF4, and ZFP42 (*Annu Rev Genomics Hum Genet* 2011, 12:165-185; *see also* IPS, *Cell*, 126(4): 663-676) may also be used. The human embryonic stem cells used in the methods of the invention may also be prepared as described by Thomson *et al.* (U.S. Patent No. 5,843,780; *Science*, 1998, 282:1145-1147; *Curr Top Dev Biol* 1998, 38:133-165; *Proc Natl Acad Sci U.S.A.* 1995, 92:7844-7848). Mutant human embryonic stem cell lines, such as, BG01v (BresaGen, Athens, Georgia.), or cells derived from adult human somatic cells, such as, cells disclosed in Takahashi *et al.*, *Cell* 131: 1-12 (2007) may also be used. In certain embodiments, pluripotent stem cells suitable for use in the present invention may be derived according to the methods described in: Li *et al.* (*Cell Stem Cell* 4: 16-19, 2009); Maherali *et al.* (*Cell Stem Cell* 1: 55-70, 2007); Stadtfeld *et al.* (*Cell Stem Cell* 2: 230-240); Nakagawa *et al.* (*Nature Biotechnol* 26: 101-106, 2008); Takahashi *et al.* (*Cell* 131: 861-872, 2007); and U.S. Patent App. Pub. No. 2011/0104805. In certain embodiments, pluripotent stem cells suitable for use in the present invention may be considered “naïve” and derived according to the methods described in: Gafni *et al.* (*Nature*, 504:282, 2013), and Ware *et al.* (PNAS, 111: 4484–4489, 2014). All of these references, patents, and patent applications are herein incorporated by reference in their entirety, in particular, as they pertain to the isolation, culture, expansion and differentiation of pluripotent cells.

[0055] Other sources of pluripotent stem cells include induced pluripotent stem cells (IPS, *Cell*, 126(4): 663-676). Yet other sources of suitable cells include human umbilical cord tissue-derived cells, human amniotic fluid-derived cells, human placental-derived cells, and human parthenotes. In one embodiment, the umbilical cord tissue-derived cells may be obtained by the method of U.S. Patent No. 7,510,873. In another embodiment, the placental tissue-derived cells may be obtained using the methods of U.S. Patent Application Publication No. 2005/0058631. In another embodiment, the amniotic fluid-derived cells may be obtained using the methods of

U.S. Patent App. Pub. No. 2007/0122903. The disclosure of each of these patent applications is incorporated in its entirety herein as it pertains to the isolation and characterization of the cells. In certain embodiments, the pluripotent stem cells may be of non-embryonic origins.

C. *Expansion and Culture of Pluripotent Stem Cells*

[0056] Pluripotent stem cells are typically cultured on a layer of feeder cells that support the pluripotent stem cells in various ways. Alternatively, pluripotent stem cells may be cultured in a culture system that is essentially free of feeder cells, but nonetheless supports proliferation of pluripotent stem cells without undergoing substantial differentiation. The growth of pluripotent stem cells in feeder-free culture without differentiation is often supported using a medium conditioned by culturing previously with another cell type. Alternatively, the growth of pluripotent stem cells in feeder-free culture without differentiation can be supported using a chemically defined medium.

[0057] Pluripotent cells may be readily expanded in culture using various feeder layers or by using matrix protein coated vessels. Alternatively, chemically defined surfaces in combination with defined media, such as media sold under the trademark mTESR®1 (StemCell Technologies, Inc., Vancouver, B.C., Canada), may be used for routine expansion of the cells. Pluripotent cells may be readily removed from culture plates using enzymatic digestion, mechanical separation, or various calcium chelators such as ethylenediaminetetraacetic acid (“EDTA”). Alternatively, pluripotent cells may be expanded in suspension in the absence of any matrix proteins or feeder layer.

[0058] Many different known methods of expanding and culturing pluripotent stem cells may be used in the claimed invention. For example, the methods of the invention may use the methods of Reubinoff *et al.*, Thompson *et al.*, Richards *et al.* and U.S. Patent App. Pub. No. 2002/0072117. Reubinoff *et al.* (*Nature Biotechnology* 18: 399-404 (2000)) and Thompson *et al.* (*Science* 282: 1145-1147 (1998)) disclose the culture of pluripotent stem cell lines from human blastocysts using a mouse embryonic fibroblast feeder cell layer. Richards *et al.* (*Stem Cells* 21: 546-556, 2003) evaluated a panel of eleven different human adult, fetal, and neonatal

feeder cell layers for their ability to support human pluripotent stem cell culture, noting that “human embryonic stem cell lines cultured on adult skin fibroblast feeders retain human embryonic stem cell morphology and remain pluripotent.” U.S. Patent App. Pub. No. 2002/0072117 discloses cell lines that produce media that support the growth of primate pluripotent stem cells in feeder-free culture. The cell lines employed are mesenchymal and fibroblast-like cell lines obtained from embryonic tissue or differentiated from embryonic stem cells. U.S. Patent App. Pub. No. 2002/072117 also discloses the use of the cell lines as a primary feeder cell layer.

[0059] Other suitable known methods of expanding and culturing pluripotent stem cells are disclosed, for example, in Wang *et al.*, Stojkovic *et al.*, Miyamoo *et al.* and Amit *et al.* Wang *et al.* (*Stem Cells* 23: 1221-1227, 2005) disclose methods for the long-term growth of human pluripotent stem cells on feeder cell layers derived from human embryonic stem cells. Stojkovic *et al.* (*Stem Cells* 2005 23: 306-314, 2005) disclose a feeder cell system derived from the spontaneous differentiation of human embryonic stem cells. Miyamoto *et al.* (*Stem Cells* 22: 433-440, 2004) disclose a source of feeder cells obtained from human placenta. Amit *et al.* (*Biol. Reprod* 68: 2150-2156, 2003) disclose a feeder cell layer derived from human foreskin.

[0060] Other suitable methods of expanding and culturing pluripotent stem cells are disclosed, for example, in Inzunza *et al.*, U.S. Patent No. 6,642,048, WO 2005/014799, Xu *et al.* and U.S. Patent App. Pub. No. 2007/0010011. Inzunza *et al.* (*Stem Cells* 23: 544-549, 2005) disclose a feeder cell layer from human postnatal foreskin fibroblasts. U.S. Patent No. 6,642,048 discloses media that support the growth of primate pluripotent stem cells in feeder-free culture, and cell lines useful for production of such media. U.S. Patent No. 6,642,048 reports mesenchymal and fibroblast-like cell lines obtained from embryonic tissue or differentiated from embryonic stem cells, as well as methods for deriving such cell lines, processing media, and growing stem cells using such media. WO 2005/014799 discloses a conditioned medium for the maintenance, proliferation, and differentiation of mammalian cells. WO 2005/014799 reports that the culture medium produced via the disclosure is conditioned by the cell secretion activity of murine cells; in particular, those differentiated and immortalized transgenic hepatocytes, named MMH (Met Murine Hepatocyte). Xu *et al.* (*Stem Cells* 22: 972-980, 2004) discloses a conditioned medium

obtained from human embryonic stem cell derivatives that have been genetically modified to over express human telomerase reverse transcriptase. U.S. Patent App. Pub. No. 2007/0010011 discloses a chemically defined culture medium for the maintenance of pluripotent stem cells.

[0061] A known alternative culture system employs serum-free medium supplemented with growth factors capable of promoting the proliferation of embryonic stem cells. Examples of such culture systems include, but are not limited, to Cheon *et al.*, Levenstein *et al.* and U.S. Patent App. Pub. No. 2005/0148070. Cheon *et al.* (BioReprod DOI:10.1095/biolreprod.105.046870, October 19, 2005) disclose a feeder-free, serum-free culture system in which embryonic stem cells are maintained in unconditioned serum replacement medium supplemented with different growth factors capable of triggering embryonic stem cell self-renewal. Levenstein *et al.* (*Stem Cells* 24: 568-574, 2006) disclose methods for the long-term culture of human embryonic stem cells in the absence of fibroblasts or conditioned medium, using media supplemented with bFGF. U.S. Patent App. Pub. No. 2005/0148070 discloses a method of culturing human embryonic stem cells in defined media without serum and without fibroblast feeder cells, the method comprising: culturing the stem cells in a culture medium containing albumin, amino acids, vitamins, minerals, at least one transferrin or transferrin substitute, at least one insulin or insulin substitute, the culture medium essentially free of mammalian fetal serum and containing at least about 100 ng/ml of a fibroblast growth factor capable of activating a fibroblast growth factor signaling receptor, wherein the growth factor is supplied from a source other than just a fibroblast feeder layer, the medium supported the proliferation of stem cells in an undifferentiated state without feeder cells or conditioned medium.

[0062] Still other known suitable methods of culturing and expanding pluripotent stem cells are disclosed in U.S. Patent App. Pub. No. 2005/0233446, U.S. Patent No. 6,800,480, U.S. Patent App. Pub. No. 2005/0244962 and WO 2005/065354. U.S. Patent App. Pub. No. 2005/0233446 discloses a defined media useful in culturing stem cells, including undifferentiated primate primordial stem cells. In solution, the media is substantially isotonic as compared to the stem cells being cultured. In a given culture, the particular medium is a base medium and an amount of each of bFGF, insulin, and ascorbic acid necessary to support substantially undifferentiated growth of the primordial stem cells. U.S. Patent No. 6,800,480 reports that a cell culture medium for

growing primate-derived primordial stem cells in a substantially undifferentiated state is provided which includes a low osmotic pressure, low endotoxin basic medium that is effective to support the growth of primate-derived primordial stem cells. The disclosure of the 6,800,480 patent further reports that the basic medium is combined with a nutrient serum effective to support the growth of primate-derived primordial stem cells and a substrate selected from feeder cells and an extracellular matrix component derived from feeder cells. This medium is further noted to include non-essential amino acids, an anti-oxidant, and a first growth factor selected from nucleosides and a pyruvate salt. U.S. Patent App. Pub. No. 2005/0244962 reports that one aspect of the disclosure provides a method of culturing primate embryonic stem cells and that the stem cells in culture are essentially free of mammalian fetal serum (preferably also essentially free of any animal serum) and in the presence of fibroblast growth factor that is supplied from a source other than just a fibroblast feeder layer.

[0063] WO 2005/065354 discloses a defined, an isotonic culture medium that is essentially feeder-free and serum-free, that is a basal medium, bFGF, insulin and ascorbic acid in amounts sufficient to support growth of substantially undifferentiated mammalian stem cells. Furthermore, WO 2005/086845 discloses a method for maintenance of an undifferentiated stem cell, said method comprising exposing a stem cell to a member of the transforming growth factor-beta ("TGF- β ") family of proteins, a member of the fibroblast growth factor ("FGF") family of proteins, or nicotinamide in an amount sufficient to maintain the cell in an undifferentiated state for a sufficient amount of time to achieve a desired result.

[0064] The pluripotent stem cells may be plated onto a suitable culture substrate. In one embodiment, the suitable culture substrate is an extracellular matrix component, such as those derived from basement membrane or that may form part of adhesion molecule receptor-ligand couplings. A suitable culture substrate is a reconstituted basement membrane sold under the trademark MATRIGEL™ (Corning Incorporated, Corning, New York). MATRIGEL™ is a soluble preparation from Engelbreth-Holm Swarm tumor cells that gels at room temperature to form a reconstituted basement membrane.

[0065] Other extracellular matrix components and component mixtures known in the art are

suitable as an alternative. Depending on the cell type being proliferated, this may include laminin, fibronectin, proteoglycan, entactin, heparin sulfate, and the like, alone or in various combinations.

[0066] The pluripotent stem cells may be plated onto the substrate in a suitable distribution and in the presence of a medium, that promotes cell survival, propagation, and retention of the desirable characteristics. All these characteristics benefit from careful attention to the seeding distribution and can readily be determined by one of skill in the art. Suitable culture media may be made from the following components, Dulbecco's Modified Eagle's medium ("DMEM") sold under the trademark GIBCO® (Catalog No. 11965-092) by Life Technologies Corporation, Grand Island New York; Knockout Dulbecco's Modified Eagle's medium ("KO DMEM") sold under the trademark GIBCO® (Catalog No. 10829-018) by Life Technologies Corporation; Ham's F12/50% DMEM basal medium; 200 mM L-glutamine sold under the trademark GIBCO® (Catalog No. 25030-081) by Life Technologies; non-essential amino acid solution sold under the trademark GIBCO® (Catalog No. 11140-050) by Life Technologies; β -mercaptoethanol, Sigma-Aldrich Company, LLC Saint Louis, MO, (Catalog No. M7522); human recombinant basic fibroblast growth factor ("bFGF") sold under the trademark GIBCO® (Catalog No. 13256-029) by Life Technologies.

[0067] Large-scale expansion and controlled differentiation processes of human embryonic stem cells can also be achieved using suspension bioreactors. Such systems may be able to generate clinically relevant cell numbers with greater efficacy in a controlled culture system. It is known to use established bioreactor culture systems that allow for the expansion of pluripotent murine and hES cells for example as disclosed in *Journal of Biotechnology*, May 2014, Vol. 178: 54-64, *Stem Cell Reports*, Apr 2014, Vol. 3, No. 6:1132, and *Tissue Engineering Part C: Methods*, Feb 2013, Vol. 19, No. 2: 166-180.

Differentiation of Pluripotent Stem Cells

[0068] As pluripotent cells differentiate towards β cells, they differentiate through various stages each of which may be characterized by the presence or absence of particular markers. Differentiation of the cells into these stages is achieved by the specific culturing conditions

including the presence and lack of certain factors added to the culture media. In general, this differentiation may involve differentiation of pluripotent stem cells into definitive endoderm lineage, and definitive endoderm, cells. These cells may then be further differentiated into gut tube cells, which in turn may then be differentiated into foregut endoderm cells. Foregut endoderm cells may be differentiated into pancreatic foregut precursor cells which may then be further differentiated into pancreatic endoderm cells, pancreatic endocrine precursor cells or both. These cells may be differentiated into pancreatic hormone producing or secreting cells. This application provides for the staged differentiation of pluripotent stem cells towards the pancreatic endocrine cells, preferably by culturing the cells at the air-liquid interface that exists within a culture vessel partially filled with medium, specifically by culturing cells at the air-liquid interface in one or more of Stages 5 through 7.

[0069] One or more of the thyroid hormones triiodothyronine (“T3”) and thyroxine (“T4”), and analogues thereof, alone or in further combination with an ALK 5 inhibitor may be used in the cell culturing at one or more of Stages 1 through 7 of differentiation, and preferably at each of Stages 5 through 7. Alternatively, the ALK 5 inhibitor may be used alone in one or more stages of differentiation, but preferably at each of Stages 5 through 7. More preferably, one or more of the thyroid hormones or their analogues and an ALK 5 inhibitor is used in one or more differentiation stages and preferably at each of Stages 5 through 7. Suitable thyroid hormone analogues may include, without limitation: GC-1 (Sobertirome) (available from R&D Systems, Inc. Minneapolis, Minnesota); 3,5-diiodothyropropionic acid (“DIPTA”); KB-141 discussed in *J. Steroid Biochem. Mol. Biol.*, 2008, 111: 262-267 and *Proc. Natl. Acad. Sci. US* 2003, 100: 10067-10072; MB07344 discussed in *Proc. Natl. Acad. Sci. US* 2007, 104: 15490-15495; T0681 discussed in *J. Lipid Res.*, May 2009, 50:938 and *Endocr. Pract.* 2012, 18(6): 954-964, the disclosures of which are incorporated herein by reference in their entireties. Useful ALK5 inhibitors include: ALK5 inhibitor II (Enzo Life Sciences, Inc., Farmingdale, New York), which is also the preferred ALK5 inhibitor; ALK5i (Axxora, Inc., San Diego, California), SD208 (R&D Systems); TGF- β inhibitor SB431542 (Xcess Biosciences, Inc., San Diego, California); ITD-1 (Xcess Biosciences); LY2109761 (Xcess Biosciences); A83-01 (Xcess Biosciences); LY2157299 (Xcess Biosciences); TGF- β receptor inh V (EMD Millipore Chemical, Gibbstown, New Jersey); TGF- β receptor inh I (EMD Millipore); TGF- β receptor inh IV (EMD Millipore);

TGF- β receptor inh VII (EMD Millipore); TGF- β receptor inh VIII (EMD Millipore); TGF- β receptor inh II (EMD Millipore); TGF- β receptor inh VI (EMD Millipore); and TGF- β receptor inh VI (EMD Millipore).

[0070] In addition, in preferred embodiments of the invention, the methods include treating cells at one or more stages, but preferably treating cells during Stage 7, with a differentiation medium that includes one or both of an antioxidant, such as vitamin E, acetyl cysteine, vitamin C, Antioxidant Supplement (Catalog No. A1345, Sigma-Aldrich Company, LLC Saint Louis, Missouri), glutathione, superoxide dismutase, catalase and the like and combinations thereof. In still more preferred embodiments, in carrying out Stage 6, a gamma secretase inhibitor is used, which can be gamma secretase inhibitor XX (EMD Millipore), gamma secretase inhibitor XXI (EMD Millipore), gamma secretase inhibitor XVI (EMD Millipore), N-[(3,5-difluorophenyl)acetyl]-L-alanyl-2-phenylglycine-1,1-dimethylethyl ester ("DAPT") (Catalog. Ni. 2634, Tocris Bioscience, Bristol, United Kingdom), and the like and combinations thereof. Useful amounts of gamma secretase inhibitor may be about 50 nM to 5000 nM, preferably about 50 nM to 500 nM. The amount of antioxidant may be about 0.1 to 100 μ M, alternatively about 0.1 to 20 μ M, and preferably about 1 to 10 μ M. Alternatively, useful amounts of antioxidant may be about 100 nM to 5 mM, about 1000 nM to 2 mM, and preferably about 0.1 to 1 mM.

[0071] In most preferred embodiments of the invention, certain small molecules are used in the medium of one or more stages of differentiation, preferably at one or both of Stages 6 and 7. The small molecules of interest are those capable of inhibiting aurora kinase, p90 ribosomal S6 kinase, or methyl transferase DOT1L and preferably are used along with antioxidants that reduce oxidative stress of cultured cells. Useful such inhibitors include aurora kinase inhibitor II (4-(4'-benzamidoanilino)-6,7-dimethoxyquinazoline), SNS 314 mesylate (*N*-(3-Chlorophenyl)-*N'*-[5-[2-(thieno[3,2-*d*]pyrimidin-4-ylamino)ethyl]-2-thiazolyl]urea methanesulfonate), GSK1070916 (3-(4-(4-(2-(3-((dimethylamino)methyl)phenyl)-1H-pyrrolo[2,3-*b*]pyridin-4-yl)-1-ethyl-1H-pyrazol-3-yl)phenyl)-1,1-dimethylurea), TAK-901 (5-(3-(ethylsulfonyl)phenyl)-3,8-dimethyl-N-(1-methylpiperidin-4-yl)-9H-pyrido[2,3-*b*]indole-7-carboxamide), RSK inhibitor II (a racemic mixture of dihydropteridinone 2-(3,5-difluoro-4-hydroxy-anilino)-8-isopentyl-5,7-dimethyl-7H-pteridin-6-one), and EPZ-5676 (9H-Purin-6-amine, 9-[5-deoxy-5-[[cis-3-[2-[6-(1,1-

dimethylethyl)-1H-benzimidazol-2-yl]ethyl]cyclobutyl](1-methylethyl)amino]- β -D-ribofuranosyl]-), and combinations thereof. Of particular interest are aurora kinase inhibitor II, and RSK inhibitor II, and an inhibitor of DOT1L, particularly EPZ-5676. In a preferred embodiment of the invention, the small molecule is used in the medium of one or more of Stage 6 and 7 and more preferably in Stage 7. The amount of small molecule useful may be determined by selecting the amount showing the best expression of maturation markers and which amounts are not producing toxic effects. Typically, the amounts useful will be about 500 nM to 10 μ M, alternatively, about 500 nM to 5 μ M, and preferably about 500 nM to 2 μ M.

Differentiation of Pluripotent Cells Into Cells Expressing Markers Characteristic of Pancreatic Endocrine Cells With a Mature Phenotype

[0072] Characteristics of pluripotent stem cells are well known to those skilled in the art, and additional characteristics of pluripotent stem cells continue to be identified. Pluripotent stem cell markers include, for example, the expression of one or more of the following: ABCG2, cripto, FOXD3, CONNEXIN43, CONNEXIN45, OCT4, SOX2, NANOG, hTERT, UTF1, ZFP42, SSEA-3, SSEA-4, TRA-1-60, TRA-1-81. These may be detectable by RT-PCR.

[0073] Exemplary pluripotent stem cells include the human embryonic stem cell line H9 (NIH code: WA09), the human embryonic stem cell line H1 (NIH code: WA01), the human embryonic stem cell line H7 (NIH code: WA07), and the human embryonic stem cell line SA002. Also suitable are cells that express at least one of the following markers characteristic of pluripotent cells: ABCG2, cripto, CD9, FOXD3, CONNEXIN43, CONNEXIN45, OCT4, SOX2, NANOG, hTERT, UTF1, ZFP42, SSEA-3, SSEA-4, TRA-1-60, and TRA-1-81.

[0074] Suitable for use in the present invention is a cell that expresses at least one of the markers characteristic of the definitive endoderm lineage. In one aspect of the present invention, a cell expressing markers characteristic of the definitive endoderm lineage is a primitive streak precursor cell. In an alternate aspect, a cell expressing markers characteristic of the definitive endoderm lineage is a mesendoderm cell. In an alternate aspect, a cell expressing markers characteristic of the definitive endoderm lineage is a definitive endoderm cell.

[0075] Also suitable for use in the present invention is a cell that expresses at least one of the markers characteristic of the pancreatic endoderm lineage. In one aspect of the present invention, a cell expressing markers characteristic of the pancreatic endoderm lineage is a pancreatic endoderm cell wherein the expression of PDX1 and NKX6.1 are substantially higher than the expression of CDX2 and SOX2. In certain embodiments, more than 30% of the cells express PDX1 and NKX6.1 and less than 30% of the cells express CDX2 or SOX2 as measured by FACS. Particularly useful are cells in which the expression of PDX1 and NKX6.1 is at least two-fold higher than the expression of CDX2 or SOX2.

[0076] Still also suitable for use in the present invention is a cell that expresses at least one of the markers characteristic of the pancreatic endocrine lineage. In one aspect of the invention, a cell expressing markers characteristic of the pancreatic endocrine lineage is a pancreatic endocrine cell. The pancreatic endocrine cell may be a pancreatic hormone-expressing cell meaning a cell capable of expressing at least one of the following hormones: insulin, glucagon, somatostatin, ghrelin, or pancreatic polypeptide. In a preferred embodiment, the pancreatic endocrine cell is an insulin-producing β cell.

[0077] In certain embodiments of the invention, to arrive at the cells expressing markers characteristic of the pancreatic endocrine beta cells of a mature phenotype, a protocol starting with pluripotent stem cells is employed. This protocol includes:

- Stage 1: Pluripotent stem cells such as embryonic stem cells obtained from cell culture lines are treated with the appropriate factors to induce formation of definitive endoderm cells.
- Stage 2: Cells resulting from Stage 1 are treated with the appropriate factors to induce formation of cells into markers expressing characteristic of gut tube cells.
- Stage 3: Cells resulting from Stage 2 cells are treated with the appropriate factors to induce further differentiation into cells expressing markers characteristic of foregut endoderm cells.

- Stage 4: Cells resulting from Stage 3 are treated with the appropriate factors to induce further differentiation into cells expressing markers characteristic of pancreatic foregut precursor cells. The cells are optionally cultured at the air-liquid interface at late Stage 4.
- Stage 5: Cells resulting from Stage 4 are treated with the appropriate factors, including in certain embodiments: (i) one or more of T3, T4 or an analogue thereof; (ii) an ALK5 inhibitor; or (iii) both of (i) and (ii) and cultured, optionally and preferably at the air-liquid interface, to induce differentiation to cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells.
- Stage 6: Cells resulting from Stage 5 cells are treated with the appropriate factors including in certain embodiments: (i) one or more of T3, T4 or an analogue thereof; (ii) an ALK5 inhibitor; (iii) one or more of an aurora kinase inhibitor, an RSK inhibitor and an inhibitor of protein methyltransferase DOT1L; (iv) both of (i) and (ii); (v) (i), (ii) and (iii); (vi) (i) and (iii); or (vii) (ii) and (iii) and cultured, optionally and preferably at the air-liquid interface, to induce differentiation into cells expressing markers characteristic of pancreatic endocrine cells.
- Stage 7: Cells resulting from Stage 6 cells are treated with appropriate factors including in certain embodiments: (i) one or more of T3, T4 or thereof; (ii) an ALK5 inhibitor; (iii) an anti-oxidant, (iv) one or more of an aurora kinase inhibitor, an RSK inhibitor and an inhibitor of protein methyltransferase DOT1L; (v) (i) and (ii); (vi) (i) and (iii); (vii) (i) and (iv); (viii) (ii) and (iii); (ix) (ii) and (iv); (x) (i), (ii), and (iii); (xi) (i), (iii), and (iv); (xii) (ii), (iii), and (iv); (xiii) (i), (ii) and (iv); (xiv) (iii) and (iv); or (xv) (i), (ii), (iii) and (iv) and cultured, optionally and preferably at the air-liquid interface, to induce formation of pancreatic endocrine cells that express single hormonal insulin and are PDX1, NKX6.1 and MAFA positive and which have a higher level of expression of MAFA than the Stage 6 cells and the resulting cell population has a higher percentage of both MAFA positive and single hormonal insulin expressing cells than the Stage 6 cells.

While the invention in certain embodiments encompasses differentiating pluripotent stem cells (e.g. pre-Stage 1 cells) to Stage 7 cells, the invention also encompasses differentiating cells at other stages towards Stage 7. In particular, the invention encompasses differentiation of Stage 4 to Stage 7 cells. Moreover, although the process is described in discrete stages, the treatment, as well as the progress of the cells through the differentiation process, may be sequential or continuous. Moreover, differentiation of pluripotent stem cells to Stage 6 or Stage 7 cells can be carried out in suspension cultures.

