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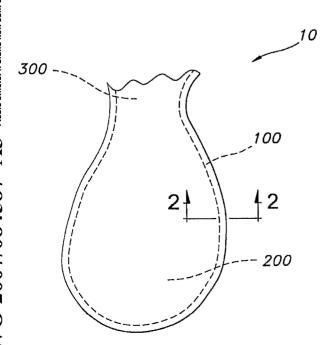
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(54) Title: FILM LINED POUCH AND METHOD OF MANUFACTURING THIS POUCH



(57) Abstract: The present invention relates to packaging in the form of a pouch, which may contain active substances, such as food products, pharmaceutical agents, nutraceuticals and cosmetic agents, or the like. More specifically, in some embodiments, the present invention provides a pouch, which includes at least one porous substrate encompassing a closed volume and at least one water-soluble film at least partially covering the at least one porous substrate. The pouch may contain an active substance within the closed volume, as well as an active substance in the water-soluble film. The present invention also relates to methods of making and using the pouches.

INTERNATIONAL SEARCH REPORT

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CLASSIFICATION OF SUBJECT MATTER A. CLAS A61K9/70 B65D85/808 A61K9/00 B65D65/46 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) A61K B65D A24B Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. WO 01/56904 A (J R CROMPTON LTD [GB]: ROSE X 1-5.20.JOHN EDWARD [GB]) 21 9 August 2001 (2001-08-09) page 5, line 4 - page 12, line 16; figures 6.8.31 33,34 A WO 2006/004480 A (RADI MEDICAL SYSTEMS X 1,4,9, [SE]; MATHISEN TORBJOERN [SE]; ENGSTROEM 13,17, THOMAS [) 12 January 2006 (2006-01-12) 35,37 page 4, line 18 - page 7, line 10; claims; Y 10 figures WO 96/15903 A (GRACE W R & CO [US]) Y 6,8,31 30 May 1996 (1996-05-30) page 4, line 16 - page 8, line 20; figures X Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: 'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled 'O' document referring to an oral disclosure, use, exhibition or other means in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 19 November 2007 05/12/2007 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016 Jagusiak, Antony

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