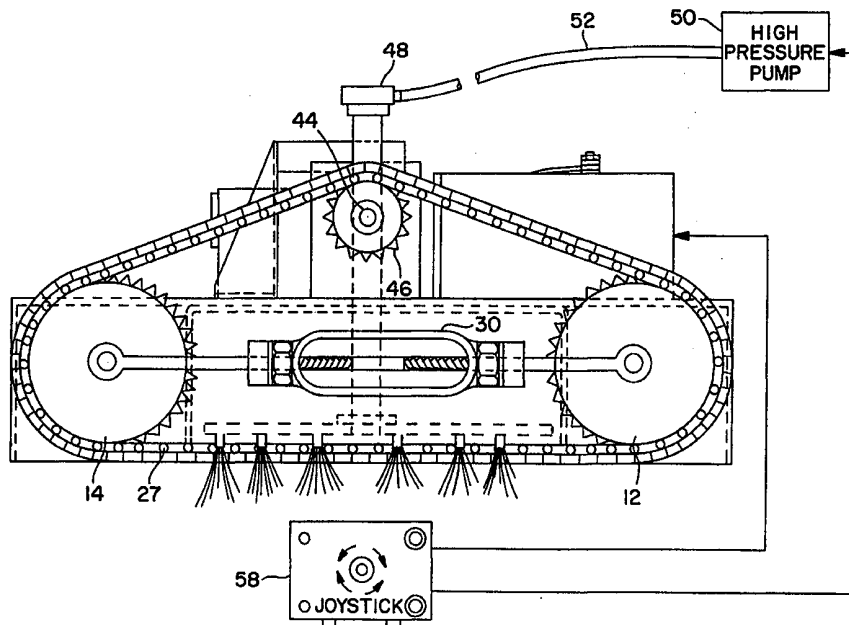




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<p>(21) International Application Number: PCT/US98/16397 (22) International Filing Date: 6 August 1998 (06.08.98) (30) Priority Data: 08/906,635 7 August 1997 (07.08.97) US (71) Applicant: BROADBENT'S, INC. [US/US]; 39-45 Industrial Highway, Essington, PA 19029 (US). (72) Inventor: BROADBENT, James, D.; 146 Hilldale Road, Lansdowne, PA 19050 (US). (74) Agents: NEY, Andrew, L. et al.; Ratner & Prestia, 301 One Westlakes, Berwyn, P.O. Box 980, Valley Forge, PA 19482-0980 (US).</p>	<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i></p>	

(54) Title: REMOTELY CONTROLLED PRESSURIZED LIQUID DISPENSING MOBILE UNIT



(57) Abstract

A remotely controlled pressurized liquid dispensing mobile unit having a pair of magnetic tracks by which the unit is attracted to and moved along a metallic body to which the pressurized liquid is dispensed.

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REMOTELY CONTROLLED PRESSURIZED LIQUID
DISPENSING MOBILE UNIT

TECHNICAL FIELD

The present invention relates, in general, to the treatment of metallic surfaces and, in particular, to the cleaning of large metallic surfaces by the application of water under very high pressure.

BACKGROUND OF THE INVENTION

There are many large metallic structures, such as the hulls of ships, oil storage tanks, gas holders and buildings, which require maintenance. Such maintenance can include cleaning paint, rust and debris from the surface of the structure.

Among the ways these structures are cleaned is grit blasting. Grit blasting is expensive and exposes the operators of the equipment to health hazards.

Another common practice for cleaning large metallic structures is to apply water under high pressure to the surface being cleaned. There are many remotely controlled pressurized water dispensing mobile units in use today for cleaning large metallic surfaces. Generally, these units suffer from one or more shortcomings. Some are very expensive. Others function at much too slow rates. Probably, the most serious shortcoming of such units is that the pressure of the water being dispensed is limited by the "holding" capability of the mobile unit to the surface of the metallic structure being cleaned. As the water pressure is increased, the back pressure tends to separate the mobile unit from the surface being cleaned. Higher pressures are desired because higher pressures increase the effectiveness of the mobile cleaning unit resulting in greater efficiency and reduced costs.

