### **AUSTRALIA** Patents Act 1990

#### STANDARD PATENT PATENT REQUEST

I, being the person identified below as the Applicant, request the grant of a Standard Patent to the person identified below as the Nominated Person, for an invention described in the accompanying complete specification.

Applicant and

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**JAPAN** 

**Invention Title:** 

TAMPON.

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BASIC CONVENTION APPLICATION DETAILS

Application No:

63-12330

Country:

**Application Date:** 

22 January 1988

**DATED: 17 June 1993** 

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Patent Attorney for and on behalf of the Applicant

## NOTICE OF ENTITLEMENT

- Sumie SHIMATANI I.
- of 109-3, KOYATO SAMUKAWA-MACHI KOULA-GUN, KANAGAWA 253-01 **JAPAN**

being the applicant and nominated person in respect of Australian Patent Application No. 29345/89 for grant of a patent for an invention entitled "TAMPON" state the following:

- 1) The applicant/nominated person has, for the following reasons, gained entitlement from the actual inventors:
  - The applicant/nominated person is one of the actual inventors and the assignee of the other of the actual inventors.
- 2) The applicant/nominated person has, for the following reasons, gained entitlement from the applicant listed in the declaration under Article 8 of the PCT:
  - The applicant/nominated person is the assignee of the applicant of the basic application listed in the declaration under Article 8, of the PCT.
- The basic application listed in the declaration made under Article 8 of the PCT 3) is the first application made in a convention country in respect of the invention.

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GRIFFITH HACK & CO., Patent Attorneys for and on

behalf of the applicant

**DATED: 9 July 1993** 



AU8929345

## (12) PATENT ABRIDGMENT (11) Document No. AU-B-29345/89 (19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 641120

(54) Title TAMPON

International Patent Classification(s)

(51)<sup>5</sup> A61F 013/20

(21) Application No.: 29345/89

(22) Application Date: 19.01.89

(87) PCT Publication Number: WO89/06524

(30) Priority Data

(43)

(31) Number (32) Da 63-12330 22

Date 22.01.88 (33) Country JP JAPAN

Publication Date: 11.08.89

e: 11.08.89

(44) Publication Date of Accepted Application: 16.09.93

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(56) Prior Art Documents
AU 23065/88 A61F 13/20
AU 22520/53 A61F 13/20

(57) Claim

1. A tampon comprising string-like bodies formed from inter-twisted string members, the string members being menstrual fluid absorbing, wherein the string-like bodies are coiled into a spiral to form intermediate spaces between the string-like bodies to improve absorption of the menstrual fluid and the string-like bodies being formed into a tampon body by longitudinal and radial compression.

OPI DATE 11/08/89

APPLN. I D 29345 / 89

特許協、AOJP DATE 07/09/89

PCT NUMBER PCT/JP89/00045

(51) 国際特許分類 4 A61F 13/20

(11) 国際公開番号

WO 89/06524

A1

(43) 国際公開日

1989年7月27日(27.07.89)

(21) 国際出願番号

PCT/JP89/00045

(22) 国際出願日

1989年1月19日 (19.01,89)

(31) 優先権主張番号

特願昭 63-12330

(32) 優先日

1988年1月22日 (22, 01, 88)

(33) 優先権主張国

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DE(欧州特許), DK, FI, FR(欧州特許), GB(欧州特許), HU,

IT(欧州特許), KR, NL(欧州特許), NO, RO, SE(欧州特許),

SU, US. 添付公開書類

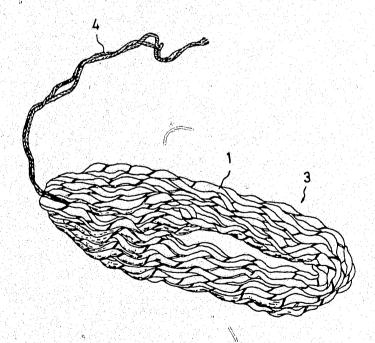
国際調查報告書

補正醬

641120

(54) Title: TAMPON

(54) 発明の名称 タンボン



#### (57) Abstract

A tampon composed of a tampon body made of a stringy material is prepared by intertwining menstrual blood-absorbing threads, such as cotton threads of a high water absorptivity, and applying an external pressure to the formed tampon body so as to compress the same into a bullet. This tampon has a large surface area and a number of cavities among the intertwined and compressed threads. Accordingly the tampon can absorb the menstrual blood efficiently to swell. Thus the tampon can absorb the menstrual blood falling down along the wall of a vagina without fail, as it expands substantially to the volume which it had before the compression. In order to take out the tampon, a stringy member formed by intertwining reinforced threads is pulled out, so that the tampon can be removed from the vagina smoothly as it is loosened.

