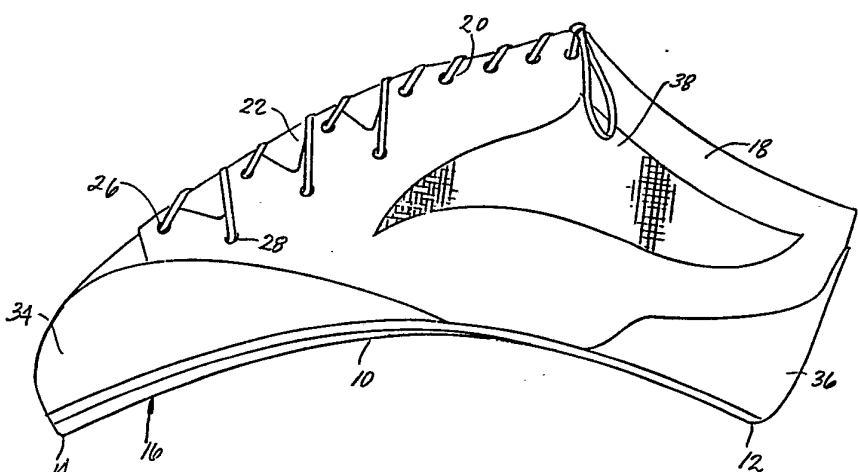


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(21) International Application Number: PCT/US90/04524 (22) International Filing Date: 10 August 1990 (10.08.90) (30) Priority data: 392,485 11 August 1989 (11.08.89) US (71) Applicant: COLE, Charles, D. [US/US]; Five Ten, P.O. Box 1185, Redlands, CA 92373 (US). (74) Agents: FISCHER, Felix, L. et al.; Christie, Parker & Hale, 350 West Colorado Blvd., Suite 500, Pasadena, CA 91109-7068 (US). (81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent)*, DK (European patent), ES (European patent), FR (European patent), GB (European patent), IT (European patent), JP, KR, LU (European patent), NL (European patent), SE (European patent).		Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: SHOE EMPLOYING NEGATIVE TOE ROCKER FOR FOOT MUSCLE INTENSIVE SPORTS  (57) Abstract A shoe employing negative toe rocker is disclosed which enhances athletic performance in sports which are foot-muscle intensive. The negative toe rocker in the shoe is induced by a structurally resilient inner sole preformed to place the sole (10) of the shoe in a preloaded condition arcuately downward from the heel (12) to the toe (14). An upper (18) having staggered instep lacing (22) and cutouts (30) containing elastic web (32) to evenly distribute and maintain the closure tension of the shoe, and heel engaging pads located on the inner surface of the medial and lateral portions of the heel of the upper constrain the foot of the wearer in the shoe. The downwardly preloaded sole provides mechanical advantage to the wearer in sports requiring significant muscle strength in the foot. Conversion of kinetic energy into potential energy by flattening of the preloaded sole in static conditions transferring load from foot muscles to the stronger calf muscles enhances athletic performance.		

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SHOE EMPLOYING NEGATIVE TOE ROCKER
FOR FOOT MUSCLE INTENSIVE SPORTS

Field of the Invention

15 The present invention relates generally to athletic
footwear. More particularly the invention provides a
shoe having negative toe rocker induced by a fiber
reinforced sole preloaded arcuately downward from the
heel to the toe in combination with staggered instep
lacing and heel engaging pads resulting in a shoe
20 providing mechanical advantage to the wearer when
participating in sports requiring significant muscle
strength in the foot.

Background of the Invention

25 Most shoes including athletic shoes employ a shape
under the ball and toes of the wearer's foot which bends
upward from the arch of the foot to the toe of the foot.
This shape known as "positive rocker" allows the shoe to
roll forward with the ball of the foot during normal
30 walking or running motion. In most activities this is
the natural motion of the foot and positive rocker
provides the maximum comfort in wearing the shoe for
extended periods. Wear on the sole of the shoe is also
typically minimized by the positive rocker shape.

35 The composition and structure of the sole on many
athletic shoes has been designed to provide cushioning
of impact and resilience or rebound to store and release

1 the energy absorbed by the sole during running, jumping
or other similar activity.

The positive rocker of the shoe allows the sole and
upper of the shoe to bend upwardly with the toes.
5 Little or no mechanical support is provided by the shoe
to assist the plantar muscles of the foot and the other
flexor muscles in the lower calf of the leg which flex
the toes and point the foot. If anything, the plantar
muscles of the foot must work against the sole of the
10 shoe in the direction flattening the sole which is the
direction of force for launching the foot during running
or walking.

High speed sprinting and high jumping or pole
vaulting which are the ultimate extensions of athletic
endeavors of this kind place significant strain on the
15 muscles of the foot. The athlete employs the foot
muscles as well as the muscles of the lower calf to
launch the foot and as a result the leg and the
remainder of the body from the ground. Normal track
20 shoes for running or jumping provide only limited
mechanical advantage. Energy absorbed in the resilient
sole of most of these shoes is partially returned by the
rebound of the material of the sole. However, the
spring constant and length of compression are limited by
25 the depth of the sole of the shoe. Consequently,
conversion of the kinetic energy available from the foot
striking the ground to potential energy stored in the
sole of the shoe and then the reversion to kinetic
energy is severely limited.

30 Another sport requiring significant foot strength
is rock climbing. The athlete engaged in a climb with a
high degree of difficulty must rely on hand holds and
toe holds which are very small. The toe hold is often
engaged by only a very small part of the forward-most
35 portion of the sole on the climbing boot. In a climbing
boot employing positive toe rocker the boot tends to
flex upwardly at the toe providing minimal support. The

1 entire weight of the climber resting on the foot must
therefore be supported by the plantar muscles of the
foot and the flexor muscles for the foot located in the
lower calf of the leg. The majority of these muscles
5 are relatively small muscles in the human body and
consequently are placed under great stress in this type
of endeavor. Rock climbers often train with very light
shoes having almost no sole called climbing slippers to
strengthen the muscles required for high difficulty
10 climbs.