[0078] The efficiency of differentiation may be determined by exposing a treated cell population to an agent, such as an antibody, that specifically recognizes a protein marker expressed by the differentiated cells of interest. Methods for assessing expression of protein and nucleic acid markers in cultured or isolated cells are standard in the art. These methods include RT-PCR, Northern blots, *in situ* hybridization (*see, e.g., Current Protocols in Molecular Biology* (Ausubel *et al.*, eds. 2001 supplement)), and immunoassays such as immunohistochemical analysis of sectioned material, Western blotting, and for markers that are accessible in intact cells, flow cytometry analysis (FACS) (*see, e.g., Harlow and Lane, Using Antibodies: A Laboratory Manual*, New York: Cold Spring Harbor Laboratory Press (1998)).

[0079] The differentiated cells may also be further purified. For example, after treating pluripotent stem cells with the methods of the present invention, the differentiated cells may be purified by exposing a treated cell population to an agent, such as an antibody, that specifically recognizes a protein marker characteristically expressed by the differentiated cells being purified.

[0080] Any suitable growth medium containing sufficient quantities of vitamins, minerals, salts, glucose, amino acids and carrier proteins desirable for cells differentiation may be used for the various Stages 1 through 7. However, preferably, the following are used: Stage 1- MCDB-131 (available from (Life Technologies Corporation, Grand Island, NY) or RPMI (available from Sigma-Aldrich)); Stage 2 – MCDB-131 or Dulbecco's Modified Eagle's Medium F12 ("DMEM-F12"); Stage 3 through 5– MCDB-131, BLAR (Table 1), or DMEM; and Stages 6 and 7 – BLAR or CMRL (Life Technologies). Preferably, the glucose concentration of the medium is kept at or, more preferably, lower than about 10 mM for Stages 1 through 4 and greater than

about 10 mM for Stages 5 through 7.

Stage 1: Differentiation of pluripotent cells into cells expressing markers characteristic of definitive endoderm cells.

[0081] Pluripotent stem cells may be differentiated into cells expressing markers characteristic of definitive endoderm cells by any method known in the art, or by any method proposed in the invention. Methods reportedly useful for differentiating pluripotent stem cells into cells expressing markers characteristic of the definitive endoderm lineage are disclosed in: D'Amour *et al.*, *Nature Biotechnology* 23, 1534-1541 (2005); Shinozaki *et al.*, *Development* 131, 1651-1662 (2004); McLean *et al.*, *Stem Cells* 25, 29-38 (2007); D'Amour *et al.*, *Nature Biotechnology* 24, 1392-1401 (2006). Additional suitable differentiation methods are disclosed in: U.S. Patent App. Pub. No. 2007/0254359; U.S. Patent App. Pub. 2009/0170198; U.S. Patent App. Pub. 2011/0091971; U.S. Patent App. Pub. 2010/0015711; U.S. Patent App. Pub. 2012/0190111; U.S. Patent App. Pub. 2012/0190112; and U.S. Patent App. Pub. 2012/0196365. These disclosures are incorporated herein by reference in their entireties as they pertain to the differentiation of pluripotent stem cells into definitive endoderm cells.

[0082] In one embodiment, the pluripotent cells are treated with a suitable growth medium, preferably MCDB-131 or RPMI. The medium is preferably supplemented with a growth differentiation factor, such as growth differentiation factor 8 ("GDF8"), and a glycogen synthase kinase-3 β ("GSK3 β ") inhibitor, such as the cyclic aniline-pyridinotriazine compounds disclosed in U.S. Patent App. Pub. No. 2010/0015711 (incorporated herein in its entirety by reference) to induce differentiation into cells expressing markers characteristic of definitive endoderm cells. A preferred GSK3 β inhibitor is 14-prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo[19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one ("MCX Compound"). Treatment may involve contacting pluripotent stem cells with a medium supplemented with about 50 ng/ml to about 150 ng/ml, alternatively about 75 ng/ml to about 125 ng/ml, preferably about 100 ng/ml of GDF8. The treatment may also involve contacting cells with about 0.1 to about 5 μ M, alternatively about 0.5 to about 2.5 μ M, preferably about 1 μ M of MCX Compound. The pluripotent cells may be cultured for about two to five days, preferably about two to three days, to facilitate differentiation into cells expressing markers characteristic of the definitive

endoderm cells.

[0083] In a preferred embodiment, the cells are cultured in the presence of GDF8 and MCX Compound for one day, followed by culturing in the presence of GDF8 and a lower concentration of MCX Compound for one day, followed by culturing in the presence of GDF8 for one day in the absence of MCX Compound. In particular, the cells are cultured in the presence of GDF8 and about 1 μ M MCX Compound for one day, followed by culturing in the presence of GDF8 and about 0.1 μ M MCX Compound for one day, followed by culturing in the presence of GDF8 for one day in the absence of MCX Compound. Alternatively, the cells may be cultured in the presence of GDF8 and about 1 μ M MCX Compound for one day, followed by culturing in the presence of GDF8 and about 0.1 μ M MCX Compound for one day.

[0084] Alternatively, the pluripotent stem cells may be cultured in medium containing activin A in the absence of serum, then culturing the cells with activin A and serum, and then culturing the cells with activin A and serum of a different concentration as disclosed in D'Amour *et al.*, *Nature Biotechnology* 23, 1534-1541 (2005). As yet another alternative, the pluripotent stem cells may be differentiated into cells expressing markers characteristic of definitive endoderm cells by culturing the pluripotent stem cells in medium containing activin A in the absence of serum, then culturing the cells with activin A with serum as disclosed in D'Amour *et al.*, *Nature Biotechnology*, 2005. Still further, pluripotent stem cells may be differentiated into cells expressing markers characteristic of the definitive endoderm lineage by culturing the pluripotent stem cells in medium containing activin A and a WNT ligand in the absence of serum, then removing the WNT ligand and culturing the cells with activin A with serum as disclosed in D'Amour *et al.*, *Nature Biotechnology* 24, 1392-1401 (2006).

[0085] In one embodiment of the invention, pluripotent stem cells are treated with activin A and WNT3A to result in the formation of cells expressing markers characteristic of definitive endoderm cells. Treatment may involve contacting pluripotent stem cells with about 50 ng/ml to about 150 ng/ml, alternatively about 75 ng/ml to about 125 ng/ml, alternatively about 100 ng/ml of activin A. The treatment may also involve contacting the cells with about 10 ng/ml to about 50 ng/ml, alternatively about 15 ng/ml to about 30 ng/ml, alternatively about 20 ng/ml of

WNT3A. The pluripotent cells may be cultured for approximately three days to arrive at the definitive endoderm cells. In one embodiment, the cells are cultured in the presence of activin A and WNT3A for one day followed by culturing in the presence of activin A (without WNT3A being present) for the remainder.

[0086] Formation of cells expressing markers characteristic of definitive endoderm cells may be determined by testing for the presence of the markers before and after following a particular protocol. Pluripotent stem cells typically do not express such markers. Thus, differentiation of pluripotent cells can be detected when cells begin to express markers characteristic of definitive endoderm.

Stage 2: Differentiation of cells expressing markers characteristic of definitive endoderm cells into cells expressing markers characteristic of gut tube cells.

[0087] The cells expressing markers characteristic of the definitive endoderm cells may be further differentiated into cells expressing markers characteristic of gut tube cells in a growth medium, such as MCDB-131 or DMEM F12. In one embodiment, the formation of cells expressing markers characteristic of gut tube cells includes culturing the cells expressing markers characteristic of the definitive endoderm cells with a medium containing fibroblast growth factor ("FGF"), preferably FGF7 or FGF10, to differentiate the cells. For example, the cell culture may include from about 10 ng/ml to about 75 ng/ml, alternatively from about 25 ng/ml to about 75 ng/ml, still alternatively from about 30 ng/ml to about 60 ng/ml, alternatively about 50 ng/ml of a fibroblast growth factor, preferably FGF7 or FGF10, more preferably FGF7, and most preferably about 25 ng/ml FGF7. The cells may be cultured under these conditions for about two to three days, preferably about two days.

[0088] In another embodiment, the formation of cells expressing markers characteristic of gut tube cells includes culturing the cells expressing markers characteristic of the definitive endoderm lineage with a fibroblast growth factor, preferably, FGF7 or FGF10, and ascorbic acid (Vitamin C). The culture medium may include from about 0.1 mM to about 0.5 mM ascorbic acid, alternatively from about 0.2 mM to about 0.4 mM ascorbic acid, alternatively about 0.25

mM of ascorbic acid. The cell culture may also include from about 10 ng/ml to about 35 ng/ml, alternatively from about 15 ng/ml to about 30 ng/ml, alternatively about 25 ng/ml of the fibroblast growth factor, preferably FGF7 or FGF10, more preferably FGF7. For example, the cell culture may include about 0.25 mM of ascorbic acid and about 25 ng/ml of FGF7. In one embodiment, the Stage 1 cells are treated for 2 days with FGF7 and ascorbic acid.

Stage 3: Differentiation of cells expressing markers characteristic of gut tube cells into cells expressing markers characteristic of foregut endoderm cells.

[0089] The gut tube cells resulting from carrying out Stage 2 may be further differentiated into Stage 3 cells, or cells expressing markers characteristic of the foregut endoderm, by culturing these cells in a growth medium such as MCDB-131, DMEM, or a custom media such as BLAR (Table I). The medium may be supplemented with: (i) a fibroblast growth factor, preferably, FGF7 or FGF10 and more preferably FGF7; (ii) retinoic acid (“RA”); (iii) a Sonic Hedgehog (“SHH”) signaling pathway antagonist (such as Smoothed Antagonist 1 (“SANT-1”) which is 1-piperazinamine, N-[(3,5-dimethyl-1-phenyl-1H-pyrazol-4-yl)methylene]-4-(phenylmethyl)- or ((E)-4-benxyl-N-((3,5-dimethyl-1-phenyl-1H-pyrazol-4-yl),ethylene-piperazin-1-amine), HPI-1 which is 2-methoxyethyl 1,4,5,6,7,8-hexahydro-4-(3hydroxyphenyl)-7-(2-methoxyphenyl)-2-methyl-5-oxo-3-quinolinecarboxylate, and preferably SANT-1; (iv) a protein kinase C (“PKC”) activator, such as ((2S,5S)-(E,E)-8-(5-(4-(trifluoromethyl)phenyl)-2,4-pentadieneoylamino)benzolactam) (“TPB”), phorbol-12,13-dibutyrate (“PDBu”), phorbol-12-myristate-13-acetate (“PMA”) or indolactam V (“ILV”) and preferably TPB; (v) a bone morphogenic protein (“BMP”) inhibitor, such as LDN-193189, Noggin, or Chordin and preferably LDN-193189; and (vi) ascorbic acid. Alternatively, a Smoothed (“SMO”) receptor inhibitor (such as MRT10 (N[[[3-benzoylamino)phenyl]amino]thioxomethyl]-3,4,5-trimethoxybenzamide)) or cyclopamine may also be used. For example, the cell culture may include from about 100 nM to about 500 nM, alternatively from about 100 nM to about 400 nM, alternatively about 200 nM of a PKC activator. The cells may be cultured in the presence of these growth factors, small molecule agonists and antagonists for about two to four days, preferably about two to three days, more preferably about two days.

[0090] Alternatively, the Stage 2 cells may be differentiated into Stage 3 cells by culturing these cells in a culture medium supplemented with a SMO receptor inhibitor, SANT-1, retinoic acid, and Noggin. The cells may be cultured for approximately two to four days, preferably about two days.

[0091] In one embodiment, the medium is supplemented with: from about 10 ng/ml to about 35 ng/ml, alternatively from about 15 ng/ml to about 30 ng/ml, alternatively about 25 ng/ml of the fibroblast growth factor, preferably FGF7 or FGF10, more preferably FGF7; from about 0.1 mM to about 0.5 mM ascorbic acid, alternatively from about 0.2 mM to about 0.4 mM, alternatively about 0.25 mM of ascorbic acid; from about 0.1 μ M to about 0.4 μ M of SANT-1; from about 100 to about 300 nM of TPB; and from about 50 nM to about 200 nM, and about 100 nM of LDN-193189. In another embodiment, the medium is supplemented with about 25 ng/ml of FGF-7, about 1 μ M of retinoic acid, about 0.25 μ M of SANT-1, about 200 nM of TPB, about 100 nM of LDN-193189, and about 0.25 mM of ascorbic acid.

[0092] In one embodiment, the medium is supplemented with from about 0.1 μ M to about 0.3 μ M of SANT-1, from about 0.5 μ M to about 3 μ M of retinoic acid and from about 75 ng/ml to about 125 ng/ml of Noggin.

Stage 4 through Stage 7: Differentiation of cells expressing markers characteristic of foregut endoderm cells into cells expressing markers characteristic of a mature phenotype pancreatic endocrine cells by treatment with culture medium supplemented with one or both of a thyroid hormone and ALK inhibitor along with one or more of an aurora kinase inhibitor, an RSK inhibitor, and an inhibitor of protein methyltransferase DOT1L, preferably by culturing at the air-liquid interface.

[0093] Although in one embodiment, the present invention contemplates culturing at the air-liquid interface for all stages in the path for pluripotent cell to pancreatic endocrine cell, the invention preferably provides for the formation of Stage 1 to Stage 4 cells in planar or submerged culture and Stage 5, 6, and 7 cells by culturing the cells at the air-liquid interface. In other embodiments, the present invention relates to a stepwise method of differentiation

pluripotent cells comprising culturing Stage 4, 5 and 6 cells at the air-liquid interface. In certain embodiments, cells cultured during Stages 4 through 7, may be cultured at the air-liquid interface. In other embodiments, only late Stage 4 to Stage 6 cells, or Stage 5 and Stage 6 cells, are cultured at the air-liquid interface. In yet another alternative embodiment, Stage 1 through 4 are carried out by culturing the cells in submerged planar cultures and Stage 5 through 7 are carried out by culturing in submerged suspension cultures.

[0094] Additionally, culturing during one or more, and preferably all of, Stages 5, 6, and 7 is carried out in the presence of one or more of T3, T4 and their analogues, an ALK5 inhibitor, or both one or more of T3, T4 and their analogues and an ALK5 inhibitor. In preferred embodiments, culturing during one or more, and preferably all of, Stages 5, 6, and 7 is preferably carried out in the presence of T3 and an ALK5 inhibitor and more preferably in the presence of T3 and ALK5 inhibitor II. Suitable amounts of the thyroid hormones or their analogues are about 0 to about 1000 nM, alternatively about 10 to about 900 nM, alternatively about 100 to about 800 nM, alternatively about 200 to about 700 nM, alternatively about 300 to about 600 nM, alternatively about 400 to about 500 nM, alternatively about 1 to about 500 nM, alternatively about 1 to about 100 nM, alternatively about 100 to about 1000 nM, alternatively about 500 to about 1000 nM, alternatively about 100 to about 500 nM, alternatively about 1 μ M, and preferably about 0.1 to 1 μ M. The amounts of ALK5 inhibitor are about 250 nM to 2 μ M, alternatively about 300 to about 2000 nM, alternatively about 400 to about 2000 nM, alternatively about 500 to about 2000 nM, alternatively about 600 to about 2000 nM, alternatively about 700 to about 2000 nM, alternatively about 800 to about 2000 nM, alternatively about 1000 to about 2000 nM, alternatively about 1500 to about 2000 nM, alternatively about 250 to about 1000 nM, alternatively about 250 to about 500 nM, alternatively about 300 to about 1000 nM, alternatively about 400 to about 1000 nM, alternatively about 500 to about 1000 nM, alternatively about 600 to about 1000 nM, alternatively about 700 to about 1000 nM, alternatively about 800 to about 1000 nM, alternatively about 500 nM, alternatively about 10 μ M, and preferably about 10 μ M.

[0095] When cells are cultured at the air-liquid interface ("ALI"), the cells may be cultured on a porous substrate such that the cells are in contact with air on the top side and with cell culture

media at the bottom side. For example, a sufficient volume of media may be added to the bottom of a culture vessel containing the porous substrate (*e.g.* a filter insert) such that the media contacts the bottom surface of cells residing on the substrate but does not encapsulate or submerge them. Suitable porous substrates can be formed of any material that will not adversely affect the growth and differentiation of the cells. Exemplary porous substrates are made of polymers such as polyethylene terephthalate ("PET"), polyester, or polycarbonate. Suitable porous substrates may be coated or uncoated. In one embodiment, the coating may be MATRIGEL™. In one embodiment of the invention, the porous substrate is a porous filter insert, which may be coated with MATRIGEL™. In one embodiment of the invention, the porous substrate is an uncoated filter insert. The porosity of the substrate should be sufficient to maintain cell viability and promote differentiation of the cells. Suitable substrates include filter inserts having a pore size of from about 0.3 to about 3.0 μm , from about 0.3 to about 2.0 μm , about 0.3 to about 1.0 μm , from about 0.3 to about 0.8 μm , from about 0.3 to about 0.6 μm , from about 0.3 to about 0.5 μm , from about 0.3 to about 3.0 μm , from about 0.6 to about 3.0 μm , from about 0.8 to about 3.0 μm , from about 1.0 to about 3.0 μm , from about 2.0 to about 3.0 μm , preferably about 0.4 μm and a pore density of from about 50 to about 120 million pores/cm², from about 60 to about 110 million pores/cm², from about 70 to about 100 million pores/cm², preferably from about 80 to about 100 million pores/cm², from about 90 to about 100 million pores/cm², and more preferably about 100 million pores/cm².

[0096] The media may be exchanged or refreshed every other day or, preferably, daily. The cells grown on top of the porous substrate are generally not single cells, but rather they are in the form of a sheet or exist as an aggregate cell cluster. Cells cultured at the ALI may experience higher oxygen tension as compared to cells submerged in media.

[0097] The present invention encompasses formation of Stage 4 to 7, preferably Stage 5 to 7, cells at the air-liquid interface. The cells may be formed by differentiating pluripotent stem cells or by further differentiating Stage 3, 4, 5, or 6 cells. Stage 4 cells may be cultured entirely at the air-liquid interface or the cells may be cultured in submerged planar culture during the early portion of Stage 4, meaning about one to two days and then cultured at the air-liquid interface for

the latter portion of Stage 4, meaning about day two to day three. Preferably, Stage 4 is not carried out at the ALI, but rather in submerged culture.

[0097] In one embodiment, the present invention provides a method for producing cells expressing markers characteristic of pancreatic endocrine cells from pluripotent stem cells, comprising culturing pluripotent stem cells, differentiating the pluripotent stem cells into cells expressing markers characteristic of the foregut endoderm; differentiating the cells expressing markers characteristic of the foregut endoderm into cells expressing markers characteristic of the pancreatic endocrine cells by culturing, optionally, at the air-liquid interface. The method may include treatment with a medium supplemented with one or both of (i) T3, T4 or their analogues, (ii) an ALK5 inhibitor, or both (i) and (ii). The method may include differentiating the cells expressing markers characteristic of foregut endoderm cells (Stage 3 cells) into cells expressing markers characteristic of pancreatic foregut precursor cells (Stage 4 cells) by treatment with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) and culturing in a planar culture. The method may also include differentiating cells expressing markers characteristic of pancreatic foregut precursor cells (Stage 4 cells) into cells expressing markers characteristic of the pancreatic endocrine cells (Stage 6 cells) by treatment with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) and culturing in a planar culture or, and preferably, culturing at the air-liquid interface. The method further includes differentiating Stage 6 cells into cells expressing markers characteristic of pancreatic endocrine cells and that have a more mature phenotype as compared to Stage 6 (Stage 7 cells) by treatment with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) along with one or more of an aurora kinase inhibitor, an RSK inhibitor, and an inhibitor of protein methyltransferase DOT1L and, optionally but preferably an anti-oxidant such as Vitamin E or, preferably, acetyl cysteine. The amount of acetyl cysteine that is useful is about 0.1 to about 2 mM. The amount of Vitamin E is about 0.1 to about 10 μ M. In yet another embodiment, the method further includes carrying out Stage 6 by treatment of Stage 5 cells with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) along with one or more of an aurora kinase inhibitor, an RSK inhibitor, and an inhibitor of protein methyltransferase DOT1L. In still another embodiment, Stage 6 is carried out by

treatment of Stage 5 cells with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) along with one or more of an aurora kinase inhibitor, an RSK inhibitor, and an inhibitor of protein methyltransferase DOT1L followed by carrying out Stage 7 by treatment with a medium supplemented with (i) one or both of T3, T4 or their analogues, (ii) ALK5 inhibitor or both (i) and (ii) along with an one or more of an aurora kinase inhibitor, an RSK inhibitor, and an inhibitor of protein methyltransferase DOT1L and, optionally but preferably an anti-oxidant such as Vitamin E or, preferably, acetyl cysteine.

[0098] One embodiment of the invention is a method of forming pancreatic endocrine cells expressing markers characteristic of maturing beta cells (Stage 7 cells) comprising differentiating cells expressing markers characteristic of the pancreatic foregut precursor cells (Stage 4 cells) into cells expressing markers characteristic of Stage 7 cells by culturing, preferably at the air-liquid interface. In another embodiment, the methods of the invention result in the formation of Stage 6 cells, or cells that are immature beta cells, The method, preferably at least during Stages 5 through 7, includes treatment with a medium supplemented with T3, T4, or an analogue thereof, an ALK5 inhibitor, or both.

[0099] Culturing of the cells at the air-liquid interface includes seeding the cells on a porous substrate such as a porous filter insert. In certain embodiments, the substrate pore size may range from about 0.3 to about 3 microns. Seeding may be accomplished by releasing cells as single cells from monolayer cultures or clusters of cells from monolayer cultures into a suspension and subsequently aliquoting the single cell suspension or suspended cell culture onto a porous substrate at the ALI. The cells may be seeded onto the porous substrate from a suspension having about 1000 cells/ μ l to about 100,000 cells/ μ l, about 1000 cells/ μ l to about 90,000 cells/ μ l, about 1000 cells/ μ l to about 80,000 cells/ μ l, about 1000 cells/ μ l to about 70,000 cells/ μ l, about 1000 cells/ μ l to about 60,000 cells/ μ l, about 1000 cells/ μ l to about 50,000 cells/ μ l, about 1000 cells/ μ l to about 40,000 cells/ μ l, about 1000 cells/ μ l to about 30,000 cells/ μ l, about 1000 cells/ μ l to about 20,000 cells/ μ l, about 1000 cells/ μ l to about 10,000 cells/ μ l, about 1000 cells/ μ l to about 5000 cells/ μ l, about 5000 cells/ μ l to about 100,000 cells/ μ l, about 10,000 cells/ μ l to about 100,000 cells/ μ l, about 20,000 cells/ μ l to about 100,000 cells/ μ l, about 30,000 cells/ μ l to about 100,000 cells/ μ l, about 40,000 cells/ μ l to about 100,000 cells/ μ l,

about 50,000 cells/ μ l to about 100,000 cells/ μ l, about 60,000 cells/ μ l to about 100,000 cells/ μ l, about 20,000 cells/ μ l to about 80,000 cells/ μ l, about 30,000 cells/ μ l to about 70,000 cells/ μ l, about 40,000 cells/ μ l to about 60,000 cells/ μ l, and preferably about 50,000 cells/ μ l. The cells may be seeded as droplets of the cell suspension containing individual cells or aggregates or clusters of cells. The resulting cell deposit may contain about 5×10^6 to about 5×10^7 cells/cm², about 6×10^6 to about 5×10^7 cells/cm², about 7×10^6 to about 5×10^7 cells/cm², about 8×10^6 to about 5×10^7 cells/cm², about 9×10^6 to about 5×10^7 cells/cm², about 1×10^7 to about 5×10^7 cells/cm², about 2×10^7 to about 5×10^7 cells/cm², about 3×10^7 to about 5×10^7 cells/cm², about 4×10^7 to about 5×10^7 cells/cm², about 5×10^6 to about 4×10^7 cells/cm², about 5×10^6 to about 3×10^7 cells/cm², about 5×10^6 to about 2×10^7 cells/cm², about 5×10^6 to about 1×10^7 cells/cm², about 5×10^6 to about 9×10^6 cells/cm², about 5×10^6 to about 8×10^6 cells/cm², about 5×10^6 to about 7×10^6 cells/cm², about 5×10^6 to about 6×10^6 cells/cm², about 7×10^6 to about 4×10^7 cells/cm², about 8×10^6 to about 3×10^7 cells/cm², about 9×10^6 to about 2×10^7 cells/cm², and preferably on the order of about 1×10^7 cells/cm².

[0100] In another embodiment, the invention refers to a method of enhancing the number of single hormone positive cells (*e.g.* cells that co-express NKX6.1 and insulin or cells that co-express NKX6.1 and chromogranin) by culturing and differentiating a population of PDX1 and NKX6.1 co-expressing cells, preferably at an air-liquid interface. In another embodiment, pancreatic endoderm cells cultured at the air-liquid interface are further differentiated to pancreatic endocrine cells by treatment with a compound selected from the following: ALK5 inhibitor, BMP inhibitor, gamma-secretase inhibitor, Ephrin ligands, EphB inhibitor, PKC inhibitor, EGFR inhibitor, retinoic acid, vitamin C, T3/T4, glucose, cell cycle regulators, WNT regulators, SHH inhibitor, aurora inhibitor, anti-oxidants, vitamin E, acetyl-cysteine, or combinations thereof.

[0101] In further embodiments, the present invention relates to a stepwise method of differentiating pluripotent cells that includes culturing Stage 4 through Stage 6 cells in a media containing sufficient amounts of (i) one or more of T3, T4 and their analogues, (ii) an ALK5 inhibitor, or both (i) and (ii) and further culturing the Stage 6 cells in a media that optionally, and preferably, contains one or more of an aurora kinase inhibitor, an RSK inhibitor, and an

inhibitor of protein methyltransferase DOT1L, and an antioxidant to generate pancreatic endocrine cells and populations of pancreatic endocrine cells that express insulin, PDX1, NKX6.1, and MAFA.

[0102] In some embodiments, at least 10 % of the cells of the resulting cell population express insulin, PDX1, NKX6.1, and MAFA. In other embodiments, at least 20 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In other embodiments, at least 30 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In still other embodiments, at least 40 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In yet other embodiments, at least 50 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In alternative embodiments, at least 60 % of the cells express insulin, PDX1, NKX6.1, and MAFA. In still other alternative embodiments, at least 70 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In yet other embodiments, at least 80 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In other embodiments, at least 90 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA. In alternative embodiments, at least 91, 92, 93, 94, 95, 96, 97, 98, or 99 % of the cells of the population express insulin, PDX1, NKX6.1, and MAFA.