## (57) 要約

棉糸等の吸水性に富んだ経血吸収能を有する糸材をより合わせて紐状体によってタンポン本体を形成し、このタンポン本体に外圧を加えて圧縮し弾丸状に圧縮形成してなる生理用タンポンである。このタンポンは表面積が大きく編み目による空隙部が多数形成されているので、使用時に経血を効率良く吸収でき、経血を吸収したタンボンが膨潤するので、ほぼ圧縮前のタンポン本体の状態に復元して膣壁をつたい落ちる経血を確実に吸収し得、取り出しに際しては、強化糸をからませた紐状体を引っ張ることにより、タンポンがほぐれつつ膣外に無理なく取り出し得る。

#### 情報としての用途のみ

PCTに基づいて公開される国際出版のパンフレット第1頁にPCT加盟国を同定するために使用されるコード

AT オースト AU オースト トトドト BB パルルガン BC プルイナリ ルフー CF ロコスインア CG コンインス CH スト CM カッドイマーラ DK デフィ FI フ K

FR フガイス GB フガギンフロー IT フボギンカー IT スークス IT スークス KP 朝鮮民国 ELI リリクニ LK スルクコンプルル MC ママリー MC ママリー

#### TAMPON

Background of the Invention

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The present invention relates to a tampon.

As shown in Fig. 11, a conventional sanitary tampon comprises a wide block-shaped tampon body A made from absorbing materials such as cotton wool, absorbing papers and the like. The block-shaped tampon body A is wound tightly in a spiral and is formed into a bullet-like shape by adding pressure on the outer periphery of the body. In another way, the tampon body A is formed into a stick shape by compressing the block-shaped body in the upper and lower directions as well as in the lateral directions.

However, such a conventional tampon in which the tampon body A merely forms a continuous, simple and flat body, the tampon body A lacks a restoring force when it absorbs menstrual blood and expands in radial directions thereof. Therefore, it cannot wipe a stain sufficiently from the wall of the vagina.

Summary of the Invention

The present invention attempts to overcome one or more of the above problems.

According to the present invention there is provided a tampon comprising string-like bodies formed from inter-twisted string members, the string members being menstrual fluid absorbing, wherein the string-like bodies are coiled into a spiral to form intermediate spaces between the string-like bodies to improve absorption of the menstrual fluid and the string-like bodies being formed into a tampon body by longitudinal and radial compression.

Preferably, the tampon body is formed by binding



the string-like bodies, such as cotton wool which absorbs menstrual blood, and it is compressed into a bullet-like shape. In use, when the tampon body absorbs the menstrual blood, it expands greatly due to a restoring force of each of the string-like bodies such that the tampon fits against the wall of the vagina so as to absorb the menstrual blood more efficiently.

### Brief Description of the Drawings

Preferred embodiments of the present invention will now be described, by way of example only, with reference to and as illustrated in the accompanying drawings, in which:

Fig. 1 is a perspective view of string-like bodies forming the tampon in accordance with a preferred embodiment of the present invention.

Fig. 2 is a perspective view of the string-like bodies when bound in the form of a loop,

Fig. 3 is a perspective view of forming the bound string-like bodies into a tampon body,

Fig. 4 is a perspective view of a tampon body as another type,

Fig. 5 and Fig. 6 are perspective views of the tampon bodies wound twistedly,

Fig. 7 is a perspective view of the tampon formed into a bullet-like shape by compressing the twisted tampon bodies.

Fig. 8 is a perspective view of the tampon in the state after use,

Fig. 9 is a perspective view of string-like bodies forming a tampon according to another preferred embodiment of the present invention,

Fig. 10 is a perspective view of the tampon bodies bound, and



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Fig. 11 is a perspective view of a tampon body of a conventional type.

Detailed Description of the Preferred Embodiments

The preferred embodiments of the present
invention will be described in detail with reference to the
drawings.

Fig. 1 shows string-like bodies 1 forming a tampon body 3 according to a preferred embodiment of this invention.

