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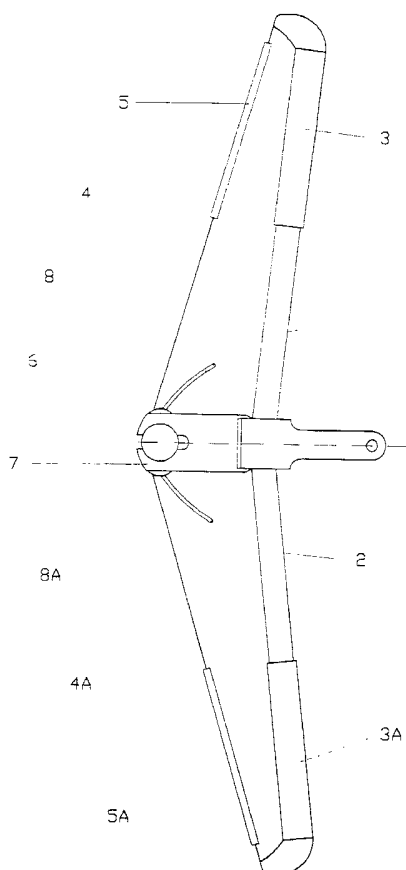
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(54) Title: BRAKING SYSTEM ACTIVATED BY FLEXIBLE CABLE CONTROLS AND RELATIVE COMPONENTS



(57) Abstract: The present invention consists of a braking system constituted by a central sprag, connected and perpendicular to the handlebar, projecting towards the front side of the cycle. At the end of the sprag, a terminal is inserted, free in rotation and equipped with two side holes in the lower part through which the flexible metal cable is inserted, which will be connected outside to the common levers activating the front and rear brakes of the vehicle. At the opposite end, on the contrary, the two lugs of the cable will be directly connected to the ends of the knobs of the handlebar. With the adjustment in length of the flexible cable connected to it, relating both to the front and rear braking devices, we'll obtain that, activating by traction one of the two cables placed in the front of the knobs of the handlebar, the complementary cable will be similarly pulled by the rotation and consequent draw of the mobile central body, so getting a braking action also on the opposite wheel.



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"BRAKING SYSTEM ACTIVATED BY FLEXIBLE CABLE CONTROLS AND RELATIVE COMPONENTS."

Description

Technical Field

5 The present invention concerns the technical sector relating to the production of braking devices consisting of flexible metal cable, largely used in the mass production of cycles, motorcycles and similar.

Background Art

10 Nowadays, we know systems mainly used in order to control braking devices on cycles, generally ending with two jaws that are forced by traction, by means of a lever system, to grip the suitable metal part of the spoke wheel, so getting friction between the two braking terminals made of rubbery material. Said terminals are generally
15 activated manually by two levers placed at the ends of the handlebar, independent each other and activating a flexible metal cable transmitting the movement to the jaws.

Said devices, regardless of their manufacturing quality, have the typical drawbacks of their double configuration: more pieces, more
20 weight, more difficulty in their assembly and adjustment, as well as more difficulty, in use, to keep it in the best condition of efficiency and consequent safety. In addition, their traditional shape, even if aesthetically and ergonomically updated during time, makes their components possibly dangerous for the safety of the
25 rider in the case of accidental spills because of their prominent ends. Another relevant drawback in the current systems is typical of

their common shape, which makes their use ergonomically uncomfortable, usually giving the hand an unnatural hold, with the ring and little fingers often left out from the braking action because too far from the lever. A further drawback is the
5 independence of the two braking actions, front and/or back, which involves the difficulty, in the case of sudden necessity of braking, to keep the control of the vehicle, since the action must be distributed on two brakes. Such an action is not always easy to be carried out by anyone in certain moments of danger: as a matter of
10 fact, by acting only on the brake, either front or back, the rider runs the risk of stability otherwise avoidable. Said drawback is very important when the rider has a temporary or permanent handicap at one hand and cannot safely use the vehicle.

Disclosure of invention

15 The present invention principally aims at avoiding these and other drawbacks, supplying a braking device that, even if it keeps the same conditions in the feature of the end action on the wheel, modifies its activating system, by means of the following manufacturing solution, which is light, cheap and more effective
20 than traditional systems.