The prior art approach to assisting the climber has
been to stiffen the sole of the positive rocker climbing
shoe to prevent the sole from bending upwardly thereby
reducing somewhat the load on the climber's foot when
stationary. However, in many situations the muscles in
15 the climber's foot must not only support the climber's
weight but work against the stiffened sole when the
climber is extending upward for the next handhold or
foothold. In addition increased stiffness in the sole
reduces the amount of feeling or sensitivity the climber
20 has in the foot to "feel" the foot hold in the rock.

Stiffening of the sole through harder materials or
in mid-sole stiffeners made of metal or plastic also
cause the boot to no longer conform to the foot unless
25 the foot is in the initial position conforming to the
boot. Further, since the boot is not flexible the boot
will not conform to the foothold in the rock. Thereby
adversely affecting the friction between the boot and
the rock.

30 It is therefore desirable to provide a shoe which
will offer a mechanical advantage to the athlete both in
the form of energy conversion from kinetic to potential
and back to kinetic and, in a static case, the transfer
of force from the plantar muscles in the foot and flexor
35 muscles of the calf, which control the toes, to the much
larger calf muscles, the soleus and gastrocnemius which
flex or point the foot as a whole.

1 Summary of the Invention

 The present invention is a shoe having a resilient sole which arches downwardly from the heel to the toe in a preloaded condition. The sole plially resists
5 flattening or torquing. The upper portion of the shoe which is attached to the sole is tightened across the instep by way of alternately staggered tightening means which may be laces or straps extending between medial and lateral portions of the upper. In the heel portion
10 of the upper means for gripping the heel without unduly impinging on the achilles tendon are provided which prevent extraction of the heel from the shoe when the wearer's weight is placed on the sole of the shoe at the toes thereby tending to flatten the sole.

15 This combination provides for absorbing the kinetic energy in the sole due to running or jumping which causes the sole to flatten, converting the kinetic energy to potential energy which may then be returned on rebound. The muscle force from the foot of the wearer
20 necessary to launch the foot is thereby reduced.

 Similarly, in the static condition, such as for the rock climber, placing the weight on the toes thereby tending to flatten the sole from its preloaded arcuate condition provides a mechanical advantage which reduces
25 the strain on the muscles of the foot. The heel engaging portions of the upper prevent the heel from being extracted from the shoe which would be precipitated by the downward urging of the sole in response to the flattening force on the toes.

30 The present invention therefore provides significant advantage for numerous athletic endeavors which may employ various embodiments of the invention in specifically designed shoes. Greater understanding of the invention may be obtained through the accompanying
35 drawings and the subsequent detailed description.

1 Brief Description of the Drawings

FIG. 1 is a side view of a prior art shoe incorporating standard positive toe rocker;

5 FIG. 2 is an overall lateral prospective of a shoe employing a first embodiment of the invention;

FIG. 3 is a dorsal or top view of the shoe as shown in FIG. 2;

10 FIG. 4 is an exploded cut-away of the shoe of FIG. 2 clearly demonstrating the elements of the first embodiment shown in FIGS. 2 and 3 above;

FIG. 5 is a side view demonstration of the pivot point comparison between the sole of a shoe employing the present invention and a foot inserted in the shoe;

15 FIG. 6a is a side view of an embodiment of the present invention in a rock climbing shoe prior to engaging a foot hold by placing weight on the shoe; and

FIG. 6b is the resulting static configuration of the shoe after weight of the climber is placed on the foot hold.

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1 Detailed Description of the Invention

Referring to FIG. 1 of the drawings a typical shoe known in the prior art is shown. When placed on a horizontal surface 2 the sole of the shoe 4 arches upwardly from the surface in a positive toe rocker. As with many athletic shoes including climbing boots, the sole is made of rubber or other similar material which extends up the sides toe and heel of the shoe for abrasion protection of the upper. A standard lace closure of the upper is depicted.

A shoe employing a first embodiment of the present invention is shown in FIG. 2. The sole 10 is downwardly arched from a heel end 12 to a toe end 14. The sole is resilient and formed in the arcuate configuration to plially resist flattening when the wearer places the weight on the forward portion of the sole generally designated 16 between the ball of the foot and the toe end of the sole.

The upper 18 of the shoe has a lace closure in the embodiment shown which comprises holes 20 in the material of the upper and laces 22. The lips 24 of the upper close over a tongue 25 to tighten the upper over the instep of the wearer. A standard padded tongue for protecting the instep of the foot may be employed. The holes are spaced oppositely on the lips of the closure and staggered alternately over the instep of the shoe in a first plurality of upper holes 26 proximate the lips of the closure and a second plurality of lower holes 28 distal the lips of the closure as best seen in FIG. 3. The lips of the closure contain cutouts 30 intermediate the upper holes which extend from the edge of the lip to a point adjacent each of the lower holes. An elastic web 32 is sewn into each cutout. The optimum extent of the alternating cutouts and upper and lower lace holes is defined by the angle subtended by rotation of the foot within the shoe. This angle designated C in FIG. 5 is at a maximum in the toe down preloaded position of

1 the sole. Choice of the number of cutouts and
corresponding upper and lower laceholes is determined
based on the rigidity of the material used in the upper
and the amount of sole rotation based on the original
5 preloaded arch and the flexibility of the sole.

A rand 34 and quartercap 36 of abrasion resistant
material cover the toe and quarter of the upper
respectively. A vent 38 of porous mesh material is
provided in one or both sides of the upper to provide
10 for cooling of the shoe.

The exploded cutaway of the shoe shown in FIG. 4
further illustrates construction of the embodiment
shown. The sole of the shoe comprises an inner sole 40
preformed in the negative rocker arch to plially resist
15 flattening of the sole. The preformed inner sole may be
fabricated from a number of materials. The inner sole
must have some structural rigidity, however, remain
pliable enough for the shoe sole to flatten or flex
slightly. A structural plastic such as polyurethane or
20 polyethylene molded in the arched preload configuration
may be employed.

