

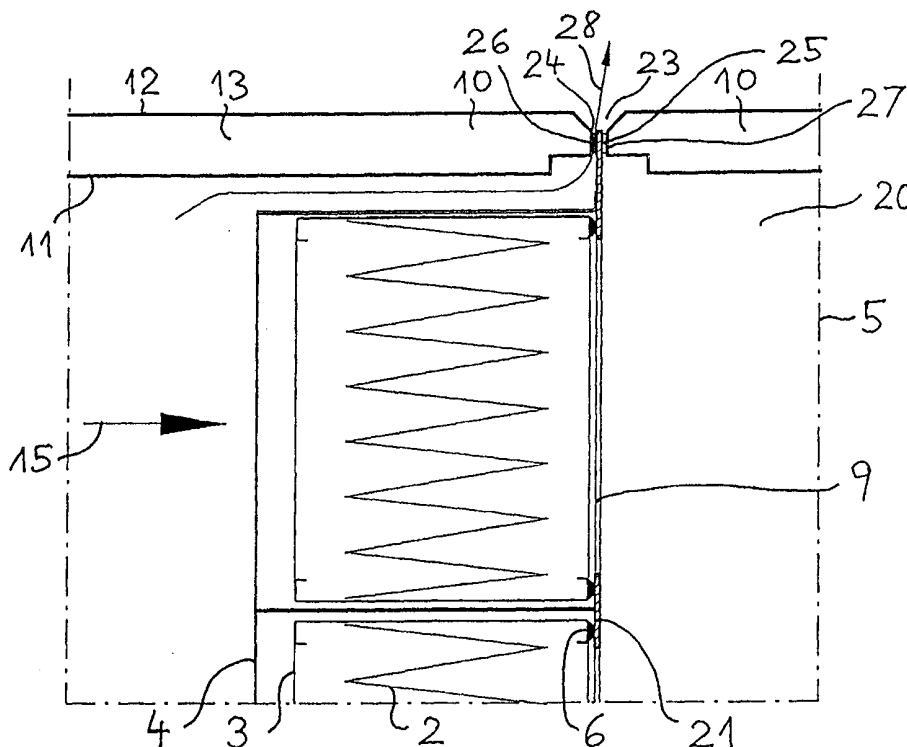


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(21) International Application Number: PCT/SE99/01874 (22) International Filing Date: 19 October 1999 (19.10.99) (30) Priority Data: 9803626-2 22 October 1998 (22.10.98) SE (71) Applicant (for all designated States except US): ABB FLÄKT AB [SE/SE]; S-120 86 Stockholm (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): TORKELSSON, Stig [SE/SE]; Långdhoppsvägen 12, S-564 34 Bankeryd (SE). JOHNSSON, Lars [SE/SE]; Beckasinvägen 13, S-556 25 Jönköping (SE). EVERS, Peder [SE/SE]; Norgårdsplan 4A, S-553 37 Jönköping (SE). (74) Agent: SIEBMANN, H.; Gotapatent AB, P.O. Box 154, S-561 22 Huskvarna (SE).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i> <i>In English translation (filed in Swedish).</i>

(54) Title: FILTERING APPARATUS FOR AIR TREATMENT APPARATUS**(57) Abstract**

The invention relates to a filtering apparatus for an air treatment apparatus (5), a superior purity of the filtered air being required. The apparatus comprises a plurality of filter cartridges (3), provided with filters (2) and inserted into one cassette (4) each. The cassettes are fastened in the air treatment apparatus and the filter cartridges (3) have, on their side, which is turned towards the incoming air stream, a seal (6), which extends in an axial direction and around the periphery and axially abuts a surface, which is oriented radially in relation to the air stream and the apparatus or the like respectively and which surrounds an outlet opening (9), defined by each filter cartridge. According to the invention said surface comprises a sealing sheet (21), which



with the exception of said opening and openings (9) respectively is disposed in a continuous radial sealing cross section-plane through the entire air treatment apparatus or the like (5) and extends outwards in a radial direction through the outer wall (10) of the apparatus at a joint (23).

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FILTERING APPARATUS FOR AIR TREATMENT APPARATUS

The present invention relates to a filtering apparatus for an air treatment apparatus of the type described in the preamble of claim 1.

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Air filters having very high separation percentages (HEPA, ULPA) require, that the integration into the air treatment apparatus or the duct system be of a very high quality. Not desirable air streams, so called by-pass streams, which can pass through the filtering apparatus without being purified, must be reduced as much as possible. Otherwise the filtering function will be inferior despite the fact, that the filter
10 blanks being used have a very advanced quality.

Typical such by-pass paths exist usually between several filter cartridges, which are disposed in a transverse direction in relation to an air stream to be purified, and/or between such filter cartridges and surrounding duct walls and/or via the housing, which often is a double-walled construction, e.g. in an
15 air treatment apparatus.