This invention essentially consists of a central sprag, connected and perpendicular to the handlebar, projecting towards the front side of the cycle. At the end of the sprag, a terminal is inserted, free in rotation and equipped with two side holes in the lower part
25 through which the flexible metal cable is inserted, which will be connected outside to the common levers activating the front and rear

brakes of the vehicle. At the opposite end, on the contrary, the two lugs of the cable will be directly connected to the ends of the knobs of the handlebar, suitably manufactured with a front add-on permitting an easy hold with both hands when driving. The device
5 supporting the sprag, and consequently the mobile body crossed by the cables, is equipped with a screwing system by means of a collar permitting its rotation around the axis of the handlebar, so as to perfectly improve the angular position of the cables compared to the natural position of the hands. The portion of flexible cable placed
10 near the knobs of the handlebar will be covered in material soft enough to guarantee a safe and comfortable hold. With the planning adjustment in length of the flexible cable connected to it, relating both to the front and rear braking devices, we'll obtain that, activating by traction one of the two cables placed in the front of
15 the knobs of the handlebar, the complementary cable will be similarly pulled by the rotation and consequent draw of the mobile central body, so getting a braking action also on the opposite wheel and ensuring greater efficiency and safety to the braking action.

A basic characteristic of this invention is also the self-regulation
20 or cover of the natural gaps created by the periodical wear and tear of the braking buffers or by the loosening of the various joints existing on current devices. Unfortunately, said regulations are nowadays often necessary and independent both for the front and back circuit. In addition, this invention is intended to improve both the
25 braking mechanics and their regulation, making them automatic and following the natural wear and tear of their components, which is

made possible by a device placed inside the sprag. Such a device is activated by a spring suitably shaped, twirled around a central pivot, axis of the mobile body, whose side ends enter suitable symmetrical holes placed inside the central sprag. The natural wear
5 and tear of the braking terminals will cause the need of a greater shift of the braking cables, which will mechanically involve a greater rotation of the central body. Therefore, the suitable flaps around the pivot, spring axis, will get in touch with the same spring, rotating it too up to the point where the end of one of its
10 terminals will shift to the next buttonhole, altering the position of the mobile body compared to the sprag towards the outside, so increasing the distance from the previous point. Consequently, extending linearly the distance, the initial traction conditions will be restored.

15 Reduced to its essential structure and with reference to the figures of the enclosed drawings, a braking system activated by flexible cable controls, comprises:

- means to allocate the braking action, by a central sprag (7) connected to the handlebar (2), perpendicular to its axis, which
20 can be angularly regulated, placed in the centre and directed to the front, equipped with a buttonhole (14) at one end and with two internal symmetrical flaps (17, 17A) compared to the longitudinal axis, on which there is a series of open cuts with such a conformation as to hold the shaped ends (24, 24A) of the
25 spring set to automatically cover the gaps;

- means to fix the sprag to the handlebar, by a ring (9) connected to the handlebar (2) centrally locked by screw (11) placed in the middle of the steering shaft (1); said ring has two notches (10, 10A) where the two perpendicular elements (13, 13A) of the sprag
5 (7) enter.
- means to connect the two flexible cables (4, 4A) set to the transmission of the braking couple, front and back, by a central mobile body (6) that, inserted in the buttonhole (14) of the central sprag (7) and free in rotation, is symmetrically crossed
10 in the lower part by the two flexible cables with the lugs placed at the ends of the knobs (3, 3A) of the handlebar, and outside guided by a boot (8, 8A) for each cable suitably directed towards the front and rear braking jaws;
- means to automatically cover the gaps, by a spring (23) inserted
15 in axis with the central pivot (20) of the mobile body (6), whose ends enter the symmetrical diagonal cuts inside the sprag (7);
- means to activate the spring for automatically covering the gaps, by two flaps (21, 21A) tangent to the central axis (20) where the spring is placed, which, beyond a prefixed rotation angle of the
20 mobile body, get in touch with the spring, extending the terminal part (24, 24A) fitted into the diagonal cuts, so permitting the shift to the next notch and increasing the development of the braking circuit in order to restore the right tractions lost because of wear and tear.
- 25 Conveniently, in order to protect the principal mechanism of the system, the upper part (19) of the mobile body has a semi-spherical

surface set to perform the double function of belt guard and logo space.

Conveniently, in order to make the braking action of the hands on the cable comfortable, some protections (5, 5A) are provided, made
5 of soft material, which cover the cable (4, 4A) near the knobs (3, 3A).