A string-like body 1 is formed by intertwisting strings, such as cotton wool and the like, which has a great absorbency of menstrual blood, to have a diameter of, for instance, 2mm or 3mm. Further, one or two strings 2 are entwisted with the outer periphery of the string-like body 1 so as to increase the tensile strength in the longitudinal directions thereof.

The string forming the string-like body 1 may be made of any material which just provide the above-mentioned function, and is not limited in its material. Further, the reinforcing strings 2 are not limited in its material.

The string-like bodies 1 may be wound many times in a loop to form a tampon body 3 having desired thickness, width and length (See Figs. 2 and 3). It is possible to just entwist thereinto the starting end portion and the closing end portion of the string-like bodies 1 without tieing up both of the end portions.

In the drawings, numeral 4 is a string removing the tampon. The string 4 may be comprised of part of the string-like body 1 by projecting a portion of the string-like body 1 from the tampon body 3, as shown in Fig. 4.

As shown in Figs. 5 and 6, the tampon body 3 may be formed by intertwisting the string-like bodies 1 in a spiral so as to form a space slightly at an intermediate



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portion thereof and then in that state, compressed with external force added in the longitudinal directions and in the radial directions from the outer periphery thereof.

The compressed tampon T forms a bullet-like shape, as shown in Fig. 7

embodiments of the present invention are used similarly to the conventional tampons. When the tampon T absorbs the menstrual blood in the vagina, it gradually expands in the radial and longitudinal directions and returns to its untwisted original shape of the tampon body 3. Since the tampon body 3 is formed from a bunch of the string-like bodies 1 which are superior in water-absorbency, it returns to its original shape rapidly by means of the restoring force of the string-like bodies 1 when it absorbs even a small amount of the menstrual blood.

Furthermore, as the tampon body 3 is restored to its original shape, the tampon body 3 increases its surface area greatly and therefore even more of the menstrual blood may be absorbed.

Further, when the tampon body 3, which comprises a plurality of string-like bodies 1, expands, their surfaces contact the wall of the vagina gently, and so it may absorb the menstrual blood running on the wall of the vagina without leaking from the vagina.

After use, when the removal string 4 is pulled, the tampon T is loosened from the state in Fig. 6 to the state in Fig. 8 and then smoothly taken out from the vagina. In the case in which the removal string 4 is made of a part of the string-like body 1, the string-like body 1 is preferably not formed with only simple cotton yarns, but the reinforcing string 2 is entwisted with the outer periphery thereof, and therefore it has a sufficient tensile strength so that it may not be cut off at an



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intermediate portion thereof.

In an alternative preferred embodiment, the tampon T formed with the string-like bodies 1, may be compressed to be a bullet-like shape by simply adding external force from the state in Fig. 3, as is used in the conventional tampon.

Further, when a plurality of the string-like bodies are bound in a bunch, they may be bunched up as shown in Fig. 10 after they are weaved in advance in the state, for instance, as shown in Fig. 9, in order to make them expandable in the longitudinal or radial directions and also to be able to increase its surface area.

The preferred embodiments of the present invention provides a tampon which rapidly restores to its original expanded shape and fits tightly against the wall of the vagina so as to improve absorption and reduce leakage.

Further, the tampon body has a large surface area due to each of the string-like bodies, and it thus has a high ability of absorbency.

The preferred embodiment of the present invention also controls napping or pilling of the tampon body in comparison with conventional tampons which are merely formed with cotton wool. Furthermore, it is easier to manufacture the tampon, since it is not necessary to treat the outer surface of the tampon body.



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#### THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS

