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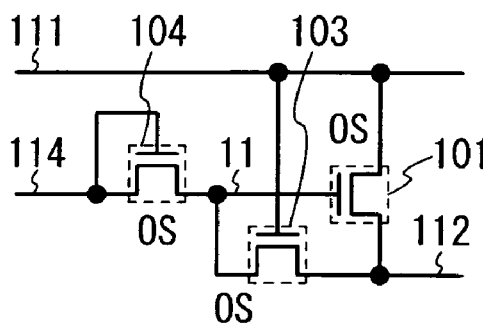
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(54) Title: DISPLAY DEVICE, SEMICONDUCTOR DEVICE, AND DRIVING METHOD THEREOF

**FIG. 6A**



(57) Abstract: An object is to provide a semiconductor device with improved operation. The semiconductor device includes a first transistor, and a second transistor electrically connected to a gate of the first transistor. A first terminal of the first transistor is electrically connected to a first line. A second terminal of the first transistor is electrically connected to a second line. The gate of the first transistor is electrically connected to a first terminal or a second terminal of the second transistor.

## DESCRIPTION

**DISPLAY DEVICE, SEMICONDUCTOR DEVICE, AND DRIVING METHOD  
THEREOF**

5

## TECHNICAL FIELD

[0001]

One embodiment of the present invention relates to display devices. For example, one embodiment of the present invention relates to liquid crystal display devices. One of the technical fields relates to a display device in which an image is displayed when a pixel is selected by a gate signal line and a source signal line. Further, one of the technical fields relates to an electronic appliance with a display device and a semiconductor device such as a driver circuit used in a display device.

## BACKGROUND ART

15 [0002]

Gate driver circuits including amorphous silicon transistors (also referred to as a-Si TFTs) have been developed (see Patent Documents 1 and 2, for example). Such a gate driver includes a transistor for controlling the timing of outputting a high voltage to a gate line (such a transistor is also referred to as a pull up transistor). The pull up transistor has a source and a drain one of which is connected to a clock line and the other of which is connected to a gate line. In addition, such a gate driver employs a driving method in which the potential of a gate of the pull up transistor is made higher than the high (H-level) potential of a clock signal by capacitive coupling. In order to achieve this driving method, it is necessary to make the gate of the pull up transistor be floating. It is therefore necessary to turn off all the transistors that are connected to the gate of the pull up transistor.

[Reference]

[0003]

[Reference 1] Japanese Published Patent Application No. 2007-207413

30 [Reference 2] Japanese Published Patent Application No. 2008-009393

## DISCLOSURE OF INVENTION

[0004]

In conventional techniques, however, even when all the transistors that are connected to a gate of a pull up transistor are turned off, electrical charge stored in the gate of the pull up transistor is lost as time passes because of the off-state current of the transistor. It is therefore difficult to lower the drive frequency of a semiconductor device such as a gate driver circuit. Further, the range of the drive frequency at which the semiconductor device can operate is narrow. Consequently, there is a limit to improvement in the drive capability of the semiconductor device.

[0005]

In view of the problems, an object of one embodiment of the present invention is to improve operation of a semiconductor device including a transistor (a pull-up transistor) that controls the timing of when a predetermined voltage is outputted to a circuit located at the subsequent stage. An object of one embodiment of the present invention is to improve the drive capability of a semiconductor device including a transistor (a pull-up transistor) that controls the timing of when a predetermined voltage is outputted to a circuit located at the subsequent stage.

[0006]

One embodiment of the present invention is a semiconductor device including a first transistor, and a second transistor electrically connected to a gate of the first transistor. A first terminal of the first transistor is electrically connected to a first line. A second terminal of the first transistor is electrically connected to a second line. The gate of the first transistor is electrically connected to a first terminal or a second terminal of the second transistor. In the semiconductor device, the first transistor and the second transistor can have an oxide semiconductor at least in their channel regions and have a low off-state current. Alternatively, at least the second transistor can have an oxide semiconductor at least in its channel region and have a low off-state current. Specifically, the first transistor or the second transistor can have an off-state current of 1 aA/ $\mu\text{m}$  or less per 1  $\mu\text{m}$  of channel width at room temperature (20 °C in this case). One or more of the second transistors can be provided in the semiconductor device. It is preferable that when a plurality of the second transistors is provided, all these transistors have an oxide semiconductor at least in their channel regions and have a low off-state current. In the semiconductor device, the second line can be electrically

connected to a circuit located at the subsequent stage. Thus, the first transistor can serve as a transistor (a pull-up transistor) that controls the timing of when a predetermined voltage is outputted to the circuit located at the subsequent stage.

[0007]

5 One embodiment of the present invention is a semiconductor device including a first transistor; a second transistor; and a third transistor. A first terminal of the first transistor is electrically connected to a first line, and a second terminal of the first transistor is electrically connected to a second line. A first terminal of the second transistor is electrically connected to the second line; a second terminal of the second transistor is electrically connected to a gate of the first transistor; and a gate of the second transistor is electrically connected to the first line. A first terminal of the third transistor is electrically connected to a third line; a second terminal of the third transistor is electrically connected to the gate of the first transistor; and a gate of the third transistor is electrically connected to the third line. At least a channel region of the first to third transistors can be formed using an oxide semiconductor. Off-state current of the first to third transistors can be 1 aA/ $\mu\text{m}$  or less. Alternatively, at least a channel region of at least the second and third transistors can be formed using an oxide semiconductor. Off-state current of at least the second and third transistors can be 1 aA/ $\mu\text{m}$  or less.

20 [0008]

One embodiment of the present invention is a semiconductor device including a first transistor; a second transistor; and a third transistor. A first terminal of the first transistor is electrically connected to a first line, and a second terminal of the first transistor is electrically connected to a second line. A first terminal of the second transistor is electrically connected to a third line; a second terminal of the second transistor is electrically connected to a fourth line. A first terminal of the third transistor is electrically connected to the third line; a second terminal of the third transistor is electrically connected to the gate of the first transistor; and a gate of the third transistor is electrically connected to the fourth line. At least a channel region of the first to third transistors can be formed using an oxide semiconductor. Off-state current of the first to third transistors can be 1 aA/ $\mu\text{m}$  or less. Alternatively, at least a

channel region of at least the third transistor can be formed using an oxide semiconductor. Off-state current of at least the third transistor can be 1 aA/ $\mu$ m or less.

[0009]

One embodiment of the present invention is a semiconductor device including  
5 a first transistor; a second transistor; a third transistor; and a fourth transistor. A first  
terminal of the first transistor is electrically connected to a first line, and a second  
terminal of the first transistor is electrically connected to a second line. A first  
terminal of the second transistor is electrically connected to a third line; a second  
terminal of the second transistor is electrically connected to a gate of the first transistor;  
10 and a gate of the second transistor is electrically connected to the first line. A first  
terminal of the third transistor is electrically connected to the third line; a second  
terminal of the third transistor is electrically connected to the gate of the first transistor;  
and a gate of the third transistor is electrically connected to the gate of the second  
transistor. A first terminal of the fourth transistor is electrically connected to a fourth  
15 line; a second terminal of the fourth transistor is electrically connected to the gate of the  
first transistor; and a gate of the fourth transistor is electrically connected to the fourth  
line. At least a channel region of the first to fourth transistors can be formed using an  
oxide semiconductor. Off-state current of the first to fourth transistors can be 1 aA/ $\mu$ m  
or less. Alternatively, at least a channel region of at least the second to fourth  
20 transistors can be formed using an oxide semiconductor. Off-state current of at least  
the second to fourth transistors can be 1 aA/ $\mu$ m or less.

[0010]

One embodiment of the present invention is a semiconductor device including  
a first transistor; a second transistor; a third transistor; and a fourth transistor. A first  
25 terminal of the first transistor is electrically connected to a first line, and a second  
terminal of the first transistor is electrically connected to a second line. A first  
terminal of the second transistor is electrically connected to a third line; a second  
terminal of the second transistor is electrically connected to a gate of the first transistor;  
and a gate of the second transistor is electrically connected to the first line. A first  
30 terminal of the third transistor is electrically connected to a fourth line; a second  
terminal of the third transistor is electrically connected to the gate of the first transistor;

and a gate of the third transistor is electrically connected to the fourth line. A first terminal of the fourth transistor is electrically connected to the third line; a second terminal of the fourth transistor is electrically connected to the gate of the first transistor; and a gate of the fourth transistor is electrically connected to a fifth line. At least a channel region of the first to fourth transistors can be formed using an oxide semiconductor. Off-state current of the first to fourth transistors can be 1 aA/ $\mu\text{m}$  or less. Alternatively, at least a channel region of at least the second to fourth transistors can be formed using an oxide semiconductor. Off-state current of at least the second to fourth transistors can be 1 aA/ $\mu\text{m}$  or less.

10 [0011]

Another embodiment of the present invention is a display device including a gate driver circuit and using the above semiconductor device as the gate driver circuit.

[0012]

15 In this specification, the explicit description "X and Y are connected to each other" may mean that X and Y are electrically connected to each other. Here, X and Y each denote an object (e.g., a device, an element, a circuit, a line, an electrode, a terminal, a conductive film, a layer, or the like). An example of the case where X and Y are electrically connected to each other is a case where one or more elements that enable electrical connection between X and Y (e.g., a switch, a transistor, a capacitor, an inductor, a resistor, and a diode) are connected between X and Y.

20 [0013]

One embodiment of the present invention is a semiconductor device including a transistor (a pull-up transistor) that controls the timing of when a high voltage is outputted to a circuit located at the subsequent stage. In this semiconductor device, charge stored in a gate of the pull-up transistor is held for a long period of time. Therefore, it is possible to reduce the drive frequency of the semiconductor device and to widen the range of the drive frequency at which the semiconductor device can operate. Thus, the operation of the semiconductor device can be improved. Alternatively, the drive capability of the semiconductor device can be improved.

30

BRIEF DESCRIPTION OF DRAWINGS

[0014]

In the accompanying drawings:

FIGS. 1A to 1F are diagrams showing configurations of circuits of Embodiment 1;

5        FIG. 2A is a timing diagram for describing the operation of the circuit of Embodiment 1, and FIGS. 2B to 2E are schematic views for describing the operation of the circuit of Embodiment 1;

FIGS. 3A to 3C are schematic views for describing the operation of the circuit of Embodiment 1;

10        FIGS. 4A to 4F are diagrams showing configurations of circuits of Embodiment 1;

FIGS. 5A and 5B are timing diagrams for describing the operation of the circuit of Embodiment 1;

15        FIGS. 6A to 6F are diagrams showing configurations of circuits of Embodiment 1;

FIG. 7A is a diagram showing a configuration of a circuit of Embodiment 1, and FIGS. 7B to 7F are schematic views for describing the operation of the circuit of Embodiment 1;

20        FIG. 8 is a diagram showing a configuration of a shift register circuit of Embodiment 2;

FIG. 9 is a timing diagram for describing the operation of the shift register circuit of Embodiment 2;

FIG. 10 is a diagram showing a configuration of a shift register circuit of Embodiment 2;

25        FIGS. 11A to 11D are examples of diagrams for describing steps of fabricating a transistor of Embodiment 3;

FIGS. 12A to 12C are diagrams showing structures of display devices of Embodiment 4;

30        FIGS. 13A to 13H are diagrams showing devices embodying the technical idea of the present invention; and

FIGS. 14A to 14H are diagrams showing devices embodying the technical idea of the present invention.

## BEST MODE FOR CARRYING OUT THE INVENTION

[0015]

Embodiments will be described below with reference to the drawings. Note  
5 that the embodiments can be implemented in various different ways. It will be readily  
appreciated by those skilled in the art that modes and details of the embodiments can be  
changed in various ways without departing from the spirit and scope of the present  
invention. Therefore, the present invention should not be construed as being limited to  
the description of the embodiments. Note that in structures described below, the same  
10 portions or portions having similar functions are denoted by common reference  
numerals in different drawings, and detailed description thereof is not repeated. In the  
reference drawings, the size, the thickness of layers, or regions is exaggerated for clarity  
in some cases. Therefore, the embodiments of the present invention are not limited to  
such scales.

[0016]

(Embodiment 1)

In this embodiment, a circuit in a display device that is one embodiment of the  
present invention will be described.

[0017]

20 FIG. 1A shows an example of the configuration of a circuit including a  
transistor 101, a transistor 102, a transistor 103, a transistor 104, a transistor 105, and a  
circuit 200. The transistors included in the circuit shown in FIG. 1A are n-channel  
transistors. An n-channel transistor is turned on when a potential difference between a  
gate and a source is higher than the threshold voltage.

[0018]

Note that the transistors included in the circuit shown in FIG. 1A can each have  
a semiconductor layer of an oxide semiconductor that is intrinsic (i-type) or  
substantially intrinsic, has an adequately lowered hydrogen concentration which makes  
the oxide semiconductor highly purified, and has an adequately low carrier  
30 concentration. This leads to improvement in the subthreshold swing of the transistor, a  
reduction in the off-state current of the transistor, improvement in the withstand voltage  
of the transistor, and improvement in the temperature characteristics of the transistor.

[0019]

It is acceptable that one or some transistors have semiconductor layers of the oxide semiconductor, and the other transistors have semiconductor layers of a semiconductor different from the oxide semiconductor (for example, silicon (e.g.,  
5 amorphous silicon, microcrystalline silicon, or polycrystalline silicon), an organic semiconductor, or the like). Note that at least a transistor to which a source or a drain of the transistor 101 is electrically connected has a semiconductor layer of the oxide semiconductor.

[0020]

10 Next, connections in the circuit shown in FIG. 1A will be described. A first terminal (one of a source and a drain) of the transistor 101 is connected to a line 111, and a second terminal (the other of the source and the drain) of the transistor 101 is connected to a line 112. A first terminal of the transistor 102 is connected to a line 113; a second terminal of the transistor 102 is connected to the line 112; and a gate of the transistor 102 is connected to the circuit 200.  
15 A first terminal of the transistor 103 is connected to the line 112; a second terminal of the transistor 103 is connected to the gate of the transistor 101; and a gate of the transistor 103 is connected to the line 111. A first terminal of the transistor 104 is connected to a line 114; a second terminal of the transistor 104 is connected to the gate of the transistor 101; and a gate of the transistor  
20 104 is connected to the line 114. A first terminal of the transistor 105 is connected to the line 113; a second terminal of the transistor 105 is connected to the gate of the transistor 101; and a gate of the transistor 105 is connected to a line 115. Note that a node 11 represents a connection point of the gate of the transistor 101; the second terminal of the transistor 103; the second terminal of the transistor 104; and the second  
25 terminal of the transistor 105. A node 12 represents a connection point of the gate of the transistor 102 and the circuit 200.

[0021]

Note that the configuration of a circuit relating to a display device that is one embodiment of the present invention is not limited to the configuration of the circuit  
30 shown in FIG. 1A. For example, as shown in FIG. 1B, the gate of the transistor 103 can be connected to the gate of the transistor 102. As another example, as shown in FIG. 1C, the first terminal of the transistor 103 can be connected to the line 113 and the

gate of the transistor 103 can be connected to the gate of the transistor 102. As another example, as shown in FIG. 1D, the second terminal of the transistor 105 can be connected to the line 112. As another example, as shown in FIG. 1E, the first terminal of the transistor 104 can be connected to a line 116. As another example, as shown in FIG. 1F, the gate of the transistor 104 can be connected to the line 116. Note that at least two or more of the configurations shown in FIG. 1B to 1F can be combined with each other. For example, when the configuration shown in FIG. 1C and the configuration shown in FIG. 1E are combined with each other, the first terminal of the transistor 103 can be connected to the line 113 and the first terminal of the transistor 104 can be connected to the line 116.

[0022]

Note that the circuit 200 can be connected to a predetermined line or node depending on its structure. For example, the circuit 200 can be connected to at least one of the line 111, the line 112, the line 113, the line 114, and the node 11.

[0023]

A clock signal is inputted to the line 111. An output signal of the circuit of this embodiment is inputted to the line 112. Potential  $V_2$  is applied to the line 113. A start pulse is inputted to the line 114. A reset signal is inputted to the line 115. Here, the potential of the H-level signal inputted to the line 111, the line 112, the line 114, and the line 115 is referred to as potential  $V_1$  for convenience, while the potential of the L-level signal inputted to the line 111, the line 112, the line 114, and the line 115 is referred to as the potential  $V_2$  for convenience.

[0024]

The line 111 is used for transmitting a signal such as a clock signal from an external circuit such as a controller to the circuit of this embodiment. The line 111 functions as a signal line or a clock line. The line 112 is used for transmitting an output signal of the circuit of this embodiment to a circuit such as a pixel circuit or a demultiplexer. The line 112 functions as a signal line or a gate line. The line 113 is used for supplying a power supply voltage such as the potential  $V_2$  from an external circuit such as a power supply circuit to the circuit of this embodiment. The line 113 functions as a power supply line, a negative supply line, or a ground line. The line 114 is used for transmitting a start signal from another circuit or an external circuit such as a

timing controller to the circuit of this embodiment. The line 114 functions as a signal line. The line 115 is used for transmitting a reset signal from another circuit or an external circuit such as a timing controller to the circuit of this embodiment. The line 115 functions as a signal line.

5 [0025]

The transistor 101 functions as a switch for controlling continuity between the line 111 and the line 112. Further, the transistor 101 has a function of controlling the timing of raising the potential of the node 11 by capacitive coupling between the second terminal and the gate of the transistor 101. The transistor 102 functions as a switch for  
10 controlling continuity between the line 113 and the line 112. The transistor 103 functions as a switch for controlling continuity between the line 112 and the node 11. The transistor 104 functions as a switch for controlling continuity between the line 114 and the node 11. Further, the transistor 104 functions as a diode whose input terminal is connected to the line 114 and whose output terminal is connected to the node 11.  
15 The transistor 105 functions as a switch for controlling continuity between the line 113 and the node 11.

[0026]

Next, an example of the operation of the circuits in FIGS. 1A to 1F will be described with reference to a timing diagram of FIG. 2A and schematic diagrams of  
20 FIGS. 2B to 2E and FIGS. 3A to 3C. Here, the circuit in FIG. 1A will be described as an example.

[0027]

FIG. 2A is an example of a timing diagram showing the potential of the line 111, the line 114, the line 115, the line 112, the node 11, and the node 12. The timing  
25 diagram of FIG. 2A includes a period A, a period B, a period C, a period D, and a period E. The timing diagram of FIG. 2A includes a period in which the period A, the period B, and the period C appear in order; and a period in which the period D and the period E appear alternately.

