

(19)
(12)

(KR)
(A)

(51) . Int. Cl.⁷
F28F 3/02

(11)
(43)

10-2004-0016888
2004 02 25

(21)	10-2003-7016535		
(22)	2003 12 18		
	2003 12 18		
(86)	PCT/US2002/019142	(87)	WO 2002/103187
(86)	2002 06 17	(87)	2002 12 27

(30)	09/884,436	2001 06 19	(US)
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(54)

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8b 816 (1500) 927 (1700)

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가 (154)

, , (1999), (Code) 4218, 6 (TLP)
TLP TLP TLP . TLP

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4c, 5a 5b (506)

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(154) (150)

5a

(502)	(120)가 (502)	(504)
가		(506)

(502)	(506)	(154)
	(154)	

가	가	,
가		가

5c (506)	(140) (138)	(506)
가	가 가	(2 (506)) (138)

5b (139) (506)	(506)	(100)
가		(150)

(138)가	5b (138)	(120)가
가		(120) (120)

(138)가	(506)	(142)
가		5c (144)

0.0254 mm(0.001 inch),

0.127 mm(0.005 inch)

(120)

(148)

가

가

6a

Iconel 600, Iconel 625($T_{max} = 900$), Iconel 754($T_{max} = 10800$) Hastelloy GMR 235($T_{max} = 2010$)

935 (2216) (2218) (2200) (2220) $T_{max} = 800$

가
(1500)

6b

(2200)

(2220)

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(2200)가

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, 가 가

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6c

(2204)가

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(2304)

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GMR 235

가 816 (1500) 927 (1700)

40 ksi

(, 200) 9 (200) (202) (100)
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 (200) (206) (204) (204)
 (100) (208) (204)
 가 (200) (100) (208) (204)

(200) (208) 가 . 가 ,

(200)	(100)	10	(210)	
(200)	(216)	(212) 가		가
(h)	(208)	(t)		(200) 982 (1800)
	(200)	704 (1300)		

가

(57)

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22.

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b. 가

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23.

가

가

a.

b. 가

24.

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25.

18

가

26.

18

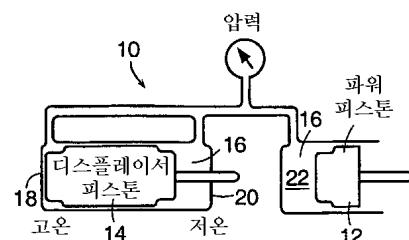
가

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18

1a

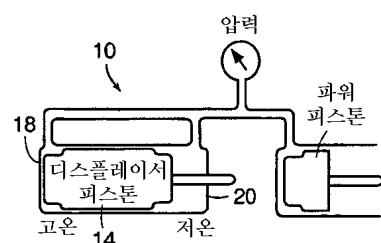
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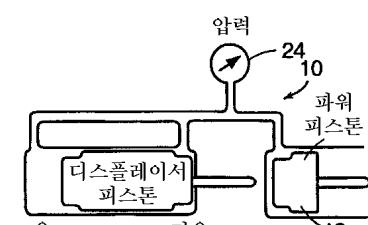
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1b

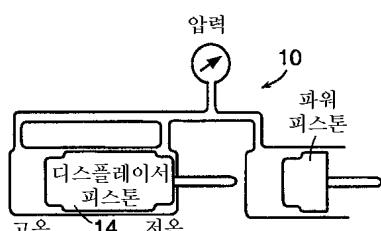
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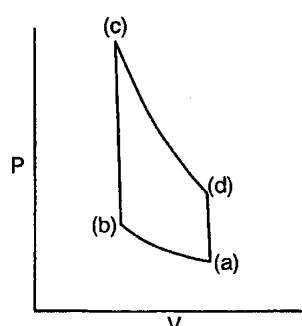
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1c
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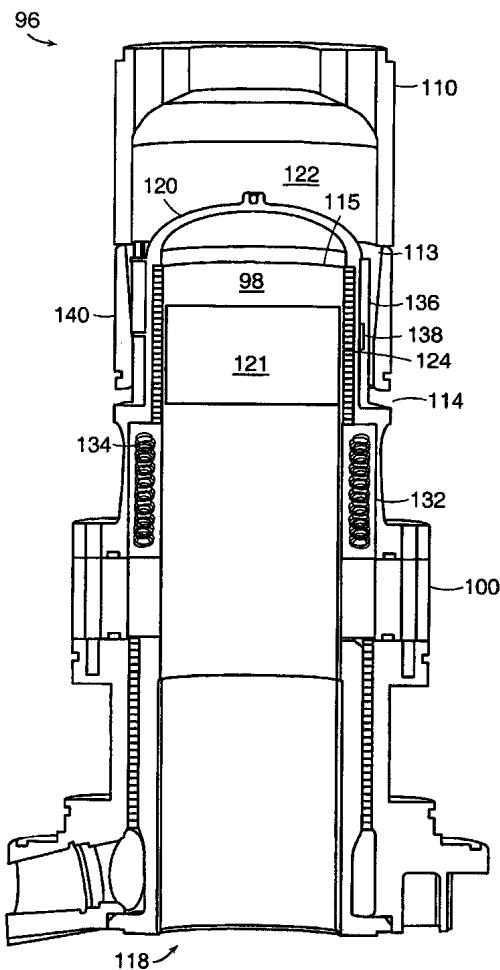
팽창 행정의 개시 준비