The foremost reason for this not desirable by-pass leakage is the relatively large decrease in pressure, which is caused by the air passage through the filter cartridges.

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The filter cartridges normally comprise folded filter paper with separators, enclosed in a housing made of steel sheet or wood. The dimensions are normally those of an entire module (about 0.6 x 0.6 m) or a semi-module. Along the periphery of the housing on the air downstream side, which is the "purified" side, there is a seal. The tightness is obtained, because the seal of the filter module is pressed against a plane surface in the form of a flange construction in the duct or an surrounding filter box. This is shown
25 in Fig. 1, which also shows, that the above-mentioned by-pass paths remain despite an adequate sealing within the area of said seal.

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In certain cases relatively small filter boxes are used, which are connected to an air duct and in which one or two filter cartridges are enclosed. In case just one filter cartridge is used, the tightness problem can be solved by welding a counter flange to the inner side of the box. However, in case several filter
cartridges are used, they and the cassettes, which enclose them, respectively must be sealed against each other and/or against the wall of the box. However, such solutions are time-consuming and often expensive and do not always allow a desirable flexibility, when exchanges are carried out.

When filter cartridges are enclosed in air treatment assemblies, a complicated and expensive duct system is avoided, but on the other hand the tightness problems, mentioned above, arise in a plurality of possible places.

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The conventional way of enclosing filter modules in air treatment assemblies comprises the step of joining the filter modules, disposed in their sheet cassettes, to a continuous package. In order to meet the tightness requirements every sheet cassette must be sealed with a sealant all around as well as against the inner sides of the assembly. This sealing is a very delicate and time-consuming process, which means, that a secondary sealing always is recommended on the installation site in connection with the starting of the apparatus. The movements of the housing, e.g. due to pressure differences in the assembly, means, that the sealant must have such properties and be applied in such a way, that it is able to absorb movements without losing its sealing function.

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15 The object of the present invention is to provide a new filter apparatus, which eliminates the above-mentioned drawbacks and which also in other respects further develops the state of the art in this field.

These objects are attained according to the invention by means of a filter apparatus of the type described in the introduction, which mainly has the features set forth in the characterizing clause of claim 1.

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Additional features and advantages of the invention are set forth in the following description, reference being made to the enclosed drawings, which show a few preferred but not limiting embodiments. In the drawings:

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Fig. 1 is a vertical or horizontal sectional view of a portion of an air treatment apparatus having filter cartridges, enclosed in a conventional way;

Fig. 2 is a corresponding view of an apparatus according to the invention;

Fig. 3 and 4 are perspective views from the front and from the rear respectively of a typical combination of filter cartridges in an apparatus according to the invention; and

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Fig. 5 and 6 are views, which correspond to Figs. 3 and 4, of a modified embodiment according to the invention.

In Fig. 1 a conventional apparatus 1 is shown, which comprises filters 2 in filter cartridges 3, which in their turn are inserted in cassettes 4, which in their turn are joined to a unit, inserted in an air treatment assembly 5. Filter cartridges 3 with filters 2 are standard components and have on one side, namely the side located downstream, an axially aligned seal 6 around the periphery, which in an axial alignment abuts a radial inner flange 7 around the cassette, to the inner end of which all around an axially aligned flange 8 is connected, which encircles an outlet opening 9.

Air treatment assembly 5 has outer walls 10, which e.g. comprise panels, which consist of inner sheets 11 and outer sheets 12 with an interior 13 between said sheets, which is empty or filled with an insulating material. Filling profiles 14, which in cross section look like handles, project towards the adjacent cassette walls and are fastened to inner sheet 11 and have the same length axially as the cassettes and are designed to fill up the cross section of the duct.

It is shown in Fig. 1, that air 15, which has not been purified and flows into the assembly, can pass through filter 2 and to the lee-side 20 as leakage streams 16 between adjacent cassettes, as leakage streams 17 between the cassettes and filling profiles 14, as leakage streams 18 between the filling profiles and inner sheet 11 as well as as leakage streams 19 through interior 13 between the assembly walls.

Each one of these possible leakage streams are objectionable and jeopardizes the security, e.g. in operation rooms, hospitals, laboratories, research institutions etc.

To solve these problems the present invention provides a device 21, which radically reduces the risk of air leakage past an assembly housing or a duct designed in another way. Such a device consists of or comprises a plane sealing sheet, which preferably is most shape resistant due to the selection of a suitable material and/or the thickness of the sheet, to which sealing sheet preferably but not necessarily the adjacent cassette side or the adjacent cassette sides is (are) fastened, e.g. welded, with its (their) main surface on the air supply side, which for this purpose at least partly can have flanges 22, bent outwards from the cassette with an angle of 90° . However, these flanges are not particularly important, and it is shown in Fig. 2, that they are not present at all, in case two cassettes abut each other, in which case available spaces can be maximally utilized and means and costs can be saved and kept low respectively. Thus, within these areas only seals 6 will seal and this is possible, because the seals axially abut sealing sheet 21, which in its turn is designed to completely seal against the lee-side,

because the sealing sheet according to an additional very important feature according to the invention is to extend through at least a portion of the assembly wall and preferably reach the atmosphere outside the assembly. This preferably is accomplished within the area of a joint 23 between adjacent assembly panels 10, which joint suitably is sealed by means of seals 24 and 25 between on one hand the sealing sheet and on the other hand panel joint sides 26 and 27, exposed to the sealing sheet.

