

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
23 March 2006 (23.03.2006)

PCT

(10) International Publication Number
WO 2006/030328 A1

- (51) International Patent Classification:
G02B 26/02 (2006.01) G02B 3/14 (2006.01)
- (21) International Application Number:
PCT/IB2005/052540
- (22) International Filing Date: 28 July 2005 (28.07.2005)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
0416884.5 29 July 2004 (29.07.2004) GB
- (71) Applicant (for all designated States except US): KONINKLIJKE PHILIPS ELECTRONICS N.V. [NL/NL]; Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): KUIPER, Stein [NL/NL]; c/o Philips Intellectual Property, & Standards, Cross Oak Lane, Redhill Surrey RH1 5HA (GB). HENDRIKS, Bernardus, H., W. [NL/NL]; c/o Philips Intellectual Property, & Standards, Cross Oak Lane, Redhill Surrey RH1 5HA (GB). HUIJBREGTS, Laura [NL/NL]; c/o Philips Intellectual Property, & Standards, Cross Oak Lane, Redhill Surrey RH1 5HA (GB).
- (74) Agents: WILLIAMSON, Paul, L. et al.; c/o Philips Intellectual Property, & Standards, Cross Oak Lane, Redhill Surrey RH1 5HA (GB).

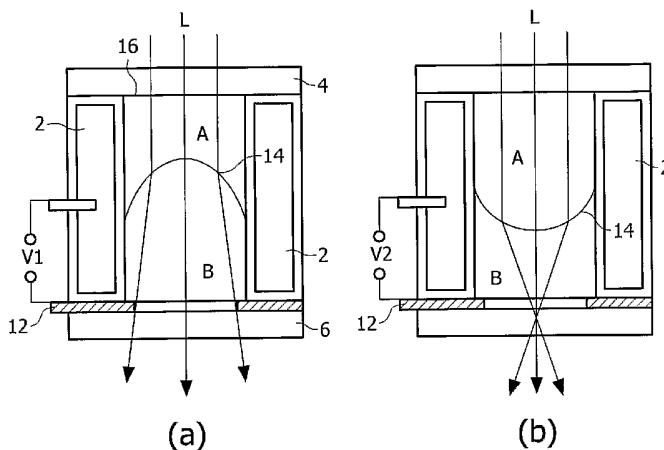
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:
— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: LIQUID-BASED OPTICAL DEVICE, METHOD FOR CONTROLLING SUCH A DEVICE AND ELECTRONIC DEVICE



$$0.5 \leq 98V \left(\frac{D}{Sd} \right)^{0.5} \leq 5 \quad (I)$$

(57) Abstract: The present invention discloses an optical device comprising a container enclosing a first liquid (A) and an electrically susceptible second liquid (v2), said liquids (A; B) being immiscible and being in contact with each other via an interface (14); at least one of the liquids (A; B) being at least partially placed in a light path through the container; said liquids having an averaged kinematic viscosity V (in m²/s) and an averaged density D (in kg/m³), said liquids experiencing a surface tension S (in N/m), the optical device having a diameter d (in m) in at the contact line of said interface (14) with an inner wall of the container, the optical device obeying the relationship, (Formula I) Such an optical device has a critically damped or a near-critically damped interface, thus yielding a device that can be subjected to high switching frequencies.

WO 2006/030328 A1

DESCRIPTION

**LIQUID-BASED OPTICAL DEVICE, METHOD FOR CONTROLLING SUCH A
DEVICE AND ELECTRONIC DEVICE**

5

The present invention relates to an optical device comprising a container enclosing a first liquid and an electrically susceptible second liquid, the first liquid and the electrically susceptible second liquid being immiscible and being in contact with each other via an interface, at least one of the liquids
10 being at least partially placed in a light path through the container.

The present invention yet further relates to an electronic device comprising such an optical device.

Optical devices based on the manipulation of liquids are rapidly gaining
15 large commercial interest, not in the least because of their lack of mechanically moving parts and the relative simplicity of the devices, which makes the devices cheap and durable.

For instance, in US patent application US2001/0017985 an optical device is disclosed that incorporates two immiscible liquids with equal
20 refractive indices but different transmittances, with one of the two liquids being conductive. By varying the interface between these two liquids, the amount of each of the liquids in the light path through the device is changed and a diaphragm is obtained as a result.