[0028]

30 First, the period A will be described with reference to FIGS. 2A to 2C. In the period A, the potential of the line 111 (referred to as potential V111) becomes V2 (low potential). Consequently, the transistor 103 is turned off, so that continuity between

the line 112 and the node 11 is broken. The potential of the line 114 (referred to as potential V114) becomes V1 (high potential). Consequently, the transistor 104 is turned on, so that continuity between the line 114 and the node 11 is established. The potential of the line 115 (referred to as potential V115) becomes V2. Consequently, the transistor 105 is turned off, so that continuity between the line 113 and the node 11 is broken. Thus, the potential of the line 114 is applied to the node 11, so that the potential of the node 11 (referred to as potential V11) starts to increase. Then, the potential of the node 11 exceeds  $V2 + V_{th101}$  ( $V_{th101}$  is the threshold voltage of the transistor 101). The transistor 101 is therefore turned on, so that continuity between the line 112 and the line 111 is established. The potential of the node 12 (referred to as potential V12) becomes V2 or at least less than  $V2 + V_{th102}$  ( $V_{th102}$  is the threshold voltage of the transistor 102) because of the circuit 200. Thus, the transistor 102 is turned off, so that continuity between the line 113 and the line 112 is broken. Consequently, the potential of the line 111 is applied to the line 112, so that the potential of the line 112 (referred to as potential V112) becomes V2 (see FIG. 2B).

[0029]

After that, the potential of the node 11 further increases. Then, the potential of the node 11 increases to  $V1 - V_{th104}$  ( $V_{th104}$  is the threshold voltage of the transistor 104). Thus, the transistor 104 is turned off, so that continuity between the line 114 and the node 11 is broken. The node 11 becomes therefore floating, so that the potential of the node 11 is maintained at  $V1 - V_{th104}$  (see FIG. 2C).

[0030]

The period B will be described with reference to FIGS. 2A and 2D. In the period B, the potential of the node 12 remains to be V2 or less than  $V2 + V_{th102}$  because of the circuit 200. Consequently, the transistor 102 remains off, so that continuity between the line 113 and the line 112 remains broken. The potential of the line 111 becomes V1. Thus, the transistor 101 remains on, and the potential of the line 112 increases. The transistor 103 is turned on at the same time, so that continuity between the line 112 and the node 11 is established. Note that the transistor 103 is turned off when the potential of the line 112 reaches  $V1 - V_{th103}$  ( $V_{th103}$  is the threshold voltage of the transistor 103). Continuity between the line 112 and the node

11 is therefore broken. The potential of the line 114 becomes V2. Consequently, the transistor 104 remains off, so that continuity between the line 114 and the node 11 remains broken. The potential of the line 115 remains to be V2. Thus, the transistor 105 remains off, so that continuity between the line 113 and the node 11 remains broken.

5 The node 11 becomes therefore floating. The potential of the line 112 keeps increasing here. Consequently, the potential of the node 11 can increase to  $V1 + V_{th101} + V_a$  ( $V_a$  is a positive number) because of parasitic capacitance between the gate and the second terminal of the transistor 101. This is so-called bootstrap operation. Thus, the potential of the line 112 can increase to the potential V1 (see FIG. 2D).

10 [0031]

The period C will be described with reference to FIGS. 2A and 2E and FIG. 3A. In the period C, the potential of the line 111 becomes V2. Consequently, the transistor 103 remains off, so that continuity between the line 112 and the node 11 remains broken. The potential of the line 114 remains to be V2. Thus, the transistor 104 remains off, so

15 that continuity between the line 114 and the node 11 remains established. The potential of the line 115 becomes V1. Consequently, the transistor 105 is turned on, so that continuity between the line 113 and the node 11 is established. The potential of the line 113 is therefore applied to the node 11. Since the potential of the line 113 is V2, the potential of the node 11 becomes V2. Thus, the transistor 101 is turned off, so

20 that continuity between the line 111 and the line 112 is broken. The potential of the node 12 remains less than  $V2 + V_{th102}$  because of the circuit 200. Consequently, the transistor 102 remains off, so that continuity between the line 113 and the line 112 remains broken (see FIG. 2E). Note that in many cases, the timing of when the potential of the line 111 becomes V2 comes earlier than the timing of when the

25 transistor 101 is turned off. For this reason, the potential of the line 111 is applied to the line 112 before the transistor 101 is turned off, so that the potential of the line 112 becomes V2 (see FIG. 3A).

[0032]

The period D will be described with reference to FIG. 2A and FIG. 3B. In the

30 period D, the potential of the line 111 becomes V1. Consequently, the transistor 103 is turned on, so that continuity between the line 112 and the node 11 is established. The

potential of the line 114 remains to be  $V_2$ . Thus, the transistor 104 remains off, so that continuity between the line 114 and the node 11 remains broken. The potential of the line 115 becomes  $V_2$ . Consequently, continuity between the line 113 and the node 11 is broken. The potential of the node 12 exceeds  $V_2 + V_{th102}$  because of the circuit 200. Thus, the transistor 102 is turned on, so that continuity between the line 113 and the line 112 is established. The potential of the line 113 is therefore applied to the node 11, so that the potential of the node 11 becomes  $V_2$ . Thus, the transistor 101 is turned off, so that continuity between the line 111 and the line 112 is broken. The potential of the line 113 is applied to the line 112, so that the potential of the line 112 becomes  $V_2$  (see FIG. 3B).

[0033]

The period E will be described with reference to FIG. 2A and FIG. 3C. In the period E, the potential of the line 111 becomes  $V_2$ . Consequently, the transistor 103 is turned off, so that continuity between the line 112 and the node 11 is broken. The potential of the line 114 remains to be  $V_2$ . Thus, the transistor 104 remains off, so that continuity between the line 114 and the node 11 remains broken. The potential of the line 115 remains to be  $V_2$ . Consequently, continuity between the line 113 and the node 11 is broken. The potential of the node 12 becomes  $V_2$  or less than  $V_2 + V_{th102}$  because of the circuit 200. Thus, the transistor 102 is turned off, so that continuity between the line 113 and the line 112 is broken. The node 11 becomes therefore floating, so that the potential of the node 11 remains to be  $V_2$ . Thus, the transistor 101 remains off, so that continuity between the line 111 and the line 112 remains broken. The line 112 becomes floating, so that the potential of the line 112 remains to be  $V_2$  (see FIG. 3C).

[0034]

Note that for the semiconductor device shown in FIG. 1C, in the period D, the potential of the node 12 preferably exceeds  $V_2 + V_{th102}$  and also  $V_2 + V_{th103}$ . In this case, the transistor 103 is turned on, so that continuity between the line 113 and the node 11 is established. Consequently, the potential of the line 113 is applied to the node 11. Thus, the potential of the line 113 is applied to the node 11 through a single transistor, so that the potential of the node 11 can be stabilized.

[0035]

Note that for the circuit shown in FIG. 1D, in the period C, continuity between the line 113 and the line 112 is established when the transistor 105 is turned on. Consequently, the potential of the line 113 is applied to the line 112. Thus, the fall  
5 time of V112 can be shortened.

[0036]

Note that for the circuit shown in FIG. 1E, the potential of the line 116 is preferably V2 in the period A. In the periods B to E, the potential of the line 116 can be either V1 or V2. The voltage V1 can therefore be applied to the line 116.  
10 Alternatively, a clock signal that is out of phase with the clock signal inputted to the line 111 can be inputted to the line 116. Alternatively, for example, a signal obtained by inverting the clock signal inputted to the line 111 can be inputted to the line 116. For the semiconductor device shown in FIG. 1F, the potential of the line 116 preferably becomes V1 in the period A, and V2 in the period B. In the periods C to E, the  
15 potential of the line 116 can be either V1 or V2. A clock signal that is out of phase with the clock signal inputted to the line 111 can be inputted to the line 116. Alternatively, a signal obtained by inverting the clock signal inputted to the line 111 can be inputted to the line 116.

[0037]

20 As described above, in the above-described semiconductor devices, the potential of the line 112 can be made equal to the potential of the line 111 by using the bootstrap operation.

[0038]

Note that in conventional techniques, the transistors have a high subthreshold  
25 swing. This causes any of the following problems: the time from when the potential of the line 114 becomes V1 until when the transistor 104 is turned off is long; it is difficult to increase drive frequency because it is necessary to extend the period A; the rise time of V112 is long (the rise time of the output signal is long); a load that can be applied to the line 112 is light; the channel width of the transistor 101 is large; and the layout area  
30 is large.

[0039]

In contrast, in this embodiment, the transistors have a low subthreshold swing.

Drive capability can therefore be improved. For example, when the subthreshold swing of the transistor 104 is low, it is possible to shorten the time from when the potential of the line 114 is V1 until when the transistor 104 is turned on. Consequently, the length of the period A can be shortened, leading to improvement in drive frequency.

5 As another example, when the subthreshold swing of the transistor 104 is low, it is possible to shorten the rise time of V112. Alternatively, even when a heavy load is applied to the line 112, the load can be driven. Alternatively, the channel width of the transistor 101 can be reduced, leading to a reduction in layout area.

[0040]

10 Note that in conventional techniques, the transistors have a high off-state current. This causes any of the following problems: the amount of electrical charge lost from the node 11 as time passes is large; the potential of the node 11 is decreased; the time during which the potential of the node 11 can be kept higher than a value at which the transistor 101 is turned on is short; it is difficult to lower drive frequency; and  
15 the range of the drive frequency at which the semiconductor device can operate is narrowed.

[0041]

In contrast, in this embodiment, the transistors have a low off-state current. Drive capability can therefore be improved. For example, when the off-state current of  
20 the transistor 103, the transistor 104, and the transistor 105 is low, the amount of electrical charge lost from the node 11 can be decreased. Consequently, a reduction in the potential of the node 11 can be suppressed. That is, the time during which the potential of the node 11 can be kept higher than a value at which the transistor 101 is turned on can be extended. As a result, the drive frequency can be lowered; thus, the  
25 range of the drive frequency at which the semiconductor device can operate can be widened.

[0042]

The circuits shown in FIGS. 1A to 1F can additionally include an element such as a transistor. An example will be described.

30 [0043]

FIG. 4A shows an example of the circuit shown in FIG. 1A including a transistor 121. The circuits shown in FIGS. 1B to 1F can include the transistor 121 in

the same way. A first terminal of the transistor 121 is connected to the line 113. A second terminal of the transistor 121 is connected to the line 112. A gate of the transistor 121 is connected to the line 116. A clock signal is preferably inputted to the line 116. Thus, in the period E, the transistor 121 is turned on, so that the potential of the line 113 is applied to the line 112. Consequently, noise in the line 112 can be reduced.

[0044]

FIG. 4B shows an example of the circuit shown in FIG. 1A including a transistor 122. The circuits shown in FIGS. 1B to 1F and FIG. 4A can include the transistor 122 in the same way. A first terminal of the transistor 122 is connected to the line 113. A second terminal of the transistor 122 is connected to the line 112. A gate of the transistor 122 is connected to the line 115. Thus, in the period C, the transistor 122 is turned on, allowing the potential of the line 113 to be applied to the line 112. Consequently, the rise time of V<sub>112</sub> can be shortened.

[0045]

FIG. 4C shows an example of the circuit shown in FIG. 1A including a transistor 123. The circuits shown in FIGS. 1B to 1F and FIGS. 4A and 4B can include the transistor 123 in the same way. A first terminal of the transistor 123 is connected to the line 114. A second terminal of the transistor 123 is connected to the node 11. A gate of the transistor 123 is connected to the line 116. Thus, also in the period E, the potential of the line 114 can be applied to the node 11. Consequently, noise in the node 11 can be reduced.

[0046]

FIG. 4D shows an example of the circuit shown in FIG. 1A including a transistor 124. The circuits shown in FIGS. 1B to 1F and FIGS. 4A to 4C can include the transistor 124 in the same way. A first terminal of the transistor 124 is connected to the line 111. A second terminal of the transistor 124 is connected to a line 117. A gate of the transistor 124 is connected to the node 11. Thus, the potential of the line 117 can be changed at the same timing as the potential of the line 112. In this case, one of the line 112 and the line 117 is connected to a load, and the other is connected to another circuit. Hence, the other of the circuit can be driven without being affected by the change in the potential of the one of the line 112 and the line 117 due to the load.

[0047]

FIG. 4E shows an example of the circuit shown in FIG. 1A including the transistor 124 and a transistor 125. The circuits shown in FIGS. 1B to 1F and FIGS. 4A to 4C can include the transistor 124 and the transistor 125 in the same way. A first terminal of the transistor 125 is connected to the line 113. A second terminal of the transistor 125 is connected to the line 117. A gate of the transistor 125 is connected to the node 12. Thus, the potential of the line 117 can be kept to be  $V_2$ . Alternatively, noise in the line 117 can be reduced.

[0048]

FIG. 4F shows an example of the circuit shown in FIG. 1A including a capacitor 126. The circuits shown in FIGS. 1B to 1F and FIGS. 4A to 4E can include the capacitor 126 in the same way. The capacitor 126 is placed between the gate and the second terminal of the transistor 101.

[0049]

Note that the circuits shown in FIGS. 1B to 1F can each include two or more elements selected from the capacitor 126 and the transistors 121 to 125.

[0050]

Not only the timing diagram of FIG. 2A but also various other timing diagrams can be applied to the circuits of this embodiment. An example will be described. For example, the potential of the node 12 is preferably less than  $V_2 + V_{th102}$  at least in the period B of the periods A to E. In this case, in the periods A, C, D, and E, the potential of the node 12 can be less than  $V_2 + V_{th102}$  or more than  $V_2 + V_{th102}$ . Note that in one of the period D and the period E (the period D in particular), the potential of the node 12 is preferably a value exceeding  $V_2 + V_{th102}$ , and in the other of the period D and the period E (the period E in particular), the potential of the node 12 is preferably less than  $V_2 + V_{th102}$ . Hence, it is possible to shorten the time during which the transistor 102 is on and thus to suppress shifts in the threshold voltage of the transistor 102. Note that for the circuit shown in FIG. 1C, in the period A, the transistor 103 is turned on when the potential of the node 12 exceeds  $V_2 + V_{th102}$ , causing a reduction in the potential of the node 11. For this reason, in the period A, the potential of the node 12 is preferably less than  $V_2 + V_{th102}$ . As another example, a signal inputted to

the line 111 can be non-balanced, as shown in FIG. 5A. Thus, in the period C, the timing of when the potential of the line 115 becomes V1 can be later than the timing of when the potential of the line 111 becomes V2. Consequently, the fall time of V112 can be shortened. As another example, a signal inputted to the line 111 can be a multiphase clock signal, as shown in FIG. 5B. Consequently, power consumption can be reduced. Note that FIG. 5B is an example of a timing diagram obtained when a four-phase clock signal is inputted to the line 111.

[0051]

The  $W/L$  ( $W$ : channel width and  $L$ : channel length) ratio of the transistor 101 is preferably higher than those of the transistor 103, the transistor 104, the transistor 105, the transistor 121, the transistor 122, the transistor 123, the transistor 124, and the transistor 125. Consequently, it is possible to shorten the rise time and the fall time of V112. Specifically, the  $W/L$  ratio of the transistor 101 is preferably twice or more and less than 20 times the  $W/L$  ratio of the transistor 104, more preferably 3 times or more and less than 15 times the  $W/L$  ratio of the transistor 104, still more preferably 5 times or more and less than 12 times the  $W/L$  ratio of the transistor 104. As another example, the  $W/L$  ratio of the transistor 105 is preferably lower than that of the transistor 104. Consequently, in the period C, it is possible to delay the timing of when the transistor 101 is turned off and thus shorten the fall time of V112. Specifically, the  $W/L$  ratio of the transistor 105 is preferably 0.3 times or more and less than 1 time the  $W/L$  ratio of the transistor 104, more preferably 0.4 to 0.9 times the  $W/L$  ratio of the transistor 104, still more preferably 0.5 to 0.8 times the  $W/L$  ratio of the transistor 104. As another example, the  $W/L$  ratio of the transistor 103 is preferably lower than that of the transistor 104. Consequently, it is possible to prevent the potential of the node 11 from decreasing too much in the period B. Specifically, the  $W/L$  ratio of the transistor 103 is preferably 0.1 times or more and less than 1 time the  $W/L$  ratio of the transistor 104, more preferably 0.3 to 0.9 times the  $W/L$  ratio of the transistor 104, still more preferably 0.4 to 0.7 times the  $W/L$  ratio of the transistor 104.

[0052]

For example, the  $W/L$  ratio of the transistor 122 is preferably higher than that of the transistor 102. Consequently, it is possible to shorten the fall time of V112. Specifically, the  $W/L$  ratio of the transistor 122 is preferably twice or more and less than

20 times the  $W/L$  ratio of the transistor 102, more preferably 3 to 15 times the  $W/L$  ratio of the transistor 102, still more preferably 5 times or more and less than 10 times the  $W/L$  ratio of the transistor 102. As another example, the  $W/L$  ratio of the transistor 124 is preferably lower than that of the transistor 101. This is because a load connected to the line 117 is lighter than that connected to the line 112 in many cases. As another example, the  $W/L$  ratio of the transistor 125 is preferably lower than that of the transistor 102. This is because a load connected to the line 117 is lighter than that connected to the line 112 in many cases.

[0053]

For example, the amplitude voltage of the node 12 is preferably less than the amplitude voltage of at least one of the node 11, the line 111, the line 112, the line 114, the line 115, the line 116, and the line 117. Consequently, it is possible to reduce power consumption. Specifically, the amplitude voltage of the node 12 is preferably 0.3 times or more and less than 1 time the amplitude voltage of the line 111, more preferably 0.5 times or more and less than 1 time the amplitude voltage of the line 111, still more preferably 0.6 to 0.9 times the amplitude voltage of the line 111. As another example, the amplitude voltage of the node 11 preferably exceeds the amplitude voltage of at least one of the node 12, the line 111, the line 112, the line 114, the line 115, the line 116, and the line 117. Consequently, it is possible to increase a potential difference between the gate and the source of the transistor 101 and thus to shorten the rise time and the fall time of  $V_{112}$ . Specifically, the amplitude voltage of the node 11 is preferably more than the amplitude voltage of the line 111 and twice or less the amplitude voltage of the line 111, more preferably 1.2 to 1.8 times the amplitude voltage of the line 111, still more preferably 1.4 to 1.6 times the amplitude voltage of the line 111.

[0054]

For example, the time during which the transistor 102 is off is preferably longer than the time during which  $V_{111}$  is high.

[0055]

Note that in a technique using amorphous silicon, the mobility of a transistor is low. Further, it is necessary to increase the channel width of the transistor 101 in order that the transistor 101 may drive a heavy load (e.g., a gate line). Consequently, the

channel width of the transistor 101 is larger than the width of the line 111. In contrast, the mobility of the transistor used in the circuit of this embodiment is higher than that of a transistor using amorphous silicon. Consequently, it is possible to reduce the channel width of the transistor 101.

5 [0056]

For this reason, the channel width of the transistor 101 is preferably smaller than at least one of the widths of the line 111. Specifically, the channel width of the transistor 101 is preferably 0.3 times or more and less than 1 time the width of the line 111, more preferably 0.4 to 0.9 times as large as the width of the line 111, still more  
10 preferably 0.5 to 0.8 times as large as the width of the line 111.

