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MOTOR SPEED CONTROLLERS

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2 Sheets-Sheet 1

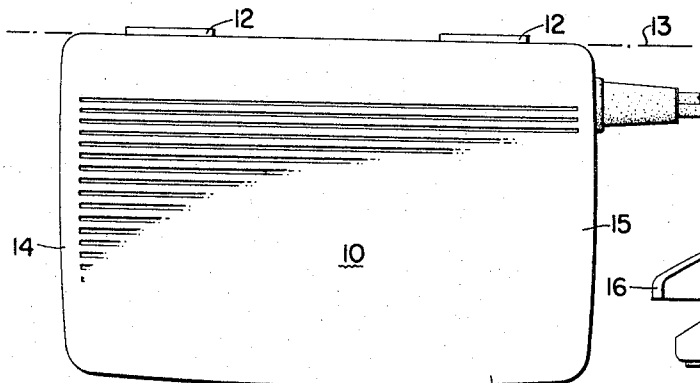


Fig. 1

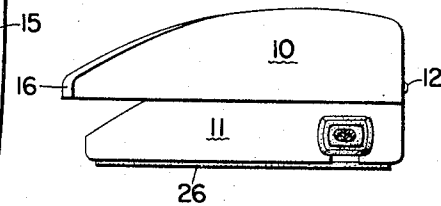


Fig. 2

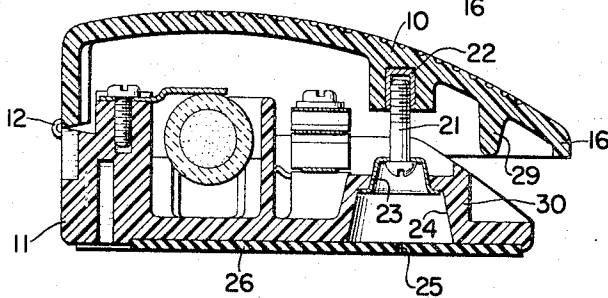


Fig. 5

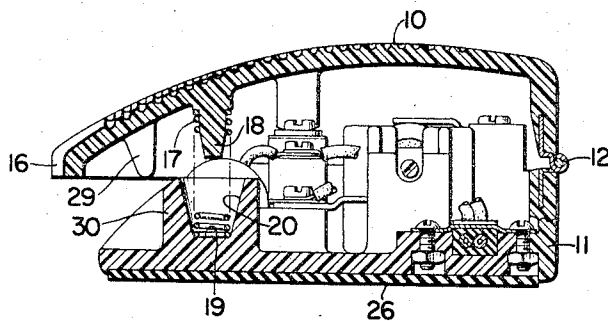


Fig. 6

WITNESS

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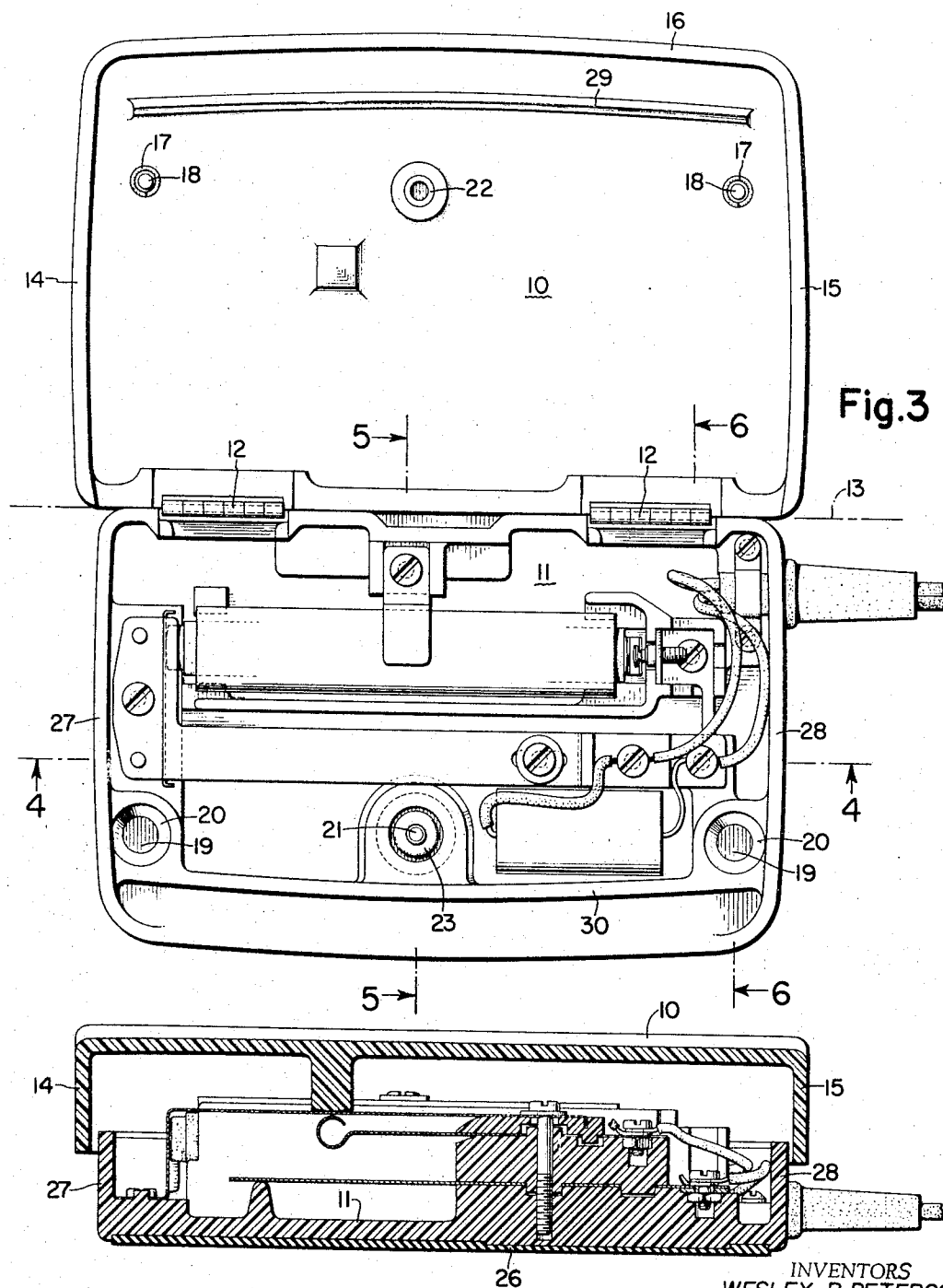


Fig. 3

Fig. 4

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## MOTOR SPEED CONTROLLERS

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1 Claim. (Cl. 74-560)

### ABSTRACT OF THE DISCLOSURE

A foot-operated motor speed controller has a generally rectangular box base and a cover which fits said base along one of the longer edges in abutting relation therewith but overhangs the base on all the other edges. Hinge means positioned along said abutting edges provide a hinge axis coincident therewith which permits the cover to be rotated about its long dimension through 180 degrees to fully expose the base. The cover is formed with an external top surface which is convexly curved downwardly away from the top of the hinged edge toward the front edge to provide the minimum vertical dimension along said front edge which also extends in the direction of the longer dimension. The cover forms the actuator for control components located in the base.

This invention relates to controllers for controlling the speed of small electric motors such as electric sewing machine motors.

These controllers are usually foot-operated devices actuated either by a small button or by a pivoted plate element approximating the width of the foot. In this prior art form due to the lack of a prominent actuator, they require the accurate placement of the foot which is somewhat distracting to the operator whose attention is more importantly demanded by the work at the needle.

