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(54) **MOUNTING STRUCTURE OF EXHAUST PIPE SYSTEM IN VEHICLE**

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(57) **ABSTRACT**

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A mounting structure of an exhaust pipe system in a vehicle capable of making a magnitude of a moment acting on the exhaust pipe system as small as possible by means of a simple constitution. In a mounting structure of an exhaust pipe system in a vehicle the exhaust pipe system is connected to an engine loaded onto the vehicle and for guiding exhaust gas discharged from the engine to the ambient air, on a vehicle body frame constituting the vehicle, wherein the exhaust pipe system is constituted so as to be connected to the vehicle body frame in a position substantially upwardly from a position G of the center of gravity of the exhaust pipe system.

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(52) **U.S. Cl.** ..... **180/309; 180/89.2; 248/62**

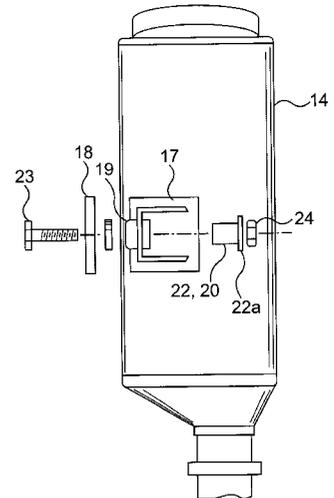
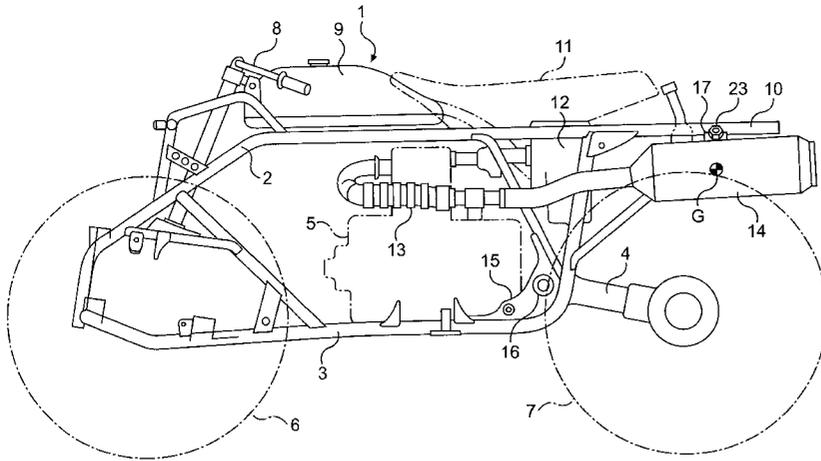
(58) **Field of Search** ..... 180/309, 296, 180/225, 89.2; 248/62