Whereas seals 6 act and are influenced in an axial direction and due to the positive influence of the incoming air on the sealing force rather will have a larger sealing effect, because the air pressure differences will increase, the incoming air does not, irrespective of air pressure differences, improve the sealing of seal 24 on the side of the incoming air, and thus a leakage stream 28 may arise in this area, which however due to device 21 reaches the atmosphere outside the assembly, not being able to contaminate the air on the lee-side. The efficiency reduction of the assembly or the duct due to leakage stream 28 usually is completely negligible. Exactly because leakage stream 28 is not important for the intended function of the device, it is possible to not extend sealing sheet 21 through the entire outer wall 10 but fasten it somewhere inside the outer wall, provided a possible leakage stream 28 does not penetrate into the lee-side and is mixed with the filtered air. It is of course the simplest, the best and the most secure thing to do to extend the sealing sheet all the way through outer wall 10 and a joint between adjacent outer wall portions respectively, a guarantee being obtained, that no leakage stream of any kind may reach the filtered purified air.

The free edge area 29 of e.g. the lower cassette sides can be bent outwards in order to facilitate the insertion of the filter cartridges. Also, within e.g. the free end area of the upper and lower sides of the cassettes there may be openings or the like 30 for fastening devices (not shown) for the filter cartridges.

Device 21 according to the invention certainly is very simple, but it is so ingenious, that it is quite possible to use a sealing sheet, which is not very shape resistant, because the resilience of seal 6 and its continuous exposure to the pressure difference means, that possible minor surface irregularities would be filled up and bridged over, no leakage streams arising. It is also reasonable to maintain, that sealing sheet 21 is made even more shape resistant due to the edge fastening on all sides in an assembly or duct joint. If it is required, it is of course possible to provide said edge area with special fastening means, e.g. a certain profiling, which will counteract a bending of the sheet or every tendency to be drawn into the assembly or the duct. It is also possible to combine said fastening means with outer, not shown tightening means in order to press together two adjacent panels 10 within each joint area.

It is a substantial advantage, that plane sheets, to be used as blanks for sealing sheets, are easily available everywhere and easily can be provided with e.g. punched openings 9 having the required size and location. Consequently, filter cartridges and possibly cassettes can be purchased from a certain
5 supplier, whereas the sealing sheet can be delivered from another supplier or manufactured directly on the air treatment apparatus. The cassettes are, thanks to the invention, less critical regarding sealing details and their precision, and consequently also the cassettes can be delivered from quite different types of suppliers and/or they can be manufactured from thinner and/or less expensive materials.

- 10 It is advantageous to manufacture the cassettes with e.g. through vertical walls for all the cassettes, which are vertically arranged, and with through horizontal outer walls, which is shown in the drawings. In this way additional manufacturing and cost advantages can be obtained.

- 15 The invention is not limited to the embodiments, which have been described above and/or shown in the drawings, but it can be supplemented and altered respectively in any arbitrary manner within the scope of the inventive idea and the enclosed claims respectively. Thus, it is not necessary to use cassettes, e.g. when only one filter or one filter cassette is used. Cassettes mainly do not contribute to the sealing efficiency of the apparatus and consequently can be dispensed with in certain cases, but they are of course practical to use and forms supplementary locking and pressure devices 30 and also make the
20 sealing sheet more rigid.

- One embodiment of the invention, in which cassettes 4 have been reduced to holders 4', is shown in Figs. 5 and 6. These holders comprise only a remainder of cassettes, which otherwise are closed all around, within the corner areas and also in these areas additional material savings can be made, e.g. by
25 means of triangular or trapezoidal recesses 31, where the base is formed by or overlaps sealing sheet 21'. Those holder portions, which are disposed within vertical planes in the drawings, can have a rectangular basic shape, whereas the adjacent portions, disposed within horizontal planes, can have a trapezoidal and semi-trapezoidal basic shape respectively. Said holder portions, disposed within vertical planes, can, at their free edges, have openings or the like 30' for said tightening means, which
30 suitably are eccentric elements, disposed on the ends of a tightening rod (not shown), applied across the width of the filter cartridges.