As an alternative, fiber reinforced composite
materials may be used and specifically engineered to
provide the desired combination of structural rigidity
and pliability. The use of fiber composites also allows
25 altering the rigidity for various bending directions of
the sole. The flattening and torquing of the sole may
be resisted with differing rigidity, depending on the
fiber orientation and fiber type, as well as the
composite matrix material. In the embodiment shown the
30 fibers in the inner sole are arranged in a multi-
directional pattern to provide fibers in tension when
the sole deforms from its preloaded condition to flatten
or torque. Those skilled in the art will recognize that
35 various combinations of orientations in the fibers
including 30 - 60, 45 - 45 and 0 - 90 with respect to an
axis from toe to heel of the shoe may be employed in

1 varying numbers to provide the desired flex of the sole.
In the embodiment shown for a rock climbing shoe, carbon
fibers embedded in a polyurethane, rubber or softened
epoxy matrix of relatively high modulus provides the
5 desired combination of pliability and mechanical
resistance.

The inner sole may extend the full length from the
toe end to the heel end of the sole or extend part way
from the toe end under the arch of the foot to provide
10 the desired mechanical support or kinetic energy
absorption depending upon application. Those skilled in
the art will recognize alternate materials and
configurations for the composite of the inner sole such
as fiberglass, kevlar or other aramid fiber with various
15 matrix materials tailored for the particular application
of the shoe.

An outer sole 42 is attached to the inner sole to
provide the actual contact surface of the sole. In the
embodiment shown, a material having a high coefficient
20 of friction such as a composition rubber is employed.
For specific use in rock climbing shoes Stealth, Stealth
II or Stealth IV rubber (trademarks of 5.10, Redlands,
California) may be employed.

Various materials may be used for the construction
25 of the upper on the shoe. Running or track shoes may
employ nylon or other synthetic material, or canvass.
For applications where additional durability or
longevity are desired, such as the embodiment shown for
rock climbing shoes, various combinations of leather may
30 be used. As shown in FIG. 4, the upper of the
embodiment shown employs an inner layer 44 of soft
pigskin leather for maximum durability and comfort which
is overlaid by a second layer of fine grain leather 46.
The inner and outer sole, upper, rand and quarter cover
35 may be joined by combinations of stitching and adhesive
as known to those skilled in the art.

1 The mechanical advantage provided by the preloaded
downward arch in the sole allows design flexibility in
the athletic shoe for optimum performance. The downward
arch preload may be accomplished through the use of an
5 inner sole of resilient structural material and an outer
sole may be provided having an impact absorption
properties to dampen shock on the wearer's foot and leg
or provide additional kinetic to potential energy
conversion by rebound design. The use of the structural
10 preload allows reduction in thickness of the sole. The
outer sole may be optimized for impact reduction which
may be accomplished in a reasonably thin layer while
kinetic to potential energy conversion is accomplished
in the preloaded inner sole. This eliminates the
15 thickness typically required in a rebound type sole for
absorbing and releasing energy due to foot impact.

 An additional element of the invention is best seen
in FIG. 4. When the wearer of the shoe places weight on
the toe portion of the sole the pliable resistance of
20 the sole to flattening results in a tendency for the
heel of the wearer to pull upwardly out of the heel of
the shoe. To counter this tendency, the embodiment of
the invention shown in FIG. 4 provides a pad 48 which
extends inwardly from both the medial and lateral sides
25 of the upper. The pad is located and sized to be
accommodated in the depression in the heel of the wearer
posterior to the lateral and medial malleolus. The pad
in the tightened upper in effect grips the medial and
lateral process of the calcaneus or heel bone.

30 In many prior art athletic shoes where the rigidity
of the sole tended to pull the heel of the shoe from the
wearer's heel, drawstrings or elastic were placed in the
cuff 50 of the shoe drawing the opening tight about the
heel of the user. This approach caused the cuff of the
35 shoe to cut into the achilles tendon placing the tendon
under lateral pressure which was extremely uncomfortable
for the wearer and reduced the effective strength and

1 mobility of the achilles tendon. The present invention
as shown in FIG. 4 entirely eliminates pressure on the
achilles tendon and relies on the natural physiological
shape of the heel to counteract the tendency of the shoe
5 to slide down the heel.

A feature of the invention which is of particular
use in a rock climbing shoe is best shown in FIG. 5.
For rock climbing, in order to maintain the greatest
stability, the shoe is sized to be extremely tight on
10 the foot of the wearer. In the present invention the
center of rotation for bending of the shoe is located in
the sole at point A, when weight is placed on the toe
portion of the shoe causing the preloaded toe portion of
the sole to move from location 16 to location 16 A as
15 shown in phantom in FIG. 5. Depiction in the drawing is
exaggerated for clarity. The rotation of the sole is
about point A. The rotation of the foot of the user,
however, is about a point in the interior of the foot,
based on the joint locations, designated point B. As a
20 result of the upward flexing of the sole the effective
size of the shoe with respect to the foot is
significantly reduced. In a present embodiment of the
invention employed in a rock climbing boot a reduction
in size of one-half to one and one-half full sizes
25 results. The size change is best seen in the
representative lengths of arc 52 for the shoe in the
preloaded toe down state and arc 54 with the preloaded
toe flexed upwardly by placement of weight on the toe
portion of the sole. This feature allows the shoe to
30 fit relatively comfortably with the shoe in an
"unloaded" condition. When weight is placed on a toe
hold by the climber, the sole flattens and the shoe
automatically tightens gripping the foot for greater
stability.

35 Other features of the invention as previously
described also operate to maintain the conformance of
the upper of the shoe to the foot in the preloaded toe

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1 down condition and in the flexed condition with weight
on the toe portion of the shoe. The cutouts in the lips
defining the closure in the upper previously described
are drawn open with the sole in the preloaded toe down
5 condition. Again using the example of a climbing boot
this is best seen in FIG. 6a, which shows the climbing
shoe in the unweighted toe down preload condition prior
to placing the climber's weight on a toe hold 56. The
elastic web in the cutout is placed in tension when the
10 cutout is drawn open by tightening the shoe about the
instep. As seen in FIG. 6b when the climber places
weight on the forward portion of the sole on the foot
hold and the sole flattens from the preloaded, toe down
condition. The elastic web in the cutout contracts to
15 maintain tension in the lips of the upper. The sides
30a and 30b of the cutouts are drawn together about the
vertex 30c of the cutout.