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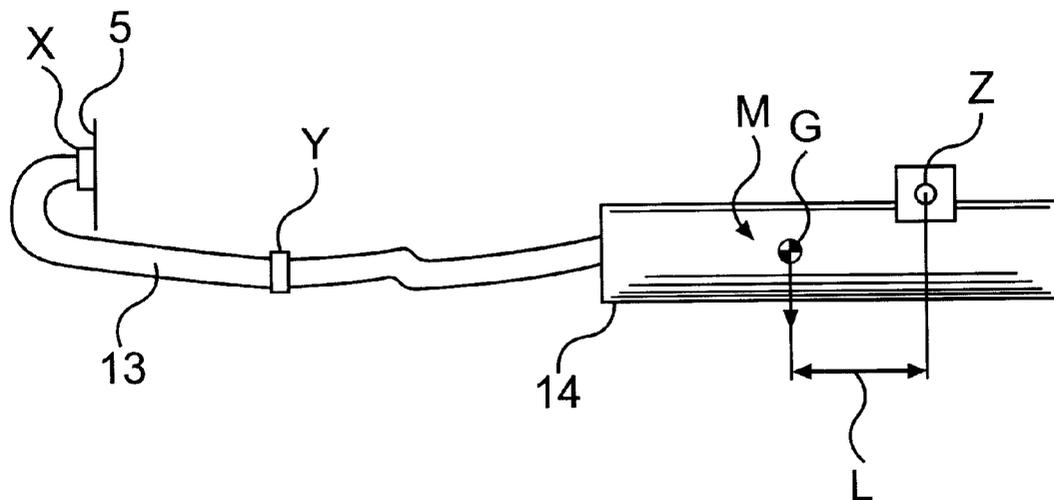
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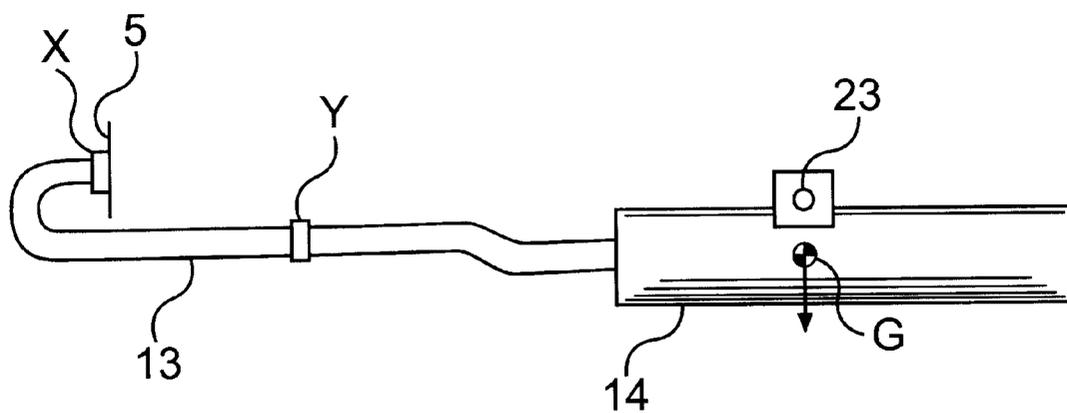
**6 Claims, 3 Drawing Sheets**