Stage 4: Differentiation of cells expressing markers characteristic of foregut endoderm cells into cells expressing markers characteristic of pancreatic foregut precursor cells.

[0103] In one embodiment, the methods of the invention include treating Stage 3 cells with a differentiation medium that may be any suitable growth medium and preferably is MCDB-131, DMEM, or a custom media such as BLAR (Table I). The medium may be supplemented with one or more of the following: (a) an ALK5 inhibitor selected from the group consisting of: TGF- β receptor inh V, TGF- β receptor inh I, TGF- β receptor inh IV, TGF- β receptor inh VII, TGF- β receptor inh VIII, TGF- β receptor inh II, TGF- β receptor inh VI, TGF- β receptor inh III, TGF- β inhibitor SB431542, SD-208, ITD-1, LY2109761, A83-01, LY2157299, ALK5i and ALK5 inhibitor II; (b) a thyroid hormone selected from the group consisting of T3, T4, analogues of T3, analogues of T4 and mixtures thereof (c) a SHH signaling pathway antagonist selected from SANT-1 or HIP-1; (d) a BMP receptor inhibitor selected from LDN-193189, Noggin or Chordin;

(e) a PKC activator selected from TPB, PPBu, PMA, and ILV; (f) a fibroblast growth factor selected from FGF-7 or FGF-10; (g) retinoic acid; and (h) ascorbic acid;. For example, a growth medium such as MCDB131 or, and preferably, BLAR may be supplemented with a SHH signaling pathway antagonist (such as SANT-1 or HPI-1), a BMP inhibitor (such as LDN-193189, Noggin or Chordin), ascorbic acid, and a PKC activator (such as TPB, PDBu, PMA or ILV), to provide a useful differentiation media. Culturing Stage 3 cells in such medium for about two to four days, preferably about two to three days, more preferably about three days usually is sufficient to differentiate the Stage 3 cells into Stage 4 cells. In another embodiment, the medium may be supplemented with a SMO inhibitor and SHH signaling pathway antagonist. In a preferred embodiment, the Stage 3 cells may be treated with a medium supplemented with about 0.25 μ M SANT-1; about 100 nM RA; about 2 ng/ml FGF7; about 100 nM LDN-193189; and about 0.25 mM ascorbic acid; and about 200 nM for three days.

[0104] In Stage 4, cells may be cultured at the air-liquid interface, either during the entire stage or, and preferably, after about 2 to 3 days of planar culturing. Specifically, the present invention provides an *in vitro* cell culture for differentiating cells derived from pluripotent stem cells at the air-liquid interface comprising: (a) a culture vessel; (b) a volume of growth medium within said vessel sufficient to fill only a portion of the volume of the vessel; (c) air within the vessel that fills a portion of the vessel adjoining the medium; (d) a porous substrate located at the interface between the medium and the air; and (e) cells derived from pluripotent stem cells disposed upon the surface of the substrate such that the medium contacts only a portion of the surface of the cells. Alternatively, Stage 4 may be carried out entirely in planar culture.

[0105] In a further embodiment, the cells at the completion of Stage 4 may be treated with a Rho-associated kinase ("ROCK") inhibitor such as Y27632 ((1R,4r)-4-((R)-1-aminoethyl)-N-(pyridin-4-yl)cyclohexanecarboxamide), GSK269962 (N-[3-[[2-(4-Amino-1,2,5-oxadiazol-3-yl)-1-ethyl-1H-imidazo[4,5-c]pyridin-6-yl]oxy]phenyl]-4-[2-(4-morpholinyl)ethoxy]benzamide), H1152 ((S)-(+)-2-Methyl-1-[(4-methyl-5-isoquinoliny)sulfonyl]homopiperazine, 2HCl,) and, SR3677 (N-[2-[2-(Dimethylamino)ethoxy]-4-(1H-pyrazol-4-yl)phenyl]-2,3-dihydro-1,4-benzodioxin-2-carboxamide dihydrochloride). In certain embodiments about 1 to 20 μ M,

alternatively about 1 to 15 μM , alternatively about 1 to 10 μM , preferably about 10 μM of the ROCK inhibitor may be used.

[0106] In certain embodiments, only late Stage 4 cells, meaning cells that have been cultured for 1 to 2 days in planar cultures, may subsequently be cultured at the air-liquid interface for completion of Stage 4. In one embodiment, only late Stage 4 cells that were treated with a ROCK inhibitor are cultured at the air-liquid interface. In other embodiments, 0.5 to about 0.75×10^5 cells/micro liter are seeded to be cultured at the air-liquid interface; alternatively, about 2 to 6×10^6 cells are seeded to be cultured at the air-liquid interface. In certain embodiments, the cells may be treated with a cell detachment solution, such as a solution containing proteolytic and collagenolytic enzymes such as TrypLE™, Accutase™, or Dispase™ prior to culturing at the air-liquid interface.

[0107] In an alternate embodiment, Stage 3 cells may be treated with a differentiation medium comprising a growth medium supplemented with an ALK5 inhibitor, Noggin, and a PKC activator, such as TPB. In certain embodiments, the medium may be supplemented with about $0.1 \mu\text{M}$ ALK5 inhibitor, about 100 ng/mL of Noggin, and about 500 nM TPB. The cell culture may be in a monolayer format. The treatment may last for a total of about three days. In certain embodiments, the cells may be treated for two days and then on the last day the cells may be treated with proteolytic enzymes, collagenolytic enzymes or both, such as Dispase™, and broken into cell clusters having a diameter of less than about 100 microns followed by culturing in the presence of an ALK5 inhibitor and LDN-193189. In certain embodiments, the cell clusters having a diameter of less than about 100 microns may be cultured in a medium supplemented with about 200 nM ALK5 inhibitor and about 100 nM LDN-193189. In an alternate embodiment, culturing Stage 4 cells at the air-liquid interface may significantly enhance pancreatic endoderm markers along with endocrine-related markers. Accordingly, the invention provides for methods of enhancing pancreatic endoderm and endocrine-related markers by culturing Stage 4 cells at the air-liquid interface

Stage 5: Differentiation of cells expressing markers characteristic of pancreatic foregut precursor cells into cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells.

[0108] In one embodiment, the methods of the invention include treating Stage 4 cells with a differentiation medium that may be any suitable growth medium and preferably is MCDB-131, DMEM or, and preferably, a custom media such as BLAR (Table I). The medium may be supplemented with one or more of the following: (a) an ALK5 inhibitor selected from the group consisting of: TGF- β receptor inh V, TGF- β receptor inh I, TGF- β receptor inh IV, TGF- β receptor inh VII, TGF- β receptor inh VIII, TGF- β receptor inh II, TGF- β receptor inh VI, TGF- β receptor inh III, TGF- β inhibitor SB431542, SD-208, ITD-1, LY2109761, A83-01, LY2157299, ALK5i and ALK5 inhibitor II; (b) a thyroid hormone selected from the group consisting of T3, T4, analogues of T3, analogues of T4 and mixtures thereof; (c) a SHH signaling pathway antagonist selected from SANT-1 or HIP-1; (d) a BMP Receptor Inhibitor selected from LDN-193189, Noggin or Chordin; (e) retinoic acid; (f) ascorbic acid; (g) heparin; and (h) zinc sulfate, and culturing the cells, preferably at the air-liquid interface, for about two to four days, preferably about three days, to differentiate the cells into Stage 5 cells. In another embodiment, the growth medium is also supplemented with one or both of a SMO inhibitor (such as MRT10 or cyclopamine) and a fibroblast growth factor preferably selected from FGF-7 or FGF-10. The treatment of the Stage 4 cells is carried out for about two to four days, preferably about 3 days to differentiate the cells into Stage 5 cells.

[0109] In a preferred embodiment, the Stage 4 cells are differentiated into Stage 5 cells by treating the cells with a medium supplemented with from about 0.1 μ M to about 0.4 μ M of SANT-1 and preferably about 0.25 μ M SANT-1, about 50 nM RA, from about 0.1 mM to about 0.5 mM ascorbic acid, alternatively from about 0.2 mM to about 0.4 mM and preferably about 0.25 mM ascorbic acid, from about 50 nM to about 200 nM and preferably about 100 nM LDN-193189, about 1 μ M of T3, and about 10000 nM ALK5 inhibitor, more preferably ALK 5 inhibitor II. In still another embodiment, the cells are optionally and preferably also treated with about 1 to 15 μ M, alternatively about 1 to 10 μ M ZnSO₄, alternatively about 5 to 10 μ M, preferably about 10 μ M about 10 μ M zinc sulfate and about 1 to 100 μ g/ml, preferably about 10

µg/ml of heparin. The treatment of the Stage 4 cells is carried out for about two to four days, preferably about 3 days to differentiate the cells into Stage 5 cells.

[0110] In yet another embodiment, the methods of the invention include treating Stage 4 cells with a medium supplemented with heparin, a SMO inhibitor or SHH signaling pathway antagonist, RA, a BMP receptor inhibitor and an ALK5 inhibitor and culturing the cells at the air-liquid interface for about 3 days to differentiate the cells into Stage 5 cells. In an alternative embodiment, the medium may be supplemented with both a SMO inhibitor and an SHH signaling pathway antagonist, along with RA, a BMP receptor inhibitor and an ALK5 inhibitor. Thus, in one embodiment, the Stage 4 cells may be differentiated into Stage 5 cells by treating the Stage 4 cells with a medium supplemented with heparin, ZnSO₄, a SMO inhibitor or SHH signaling pathway antagonist, RA, LDN-193189 and ALK5 inhibitor II. In an alternative embodiment, the medium may be supplemented with both a SMO inhibitor and SHH signaling pathway antagonist. In one embodiment, the Stage 4 cells are differentiated into Stage 5 cells by treating the cells with a medium supplemented with about 10 µg/ml of heparin, about 0.25 µM SANT-1, about 50 nM RA, about 50 nM LDN-193189, about 10 nM of T3 and about 1000 nM ALK5 inhibitor. Suitable ALK5 inhibitors include but are not limited to SD-208, ALK5 inhibitor II, TGF-β receptor inh V, TGF-β receptor inh I, TGF-β receptor inh IV, TGF-β receptor inh VII, TGF-β receptor inh VIII, TGF-β receptor inh II, TGF-β receptor inh VI, TGF-β receptor inh III and combinations thereof. The treatment of the Stage 4 cells is carried out for about two to four days, preferably about 3 days to differentiate the cells into Stage 5 cells.

[0111] In a preferred embodiment, the ALK5 inhibitor is ALK5 inhibitor II. In another preferred embodiment, about 10000 nM of ALK5 inhibitor II is used. In an alternate preferred embodiment, the Stage 4 cells are treated with a medium supplemented with about 10 µg/ml of heparin, about 0.25 µM SANT-1, about 50 nM RA, about 100 nM LDN-193189, and about 10000 nM of ALK5 inhibitor II. In yet another alternate embodiment, the methods of the invention include treating Stage 4 cells with a medium supplemented with a SMO inhibitor or SHH signaling pathway antagonist, RA, and an ALK5 inhibitor and culturing the cells, preferably at the air-liquid interface for about two days to four days, preferably about 3 days, differentiate the cells into Stage 5 cells. In an alternate embodiment, the medium may be

supplemented with both a SMO inhibitor and SHH signaling pathway antagonist. In one embodiment, the Stage 4 cells are differentiated into Stage 5 cells by treating the cells with a medium supplemented with about 0.25 μM SANT-1, about 50 nM RA, about 50 nM LDN-193189, about 1 μM T3 and about 1000 nM of an ALK5 inhibitor.

[0112] The amount of cells seeded for culturing at the air-liquid interface may vary. For example, to culture the cells at the air-liquid interface, droplets of a cell suspension containing about 0.5 to 6×10^5 cells/ μl may be seeded on a porous substrate (*e.g.* filter). The suspension may contain from about 2×10^5 cells/ μl to about 6×10^5 cells/ μl ; about 4×10^5 cells/ μl to about 6×10^5 cells/ μl ; about 5×10^5 cells/ μl to about 6×10^5 cells/ μl ; about 5×10^5 cells/ μl to about 6×10^5 cells/ μl ; about 2×10^5 cells/ μl to about 5×10^5 cells/ μl ; about 2×10^5 cells/ μl to about 4×10^5 cells/ μl ; or about 3×10^5 cells/ μl that may be seeded onto a porous substrate such as a filter located at the air-liquid interface. In some embodiments, droplets of a cell suspension containing from about 0.5×10^5 cells/ μl to about 0.75×10^5 cells/ μl ; about 0.6×10^5 cells/ μl to about 0.75×10^5 cells/ μl ; or about 0.5×10^5 cells/ μl to about 0.6×10^5 cells/ μl are seeded onto a porous support to be cultured at the ALI.

[0113] In another embodiment, the methods of the invention include treating Stage 4 cells with a medium supplemented with a BMP receptor inhibitor (*e.g.* LDN-193189, Noggin or Chordin) and an ALK5 inhibitor for about 1 day to differentiate Stage 4 cells into Stage 5 cells. For example, the medium may be supplemented with about 100 nM of LDN-193189 and with about 100 nM of ALK5 inhibitor and about 1 μM T3. The cells may be in the form of clusters. In certain embodiments, the cells may be treated with a cell detachment solution, such as a solution containing proteolytic and collagenolytic enzymes prior to culturing at the air-liquid interface.

[0114] In accordance with the foregoing method, the invention further provides a cell culture for differentiating cells expressing markers characteristic of the pancreatic foregut precursor into cells expressing markers characteristic of pancreatic endoderm/pancreatic endocrine precursor cells comprising: (a) a culture vessel; (b) a volume of growth medium within said vessel sufficient to fill only a portion of the volume of said vessel; (c) air within said vessel that fills a portion of said vessel adjoining said medium; (d) a porous substrate located at the interface

between said medium and said air; and (e) cells expressing markers characteristic of pancreatic foregut precursor cells derived from pluripotent stem cells disposed upon the surface of said substrate such that said medium contacts only a portion of the surface of said cells.

Stage 6: Differentiation of cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells into cells expressing markers characteristic of pancreatic endocrine cells.

[0115] In one embodiment, the methods of the invention include treating Stage 5 cells with a differentiation medium that may be any suitable growth medium, preferably such as MCDB-131 or CMRL, and more preferably, a custom media such as BLAR (Table I). The medium may be supplemented with one or more of the following: (a) an ALK5 inhibitor selected from the group consisting of: TGF- β receptor inh V, TGF- β receptor inh I, TGF- β receptor inh IV, TGF- β receptor inh VII, TGF- β receptor inh VIII, TGF- β receptor inh II, TGF- β receptor inh VI, TGF- β receptor inh III, TGF- β inhibitor SB431542, SD-208, ITD-1, LY2109761, A83-01, LY2157299, ALK5i and ALK5 inhibitor II; (b) a thyroid hormone selected from the group consisting of T3, T4, analogues of thereof and mixtures thereof; (c) a BMP receptor inhibitor preferably selected from LDN-193189, Noggin or Chordin; (d) a gamma secretase inhibitor such gamma secretase inhibitor XX, gamma secretase inhibitor XXI, gamma secretase inhibitor XVI, or DAPT; (e) ascorbic acid; (f) heparin; and (g) zinc sulfate and culturing, preferably at the air-liquid interface, for about two to four, preferably for about three days, to differentiate the Stage 5 cells into Stage 6 cells. Optionally, the medium can additionally be supplemented with one or more of an SHH signaling pathway antagonist, a smoothened receptor inhibitor, a fibroblast growth factor, and retinoic acid.

[0116] In a preferred embodiment, the Stage 5 cells may be differentiated into Stage 6 cells by treatment with a medium supplemented with about 50 nM RA, about 0.25 mM ascorbic acid, about 100 nM LDN-193189, about 10000 nM of ALK5 inhibitor and preferably ALK 5 inhibitor II, 1 μ M T3, about 100 nM of a gamma secretase inhibitor for about seven days. Alternatively, Stage 5 cells may be differentiated into Stage 6 cells by treatment with a medium supplemented with about 0.25 μ M SANT-1, about 50 nM RA, about 0.25 mM ascorbic acid, about 1000 nM

ALK5 inhibitor and 1 μ M T3 for about three days. The cells may be cultured in such media for an additional two days, or more, if desired.

[0117] Alternatively, Stage 5 cells may be differentiated into Stage 6 cells by treatment with a medium supplemented with heparin, a SMO inhibitor or SHH signaling pathway antagonist, a BMP inhibitor, T3, T4, analogues thereof and mixtures thereof and an ALK5 inhibitor and culturing, preferably at the air-liquid interface, for about one to seven days, alternatively about six days, alternatively about seven days. In an alternate embodiment, the medium may be supplemented with both a SMO inhibitor and SHH signaling pathway antagonist. For example, the cells may be cultured in the medium supplemented with about 10 μ g/ml of heparin, about 0.25 μ M SANT-1, about 100 nM LDN-193189, about 1000 nM of T3 and about 500 to about 10,000 nM, alternatively about 500 nM, alternatively about 1000 mM, and alternatively about 10,000 nM of an ALK5 inhibitor. Suitable ALK5 inhibitors include but are not limited to SD-208, ALK5 inhibitor II, TGF- β receptor inh V, TGF- β receptor inh I, TGF- β receptor inh IV, TGF- β receptor inh VII, TGF- β receptor inh VIII, TGF- β receptor inh II, TGF- β receptor inh VI, TGF- β receptor inh III and combinations thereof.

[0118] In a preferred embodiment, the ALK5 inhibitor is ALK5 inhibitor II. In a more preferred embodiment, about 10000 nM of ALK5 inhibitor II is used. Accordingly, in one embodiment, Stage 5 cells may be differentiated into Stage 6 cells by treatment with a medium supplemented with heparin, SMO inhibitor or SHH signaling pathway antagonist, a BMP inhibitor, T3, T4, analogues thereof and mixtures thereof, and ALK5 inhibitor and culturing, preferably at the air-liquid interface, preferably for about seven days. In an alternate embodiment, the medium may be supplemented with both an SMO inhibitor and SHH signaling pathway antagonist. In certain embodiments, the cells may be treated with a cell detachment solution, such as a solution containing proteolytic and collagenolytic enzymes prior to culturing at the air-liquid interface.

[0119] In another embodiment, Stage 5 cells may be differentiated into Stage 6 cells by treatment with a medium supplemented with heparin, a SMO inhibitor or SHH signaling pathway antagonist, a BMP inhibitor, T3, and ALK5 inhibitor II and culturing at the air-liquid

interface for about 5 days to about 7 days, alternatively about 5 days, alternatively about 6 days, alternatively about 7 days. In these embodiments, the medium may be supplemented with about 10 µg/ml of heparin, about 0.25 µM SANT-1, about 100 nM LDN-193189, about 1000 nM of T3 and about 10,000 nM of ALK5 inhibitor II. In certain embodiments, the medium may be further supplemented with Zinc sulfate (ZnSO₄). For example, the medium may be further supplemented with about 10 mM ZnSO₄. In an alternate embodiment, the medium may be supplemented with both a SMO inhibitor and SHH signaling pathway antagonist.

[0120] In a particularly preferred embodiment of the invention, one or more of an aurora kinase inhibitor, preferably aurora kinase inhibitor II, an RSK inhibitor, preferably RSK inhibitor II and an inhibitor of protein methyltransferase DOT1L, preferably EPZ 5676, is added to the medium. The amount added may be from about 100 to 5000 nM, alternatively about 1000 to 5000 nM, alternatively about 2000 to 5000 nM, alternatively about 3000 to 5000 nM, and preferably about 1000 to 2000 nM for the aurora kinase and RSK inhibitors and about 100 to 1000 nM for the DOT1L inhibitor, and more preferably about 1 µM to about 10 nM.

[0121] In accordance with the foregoing method, the invention further provides a cell culture for differentiating cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells into cells expressing markers characteristic of pancreatic endocrine cells, comprising: (a) a culture vessel; (b) a volume of growth medium within said vessel sufficient to fill only a portion of the volume of said vessel; (c) air within said vessel that fills a portion of said vessel adjoining said medium; (d) a porous substrate located at the interface between said medium and said air; and (e) cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells derived from pluripotent stem cells disposed upon the surface of said substrate such that said medium contacts only a portion of the surface of said cells.

[0122] In one embodiment, Stage 5 cells cultured according to embodiments of the invention are utilized and differentiated into Stage 6 cells, while in other embodiments Stage 5 cells cultured according to other protocols may be utilized.

[0123] In another embodiment, the methods of the invention result in the formation of Stage 6 cells that are single-hormone positive. Thus, in one embodiment, the methods of the invention result in Stage 6 cells, which co-express NKX6.1, insulin, chromogranin and PDX1. In another embodiment, the methods of the invention result in Stage 6 cells, which co-express NKX6.1 and insulin. In certain embodiments of the invention, the method employs BLAR a custom medium (see Table I) at Stages 4 to 6 or late Stage 4 to 6, or Stages 5 and 6. The medium may be, and preferably is, exchanged every day or alternatively every other day.

[0124] In another embodiment, the invention relates to a method of forming Stage 6 cells co-expressing NKX6.1 and chromogranin comprising culturing Stage 4, preferably late Stage 4 cells to Stage 6 cells at the air-liquid interface. In yet another embodiment, the invention relates to a method of forming single hormone insulin positive cells expressing NKX6.1 Stage 6 cells by culturing Stage 4, preferably late Stage 4 cells, to Stage 6 cells at the air-liquid interface.

Stage 7: Differentiation of cells expressing markers characteristic of pancreatic endocrine cells to cells expressing markers characteristic of pancreatic endocrine cells having a more mature phenotype.

[0125] In one embodiment, the methods of the invention include treating Stage 6 cells with a differentiation medium that may be any suitable growth medium, preferably such as MCDB-131 or CMRL or, and more preferably, a custom media such as BLAR (Table I) The medium is supplemented with one or more of the following: (a) an ALK5 inhibitor selected from the group consisting of: TGF- β receptor inh V, TGF- β receptor inh I, TGF- β receptor inh IV, TGF- β receptor inh VII, TGF- β receptor inh VIII, TGF- β receptor inh II, TGF- β receptor inh VI, TGF- β receptor inh III, TGF- β inhibitor SB431542, SD-208, ITD-1, LY2109761, A83-01, LY2157299, ALK5i and ALK5 inhibitor II; (b) a thyroid hormone selected from the group consisting of T3, T4, analogues thereof and mixtures thereof; (c) heparin; (d) zinc sulfate; (e) an antioxidant selected from the group consisting of vitamin E, vitamin C, acetyl cysteine, Antioxidant Supplement A1345, glutathione, peroxide dismutase, catalase, and combinations thereof; and (f) one or more of an aurora kinase inhibitor that is preferably aurora kinase inhibitor II, an RSK inhibitor that is preferably RSK inhibitor II, and an inhibitor of protein methyltransferase DOT1L that is preferably EPZ 5676 and culturing, preferably at the air-liquid interface, for about

seven to twenty-one days, preferably for about seven to ten days, more preferably about seven days to differentiate the Stage 6 cells into Stage 7 Cells. In one embodiment, the growth medium is supplemented with T3, T4, analogues thereof and mixtures thereof, an ALK5 inhibitor, an antioxidant and an aurora kinase inhibitor, preferably aurora kinase inhibitor II or an RSK inhibitor, preferably RSK inhibitor II. The Stage 6 cells may be differentiated into Stage 7 cells by treatment with a medium supplemented with about 10000 nM of ALK5 inhibitor II, about 1000 nM of T3, about 10 μ M of 6-hydroxy-2,5,7,8-tetramethyl chroman-2-carboxylic acid ("Trolox"), and about 1 μ M to about 1 μ M of aurora kinase inhibitor II or RSK inhibitor II for about seven days.

[0126] In one embodiment, the Stage 6 cells may be differentiated into Stage 7 cells by treatment with a medium supplemented with about 10000 nM of ALK5 inhibitor, about 1 μ M of T3, about 2 μ M of one or more of aurora kinase inhibitor II, RSK inhibitor II, and a EPZ 5676, and about 1 mM N-acetyl cysteine. Alternatively, one or more of about 0.25 μ M SANT-1, about 50 nM RA, about 0.25 mM ascorbic acid, and about 100 nM LDN-193189 also may be added.

[0127] Alternatively, Stage 6 cells may be differentiated into Stage 7 cells by treatment with a medium supplemented with heparin, T3, T4, analogues thereof or mixtures thereof, an ALK5 inhibitor, an antioxidant, and aurora kinase inhibitor, an RSK inhibitor, a protein methyl transferase inhibitor of DOT1L or mixtures thereof and culturing, preferably at the air-liquid interface, for about seven to twenty-one days, alternatively about seven to ten days, preferably about seven days. In an alternate embodiment, the medium may be supplemented with one or more of retinoic acid, an SMO inhibitor, an SHH signaling pathway antagonist, a BMP receptor inhibitor, and N-acetyl cysteine.

[0128] In a preferred embodiment, the ALK5 inhibitor is ALK5 inhibitor II. In a more preferred embodiment, about 10000 nM of ALK5 inhibitor II is used. Accordingly, in one embodiment, Stage 6 cells may be differentiated into Stage 7 cells by treatment with a medium supplemented with heparin, T3, T4, analogues thereof and mixtures thereof, and an ALK5 inhibitor, an antioxidant, and an aurora kinase inhibitor, an RSK inhibitor or an inhibitor of protein methyltransferase DOT1L and culturing, preferably at the air-liquid interface, for about

seven days. In certain embodiments, the cells may be treated with a cell detachment solution, such as a solution containing proteolytic and collagenolytic enzymes prior to culturing at the air-liquid interface. In a particularly preferred embodiment of the invention, one or more of an aurora kinase inhibitor, preferably aurora kinase inhibitor II, an RSK inhibitor, preferably RSK inhibitor II, and an inhibitor of protein methyltransferase DOT1L, preferably EPZ 5676 are added to the medium. The amount added may be from about 100 to 5000 nM, alternatively about 1000 to 5000 nM, alternatively about 2000 to 5000 nM, alternatively about 3000 to 5000 nM, and preferably about 1000 nM to 2000 nM aurora kinase inhibitor, more preferably about 2000 nM aurora kinase or RSK inhibitor or about 100 to 500 nM DOT1L inhibitor, and more preferably about 1 μ M to about 10 nM of DOT1L inhibitor.