Increased rigidity of the apparatus, despite reduced cassette size and/or thinner sealing sheet, can be obtained by providing the latter, on its air downstream side, with a border (rim) 32 all around, having a width of one or a few centimeters. The border can be obtained by bending the sealing sheet material or by welding or soldering. It extends without interruption along and forms the outer sides of openings 9' and houses beams 33, preferably having the same thickness and which form and define the other opening sides and which are welded to the inner side of the border and to each other within existing crossing points respectively. The cassettes and the holders respectively are welded to the beams to the required extent.

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CLAIMS:

1. A filtering apparatus for air ducts or air treatment apparatuses (5), particularly in which the purity of the filtered air must meet very high requirements and which comprises one or several filter cartridges (3), provided with one or several filters (2), which cartridges are fastened to the air treatment apparatus or the like and which are provided with a seal (6), which extends around the periphery and in an axial direction, on its side, which turns towards the incoming air stream, which seal axially abuts a surface, the orientation of which is radial in relation to the air stream and the apparatus or the like respectively, which surface surrounds an outlet opening (9; 9'), defined by each filter cartridge, **characterized** in that said surface comprises a sealing sheet (21; 21'), which with the exception of said opening and openings respectively (9; 9') has a continuous radial sealing cross section through the entire air treatment apparatus or the like (5) and extends in a radial direction out through at least a portion of the outer wall (10) of the apparatus or the like.
2. A filtering apparatus according to claim 1, **characterized in that** each filter cartridge (3) in a way known per se is inserted into a cassette (4; 4') and in that, when several cassettes are used, they are joined to a unit and a partial unit respectively, preferably having partially through and common respectively walls, particularly having outer walls, which are through for all the cassettes in a horizontal and a vertical direction respectively.
3. A filtering device according to claim 1, **characterized in that** the sealing sheet (21; 21') is shape resistant to a high degree, i.e. made of a relatively rigid material and/or having a relatively large material thickness.
4. A filtering apparatus according to any of claims 1-3, **characterized in that** the adjacent cassette side and the adjacent cassette sides respectively is (are) fastened, e.g. welded, to the sealing sheet (21; 21'), with its main surface on the side of the incoming air, which adjacent cassette side or sides for this purpose at least partially has (have) flanges (22), which are bent an angle of 90° ,
5. A filtering apparatus according to claim 1, **characterized in that** the sealing sheet (21; 21') extends to the atmosphere outside the apparatus through a joint (23) between adjacent outer wall portions (10), which joint preferably is sealed by means of seals (24 and 25) between on the one hand

the sealing sheet and on the other hand the outer wall portion joint sides (26 and 27) , exposed to the sealing sheet.

- 5 6. A filtering apparatus according to claim 5, **characterized in that** the sealing sheet (21; 21') is made even more shape resistant by means of the edge fastening all around in an assembly joint or duct joint (23) and/or in that said edge fastening area is provided with special holding means, e.g. a certain profiling, which counteract a bending of the sheet or every tendency to being drawn into the assembly or the like (5).
- 10 7. A filtering apparatus according to any of claims 1-6, **characterized in that** the sealing sheet (21;21') is made of a separate plane sheet as a blank, which is provided with e.g. punched openings (9) with the required size and the required location.
- 15 8. A filtering apparatus according to any of claims 2-7, **characterized in that** the cassettes are manufactured with e.g. through vertical walls for all the cassettes , arranged in a vertical direction, and with through horizontal outer walls.
- 20 9. A filtering apparatus according to claims 1-8, **characterized in that** the cassettes are reduced to holders (4') and consist only of a remainder of cassettes, otherwise closed all around , within the corner areas, in which holders, in order to obtain additional material savings, preferably e.g. triangular or trapezoidal recesses (31) are made, in which the base is made of or overlaps the sealing sheet (21) and in which e.g. the holder portions, which are disposed within vertical planes, preferably have a rectangular basic shape, whereas the adjacent portions, disposed within horizontal planes, preferably have a trapezoidal and semi-trapezoidal basic shape, as well as in that said holder portions, 25 disposed within vertical planes, at their free edges have openings or the like (30') for said fastening means, which suitably are eccentric elements, disposed at the end of a tightening rod, stretched across the width of the filter cartridges.
- 30 10. A filtering apparatus according to any of claims 1-9, **characterized in that** an increased rigidity of the apparatus, despite reduced cassette size and/or thinner sealing sheet, is obtained by providing the latter , on the air downstream side, with a border (32) all around having a width of one or a few centimeters, in that the border is made by bending the sealing sheet material or by welding or soldering, in that it extends through and along and forms the outer sides of the openings (9') and houses

beams (33), preferably having the same thickness and which form and define the other opening sides and which are welded to the inner side of the border and to each other respectively within existing crossing points and in that the cassettes and the holders respectively to the existing extent are welded to the beams.