The staggered lacing holes previously described
contribute to maintaining uniform tension in the upper
20 across the instep of the wearer. Tension in the laces
in the alternating upper and lower holes is maintained
essentially constant in both the loaded and unloaded
position of the shoe. If the laceholes were colinear,
as in conventional shoes, tension in the laces would
25 vary between alternating holes causing discomfort to the
wearer and possible undesirable wear of the laces.
Those skilled in the art will recognize that the laces
employed in the embodiment shown in the drawings may be
replaced by velcro straps of alternating lengths
30 attaching to the upper at the positions of the upper and
lower laceholes or alternate similar closure techniques.

The embodiment of the invention in rock climbing
shoes is particularly advantageous in that the toe down
preload of the sole also provides natural positioning of
35 the foot and toes for use as a "hook" in over-hanging
rock maneuvers. The toe down shape is additionally the
natural shape for "jamming" in cracks. Prior art

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1 climbing shoes or boots required that the climber fight
the positive rocker of the sole to point the toe for
jamming in the crack. Muscle control of the foot is
somewhat degraded in the supinated position of the foot
5 used in crack jamming which further debilitates the
climber when fighting the positive rocker in prior art
shoes. The present invention provides optimum natural
positioning of the foot.

The present invention as described is the result of
10 kinesiological evaluation of the mechanical advantage
needed to supplement the musculature of the foot for
improved athletic performance. The invention has been
described in detail as required by the patent statutes
and those skilled in the art will recognize
15 modifications or alterations of the invention to meet
specific needs. Such modifications and alterations are
within the scope and intent of the invention as
described in the following claims.

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1 WHAT IS CLAIMED IS:

1. A shoe providing resilient support for
supplementing the plantar muscle strength in a wearer's
5 foot having an instep and heel the shoe comprising:

 a resilient sole downwardly arched from a heel
end to a toe end to preload the sole against flattening;
 an upper attached to the sole and providing
means for tightening the shoe across the instep of the
10 foot; and,

 means for engaging the heel of the foot to
prevent extracting the heel from the shoe when the
wearer's weight is brought to bear on the sole of the
shoe proximate the toe end.

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2. A shoe as defined in claim 1 wherein the sole
comprises:

 an inner sole of structurally resilient
material preformed in the arcuate configuration of the
sole and plially resisting flattening and torquing of
20 the sole; and,

 an outer sole attached to the inner sole and
having a high coefficient of friction.

25 3. A shoe as defined in claim 2 wherein the
structurally resilient material comprises a fiber
reinforced composite.

30 4. A shoe as defined in claim 3 wherein the fiber
reinforced composite material comprises carbon fibers
arranged in multiple orientations encased in a high
modulus resin matrix.

35 5. A shoe as defined in claim 2 wherein the
structurally resilient material is a structural plastic.

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1 6. A shoe as defined in claim 5 wherein the structural plastic is polyethylene.

5 7. A shoe as defined in claim 5 wherein the structural plastic is polyurethane.

8. A shoe as defined in claim 1 wherein the means for tightening comprises:

10 medial and lateral lips in the upper each having an opposing edge defining a closure over a tongue;

 a first plurality of tensioning means proximate the edge of each lip;

15 a second plurality of tensioning means distal the edge of each lip alternately spaced intermediate the first plurality of tensioning means; and

20 means for preventing wrinkling of the lips when the sole is flexed from the downwardly arched preloaded position to a second flattened position when the wearer's weight is brought to bear on the sole of the shoe proximate the toe end.

9. A shoe as defined in claim 8 wherein the first plurality of tension means comprises:

25 a first plurality of holes proximate the edge of each lip;

 the second plurality of tensioning means comprises a second plurality of holes distal the edge of each lip; and

30 a continuous lace extends alternately through the first and second plurality of holes.

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1 10. A shoe as defined in claim 8 wherein the means
for preventing wrinkling of the lips comprises:

 a plurality of cutouts intermediate the first
plurality of tensioning means and extending from the
5 edge of each lip to a vertex proximate the alternating
second plurality of tensioning means, each cutout having
an elastic web fastened therein, the elastic web
expanded when the shoe is in the first downwardly arched
preloaded condition and contracted when the shoe is in
10 the second flattened condition.

 11. A shoe as defined in claim 1 having an upper
comprising, in part, a quarter surrounding the heel of
the wearer's foot, the upper having a pad extending
15 inwardly from a medial and a lateral side of the
quarter, each of the pads to engage a respective
depression in the medial and lateral sides of the heel
of the wearer.

20 12. A climbing shoe for providing resilient
support for supplementing plantar muscle strength in a
climber's foot having an instep and a heel, the shoe
comprising:

 an inner sole of multiply oriented structural
25 fiber encased in a high modulus resin matrix preformed
to arch downwardly from a heel end to a toe end;

 an outer sole of high friction coefficient
rubber attached to the inner sole;

 an upper attached to the inner sole having a
30 toe portion, an instep portion and a heel portion, the
instep portion having two lips each with an opposing
edge defining a closure over a tongue, each lip having a
first plurality of laceholes proximate the edge, a
second plurality of laceholes alternately intermediate
35 the first plurality of laceholes distal the edge of each
lip, a third plurality of cutouts extending from the
edge of each lip intermediate the first plurality of

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1 laceholes, each of the cutouts terminating in a vertex proximate the second plurality of laceholes, and each cutout containing an elastic web therein;

5 a continuous lace inserted alternately through the first plurality of laceholes and the second plurality of laceholes for tensioning closure of the lips;

10 a pad extending inwardly from each of a medial and lateral side of the heel portion of the upper, the pads located to engage a medial and a lateral depression respectively in the climber's heel;

a rand of abrasion of resistant rubber covering the toe portion of the upper; and