[0129] In accordance with the foregoing method, the invention further provides a cell culture for differentiating cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells into cells expressing markers characteristic of mature pancreatic endocrine cells, comprising: (a) a culture vessel; (b) a volume of growth medium within said vessel sufficient to fill only a portion of the volume of said vessel; (c) air within said vessel that fills a portion of said vessel adjoining said medium; (d) a porous substrate located at the interface between said medium and said air; and (e) cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells derived from pluripotent stem cells disposed upon the surface of said substrate such that said medium contacts only a portion of the surface of said cells.

[0130] In one embodiment, Stage 6 cells cultured according to embodiments of the invention are utilized and differentiated into Stage 7 cells, while in other embodiments Stage 6 cells cultured according to other protocols may be utilized.

[0131] In another embodiment, the methods of the invention result in the formation of Stage 7 cells that are single-hormone positive. Thus, in one embodiment, the methods of the invention result in Stage 7 cells, which co-express NKX6.1, insulin, PDX1, and MAFA. In another embodiment, the methods of the invention result in Stage 7 cells, which co-express NKX6.1, PDX1, insulin and MAFA. In still another embodiment, a population of cells in which each of the cells of at least about 10 %, alternatively at least about 20 %, alternatively at least about 30

%, alternatively at least about 40 %, alternatively at least about 50 %, alternatively at least about 60 %, alternatively at least about 70 %, alternatively at least about 80 %, or alternatively at least about 90 % of the cell population express insulin, PDX1, NKX6.1, and MAFA result.

[0132] In certain and preferred embodiments of the invention, the method employs BLAR a custom medium (Table I) at Stages 4 through 7 or late Stage 4 through 7, or Stages 5, 6 and 7. The medium may preferably be exchanged every day or alternatively every other day. In another embodiment, the invention relates to a method of forming Stage 7 cells co-expressing NKX6.1, PDX1, MAFA and insulin comprising culturing Stage 4, preferably late Stage 4 cells to Stage 7 cells at the air-liquid interface. In yet another embodiment, the invention relates to a method of forming single hormone insulin positive cells expressing NKX6.1, PDX1, and MAFA Stage 7 cells by culturing Stage 4, preferably late Stage 4 cells, to Stage 7 cells at the air-liquid interface.

[0133] Stage 6 and 7 cells generated according to the methods described herein are also well-suited for use in screening compounds for their effect on the secretion of pancreatic hormones and endocrine markers. In particular, Stage 4 through Stage 7 cells cultured at ALI can be tested in different culture formats from 384 to 6-well formats. Such formats allow for evaluation of a variety of small molecules or biologics at various doses and time intervals on subsequent expression of pancreatic endoderm, pancreatic endocrine precursor, pancreatic endocrine, and pancreatic beta cell markers. Such an evaluation may be accomplished by measuring gene expression by PCR, protein expression by FACS or immune staining, or by ELISA for secretion of factors by cells affected by addition of small molecules/biologics.

Cells obtainable by the methods of the invention.

[0134] The invention provides a cell, or population of cells, obtainable by a method of the invention. The invention also provides a cell, or cell population, preferably expressing markers characteristics of pancreatic endocrine cells of a mature phenotype. The invention also provides an insulin positive cell or population of insulin positive cells, preferably expressing markers characteristic of pancreatic endocrine cells of a mature phenotype, characterized by NKX6.1

expression (preferably greater than about 30 %), PDX1 expression (preferably greater than about 30 %), and MAFA expression (preferably greater than about 10 %).

Methods for treatment.

[0135] The invention provides methods of treatment and in particular for treating patients suffering from, or at risk of developing, diabetes. The invention also provides a population of cells obtainable or obtained by a method of the invention for use in a method of treatment. In particular the invention provides a cell or population of cells obtainable or obtained by a method of the invention for use in a method of treating a person suffering from, or at risk, of developing diabetes. The diabetes may be Type 1 or Type 2.

[0136] In one embodiment, the method of treatment comprises implanting cells obtained or obtainable by a method of the invention into a patient. In one embodiment, the method of treatment comprises differentiating pluripotent cells *in vitro* into Stage 1, Stage 2, Stage 3, Stage 4, Stage 5, Stage 6 or Stage 7 cells, for example as described herein, and implanting the differentiated cells into a patient. In another embodiment, the method further comprises the step of culturing pluripotent stem cells, for example as described herein, prior to the step of differentiating the pluripotent stem cells. In a still further embodiment, the method further comprises the step of differentiating the cells *in vivo* after the step of implantation. In one embodiment, the patient being treated by any of the methods is a mammal and preferably is a human.

[0137] In one embodiment, the cells may be implanted as dispersed cells or formed into clusters that may be infused into the vascular system, for example, the hepatic portal vein. Alternatively, the cells may be provided in a biocompatible, degradable, polymeric support, porous, non-degradable devices, or encapsulated to protect from the immune system of the host. In one embodiment, the method of treatment further comprises incorporating cells into a three-dimensional support prior to implantation. The cells can be maintained *in vitro* on this support prior to implantation into the patient. Alternatively, the support containing the cells can be directly implanted in the patient without additional *in vitro* culturing. The support can optionally be incorporated with at least one pharmaceutical agent that facilitates the survival and function of

the transplanted cells. Cells may be implanted into an appropriate site in a recipient including, for example, the liver, natural pancreas, renal subscapular space, omentum, peritoneum, subserosal space, intestine, stomach, or a subcutaneous pocket.

[0138] To enhance further differentiation, survival or activity of the implanted cell *in vivo*, additional factors, such as growth factors, antioxidants, or anti-inflammatory agents may be administered before, simultaneously with, or after administration of the cells. These factors can be secreted by endogenous cells and exposed to the administered cells *in situ*. Implanted cells can be induced to differentiate by any combination of endogenous and exogenously administered growth factors known in the art.

[0139] The amount of cells used in implantation depends on a number of factors including the condition of the implantation subject and response to the implanted therapy and can be determined by one skilled in the art.

[0140] The invention will be further clarified by a consideration of the following, non-limiting examples.

EXAMPLES

Example 1

Pancreatic endoderm cells cultured at the air-liquid interface - progressive increase in expression of MAFA from Stage 5 to Stage 7

[0141] This example demonstrates the kinetics of MAFA expression in pancreatic endoderm cells cultured at an air-liquid interface (“ALI”) during Stages 5 through 7 and treated from Stage 5 to Stage 7 with T3 and ALK5 inhibitor II. Cells of the human embryonic stem cell line H1 (WA01 cells, WiCell Research Institute, Madison, Wisconsin) at passage 42 were seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ at a 1:30 dilution (Corning Incorporated, Corning New York, Catalog No. 354230) coated dishes in a media of Dulbecco’s Modified Eagle’s Medium; Nutrient mixture F-12 (“DMEM-F12”) (Life Technologies Corporation, Carlsbad, California, Catalog No. 11330-032), GlutaMAX™ (Life Technologies, Catalog No. 35050-079) in a 1:100 dilution (“1X concentration”), 0.25 mM ascorbic acid (Sigma Aldrich Co. LLC, St. Louis Missouri, Catalog No. A4544), 100 ng/ml of fibroblast growth factor 2 (“FGF2”)

(R & D Systems, Minneapolis, Minnesota, Catalog No. 233-FB-025), 1 ng/ml of transforming growth factor beta ("TGF- β ") (R & D Systems Inc., Catalog No. 240-B-002), insulin-transferrin-selenium-ethanolamine ("ITS-X") (Life Technologies, Catalog No. 51500056) at a 1:100 dilution, 2% fatty-acid free bovine serum albumin ("FAF-BSA") (Proliant, Inc., Boone, Idaho, Catalog No. 68700), and 20 ng/ml of insulin-like growth factor-1 ("IGF-1") (R & D Systems, Catalog No. 291-G1-200), supplemented with 10 μ M of Rock inhibitor Y-27632 (Catalog No. Y0503, Sigma-Aldrich). Forty-eight hours post-seeding, the cultures were washed in incomplete PBS (phosphate buffered saline without magnesium or calcium) followed by incubation with 1x TrypLE™ Express Enzyme (Life Science; Catalog No. 14190) for 3 to 5 minutes at 37 °C. The released cells were rinsed with DMEM-F12 and spun at 1000 rpm for 5 minutes. The resulting cell pellet was resuspended in DMEM-F12 supplemented with 10 μ M Y-27632, GlutaMAX™ in a 1:100 dilution ("1X concentration"), 0.25 mM ascorbic acid, 100 ng/ml FGF2, 1 ng/ml TGF- β , ITS-X at a 1:100 dilution, 2% FAF-BSA and 20 ng/ml IGF-1 and the single cell suspension was seeded at approximately 1.3 to 1.5×10^5 cells/cm². The cultures were fed every day with medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency. During Stages 1 through 4 of the differentiation protocol used, cultures were maintained on planar adherent cultures and at the air-liquid interface for Stages 5 through 7.

Stage 1 (3 days):

[0142] Cells were plated on MATRIGEL™ (1:30 dilution) -coated dishes were first rinsed with 1X incomplete DPBS and then were cultured for one day in the following Stage 1 media: MCDB-131 medium (Life Technologies, Catalog No.10372-019) supplemented with 0.5 % FAF-BSA, 1.2 g/1000 ml sodium bicarbonate (Sigma-Aldrich Catalog No. S3187); GlutaMAX™ at a concentration of 1X; 4.5 mM D-glucose (Sigma-Aldrich, Catalog No. G8769) in this stage and the following stages where used, to obtain a concentration of 10mM of glucose (Sigma-Aldrich, Catalog No. G8769); 100 ng/ml growth/differentiation factor 8 ("GDF8") (Peprotech, Rocky Hill, New Jersey Catalog No. 120-00); and 1 μ M of a 14-Prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo [19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one ("MCX compound"). Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 0.0012 g/ml

sodium bicarbonate, 1X concentration of GlutaMAX™, 4.5 mM D-glucose, 100 ng/ml GDF8, and 0.1 µM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % fatty acid-free BSA, 1.2 g/1000 ml sodium bicarbonate, 1X GlutaMAX™, 4.5 mM D-glucose, and 100 ng/ml GDF8.

Stage 2 (2 days):

[0143] Cells were first rinsed with 1X incomplete DPBS and then were treated for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 1.2 g/1000ml sodium bicarbonate; 1X GlutaMAX™; 4.5 mM D-glucose; 0.25 mM ascorbic acid and 25 ng/ml FGF7 (R & D Systems, Inc., Catalog No. 251-KG.).

Stage 3 (2 days):

[0144] Cells were treated with BLAR custom medium (manufactured by Life Technologies, components listed on Table I) supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X GlutaMAX™; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA ; 0.25 µM SANT-1 (N-[(3,5-dimethyl-1-phenyl-1H-pyrazol-4-yl)methylene]-4-(phenylmethyl)-1-piperazineamine) (Sigma Aldrich, Catalog No. S4572); 1 µM retinoic acid (“RA”) (Sigma Aldrich, Catalog No. R2625); 25 ng/ml FGF7; 0.25 mM ascorbic acid; 200 nM the PKCactivator ((2S, 5S-(E,E)-8-(5-(4-trifluoromethyl)phenyl-2,4,-pentadienoylamino)benzolactam (“TPB”) (EMD Millipore Corporation, Gibbstown, New Jersey; Catalog No. 565740;); and 100 nM of the bone morphogenic protein (“BMP”) receptor inhibitor LDN-193189 (Shanghai ChemPartners Co Ltd., Shanghai, China) for two days.

Stage 4 (3 days):

[0145] Cells were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X concentration of GlutaMAX™; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 µM SANT-1; 100 nM RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days. At end of Stage 4 (3 days), cells cultured on planar dishes were treated for 4 hours with 10 µM of Y27632, rinsed with PBS and treated for 5 minutes at room temperature with the enzyme TrypLE™ Express Enzyme (LifeTechnologies Corporation, Catalog No. 12604-013) at a concentration of 1X followed by removal of the enzyme, rinsing

with BLAR media and scraping of cells by a cell scraper. The resulting suspension of cells were seeded at a density of $0.5-0.75 \times 10^6$ cells (in 5-10 μ l aliquots) on 0.4 micron porous cell culture filter inserts (Corning, Catalog No. 353493) in 6-well plates. 1.5 ml of media was added to the bottom of each insert and no further media was added to the apical, or top, side of the filter. The media was replaced daily for the duration of Stages 5, 6 and 7.

Stage 5 (3 days):

[0146] Cells cultured at the air-liquid interface were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; glucose to achieve a final concentration of 20 mM glucose; 1X GlutaMAX™; 1.5 g/1000 ml sodium bicarbonate; 2% FAF- BSA; 0.25 mM ascorbic acid; 10 μ g/ml of heparin (Sigma Aldrich, Catalog No. H3149), 10 μ M ZnSO₄ (Sigma Aldrich, Catalog No. Z0251), 0.25 μ M SANT-1; 50 nM RA; 100 nM LDN-193189; 1 μ M of T3 in the form of 3,3', 5-triiodo-L-thyronine sodium salt (Sigma Aldrich, Catalog No. T6397), 10000 nM of 2-(3-(6-Methylpyridin-2-yl)-1H-pyrazol-4-yl)-1,5-naphthyridine ("ALK5 inhibitor II") (Enzo Life Sciences, Inc., Farmingdale, New York, Catalog No. ALX-270-445) for three days.

Stage 6 (7 days):

[0147] Stage 5 cells were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; glucose to achieve a final concentration 20 mM Glucose; 1X concentration of GlutaMAX™; 1.5 g/ml sodium bicarbonate; 2% FAF-BSA; 0.25 mM ascorbic acid; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 100 nM LDN-193189, 1 μ M T3, 100 nM (S,S)-2-[2-(3,5-Difluorophenyl)acetylamino]-N-(5-methyl-6-oxo-6,7-dihydro-5H-dibenzo[b,d]azepin-7-yl)propionamide ("gamma secretase inhibitor XX") (EMD Millipore, Catalog No.#565789), and 10000 nM ALK5 inhibitor II for 7 days.

Stage 7 (7 days):

[0148] Stage 6 cells were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; glucose to achieve a final concentration 20 mM Glucose; 1X GlutaMAX™; 1.5 g/1000 ml sodium bicarbonate; 2% FAF- BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 1 μ M T3, 10000

nM ALK5 inhibitor II, 10 μ M the vitamin E analogue Trolox (EMD Millipore Catalog No. 648471) for 7-15 days.

[0149] Figures 1A through M depict data from real-time PCR analyses of the following genes in cells of the human embryonic stem cell line H1 differentiated as outlined in Example 1: PDX1 (FIG. 1A); NKX6.1 (FIG. 1B); PAX4 (FIG. 1C); PAX6 (FIG. 1D); NGN3 (FIG. 1E); MAFA (FIG. 1F); ABCC8 (FIG. 1G); chromogranin-A (FIG. 1H); G6PC2 (FIG. 1I); IAPP (FIG. 1J); insulin (FIG. 1K); glucagon (FIG. 1L); and PTF1a (FIG. 1M). As shown in FIG. 1F, there was a clear increase, or upregulation, in MAFA comparing Stages 4 and 5 to Stages 6 and 7 demonstrating an increased maturation of cells towards a beta cell lineage. However, at Stages 6 and 7, the mRNA expression for MAFA was lower than adult human islets.

Table I. List of components of BLAR media	
Component	Concentration (mM)
Amino Acids	
Glycine	3.0E-02
Alanine	3.0E-02
Arginine	3.0E-01
Asparagine	1.0E-01
Aspartic Acid	1.0E-01
Cysteine	2.0E-01
Glutamic acid	3.0E-02
Histidine	1.1E-01
Isoleucine	1.0E-02
Leucine	9.0E-02
Lysine hydrochloride	1.5E-01
Methiane	3.0E-02

Table I. List of components of BLAR media	
Component	Concentration (mM)
Phenylalanine	3.0E-02
Proline	1.0E-01
Serine	1.0E-01
Theronine	3.0E-02
Tryptophan	2.0E-03
Tyrosinedisodium	1.0E-02
Valine	3.0E-02
Vitamins	
Biotin	3.0E-05
Choline chloride	5.0E-03
D-Calcium pantothenate	1.5E-03
Folinic Acid Calcium salt	2.3E-03
Niacinamide	4.9E-03
Pyridoxine hydrochloride	9.7E-04
Riboflavin	1.0E-05
Thiamine hydrochloride	3.0E-03
Vitamin B12	3.7E-06
i-Inositol	2.8E-03
Minerals/other	
Calcium Chloride (CaCl ₂ -2H ₂ O)	3.0E-01
Cupric sulfate (CuSO ₄ -5H ₂ O)	4.8E-06
Ferric sulfate (FeSO ₄ -7H ₂ O)	1.0E-03
Magnesium Sulfate (MgSO ₄ -7H ₂ O)	4.1E-01
Potassium Chloride (KCl)	3.8E+00
Sodium Bicarbonate (NaHCO ₃)	1.4E+01
Sodium Chloride (NaCl)	1.1E+02
Sodium Phosphate dibasic (Na ₂ HPO ₄ -7H ₂ O)	5.0E-01
Zinc Sulfate (ZnSO ₄ -H ₂ O)	1.0E-04
Adenine	1.0E-03
D-Glucose (Dextrose)	5.0E+00
Lipoic Acid	1.2E+05
Phenol Red	1.0E-02
Sodium Pyruvate	1.0E+00

Table I. List of components of BLAR media	
Component	Concentration (mM)
Thymidine	9.8E-05

[0150] For additional characterization of various stages, cells were harvested at Stages 3, 4, 5, 6, and 7 and analyzed by fluorescence-activated flow cytometry ("FACS"). FACS staining was conducted as described in *Diabetes*, 61, 2016, 2012 and using the antibodies listed in Table III. In brief, cells were incubated in TrypLE™ Express (Life Technologies, Catalog No. 12604) for 3-5 minutes at 37 °C and released into single cell suspensions after which they were washed twice with a staining buffer of PBS containing 0.2% BSA (BD Sciences, Catalog No. 554657). Cells (1×10^5 to 1×10^6) were re-suspended in 100 µl blocking buffer of 0.5 % human gamma globulin diluted 1:4 in staining buffer for surface marking. Added to the cells at a final dilution of 1:20 were directly conjugated primary antibodies followed by incubation at 4 °C for 30 minutes. The stained cells were twice washed in the staining buffer, followed by re-suspension in 200 µl staining buffer and then incubated in 15 µl of 7AAD for live/dead discrimination before FACS analysis on the BD Canto II. Intracellular antibody staining was accomplished by first incubating with Green Fluorescent LIVE/DEAD cell dye (Life Technologies, Catalog No. L23101) at 4 °C for 20 minutes followed by a single wash in cold PBS. Fixing of cells was in 250 µl of Cytofix/Cytoperm Buffer (BD Catalog No. 554723) followed by re-suspension of the cells in 100 µl of Perm wash buffer staining/blocking solution with 2 % normal goat serum. Cells were incubated at 4 °C for 30 minutes with primary antibodies at empirically pre-determined dilutions followed by two washes in Perm/Wash buffer. Cells were then incubated with the appropriate antibodies at 4 °C for 30 minutes and then washed twice prior to analysis on a BD FACS Canto II. The concentrations of antibodies used are shown on Table III. The antibodies for pancreas markers were tested for specificity using human islets or undifferentiated H1 cells as a positive control. For secondary antibodies, the following were added and incubated at 4 °C for 30 minutes: anti-mouse Alexa Fluor® 647 at 1:500 (Life Technologies), goat anti-rabbit PE at 1:200 (v) or donkey anti-goat Alexa 647 at 1:800 (Life Technologies) followed by a final wash in Perm/Wash buffer and analysis on a BD FACS Canto II using BD FACS Diva Software with at least 30,000 events being acquired.

[0151] Figures 2 through 6 depict FACS profiles of cells collected at Stages 3, 4, 5, 6, and 7, respectively. As shown in Figure 4, at Stage 5, approximately 15% of cells were co-expressing insulin and NKX6.1 and approximately 21% of PDX1 positive cells were in active cell cycle as

measured by co-expression of PDX1 and KI-67 (~23%; KI-67 is indicative of cells that are in active cell cycle). However, by Stage 6 and Stage 7 (Figures 5 and 6), there was a significant drop in proliferating PDX1+ cells (1-2 %) while there was a significant increase in the number of NKX6.1+ cells co-expressing insulin (~39% at Stage 6 and ~50% at Stage 7). Moreover, there was a significant rise in cells expressing endocrine precursor markers ISL-1, NeuroD1, and NKX2.2. These results indicate that the cultures of Stages 6 and 7 allowed for rapid maturation of cells away from a proliferating progenitor fate to early maturing endocrine cells. In addition, an increase in the percentage of cells co-expressing insulin and NKX6.1 (33%) was observed by prolonging going from Stage 6 to Stage 7 (Figure 5 as compared to Figure 6). Figure 7 summarizes the percent expression of multiple pancreatic endoderm (FOXA2, PDX-1, NKX6.1), undifferentiated ES cells (Oct3/4), endocrine (Pax6, ISL-1, NKX2.2, chromogranin), and hormone (insulin, glucagon) from Stage 3 through Stage 7.

Table II. List of Antibodies used for FACS analysis			
Antigen	Species	Source/Catalogue Number	Dilution
Glucagon	Mouse	Sigma-Aldrich Co. LLC/G2654	1:250
Insulin	Rabbit	Cell Signaling Technology. Inc., Danvers. MA/3014B	1:10
NKX6.1	Mouse	Developmental Studies Hybridoma Bank. Iowa City, Iowa/F55A12	1:50
NKX2.2	Mouse	Developmental Studies Hybridoma Bank/74.5A5	1:100
PDX1	Mouse	BD BioSciences, San Jose, CA/562161	1:50
Ki67	Mouse	BD Biosciences/558595	1:20
Pax6	Mouse	BD Biosciences, 561552	1:20

Table II. List of Antibodies used for FACS analysis			
Antigen	Species	Source/Catalogue Number	Dilution
Chromogranin A	Rabbit	Dako, Carpinteria, CA/A0430	1:40
ISL-1	Mouse	BD Biosciences/562547	1:20
NeuroD1	Mouse	BD Bioscience/563001	1:40
FOXA2	Mouse	BD Bioscience/561589	1:80
OCT3/4	Mouse	BD Biosciences/560329	1:20

Example 2

Screening to identify small molecules that can significantly upregulate one or both of MAFA and insulin expression

[0152] This example is directed to identify small molecules that can significantly enhance maturation of cells towards a pancreatic beta cell. Cells of the human embryonic stem cell line H1 (WA01) at passage 42 were seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ (1:30 dilution) -coated dishes in a media comprising of DMEM-F12, GlutaMAX™ (1:100 dilution), 0.25 mM ascorbic acid, 100 ng/ml of FGF2 (R & D systems, MN), 1 ng/ml of TGF-β, ITS-X (1:100 dilution), 2% FAF-BSA, and 20 ng/ml of IGF-1, supplemented with 10 μM of Y-27632. Forty-eight hours post-seeding, the cultures were washed in incomplete PBS (phosphate buffered saline without Mg or Ca) followed by incubation with 1x TrypLE™ Express Enzyme (Life Science; Catalog No. 14190) for 3 to 5 minutes at 37 °C. The released cells were rinsed with DMEM-F12 and spun at 1000 rpm for 5 minutes. The resulting cell pellet was resuspended in DMEM-F12 supplemented with 10 μM Y-27632, 1X GlutaMAX™, 0.25 mM ascorbic acid, 100 ng/ml FGF2, 1 ng/ml TGF-β, ITS-X at a 1:100 dilution, 2% FAF-BSA and 20 ng/ml of IGF-1 and the single cell suspension was seeded at approximately 1.3 to 1.5×10^5 cells/cm². The cultures were fed every day with medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency. Unless otherwise stated, the sources for the media, reagents, molecules and the like used in the examples are as stated in Example 1.

Stage 1 (3 days):

[0153] Cells were plated on MATRIGEL™ (1:30 dilution) -coated dishes were first rinsed with 1X incomplete DPBS and then were cultured for one day in Stage 1 media: MCDB-131 medium supplemented with 0.5 % FAF- BSA, 0.0012 g/ml sodium bicarbonate; 1X concentration of GlutaMAX™; 4.5 mM D-glucose; 100 ng/ml GDF8; and 1 µM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 0.0012 g/ml sodium bicarbonate, 1X concentration of GlutaMAX™, 4.5 mM D-glucose, 100 ng/ml GDF8, and 0.1 µM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 0.0012 g/ml sodium bicarbonate, 1X concentration of GlutaMAX™, 4.5 mM D-glucose, and 100 ng/ml GDF8.

Stage 2 (2 days):

[0154] Cells were first rinsed with 1X incomplete DPBS and then were treated for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 0.0012 g/ml sodium bicarbonate; 1X concentration of GlutaMAX™; 4.5 mM D-glucose; 0.25 mM ascorbic acid and 25 ng/ml FGF7.

Stage 3 (2 days):

[0155] Cells were treated with BLAR custom medium supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X concentration of GlutaMAX™; 0.0025 g/ml sodium bicarbonate; 2% FAF-BSA; 0.25 µM SANT-1; 1 µM RA; 25 ng/ml FGF7; 0.25 mM ascorbic acid; 200 nM TPB; and 100 nM LDN-193189 for two days.

Stage 4 (3 days):

[0156] Cells were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X concentration of GlutaMAX™; 0.0025 g/ml sodium bicarbonate; 2% FAF-BSA; 0.25 µM SANT-1; 100 nM RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days, then at end of Stage 4 cells cultured on planar dishes were treated for 4 hours with 10 µM of Y-27632, rinsed with PBS and treated for 5 minutes at room temperature with 1X concentration of TrypLE™ followed by removal of the enzyme, rinsing

with BLAR basal media and scraping of cells by a cell scraper. The resulting suspension of cells were seeded at a density of $0.5-0.75 \times 10^6$ cells (in 5-10 μ l aliquots) on 0.4 micron porous cell culture filter inserts in 6-well plates. 1.5 ml of media was added to the bottom of each insert and no further media was added to the apical side of the filter. The media was replaced daily for the duration of Stages 5, 6 and 7.