International patent application WO03/069380 discloses a cylindrical variable
25 focus lens incorporating two immiscible fluids having different refractive indices, one of the fluids being conductive and the other being insulating. These fluids preferably have a comparable density to avoid a gravitational dependency of the orientation of the liquids on the orientation of the lens. The shape of the interface between the two fluids is manipulated by applying a
30 voltage across the lens, which can be used to introduce a change in the focal point of the lens. The walls of the cylinder and one of the transparent lids of the cylinder are coated with a hydrophobic coating to ensure that at least in a

switched off state the electrically susceptible fluid, which typically is a polar or a polarizable liquid, does not wet said walls in order to maintain a well-defined interface between the fluids.

A problem with such liquid-based optical devices is that a change in the interface position can cause the formation of an oscillation on the interface, which deteriorates the optical integrity of the interface. This is difficult to avoid, and becomes an unwanted effect when the oscillation has a lifetime that is longer than the desired operational frequency of the optical device or the electronic device utilizing the functionality of the optical device, e.g., a mobile phone utilizing a liquid-based variable focus lens.

The invention seeks to provide an optical device in which the duration or the occurrence of interface oscillations is reduced.

The invention further seeks to provide an electronic device comprising such an optical device.

According to an aspect of the present invention, there is provided an optical device comprising a container enclosing a first liquid and an electrically susceptible second liquid, said liquids being immiscible and being in contact with each other via an interface; at least one of the liquids being at least partially placed in a light path through the container; said liquids having an averaged kinematic viscosity V (in m^2/s) and an averaged density D (in kg/m^3), said liquids experiencing a surface tension S (in N/m), the optical device having a diameter d (in m) at the contact line of said interface with the inner wall of the container, the optical device obeying the formula:

$$0.5 \leq 98V \left(\frac{D}{Sd} \right)^{0.5} \leq 5 \quad (1)$$

For an optical device obeying this formula, the characteristic damping time of oscillations on the interface of the optical device can be kept below 30 ms for an optical device having a diameter of up to at least 5 mm at the contact line of the interface with the inner wall of the container, that is, the diameter of the container at the point where the interface touches the inner wall thereof.

Advantageously, the optical device obeys the formula:

$$0.75 \leq 98V \left(\frac{D}{Sd} \right)^{0.5} \leq 2 \quad (2)$$

In this range, the interface oscillations are damped very quickly, and an effective (near-) critically damped optical device is achieved.

Preferably, the aforementioned ranges are obeyed in a temperature
5 range of -30 to 60° Celsius, which for instance covers the required temperature range for a liquid-based variable focus lens.

According to another aspect of the invention, an electronic device comprising an optical device of the present invention is provided. Such an electronic device has the advantage that higher optical device utilization
10 frequencies can be achieved, e.g., faster auto focussing or higher image capturing rates because the interface of the optical device settles quicker upon switching of the optical device than prior art liquid-based optical devices.

The invention is described in more detail and by way of non-limiting
15 examples with reference to the accompanying drawings, wherein:

Fig. 1 schematically depicts a prior art variable focus lens; and

Fig. 2 depicts the damping time of an optical device as a function of kinematic viscosity.

20

It should be understood that the Figures are merely schematic and are not drawn to scale. It should also be understood that the same reference numerals are used throughout the Figures to indicate the same or similar parts.

25 In Fig. 1, a variable focus lens as disclosed in International Patent application WO 03/069380 is shown. The variable focus lens comprises a first fluid A and a second fluid B housed in a cylindrical chamber. The fluids are immiscible, have different refractive indices and preferably have the same density to avoid orientation-dependent gravitational effects on the orientation
30 of the fluids including the interface 14 between the fluids. The cylindrical chamber further comprises a first end portion 4 and a second end portion 6,

with the first end portion 4 as well as the inner walls of the cylindrical chamber being covered by a hydrophobic coating such as AF1600™ from the DuPont company, which may be combined with a parylene stack, to confine the conductive fluid B by the insulating fluid A in the absence of an applied voltage. The shape of the interface 14 can be switched in a continuous fashion from a convex shape shown in orientation (a) to a concave shape shown in orientation (b) by varying a voltage from a value V1 to a value V2 across the cylindrical electrode 2 embedded in the chamber wall and a, preferably transparent, annular electrode 12 on the second lid 6 which is in conductive contact with the second fluid B. Consequently, the focal point of the light path L through the cylinder is altered.