[0057]

Next, a specific example of the circuit 200 will be described. FIG. 7A shows an example of the configuration of the circuit 200 including a capacitor 201 and a transistor 202. One electrode of the capacitor 201 is connected to the line 111. The  
15 other electrode of the capacitor 201 is connected to the node 12. A first terminal of the transistor 202 is connected to the line 113. A second terminal of the transistor 202 is connected to the node 12. A gate of the transistor 202 is connected to the node 11. Note that the gate of the transistor 202 can be connected to the line 112 or the line 114.

[0058]

20 Next, an example of the operation of the circuit 200 will be described with reference to FIGS. 7B to 7F.

[0059]

In the period A and the period B, the potential of the node 11 can be a high potential (e.g., a value exceeding  $V_2 + V_{th202}$  ( $V_{th202}$  is the threshold voltage of the  
25 transistor 202)). For example, the value of the potential of the node 11 is  $V_1 - V_{th104}$  in the period A, and  $V_1 + V_{th101} + V_a$  in the period B. Consequently, the transistor 202 is turned on, and continuity between the line 113 and the node 12 is established. The potential of the line 113 is therefore applied to the node 12. Since the potential of the line 113 is  $V_2$ , the potential of the node 12 becomes  $V_2$  (see FIG. 7B).

30 [0060]

In the period C, the potential of the line 111 becomes  $V_2$ . The transistor 202

remains on here, so that continuity between the line 113 and the node 12 remains established. Consequently, the potential of the line 113 is still applied to the node 12, so that the potential of the node 12 remains to be V2. Here, a potential difference between the line 111 and the node 12 is held in the capacitor 201. Then, the potential of the node 11 becomes V2. Consequently, the transistor 202 is turned off, and continuity between the line 113 and the node 12 is broken. The node 12 becomes therefore floating. Note that the potential of the node 12 is kept to be V2 by the capacitor 201 (see FIG. 7C).

[0061]

In the period D, the potential of the node 11 remains to be V2. Consequently, the transistor 202 remains off, so that continuity between the line 113 and the node 12 remains broken. The potential of the line 111 becomes V1 here. The potential of the node 12 is therefore increased by capacitive coupling of the capacitor 201 (see FIG. 7D). In the period E, the potential of the node 11 remains to be V2. Thus, the transistor 202 remains off, so that continuity between the line 113 and the node 12 remains broken. The potential of the line 111 becomes V2 here. Consequently, the potential of the node 12 is decreased by capacitive coupling of the capacitor 201 (see FIG. 7E).

[0062]

As described above, a circuit in which the potential of the node 12 can be controlled can be formed with a few elements.

[0063]

Note that as shown in FIG. 7F, it is possible to form a transistor 203 in the circuit shown in FIG. 7A. A first terminal of the transistor 203 is connected to the line 113. A second terminal of the transistor 203 is connected to the node 12. A gate of the transistor 203 is connected to the line 114. The transistor 203 is on in the period A, and is off in the periods B to E. The potential of the line 113 is therefore applied to the node 12 in the period A, allowing the fall time of V12 in the period A to be shortened. When the gate of the transistor 203 is connected to the line 115, the transistor 203 is on in the period C, and off in the periods A, B, D, and E. Thus, in the period C, the potential of the line 113 is applied to the node 12, so that a voltage required for the capacitor 201 to operate can be held with reliability. Alternatively, in the period C, the time required for the capacitor 201 to hold a voltage can be made longer, so that the

capacitance of the capacitor 201 can be increased. If the capacitance of the capacitor 201 is large, the potential of the node 12 in the period D can be increased.

[0064]

In this embodiment, for example since the off-state current of the transistor 202 is low, the amount of charge lost from the capacitor 201 can be reduced. Thus, it is possible to suppress a reduction in the high potential of the node 12 and an increase in the low potential of the node 12. Therefore, it is possible to extend the time from the start of the period A to the start of the next period A. Thus, the drive frequency can be lowered. As a result, the range of the drive frequency at which the semiconductor device can operate can be widened.

[0065]

Of the circuits of this embodiment, each of the following structures is one embodiment of the present invention: the semiconductor device including the transistor 101, the transistor 103, and the transistor 104 (see FIG. 6A); the semiconductor device including the transistor 101, the transistor 102, and the transistor 104 (see FIG. 6B); the semiconductor device including the transistor 101, the transistor 102, the transistor 103, and the transistor 104 (see FIGS. 6C and 6D); the semiconductor device including the transistor 101, the transistor 102, the transistor 104, and the transistor 105 (see FIG. 6E); and the semiconductor device including the transistor 101, the transistor 102, the transistor 103, the transistor 104, and the transistor 105 (see FIG. 6F).

[0066]

(Embodiment 2)

In this embodiment, a shift register circuit in a display device which is one embodiment of the present invention will be described. A shift register circuit of this embodiment can include any of the circuits of Embodiment 1. Further, the shift register circuit of this embodiment can be used as a driver circuit of a display device, such as a gate driver circuit and/or a source driver circuit.

[0067]

FIG. 8 shows an example of the configuration of a shift register circuit that includes  $N$  pieces of circuits 301 (circuits 301\_1 to 301\_ $N$ ). Any of the circuits described in Embodiment 1 can be used as the circuit 301. FIG. 8 shows an example of the case where the circuit shown in FIG. 1A is used as the circuit 301.

[0068]

Connections in the shift register circuit shown in FIG. 8 will be described. Connections in a circuit 301<sub>*i*</sub> (*i* is included in 2 to *N* - 1) will be described as an example. The circuit 301<sub>*i*</sub> is connected to a line 311<sub>*i*</sub>, a line 311<sub>*i*-1</sub>, a line 311<sub>*i*+1</sub>,  
5 either a line 312 or a line 313, and a line 314. Specifically, in the circuit 301<sub>*i*</sub>, the line 112 is connected to the line 311<sub>*i*</sub>; the line 114 is connected to the line 311<sub>*i*-1</sub>; the line 115 is connected to the line 311<sub>*i*+1</sub>; the line 111 is connected to either the line 312 or the line 313; and the line 113 is connected to the line 314. Note that in the case where the line 111 is connected to the line 312 in the circuit 301<sub>*i*</sub>, the line 111 is connected to  
10 the line 313 in a circuit 301<sub>*i*+1</sub> and a circuit 301<sub>*i*-1</sub>. The circuit 301<sub>1</sub> differs from the circuit 301<sub>*i*</sub> in that the line 114 is connected to a line 315. The circuit 301<sub>*N*</sub> differs from the circuit 301<sub>*i*</sub> in that the line 115 is connected to an output terminal of a dummy circuit (not illustrated), a line to which a reset signal is inputted (not illustrated), or the line 315, or the like.

15 [0069]

The operation of the shift register circuit shown in FIG. 8 will be described with reference to a timing diagram of FIG. 9.

[0070]

An example of the operation of the circuit 301<sub>*i*</sub> will be described. First, the  
20 potential of the line 311<sub>*i*-1</sub> (potential V311<sub>*i*-1</sub>) becomes V1. Then, the circuit 301<sub>*i*</sub> performs the operation of the period A, so that the potential of the line 311<sub>*i*</sub> (potential V311<sub>*i*</sub>) becomes V2. After that, the potential of the line 312 (potential V312) and the potential of the line 313 (potential V313) are inverted. Then, the circuit 301<sub>*i*</sub> performs the operation of the period B, so that the potential of the line 311<sub>*i*</sub>  
25 becomes V1. After that, the potential of the line 312 and the potential of the line 313 are inverted, so that the potential of the line 311<sub>*i*+1</sub> (potential V311<sub>*i*+1</sub>) becomes V1. Then, the circuit 301<sub>*i*</sub> performs the operation of the period C, so that the potential of the line 311<sub>*i*</sub> becomes V2. After that, the circuit 301<sub>*i*</sub> repeats the operation of the period D and the operation of the period E in order until the potential of the line  
30 311<sub>*i*-1</sub> becomes V1 again, so that the potential of the line 311<sub>*i*</sub> remains to be V2.

Note that the circuit 301<sub>1</sub> differs from the circuit 301<sub>*i*</sub> in that it performs the operation of the period A when the potential of the line 315 (potential V<sub>315</sub>) becomes V<sub>1</sub>.

[0071]

5 As described above, the potentials of the lines 311<sub>1</sub> to 311<sub>*N*</sub> (potentials V<sub>311\_1</sub> to V<sub>311\_N</sub>) can become V<sub>1</sub> in order.

[0072]

An output signal of the shift register circuit is inputted to the line 311. A clock signal is inputted to the line 312. A clock signal that is out of phase with the clock signal inputted to the line 312 or a signal obtained by inverting the clock signal  
10 inputted to the line 312 is inputted to the line 313. The voltage V<sub>2</sub> is applied to the line 314. A start signal is inputted to the line 315.

[0073]

The line 311 is used for transmitting an output signal of the shift register circuit  
15 to a circuit such as a pixel circuit or a demultiplexer. The line 311 functions as a signal line or a gate line. Each of the line 312 and the line 313 is used for transmitting a signal such as a clock signal from an external circuit such as a controller to the shift register circuit of this embodiment. Each of the line 312 and the line 313 functions as a signal line or a clock line. The line 314 is used for supplying power supply voltage  
20 such as the voltage V<sub>2</sub> from an external circuit such as a power supply circuit to the shift register circuit of this embodiment. The line 314 functions as a power supply line, a negative supply line, or a ground line. The line 315 is used for transmitting a start signal from an external circuit such as a controller to the shift register circuit of this embodiment. The line 315 functions as a signal line.

25 [0074]

The shift register circuit shown in FIG. 8 can have a function of switching the scanning direction when the shift register includes transistors. That is, the shift register circuit can switch a driving method in which the potentials of the lines 311<sub>1</sub> to 311<sub>*N*</sub> become V<sub>1</sub> in order and a driving method in which the potentials of the lines  
30 311<sub>*N*</sub> to 311<sub>1</sub> become V<sub>1</sub> in order. FIG. 10 shows an example of the shift register circuit including switches for changing the scanning direction. FIG. 10 shows circuits

301<sub>i-1</sub> to 301<sub>i+1</sub> as an example. The shift register circuit shown in FIG. 10 includes  $N$  number of circuits 301,  $N$  number of transistors 302 (transistors 302<sub>1</sub> to 302 <sub>$N$</sub> ),  $N$  number of transistors 303 (transistors 303<sub>1</sub> to 303 <sub>$N$</sub> ),  $N$  transistors 304 (transistors 304<sub>1</sub> to 304 <sub>$N$</sub> ), and  $N$  transistors 305 (transistors 305<sub>1</sub> to 305 <sub>$N$</sub> ). For example, a first terminal of the transistor 302 <sub>$i$</sub>  is connected to a line 311 <sub>$i-1$</sub> ; a second terminal of the transistor 302 <sub>$i$</sub>  is connected to the line 114 of the circuit 301 <sub>$i$</sub> ; and a gate of the transistor 302 <sub>$i$</sub>  is connected to the line 315. A first terminal of the transistor 303 <sub>$i$</sub>  is connected to the line 311 <sub>$i-1$</sub> ; a second terminal of the transistor 303 <sub>$i$</sub>  is connected to the line 115 of the circuit 301 <sub>$i$</sub> ; and a gate of the transistor 303 <sub>$i$</sub>  is connected to the line 316. A first terminal of the transistor 304 <sub>$i$</sub>  is connected to a line 311 <sub>$i+1$</sub> ; a second terminal of the transistor 304 <sub>$i$</sub>  is connected to the line 114 of the circuit 301 <sub>$i$</sub> ; and a gate of the transistor 304 <sub>$i$</sub>  is connected to the line 316. A first terminal of the transistor 305 <sub>$i$</sub>  is connected to the line 311 <sub>$i+1$</sub> ; a second terminal of the transistor 305 <sub>$i$</sub>  is connected to the line 115 of the circuit 301 <sub>$i$</sub> ; and a gate of the transistor 305 <sub>$i$</sub>  is connected to the line 315.

[0075]

An example of the operation of the shift register circuit shown in FIG. 10 will be described. In the driving method in which the potentials of the lines 311<sub>1</sub> to 311 <sub>$N$</sub>  become  $V_1$  in order, an H-level signal is preferably inputted to the line 315, and an L-level signal is preferably inputted to the line 316. Consequently, the transistor 302 <sub>$i$</sub>  is turned on, the transistor 303 <sub>$i$</sub>  is turned off, the transistor 304 <sub>$i$</sub>  is turned off, and the transistor 305 <sub>$i$</sub>  is turned on. Thus, a signal outputted from the line 311 <sub>$i$</sub>  is inputted to the line 114 of the circuit 301 <sub>$i+1$</sub>  and the line 115 of the circuit 301 <sub>$i-1$</sub> . In the driving method in which the potentials of the lines 311 <sub>$N$</sub>  to 311<sub>1</sub> become  $V_1$  in order, line 315 an L-level signal is preferably inputted to the line 315, and an H-level signal is preferably inputted to the line 316. Consequently, the transistor 302 <sub>$i$</sub>  is turned off, the transistor 303 <sub>$i$</sub>  is turned on, the transistor 304 <sub>$i$</sub>  is turned on, and the transistor 305 <sub>$i$</sub>  is turned off. Thus, a signal outputted from the line 311 <sub>$i$</sub>  is inputted to the line 115 of the circuit 301 <sub>$i+1$</sub>  and the line 114 of the circuit 301 <sub>$i-1$</sub> .

[0076]

Note that the amplitude voltage of a signal inputted to one or both of the line 315 and the line 316 is preferably higher than that of a signal inputted to at least one of the  $N$  number of lines 311, the line 312, and the line 313.

[0077]

5 (Embodiment 3)

In this embodiment, an example of a transistor included in the circuit of Embodiment 1 or 2 will be described. Specifically, examples of the structure of a transistor whose channel region is formed using an oxide semiconductor and fabrication steps thereof will be described.

10 [0078]

As the oxide semiconductor, the following oxides can be used: an In-Sn-Ga-Zn-O-based oxide semiconductor that is an oxide of four metal elements; an In-Ga-Zn-O-based oxide semiconductor, an In-Sn-Zn-O-based oxide semiconductor, an In-Al-Zn-O-based oxide semiconductor, a Sn-Ga-Zn-O-based oxide semiconductor, an Al-Ga-Zn-O-based oxide semiconductor, or a Sn-Al-Zn-O-based oxide semiconductor that is an oxide of three metal elements; an In-Zn-O-based oxide semiconductor, a Sn-Zn-O-based oxide semiconductor, an Al-Zn-O-based oxide semiconductor, a Zn-Mg-O-based oxide semiconductor, a Sn-Mg-O-based oxide semiconductor, or an In-Mg-O-based oxide semiconductor that is an oxide of two metal elements; an In-O-based oxide semiconductor; a Sn-O-based oxide semiconductor; a Zn-O-based oxide semiconductor; and the like. Further,  $\text{SiO}_2$  may be contained in the oxide semiconductor.

[0079]

For the oxide semiconductor, a substance represented by  $\text{InMO}_3(\text{ZnO})_m$  ( $m > 0$ , where  $m$  is not a natural number) can be used. Here,  $M$  denotes one or more metal elements selected from Ga, Al, Mn, or Co. For example,  $M$  can be Ga, Ga and Al, Ga and Mn, Ga and Co, or the like. Among oxide semiconductor semiconductors whose composition formulae are expressed by  $\text{InMO}_3(\text{ZnO})_m$  ( $m > 0$ , where  $m$  is not a natural number), an oxide semiconductor which includes Ga as  $M$  is referred to as the In-Ga-Zn-O-based oxide semiconductor, and a thin film of the In-Ga-Zn-O-based oxide semiconductor is also referred to as an In-Ga-Zn-O-based film. In addition, an oxide

semiconductor material expressed by In-Ga-Zn-O in this specification is  $\text{InGaO}_3(\text{ZnO})_m$  ( $m > 0$ , where  $m$  is not a natural number), and it can be confirmed by analysis using ICP-MS or RBS that  $m$  is not a natural number.

[0080]

5           An example of a method for fabricating a transistor whose channel region is formed using an oxide semiconductor will be described with reference to FIGS. 11A to 11D.

[0081]

10           FIGS. 11A to 11D illustrate an example of the cross-sectional structure of a transistor. A transistor 410 shown in FIGS. 11A to 11D is a bottom-gate channel-etched transistor.

[0082]

          Although a single-gate transistor is shown in FIGS. 11A to 11D, a multi-gate transistor including a plurality of channel regions can be formed when needed.

15           [0083]

          Steps of forming the transistor 410 over a substrate 400 will be described below with reference to FIGS. 11A to 11D.

[0084]

20           First, a conductive film is formed over the substrate 400 having an insulating surface. Then, a gate electrode layer 411 is formed through a first photolithography process.

[0085]

25           Although there is no particular limitation on a substrate which can be used as the substrate 400 having an insulating surface, it is necessary that the substrate have at least heat resistance high enough to withstand heat treatment to be performed later. For example, a glass substrate including barium borosilicate glass, aluminoborosilicate glass, or the like can be used. In the case where the temperature of the heat treatment to be performed later is high, a glass substrate whose strain point is 730 °C or higher is preferably used.

30           [0086]

          An insulating film serving as a base film may be provided between the

substrate 400 and the gate electrode layer 411. The base film has a function of preventing diffusion of an impurity element from the substrate 400, and can be formed to have a single-layer structure or a layered structure including one or more films selected from a silicon nitride film, a silicon oxide film, a silicon nitride oxide film, or a silicon oxynitride film.

[0087]

The gate electrode layer 411 can be formed to have a single-layer structure or a layered structure including a metal material such as molybdenum, titanium, chromium, tantalum, tungsten, aluminum, copper, neodymium, or scandium; or an alloy material which contains the metal material as its main component.

[0088]

Then, a gate insulating layer 402 is formed over the gate electrode layer 411.

[0089]

The gate insulating layer 402 can be formed to have a single-layer structure or a layered structure including a silicon oxide layer, a silicon nitride layer, a silicon oxynitride layer, a silicon nitride oxide layer, or an aluminum oxide layer by plasma-enhanced CVD, sputtering, or the like. Alternatively, a high-k material such as hafnium oxide ( $\text{HfO}_x$ ) or tantalum oxide ( $\text{TaO}_x$ ) can be used for the gate insulating layer. The thickness of the gate insulating layer 402 is 100 to 500 nm. In the case where the gate insulating layer 402 is formed to have a layered structure, a first gate insulating layer having a thickness of 50 to 200 nm and a second gate insulating layer having a thickness of 5 to 300 nm are stacked.

[0090]

In this embodiment, as the gate insulating layer 402, a silicon oxynitride layer is formed to a thickness of 100 nm or less by plasma-enhanced CVD.

[0091]

Further, as the gate insulating layer 402, a silicon oxynitride film may be formed using a high-density plasma apparatus. Here, a high-density plasma apparatus refers to an apparatus which can realize a plasma density of  $1 \times 10^{11} / \text{cm}^3$  or higher. For example, plasma is generated by application of a microwave power of 3 to 6 kW so that an insulating film is formed. Since the insulating film formed using the high-density plasma apparatus can have a uniform thickness, the insulating film has

excellent step coverage. Further, as for the insulating film formed using the high-density plasma apparatus, the thickness of a thin film can be controlled precisely.