1d
(종래 기술)

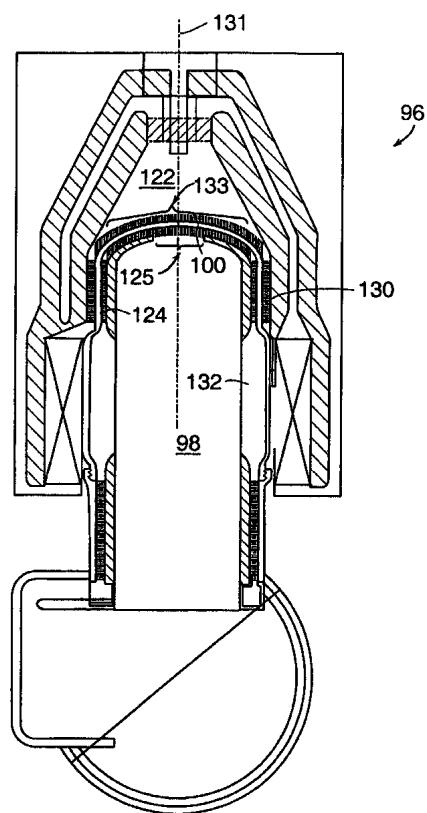
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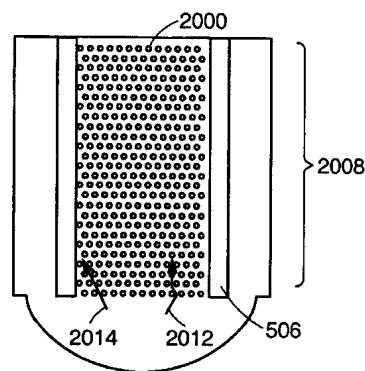
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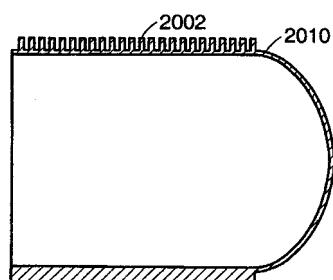
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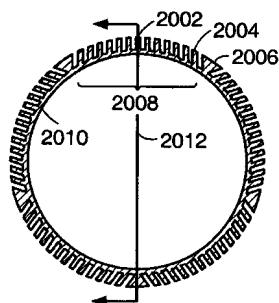
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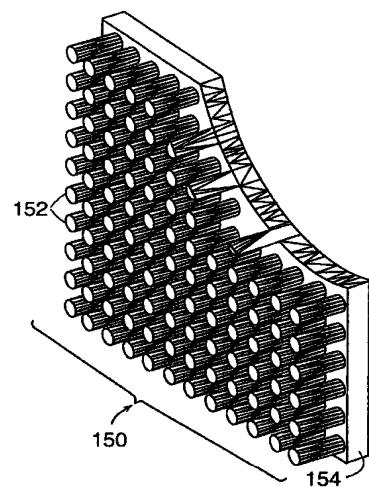
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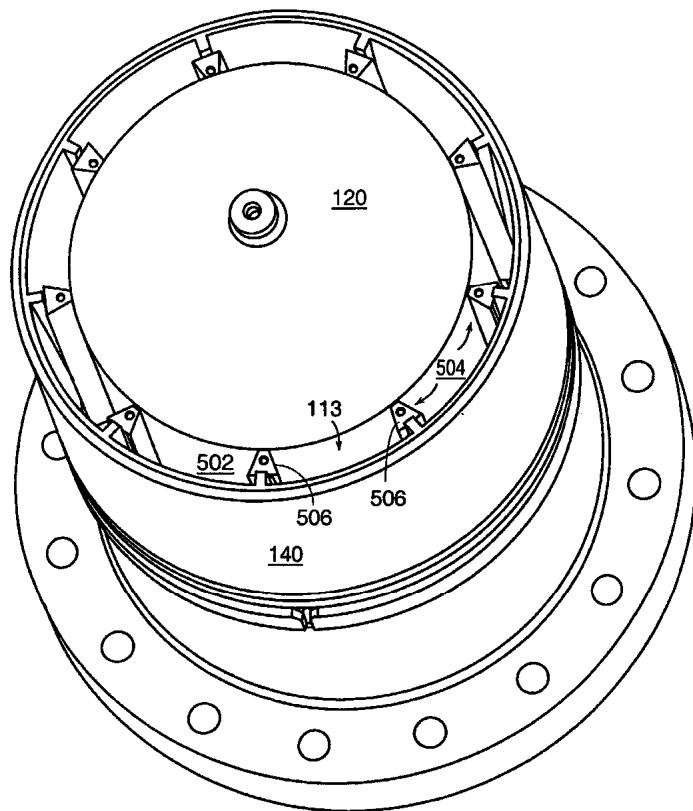
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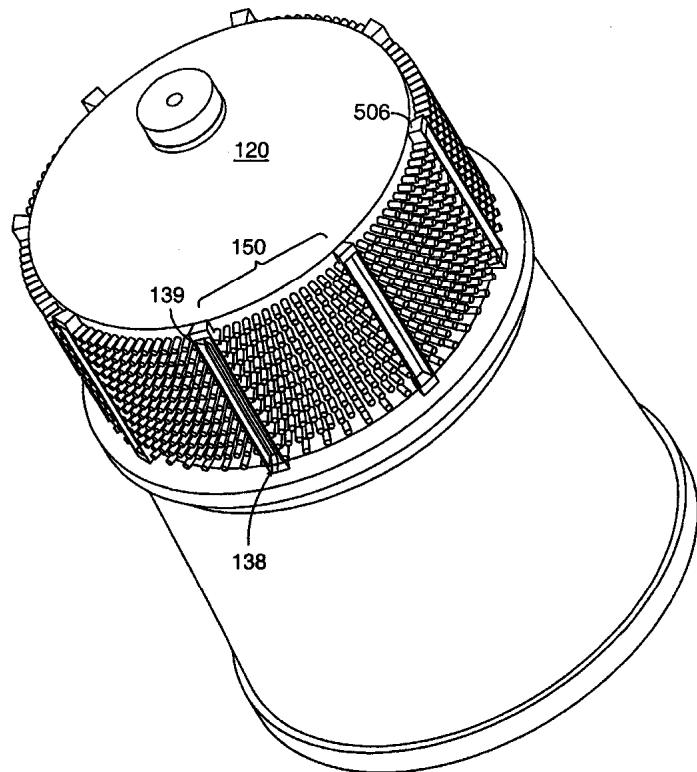
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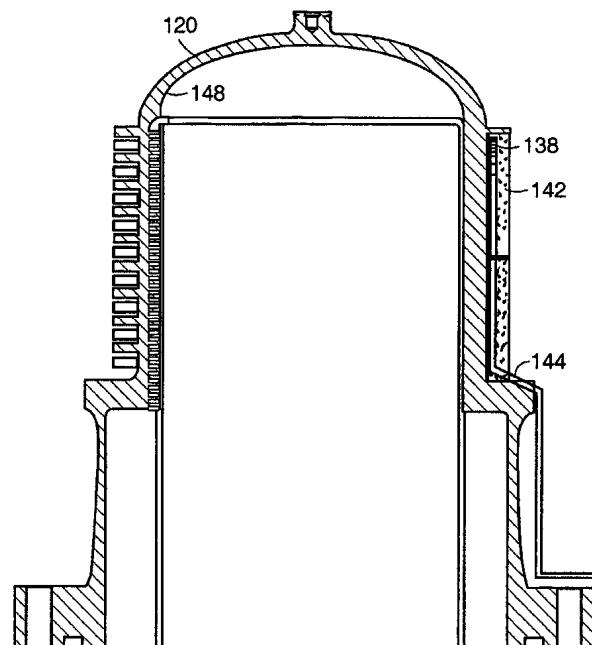