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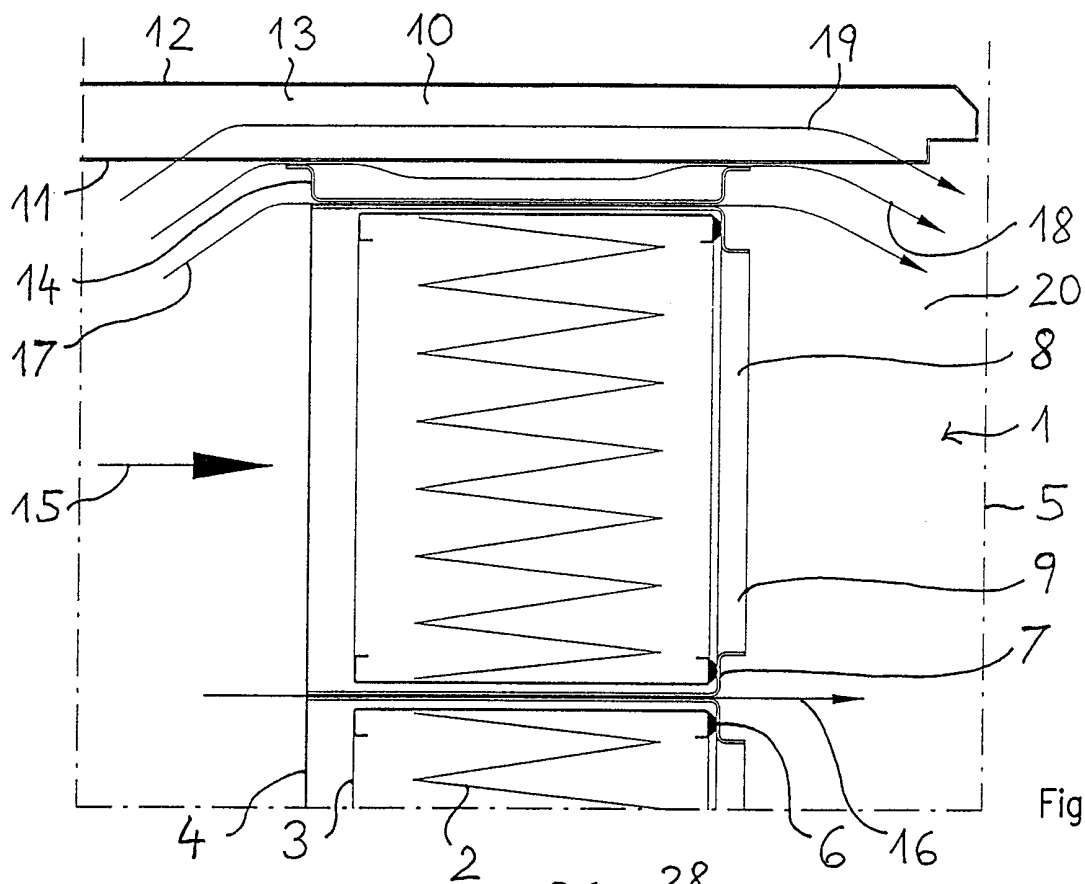