[0092]

5 The insulating film formed using the high-density plasma apparatus is greatly different from an insulating film formed using a conventional parallel plate PCVD apparatus. The etching rate of the insulating film formed using the high-density plasma apparatus is lower than that of the insulating film formed using the conventional parallel plate PCVD apparatus by 10 % or more or 20 % or more in the case where the etching rates with the same etchant are compared to each other. Thus, it can be said  
10 that the insulating film formed using the high-density plasma apparatus is a dense film.

[0093]

An oxide semiconductor (a highly purified oxide semiconductor) which is made to be intrinsic (i-type) or substantially intrinsic in a later step is highly sensitive to an interface state and interface charge; thus, an interface between the oxide  
15 semiconductor and the gate insulating layer is important. Thus, the gate insulating layer (GI) which is in contact with the highly purified oxide semiconductor needs high quality. Therefore, high-density plasma-enhanced CVD using microwaves (2.45 GHz) is preferable because a dense high-quality insulating film having a high withstand voltage can be formed. This is because when the highly purified oxide semiconductor  
20 is in close contact with the high-quality gate insulating layer, the interface state can be reduced and interface properties can be favorable. It is important that the gate insulating layer have lower interface state density with an oxide semiconductor and a favorable interface as well as having favorable film quality as a gate insulating layer.

[0094]

25 Then, an oxide semiconductor film 430 is formed to a thickness of 2 to 200 nm over the gate insulating layer 402. As the oxide semiconductor film 430, an In-Ga-Zn-O-based oxide semiconductor film, an In-Zn-O-based oxide semiconductor film, or the like is used. In this embodiment, the oxide semiconductor film 430 is deposited by sputtering with the use of an In-Ga-Zn-O-based oxide semiconductor  
30 target. A cross-sectional view at this stage corresponds to FIG. 11A. Alternatively, the oxide semiconductor film 430 can be deposited by sputtering in a rare gas (typically argon) atmosphere, an oxygen atmosphere, or an atmosphere including a rare gas

(typically argon) and oxygen.

[0095]

Here, deposition is performed using a metal oxide target containing In, Ga, and Zn ( $\text{In}_2\text{O}_3$ :  $\text{Ga}_2\text{O}_3$ :  $\text{ZnO}$  = 1:1:1 [molar ratio]). The deposition condition is set as follows: the distance between the substrate and the target is 100 mm; the pressure is 0.2 Pa; the direct current (DC) power is 0.5 kW; and the atmosphere is an atmosphere containing argon and oxygen (argon: oxygen = 30 sccm:20 sccm and the flow rate ratio of oxygen is 40 %). Note that it is preferable that pulsed direct-current (DC) power be used because powdery substances generated in deposition can be reduced and the film thickness can be uniform. The thickness of an In-Ga-Zn-O-based film is 5 to 200 nm. In this embodiment, as the oxide semiconductor film, a 20-nm-thick In-Ga-Zn-O-based film is deposited by sputtering with the use of an In-Ga-Zn-O-based metal oxide target. Next, the oxide semiconductor film 430 is processed into an island-shaped oxide semiconductor layer through a second photolithography process.

[0096]

Then, the oxide semiconductor layer is dehydrated or dehydrogenated. The temperature of first heat treatment for dehydration or dehydrogenation is 400 to 750 °C, preferably higher than or equal to 400 °C and lower than the strain point of the substrate. Here, after the substrate is put in an electric furnace which is a kind of heat treatment apparatus and heat treatment is performed on the oxide semiconductor layer at 450 °C for one hour in a nitrogen atmosphere, water and hydrogen are prevented from being mixed into the oxide semiconductor layer again by preventing the substrate from being exposed to the air; thus, oxide semiconductor layer 431 is obtained (see FIG. 11B).

[0097]

Note that the heat treatment apparatus is not limited to an electric furnace, and may be provided with a device for heating an object to be processed by thermal conduction or thermal radiation from a heater such as a resistance heater. For example, an RTA (rapid thermal annealing) apparatus such as a GRTA (gas rapid thermal annealing) apparatus or an LRTA (lamp rapid thermal annealing) apparatus can be used. An LRTA apparatus is an apparatus for heating an object to be processed by radiation of light (an electromagnetic wave) emitted from a lamp such as a halogen lamp, a metal

halide lamp, a xenon arc lamp, a carbon arc lamp, a high pressure sodium lamp, or a high pressure mercury lamp. A GRTA apparatus is an apparatus with which heat treatment is performed using a high-temperature gas. As the gas, an inert gas which does not react with an object to be processed by heat treatment, such as nitrogen or a rare gas such as argon, is used.

[0098]

For example, as the first heat treatment, GRTA may be performed as follows. The substrate is transferred and put in an inert gas heated at a high temperature of 650 to 700 °C, is heated for several minutes, and is transferred and taken out of the inert gas heated at the high temperature. GRTA enables short-time high-temperature heat treatment.

[0099]

Note that in the atmosphere of the first heat treatment, it is preferable that water, hydrogen, or the like be not contained in nitrogen, a rare gas such as helium, neon, or argon, or dry air. For example, the purity of nitrogen or a rare gas such as helium, neon, or argon which is introduced into the heat treatment apparatus is preferably 6N (99.9999 %) or higher, more preferably 7N (99.99999 %) or higher (that is, the impurity concentration is 1 ppm or lower, preferably 0.1 ppm or lower).

[0100]

In addition, the first heat treatment for the oxide semiconductor layer can be performed on the oxide semiconductor film 430 before being processed into the island-shaped oxide semiconductor layer. In that case, the substrate is taken out of the heat apparatus after the first heat treatment, and then the second photolithography process is performed.

[0101]

Further, in the case where an opening portion is formed in the gate insulating layer 402, the formation of the opening portion may be performed before or after the oxide semiconductor film 430 is dehydrated or dehydrogenated.

[0102]

Note that the etching of the oxide semiconductor film 430 here is not limited to wet etching, and may be dry etching.

[0103]

As an etching gas used for dry etching of the oxide semiconductor film 430, a gas containing chlorine (e.g., chlorine ( $\text{Cl}_2$ ) or boron trichloride ( $\text{BCl}_3$ )) is preferably used.

5 [0104]

As an etchant used for wet etching of the oxide semiconductor film 430, a solution obtained by mixture of phosphoric acid, acetic acid, and nitric acid, an ammonia hydrogen peroxide mixture (a hydrogen peroxide solution at 31 wt%: ammonia water at 28 wt%: water = 5:2:2), or the like can be used. Alternatively, ITO-07N (produced by KANTO CHEMICAL CO., INC.) may be used.

[0105]

Next, a metal conductive film is formed over the gate insulating layer 402 and the oxide semiconductor layer 431. The metal conductive film may be formed by sputtering or vacuum evaporation. As the material of the metal conductive film, an element selected from aluminum (Al), chromium (Cr), copper (Cu), tantalum (Ta), titanium (Ti), molybdenum (Mo), tungsten (W), neodymium (Nd), or scandium (Sc); an alloy including any of the elements; an alloy including any of these elements in combination; or the like can be used. Alternatively, a nitride film of any of the above-described elements may be used. Alternatively, one or more materials selected from manganese (Mn), magnesium (Mg), zirconium (Zr), beryllium (Be), and yttrium (Y) may be used. Further, the metal conductive film may have a single-layer structure or a layered structure of two or more layers. For example, a single-layer structure of an aluminum film containing silicon, a two-layer structure in which a titanium film is stacked over an aluminum film, a three-layer structure in which a titanium film, an aluminum film, and a titanium film are stacked in that order, and the like can be given.

[0106]

When heat treatment is performed after the formation of the metal conductive film, it is preferable that the metal conductive film have heat resistance high enough to withstand the heat treatment.

30 [0107]

A resist mask is formed over the metal conductive film through a third

photolithography process; a source electrode layer 415a and a drain electrode layer 415b are formed by selective etching; then, the resist mask is removed (see FIG. 11C).

[0108]

In this embodiment, a titanium film is used as the metal conductive film, an  
5 In-Ga-Zn-O-based oxide is used for the oxide semiconductor layer 431, and an ammonia hydrogen peroxide solution (a mixture of ammonia, water, and a hydrogen peroxide solution) is used as an etchant.

[0109]

Note that in the third photolithography process, only part of the oxide  
10 semiconductor layer 431 is etched so that an oxide semiconductor layer having a groove (a depression) is formed in some cases.

[0110]

In order to reduce the number of photomasks used in the photolithography processes and to reduce the number of processes, an etching process may be performed  
15 using a multi-tone mask which is an exposure mask through which light is transmitted to have a plurality of intensities. A resist mask formed using a multi-tone mask has a plurality of thicknesses and can be changed in shape by ashing; therefore, the resist mask can be used in a plurality of etching processes for processing films into different patterns. Therefore, a resist mask corresponding to at least two or more kinds of  
20 different patterns can be formed by one multi-tone mask. Thus, the number of exposure masks and the number of corresponding photolithography processes can be reduced, so that the process can be simplified.

[0111]

Next, plasma treatment is performed using a gas such as nitrous oxide ( $N_2O$ ),  
25 nitrogen ( $N_2$ ), or argon (Ar). By this plasma treatment, absorbed water and the like which attach to a surface of the oxide semiconductor layer exposed are removed. Alternatively, plasma treatment may be performed using a mixture gas of oxygen and argon.

[0112]

30 After the plasma treatment, an oxide insulating layer 416 which serves as a protective insulating film and is in contact with part of the oxide semiconductor layer 431 is formed without exposure to the air.

[0113]

The oxide insulating layer 416 can be formed to have a thickness of at least 1 nm or more by a method by which an impurity such as water or hydrogen is not mixed into the oxide insulating layer 416, such as sputtering, as appropriate. When hydrogen is contained in the oxide insulating layer 416, hydrogen enters the oxide semiconductor layer, so a backchannel of the oxide semiconductor layer 431 has lower resistance (has n-type conductivity) and a parasitic channel is formed. Therefore, it is important that a deposition method in which hydrogen is not used be employed in order that the oxide insulating layer 416 contain as little hydrogen as possible.

[0114]

In this embodiment, a 200-nm-thick silicon oxide film is deposited as the oxide insulating layer 416 by sputtering. The substrate temperature at the time of deposition is in the range of room temperature to 300 °C, and 100 °C in this embodiment. The silicon oxide film can be deposited by sputtering in a rare gas (typically argon) atmosphere, an oxygen atmosphere, or an atmosphere including a rare gas (typically argon) and oxygen. Further, a silicon oxide target or a silicon target can be used as a target. For example, a silicon oxide film can be deposited using a silicon target in an atmosphere including oxygen and nitrogen by sputtering.

[0115]

Next, second heat treatment (preferably at 200 to 400 °C, for example, 250 to 350 °C) is performed in an inert gas atmosphere, a dry air atmosphere, or an oxygen gas atmosphere. For example, the second heat treatment is performed at 250 °C for one hour in a nitrogen atmosphere. Through the second heat treatment, part of the oxide semiconductor layer (a channel region) is heated while being in contact with the oxide insulating layer 416. Thus, oxygen is supplied to the part of the oxide semiconductor layer (the channel region).

[0116]

Through the above steps, after the heat treatment for dehydration or dehydrogenation is performed on the oxide semiconductor layer, the part of the oxide semiconductor layer (the channel region) is selectively made to be in an oxygen excess state. These steps allow the transistor 410 to be formed.

[0117]

Further, heat treatment may be performed at 100 to 200 °C for 1 to 30 hours in an air atmosphere. In this embodiment, the heat treatment is performed at 150 °C for 10 hours. This heat treatment may be performed at a fixed heating temperature.

5 Alternatively, the following change in the heating temperature may be conducted more than once repeatedly. This heat treatment can be performed at a constant heating temperature or follow repeated temperature cycles where the temperature rises from room temperature to a heating temperature of 100 to 200 °C and drops from the a heating temperature to room temperature.

10 [0118]

A protective insulating layer may be formed over the oxide insulating layer 416. For example, a silicon nitride film is formed by RF sputtering. Since RF sputtering has high productivity, it is preferably used as a deposition method of the protective insulating layer. The protective insulating layer is formed using an inorganic  
15 insulating film which does not contain an impurity such as moisture, a hydrogen ion, and OH<sup>-</sup> and blocks entry of such an impurity from the outside, typically a silicon nitride film, an aluminum nitride film, a silicon nitride oxide film, or an aluminum oxynitride film. In this embodiment, as the protective insulating layer, a protective insulating layer 403 is formed using a silicon nitride film (see FIG. 11D).

20 [0119]

In this embodiment, the oxide semiconductor layer of the transistor 410 is an intrinsic (i-type) or substantially intrinsic oxide semiconductor layer obtained by removal of hydrogen, which is an n-type impurity, from the oxide semiconductor and the increase in purity so that an impurity other than the main components of the oxide  
25 semiconductor is included as little as possible. In other words, the oxide semiconductor layer of the transistor 410 is a highly purified intrinsic (i-type) semiconductor layer or a semiconductor layer which is close to a highly purified i-type semiconductor layer not by adding an impurity but by removing an impurity such as hydrogen or water as much as possible. In this manner, the Fermi level ( $E_f$ ) can be  
30 equal to the intrinsic Fermi level ( $E_i$ ).

[0120]

It is said that the band gap ( $E_g$ ) of the oxide semiconductor is 3.15 eV and electron affinity ( $\chi$ ) is 4.3 eV. The work function of titanium (Ti) used for the source electrode layer and the drain electrode layer is substantially equal to the electron affinity ( $\chi$ ) of the oxide semiconductor. In this case, the Schottky electron barrier is not  
5 formed at an interface between the metal and the oxide semiconductor.

[0121]

For example, even in the case of a transistor whose channel width  $W$  is  $1 \times 10^4$   $\mu\text{m}$  and whose channel length  $L$  is 3  $\mu\text{m}$ , off-state current at room temperature can be  $10^{-13}$  A or less and a subthreshold swing can be 0.1 V/decade (the thickness of the gate  
10 insulating layer is 100 nm).

[0122]

By the increase in purity so that an impurity other than the main components of the oxide semiconductor may be included as little as possible in this manner, the transistor 410 can operate in a favorable way.

15 [0123]

In order to prevent variation in electrical characteristics of the oxide semiconductor, an impurity that causes the variation, such as hydrogen, moisture, a hydroxyl group, or hydride (also referred to as a hydrogen compound), is intentionally removed. Additionally, the oxide semiconductor becomes a highly purified electrically  
20 i-type (intrinsic) oxide semiconductor by supply of oxygen which is a main component of the oxide semiconductor that is simultaneously reduced in a step of removing the impurity.

[0124]

Therefore, it is preferable that the amount of hydrogen in the oxide semiconductor be as small as possible. Further, the number of carriers in the highly  
25 purified oxide semiconductor is significantly small (close to zero), and the carrier density is lower than  $1 \times 10^{12} / \text{cm}^3$ , preferably  $1 \times 10^{11} / \text{cm}^3$  or lower. That is, the carrier density of the oxide semiconductor layer can be extremely close to zero. Since the number of carriers in the oxide semiconductor layer is significantly small, the  
30 off-state current of the transistor can be reduced. It is preferable that the off-state current be as low as possible. The amount of current per micrometer of the channel

width ( $W$ ) in the transistor is 100 aA or less, preferably 10 zA (zepto- ampere) or less, more preferably 1 zA or less. Further, the transistor has no PN junction and does not deteriorate due to hot carriers; thus, the electrical characteristics of the transistor are not adversely affected.

5 [0125]

In a transistor whose channel region is formed using an oxide semiconductor which is highly purified by drastic removal of hydrogen contained in an oxide semiconductor layer as described above, the off-state current can be extremely low. In other words, in circuit design, the oxide semiconductor layer can be regarded as an  
10 insulator when the transistor is off. In contrast, the oxide semiconductor layer is estimated to have better current supply capability than a semiconductor layer including amorphous silicon when the transistor is on.

[0126]

A thin film transistor including low-temperature polysilicon is designed on the  
15 assumption that off-state current is about 10000 times that of a transistor including an oxide semiconductor. Therefore, in the case where the transistor including an oxide semiconductor is compared with the thin film transistor including low-temperature polysilicon, the voltage hold time of the transistor including an oxide semiconductor can be extended about 10000 times when storage capacitances are equal or substantially  
20 equal to each other (about 0.1 pF). For example, when moving images are displayed at 60 fps, the hold time for one signal writing can be approximately 160 seconds, which is 10000 times that of the thin film transistor including low-temperature polysilicon. In this manner, still images can be displayed on a display area even by less frequent writing of image signals.

25 [0127]

(Embodiment 4)

In this embodiment, an example of a display device which is one embodiment of the present invention will be described.

[0128]

30 FIG. 12A shows an example of a display device including the shift register circuit of Embodiment 2. The display device shown in FIG. 12A includes a timing controller 5360; a driver circuit 5361 including a source driver circuit 5362, a gate

driver circuit 5363\_1, and a gate driver circuit 5363\_2; and a pixel area 5364. A plurality of source lines 5371 which extend from the source driver circuit 5362 and a plurality of gate lines 5372 which extend from the gate driver circuits 5363\_1 and 5363\_2 are provided in the pixel area 5364. Pixels 5367 are provided in matrix in regions where the plurality of source lines 5371 and the plurality of gate lines 5372 intersect with each other

[0129]

Note that the display device can include a lighting device, a control circuit thereof, and the like. In that case, the pixel 5367 preferably includes a liquid crystal element.

[0130]

Note that it is possible not to provide one of the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2.

[0131]

The timing controller 5360 has a function of controlling the operation of the driver circuit 5361 by supplying a control signal to the driver circuit 5361. For example, the timing controller 5360 supplies a control signal such as a start signal SSP, a clock signal SCK, an inverted clock signal SCKB, a video signal DATA, or a latch signal LAT to the source driver circuit 5362. Further, the timing controller 5360 supplies a control signal such as a start signal GSP, a clock signal GCK, or an inverted clock signal GCKB to the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2.

[0132]

The source driver circuit 5362 has a function of outputting video signals to the plurality of source lines 5371. The source driver circuit 5362 can be referred to as a driver circuit, a signal line driver circuit, or the like. Video signals are inputted to the pixels 5367. Display elements included in the pixels 5367 produce a grayscale in accordance with the video signals.

[0133]

The gate driver circuit 5363\_1 and the gate driver 5363\_2 each have a function of sequentially selecting the pixels 5367 in each row. Each of the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2 can be referred to as a driver circuit or a scan

line driver circuit. The timing of selecting the pixels 5367 is controlled when the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2 output gate signals to the gate lines 5372.

[0134]

5           Note that in the display device shown in FIG. 12A, the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2 can be formed over the same substrate as the pixel area 5364. FIG. 12B shows an example of the case where the gate driver circuit 5363\_1 and the gate driver circuit 5363\_2 are formed over the same substrate as the pixel area 5364 (a substrate 5380). Note that the substrate 5380 and an external circuit  
10           are connected to each other through a terminal 5381.