Stage 5 (3 days):

[0157] Cells cultured at the air-liquid interface were treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM glucose; 1X GlutaMAX™; 0.0015 g/ml sodium bicarbonate; 2% FAF-BSA; 0.25 mM ascorbic acid; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 0.25 μ M SANT-1; 50 nM RA; 100 nM LDN-193189; 1 μ M of T3 as 3,3', 5-triiodo-L-thyronine sodium salt, and 10000 nM of ALK5 inhibitor II for three days.

Stage 6 (7 days):

[0158] Stage 5 cells were cultured at the air-liquid interface and treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM Glucose; 1X concentration of GlutaMAX™; 0.0015 g/ml sodium bicarbonate; 2% FAF-BSA; 0.25 mM ascorbic acid; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 100 nM LDN-193189, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 100 nM gamma secretase inhibitor XX, and 10000 nM ALK5 inhibitor II for 7 days.

Stage 7 (7 days):

[0159] Stage 6 cells were cultured at the air-liquid interface and treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM Glucose; 1X concentration of GlutaMAX™; 0.0015 g/ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 1000 nM T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 10000 nM ALK5 inhibitor II, 10 μ M Trolox for 7 days

[0160] At Stages 6 or 7, various small molecules were added and their effect was evaluated by real-time PCR. Table III lists the small molecules evaluated and when they were added.

Table III: Small molecules evaluated

Chemical name/CAS #/Molecular formula	Target	Small Molecule Name/Vendor/Catalog No.	Concentration
4-(Acetylamino)-N-(2-aminophenyl)benzamide/112522-64-2/C ₁₅ H ₁₅ N ₃ O ₂	histone deacetylase (HDAC) inhibitor	CI-994/Sigma Aldrich Co LLC./EPI109A	1 μM at S6
(E)-N-hydroxy-3-[4-[[2-(2-methyl-1H-indol-3-yl)ethylamino]methyl]phenyl]prop-2-enamide/404950-80-7/C ₂₁ H ₂₃ N ₃ O ₂	inhibitor of both histone deacetylase 1 (HDAC1) activity	Panobinostat (LBH-589)/Sigma Aldrich Co LLC./EPI009B	1 μM at S6
N-hydroxy-N'-phenyl-octanediamide/149647-78-9/C ₁₄ H ₂₀ N ₂ O ₃	inhibitor of histone deacetylase 1 (HDAC1) and 3 (HDAC3)	SAHA/Sigma Aldrich Co LLC./EPI009C	1 μM at S6
N,N'-Dihydroxyoctanediamide/38937-66-5/C ₈ H ₁₆ N ₂ O ₄	Histone deacetylase (HDAC) inhibitor that has been shown to inhibit HDAC1	SBHA/Sigma Aldrich Co LLC./EPI009D	1 μM at S6
6-(1,3-Dioxo-1H, 3H-benzo[de]isoquinolin-2-yl)-hexanoic acid hydroxyamide /287383-59-9/C ₁₈ H ₁₈ N ₂ O ₄	Inhibitor of histone deacetylase (HDAC)	Scriptaid/Sigma Aldrich Co LLC./EPI009E	1 μM at S6
[R-(E,E)]-7-[4-(Dimethylamino)phenyl]-N-hydroxy-4,6-dimethyl-7-oxo-2,4-heptadienamide /58880-19-6/C ₁₇ H ₂₂ N ₂ O ₃	Inhibitor of histone deacetylase	Trichostatin A/Sigma Aldrich Co LLC./EPI009F	1 μM at S6
N1-[4-[(2R,4R,6S)-4-[[4,5-diphenyl-2-oxazolyl]thio]methyl]-6-[4-(hydroxymethyl)phenyl]-1,3-dioxan-2-yl]phenyl]-N8-hydroxy-octanediamide /537049-40-4/C ₄₁ H ₄₃ N ₃ O ₇ S	Inhibitor of histone deacetylase 6	Tubacin/Sigma Aldrich Co LLC./EPI009G	1 μM at S6
Table III: Small molecules evaluated (contd.)			
1,4-Dimethoxy-9(10H)-acridinethione/141992-47-4/C ₁₅ H ₁₃ NO ₂ S	Cyclin-dependent kinase (cdk) 4 inhibitor	NSC625987/Tocris Bioscience/2152	1 μM at S6
4-[4,5-Dihydro-5-(4-methoxyphenyl)-3-phenyl-1H-pyrazol-1-yl]benzenesulfonamide/71203-35-5/C ₂₂ H ₂₁ N ₃ O ₃ S	Inhibitor of Cdc42 GTPase	ML141/Tocris Bioscience/4266	1 μM at S6
N-(2-chlorophenyl)-6-(piperidin-4-yl)imidazo[1,2-a]pyridine-3-carboxamide oxalate/1198408-39-7/C ₂₁ H ₂₁ ClN ₄ O ₅	Inhibitor of EphB3 receptor tyrosine kinase	LDN211904 (EphB3 inhibitor)/EMD Millipore Corporation, Billerica, MA/428201-5MG	1 μM at S6
(S)-2-(4-(4-chlorophenyl)-2,3,9-trimethyl-6H-thieno[3,2-f][1,2,4]triazolo[4,3-a][1,4]diazepin-6-yl)acetamide/1446144-04-2/C ₁₉ H ₁₈ ClN ₅ OS	CPIe inhibitor of the bromodomain and extra terminal (BET) family protein BRD4	CPI203/Xcess Biosciences, Inc., San Diego, CA/M60124-2	1 μM at S6
1-(3,6-dibromo-9H-carbazol-9-yl)-3-(phenylamino)propan-2-ol/301353-96-8/C ₂₁ H ₁₈ Br ₂ N ₂ O	pro-neurogenic, neuro-protective small molecule	P7C3/Xcess Biosciences, Inc./M60017-2	1 μM at S6
2-(4-benzoylphenoxy)-N-(1-benzylpiperidin-	agonist of adiponectin	AdipoRon/Xcess Biosciences,	1 μM at S6

4-yl)acetamide/924416-43-3/C ₂₇ H ₂₈ N ₂ O ₃	receptor (AdipoR)	Inc./M60152-2s	
(S)-2-((S)-2-(3,5-difluorophenyl)-2-hydroxyacetamido)-N-((S)-5-methyl-6-oxo-6,7-dihydro-5H-dibenzo[b,d]azepin-7-yl)propanamide/209984-57-6/C ₂₆ H ₂₃ F ₂ N ₃ O ₄	inhibitor of gamma secretase	LY411575/Xcess Biosciences, Inc./M60078-5s	1 μ M at S6
2-(4-(tert-butyl)phenyl)-1H-benzo[d]imidazole/49671-76-3/C ₁₇ H ₁₈ N ₂	transcriptional activator of PGC-1 α	ZLN005/Xcess Biosciences, Inc./M60142-5s	1 μ M at S6
2-chloro-4-fluoro-3-methyl-N-(2-(4-methylpiperazin-1-yl)-5-nitrophenyl)benzamide/1422389-91-0/C ₁₉ H ₂₀ ClFN ₄ O ₃	antagonist of WDR5-MLL interaction	WDR5-C47/Xcess Biosciences, Inc./M60118-2	1 μ M at S6
3-pyridinylmethyl [[4-[(2-aminophenyl)amino]carbonyl]phenyl]methyl] carbamate/209783-80-2/C ₂₁ H ₂₀ N ₄ O ₃	HDAC inhibitor; antiproliferative; Preferentially inhibits HDAC1 over HDAC3	MS-275/Sigma Aldrich Co LLC./EPS002	1 μ M at S6
4-(Dimethylamino)-N-[7-(hydroxyamino)-7-oxoheptyl]-benzamide/251456-60-7/C ₁₆ H ₂₅ N ₃ O ₃	HDAC inhibitor; subtype selective for HDAC6 over HDAC1	M344/Sigma Aldrich Co LLC./M5820	1 μ M at S6
1-[[4-Ethyl-5-[5-(4-phenoxyphenyl)-1,2,4-oxadiazol-3-yl]-2-thienyl]methyl]-3-azetidinecarboxylic acid/913827-99-3/C ₂₅ H ₂₃ N ₃ O ₄ S	Sphingosine-1-phosphate receptor 1 (S1P1) agonist; Exhibits 5000-fold selectivity for human S1P1 over S1P3	CS2100/Tocris Bioscience, Bristol, BS11 0QL, UK /4543	1 μ M at S6

Table III: Small molecules evaluated (contd.)			
2-(4-Bromo-2-chlorophenoxy)-N-[[[4-[[[(4,6-dimethyl-2-pyrimidinyl)amino]sulfonyl]phenyl]amino]thioxomethyl]acetamide/587841-73-4/C ₂₁ H ₁₉ BrClN ₅ O ₄ S ₂	Selective inhibitor of Cdc42	ZCL278/Tocris Bioscience/4794	1 μ M at S6
N-(4-(2-amino-3-chloropyridin-4-yloxy)-3-fluorophenyl)-4-ethoxy-1-(4-fluorophenyl)-2-oxo-1,2-dihydropyridine-3-carboxamide/1025720-94-8/C ₂₅ H ₁₉ ClF ₂ N ₄ O ₄	Met-related inhibitor for c-Met, Axl, Ron and Tyro3	BMS-777607/Selleck Chemicals, Houston, TX/S1561	1 μ M at S6
N-(2,6-difluorophenyl)-5-(3-(2-(5-ethyl-2-methoxy-4-(4-(methylsulfonyl)piperazin-1-yl)piperidin-1-yl)phenylamino)pyrimidin-4-yl)H-imidazo[1,2-a]pyridin-2-yl)-2-methoxybenzamide/1089283-49-7/C ₄₄ H ₄₇ F ₂ N ₉ O ₅ S	Inhibitor of IGF-1R and IR	GSK1904529A/Selleck Chemicals/S1093	1 μ M at S6
N-(4-(3-(2-aminopyrimidin-4-yl)pyridin-2-yloxy)phenyl)-4-(4-methylthiophen-2-yl)phthalazin-1-amine/945595-80-2/C ₂₈ H ₂₁ N ₇ OS	pan-Aurora kinases inhibitor for Aurora A/B/C	AMG-900/Selleck Chemicals/S2719	1 μ M at S6
5-((1-(3-isopropyl-1,2,4-oxadiazol-5-yl)piperidin-4-yl)methoxy)-2-(4-(methylsulfonyl)phenyl)pyridine/1032823-75-8/C ₂₃ H ₂₈ N ₄ O ₄ S	GPR119 agonist	GSK1292263/Selleck Chemicals/S2149	1 μ M at S6
4-(5-Amino-1-(2,6-difluorobenzoyl)-1H-[1,2,4]triazol-3-ylamino)-benzenesulfonamide/443797-96-4/C ₁₅ H ₁₂ F ₂ N ₆ O ₃ S	pan-CDK inhibitor with the highest potency on CDK1/2	JNJ-7706621/Selleck Chemicals/S1249	1 μ M at S6
6-(difluoro(6-(1-methyl-1H-pyrazol-4-yl)-[1,2,4]triazolo[4,3-b]pyridazin-3-yl)methyl)quinoline/943540-75-8/C ₁₉ H ₁₃ F ₂ N ₇	inhibitor of c-Met	JNJ-38877605/Selleck Chemicals/S1114	1 μ M at S6
(R)-4-(8-cyclopentyl-7-ethyl-5-methyl-6-oxo-5,6,7,8-tetrahydropteridin-2-ylamino)-3-methoxy-N-(1-methylpiperidin-4-yl)benzamide/755038-02-9/C ₂₈ H ₃₉ N ₇ O ₃	Plk1 inhibitor	BI 2536/Selleck Chemicals/S1109	1 μ M at S6

Table III: Small molecules evaluated (contd.)			
N-hydroxy-2-(4-(((1-methyl-1H-indol-3-yl)methylamino)methyl)piperidin-1-yl)pyrimidine-5-carboxamide/875320-29-9/C ₂₁ H ₂₆ N ₆ O ₂	HDAC inhibitor with highest potency for HDAC1 and lowest potency for HDACs 6 and 7; Phase 2	Quisinostat (JNJ-26481585)/Selleck Chemicals/S1096	1 μ M at S6
cyclohexyl 2,7,7-trimethyl-4-(4-nitrophenyl)-5-oxo-1,4,5,6,7,8-hexahydroquinoline-3-carboxylate/313967-18-9/C ₂₅ H ₃₀ N ₂ O ₅	inhibitor of Notch signaling	FLI-06/Selleck Chemicals/ S7399	1 μ M at S6
4H-[1,2,4]Triazolo[4,3-a][1,4]benzodiazepine-4-acetamide, 6-(4-chlorophenyl)-N-ethyl-8-methoxy-1-methyl-, (4S)-/1260907-17-2/C ₂₂ H ₂₂ ClN ₅ O ₂	inhibitor for BET proteins	I-BET-762 (GSK525762)/Selleck Chemicals/S7189	1 μ M at S6
N-(6-(4-(2-((4-(4-methylpiperazin-1-yl)methyl)-3-(trifluoromethyl)phenyl)amino)-2-oxoethyl)phenoxy)pyrimidin-4-yl)cyclopropanecarboxamide/1421227-53-3/C ₂₉ H ₃₁ F ₃ N ₆ O ₃	small molecule that promotes pancreatic β cell proliferation in rodent and human primary islets	WS6/Xcess Biosciences, Inc./M60097-2s	1 μ M at S6
1-[3-[[[(2R,3S,4R,5R)-5-(4-Amino-5-bromo-7H-pyrrolo[2,3-d]pyrimidin-7-yl)-3,4-dihydro-xytetrahydrofuran-2-yl)methyl](isopropyl)amino]pro-pyl]-3-[4-(2,2-dimethylethyl)phenyl]urea/-----/C ₂₈ H ₄₀ BrN ₇ O ₄	DOT1L methyltransferase inhibitor	SGC0946/Selleck Chemicals/S7079	1 μ M at S6
9H-Purin-6-amine, 9-[5-deoxy-5-[[cis-3-[2-[6-(1,1-dimethylethyl)-1H-benzimidazol-2-yl]ethyl]cyclobutyl](1-methylethyl)amino]- β -D-ribofuranosyl]-/1380288-87-8/C ₃₀ H ₄₂ N ₈ O ₃	inhibitor of protein methyltransferase DOT1L	EPZ5676/Selleck Chemicals/S7062	1 μ M at S6
(2R)-2-(N-(2-fluoro-4-(1,2,4-oxadiazol-3-yl)benzyl)-4-chlorophenylsulfonamido)-5,5,5-trifluoropentanamide/1146699-66-2/C ₂₀ H ₁₇ ClF ₄ N ₄ O ₄ S	γ -secretase inhibitor of A β 40 and A β 42	Avagacestat (BMS-708163)/Selleck Chemicals/S1262	1 μ M at S6
[1,1'-Biphenyl]-3-carboxamide, N-[(1,2-dihydro-4,6-dimethyl-2-oxo-3-pyridinyl)methyl]-5-[ethyl(tetrahydro-2H-pyran-4-yl)amino]-4-methyl-4'-(4-morpholinylmethyl)-/1403254-99-8/C ₃₄ H ₄₄ N ₄ O ₄	EZH2 inhibitor	EPZ-6438/Selleck Chemicals/S7128	1 μ M at S6

Table III: Small molecules evaluated (contd.)			
N-(4-(6,7-dimethoxyquinolin-4-yloxy)phenyl)-N-(4-fluorophenyl)cyclopropane-1,1-dicarboxamide/849217-68-1/C ₂₈ H ₂₄ FN ₃ O ₅	VEGFR2 inhibitor	Cabozantinib (XL184, BMS-907351)/Selleck Chemicals/S1119	1 μ M at S6
3-(benzo[d]thiazol-2-yl)-6-ethyl-7-hydroxy-8-(piperidin-1-ylmethyl)-4H-chromen-4-one/222716-34-9/C ₂₄ H ₂₄ N ₂ O ₃ S	Skp2 inhibitor	SKP2-C25/Xcess Biosciences, Inc./M60136-2s	1 μ M at S6
5-Chloro-2-[(E)-2-[phenyl(pyridin-2-yl)methylidene]hydrazin-1-yl]pyridine/199596-05-9/C17H13ClN4	Jumonji histone demethylase inhibitor	JIB-04/Selleck Chemicals/S7281	1 μ M at S6
1H-1,2,4-Triazole-3,5-diamine, 1-(6,7-dihydro-5H-benzo[6,7]cyclohepta[1,2-c]pyridazin-3-yl)-N3-[(7S)-6,7,8,9-tetrahydro-7-(1-pyrrolidinyl)-5H-benzocyclohepten-2-yl]-/1037624-75-1/C ₃₀ H ₃₄ N ₈	inhibitor of Axl	R428 (BGB324)/Selleck Chemicals/S2841	1 μ M at S7
2-Chloro-3-[2-(2,4-dichlorophenoxy)ethoxy]-6-(fluoromethyl)pyridine/1355026-60-6/C ₁₄ H ₁₁ Cl ₃ FNO ₂	Potent sphingosine-1-phosphate receptor 4 (S1P4) agonist	CYM50260/Tocris Bioscience/4677	2 μ M at S6-S7
N,N-Dicyclohexyl-5-cyclopropyl-3-isoxazolecarboxamide/945128-26-7/C ₁₉ H ₂₈ N ₂ O ₂	Selective sphingosine-1-phosphate receptor 3 (S1P3) allosteric	CYM5541/Tocris Bioscience/4897	2 μ M at S6-S7
5-[4-Phenyl-5-(trifluoromethyl)thiophen-2-yl]-3-[3-(trifluoromethyl)phenyl]1,2,4-oxadiazole/256414-75-2/C ₂₀ H ₁₀ F ₆ N ₂ OS	potent and selective sphingosine-1-phosphate 1 (S1P1) receptor agonist.	SEW2871/Tocris Bioscience/2284	2 μ M at S6-S7
[9S-(9 α ,10 β ,11 β ,13 α)]-2,3,10,11,12,13-Hexahydro-10-methoxy-9-methyl-11-(methylamino)-9,13-epoxy-1H,9H-diindolo[1,2,3-gh:3',2',1'-lm]pyrrolo[3,4-j][1,7]benzodiazonin-1-one/62996-74-1/C ₂₈ H ₂₆ N ₄ O ₃	Broad spectrum protein kinase inhibitor	Staurosporine/Tocris Bioscience/1285	10 nM at S6-S7

[0161] As shown in Figure 8A to 8E, which are graphs depicting data from real-time PCR analyses of the expression of insulin and MAFA after treatment with small molecules, addition of EPZ-5676 (inhibitor of protein methyltransferase DOT1L) and AXL inhibitor (R428) significantly upregulated expression of MAFA as compared to untreated cultures at Stage 6 and Stage 7, respectively.

Example 3 (Prophetic)**Generation of endocrine cells co-expressing insulin, PDX-1, NKX6.1, and MAFA in suspension cultures**

[0162] Cells of the human embryonic stem cell line H1 (WA01) are seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ (1:30 dilution) -coated dishes in a media comprising of DMEM-F12, GlutaMAX™ (1:100 dilution), 0.25 mM ascorbic acid, 100 ng/ml of FGF2 (R & D systems, MN), 1 ng/ml of TGF-β, ITS-X (1:100 dilution), 2% FAF-BSA, and 20 ng/ml of IGF-1, supplemented with 10 μM of Y-27632. Forty-eight hours post-seeding, the cultures are washed in incomplete PBS (phosphate buffered saline without Mg or Ca) followed by incubation with 1x TrypLE™ Express Enzyme for 3 to 5 minutes at 37 °C. The released cells are rinsed with DMEM-F12 and spun at 1000 rpm for 5 minutes. The resulting cell pellet are resuspended in DMEM-F12 supplemented with 10 μM Y-27632, 1X GlutaMAX™, 0.25 mM ascorbic acid, 100 ng/ml FGF2, 1 ng/ml TGF-β, ITS-X at a 1:100 dilution, 2% FAF-BSA, and 20 ng/ml of IGF-1 and the single cell suspension seeded at approximately 1.3 to 1.5×10^5 cells/cm². The cultures are fed every day with medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency. Stage 1 through Stage 4 are maintained on planar adherent cultures while Stages 5 through 7 are maintained in suspension cultures.

Stage 1 (3 days):

[0163] Cells are plated on MATRIGEL™ (1:30 dilution) -coated dishes were first rinsed with 1X incomplete DPBS and then are cultured for one day in Stage 1 media: MCDB-131 medium supplemented with 0.5% FAF- BSA, 1.2 g/1000 ml sodium bicarbonate; 1X concentration of GlutaMAX™; 4.5 mM D-glucose; 100 ng/ml GDF8; and 1 μM MCX compound. Cells are then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.2 g/1000 ml sodium bicarbonate, 1X concentration of GlutaMAX™, 4.5 mM D-glucose, 100 ng/ml GDF8, and 0.1 μM MCX compound. Cells are then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.2 g/1000 ml sodium bicarbonate, 1X concentration of GlutaMAX™, 4.5 mM D-glucose, and 100 ng/ml GDF8.

Stage 2 (2 days):

[0164] Cells are first rinsed with 1X incomplete DPBS and then are treated for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 1.2 g/1000 ml sodium bicarbonate; 1X concentration of GlutaMAX™; 4.5 mM D-glucose; 0.25 mM ascorbic acid and 25 ng/ml FGF7.

Stage 3 (2 days):

[0165] Cells are treated with BLAR custom medium supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X concentration of GlutaMAX™; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 µM SANT-1; 1 µM RA; 25 ng/ml FGF7; 0.25 mM ascorbic acid; 200 nM TPB; and 100 nM LDN-193189 for two days.

Stage 4 (3 days):

[0166] Cells are treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 4.5 mM glucose; 1X concentration of GlutaMAX™; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 µM SANT-1; 100 nM RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days, then at end of Stage 4 cells cultured on planar dishes are treated for 4 hours with 10 µM of Y-27632, are rinsed with PBS and are treated for 5 minutes at room temperature with 1X concentration of StemPro® Accutase® enzyme (Life Technologies, #A11105-01) and the enzyme is removed, and are rinsed with BLAR basal media and cells are scraped using a cell scraper and broken into cell clusters (< 100 micron). The cell clusters are transferred into a disposable polystyrene 125 ml Spinner Flask (Corning), and spun at 80 to 100 rpm in suspension with Stage 5 media specified below.

Stage 5 (3 days):

[0167] Stage 4 cells are prepared as clusters are cultured in suspension in BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM glucose (final); 1X GlutaMAX™; 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 mM ascorbic acid; 10 µg/ml of heparin, 10 µM ZnSO₄, 0.25 µM SANT-1; 50 nM RA; 100 nM LDN-193189; 1 µM of T3 as 3,3', 5-triiodo-L-thyronine sodium salt, and 10000 nM of ALK5 inhibitor II for three days.

Stage 6 (7 days):

[0168] Stage 5 cells are cultured in suspension and treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM Glucose (final); 1X concentration of GlutaMAX™; 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 mM ascorbic acid; 10 µg/ml of heparin, 10 µM ZnSO₄, 100 nM LDN-193189, 1 µM T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 100 nM gamma secretase inhibitor XX, and 10000 nM ALK5 inhibitor II for 7 days.

Stage 7 (15 days):

[0169] Stage 6 cells are cultured in suspension and are treated with BLAR medium supplemented with a 1:200 dilution of ITS-X; 20 mM Glucose (final); 1X concentration of GlutaMAX™; 0.0015 g/ml sodium bicarbonate; 2% FAF-BSA; 10 µg/ml of heparin, 10 µM ZnSO₄, 1 µM T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 10000 nM ALK5 inhibitor II, 10 µM Trolox, 1 mM N-acetyl cysteine, and 2 µM AXL inhibitor (R428) for up to 15 days.

[0170] At Stages 5-7, aliquots of cell clusters are removed and characterized by PCR, FACS and immune histochemistry for co-expression of insulin, NKX6.1, PDX-1, and MAFA. It is expected that the results of such testing will show co-expression of insulin, PDXI, NKX6.1 and MAFA within the same cell and a population of cells in which at least about 10 % of the cell population showed such expression.

Example 4

mRNA expression of AXL and co-ligand GAS6 is very low for Stage 7 or human islet cells.

[0171] Cells of the human embryonic stem cell line H1 (WA01) were seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ (1:30 dilution) -coated dishes in a media comprising of Essential 8™ ("E8") (BD Biosciences; Catalog No. 356231). At 48 hours post-seeding, the cultures were washed in 1x incomplete PBS followed by incubation with 1x TrypLE™ Express Enzyme (Life Science; Catalog No. 14190) for 3 to 5 minutes at 37 °C.. The released cells were rinsed with E8 and spun at 1000 rpm for 5 minutes. The resulting cell pellet was resuspended in E8 supplemented with 10 µM Y-27632 and the single cell suspension was seeded at

approximately 1.3 to 1.5×10^5 cells/cm². The cultures were fed every day with E8 medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency.

Stage 1 (3 days):

[0172] Cells were plated on MATRIGEL™ (1:30 dilution) -coated dishes were first rinsed with 1X incomplete DPBS and then cultured for one day in Stage 1 media: MCDB-131 medium supplemented with 0.5% FAF- BSA, 1.5 g/1000 ml sodium bicarbonate; 1X concentration of Glutamax™, 4.5 mM D-glucose; 100 ng/ml GDF8; and 1.5 μM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 1X concentration Glutamax™, 4.5 mM D-glucose concentration, 100 ng/ml GDF8, and 0.1 μM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 1X concentration of Glutamax™, 4.5 mM D-glucose, and 100 ng/ml GDF8.

Stage 2 (2 days):

[0173] Cells were first rinsed with 1X incomplete DPBS and then cultured for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 1.5 g/1000 ml sodium bicarbonate; 1X concentration of Glutamax™, 4.5 mM D- glucose; 0.25 mM ascorbic acid and 50 ng/ml FGF7.

Stage 3 (2 days):

[0174] Cells were cultured in BLAR custom medium supplemented with a 1:100 dilution of ITS-X; 1X concentration Glutamax™, 4.5 mM D- glucose; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 μM SANT-1; 1 μM RA; 25 ng/ml FGF7; 0.25 mM ascorbic acid; 300 nM TPB; and 100 nM LDN-193189 for two days.