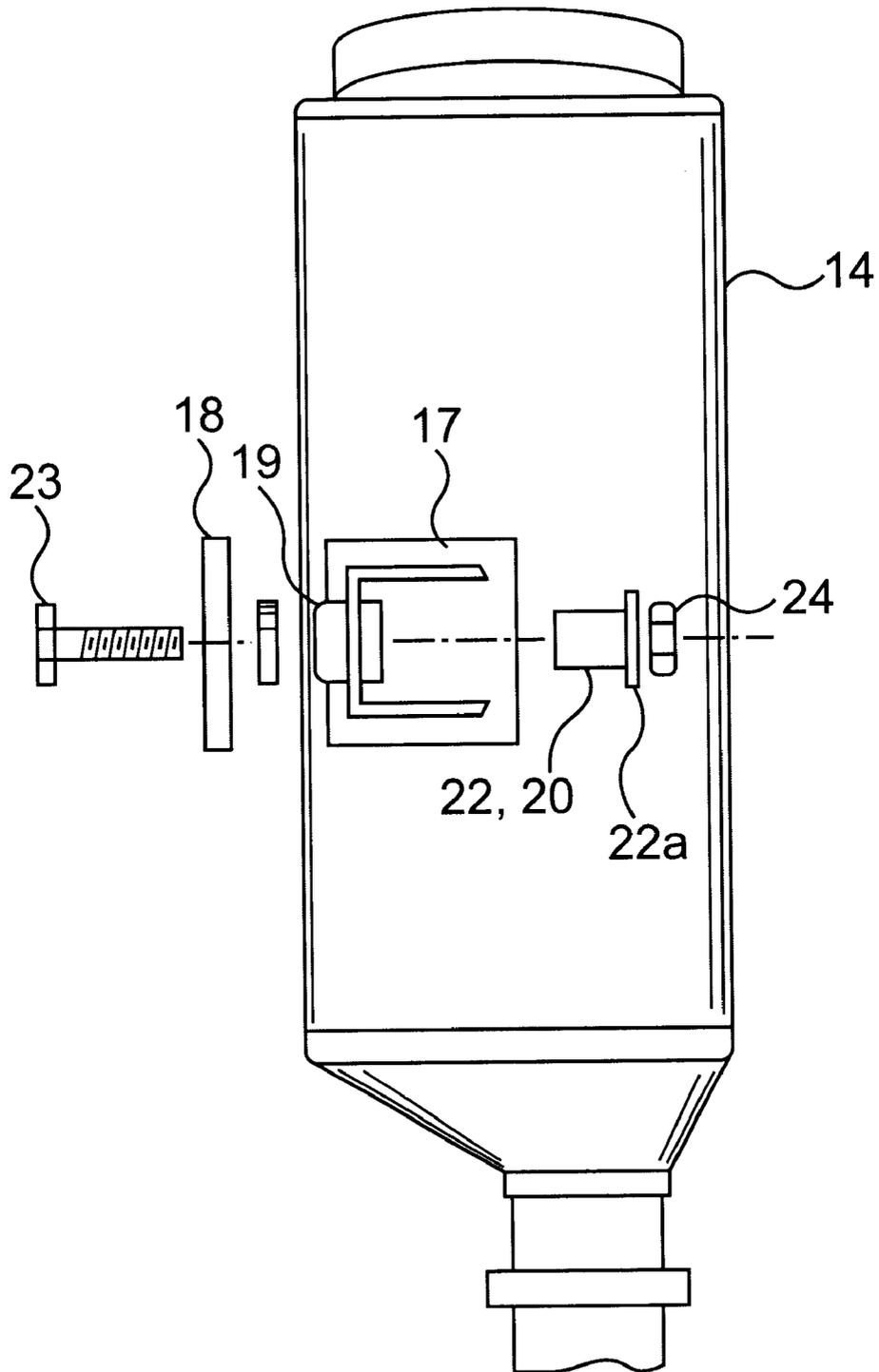




**FIG. 2**  
**PRIOR ART**



**FIG. 3**



**FIG. 4**

## MOUNTING STRUCTURE OF EXHAUST PIPE SYSTEM IN VEHICLE

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates to a mounting structure of an exhaust pipe system for a vehicle.

#### 2. Description of Background Art

Conventionally, for example, in a vehicle such as a saddle-type vehicle, as disclosed in Japanese Examined Utility Model Publication H1-33778, the vehicle is provided with an engine loaded onto a vehicle body frame and an exhaust pipe system for emitting exhaust gas discharged from the engine to the atmosphere. The exhaust pipe system extends rearwardly along a side portion of a vehicle body from the engine, and is suspended to a rearward side portion of the vehicle body frame.

A problem exists with the mounting structure of a conventional exhaust pipe system in that a moment is generated around a suspended position of the exhaust pipe system due to vibration or the like which occurs during the operation of the vehicle.

When a moment like this is generated, in particular, since a muffler constituting the exhaust system is a heavy article, a large load operates on a connecting portion of the exhaust pipe system with an engine.

Thus, in the prior art described above, in order to decrease the load operating on the connecting portion, such a measure is taken such that a shock absorbing body formed out of an elastic material, such as rubber, is mounted on the connecting portion described above.

However, in such a method as coping with the problem described above, not only the shock absorbing body stated above, but also various components are necessitated for mounting the shock absorbing body. Thereby, the number of parts of the exhaust pipe system are increased, so that weight of the vehicle is increased or a sharp rise in cost occurs.

### SUMMARY AND OBJECTS OF THE INVENTION

The present invention overcomes the above conventional problems. It is an object of the invention is to provide a mounting structure of an exhaust pipe system in a vehicle that is capable of making the magnitude of a moment operating on the exhaust system as small as possible by means of a simple constitution.