The transparent end portion 4 may be a glass or polymer lid or another suitable transparent material, which may be lens-shaped.

In order for such a lens, or a diaphragm as disclosed in US2001/0017985, to be suited for applications requiring fast response times, such as in digital still cameras or in mobile phones having variable focus lenses, it is important that the oscillations that can occur on the interface when the interface changes position and/or shape due to a switching of the optical device are critically damped. An underdamped device will still exhibit oscillations on the interface upon utilization of the optical function of the optical device, causing a deviation from the intended optical function, e.g. distortions in an image captured by the image sensor of an electronic device utilizing a liquid-based variable focus lens. On the other hand, an overdamped optical device will not suffer from these oscillations, but such a device has a slow response time, which is unwanted in electronic devices utilizing auto focus mechanisms, because it will take too long for the optical device, e.g., a variable focus lens, to become focussed.

It is emphasized that the need for a critically damped variable focus lens was already recognized by Bruno Berge et al. in the European Physical Journal E, 2000, vol.3, pages 159-163. However, up until now, it was not possible to predict which of these three types of damping behaviours an optical device would exhibit, and in fact, to the best knowledge of the applicant

of the present invention, no systems obeying the formula (1) are publically known yet.

The present invention is based on the realization that the critical damping time t of a liquid-based optical device can be approximated with the following formula:

$$t = 0.3 \left(\frac{d^3 D}{S} \right)^{0.5} \quad (3)$$

This was verified by doing a series of measurements on a number of liquid-based lenses having varying diameters d and varying liquids A and B. In Fig. 2, an example of a number of measurements using a 0.1M solution of KCl in water as the electrically susceptible liquid and a range of silicone oils having different kinematic viscosities as the other liquid is given. On the y-axis, the damping time t is given as a function of the kinematic viscosity of the oils. For this particular range, it was found that a kinematic viscosity of around 7 centiStokes (cSt), that is, $7 \cdot 10^{-6} \text{ m}^2/\text{s}$ for the silicone oil provided the fastest response time for the variable focus lens. From this and other experiments not shown, the empirical formulas 1 and 2 have been extracted.

An example of a two-liquid system obeying formula 2 is a 0.01 M solution of KCl in water as the electrically susceptible second liquid B and a poly-dimethyl-siloxane oil having a kinematic viscosity of $7 \cdot 10^{-6} \text{ m}^2/\text{s}$. For these two liquids in an optical device having a diameter d of 0.004 m, i.e., 4 mm, a damping time t of well below 25 ms was obtained, which makes this two-liquid system particularly suitable for application in camera lenses where a fast settling speed of the interface is required. Many other liquid combinations can be found obeying the formulas 1 and 2.

It is emphasized that although these undesirable effects are mainly explained using variable focus lenses such as the prior art variable focus lens from International Patent application WO 03/069380 as an example, other liquid-based optical devices such as the diaphragm disclosed in US patent application US2001/0017985 can also suffer from at least some of these problems.

It is emphasized that in the context of the present invention, the phrase optical device is not intended to limit the application domain of the devices of the present invention to the visible part of the electromagnetic spectrum. The invention can also be used for other parts of this spectrum, e.g., acoustic devices, without departing from the scope of the present invention.

It is also emphasized that the phrase electrically susceptible liquid is intended to include all liquids which behaviour can be manipulated by a force resulting from the application of an electric current or an electric field, such as polar liquids and polarizable liquids.

It should be noted that the above-mentioned embodiments illustrate rather than limit the invention, and that those skilled in the art will be able to design many alternative embodiments without departing from the scope of the appended claims. In the claims, any reference signs placed between parentheses shall not be construed as limiting the claim. The word "comprising" does not exclude the presence of elements or steps other than those listed in a claim. The word "a" or "an" preceding an element does not exclude the presence of a plurality of such elements. The invention can be implemented by means of hardware comprising several distinct elements. In the device claim enumerating several means, several of these means can be embodied by one and the same item of hardware. The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measures cannot be used to advantage.