[0135]

          Note that in the display device shown in FIG. 12A, a part of the source driver circuit 5362 (e.g., a switch, a multiplexer, a shift register circuit, a decoder circuit, an inverter circuit, a buffer circuit, and/or a level shifter circuit) can be formed over the  
15           same substrate as the pixel area 5364. FIG. 12C shows an example of the case where the gate driver circuit 5363\_1, the gate driver circuit 5363\_2, a part of the source driver circuit 5362 (denoted by a reference numeral 5362a) are formed over the same substrate as the pixel area 5364 (the substrate 5380) and another part of the source driver circuit 5362 (denoted by a reference numeral 5362b) is formed over a substrate that is different  
20           from the substrate 5380.

[0136]

          The shift register circuit of Embodiment 2 can be used as the driver circuit of the display device or a part of the driver circuit. When the driver circuit of the display device includes the transistor of Embodiment 3 in particular, the usage of the shift  
25           register circuit in Embodiment 2 leads to improvement in the drive capability of the driver circuit. Thus, the display device can be made large. Alternatively, the resolution of the display area can be improved. Alternatively, the layout area of the driver circuit can be reduced, thereby reducing the frame size of the display device.

[0137]

30           (Embodiment 5)

          In this embodiment, examples of an electronic appliance will be described.

[0138]

FIGS. 13A to 13H and FIGS. 14A to 14D illustrate electronic appliances. These electronic appliances can each include a housing 5000, a display area 5001, a speaker 5003, an LED lamp 5004, operation keys 5005 (including a power switch or an operation switch), a connection terminal 5006, a sensor 5007 (a sensor having a function of measuring force, displacement, position, speed, acceleration, angular velocity, rotational frequency, distance, light, liquid, magnetism, temperature, chemical substance, sound, time, hardness, electric field, current, voltage, electric power, radiation, flow rate, humidity, gradient, oscillation, smell, or infrared ray), a microphone 5008, and the like.

[0139]

FIG. 13A shows a mobile computer which can include a switch 5009, an infrared port 5010, and the like in addition to the above objects. FIG. 13B shows a portable image reproducing device provided with a memory medium (e.g., a DVD reproducing device), which can include a second display area 5002, a memory medium read portion 5011, and the like in addition to the above objects. FIG. 13C shows a goggle-type display which can include the second display area 5002, a support 5012, an earphone 5013, and the like in addition to the above objects. FIG. 13D shows a portable game console which can include the memory medium read portion 5011 and the like in addition to the above objects. FIG. 13E shows a projector which can include a light source 5033, a projector lens 5034, and the like in addition to the above objects. FIG. 13F shows a portable game console which can include the second display area 5002, the memory medium read portion 5011, and the like in addition to the above objects. FIG. 13G shows a television receiver which can include a tuner, an image processing portion, and the like in addition to the above objects. FIG. 13H shows a portable television receiver which can include a charger 5017 capable of transmitting and receiving signals and the like in addition to the above objects. FIG. 14A shows a display which can include a support 5018 and the like in addition to the above objects. FIG. 14B shows a camera which can include an external connection port 5019, a shutter button 5015, an image reception portion 5016, and the like in addition to the above objects. FIG. 14C shows a computer which can include a pointing device 5020, the external connection port 5019, a reader/writer 5021, and the like in addition to the above

objects. FIG. 14D shows a mobile phone which can include an antenna, a tuner of one-segment (1seg digital TV broadcasts) partial reception service for mobile phones and mobile terminals, and the like in addition to the above objects.

[0140]

5           The electronic appliances shown in FIGS. 13A to 13H and FIGS. 14A to 14D can have a variety of functions, for example, a function of displaying a lot of information (e.g., a still image, a moving image, and a text image) on a display area; a touch panel function; a function of displaying a calendar, date, time, and the like; a function of controlling processing with a lot of software (programs); a wireless  
10 communication function; a function of being connected to a variety of computer networks with a wireless communication function; a function of transmitting and receiving a lot of data with a wireless communication function; a function of reading a program or data stored in a memory medium and displaying the program or data on a display area. Further, the electronic appliance including a plurality of display areas  
15 can have a function of displaying image information mainly on one display area while displaying text information on another display area, a function of displaying a three-dimensional image by displaying images where parallax is considered on a plurality of display areas, or the like. Furthermore, the electronic appliance including an image receiving portion can have a function of photographing a still image, a  
20 function of photographing a moving image, a function of automatically or manually correcting a photographed image, a function of storing a photographed image in a memory medium (an external memory medium or a memory medium incorporated in the camera), a function of displaying a photographed image on the display area, or the like. Note that functions which can be provided for the electronic appliances shown in  
25 FIGS. 13A to 13H and FIGS. 14A to 14D are not limited to them, and the electronic appliances can have a variety of functions.

[0141]

FIG. 14E shows an example in which a display device is incorporated in a building structure. FIG. 14E shows a housing 5022, a display area 5023, a remote  
30 control 5024 which is an operation portion, a speaker 5025, and the like. The display device is incorporated in the building structure in the form of a wall-hanging display and can be provided without requiring a large space.

[0142]

FIG. 14F shows another example in which a display device is incorporated in a building structure. A display panel 5026 is incorporated in a prefabricated bath unit 5027, so that a bather can watch TV or the like through the display panel 5026.

5 [0143]

Note that although this embodiment describes the wall and the prefabricated bath unit as examples of the building structures, this embodiment is not limited to them: the display devices can be provided in a variety of building structures.

[0144]

10 Next, examples in which display devices are incorporated in moving objects will be described.

[0145]

FIG. 14G shows an example in which a display device is incorporated in a car. A display panel 5028 is incorporated in a car body 5029 of the car and can display information related to the operation of the car or information inputted from inside or outside of the car on demand. Note that the display panel 5028 may have a navigation function.

[0146]

FIG. 14H shows an example in which a display device is incorporated in a passenger airplane. FIG. 14H shows a usage pattern when a display panel 5031 is provided to a ceiling 5030 above a seat of the passenger airplane. The display panel 5031 is incorporated in the ceiling 5030 through a hinge 5032, and a passenger can watch TV or the like through the display panel 5031 by stretching of the hinge 5032. The display panel 5031 is allowed by the control of the passenger to display information.

25 [0147]

Note that although bodies of a car and an airplane are shown as examples of a moving object of this embodiment, this embodiment is not limited to them: the semiconductor devices can be provided to a variety of objects such as two-wheeled vehicles, four-wheeled vehicles (including cars, buses, and the like), trains (including monorails, railroads, and the like), and vessels.

30 [0148]

The shift register circuit of Embodiment 2 is preferably incorporated in the electronic appliance of this embodiment. The shift register circuit of Embodiment 2 in particular is preferably incorporated as a circuit for driving the display area of the electronic appliance. When the shift register of Embodiment 2 is incorporated as a  
5 circuit for driving the display area of the electronic appliance, the area of a driver circuit can be reduced and the size of the display area can be increased. Further, the resolution of the display area can be improved.

This application is based on Japanese Patent Application serial No.  
10 2010-036902 filed with Japan Patent Office on February 23, 2010, the entire contents of which are hereby incorporated by reference.

## CLAIMS

1. A semiconductor device comprising:

a first transistor;

5 a second transistor; and

a third transistor,

wherein one of a source and a drain of the first transistor is electrically connected to a first line, and the other of the source and the drain of the first transistor is electrically connected to a second line,

10 wherein one of a source and a drain of the second transistor is electrically connected to the second line, the other of the source and the drain of the second transistor is electrically connected to a gate of the first transistor, and a gate of the second transistor is electrically connected to the first line,

15 wherein one of a source and a drain of the third transistor is electrically connected to a third line, the other of the source and the drain of the third transistor is electrically connected to the gate of the first transistor, and a gate of the third transistor is electrically connected to the third line, and

wherein each channel region of the second transistor and the third transistor is formed using an oxide semiconductor.

20

2. The semiconductor device according to claim 1,

wherein each off-state current of at least the second transistor and the third transistor is 1 aA/ $\mu\text{m}$  or less.

25

3. The semiconductor device according to claim 1,

wherein a ratio of a channel width to a channel length of the first transistor is twice or more and less than 20 times a ratio of a channel width to a channel length of the third transistor.

30

4. The semiconductor device according to claim 1,

wherein a ratio of a channel width to a channel length of the second transistor is 0.1 times or more and less than 1 time a ratio of a channel width to a channel length

of the third transistor.

5. A display device comprising the semiconductor device according to claim 1.

5 6. The semiconductor device according to claim 1 further comprising:

a fourth transistor;

a fifth transistor; and

10 wherein one of a source and a drain of the fourth transistor is electrically connected to a fourth line, the other of the source and the drain of the fourth transistor is electrically connected to the second line, and

wherein one of a source and a drain of the fifth transistor is electrically connected to the fourth line, the other of the source and the drain of the fifth transistor is electrically connected to the gate of the first transistor, and a gate of the fifth transistor is electrically connected to a fifth line.

15

7. The semiconductor device according to claim 6 further comprising:

a sixth transistor; and

a capacitor,

20 wherein one of a source and a drain of the sixth transistor is electrically connected to the fourth line, the other of the source and the drain of the sixth transistor is electrically connected to a gate of the fourth transistor, and a gate of the sixth transistor is electrically connected to the gate of the first transistor, and

25 wherein a first electrode of the capacitor is electrically connected to the first line, and a second electrode of the capacitor is electrically connected to the gate of the fourth transistor.

8. A semiconductor device comprising:

a first transistor;

a second transistor; and

30 a third transistor,

wherein one of a source and a drain of the first transistor is electrically connected to a first line, and the other of the source and the drain of the first transistor is

electrically connected to a second line,

wherein one of a source and a drain of the second transistor is electrically connected to the second line, the other of the source and the drain of the second transistor is electrically connected to a gate of the first transistor, and a gate of the second transistor is electrically connected to the first line,

wherein one of a source and a drain of the third transistor is electrically connected to a third line, the other of the source and the drain of the third transistor is electrically connected to the gate of the first transistor, and a gate of the third transistor is electrically connected to the third line, and

wherein each channel region of the first to third transistors is formed using an oxide semiconductor.

9. The semiconductor device according to claim 8,

wherein each off-state current of the first to third transistors is 1 aA/ $\mu\text{m}$  or less

10. The semiconductor device according to claim 8,

wherein a ratio of a channel width to a channel length of the first transistor is twice or more and less than 20 times a ratio of a channel width to a channel length of the third transistor.

11. The semiconductor device according to claim 8,

wherein a ratio of a channel width to a channel length of the second transistor is 0.1 times or more and less than 1 time a ratio of a channel width to a channel length of the third transistor.

12. A display device comprising the semiconductor device according to claim 8.

13. The semiconductor device according to claim 8 further comprising:

a fourth transistor; and

a fifth transistor;

wherein one of a source and a drain of the fourth transistor is electrically

connected to a fourth line, the other of the source and the drain of the fourth transistor is electrically connected to the second line, and

wherein one of a source and a drain of the fifth transistor is electrically connected to the fourth line, the other of the source and the drain of the fifth transistor is electrically connected to the gate of the first transistor, and a gate of the fifth transistor is electrically connected to a fifth line.

14. The semiconductor device according to claim 13 further comprising:

a sixth transistor; and

a capacitor,

wherein one of a source and a drain of the sixth transistor is electrically connected to the fourth line, the other of the source and the drain of the sixth transistor is electrically connected to a gate of the fourth transistor, and a gate of the sixth transistor is electrically connected to the gate of the first transistor, and

wherein a first electrode of the capacitor is electrically connected to the first line, and a second electrode of the capacitor is electrically connected to the gate of the fourth transistor.

15. A driving method of a semiconductor device comprising a first transistor, a second transistor, and a third transistor,

wherein one of a source and a drain of the first transistor is electrically connected to a first line, and the other of the source and the drain of the first transistor is electrically connected to a second line,

wherein one of a source and a drain of the second transistor is electrically connected to the second line, the other of the source and the drain of the second transistor is electrically connected to a gate of the first transistor, and a gate of the second transistor is electrically connected to the first line,

wherein one of a source and a drain of the third transistor is electrically connected to a third line, the other of the source and the drain of the third transistor is electrically connected to the gate of the first transistor, and a gate of the third transistor is electrically connected to the third line, and

wherein each channel region of the second transistor and the third transistor is

formed using an oxide semiconductor,

the driving method comprising the steps of:

turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a first period;

5 turning on the third transistor, thereby establishing electrical continuity between the third line and a gate of the first transistor in the first period;

turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a second period;

10 turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a third period;

turning on the second transistor, thereby establishing electrical continuity between the second line and the gate of the first transistor in the third period; and

turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a fourth period.

15

16. The driving method of a semiconductor device according to claim 15, wherein each off-state current of at least the second transistor and the third transistor is 1 aA/ $\mu\text{m}$  or less.

20

17. The driving method of a semiconductor device according to claim 15, wherein a ratio of a channel width to a channel length of the first transistor is twice or more and less than 20 times a ratio of a channel width to a channel length of the third transistor.

25

18. The driving method of a semiconductor device according to claim 15, wherein a ratio of a channel width to a channel length of the second transistor is 0.1 times or more and less than 1 time a ratio of a channel width to a channel length of the third transistor.

30

19. The driving method of a semiconductor device according to claim 15, the semiconductor device further comprising:

a fourth transistor;

a fifth transistor; and

wherein one of a source and a drain of the fourth transistor is electrically connected to a fourth line, the other of the source and the drain of the fourth transistor is electrically connected to the second line, and

5        wherein one of a source and a drain of the fifth transistor is electrically connected to the fourth line, the other of the source and the drain of the fifth transistor is electrically connected to the gate of the first transistor, and a gate of the fifth transistor is electrically connected to a fifth line,

the driving method further comprising the steps of:

10        turning off the fourth transistor, thereby breaking electrical continuity between the fourth line and the second line in the first to third periods,

turning off the fifth transistor, thereby breaking electrical continuity between the fourth line and the gate of the first transistor in the first to third periods,

15        turning off the fourth transistor, thereby breaking electrical continuity between the fourth line and the second line in the fourth period, and

turning off the fifth transistor, thereby breaking electrical continuity between the fourth line and the gate of the first transistor in the fourth period.

20. The driving method of a semiconductor device according to claim 19, the  
20        semiconductor device further comprising a sixth transistor wherein one of a source and a drain of the sixth transistor is electrically connected to the fourth line, the other of the source and the drain of the sixth transistor is electrically connected to a gate of the fourth transistor, and a gate of the sixth transistor is electrically connected to the gate of the first transistor,

25        the driving method further comprising the step of:

turning on the sixth transistor, thereby establishing electrical continuity between the fourth line and the gate of the fourth transistor in the first to fourth periods.

21. A driving method of a semiconductor device comprising a first transistor, a  
30        second transistor, and a third transistor,

wherein one of a source and a drain of the first transistor is electrically connected to a first line, and the other of the source and the drain of the first transistor is

electrically connected to a second line,

wherein one of a source and a drain of the second transistor is electrically connected to the second line, the other of the source and the drain of the second transistor is electrically connected to a gate of the first transistor, and a gate of the  
5 second transistor is electrically connected to the first line,

wherein one of a source and a drain of the third transistor is electrically connected to a third line, the other of the source and the drain of the third transistor is electrically connected to the gate of the first transistor, and a gate of the third transistor is electrically connected to the third line, and

10 wherein each channel region of the second transistor and the third transistor is formed using an oxide semiconductor,

the driving method comprising the steps of:

turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a first period;

15 turning on the third transistor, thereby establishing electrical continuity between the third line and a gate of the first transistor in the first period;

turning off the second transistor, thereby breaking electrical continuity between the second line and the gate of the first transistor in the first period;

turning on the first transistor, thereby establishing electrical continuity between  
20 the first line and the second line in a second period;

turning off the third transistor, thereby breaking electrical continuity between the third line and the gate of the first transistor in the second period;

turning off the second transistor, thereby breaking electrical continuity between the second line and the gate of the first transistor in the second period;

25 turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a third period;

turning off the third transistor, thereby breaking electrical continuity between the third line and the gate of the first transistor in the third period;

turning on the second transistor, thereby establishing electrical continuity  
30 between the second line and the gate of the first transistor in the third period;

turning on the first transistor, thereby establishing electrical continuity between the first line and the second line in a fourth period;

turning off the third transistor, thereby breaking electrical continuity between the third line and the gate of the first transistor in the fourth period; and

turning off the second transistor, thereby breaking electrical continuity between the second line and the gate of the first transistor in the fourth period.

5

22. The driving method of a semiconductor device according to claim 21, wherein each off-state current of at least the second transistor and the third transistor is 1 aA/ $\mu\text{m}$  or less.

10

23. The driving method of a semiconductor device according to claim 21, wherein a ratio of a channel width to a channel length of the first transistor is twice or more and less than 20 times a ratio of a channel width to a channel length of the third transistor.

15

24. The driving method of a semiconductor device according to claim 21, wherein a ratio of a channel width to a channel length of the second transistor is 0.1 times or more and less than 1 time a ratio of a channel width to a channel length of the third transistor.

20

25. The driving method of a semiconductor device according to claim 21, the semiconductor device further comprising:

a fourth transistor;

a fifth transistor; and

25

wherein one of a source and a drain of the fourth transistor is electrically connected to a fourth line, the other of the source and the drain of the fourth transistor is electrically connected to the second line, and

30

wherein one of a source and a drain of the fifth transistor is electrically connected to the fourth line, the other of the source and the drain of the fifth transistor is electrically connected to the gate of the first transistor, and a gate of the fifth transistor is electrically connected to a fifth line,

the driving method further comprising the steps of:

turning off the fourth transistor, thereby breaking electrical continuity between

the fourth line and the second line in the first to third periods,

turning off the fifth transistor, thereby breaking electrical continuity between the fourth line and the gate of the first transistor in the first to third periods,

turning off the fourth transistor, thereby breaking electrical continuity between  
5 the fourth line and the second line in the fourth period, and

turning off the fifth transistor, thereby breaking electrical continuity between the fourth line and the gate of the first transistor in the fourth period.

26. The driving method of a semiconductor device according to claim 25, the  
10 semiconductor device further comprising a sixth transistor, wherein one of a source and a drain of the sixth transistor is electrically connected to the fourth line, the other of the source and the drain of the sixth transistor is electrically connected to a gate of the fourth transistor, and a gate of the sixth transistor is electrically connected to the gate of the first transistor,

15 the driving method further comprising the step of:

turning on the sixth transistor, thereby establishing electrical continuity between the fourth line and the gate of the fourth transistor in the first to fourth periods.