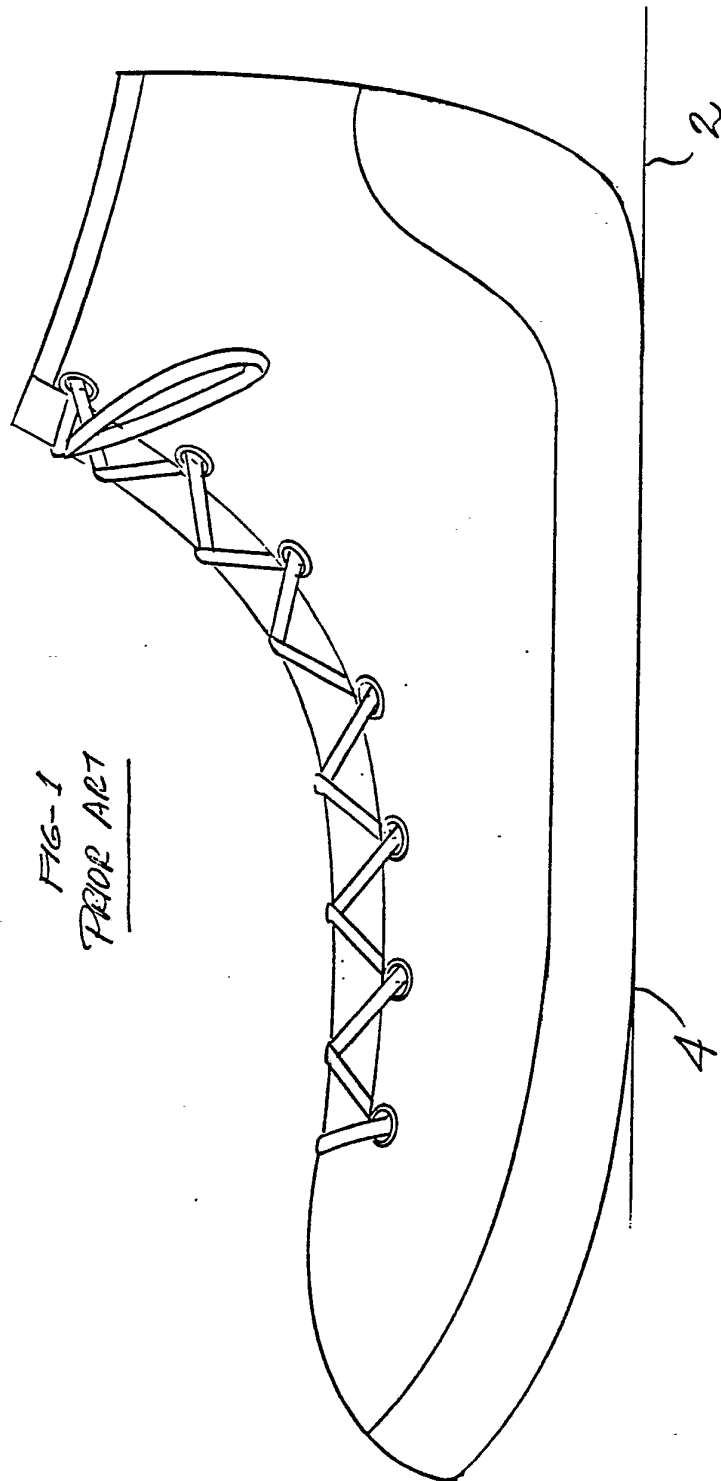
15 a quarter cover of abrasion resistant rubber covering the heel portion of the upper.