Fig 1

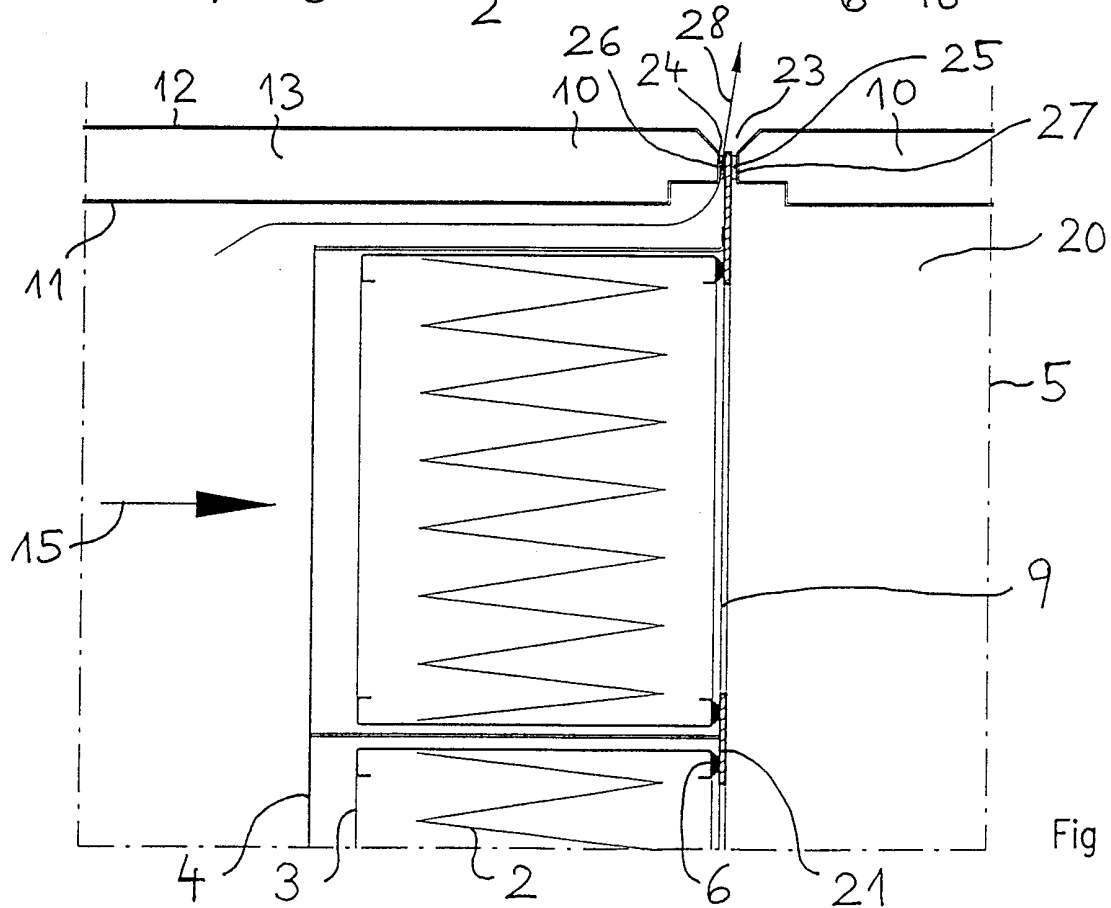


Fig 2

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Fig 