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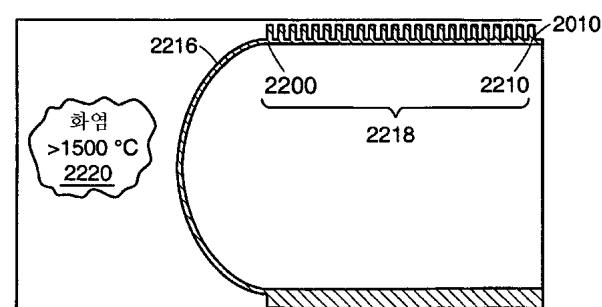
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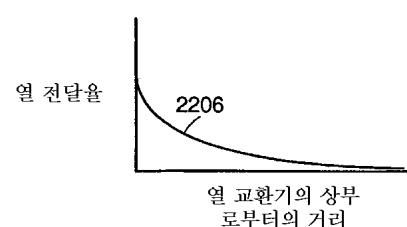
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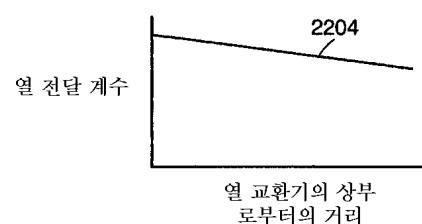
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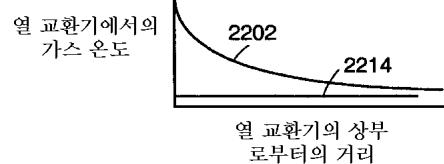
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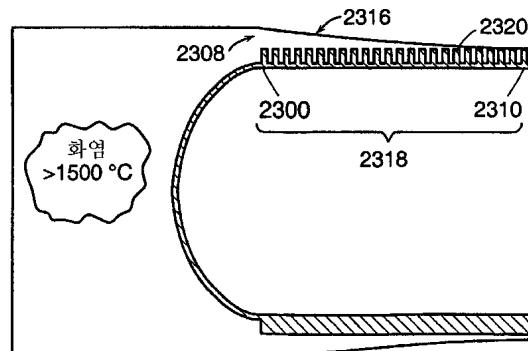
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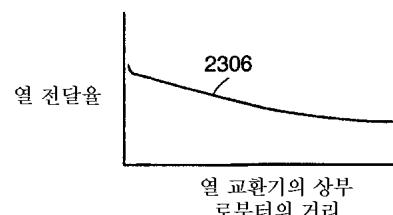
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6e