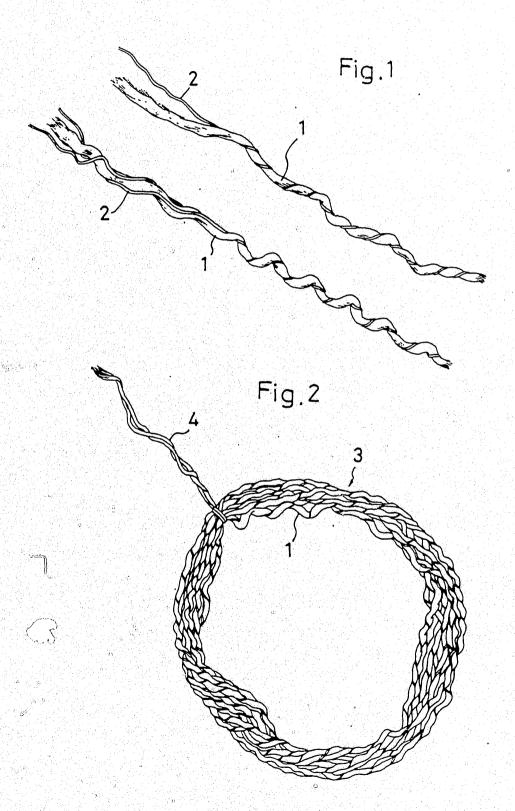
- 1. A tampon comprising string-like bodies formed from inter-twisted string members, the string members being menstrual fluid absorbing, wherein the string-like bodies are coiled into a spiral to form intermediate spaces between the string-like bodies to improve absorption of the menstrual fluid and the string-like bodies being formed into a tampon body by longitudinal and radial compression.
- 2. A tampon according to claim 1, wherein the string-like bodies are wound in a loop before being coiled into a spiral and compressed to form the tampon body with a desired width and length.
- 3. A tampon according to any one of the preceding claims, wherein a reinforcing string is entwisted with the string-like members.
- 4. A tampon according to any one of the preceding claims, wherein at least one of the string-like bodies projects from an end of the tampon to form a removal string.
- 5. A tampon substantially as hereinbefore described with reference to and as illustrated in the Figures 1 to 10 of the accompanying drawings.

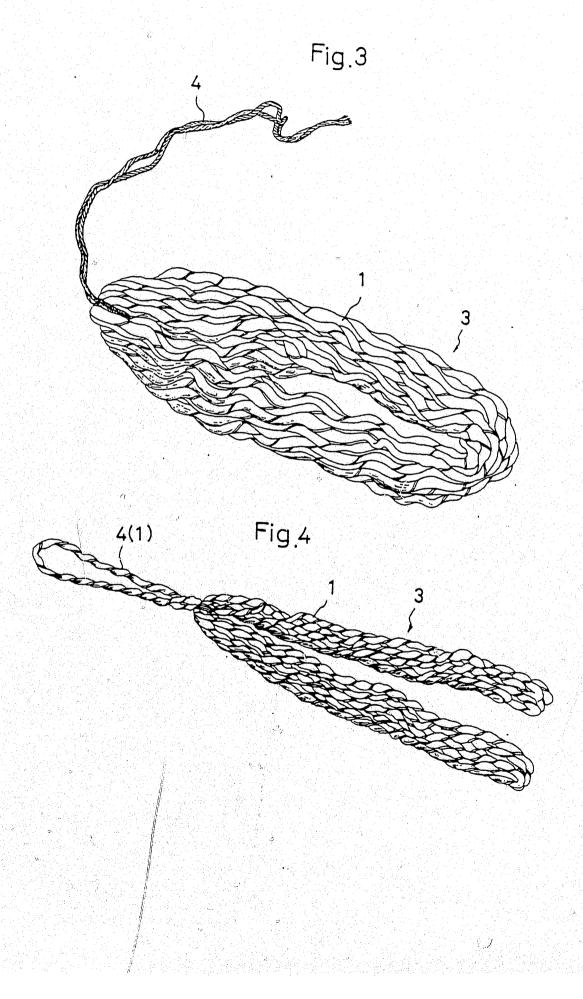
DATED THIS 29TH DAY OF MARCH 1993 SUMIE SHIMATANI
By Its Patent Attorneys
GRIFFITH HACK & CO.
Fellows Institute of Patent
Attorneys of Australia