It is an object of this invention, therefore, to provide a foot controller having a foot-operated actuator of a shape and size to be prominently available for foot contact over a maximum of the exposed area of the device.

Another object of this invention, is to provide a foot controller having a minimum vertical height along the front edge facing the operator to effect easy engagement of the actuator with the foot in the natural raised toe and pivoted heel position.

A further object of this invention, is to provide a foot controller in the form of a generally rectangular box base with a hinged actuating cover which overhangs and telescopes with the box and has its long dimension parallel to the hinge axis.

A still further object of this invention is to provide a foot controller with a prominently exposed actuator and having simple means and easy assembly for biasing and setting the actuator to an initially adjusted position.

The foregoing and other advantages will appear more fully hereinafter from a consideration of the detailed description which follows, taken with the accompanying drawings wherein one embodiment is illustrated by way of example. It is to be expressly understood, however, that the drawings are for illustration purposes only and are not to be construed as defining the limits of the present invention:

FIGS. 1 and 2 are top plan and side elevation views, respectively, of a controller made in accordance with the present invention.

FIG. 3 is an enlarged plan view of the controller of FIGS. 1 and 2 with the cover swung away to expose the component parts enclosed therein.

FIG. 4 is a longitudinal sectional view taken substan-

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tially on line 4-4 of FIG. 3 with the cover disposed in its normal operating position.

FIGS. 5 and 6 are transverse sectional views taken substantially on lines 5-5 and 6-6, respectively, of FIG. 3 with the cover disposed in its normal operating position.