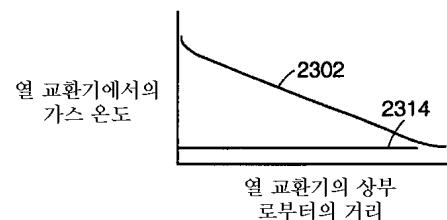
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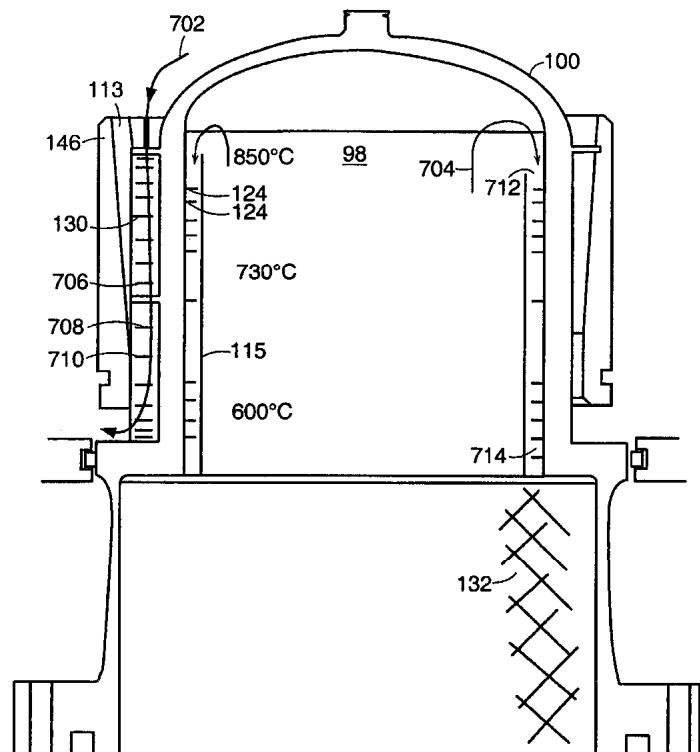
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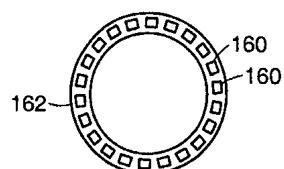
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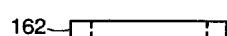
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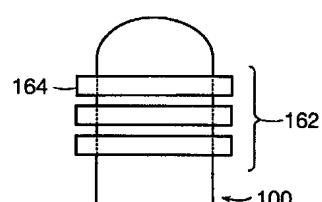
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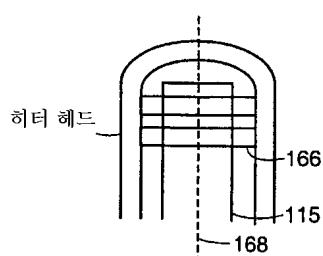