SUMMARY OF THE INVENTION

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, includes a frame having first and second parallel longitudinal sides, first and second gear wheels mounted to the frame at

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the first longitudinal side of the frame for rotary movement relative to the frame, and third and fourth gear wheels mounted to the frame at the second longitudinal side of the frame for rotary movement relative to frame. A first endless track having a plurality of magnetic sections extends between and around the first and the second gear wheels for movement parallel to the first longitudinal side of the frame as the first and the second gear wheels undergo rotary movement and a second endless track having a plurality of magnetic sections extends between and around the third and the fourth gear wheels for movement parallel to the second longitudinal side of the frame as the third and the fourth gear wheels undergo rotary movement. Also included in this remotely controlled pressurized liquid dispensing mobile unit are first and second power sources mounted to the frame, first gearing means for coupling the first power source to the first and the second gear wheels to impart rotary movement to the first and the second gear wheels, and second gearing means for coupling the second power source to the third and the fourth gear wheels to impart rotary movement to the third and the fourth gear wheels. This remotely controlled pressurized liquid dispensing mobile unit further includes liquid supply means mounted to the frame for supplying liquid under pressure and liquid dispensing means mounted to the frame for dispensing liquid under pressure. First remote control means selectively actuate the first power source to impart rotary movement jointly to the first and the second gear wheels and the second power source to impart rotary movement jointly to the third and the fourth gear wheels. Second remote control means selectively connect the liquid supply means to the liquid dispensing means.

It will be understood that the present invention can be applied for dispensing pressurized water or other liquids for cleaning large metallic surfaces or for dispensing pressurized paint for painting large metallic surfaces.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a front view of a remotely controlled pressurized liquid dispensing mobile unit constructed in accordance with the present invention.

Figure 2 is a side view of the Figure 1 remotely controlled pressurized liquid dispensing mobile unit.

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Figure 3 is a top view of the Figure 1 remotely controlled pressurized liquid dispensing mobile unit.

Figure 4 is a bottom view of the Figure 1 remotely controlled pressurized liquid dispensing mobile unit.

5 Figure 5 is an exploded perspective view of a component of the Figure 1 remotely controlled pressurized liquid dispensing mobile unit.

DETAILED DESCRIPTION OF THE INVENTION

Referring to Figures 1 through 4, a remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, includes a
10 frame **10** having first and second parallel longitudinal sides **10a** and **10b**, respectively. Frame **10** can be fabricated from a suitable metal and provides support for various components of the remotely controlled pressurized liquid dispensing mobile unit to be described.

A remotely controlled pressurized liquid dispensing mobile unit,
15 constructed in accordance with the present invention, also includes first and second gear wheels **12** and **14**, respectively, mounted to frame **10** at first longitudinal side **10a** of the frame for rotary movement relative to the frame. First gear wheel **12** is mounted to frame **10** by a first axle **16** which extends through and is fixed to first and second bearings **18** and **20**, respectively, fixed to the frame. First gear wheel **12** is free to rotate on first
20 axle **16**. For improved rotation of first gear wheel **12**, the first gear wheel can be mounted to first axle **16** by an idler bearing (not shown). Second gear wheel **14** is mounted to frame **10** by a second axle **22** which extends through and is fixed to third and fourth bearings **24** and **25**, respectively, fixed to the frame. Second gear wheel **14** is free to rotate on second axle **22**. For improved rotation of second gear wheel **14**, the second
25 gear wheel can be mounted to second axle **22** by an idler bearing (not shown).

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, also includes a first endless track **26** having a plurality of magnetic sections **28** extending between and around first gear wheel **12** and second gear wheel **14** for movement parallel to first longitudinal side **10a** of frame

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10 as the first gear wheel and the second gear wheel undergo rotary movement. First endless track **26** includes a first endless chain **27** which engages first gear wheel **12** and second gear wheel **14** and extends between and around the first and the second gear wheels. Magnetic sections **28** of first endless track **26** are treads extending transverse to the direction of movement of the first endless track and have magnetic segments imbedded in the treads of the first endless track similar to the magnetic segments **29** in a second endless track **36** shown in Figure 3. For the embodiment of the invention being described, each tread has four rare earth magnetic segments **29** with the magnetic segments in adjacent treads disposed in opposing polarities. Such an arrangement results in increased magnetic effect. A first turnbuckle **30** serves to properly tension first endless track **26**.

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, also includes third and fourth gear wheels **32** and **34**, respectively, mounted to frame **10** at second longitudinal side **10b** of the frame for rotary movement relative to the frame. Third gear wheel **32** is mounted to frame **10** by first axle **16**. Third gear wheel **12** is free to rotate on first axle **16**. For improved rotation of third gear wheel **12**, the third gear wheel can be mounted to first axle **16** by an idler bearing (not shown). Fourth gear wheel **34** is mounted to frame **10** by a second axle **22**. Fourth gear wheel **34** is free to rotate on second axle **22**. For improved rotation of fourth gear wheel **34**, the fourth gear wheel can be mounted to second axle **22** by an idler bearing (not shown).