To achieve the object described above, in a first aspect of the invention, a mounting structure for an exhaust pipe system in a vehicle, in which the exhaust pipe system is connected to an engine loaded onto the vehicle and for guiding exhaust gas discharged from the engine to outside air is mounted on a vehicle body frame constituting the vehicle. The exhaust pipe system is connected to the vehicle body frame in a position substantially upwardly from a center of gravity of the exhaust pipe system.

In a second aspect of the invention, a mounting structure of an exhaust pipe system in a vehicle according to the first aspect includes the exhaust pipe system having an exhaust pipe connected to the engine and a muffler integrally formed with the exhaust pipe. The exhaust pipe system is connected to the vehicle body frame in the position substantially upwardly from the center of gravity of the exhaust pipe system including the exhaust pipe and the muffler.

In a third aspect of the invention, a mounting structure of an exhaust pipe system in a vehicle according the first aspect

includes the exhaust pipe system having an exhaust pipe connected to the engine and a muffler connected to the exhaust pipe, and the muffler is connected to the vehicle body frame in the position substantially upwardly from the center of gravity of the muffler.

In a fourth aspect of the invention, a mounting structure of an exhaust pipe system in a vehicle according to the first to third aspects includes the exhaust pipe system connected to the vehicle body frame, in such a manner that a bracket is provided at a position mounted with the exhaust pipe system on the vehicle body frame. A stay is provided on the vehicle body frame that is connected and opposed to the bracket from a side portion of the vehicle body frame. The bracket is connected with the stay via a shock absorbing member. The shock absorbing member includes a shock absorbing disk interposed between the bracket and the stay, and a shock absorbing cylinder inserted through the bracket to be brought into contact with the shock absorbing disk. The shock absorbing cylinder is provided with an annular outward flange to be brought into contact with the bracket in a side opposed to the stay. The stay and the bracket are jointly fastened by means of a fastening member provided by projecting through the shock absorbing disk and shock absorbing cylinder.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become more fully understood from the detailed description given hereinbelow and the accompanying drawings which are given by way of illustration only, and thus are not limitative of the present invention, and wherein:

FIG. 1 shows a schematic side elevational view illustrating a saddle-type vehicle of an embodiment of the present invention;

FIG. 2 shows a schematic side elevational view illustrating a generating state of a load when vibrating in a mounting structure of a conventional exhaust pipe system;

FIG. 3 shows a schematic side elevational view illustrating a generating state of a load when vibrating in an embodiment of the present invention; and

FIG. 4 shows an exploded plan view for explaining a suspension structure of a muffler in illustrating an embodiment of the present invention.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinafter, an embodiment of the present invention will be described with reference to the drawings. In FIG. 1, a saddle-type vehicle 1 is a vehicle applied to the present embodiment.

The saddle-type vehicle 1 is provided with a pair of left and right main pipes 2 constituting an upper portion of a vehicle body portion. A pair of left and right under pipes 3 arranged along downwardly from the main pipes 2 and connected to the main pipes 2 in a forward side. A rear fork 4 is vertically and rockably mounted on the under pipes 3 on a rearward side thereof. An engine 5 is arranged at a spatial portion formed by the main pipes 2 and the under pipes 3. Further, fixed to the under pipe 3, a pair of left and right front

wheels **6** are vertically and movably mounted on left and right front portions of the main pipes **2** and the under pipes **3**. A pair of rear wheels **7** are mounted on left and right sides of the rear fork **4**.

Further, a steering handlebar **8** provides for the steering of the front wheels **6** at a front portion of the main pipes **2**. A fuel tank **9** is provided rearwardly of the steering handlebar **8**.

In addition, a seat **11** is supported by means of seat pipes **10** extending and being provided towards the rearward of the main pipes **2** to the rear of the fuel tank **9**. An air cleaner **12** is provided for cleaning up combustion air supplied to the engine **5** downward of the seat **11**.

Further, an exhausted pipe system is provided for emitting combustion gas to outside air, and for restraining exhaust noise from the engine **5**. The exhausted pipe system includes an exhaust pipe **13** connected to the engine **5** and a muffler **14** continuously provided at the end portion downstream of the exhaust pipe **13**.