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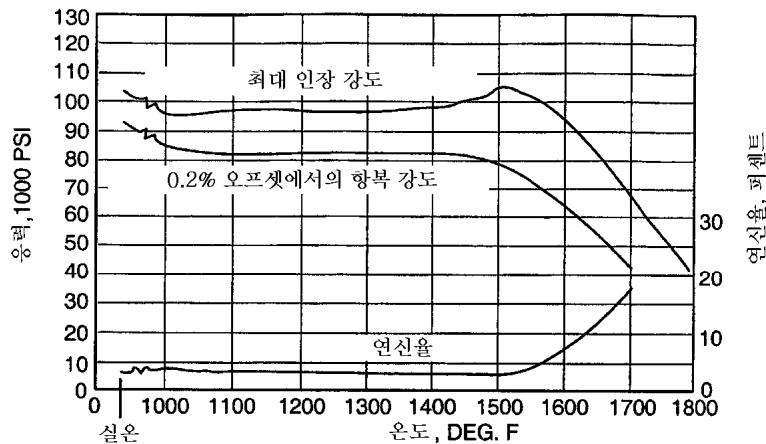
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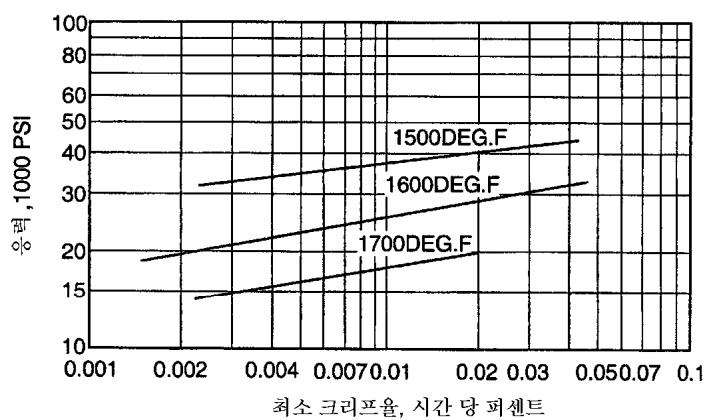
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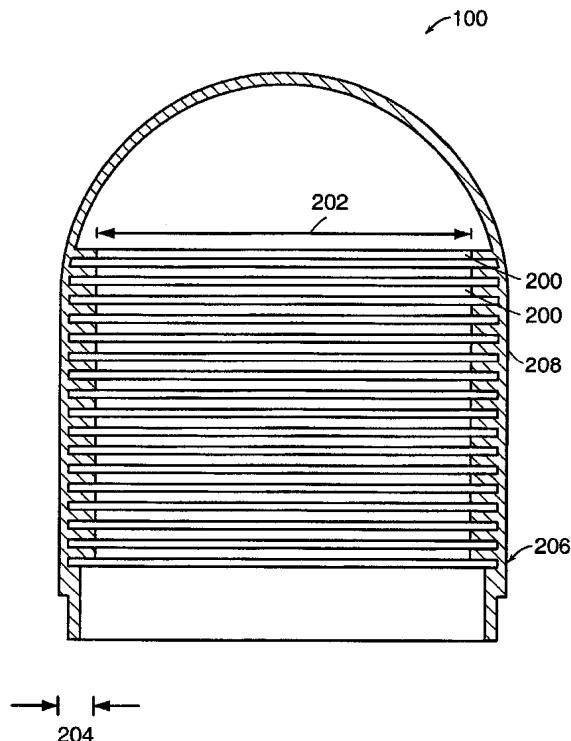
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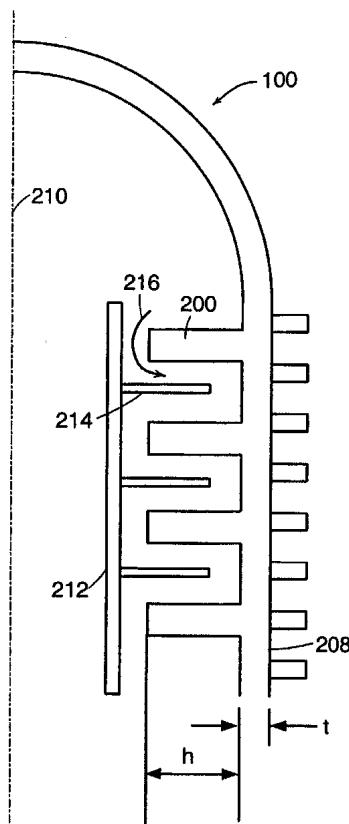
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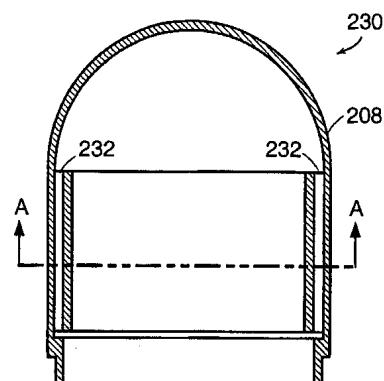
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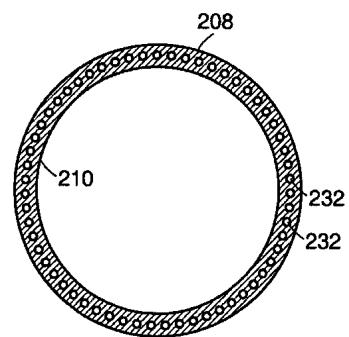