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, also includes a second endless track **36** having a plurality of magnetic sections **38** extending between and around third gear wheel **32** and fourth gear wheel **34** for movement parallel to second longitudinal side **10b** of frame **10** as the third gear wheel and the fourth gear wheels undergo rotary movement. As with first endless track **26**, second endless track **36** includes a second endless chain (not shown) engaging third gear wheel **32** and fourth gear wheel **34** and extending between and around the third and the fourth gear wheels. Magnetic sections **38** of second endless track **36** are treads extending transverse to the direction of movement of the

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second endless track and have magnetic segments **29** imbedded in the treads of the second endless track. As with first endless track **26**, a second turnbuckle (not shown) serves to properly tension second **36** endless track **26**.

A remotely controlled pressurized liquid dispensing mobile unit,
5 constructed in accordance with the present invention, further includes a first power source **42** and a second power source **43** both mounted to frame **10**. Power sources **42** and **43** preferably are electric motors.

A remotely controlled pressurized liquid dispensing mobile unit,
constructed in accordance with the present invention, further includes first gearing means
10 for coupling first power source **42** to first gear wheel **12** and second gear wheel **14** to impart rotary movement to the first and the second gear wheels. The first gearing means can be a gear box of conventional design and operation having an output shaft **44** on which is mounted a gear **46** which is engaged by first chain **27** of first endless track **26**. As gear **46** rotates, first gear wheel **12** and second gear wheel **14**, also engaged by chain
15 **27**, rotate.

A remotely controlled pressurized liquid dispensing mobile unit,
constructed in accordance with the present invention, further includes second gearing means for coupling second power source **43** to third gear wheel **32** and fourth gear wheel **34** to impart rotary movement to the third and the fourth gear wheels. As with the first
20 gearing means, the second gearing means can be a gear box of conventional design and operation and include a gear similar to gear **46** which is engaged by the chain of the second endless track **36** to couple second power source **43** to third gear wheel **32** and fourth gear wheel **34** to impart rotary movement to the third and the fourth gear wheels.

A remotely controlled pressurized liquid dispensing mobile unit,
25 constructed in accordance with the present invention, further includes liquid supply means mounted to frame **10** for supplying liquid under pressure. For the embodiment of the invention being described, a high pressure swivel **48** is connected to a remotely located high pressure pump **50** by a hose **52** to receive liquid under high pressure from the high pressure pump.

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A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, further includes liquid dispensing means mounted to frame 10 for dispensing liquid under pressure. As shown most clearly in Figure 4, the liquid dispensing means, for the embodiment of the invention being
5 described, include a spray bar 54 having a plurality of nozzles 56 through which liquid, supplied from high pressure swivel 48 under high pressure, is dispensed. Spray bar 54 is mounted for rotary movement by suitable means.

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, further includes first remote control
10 means for selectively actuating first power source 42 and second power source 43 impart rotary movement jointly to first gear wheel 12 and second gear wheel 14 and to impart rotary movement jointly to third gear wheel 32 and fourth gear wheel 34. In particular, the first control means can be a joy stick 58 of conventional construction and operation which transmits signals to a control panel which causes the first power source 42 and the
15 second power source 43 to be actuated. For example, when joy stick 58 is pushed forward, both first power source 42 and second power source 43 are actuated to cause first gear wheel 12 and second gear wheel 14 to rotate in a first direction and third gear wheel 32 and fourth gear wheel 34 to rotate in the same direction with the result that the mobile unit moves forward. The mobile unit will move backwards when joystick 58 is
20 pulled backwards. When joystick 58 is pushed to one side, only one of the power sources is actuated to impart rotary movement to the associated gear wheels with result that the mobile vehicle will turn in a first direction and when joystick 58 is pushed to the other side, only the other power source will be actuated to impart rotary movement to the associated gear wheels with result that the mobile vehicle will turn in a second direction
25 opposite to the first direction.

A remotely controlled pressurized liquid dispensing mobile unit, constructed in accordance with the present invention, further includes second remote control means for selectively connecting the liquid supply means, namely liquid under pressure from high pressure pump 50 through hose 52 to high pressure swivel 48 to the
30 liquid dispensing means, namely spray bar 54. For the embodiment of the invention

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being described, such second control means include a connection between joystick 58 and high pressure pump 50 by which a signal, generated, for example, by the closing of a switch on the joystick is transmitted to the high pressure pump to cause the deliver of high pressure liquid from the high pressure pump through hose 52 to high pressure swivel 48.