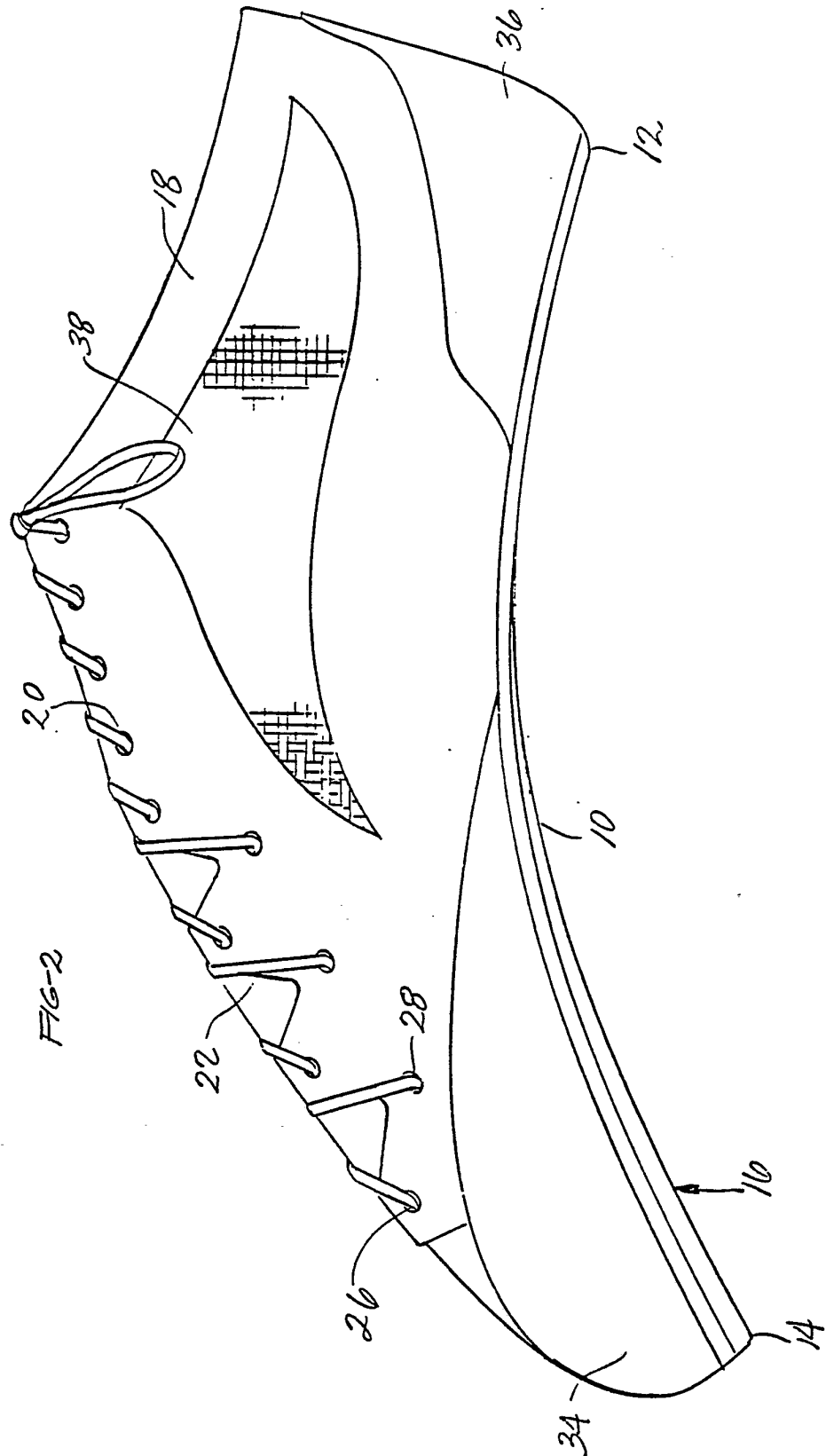
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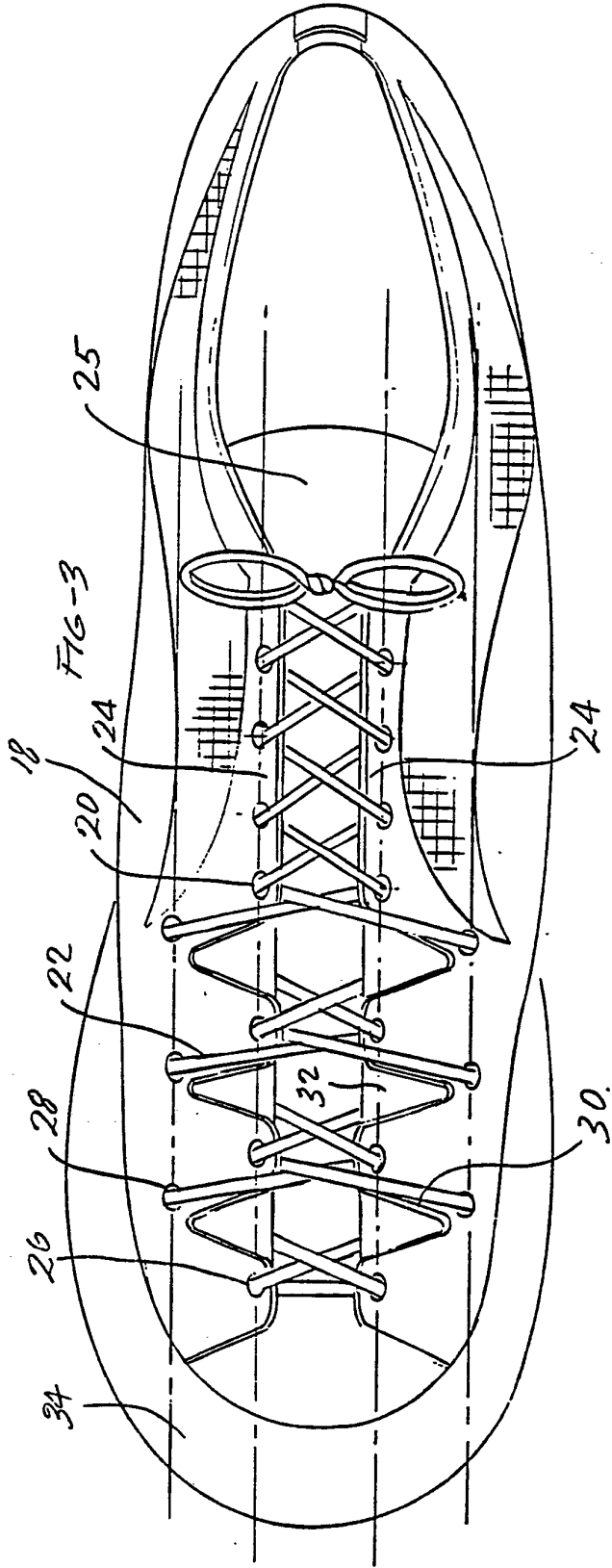