Stage 4 (3 days):

[0175] Cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 1Xconcentration Glutamax™, 4.5 mM D-glucose; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-

BSA; 0.25 μ M SANT-1; 0.1 μ M RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days, then at end of Stage 4 cells cultured on planar dishes were treated for 4 hours with 10 μ M of Y-27632, rinsed with 1X incomplete PBS and treated for 3 to 5 minutes at room temperature with 1X TrypLE™. The enzyme was removed, the cells released and rinsed with BLAR media and transferred into a disposable polystyrene 125 ml Spinner Flask, and spun at 1000 rpm for 3 mins. The resulting cell pellet was resuspended as single cells at a density of approximately 0.5×10^5 cells/cm² on filter inserts (BD Biosciences; Catalog No. 3420) (5 to 10 μ L per spot for a total of 0.25 to 0.5 million cells/spot). Each spotted area measured approximately 1 to 2 mm in diameter depending on the volume of cells added. For 6-well inserts, 1.5 mL/well was added to the bottom of each insert whereas 8 mL was added for 10 cm filter inserts. Typically, 20 to 15 spots were used per well of a 6-well insert and 80 to 90 spots were used for 10 cm inserts.

Stage 5 (3 days):

[0176] Stage 4 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 0.25 μ M SANT-1; 0.05 μ M RA; 100 nM LDN-193189, 1 μ M of T3 as 3,3', 5-triiodo-L-thyronine sodium salt, and 10 μ M of ALK5 inhibitor II for three days.

Stage 6 (7 days):

[0177] Stage 5 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 100 nM LDN-193189, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 100 nM gamma secretase inhibitor XX, and 10 μ M ALK5 inhibitor II for 7 days.

Stage 7 (7 days):

[0178] Stage 6 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/L sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 10 μ M ALK5 inhibitor II, 1 mM N-acetyl cysteine, and 2 μ M AXL inhibitor (R428) for 7 days.

[0179] At Stage 4, day 3, Stage 5, day 3, Stage 6, day 3, and Stage 7, day 7 mRNA was collected and expression of AXL and GAS 6 evaluated as compared to undifferentiated human stem cells and cadaveric human islets (Prodo Labs, California). As depicted in Figure 9, expression of AXL was present at a high level in undifferentiated stem cells. However, differentiation of stem cells towards pancreatic endoderm, pancreatic endocrine and immature beta cells resulted in a precipitous drop in AXL expression. Moreover, there was a low level of GAS6 expression maintained at Stages 4 through 7. Expression of AXL was also significantly lower in human islets as compared to undifferentiated stem cells. The results show that Stage 6 and 7 cells have very low expression of AXL.

Example 5

R428 inhibits AXL and many additional kinases

[0180] The efficiency of the AXL inhibitor R428 for targeting different kinases was assessed by Kinase Profiling Services using 100 μ M ATP concentration (EMD Millipore). R428 was tested at 1 and 10 μ M. Table IV lists the kinases profiled along with the efficiency in targeting the kinases with a lower number indicating a more robust inhibition of a particular kinase.

Table IV- Kinase profiling of R428

Kinase	R428	R428
	1001010 @ 1 μ M	1001010 @ 10 μ M
ALK4(h)	84	48
Aurora-A(h)	20	3
Aurora-B(h)	1	0
Axl(h)	-1	-1
Blk(h)	27	2
CaMKII β (h)	76	5
CaMKI δ (h)	76	24
CDK1/cyclinB(Hh)	101	88
CDK5/p35(h)	101	94
CHK1(h)	71	23
CHK2(h)	47	9
CK2(h)	103	106
CK2 α 2(h)	112	97
CLK2(h)	78	28
cSRC(h)	51	10
EGFR(h)	89	40

Table IV- Kinase profiling of R428 (contd.)		
Eph A 2(h)	54	12
FGFR1(h)	17	1
Flt3(h)	9	1
GSK3 α (h)	95	105
GSK3 β (h)	106	99
IGF-1R(h)	93	58
IKK β (h)	86	53
IR(h)	83	24
IRAK4(h)	94	51
JAK2(h)	96	41
JAK3(h)	69	18
MAPK1(h)	108	106
Met(h)	49	-1
NEK2(h)	60	10
PAK4(h)	97	73
PDGFR β (h)	37	21
Pim-2(h)	87	74
PKA(h)	88	35
PKB α (h)	87	57
PKC α (h)	101	96
PKC β 1(h)	102	95
Plk1(h)	83	65
Plk3(h)	101	81
Ret(h)	1	1
ROCK-1(h)	93	41
Rsk3(h)	2	1
SAPK3(h)	106	108
SAPK4(h)	94	91
TGFBR1(h)	97	69
TrkC(h)	47	13
ZAP-70(h)	92	66
ZIPK(h)	97	46

[0181] The kinase profiling results indicate that R428 inhibits AXL as expected. However, additionally R428 potently inhibits RSK3, Ret, Flt, FGFR1, AuroraA and AuroraB kinases at 1 and 10 μ M. This signifies that the mechanism of R428 action in induction of MAFA, may not be through AXL receptor inhibition. In fact, the examples herein show that mRNA expression for AXL at Stage 7 is very low highlighting that the mechanism of action of R428 in inducing MAFA expression is not through inhibition of AXL, but rather through the inhibition of other kinases, such as RSK3 and aurora kinases.

Example 6

Inhibition of aurora kinase expression enhanced MAFA expression at Stage 7 in the absence of R428

[0182] Cells of the human embryonic stem cell line H1 (WA01) were seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ (1:30 dilution) coated dishes in E8 media. At about 70 to 80 % confluency, the cultures were washed in 1x incomplete DPBS followed by incubation with 1x TrypLE™ Express Enzyme for 3 to 5 minutes at 37 °C. The released cells were rinsed with E8 and spun at 1000 rpm for 5 minutes. The resulting cell pellet was resuspended in E8 supplemented with 10 µM Y-27632 and the single cell suspension was seeded at approximately 1.3 to 1.5×10^5 cells/cm². The cultures were fed every day with E8 medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency.

Stage 1 (3 days):

[0183] Cells were plated on MATRIGEL™ (1:30 dilution) coated dishes were first rinsed with 1X incomplete DPBS and then cultured for one day in Stage 1 media: MCDB-131 medium supplemented with 0.5% FAF- BSA, 1.5 g/1000 ml sodium bicarbonate; 10 mM final glucose concentration; 100 ng/ml GDF8; and 1.5 µM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 10 mM final glucose concentration, 100 ng/ml GDF8, and 0.1 µM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 10 mM final glucose concentration , and 100 ng/ml GDF8.

Stage 2 (2 days):

[0184] Cells were rinsed with 1X incomplete DPBS and then cultured for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 1.5 g/1000 ml sodium bicarbonate; 10 mM final glucose concentration; 0.25 mM ascorbic acid and 50 ng/ml FGF7.

Stage 3 (2 days):

[0185] Cells were cultured in BLAR custom medium supplemented with a 1:100 dilution of ITS-X; 10 mM final glucose concentration; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 μ M SANT-1; 1 μ M RA; 25 ng/ml FGF7; 0.25 mM ascorbic acid; 300 nM TPB; and 100 nM LDN-193189 for two days.

Stage 4 (3 days):

[0186] Cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 10 mM final glucose concentration; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 μ M SANT-1; 0.1 μ M RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days, then at end of Stage 4 cells cultured on planar dishes were treated for 4 hours with 10 μ M of Y-27632, rinsed with 1X incomplete PBS and treated for 3 to 5 minutes at room temperature with 1X TrypLE™. The enzyme was removed, the cells released and rinsed with BLAR media and transferred into a disposable polystyrene 125 ml Spinner Flask, and spun at 1000 rpm for 3 mins. The resulting cell pellet was resuspended as single cells at a density of approximately 0.5×10^5 cells/cm² on filter inserts (5 to 10 μ l per spot for a total of 0.25 to 0.5 million cells/spot). Each spotted area measured approximately 1 to 2 mm in diameter depending on the volume of cells added. For 6-well inserts, 1.5 mL/well was added to the bottom of each insert whereas 8 mL was added for 10 cm filter inserts. Typically, 20 to 15 spots were used per well of a 6-well insert and 80 to 90 spots were used for 10 cm inserts.

Stage 5 (3 days):

[0187] Stage 4 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 0.25 μ M SANT-1; 0.05 μ M RA; 100 nM LDN-193189, 1 μ M of T3 as 3,3', 5-triiodo-L-thyronine sodium salt, and 10 μ M of ALK5 inhibitor II for three days.

Stage 6 (7 days):

[0188] Stage 5 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of

heparin, 10 μ M ZnSO₄, 100 nM LDN-193189, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 100 nM gamma secretase inhibitor XX, and 10 μ M ALK5 inhibitor II for 7 days.

Stage 7 (7 days):

[0189] Stage 6 cells were cultured for seven days in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/L sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 10 μ M ALK5 inhibitor II, 1 mM N-acetyl cysteine. Some cultures also included one of 2 μ M R428, 2 μ M aurora kinase inhibitor VI (4-(4-(N-Benzoylamino)anilino)-6-methoxy-7-(3-(1-morpholino)propoxy)quinazoline) (EMD Millipore; Catalog No, 18941), or 2 μ M aurora kinase inhibitor II (4-(4'-Benzamidoanilino)-6,7-dimethoxyquinazoline) (EMD Millipore; Catalog No. 189404).

[0190] At Stage 7, day 7, mRNA was collected and expression of MAFA, UCN3, PDX1, NKX6.1, insulin and G6PC2 evaluated as compared to undifferentiated human stem cells. As depicted in Figure 10, removal of R428 resulted in a significant decrease in MAFA expression. A significant rise in UCN3 and G6PC2 expression, both markers of mature beta cells, was noted for cultures not treated with R428 suggesting that, although R428 increases MAFA expression, the compound reduces other beta cell maturation markers. Substitution of aurora kinase inhibitors for R428 restored MAFA expression while not decreasing G6PC2 levels. Thus, the induction of MAFA expression by R428 at Stage 7 was likely not through AXL inhibition, but rather through inhibition of aurora kinases. The use of aurora kinase inhibitor II resulted in an increase in MAFA expression and maintenance of UCN3 and G6PC2 expression.

Example 7

Inhibition of aurora kinase or RSK enhanced expression of MAFA expression at Stage 7 in the absence of R428

[0191] Cells of the human embryonic stem cell line H1 (WA01) were seeded as single cells at 1×10^5 cells/cm² on MATRIGEL™ (1:30 dilution) coated dishes in E8 media. At about 70 to 80 % confluency, the cultures were washed in 1x incomplete DPBS followed by incubation with 1x TrypLE™ Express Enzyme for 3 to 5 minutes at 37 °C. The released cells were rinsed with E8

and spun at 1000 rpm for 5 minutes. The resulting cell pellet was resuspended in E8 supplemented with 10 μM Y-27632 and the single cell suspension was seeded at approximately 1.3 to 1.5×10^5 cells/cm². The cultures were fed every day with E8 medium and differentiation, according to the following protocol, was initiated 48 hrs. following seeding resulting in an about 90 % starting confluency.

Stage 1 (3 days):

[0192] Cells were plated on MATRIGEL™ (1:30 dilution) coated dishes were first rinsed with 1X incomplete DPBS and then cultured for one day in Stage 1 media: MCDB-131 medium supplemented with 0.5% FAF- BSA, 1.5 g/1000 ml sodium bicarbonate; 10 mM final glucose concentration; 100 ng/ml GDF8; and 1.5 μM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 10 mM final glucose concentration, 100 ng/ml GDF8, and 0.1 μM MCX compound. Cells were then cultured for an additional day in MCDB-131 medium supplemented with 0.5 % FAF-BSA, 1.5 g/1000 ml sodium bicarbonate, 10 mM final glucose concentration , and 100 ng/ml GDF8.

Stage 2 (2 days):

[0193] Cells were rinsed with 1X incomplete DPBS and then cultured for two days with MCDB-131 medium supplemented with 0.5 % FAF-BSA; 1.5 g/1000 ml sodium bicarbonate; 10 mM final glucose concentration; 0.25 mM ascorbic acid and 50 ng/ml FGF7.

Stage 3 (2 days):

[0194] Cells were cultured in BLAR custom medium supplemented with a 1:100 dilution of ITS-X; 10 mM final glucose concentration; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 μM SANT-1; 1 μM RA; 25 ng/ml FGF7; 0.25 mM ascorbic acid; 300 nM TPB; and 100 nM LDN-193189 for two days.

Stage 4 (3 days):

[0195] Cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 10 mM final glucose concentration; 2.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 0.25 μM

SANT-1; 0.1 μ M RA; 2 ng/ml FGF7; 100 nM LDN-193189; 0.25 mM ascorbic acid; and 200 nM TPB for three days, then at end of Stage 4 cells cultured on planar dishes were treated for 4 hours with 10 μ M of Y-27632, rinsed with 1X incomplete PBS and treated for 3 to 5 minutes at room temperature with 1X TrypLE™. The enzyme was removed, the cells released and rinsed with BLAR media and transferred into a disposable polystyrene 125 ml Spinner Flask, and spun at 1000 rpm for 3 mins. The resulting cell pellet was resuspended as single cells at a density of approximately 0.5×10^5 cells/cm² on filter inserts (5 to 10 μ l per spot for a total of 0.25 to 0.5 million cells/spot). Each spotted area measured approximately 1 to 2 mm in diameter depending on the volume of cells added. For 6-well inserts, 1.5 mL/well was added to the bottom of each insert whereas 8 mL was added for 10 cm filter inserts. Typically, 20 to 15 spots were used per well of a 6-well insert and 80 to 90 spots were used for 10 cm inserts.

Stage 5 (3 days):

[0196] Stage 4 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 0.25 μ M SANT-1; 0.05 μ M RA; 100 nM LDN-193189, 1 μ M of T3 as 3,3', 5-triiodo-L-thyronine sodium salt, and 10 μ M of ALK5 inhibitor II for three days.

Stage 6 (7 days):

[0197] Stage 5 cells were cultured in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/1000 ml sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 100 nM LDN-193189, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 100 nM gamma secretase inhibitor XX, and 10 μ M ALK5 inhibitor II for 7 days.

Stage 7 (7 days):

[0198] Stage 6 cells were cultured for fourteen days in BLAR medium supplemented with a 1:100 dilution of ITS-X; 20 mM glucose (final); 1.5 g/L sodium bicarbonate; 2% FAF-BSA; 10 μ g/ml of heparin, 10 μ M ZnSO₄, 1 μ M T3 as 3,3', 5-triiodo-L-thyronine sodium salt, 10 μ M ALK5 inhibitor II, 1 mM N-acetyl cysteine. Some cultures also included one of 2 μ M R428, 2-5 μ M RSK inhibitor II (2-(3,5-Difluoro-4-hydroxy-anilino)-8-isopentyl-5,7-dimethyl-7H-pteridin-

6-one) (EMD Millipore; Catalog No, 559286-5MG), 2-5 μ M aurora kinase inhibitor II (EMD Millipore, or a combination of 2-5 μ M RSK inhibitor II and 2-5 μ M aurora kinase II inhibitor.

[0199] At Stage 7, day 14, mRNA was collected and compared to undifferentiated human stem cells. As depicted in Figure 11, removal of R428 resulted in a significant decrease in MAFA expression. Substitution with aurora kinase inhibitor II for R428 restored MAFA expression. Similarly, substitution with RSK inhibitor for R428 restored MAFA expression. Substitution with aurora kinase inhibitor II and RSK inhibitor for R428 further enhanced MAFA expression. This data indicates that the induction of MAFA expression by R428 was likely not through AXL inhibition, but rather through inhibition of aurora kinase, RSK or a combination thereof.

CLAIMS

1. An *in vitro* cell culture, comprising a population of differentiated pluripotent stem cells expressing markers characteristic of pancreatic endocrine cells, wherein at least 10% of the differentiated cells express insulin, PDX1 NKX6.1, and MAFA, and wherein the cells are obtained by culturing cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells with a medium supplemented with:
 - i) one or more of triiodothyronine (T3), thyroxine (T4), or an analog thereof;
 - ii) an ALK5 inhibitor; and
 - iii) one or more of an additional inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof, wherein culturing the cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells induces MAFA expression.
2. A method of inducing MAFA expression in cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells, comprising culturing cells expressing markers characteristic of pancreatic endoderm/endocrine precursor cells with a medium supplemented with
 - i) one or more of T3, T4 or an analog thereof;
 - ii) an ALK5 inhibitor; and
 - iii) one or more of an additional inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.
3. The *in vitro* cell culture of claim 1, or the method of claim 2, wherein the additional inhibitor is the aurora kinase inhibitor.
4. The *in vitro* cell culture of claim 1 or claim 3, or the method of claim 2 or claim 3, wherein the aurora kinase inhibitor is aurora kinase inhibitor II.
5. The *in vitro* cell culture of claim 1, or the method of claim 2, wherein the additional inhibitor is the RSK inhibitor.
6. The *in vitro* cell culture of claim 1 or claim 5, or the method of claim 2 or claim 5, wherein the RSK inhibitor is RSK inhibitor II.

7. The *in vitro* cell culture of claim 1, or the method of claim 2, wherein the medium further comprises an antioxidant.
8. The *in vitro* cell culture of claim 1, or the method of claim 2, wherein the aurora kinase inhibitor is aurora kinase inhibitor II, SNS 314 mesylate, GSK1070916 or TAK-901.
9. The *in vitro* cell culture of claim 1, or the method of claim 2, wherein the inhibitor of protein methyltransferase DOT1L is EPZ-5676.
10. A method for inducing MAFA expression in pancreatic endocrine cells comprising:
 - (a) culturing human pluripotent stem cells in a medium supplemented with either (i) activin A and wnt3A or (ii) GDF-8 and 14-Prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo[19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one to obtain definitive endoderm cells;
 - (b) differentiating the definitive endoderm cells into pancreatic foregut precursor cells;
 - (c) differentiating the pancreatic foregut precursor cells into pancreatic endoderm/endocrine precursor cells;
 - (d) differentiating the pancreatic endoderm/endocrine precursor cells into pancreatic endocrine cells by culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, and (iv) an ALK5 inhibitor; and
 - (e) culturing the pancreatic endocrine cells in a medium supplemented with an inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.
11. The method of claim 10, wherein the method comprises culturing the pancreatic endocrine cells in a medium supplemented with an aurora kinase inhibitor.
12. The method of claim 11, wherein the aurora kinase inhibitor is selected from the group consisting of aurora kinase inhibitor II, SNS 314 mesylate, GSK1070916 and TAK-901.
13. The method of claim 12, wherein the aurora kinase inhibitor is aurora kinase inhibitor II.

14. The method of claim 10, wherein the method comprises culturing the pancreatic endocrine cells in a medium supplemented with an RSK inhibitor.
15. The method of claim 14, wherein the RSK inhibitor is RSK inhibitor II.
16. The method of claim 10, wherein the method comprises culturing the pancreatic endocrine cells in a medium supplemented with an inhibitor of protein methyltransferase DOT1L.
17. The method of claim 16, wherein the inhibitor of protein methyltransferase DOT1L is EPZ-5676.
18. A method for inducing MAFA expression in pancreatic endocrine cells comprising:
 - (a) culturing human pluripotent stem cells in a medium supplemented with either (i) activin A and wnt3A or (ii) GDF-8 and 14-Prop-2-en-1-yl-3,5,7,14,17,23,27-heptaazatetracyclo[19.3.1.1~2,6~.1~8,12~]heptacos-1(25),2(27),3,5,8(26),9,11,21,23-nonaen-16-one to obtain definitive endoderm cells;
 - (b) differentiating the definitive endoderm cells into pancreatic endoderm/endocrine precursor cells; and
 - (c) differentiating the pancreatic endoderm/endocrine precursor cells into pancreatic endocrine cells by culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, (iv) an ALK5 inhibitor; and (v) an inhibitor selected from the group consisting of an aurora kinase inhibitor, an RSK inhibitor, an inhibitor of protein methyltransferase DOT1L, and combinations thereof.
19. The method of claim 18, wherein step (c) comprises culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, (iv) an ALK5 inhibitor; and (v) an aurora kinase inhibitor.
20. The method of claim 19, wherein the aurora kinase inhibitor is selected from the group consisting of aurora kinase inhibitor II, SNS 314 mesylate, GSK1070916 and TAK-901.
21. The method of claim 18, wherein step (c) comprises culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a

SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, (iv) an ALK5 inhibitor, and (v) an RSK inhibitor.

22. The method of claim 21, wherein the RSK inhibitor is RSK inhibitor II.

23. The method of claim 18, wherein step (c) comprises culturing the pancreatic endoderm/endocrine precursor cells in a medium supplemented with (i) a SMO inhibitor or a SHH signaling pathway antagonist, (ii) a BMP inhibitor, (iii) T3, T4, analogues thereof and mixtures thereof, (iv) an ALK5 inhibitor, and (v) an inhibitor of protein methyltransferase DOT1L.