5 Figure 5 shows a preferred construction of the treads of endless tracks 26 and 36. Each tread is composed of a frame portion 70 and a body portion 72. Magnetic segments 29 are received in openings 74 in frame portion 70. Openings 74 and magnetic segments 29 are sized so that the openings are smaller than the magnetic segments. Magnetic segments 29 are forced into openings 74 under very high forces so that the
10 magnetic segments are held firmly in place in frame portion 70. Next, frame portion 70 is attached to body portion 72 by suitable means, such as two screws, to form the tread.

 While in the foregoing there have been described preferred embodiments of the present invention, it should be understood by those skilled in the art that various modifications and changes can be made without departing from the true spirit and scope
15 of the present invention.

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What is Claimed:

- 1 1. A remotely controlled pressurized liquid dispensing mobile unit
2 comprising:
3 a frame having first and second parallel longitudinal sides;
4 first and second gear wheels mounted to said frame at said first longitudinal
5 side of said frame for rotary movement relative to said frame;
6 a first endless track having a plurality of magnetic sections extending
7 between and around said first and said second gear wheels for movement parallel to said
8 first longitudinal side of said frame as said first and said second gear wheels undergo
9 rotary movement;
10 third and fourth gear wheels mounted to said frame at said second
11 longitudinal side of said frame for rotary movement relative to said frame;
12 a second endless track having a plurality of magnetic sections extending
13 between and around said third and said fourth gear wheels for movement parallel to said
14 second longitudinal side of said frame as said third and said fourth gear wheels undergo
15 rotary movement;
16 a first power source mounted to said frame;
17 a second power source mounted to said frame;
18 first gearing means for coupling said first power source to said first and
19 said second gear wheels to impart rotary movement to said first and said second gear
20 wheels;
21 second gearing means for coupling said second power source to said third
22 and said fourth gear wheels to impart rotary movement to said third and said fourth gear
23 wheels;
24 liquid supply means mounted to said frame for supplying liquid under
25 pressure;

26 liquid dispensing means mounted to said frame for dispensing liquid under
27 pressure;

28 first remote control means for selectively actuating:

29 (a) said first power source to impart rotary movement jointly to said
30 first and said second gear wheels, and

31 (b) said second power source to impart rotary movement jointly to said
32 third and said fourth gear wheels; and

33 second remote control means for selectively connecting said liquid supply
34 means to said liquid dispensing means.

1 2. A remotely controlled pressurized liquid dispensing mobile unit
2 according to claim 1 wherein:

3 (a) said first endless track includes a first endless chain engaging said
4 first and said second gear wheels and extending between and around said
5 first and said second gear wheels,

6 (b) said magnetic sections of said first endless track are treads
7 extending transverse to the direction of movement of said first endless track
8 and have magnetic segments imbedded in said treads of said first endless
9 track,