CLAIMS

1. An optical device comprising:
5 a container enclosing a first liquid (A) and an electrically susceptible second liquid (B), said liquids (A;B) being immiscible and being in contact with each other via an interface (14); at least one of the liquids (A; B) being at least partially placed in a light path through the container; said liquids having an averaged kinematic viscosity V (in m^2/s) and an averaged density D (in kg/m^3),
10 said liquids experiencing a surface tension S (in N/m), the optical device having a diameter d (in m) at the contact line of said interface (14) with an inner wall of the container, the optical device obeying the relationship:

$$0.5 \leq 98V \left(\frac{D}{Sd} \right)^{0.5} \leq 5$$

- 15 2. An optical device as claimed in claim 1, the optical device obeying the relationship:

$$0.75 \leq 98V \left(\frac{D}{Sd} \right)^{0.5} \leq 2$$

- 20 3. An optical device as claimed in claim 1 or 2, wherein the relationship is obeyed in a temperature range of -30 to $+60^\circ$ Celsius.

4. An electronic device (1) comprising an optical device as claimed in claim 1,2 or 3.

1/1

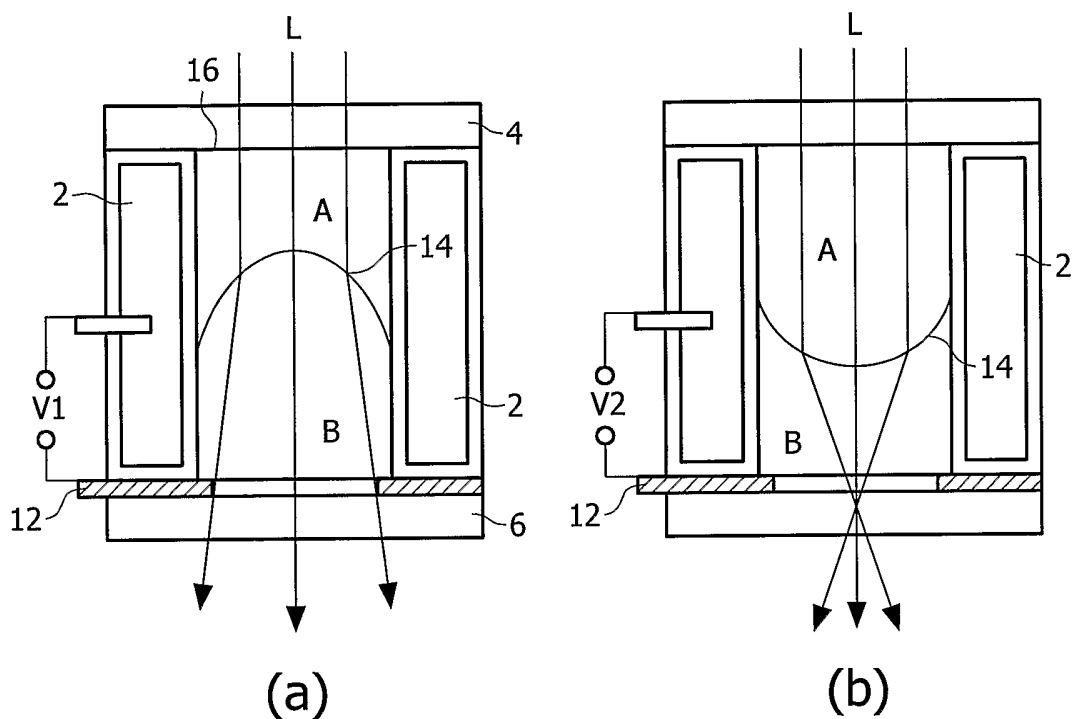


FIG. 1 prior art

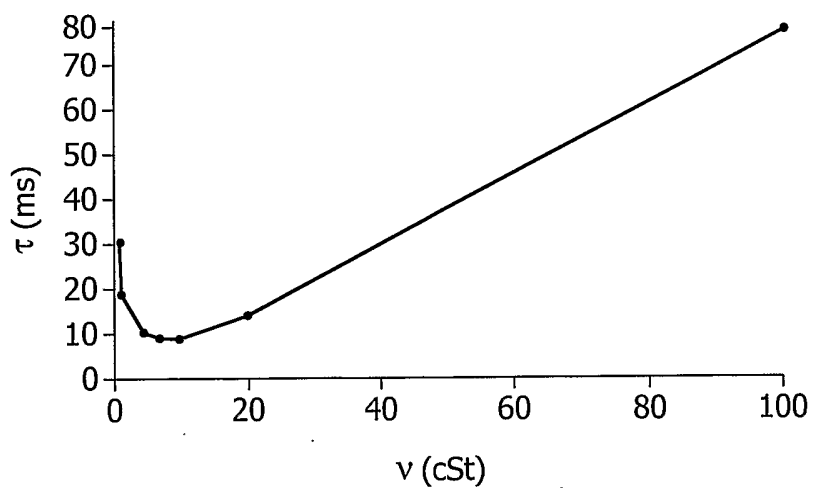


FIG. 2

INTERNATIONAL SEARCH REPORT

International Application No
PCT/IB2005/052540

A. CLASSIFICATION OF SUBJECT MATTER
G02B26/02 G02B3/14

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, INSPEC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| X | BERGE B ET AL: "Variable focal lens controlled by an external voltage: an application of electrowetting" EUROPEAN PHYSICAL JOURNAL E. SOFT MATTER, EDP SCIENCES, IT, vol. 3, no. 2, October 2000 (2000-10), pages 159-163, XP002285977 ISSN: 1292-8941 cited in the application | 1-4 |
| Y | page 160, right-hand column, paragraph 2 page 161, right-hand column, paragraph 2 - page 162, left-hand column, paragraph 1; figure 4 page 162, right-hand column, paragraph 2 ----- -/-- | 1-4 |

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *Z* document member of the same patent family

Date of the actual completion of the international search

8 November 2005

Date of mailing of the international search report