Referring now to FIGS. 1 and 2, a controller made in accordance with the present invention has a casing comprising a hollow cover or foot pedal 10 pivotally connected along its rear edge to the rear edge of a hollow base 11 by a pair of spaced hinges 12, as shown in FIG. 3. Cover 10 and base 11 are made of a substantially rigid non-conducting material, such as a synthetic resin, and are preferably molded to provide various mounting surfaces, recesses and protuberances, required for installing various components and mechanism for translating movement of cover 10 about the axis 13 of the hinges 12 into resistance variations necessary for motor speed control.

These internal components and mechanism which form no part of the present invention are shown and described in a copending United States patent application Ser. No. 496,768, filed Oct. 18, 1965, now Patent No. 3,328,740, and to which reference may be had for a more complete understanding thereof.

It is sufficient for the purposes of this invention to note that the cover 10 is generally rectangular in plan and has its long dimension parallel to the hinge axis 13, which dimension is preferably at least one and one-half times the transverse dimension. The actual length along the hinge axis may be conveniently of the order of twice the width of a normal shoe. This aspect ratio provides convenience in handling and considerable latitude for positioning the foot in any one of several good operating positions. In a word, an actuator thus dimensioned is non-critical with respect to foot position.

It will further be noted that the cover is purposely made to have a prominently large exposed area and overhangs the base 11 on both sides 14 and 15, as well as along the front edge 16. The top surface is concavely curved downwardly toward the front edge 16 to provide a minimum vertical height along this front edge. This increases the probability that the foot, in probing by touch for the controller, will normally contact the cover, which is desirable for quick positioning.

As shown best in FIG. 6, springs 17 are pressed over raised bosses 18 on the inner surface of the cover 10. The spring dimensions are such that the springs 17 hold themselves in place by helical contraction around the bosses 18 and are thus self-retaining. As the cover is closed by pivoting about the hinge axis 13, the springs 17 are guided to their flat seats 19 by the sides of conical recesses 20 formed in the base 11.

The springs 17 provide a biasing force to return the cover 10 to its initial unoperated position when the operator's foot is removed from the cover. This initial position of the cover 10 may be adjusted and fixed by a screw fastener 21 of the self-locking type threadedly engaging an insert 22 in cover 10 and having a head engaged by a dished washer 23 movably disposed in a recessed opening 24 in the base 11, as seen best in FIG. 5. The screw fastener 21 may be reached for adjustment by a screwdriver through a slit 25 made in a resilient friction pad 26 applied to the bottom surface of the base 11. It will be noted that the screw-fastener 21 is retained in a captive condition within the recess 24 even though unthreaded from the insert 22. However, a preferable form of this device may omit the slit 25 in order to purposely provide a tamper proof structure. In this case the adjustment of the screw fastener 21 is made at the factory prior to affixing the imperforate pad 26 to the base 11, the pad 26 thus also serving to prevent subsequent tampering with the factory adjustment.

As the cover 10 is pressed downwardly against the bias of springs 17, the overhanging sides 14 and 15 of the cover telescope with the corresponding sides 27 and 28 of the base 11. A rib 29 formed on the inner surface of cover 10 also telescopes with a rib 30 formed on the base 11. These telescoping parts provide safety against inadvertent human access to the interior of the controller which contains live electrical elements and, at the same time, these parts provide sufficient access for ventilating air to flow for dissipating the heat generated in the resistance element.

Bottoming of the cover occurs when the rib 29 contacts the base 11.

From the above, it will be perceived that there is provided according to this invention, a foot controller having a prominently exposed actuator in the form of a hinged telescoping cover for quick and easy engagement by the foot with simple but effective means for biasing and adjusting said cover to an initial unoperated position.

Having thus described the nature of this invention, what is claimed herein is:

An operator-actuated speed controller for electric motors comprising; a molded base of generally rectangular shape in plan view, a molded cover for said base also of generally rectangular shape in plan view, said base

and cover each having one of its respective edges positioned in mutually abutting relation along a single straight line extending in the direction of the longer dimension, hinge means secured to said base and cover and defining a hinge axis coincident with said line, said cover having its other edges overlapping the other respective edges of the base in plan to provide a large exposed cover area relative to the base, said cover having a top external surface which, beginning at the top of the hinged edge, is curved convexly downwardly away from said edge toward the opposite edge to establish the minimum vertical height of the controller along said opposite edge, means biasing the cover to a raised position and means opposing the biasing means and adjustable from the exterior of the controller to establish an initial rest position for the cover.

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