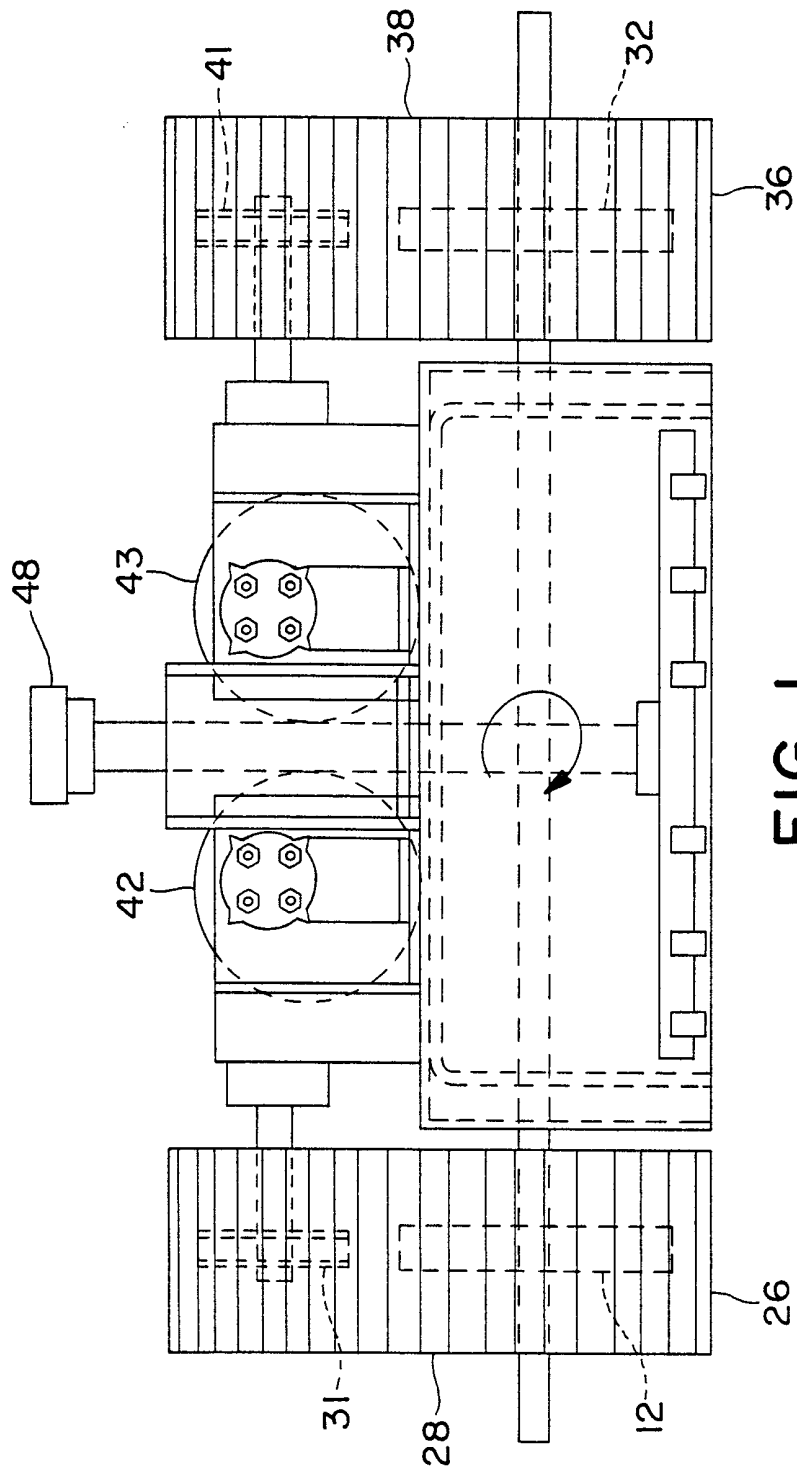
10 (c) said second endless track includes a second endless chain engaging
11 said third and said fourth gear wheels and extending between and around
12 said third and said fourth gear wheels, and

13 (d) said magnetic sections of said second endless track are treads
14 extending transverse to the direction of movement of said second endless
15 track and have magnetic segments imbedded in said treads of said second
16 endless track.

1 3. A remotely controlled pressurized liquid dispensing mobile unit
2 according to claim 2 wherein:

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- 3 (a) said first and said third gear wheels are mounted to said frame by a
4 first axle about which said first and said third gear wheels rotate, and
5 (b) said second and said fourth gear wheels are mounted to said frame
6 by a second axle about which said second and said fourth gear wheels
7 rotate.