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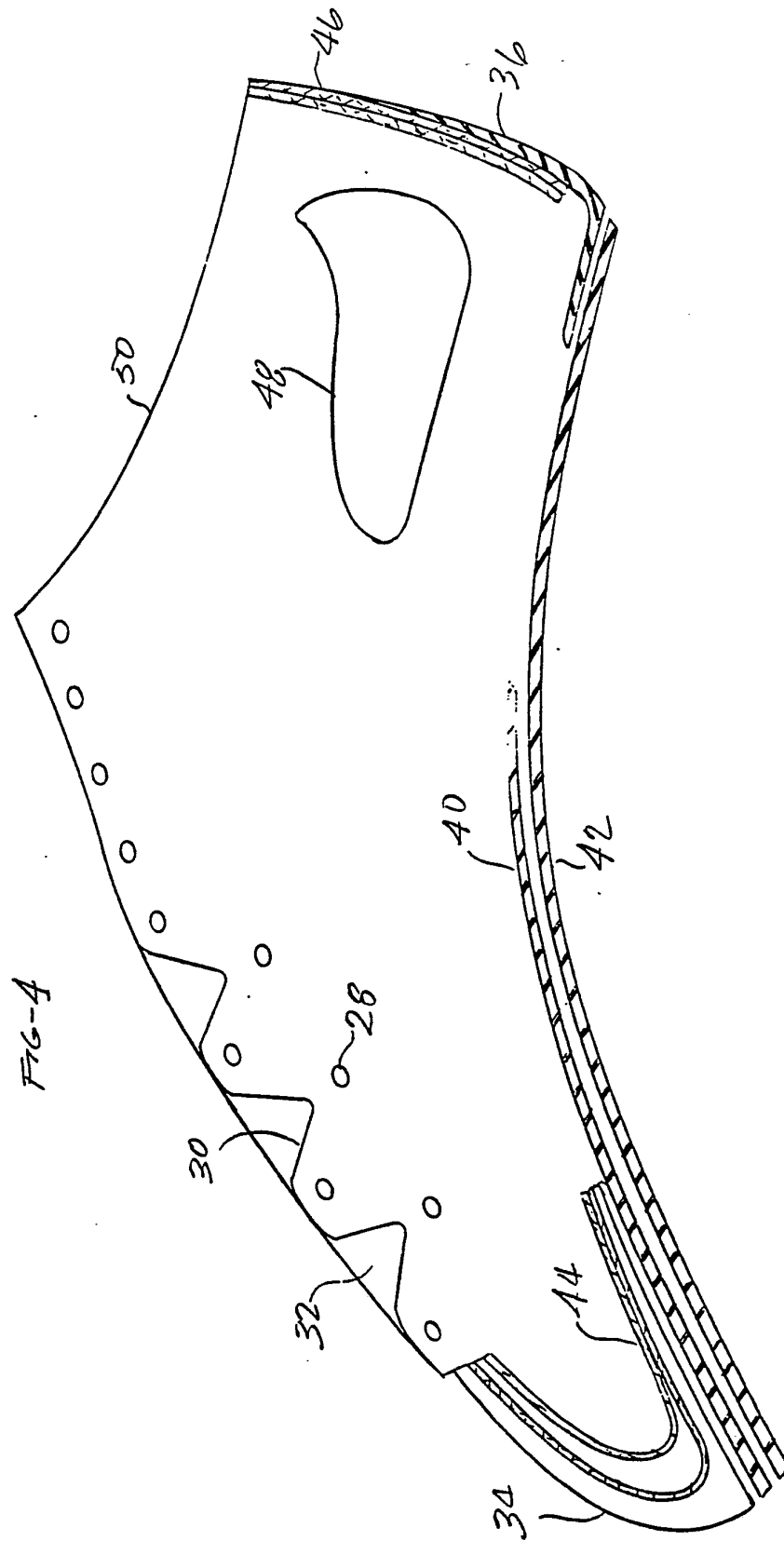