24. The method of claim 23, wherein the inhibitor of protein methyltransferase DOT1L is EPZ-5676.

Figure 1

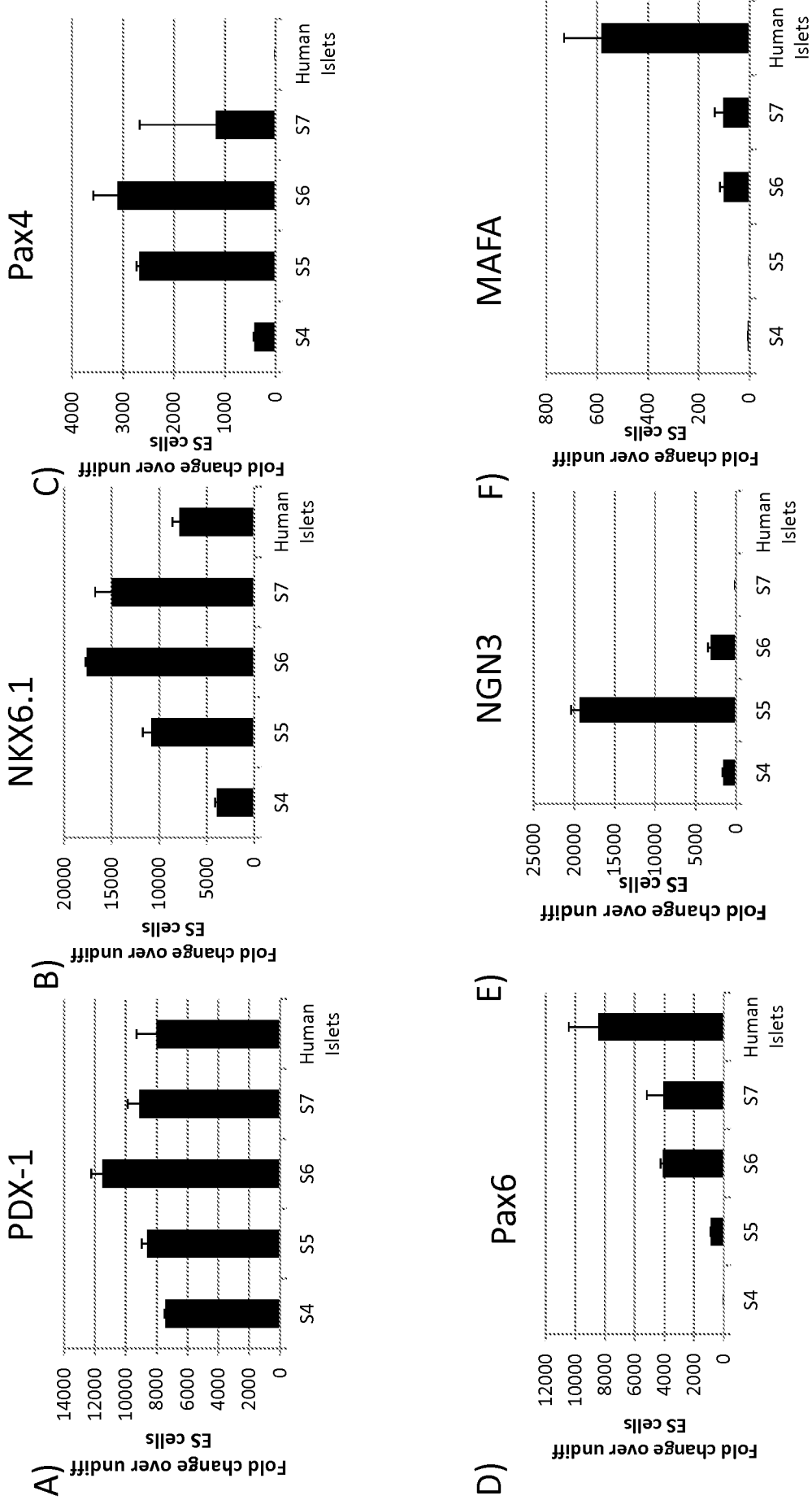


Figure 1

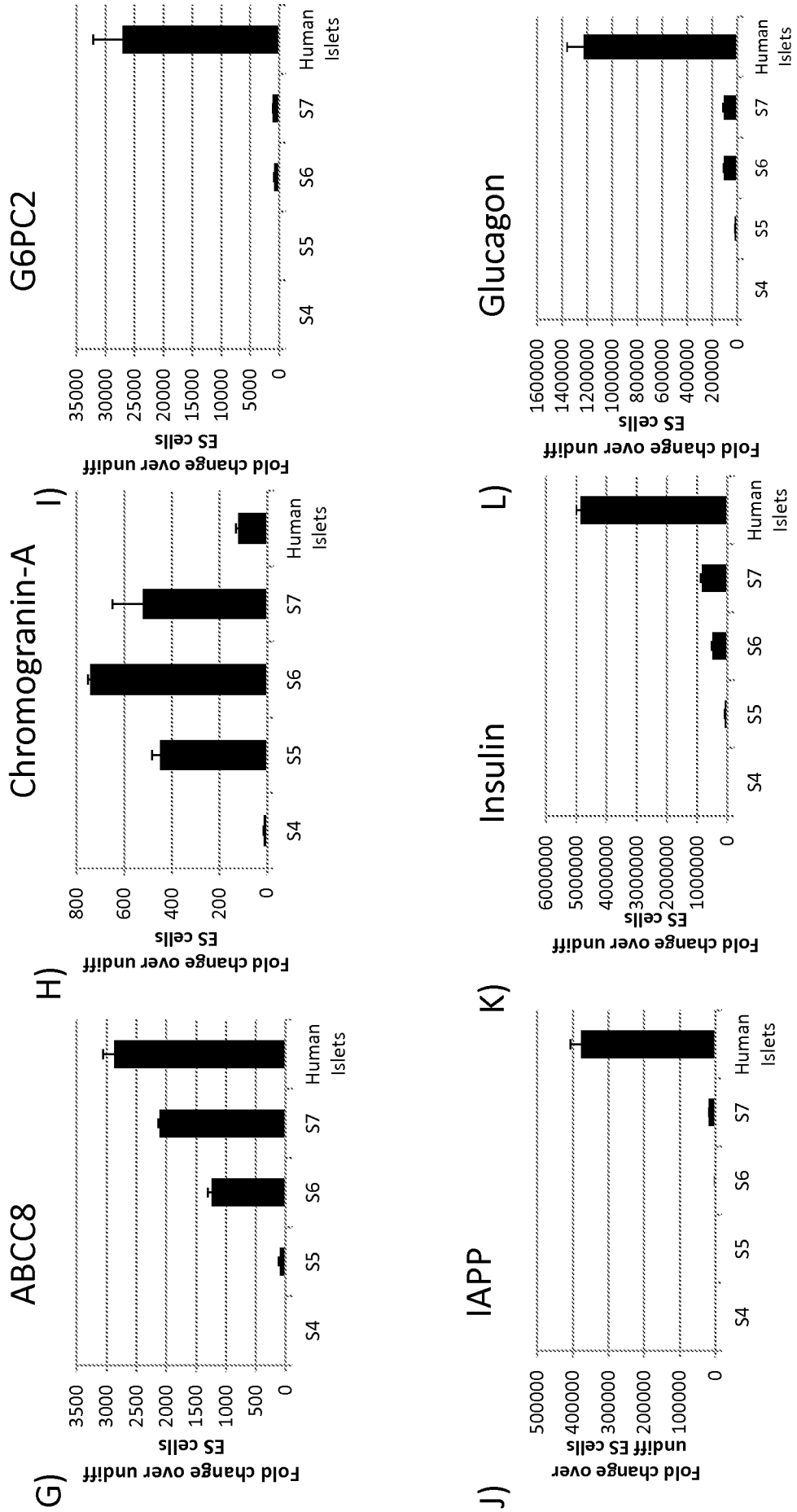


Figure 1

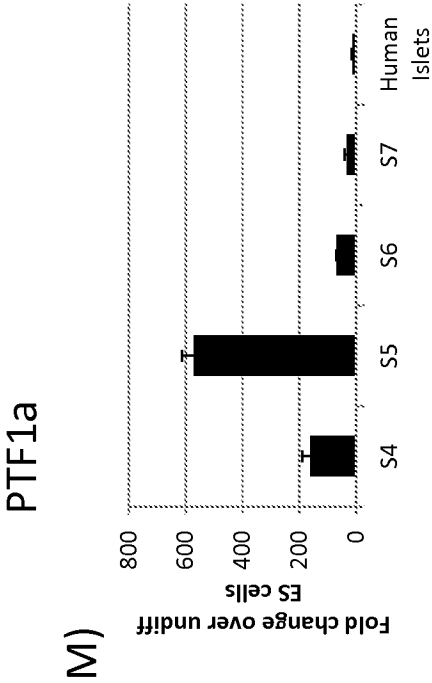


Figure 2

Stage 3

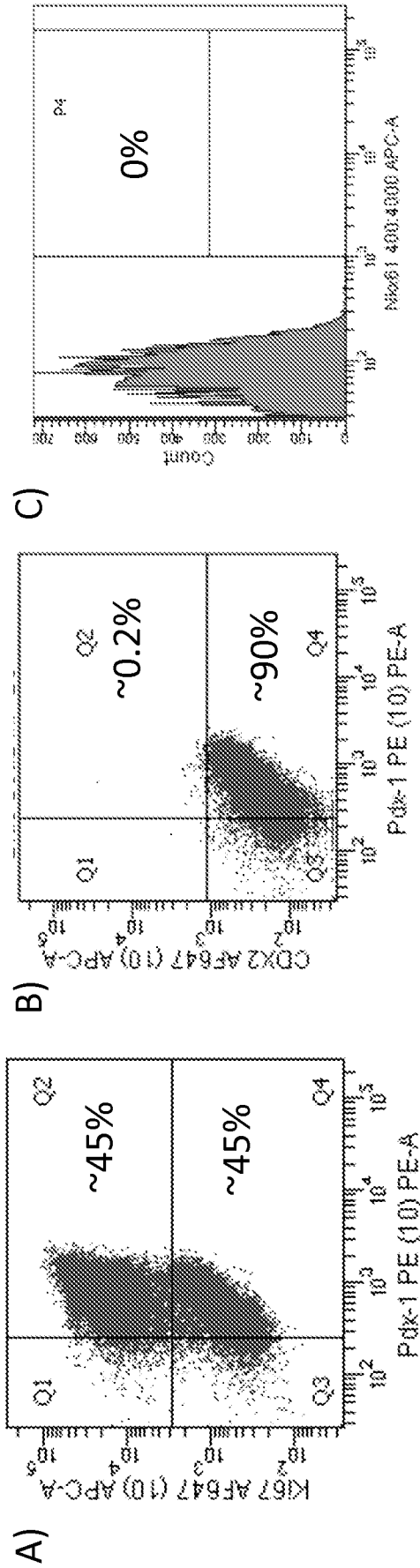


Figure 3

Stage 4

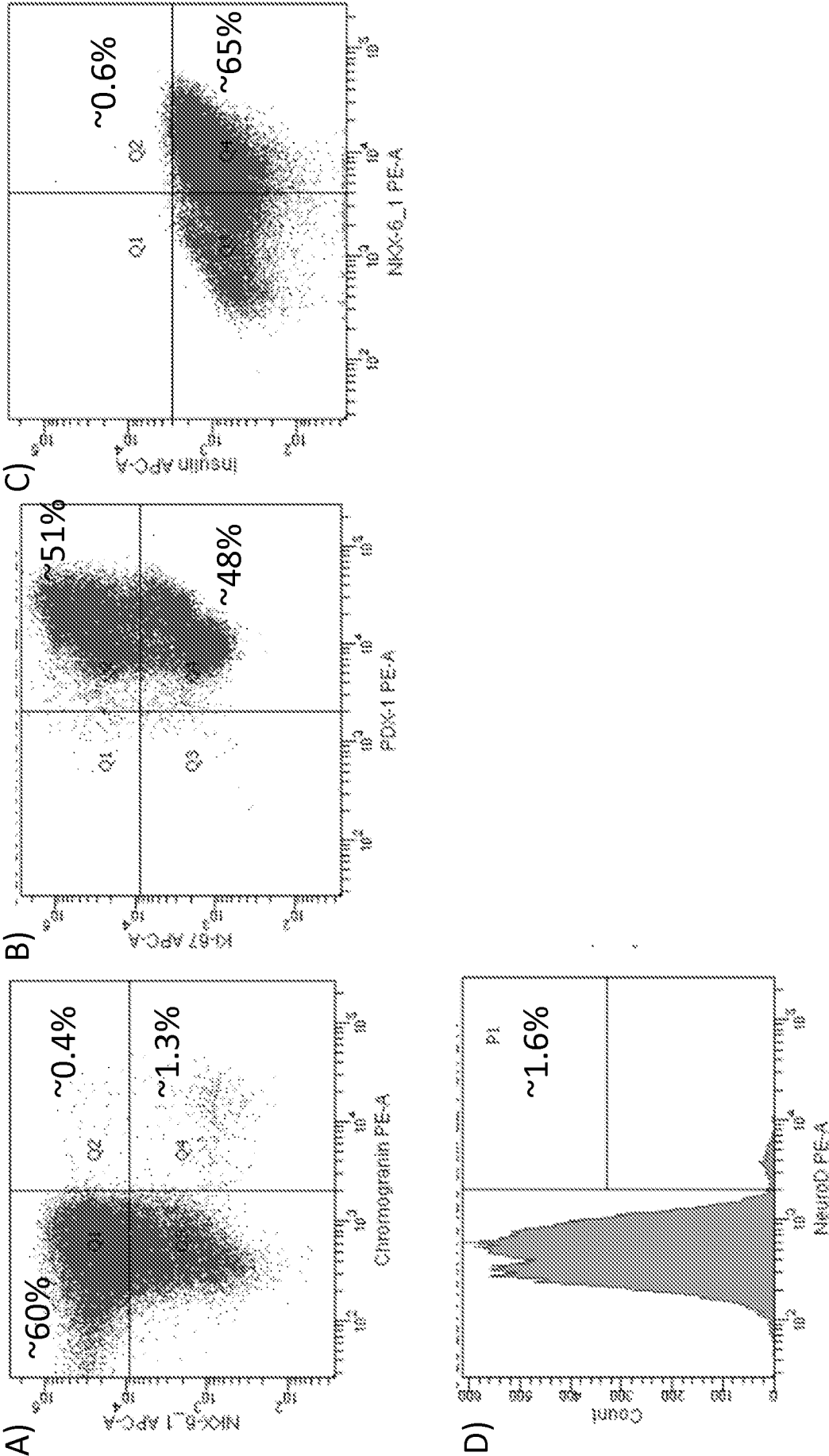


Figure 4

Stage 5

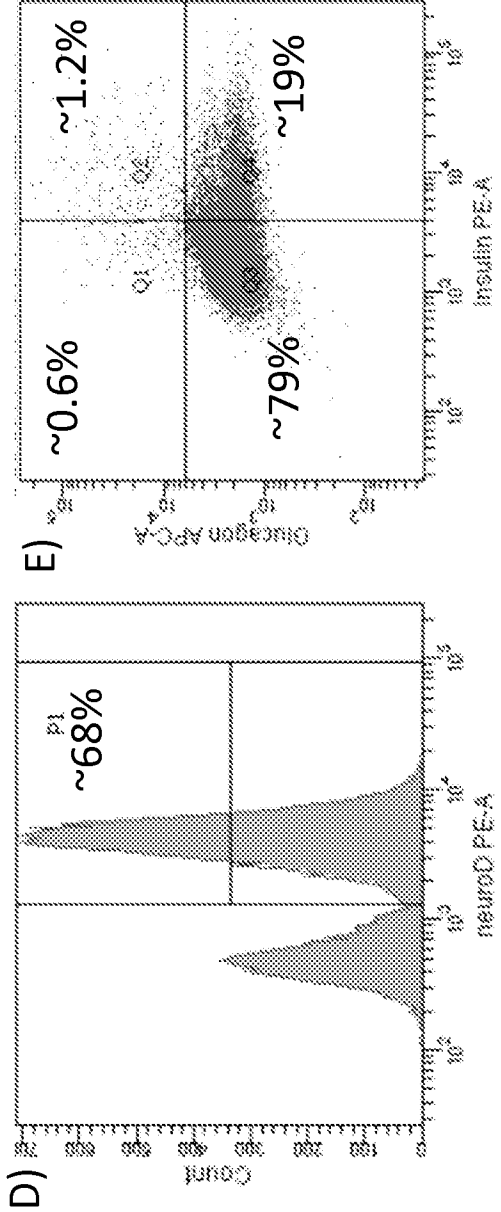
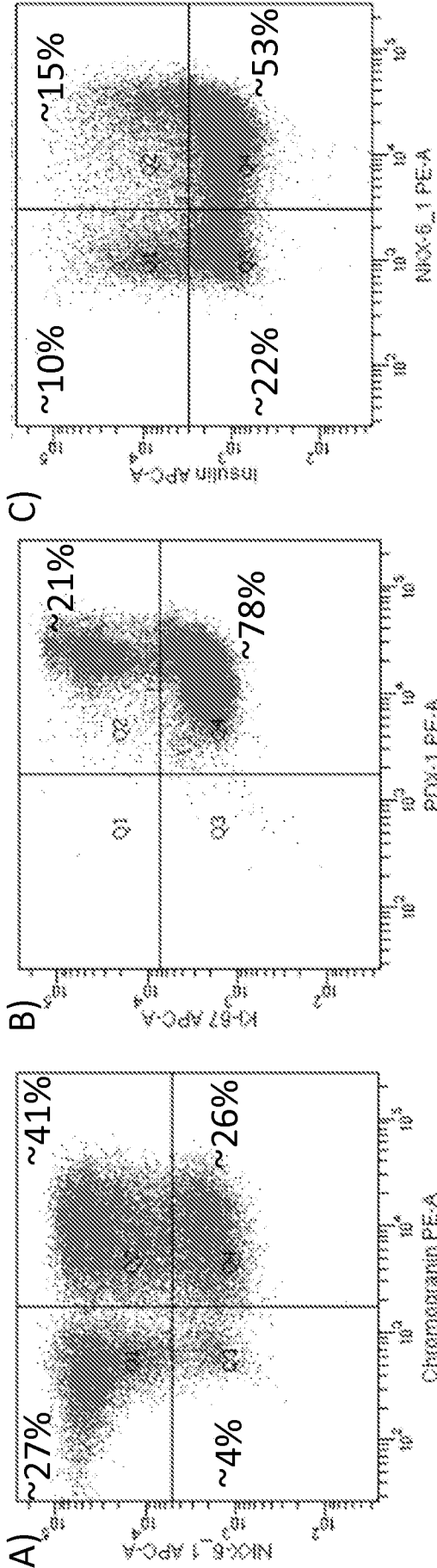


Figure 5

Stage 6

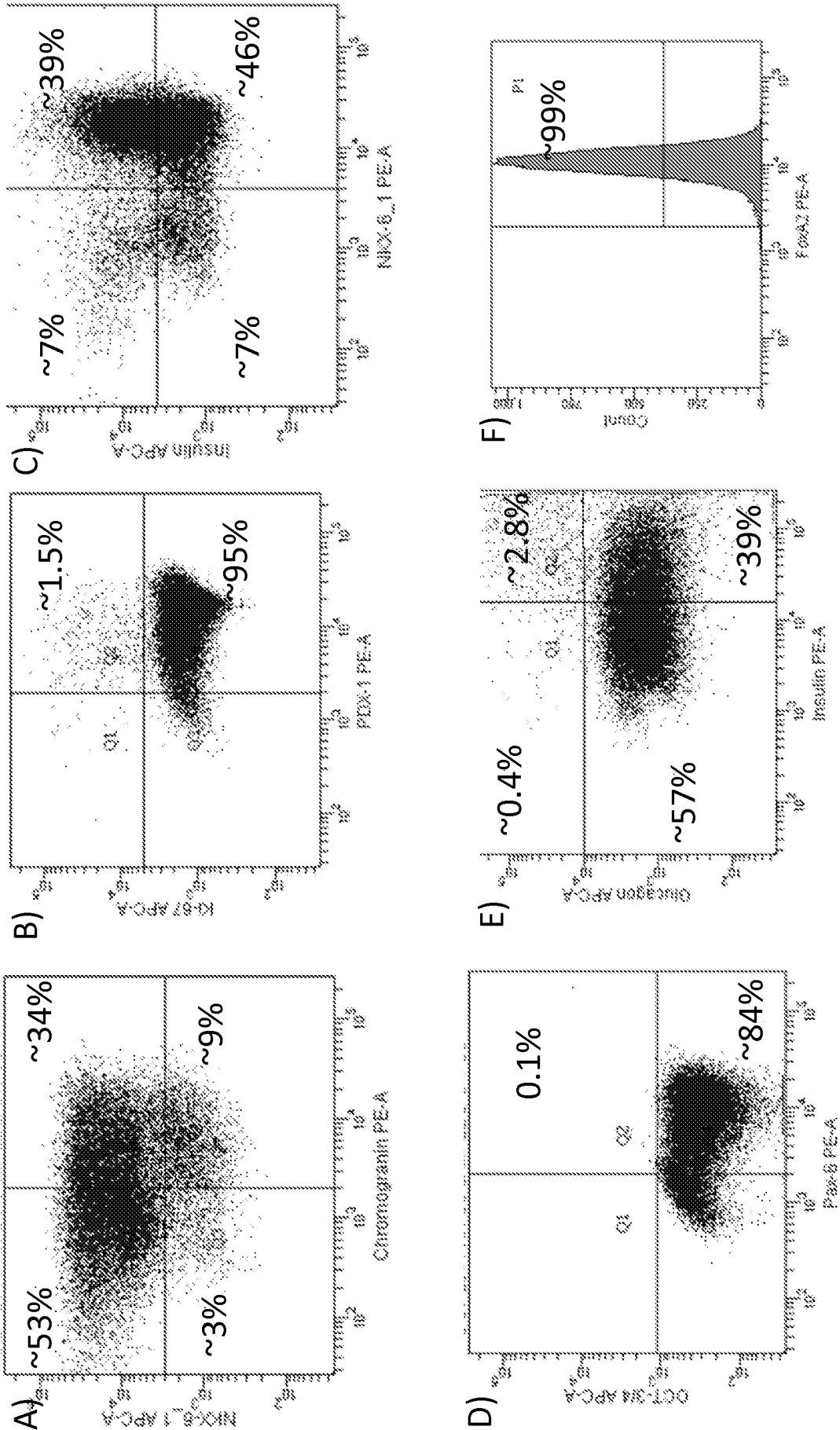


Figure 6

Stage 7

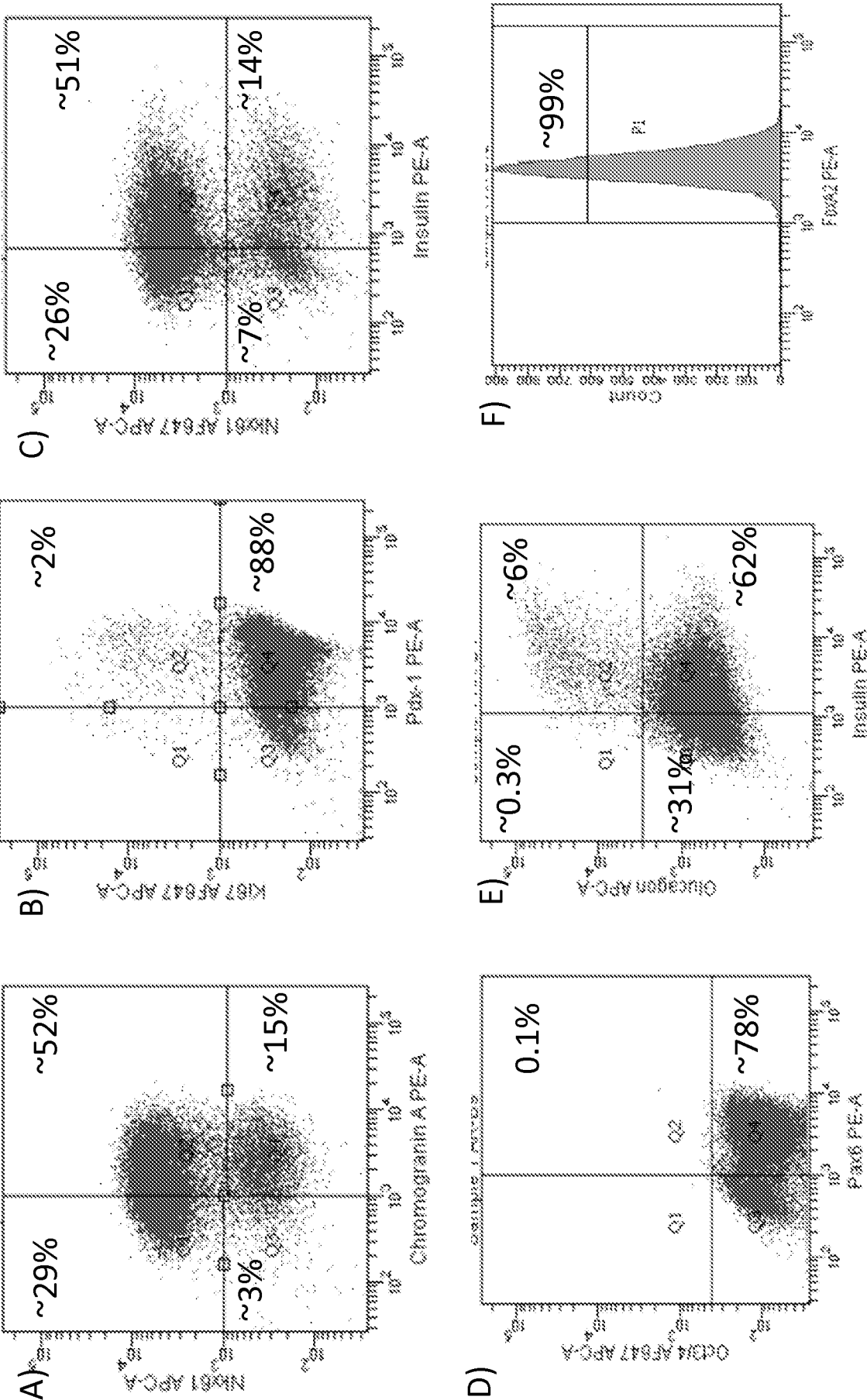


Figure 7

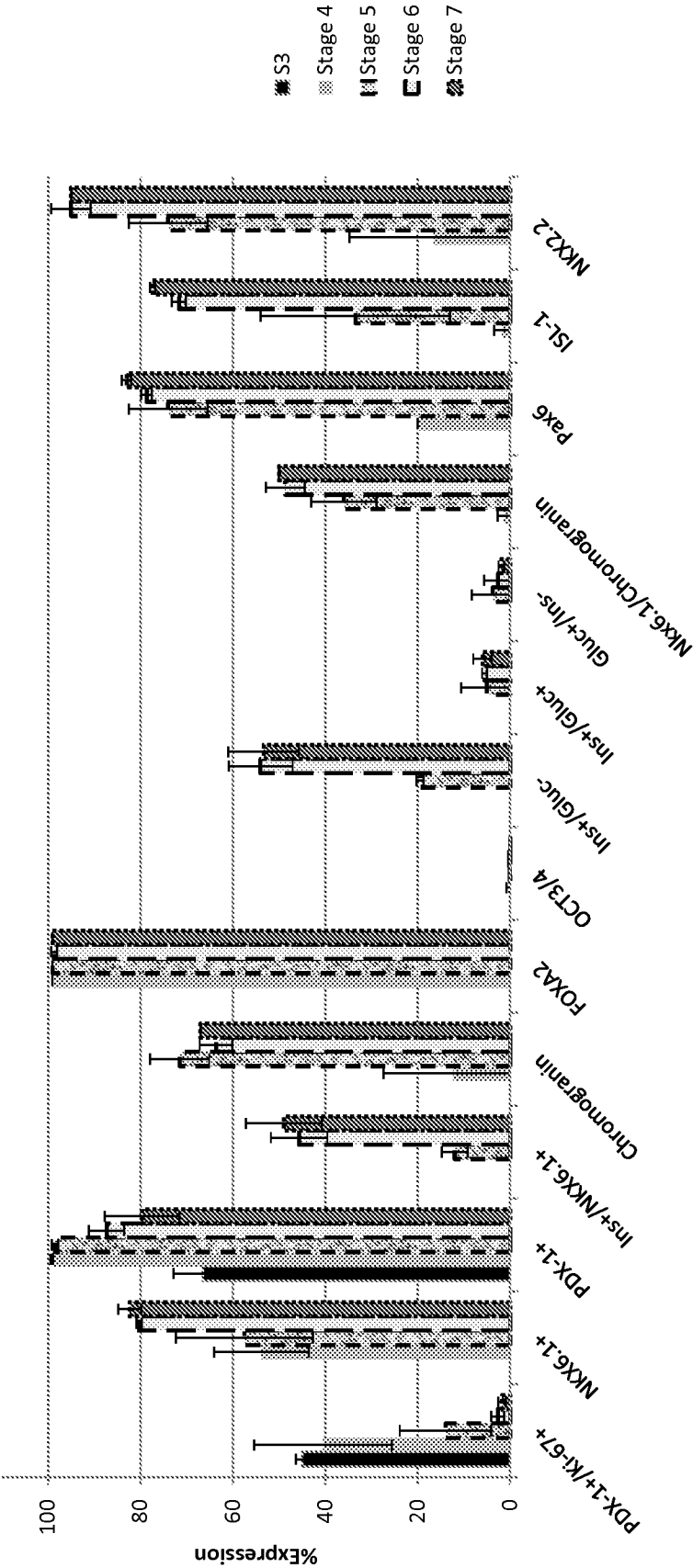
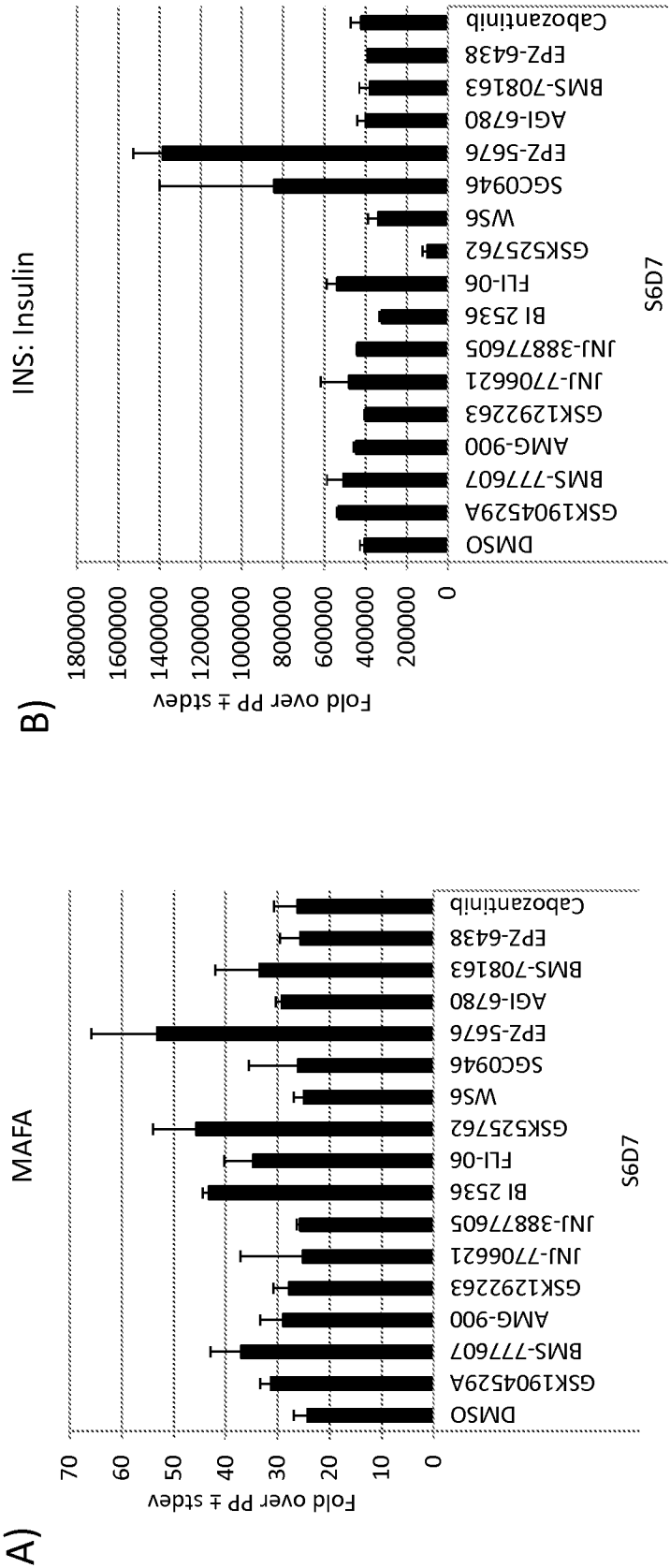