3

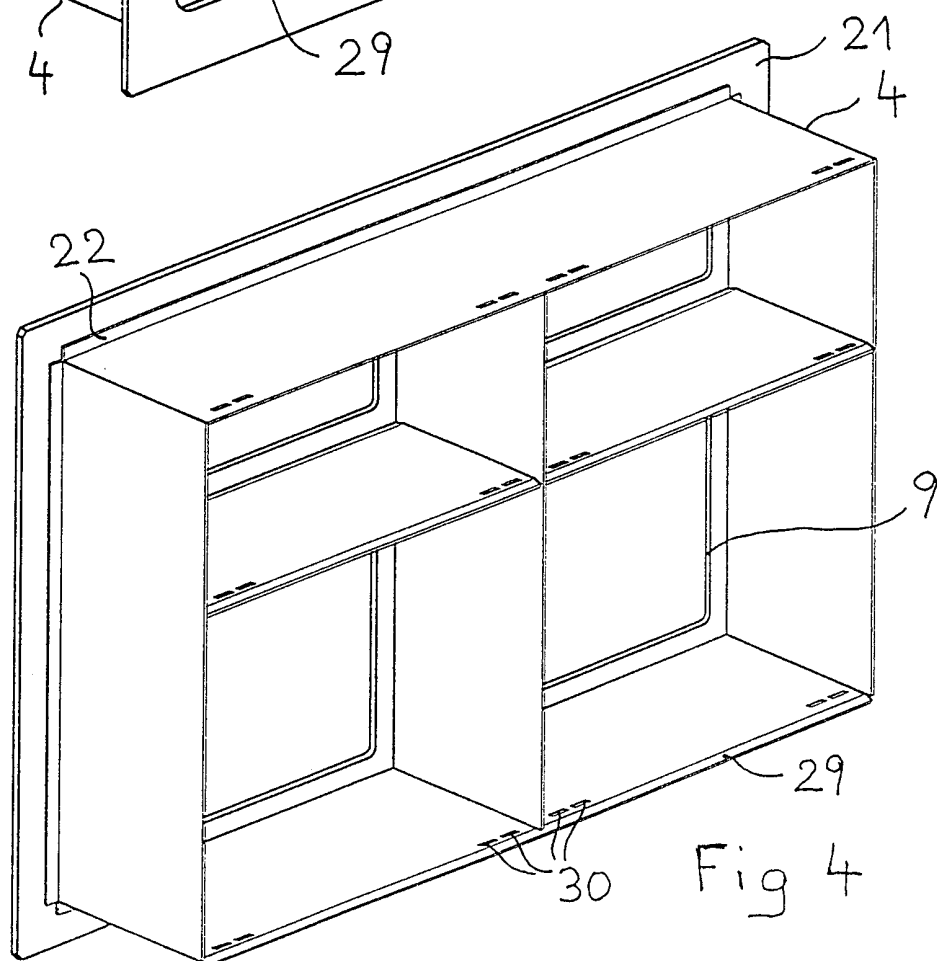
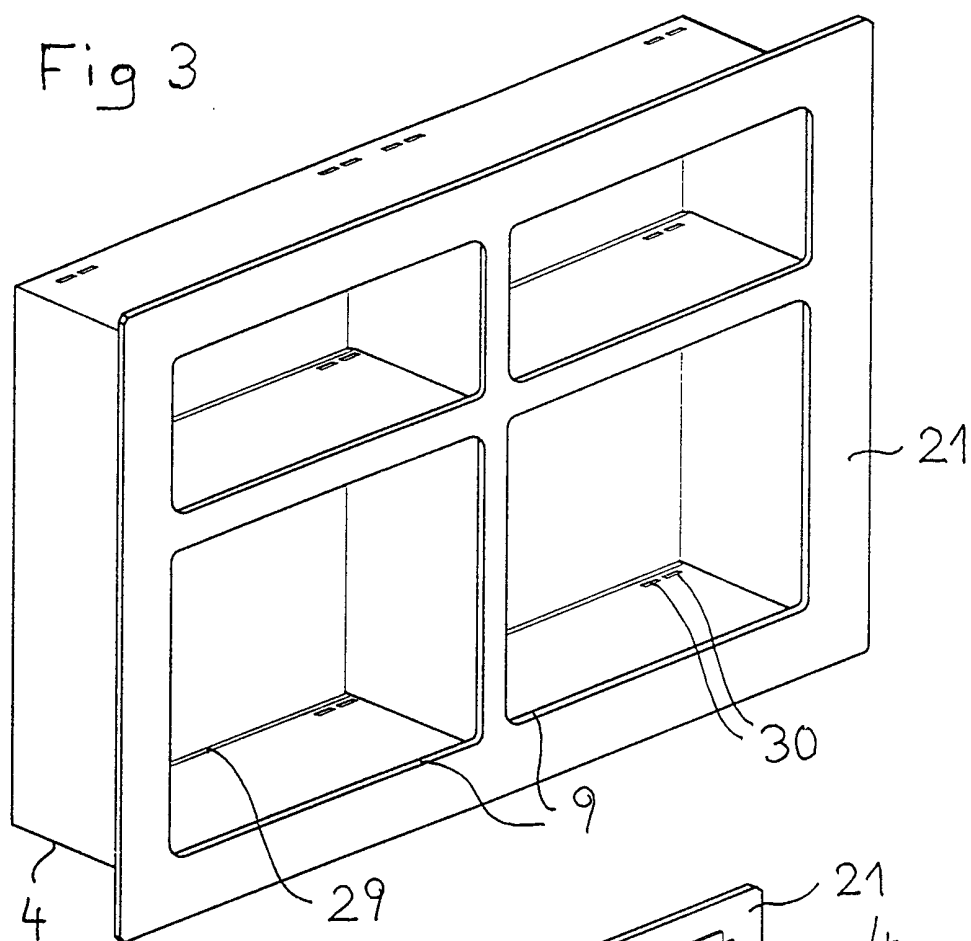