22/11/2005

Name and mailing address of the ISA
European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer
THEOPISTOU, P

INTERNATIONAL SEARCH REPORT

International Application No
PCT/IB2005/052540

| C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT | | |
|--|---|-----------------------|
| Category | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
| X | GABAY ET AL: "Dynamic study of a varioptic variable focus lens" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 4767, 2002, pages 159-165, XP002335406 ISSN: 0277-786X Section 1 "Presentation of the Lens" Section 4 "Discussion" ----- | 1-4 |
| X | WO 03/069380 A (KONINKLIJKE PHILIPS ELECTRONICS N.V; FEENSTRA, BOKKE, J; KUIPER, STEIN) 21 August 2003 (2003-08-21) cited in the application page 3, line 32 - page 6, line 16; figures 1-3 page 8, line 21 - line 25 ----- | 1-4 |
| Y | US 2002/135908 A1 (RYUTOV DMITRI D ET AL) 26 September 2002 (2002-09-26) paragraph '0086! - paragraph '0092! paragraph '0143! - paragraph '0161!; figures 6,7 ----- | 1-4 |
| A | US 2001/017985 A1 (TSUBOI TAKAYUKI ET AL) 30 August 2001 (2001-08-30) cited in the application paragraph '0153!; figures 1-3 ----- | 1-4 |
| T | KUIPER S ET AL: "VARIABLE-FOCUS LIQUID LENS FOR PORTABLE APPLICATIONS" PROCEEDINGS OF THE SPIE, SPIE, BELLINGHAM, VA, US, vol. 5523, no. 1, 4 August 2004 (2004-08-04), pages 100-109, XP002330404 ISSN: 0277-786X Section 3.5 "Focus Speed" ----- | 1-4 |
| T | KUIPER S ET AL: "VARIABLE-FOCUS LIQUID LENS FOR MINIATURE CAMERAS" APPLIED PHYSICS LETTERS, AIP, AMERICAN INSTITUTE OF PHYSICS, MELVILLE, NY, US, vol. 85, no. 7, 16 August 2004 (2004-08-16), pages 1128-1130, XP001226648 ISSN: 0003-6951 page 1129 ----- | 1-4 |

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/IB2005/052540

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|--|------------------|-------------------------|------------------|
| WO 03069380 | A | 21-08-2003 | |
| | | AU 2003201481 A1 | 04-09-2003 |
| | | JP 2005518052 T | 16-06-2005 |
| | | US 2005113912 A1 | 26-05-2005 |
| ----- | | | |
| US 2002135908 | A1 | 26-09-2002 | NONE |
| ----- | | | |
| US 2001017985 | A1 | 30-08-2001 | NONE |
| ----- | | | |