Figure 8



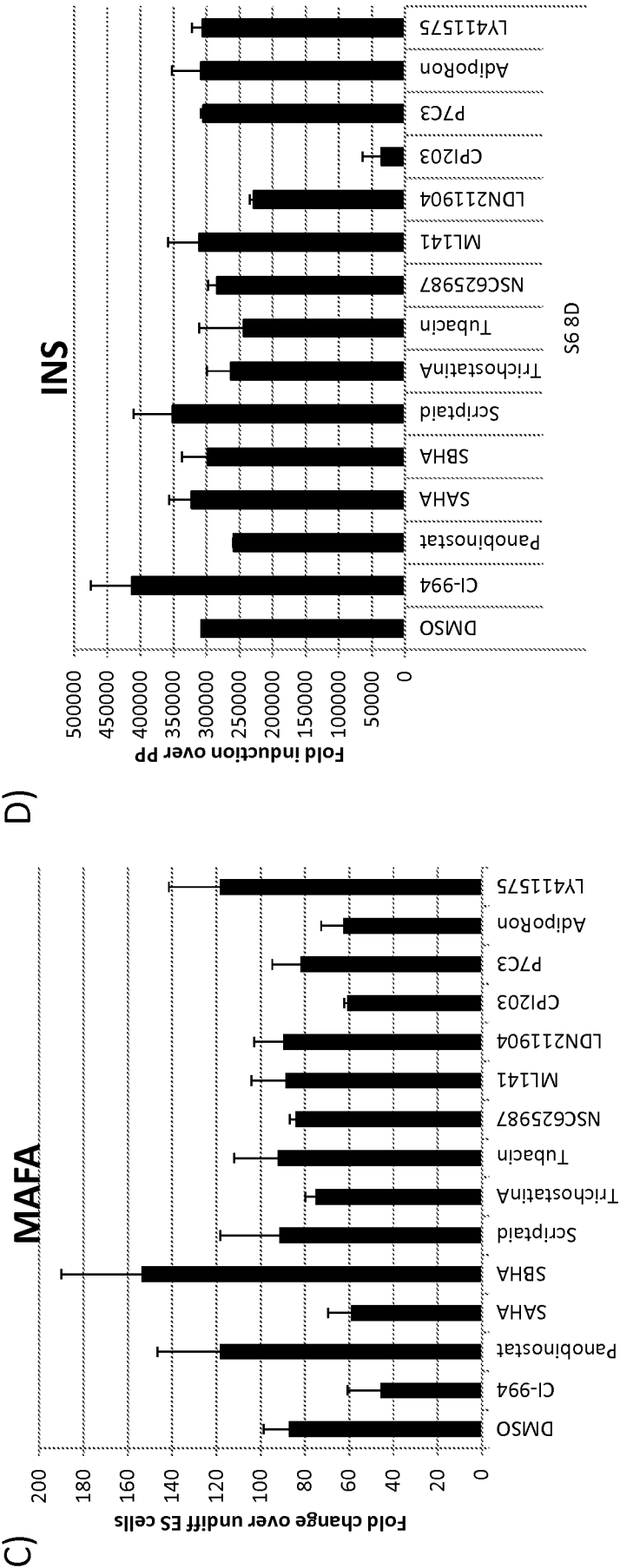


Figure 8

Figure 8

E)

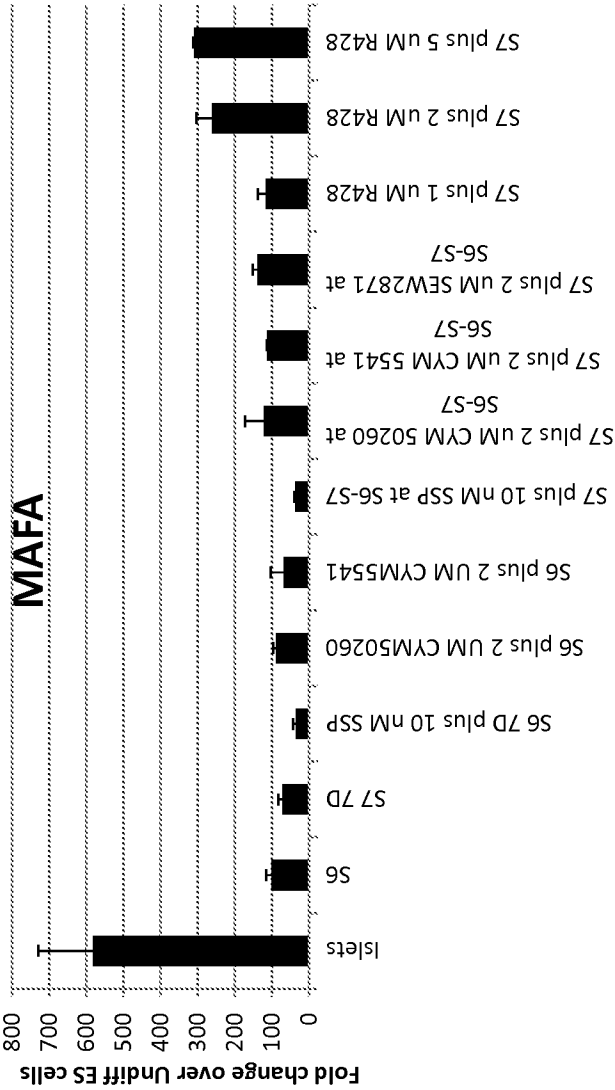


Figure 9

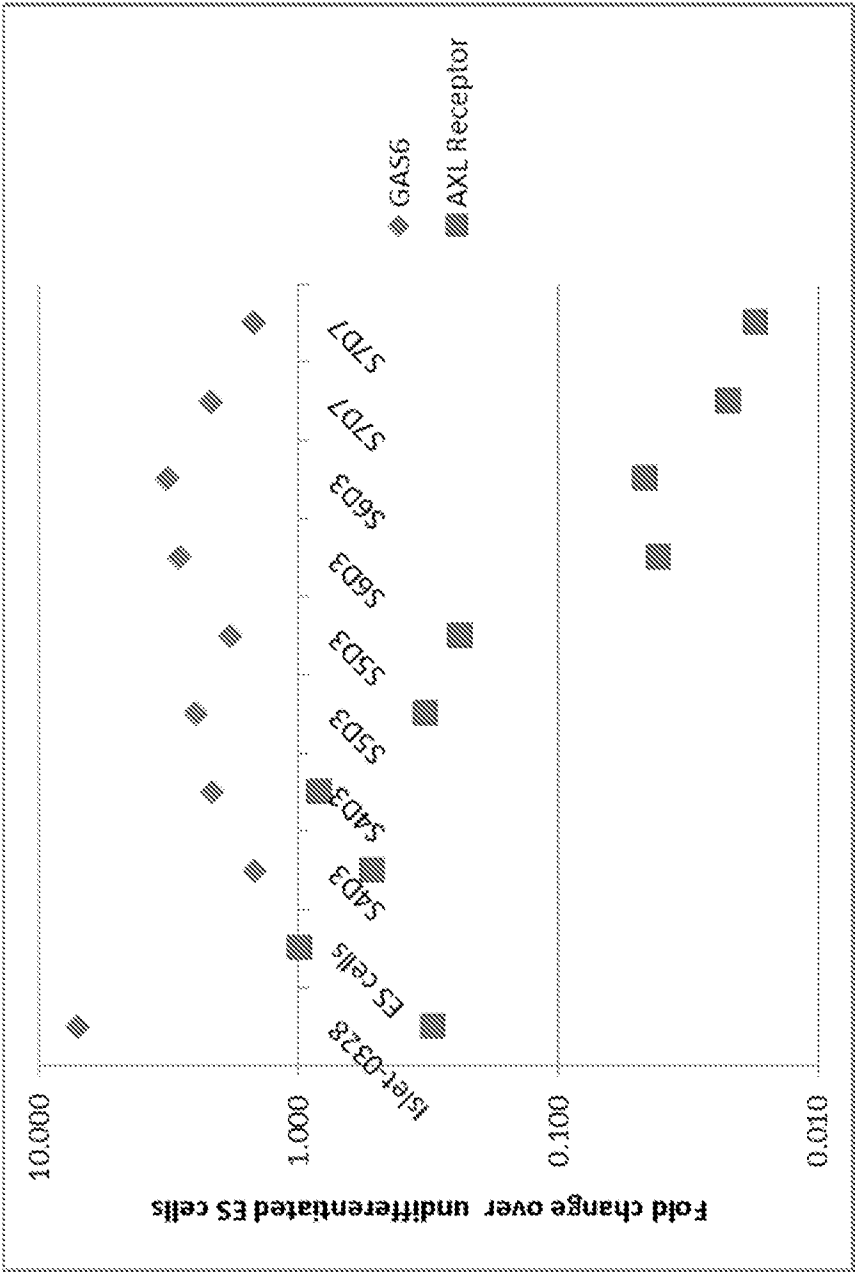


Figure 10

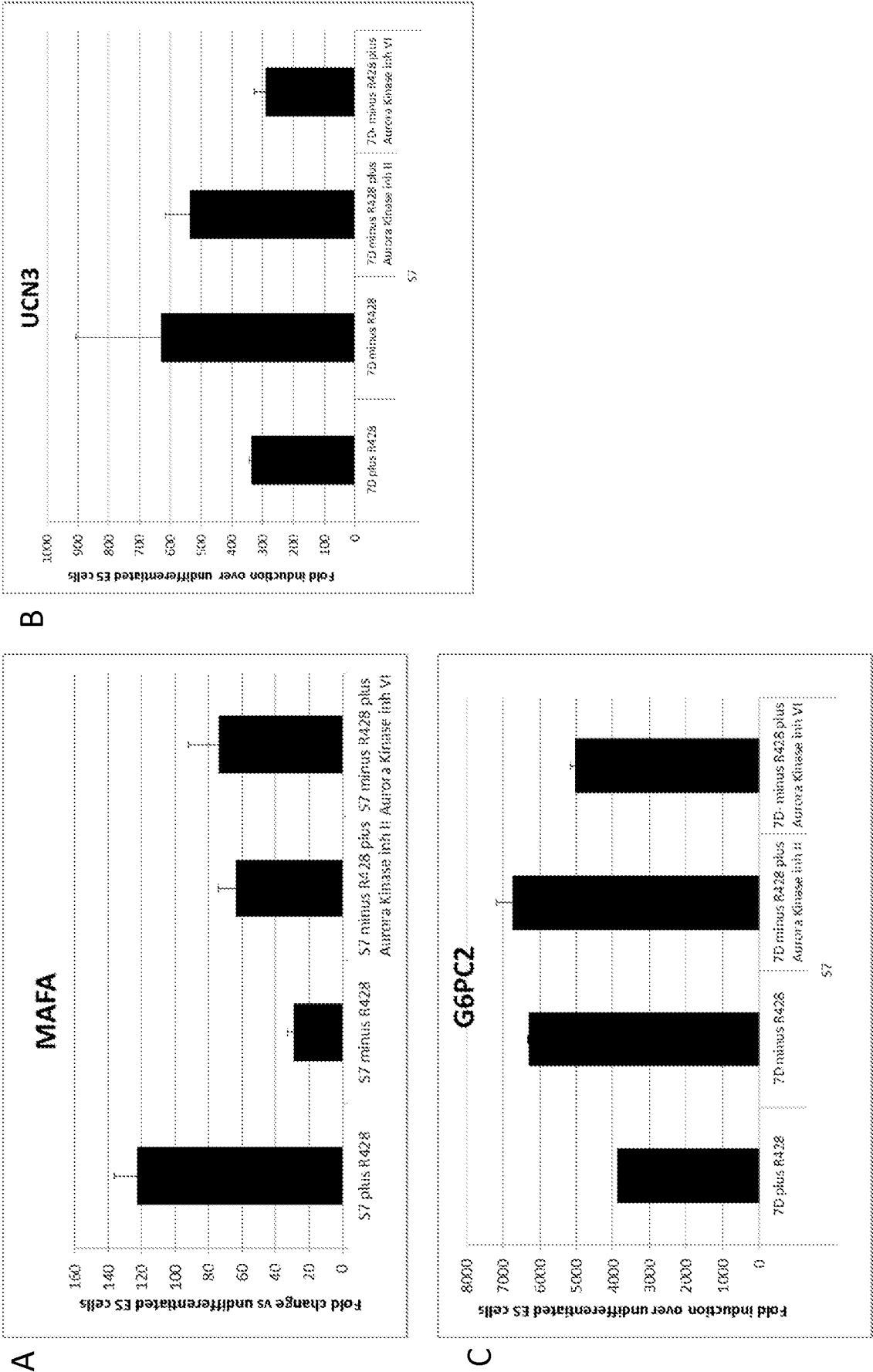


Figure 10D

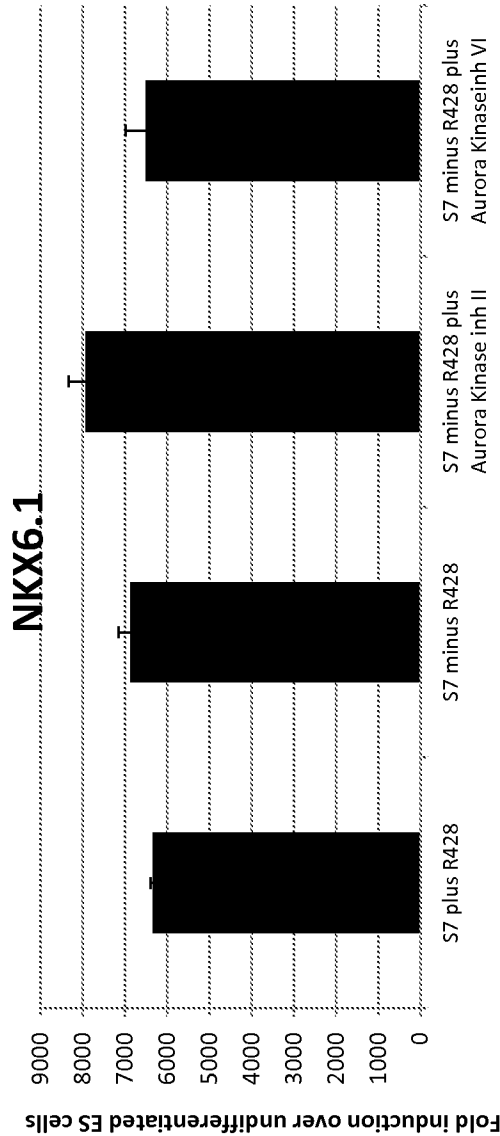


Figure 10E

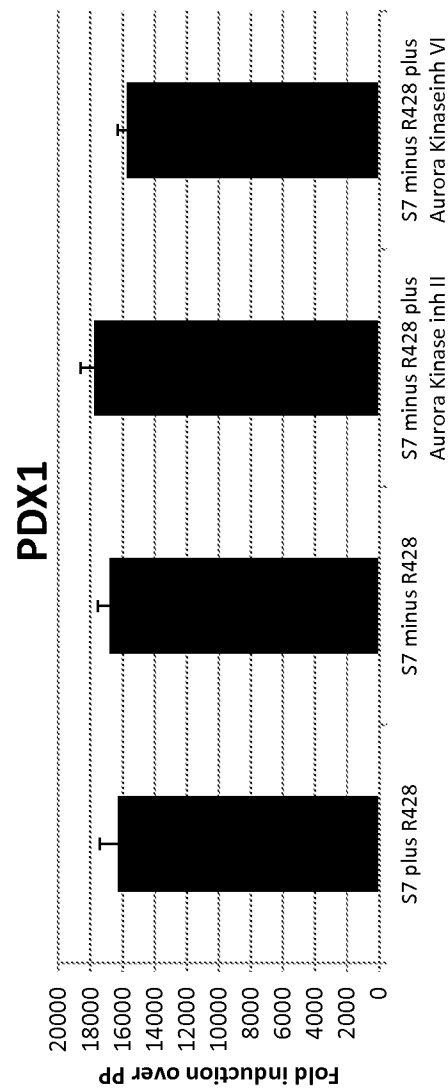


Figure 10F

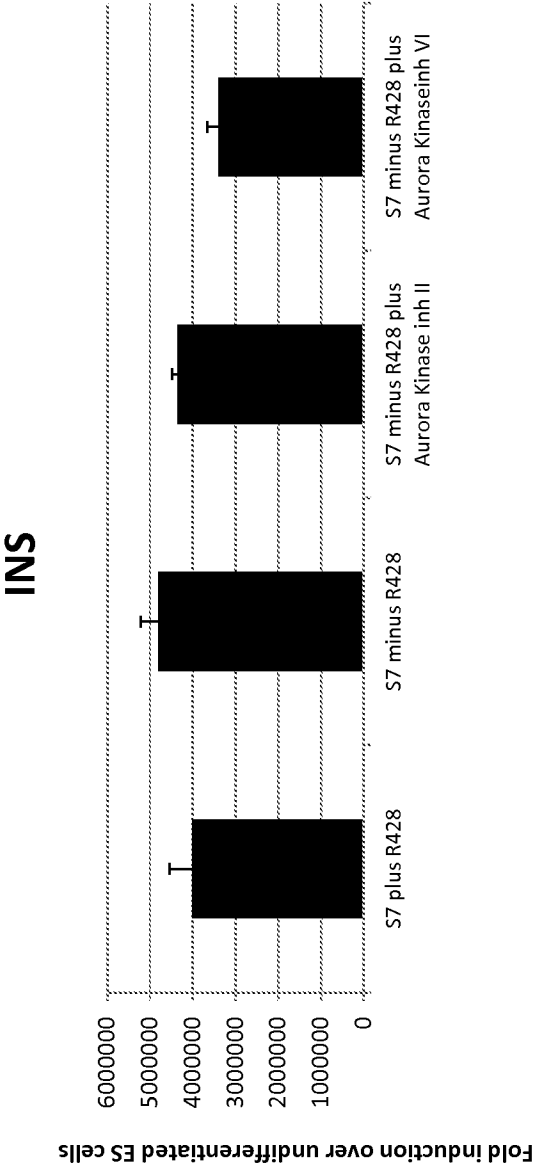


Figure 11A

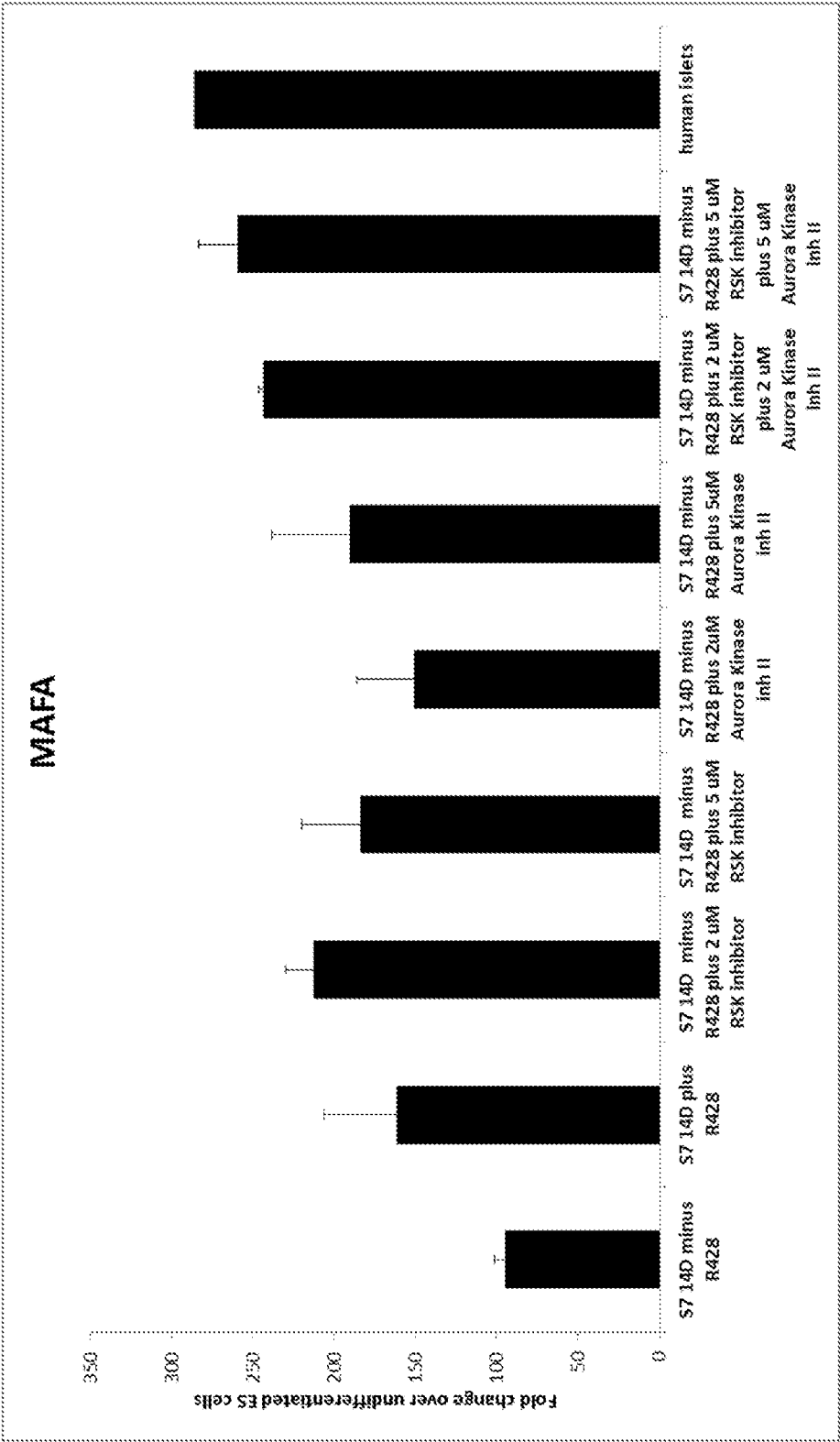
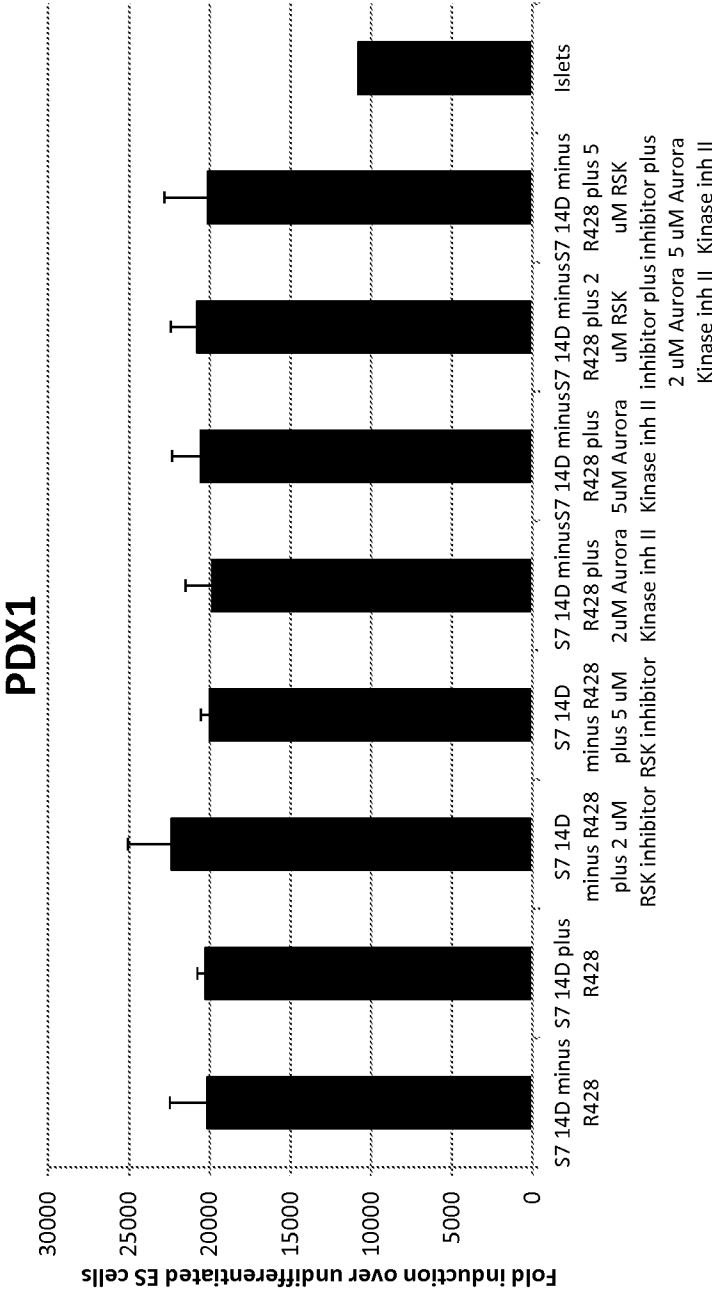


Figure 11B



[illegible]

Figure 11D

INS