**FIG. 1A**

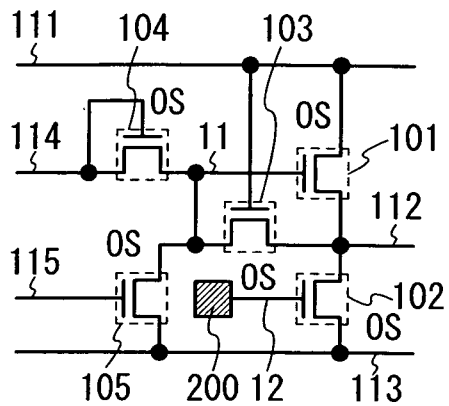


FIG. 1B

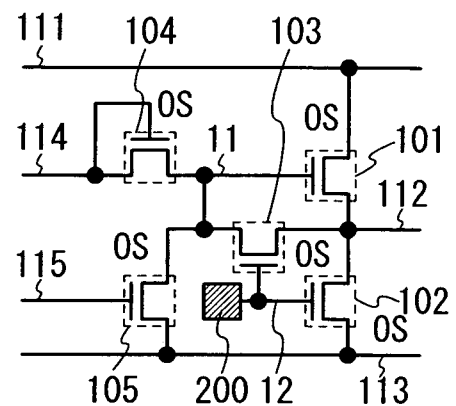


FIG. 1C

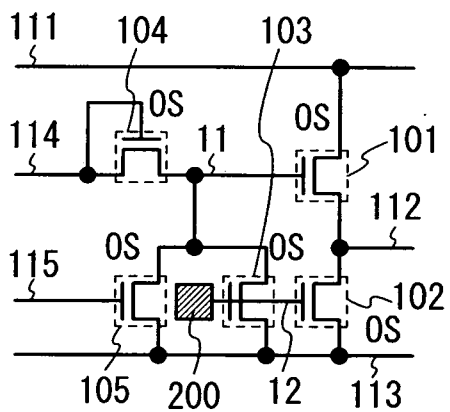


FIG. 1D

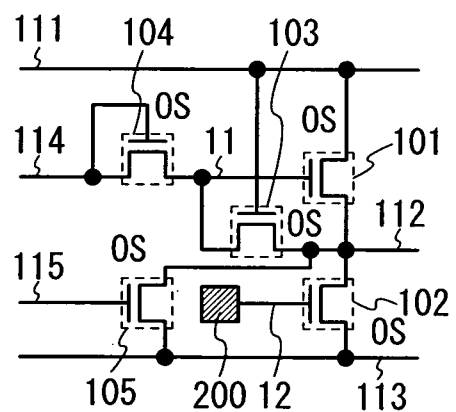


FIG. 1E

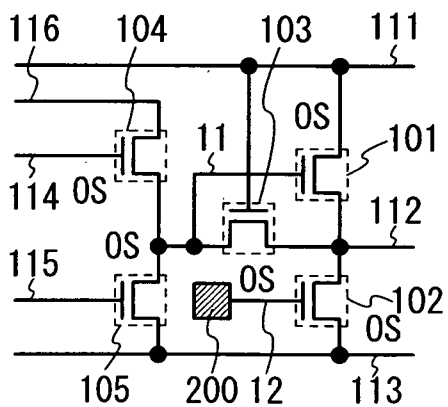


FIG. 1F

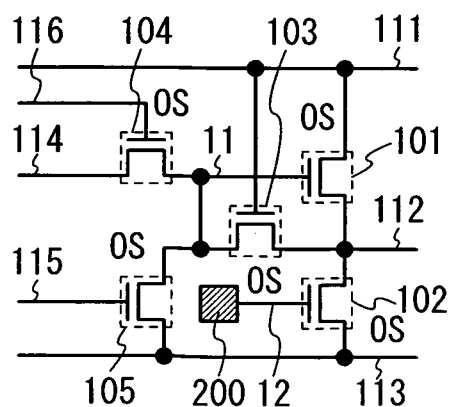


FIG. 2A

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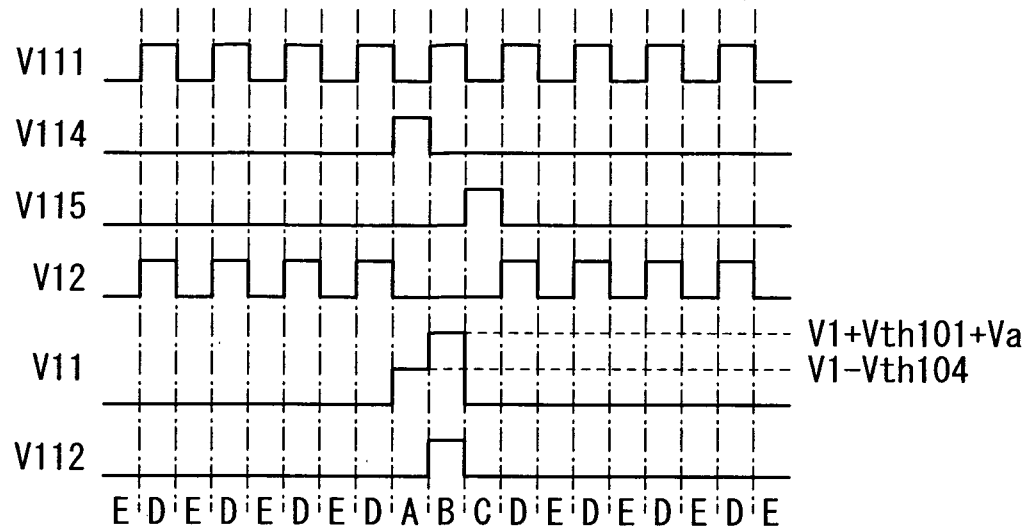


FIG. 2B

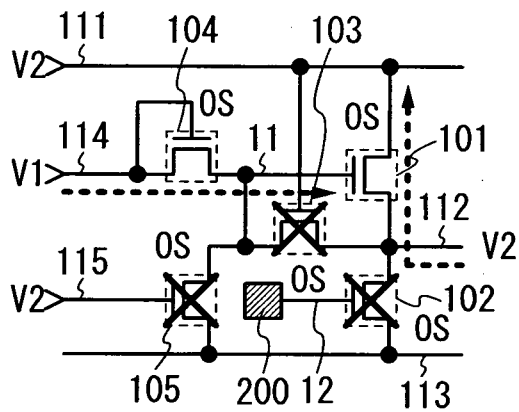


FIG. 2C

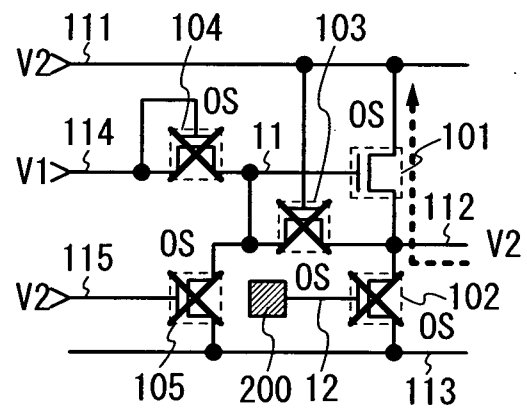


FIG. 2D

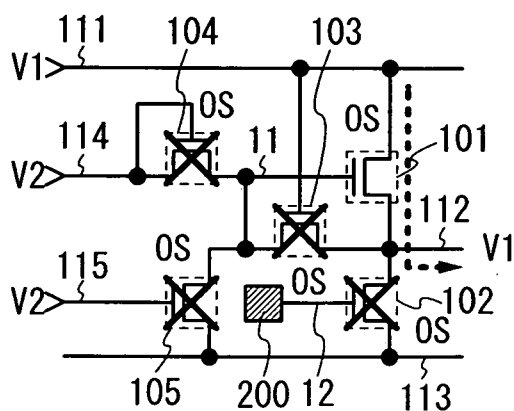


FIG. 2E

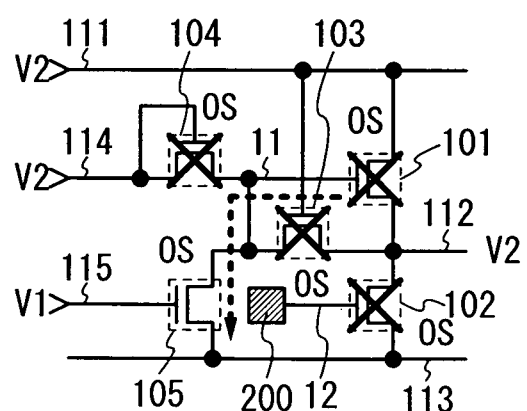


FIG. 3A

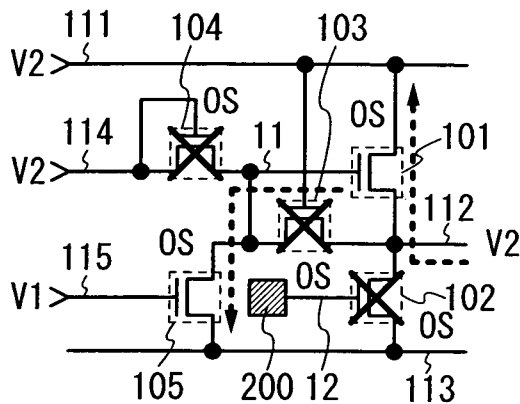


FIG. 3B

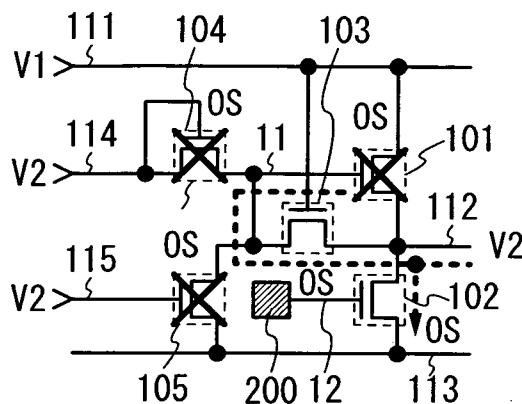
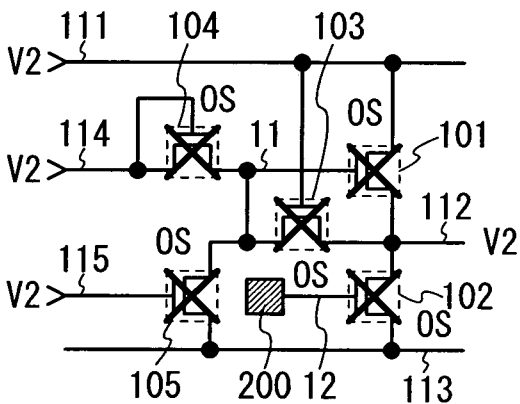