FIG-5

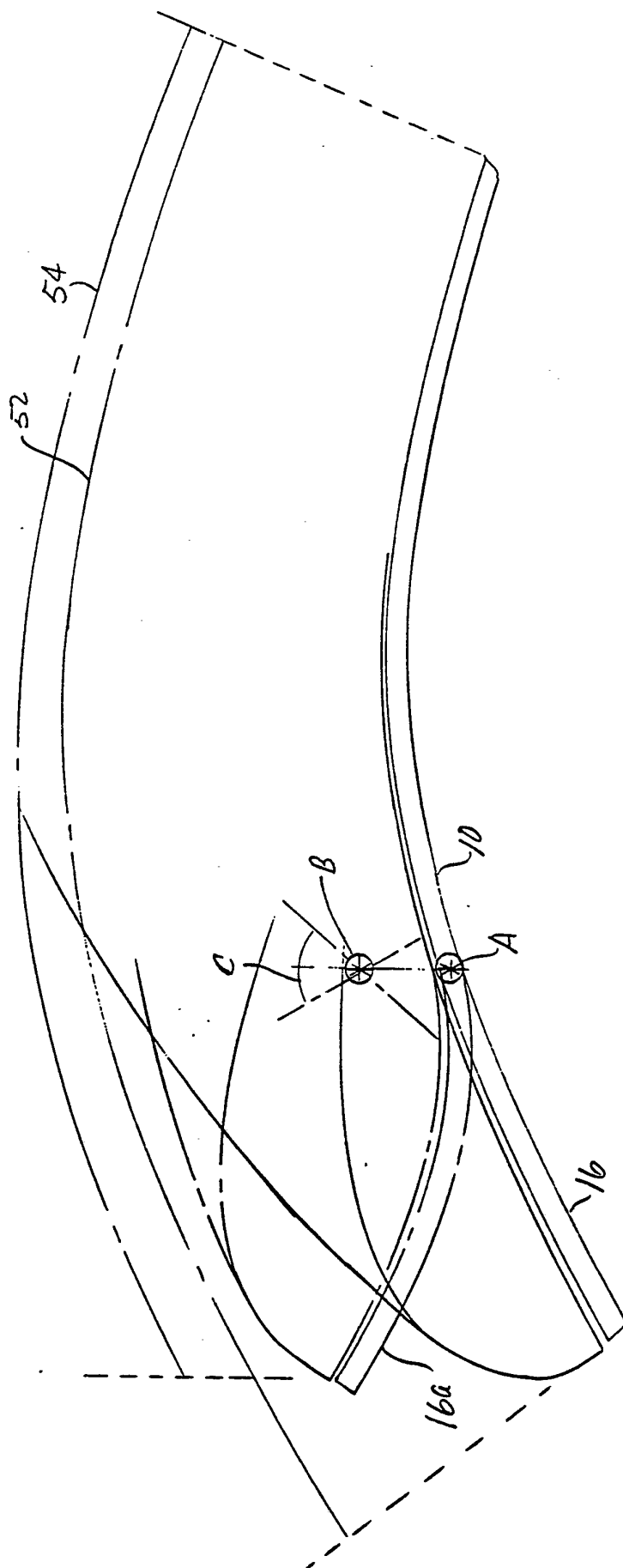


FIG-6a

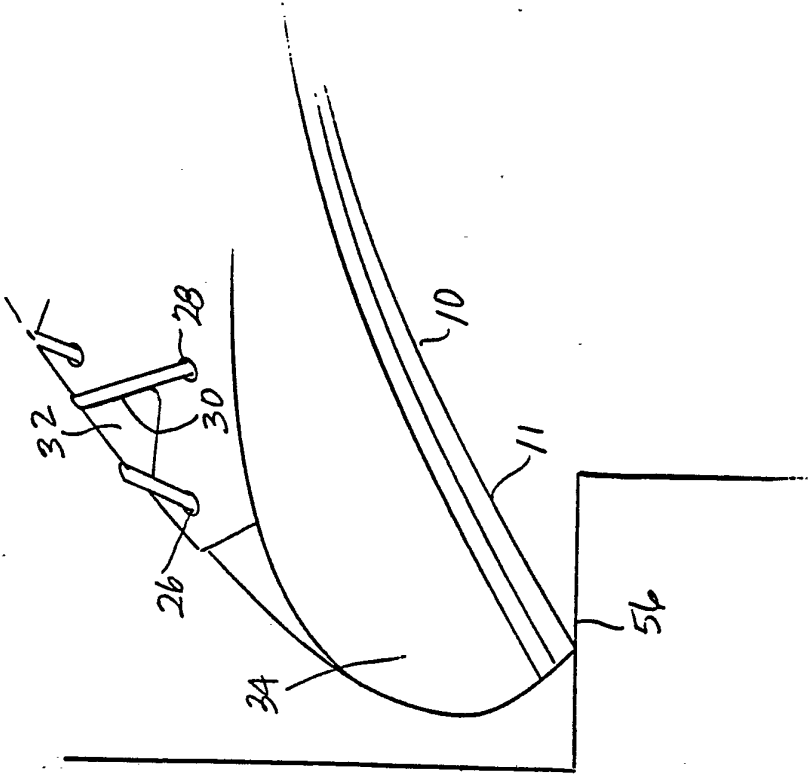
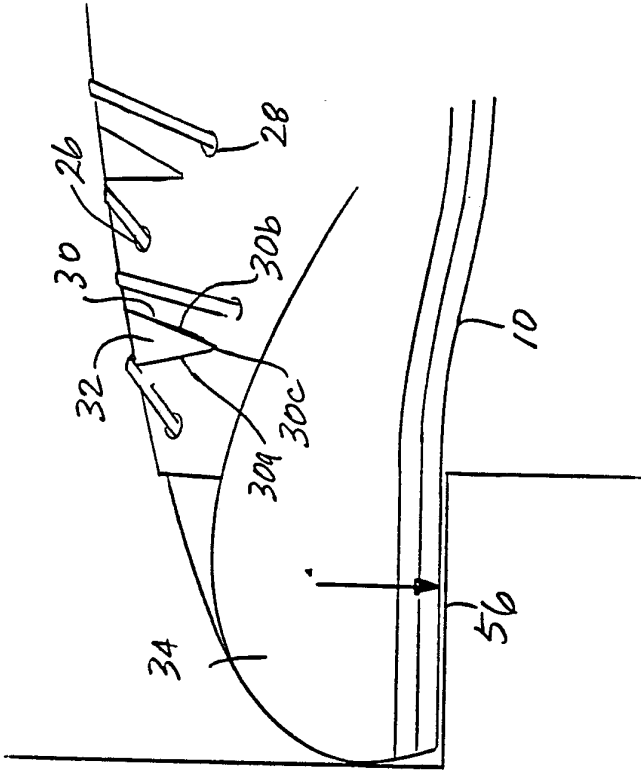
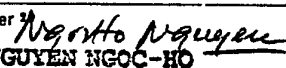


FIG. 6b



INTERNATIONAL SEARCH REPORT

International Application No PCT/US90/04524

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ³		
According to International Patent Classification (IPC) or to both National Classification and IPC INT. CL.(5): A43B 13/14, 13/00, A43C 01/00 US. CL.: 36/50,51, 113, 25R		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁴		
Classification System	Classification Symbols	
US	36/50, 51, 103, 88, 107, 113, 43, 44, 25R, 78, 114, 71	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁵		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ¹⁴		
Category [*]	Citation of Document, ¹⁶ with indication, where appropriate, of the relevant passages ¹⁷	Relevant to Claim No. ¹⁸
<u>X</u> Y	US, A, 1,525,848 (BONAVENTURE) 10 February 1925, see entire document.	<u>1-2</u> 3-9, 11
Y	US, A, 4,611,413 (BROWN) 16 September 1986, see entire document.	3-4
Y	US, A, 4,901,453 (GAYNOR) 20 February 1990, see entire document.	5-7
Y	US, A, 4,553,342 (DERDERIAN ET AL.) 19 November 1985, see entire document.	8-9
Y	FR, A, 2,536,964 (NOEL) 08 June 1984, see entire document.	8-9
Y	US, A, 4,914,837 (RIEFFEL) 10 April 1990, see entire document.	11
[*] Special categories of cited documents: ¹⁵ "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search ²	Date of Mailing of this International Search Report ²	
02 OCTOBER 1990	10 JAN 1991	
International Searching Authority ¹	Signature of Authorized Officer ³	
ISA/US	 NGUYEN NGOC-HO STEVEN N. MEYERS INTERNATIONAL DIVISION	

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)

Category *	Citation of Document, ¹⁶ with indication, where appropriate, of the relevant passages ¹⁷	Relevant to Claim No ¹⁸
A	US, A, 3,797,137 (HARKNESS) 19 March 1974.	
A	US, A, 2,311,996 (PARKER) 23 February 1943.	
A	US, A, 1,844,885 (HARRIS) 09 February 1932.	
A	US, A, 1,813,561 (CAPEZIO) 07 July 1931.	
A	US, A, 1,620,797 (BONAVENTURE) 15 March 1927.	

FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

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|---|--|
| A | US, A, 4,726,126 (BERNHARD)
23 February 1988. |
| A | US, A, 4,716,663 (STEINHAUSER)
05 January 1988. |
| A | US, A, 4,413,431 (CAVANAGH)
08 November 1983. |
| A | US, A, 4,199,878 (WOSSNER)
29 April 1980. |
| A | US, A, 4,070,770 (VELLO)
31 January 1978. |

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE¹

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers _____, because they relate to subject matter¹ not required to be searched by this Authority, namely:

2. ☐ Claim numbers _____, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out¹, specifically:

3. ☐ Claim numbers _____, because they are dependent claims not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING²

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:

3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:

4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.