On the other hand, the rear fork **4** is provided vertically and rockably supported by means of a bearing **16** mounted on a pivot plate **15** at a rear portion of the under pipes **3**.

Further, in the present embodiment, the muffler **14** is connected in the tip portion thereof at a rear end portion of the exhaust pipe **13** via a coupling member **30**.

Further, the muffler **14** is provided with a bracket **17** in a position upwardly from a position G of the center of gravity thereof. A stay **18** (refer to FIG. 4) is provided in a rearward side portion of the seat pipe **10**, as the bracket **17** is connected to the stay **18**, so that the muffler **14** is suspended from the seat pipe **10**.

In describing in further detail, the bracket **17**, as illustrated in FIG. 4, is formed substantially in a shape of U and, as described above, is integrally mounted on the muffler **14** in a position upwardly from the position G of the center of gravity thereof by means of welding or the like.

Further, a collar **19** is integrally mounted on the bracket **17** along a direction that is across at right angle with an axial direction of the muffler **14**, the collar **19** is mounted with a shock absorbing member **20** interposed between the stay **18** and the bracket **17**.

The shock absorbing member **20** includes an annular shock absorbing disk **21** having an outer diameter larger than an outer diameter of the collar **19** and interposed between the collar **19** and the stay **18**, and a shock absorbing cylinder **22** which is inserted through the collar **19** and is brought into contact with the shock absorbing disk **21**. The shock absorbing cylinder **22** is provided with an annular outward flange portion **22a** placed in contact with the collar **19** on the side opposed to the stay **18**.

Further, the shock absorbing disk **21** is arranged between the stay **18** and the collar **19**, the shock absorbing cylinder **22** is inserted into the collar **19**, the outward flange **22a** of the shock absorbing cylinder **22** is brought into contact with the end face of the collar **19**, a fastening member composed of a bolt **23** and a nut **24** is pierced through the stay **18**, the shock absorbing disk **21**, and shock absorbing cylinder **22**, so that the muffler **14** is connected to the seat pipe **10** by jointly fastening the elements.

In the exhaust pipe system mounted in this manner, in association with the operation of the saddle-type vehicle **1**, vibration is generated.

However, as described above, since the muffler **14** is installed on the seat pipe **10** in a position upwardly from the position G of the center of gravity thereof, as illustrated by

an arrow in FIG. 3, a load which acts on the muffler **14** directly acts beneath with respect to the fastening member **23, 24**.

As a result, generation of a moment around the fastening member **23, 24** is restrained.

Accordingly, excessive force is prevented from acting on a connection portion X of the exhaust pipe **13** with the engine **5**, and a connection portion Y of the exhaust pipe **13** with the muffler **14**.

Here, in comparison with the conventional art, in the conventional method, as illustrated in FIG. 2, caused by a displacement distance L between a position Z of suspension and the position G of the center of gravity of the muffler **14**, a moment M is generated around the position Z of the suspension, thereby, the excessive force acts on the connection portion X of the exhaust pipe **13** with the engine **5** and the connection portion Y of the exhaust pipe **13** with the muffler **14**.

According to the present embodiments, without taking measures such as reinforcement of the connection portion X of the exhaust pipe **13** with the engine **5** and the connection portion Y of the exhaust pipe **13** with the muffler **14** and the installation of the shock absorbing member, an increase in excessive support members is prevented from occurring and a sharp rise in cost can be restrained.

In the meantime, various shapes or dimensions of respective support members shown in the embodiment described above are just one example, and they are variously changeable according to the requirements in design or the like.

For example, in the embodiment described above, it exemplifies a case where the exhaust pipe **13** and the muffler **14** constituting the exhaust pipe system are connected with each other at their respective end portions. However, in a case where it is in such a construction wherein they are integrally formed with each other, since the position of the center of gravity as a whole exhaust pipe system is moved to a side of the engine, to that amount, the installation position of the muffler is necessitated to be moved to the side of the engine.