FIG. 3C



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FIG. 4A

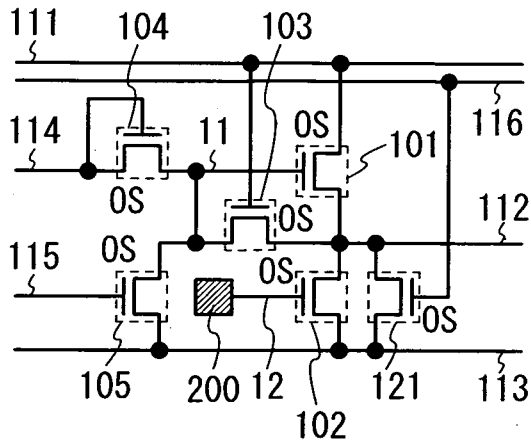


FIG. 4B

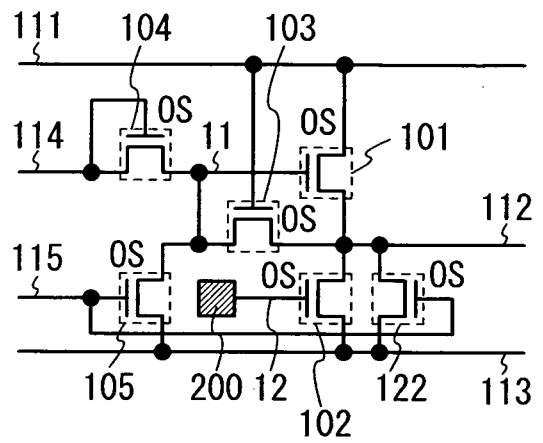


FIG. 4C

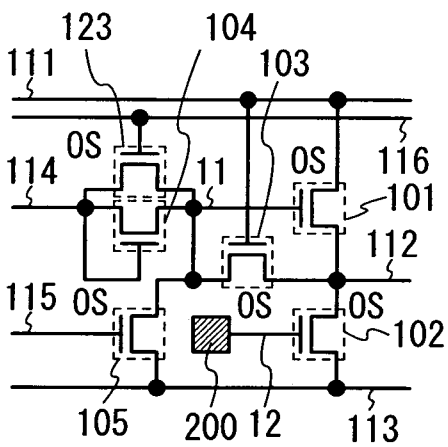


FIG. 4D

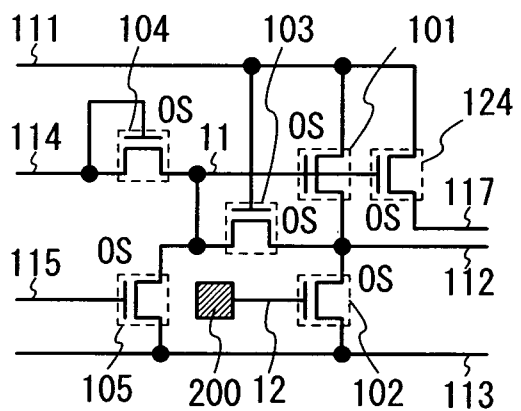


FIG. 4E

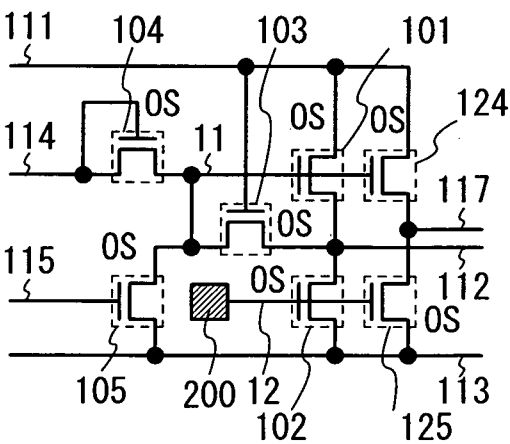


FIG. 4F

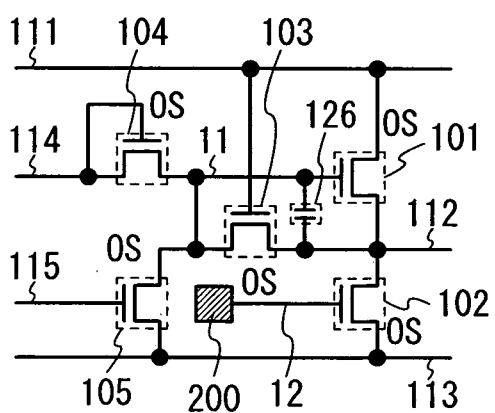


FIG. 5A

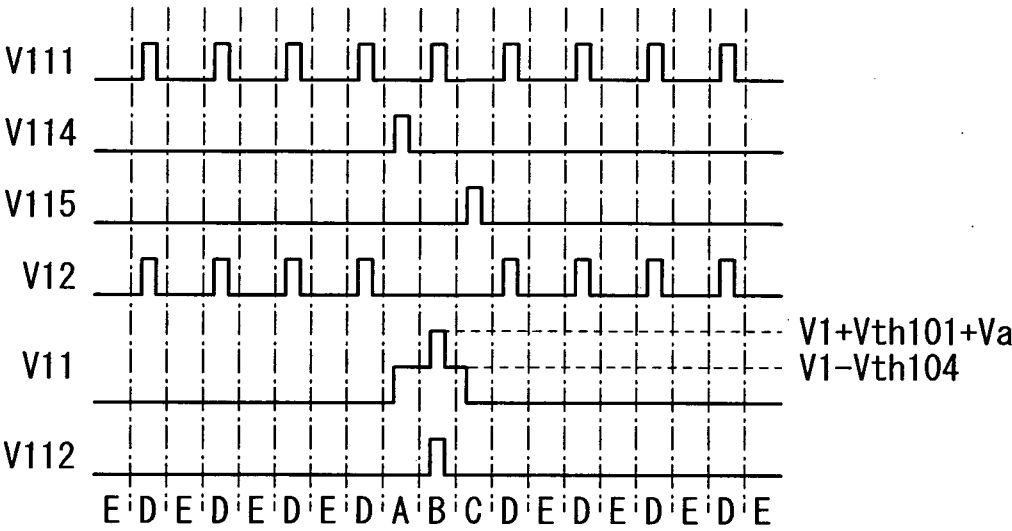


FIG. 5B

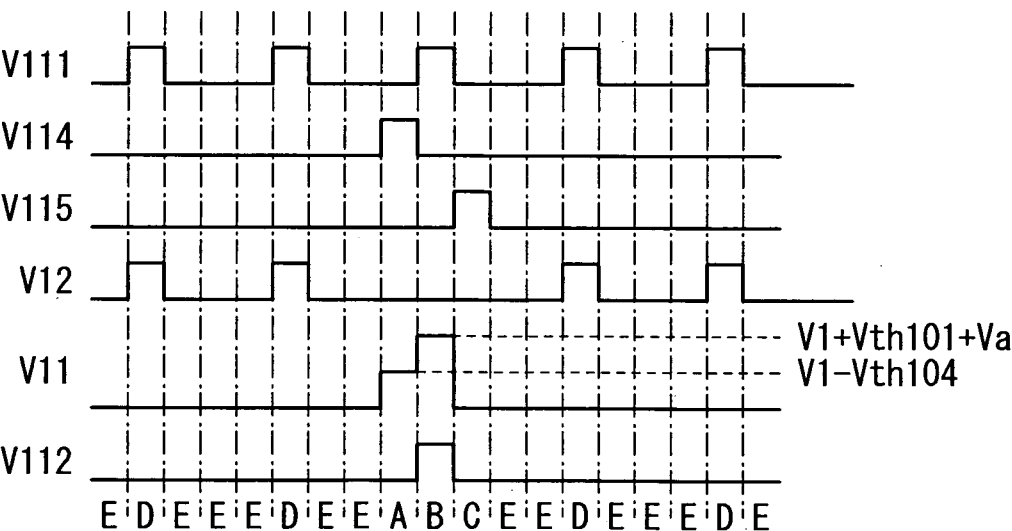


FIG. 6A

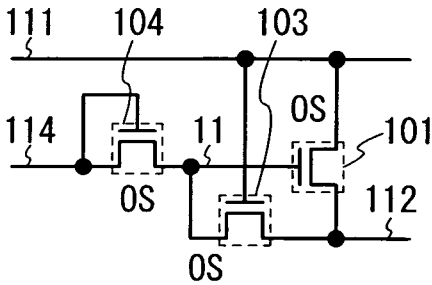


FIG. 6B

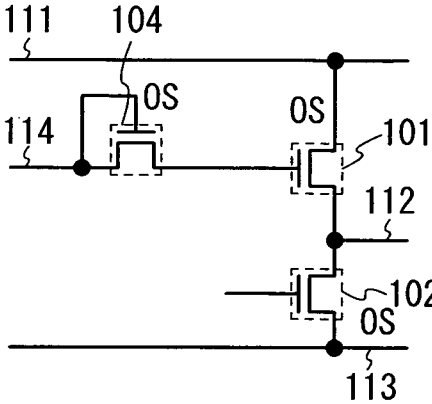


FIG. 6C

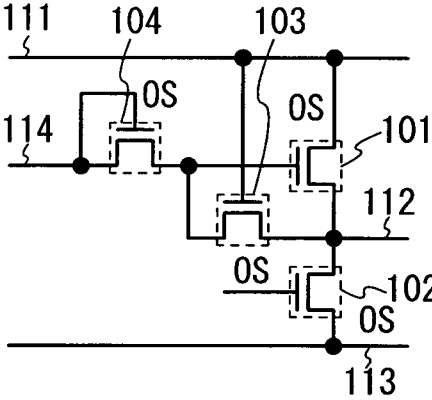


FIG. 6D

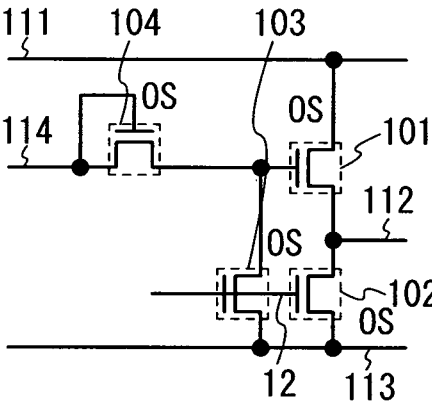


FIG. 6E

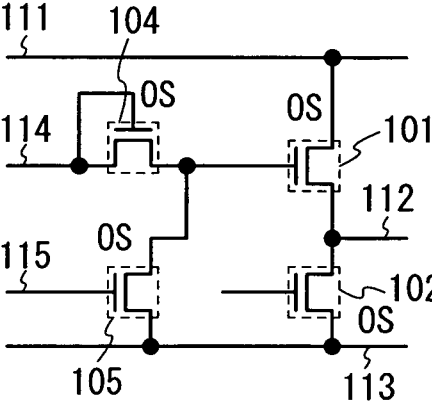


FIG. 6F

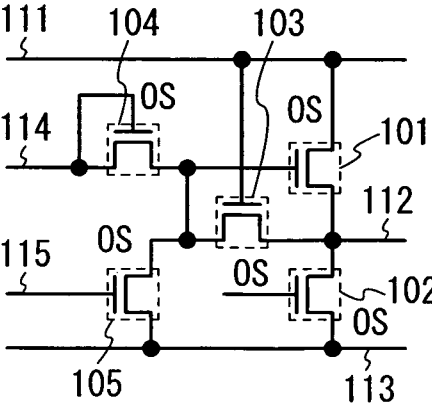


FIG. 7A

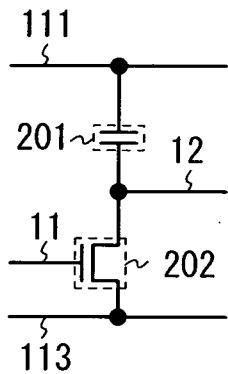


FIG. 7B

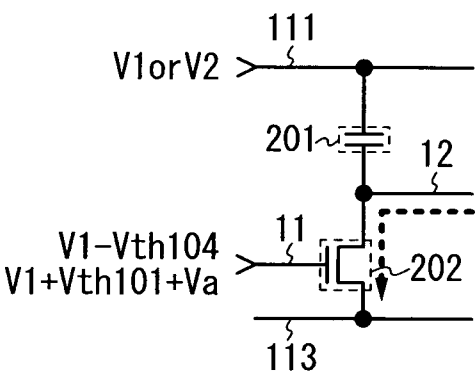


FIG. 7C

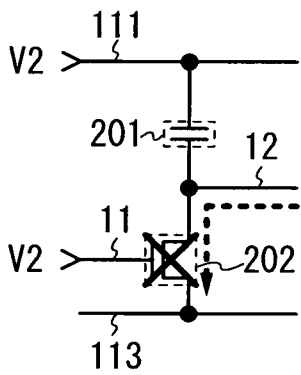


FIG. 7D

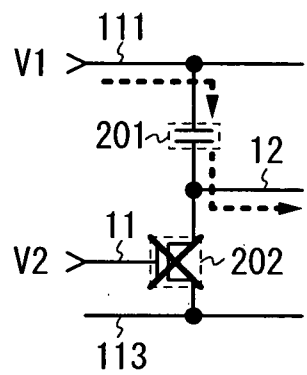


FIG. 7E

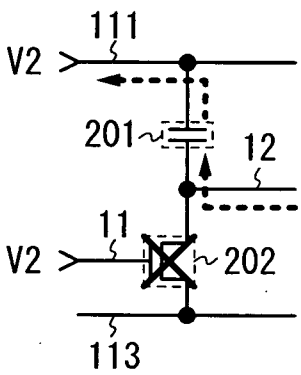


FIG. 7F

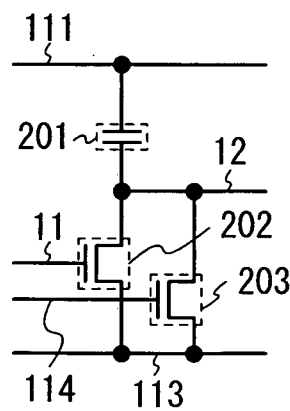


FIG. 8

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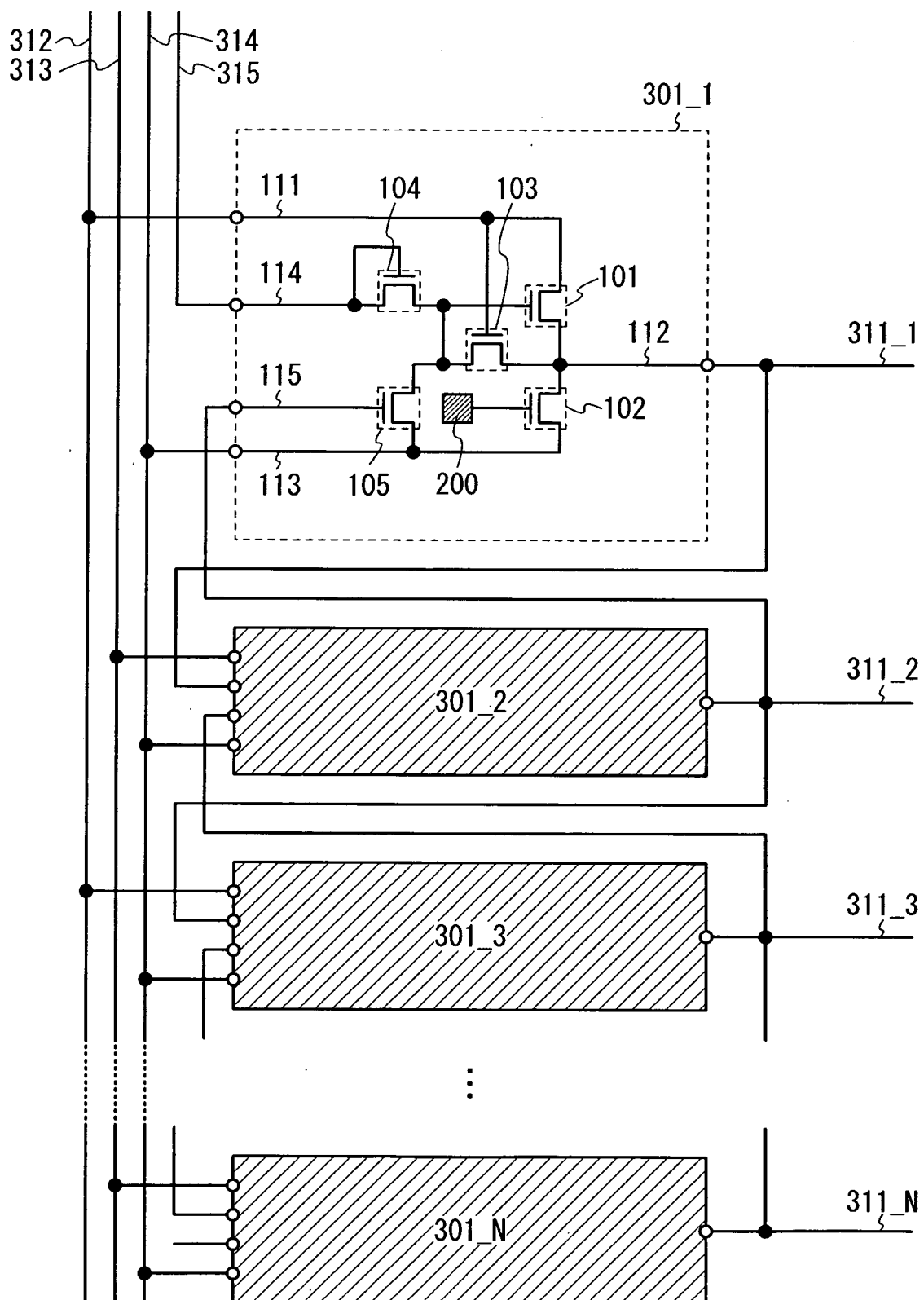


FIG. 9

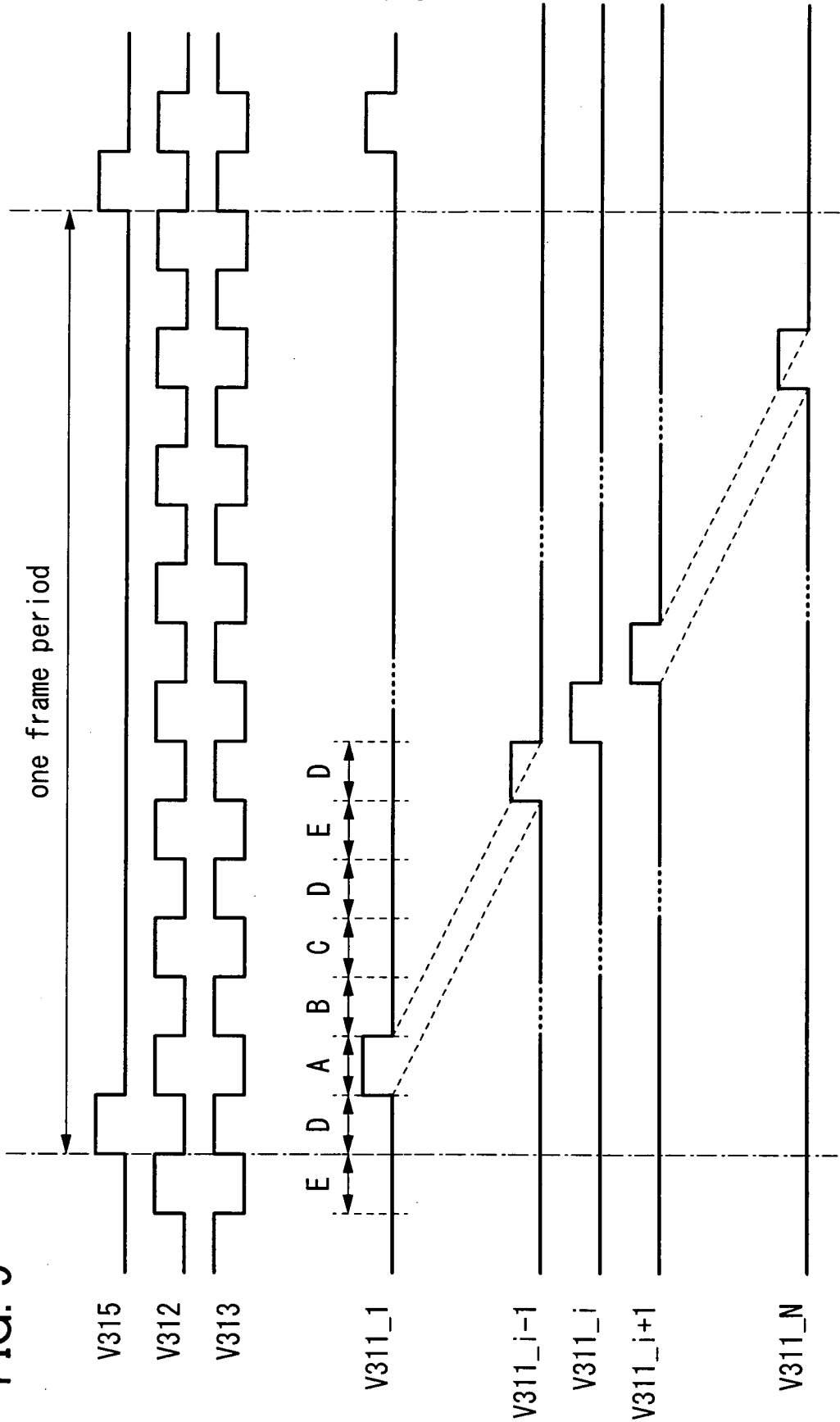
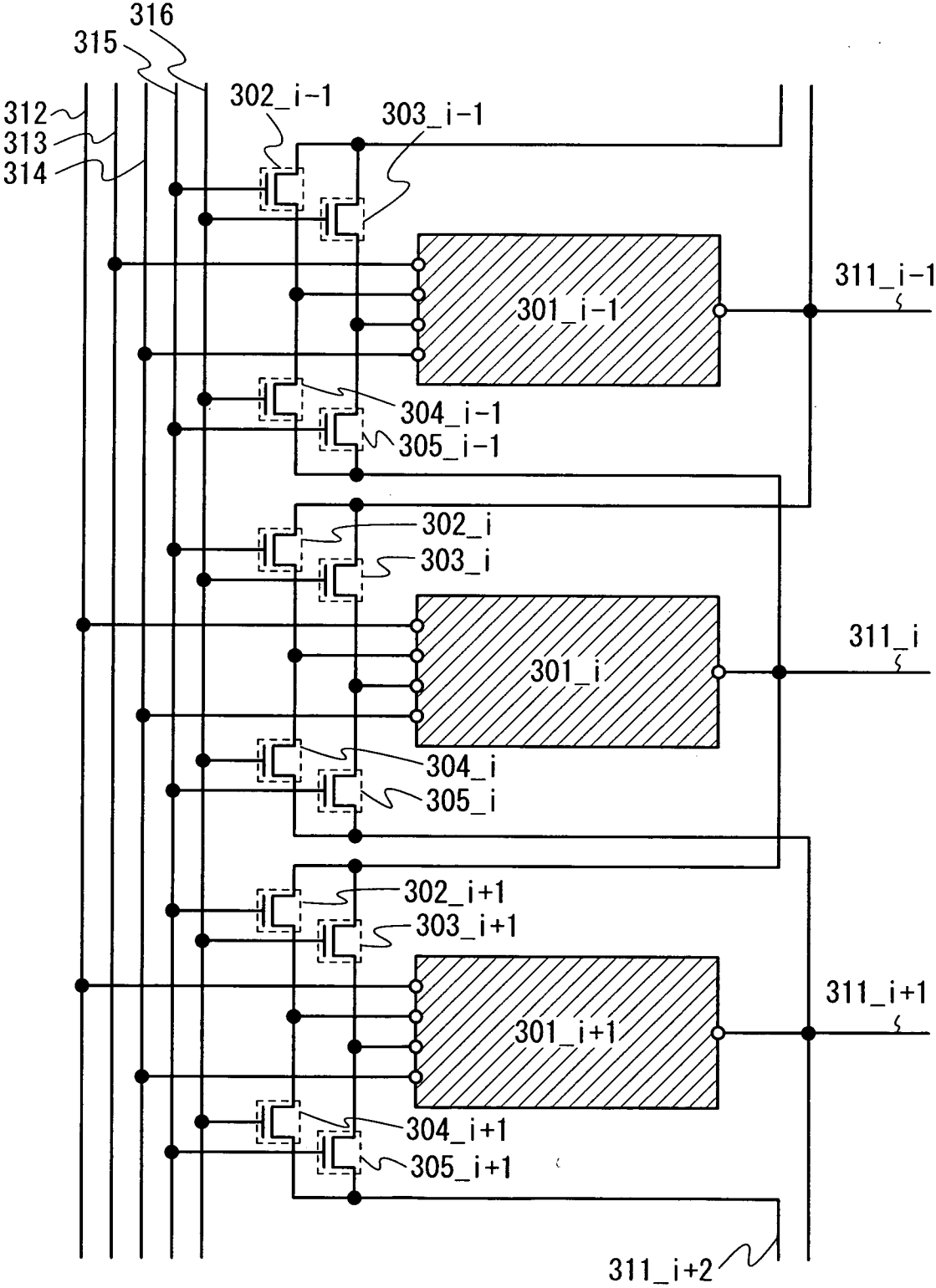