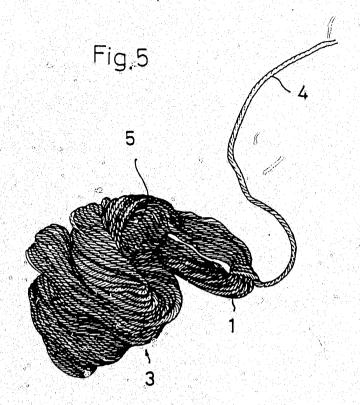


## Abstruct of the Disclosure

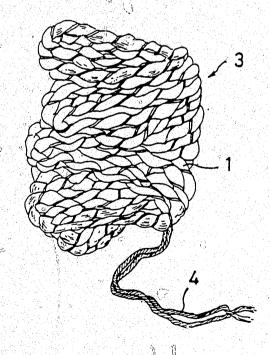
This is a sanitary tampon which comprises a tampon body formed with a plurality of string like bodies made of a string member such as cotton yarn and the like which is superior in water-absorbency and capable of absorbing menstrual blood, and the tampon body is compressed and formed into a bullet like shape by adding external force thereto. Since the tampon has a great surface area and is formed to make a number of spaces by means of weave meshes, it may absorb the menstrual blood effectively in use. Further, since the tampon absorbing the menstrual blood expands, it almost returns to its original state prior to compression so as to surely absorb the menstrual blood running on the wall of the vagina. When taking out it from the vagina, it is possible to smoothly take out it from the vagina while it gets loose, by pulling one of the string like bodies entwisted with a reinforcing string.



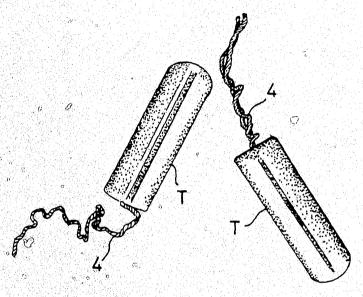


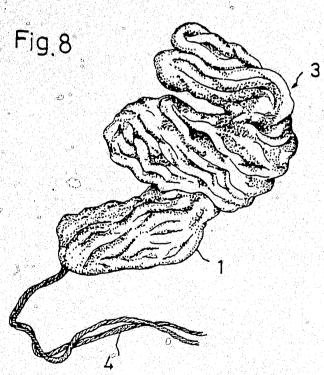


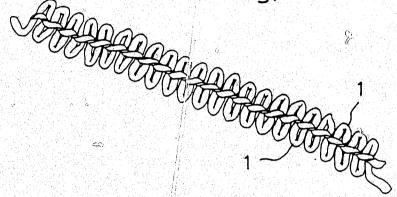












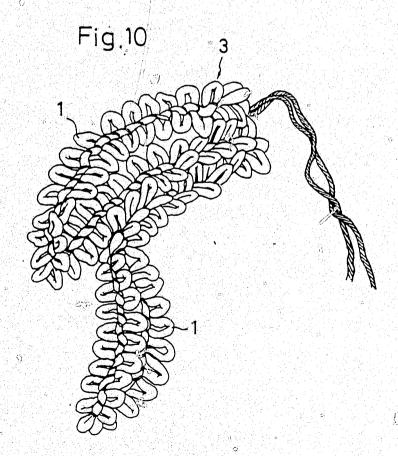
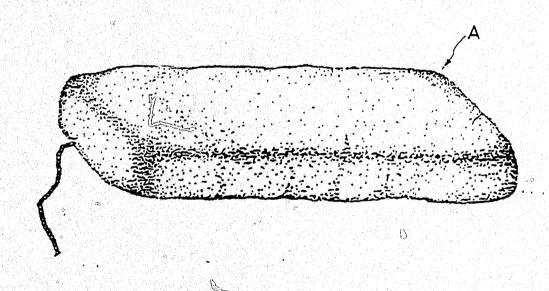


Fig.11



# INTERNATIONAL SEARCH REPORT International Application No PCT/JP89/00045

I. CLASSIFICATION OF SUBJECT MATTER (if several classific	ation symbols apply, indicate all) 6	
According to International Patent Classification (IPC) or to both Nation	nal Classification and IPC	
Int. Cl <sup>4</sup> A61F13/20		
II. FIELDS SEARCHED		
Minimum Documenta		
Classification System 1	lassification Symbols	
IPC A61F13/20		
Documentation Searched other the to the Extent that such Documents a	an Minimum Documentation tre Included In the Fields Searched	
Jitsuyo Shinan Koho Kokai Jitsuyo Shinan Koho	1946 - 1988 1971 - 1988	
III. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category • Citation of Document, 11 with Indication, where appro	opriate, of the relevant passages "	Relevant to Claim No. 13
A UP, B1, 44-5520 (Kimberly- 7 March 1969 (07. 03. 69) (Family: none)	-Clork Corp.)	1-4
A JP, (U, 51-29794 (Anne Co., 3 March 1976 (03. 03. 76) (Family: none)	, Ltd.,	1-4
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April 5, 1989 (05. 04. 89)	April 17, 1989 (17. 04. 89)	
International Searching Authority  Japanese Patent Office	Signature of Authorized Officer	