Further, the saddle-type vehicle is illustrated as a vehicle, however, the constitution can be applicable to the other kinds of vehicles such as a motorcycle.

As explained above, according to a mounting structure of an exhaust pipe system in a vehicle of the present invention, in a case where vibration is applied to the exhaust pipe system, durability of the exhaust pipe system can be improved by restraining the generation of a moment around a suspension position of the exhaust pipe system, and an additional measure for a shock absorbing function with respect to various connecting portions of the exhaust pipe system can be eliminated.

Further, since an operating direction of a load in a suspension position can only be bought together in a vertical direction, in a state where a shock absorbing member is arranged in the suspension position, a direction of the load operating relative to the shock absorbing member constitutes one direction. Therefore, improvement in the durability of the shock absorbing member can also be realized.

Accordingly, an increase in weight of a vehicle can be restrained, and a sharp rise in cost can also be restrained.

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of

illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

What is claimed is:

1. A mounting structure for an exhaust pipe system connected to an engine for guiding exhaust gas discharged from the engine to the ambient air comprising:

- a vehicle body frame;
- a bracket for mounting the exhaust pipe system on the vehicle body frame;
- a stay for connecting and being opposed to the bracket from a side portion of the vehicle body frame;
- a shock absorbing member for connecting said bracket to the stay; said shock absorbing member including a shock absorbing disk interposed between the bracket and the stay and a shock absorbing cylinder inserted through the bracket to be brought into contact with the shock absorbing disk, said shock absorbing cylinder having an annular outward flange to be brought into contact with the bracket in a side opposed to the stay; and
- a fastening member for connecting said shock absorbing member, the stay and the bracket by inserting the fastening member through the shock absorbing disk and shock absorbing cylinder,

said exhaust pipe system being connected to the vehicle body frame at a point substantially upwardly from a center of gravity of the exhaust pipe system.

2. The mounting structure of an exhaust pipe system according to claim 1, wherein the exhaust pipe system includes an exhaust pipe connected to the engine and a muffler integrally formed with the exhaust pipe, and the exhaust pipe system is connected to the vehicle body frame at the point substantially upwardly from the center of gravity of the exhaust pipe system including the exhaust pipe and the muffler.

3. The mounting structure of an exhaust pipe system according to claim 1, wherein the exhaust pipe system includes an exhaust pipe connected to the engine and a muffler connected to the exhaust pipe, and the muffler is

connected to the vehicle body frame at the point substantially upwardly from the center of gravity of the muffler.

4. A mounting bracket for an exhaust pipe system comprising:

- a bracket for mounting the exhaust pipe system on a vehicle body frame;
- a stay for connecting and being opposed to the bracket from a side portion of the vehicle body frame;
- a shock absorbing member for connecting said bracket to the stay; said shock absorbing member including a shock absorbing disk interposed between the bracket and the stay and a shock absorbing cylinder inserted through the bracket to be brought into contact with the shock absorbing disk, said shock absorbing cylinder having an annular outward flange to be brought into contact with the bracket in a side opposed to the stay; and
- a fastening member for connecting said shock absorbing member, the stay and the bracket by inserting the fastening member through the shock absorbing disk and shock absorbing cylinder,
- said exhaust pipe system including a center of gravity; and
- said bracket being connected to the exhaust pipe system substantially above the center of gravity and being connected to the vehicle body frame.

5. The mounting bracket for an exhaust pipe system according to claim 4, wherein the exhaust pipe system includes an exhaust pipe connected to an engine and a muffler integrally formed with the exhaust pipe, and the exhaust pipe system is connected to the vehicle body frame by the bracket substantially upwardly from the center of gravity of a the exhaust pipe system including the exhaust pipe and the muffler.

6. The mounting bracket for an exhaust pipe system according to claim 4, wherein the exhaust pipe system includes an exhaust pipe connected to an engine and a muffler connected to the exhaust pipe, and the muffler is connected to the vehicle body frame by the bracket substantially upwardly from the center of gravity of the muffler.

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