FIG. 10



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FIG. 11A

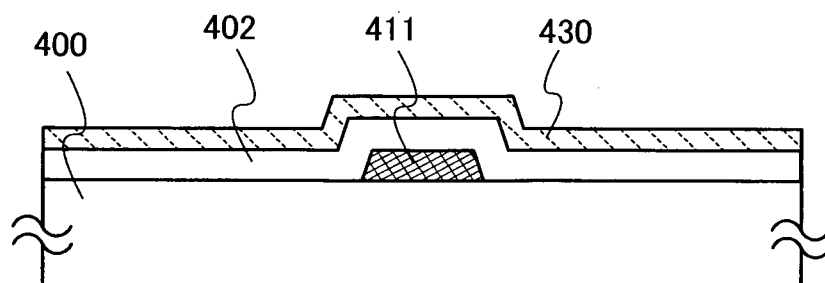


FIG. 11B

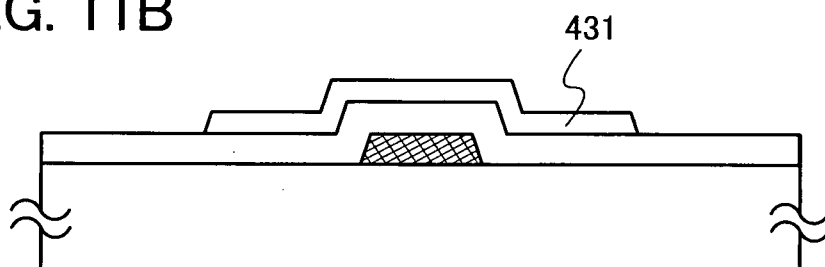


FIG. 11C

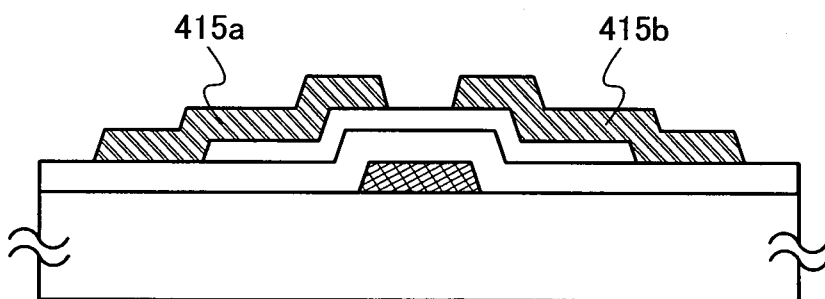


FIG. 11D

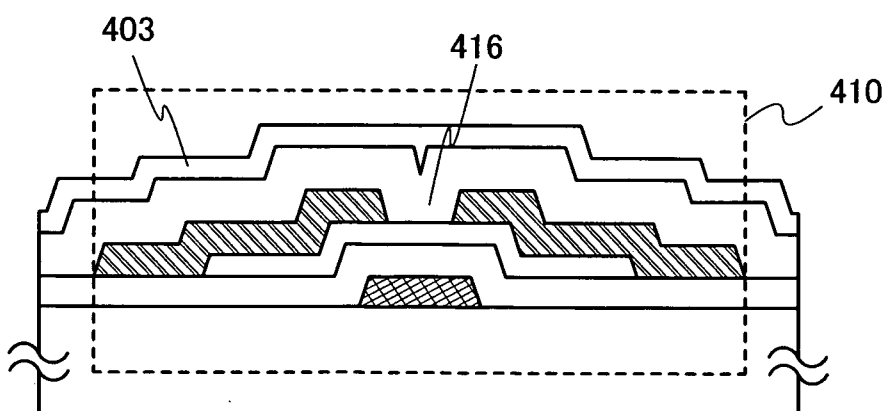


FIG. 12A

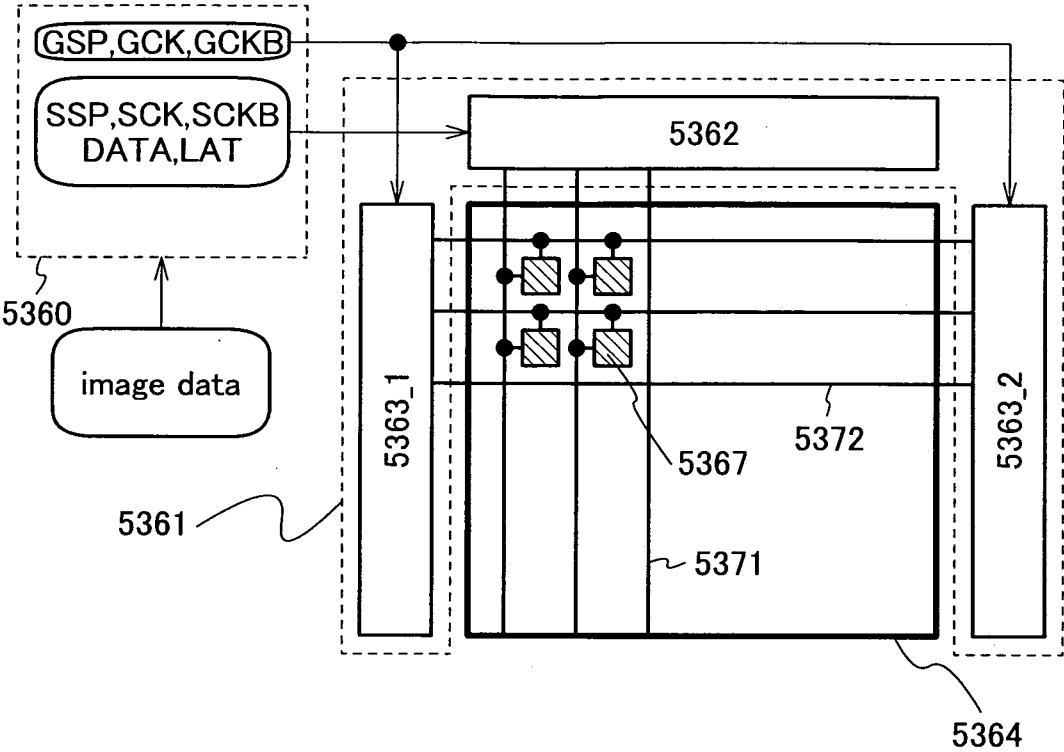


FIG. 12B

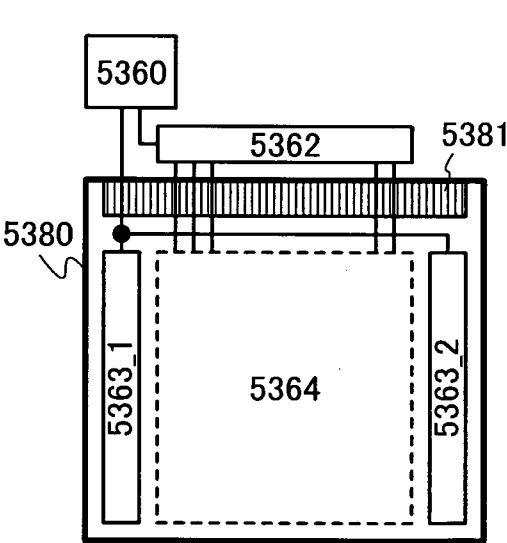


FIG. 12C

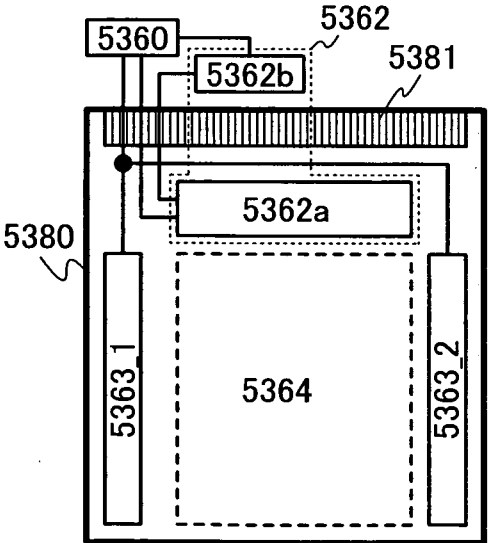


FIG. 13A

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FIG. 13B

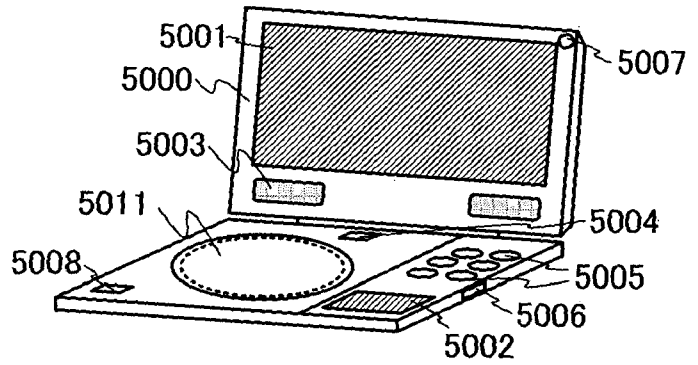
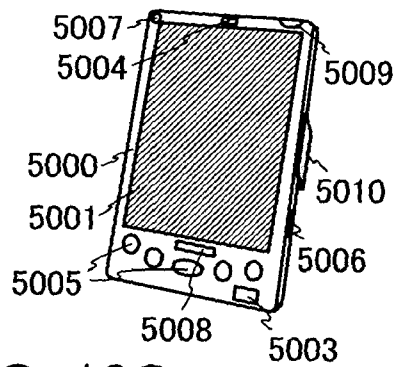


FIG. 13C

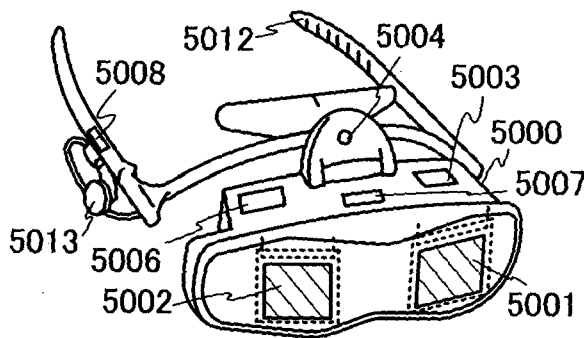


FIG. 13D

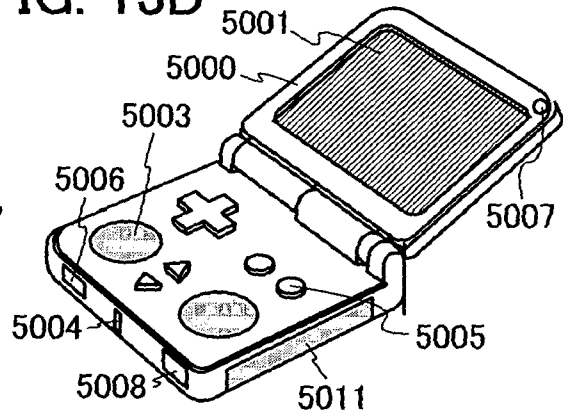


FIG. 13E

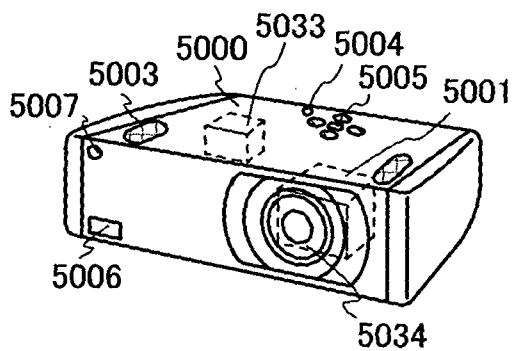


FIG. 13F

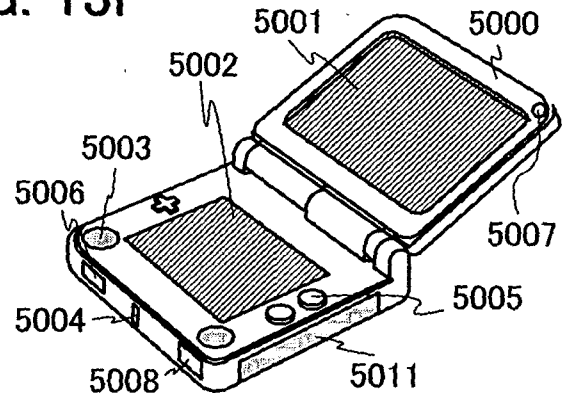


FIG. 13G

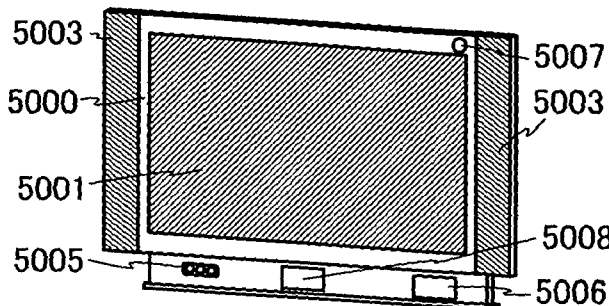


FIG. 13H

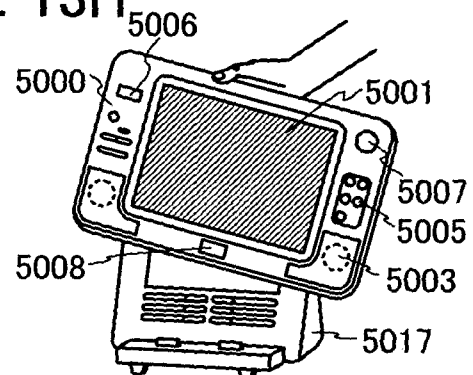
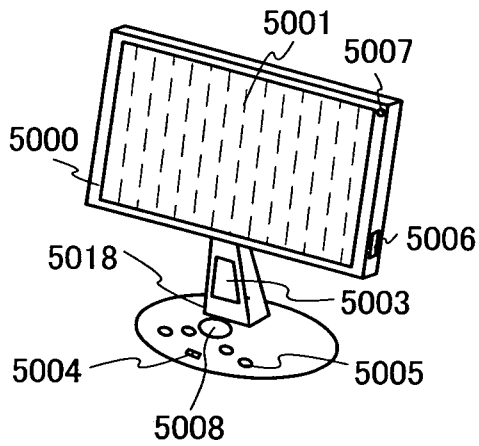


FIG. 14A



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FIG. 14B

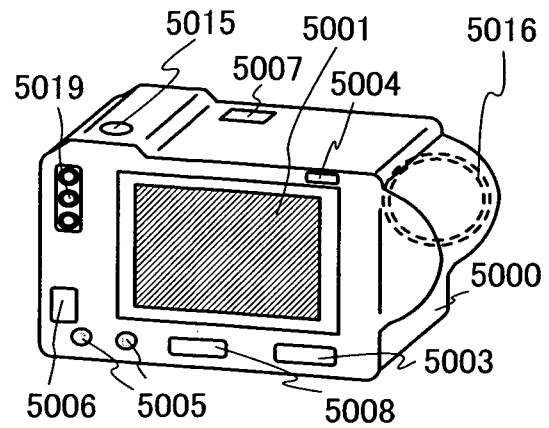


FIG. 14C

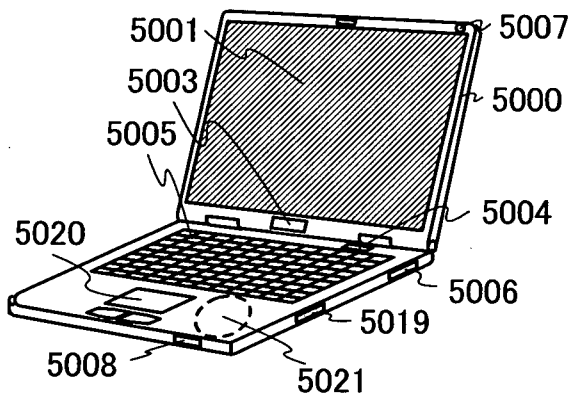


FIG. 14D

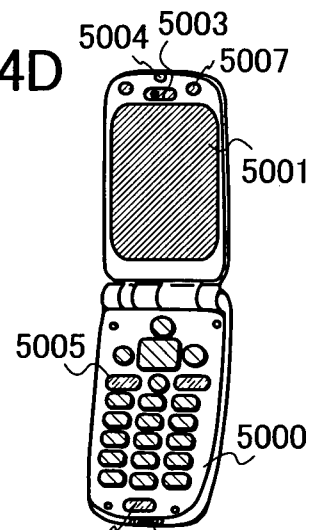


FIG. 14E

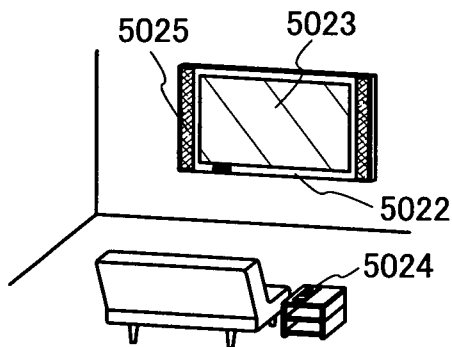


FIG. 14F

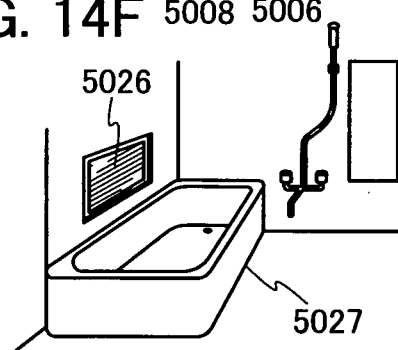


FIG. 14G

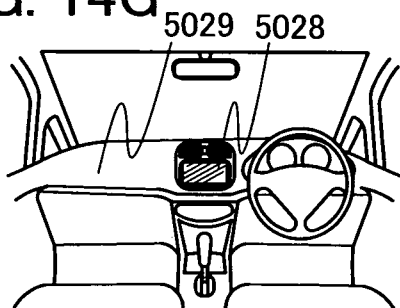
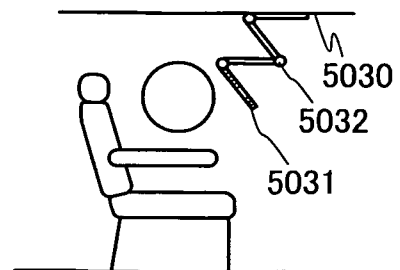


FIG. 14H



## REFERENCE NUMERALS

101: transistor, 102: transistor, 103: transistor, 104: transistor, 105: transistor, 111: line, 112: line, 113: line, 114: line, 115: line, 116: line, 117: line, 121: transistor, 122: transistor, 123: transistor, 124: transistor, 125: transistor, 126: capacitor, 200: circuit, 201: capacitor, 202: transistor, 203: transistor, 301: circuit, 302: transistor, 303: transistor, 304: transistor, 305: transistor, 311: line, 312: line, 313: line, 314: line, 315: line, 316: line, 400: substrate, 402: gate insulating layer, 403: protective insulating layer, 410: transistor, 411: gate electrode layer, 415a: source electrode layer, 415b: drain electrode layer, 416: oxide insulating layer, 430: oxide semiconductor film, 431: oxide semiconductor layer, 5000: housing, 5001: display area, 5002: second display area, 5003: speaker, 5004: LED lamp, 5005: control key, 5006: connection terminal, 5007: sensor, 5008: microphone, 5009: switch, 5010: infrared port, 5011: memory medium read portion, 5012: support, 5013: earphone, 5015: shutter button, 5016: image receiver, 5017: charger, 5018: support, 5019: external connection port, 5020: pointing device, 5021: reader/writer, 5022: housing, 5023: display area, 5024: remote control, 5025: speaker, 5026: display panel, 5027: bath unit, 5028: display panel, 5029: car body, 5030: ceiling, 5031: display panel, 5032: hinge, 5360: timing controller, 5361: circuit, 5362: circuit, 5362a: circuit, 5362b: circuit, 5363\_1: circuit, 5363\_2: circuit, 5364: pixel area, 5367: pixel, 5371: source line, 5372: gate line, 5380: substrate, and 5381: terminal.

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2011/052078

## A. CLASSIFICATION OF SUBJECT MATTER

Int.Cl. H03K17/687(2006.01) i, G09G3/20(2006.01) i, G09G3/36(2006.01) i,  
H01L29/786(2006.01) i

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int.Cl. H03K17/00-17/70, G09G3/20, G09G3/36, H01L29/786

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Published examined utility model applications of Japan 1922-1996  
Published unexamined utility model applications of Japan 1971-2011  
Registered utility model specifications of Japan 1996-2011  
Published registered utility model applications of Japan 1994-2011

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages                              | Relevant to claim No. |
|-----------|-----------------------------------------------------------------------------------------------------------------|-----------------------|
| A         | JP 2008-537626 A (KONINKLIJKE PHILIPS ELECTRONICS N.V.) 2008.09.18, [0032]-[0043], figure 1 & WO 2006/100637 A2 | 1-26                  |
| A         | JP 2001-52494 A (CASIO COMPUTER CO., LTD.) 2001.02.23, [0038]-[0046], figure 5 (No Family)                      | 1-26                  |
| A         | JP 2007-103918 A (Canon Inc.) 2007.04.19, [Abstract] & US 2009/0045397 A1 & WO 2007/029844 A1                   | 1-26                  |



Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

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