Fig 4

Fig 5

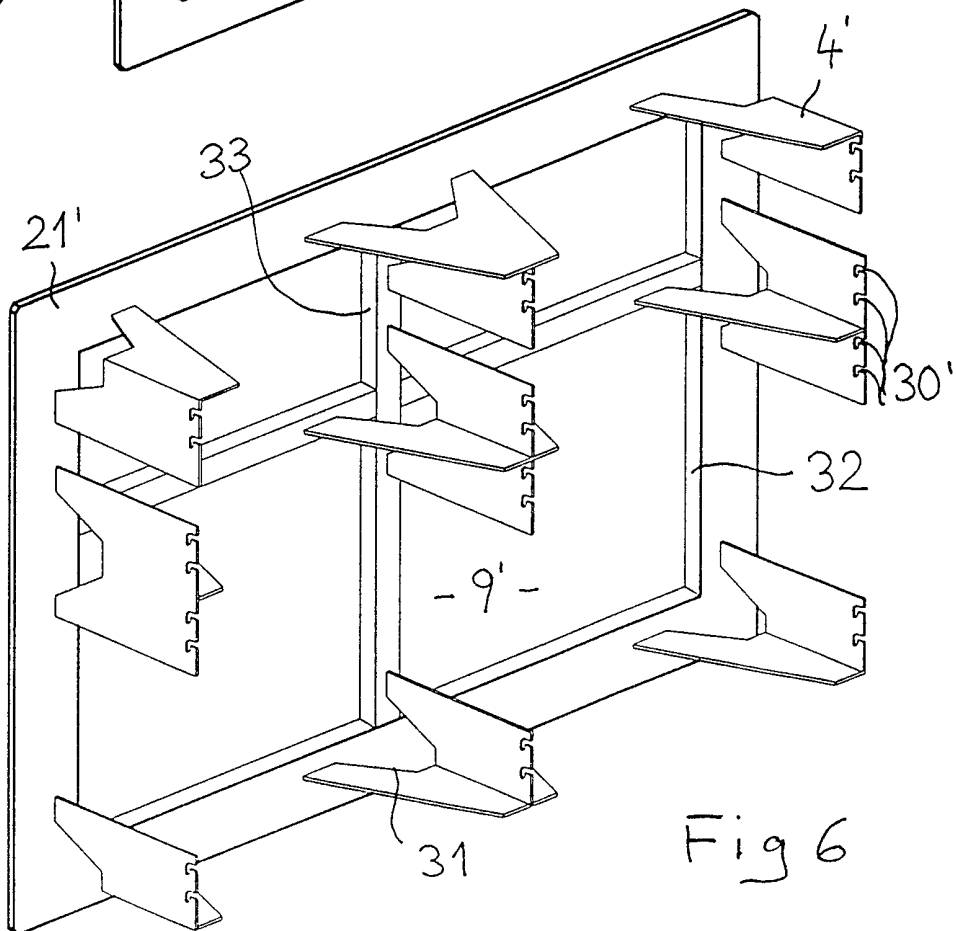
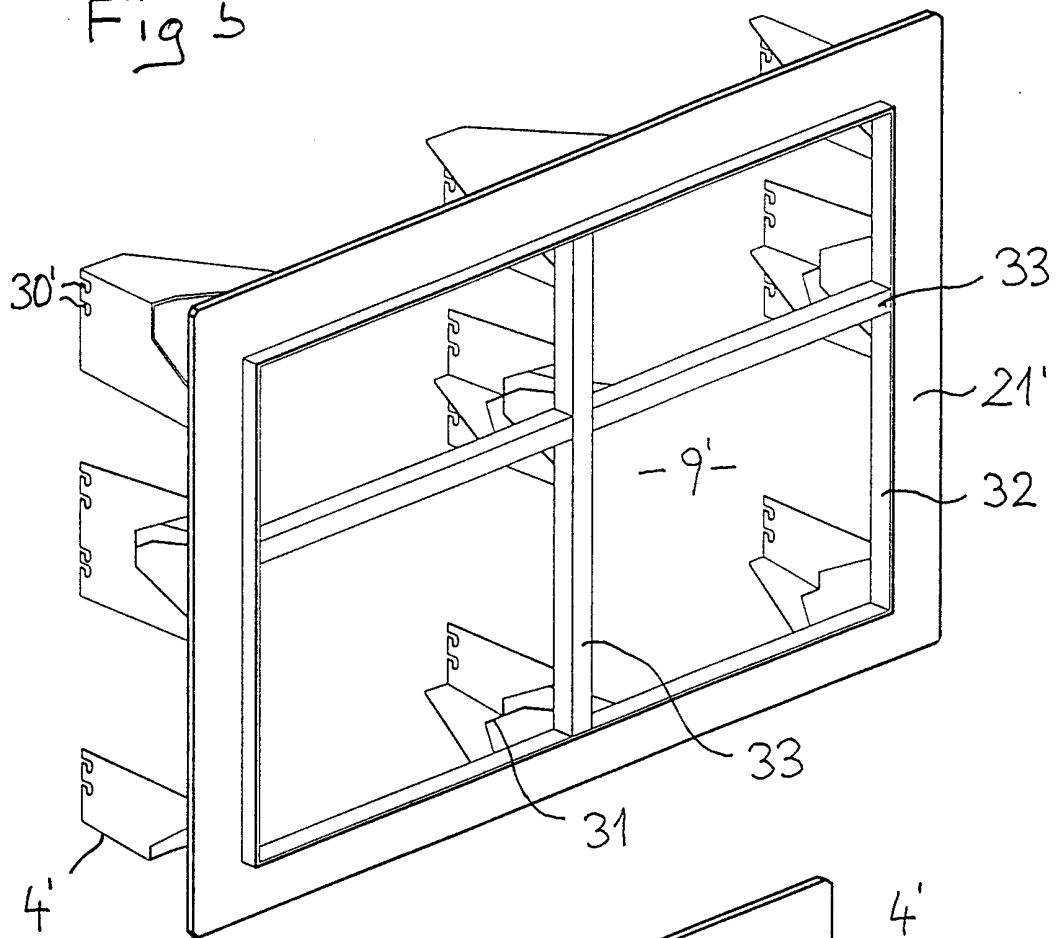


Fig 6

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/01874

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B01D 35/30

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

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IPC7: B01D

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0798027 A1 (SCHAKO METALLWARENFABRIK FERDINAND SCHAD KG), 1 October 1997 (01.10.97) --	1
A	EP 0834706 A1 (MEISSNER & WURST GMBH & CO.), 8 April 1998 (08.04.98), figure 1, abstract --	1
A	US 4233044 A (THOMAS T. ALLAN), 11 November 1980 (11.11.80) --	1
A	US 5443625 A (JOHN M. SCHAFFHAUSEN), 22 August 1995 (22.08.95), column 2, line 55 - column 4, line 12 --	1

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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International application No.

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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