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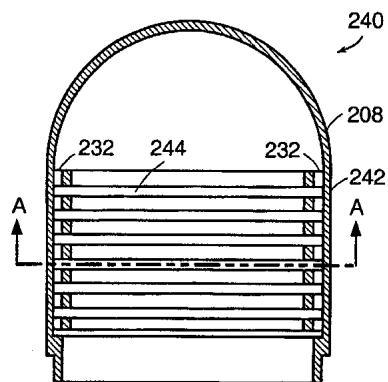
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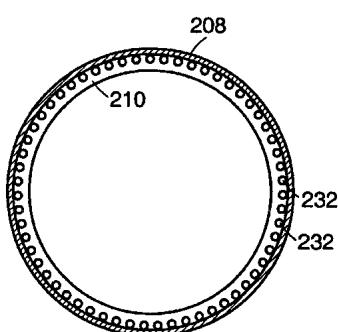
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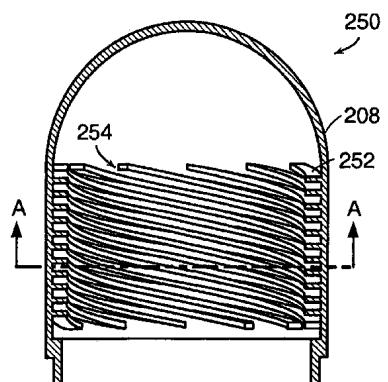
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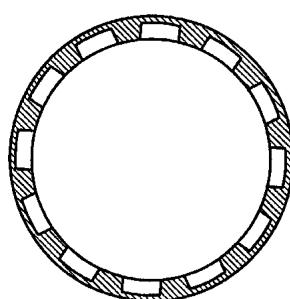
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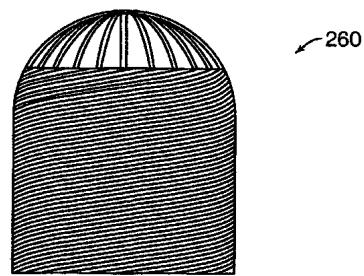
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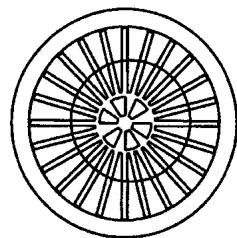
13b



14a



14b



15