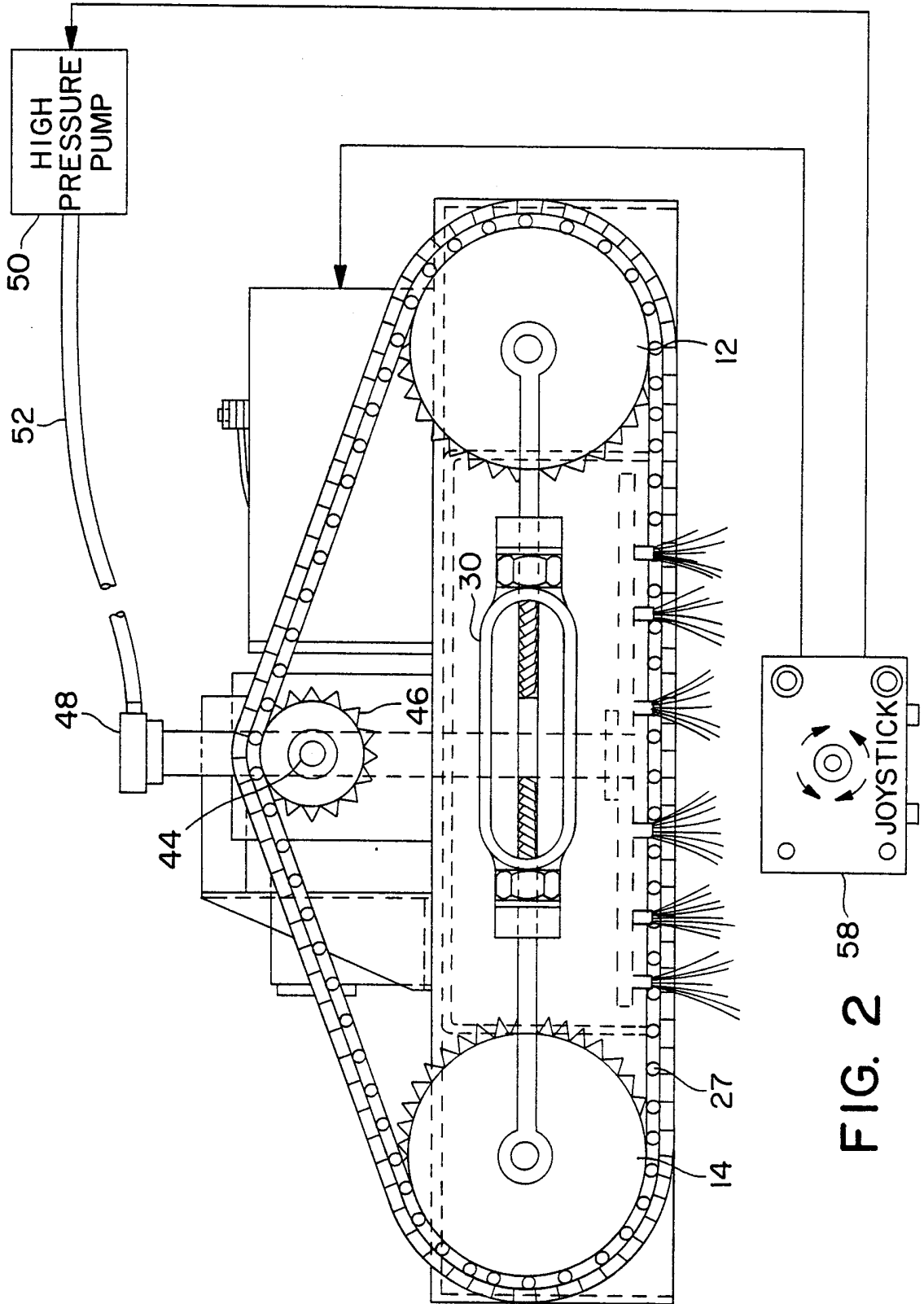


FIG. 2

58

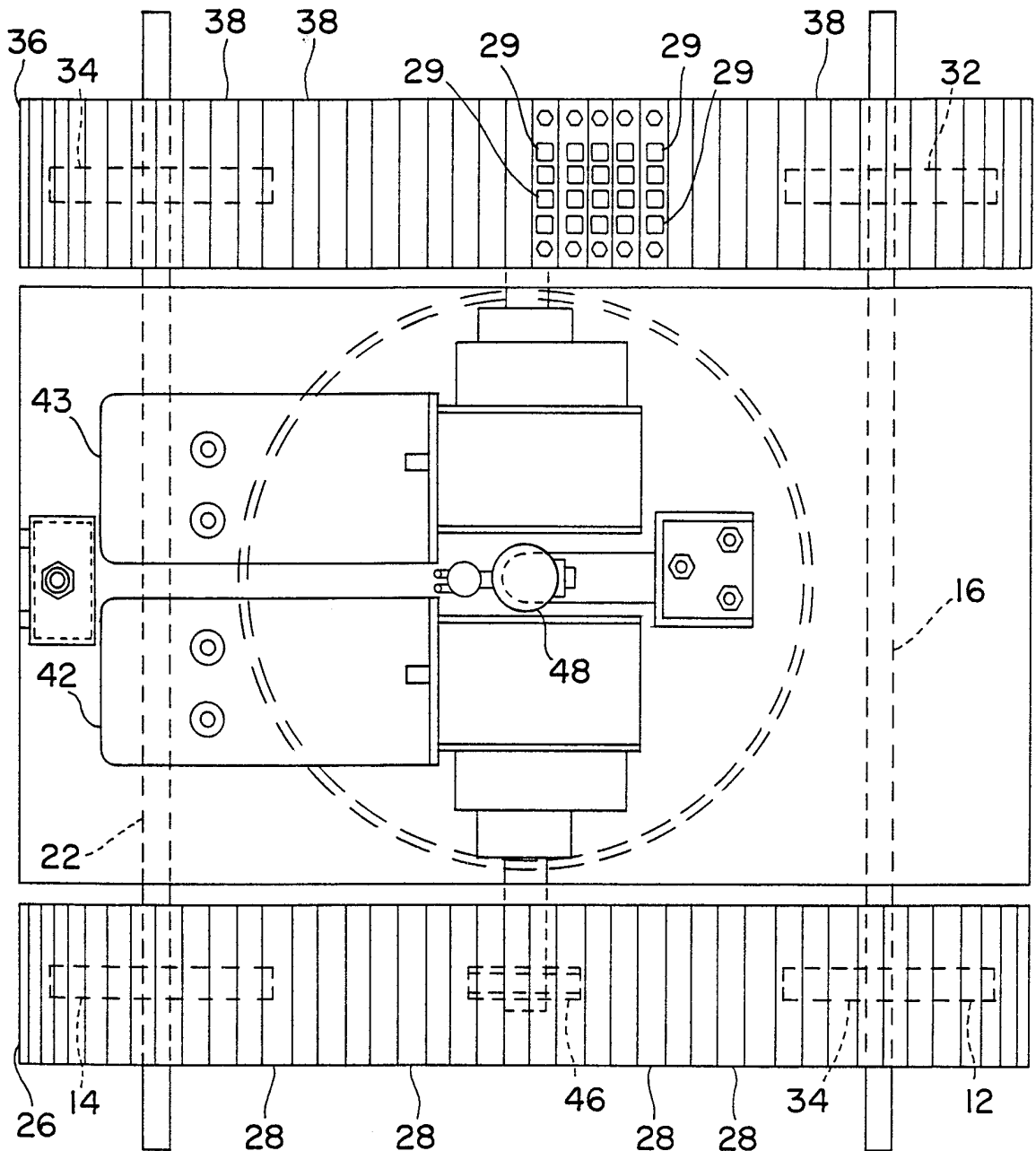


FIG. 3

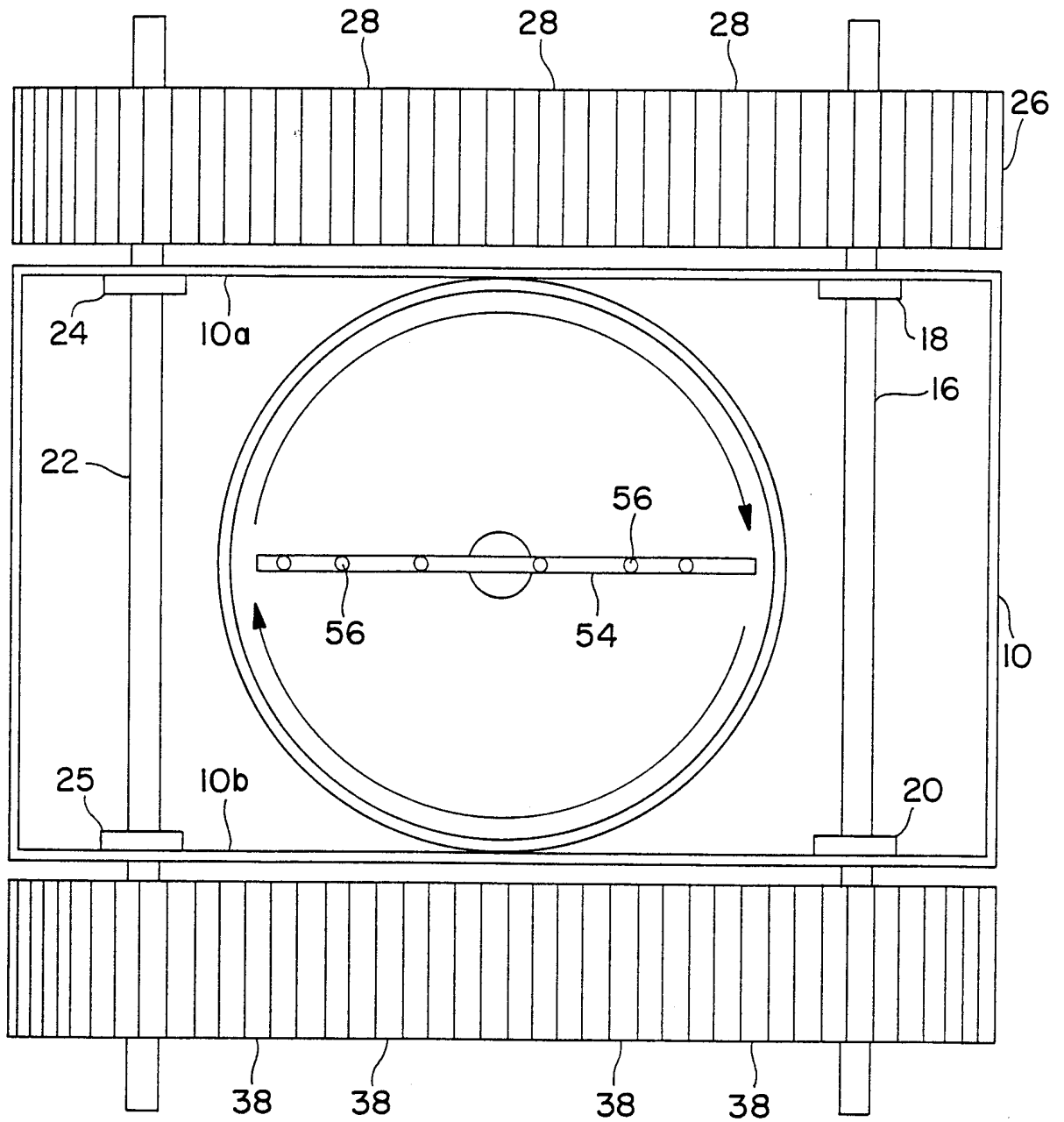
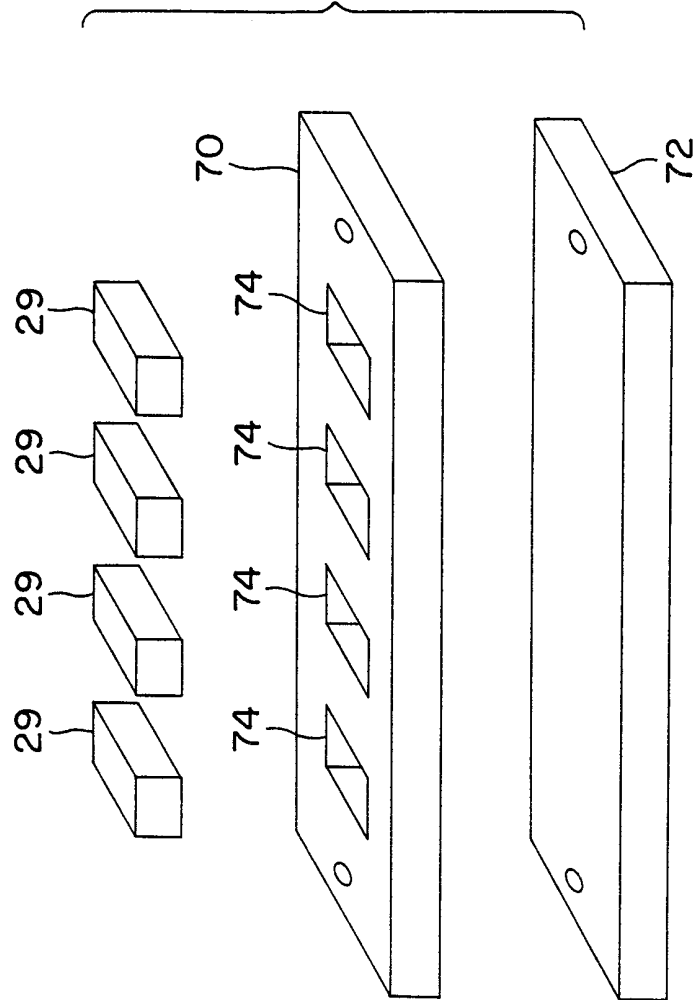


FIG. 4

FIG. 5



INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 98/16397

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 B08B3/02 B62D55/265

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 B08B B62D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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X	EP 0 716 006 A (GESTA) 12 June 1996 see column 4, line 57 - column 6, line 52 see column 9, line 27 - line 55	1,2
Y	see claims 5,6,10,11,16; figures 1,3 ---	3
Y	US 5 037 486 A (SLOAN) 6 August 1991 see column 6, line 31 - line 42 see figures 6,7,12 ---	3
X	US 4 890 567 A (CADUFF) 2 January 1990 see column 3, line 36 - column 4, line 36 see column 5, line 29 - column 8, line 13	1
Y	see figures ---	2,3
Y	US 5 561 883 A (LANDRY) 8 October 1996 see the whole document ---	2,3
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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

International Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 93 11 720 U (SCHLICK) 28 October 1993 see page 9, line 6 - page 14 see claims 1-9; figures ----	1,2
Y	US 5 285 601 A (WATKIN) 15 February 1994 see column 2, line 27 - column 3, line 32 see column 6, line 58 - line 66 see figures 1-4 -----	1,2

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information on patent family members

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