Conveniently, the protections for the fingers are soldered on the cable during its manufacturing process, in order to curb the outpost costs, but it's also possible to use protections of particular
10 shape, in soft, rigid or semi-rigid materials, to be put between the ends of the handlebar, equipped with suitable hooks or rotation pivots, and the cable lugs.

Conveniently, the central sprag is connected to the handlebar by means of the same locking mechanism of the steering shaft on the
15 same handlebar, so simplifying the system and facilitating assembly and dismantling. It's however possible, in the case of particular manufacturing needs, to use other locking systems.

Conveniently, in the central part of the handlebar, there is a hollow part that will hold an end of the central sprag, shaped as to
20 leave a surface large enough to lock the steering shaft.

Conveniently, the sprag can be angularly regulated compared with the horizontal plane of the handlebar, in order to allow an individual approach that makes its use ergonomic and functional even when riders has physical problems.

25 Conveniently, the same sprag may be used to support other accessories for cycles, such as lights, cycle-computer, spaces for

mobile telephones or other, which may be integrated in planning phase in a single block to the handlebar, so reducing number of pieces, weight and therefore costs.

Conveniently, the central sprag is made of steel plate but, in mass
5 production, it's possible to save on the product with stamps, pressure-casting models for plastic materials, etc.

Conveniently, the spring is made in steel piano wire but, according to different conformations with same forces and directions, it's possible to use other elastic materials.

10 Conveniently, the central mobile element equally allocates the braking onto the two brakes, but, varying the geometry of the system, it's possible either to perform proportional allocations, or to introduce a lock in order to let the braking controls independent, or otherwise to provide a manual regulation of the same
15 allocation.

Conveniently, it's possible to realize a cheap model of this system, avoiding the central mobile element and directly connecting the boots to the central sprag.

Conveniently, the central mobile element integrates the allocating
20 function onto the two braking axis, with an automatic system to cover the gaps, which is performed when during time, due to wear and tear, a greater extension of the manual braking action is necessary, so the mechanism can self-regulate.

Conveniently, it's possible to provide manual regulation systems for
25 the traction of the cables, by placing them directly on the handlebar or in the traditional position of brakes.

Conveniently, the central mobile element may be made of plastic, steel, or share the composition adopting antifriction materials on the friction parts and good resistant materials for the hard working parts.

- 5 Conveniently, the boots, already integrated in the device, may be cheaply produced simultaneously by stamping, reducing the assembly times, but there may be also provided some hollow spaces set to hold them.

Conveniently, the upper part of the mobile body has a holding
10 function and, thanks to its shape, is the appropriate space for the logo of the manufacturer.

Conveniently, the boots have, out from the central mobile element, different angulations, in order to reach as more linearly as possible the front and rear braking jaws.

- 15 Conveniently, the knobs of the handlebar have the best shape for the lugs of the cables and are made of soft material near the handles and sufficiently rigid material in the terminals receiving the cable.

Conveniently, this invention offers more safety assurance in braking
20 than the current separated systems, reducing, at equivalent speed, the braking space, thanks to the allocation onto both the wheels.

Conveniently, said system makes the vehicle accessible and safer for everyone, and in particular for persons having physical handicaps at the upper limbs.

Conveniently, the safety of this system is further supported by the complete absence of protrusions, points, edges or anything might be dangerous when spilling.

Conveniently, it's possible to use the same functional concept of this invention, varying the mechanical/manual control into hydraulic control, by replacing the central mobile element and the boots with a double hydraulic pump and relative tubes, or placing the pumps below the central mobile element.

Conveniently, this invention may be used, also in single solution, to control devices other than braking, either directly by mechanical solution or, with the necessary changes, with the introduction of a hydraulic pump.

Brief description of drawings

The drawings are given as practical examples of the invention, but are not to be considered restrictive.

- Table 1 shows the side (Fig. 1) and front (Fig. 2) view of the invention. In particular, what is schematically depicted comprises: the steering shaft or handlebar (1), connected to the central sprag (7), supporting the central mobile element (6), where the boots (8, 8A) end, and the cables (4, 4A) that are fixed with their lugs to the ends of the knobs (3, 3A) connected to the handlebar. The side view (Fig. 1) particularly highlights the different angle of the boots outside, having a prefixed length, which direct the cables on the front (8A) and rear (8) brake.

- Table 2 (Fig. 3) is a top view of the system showing: the central sprag (7), locked between the steering shaft (1) and the handlebar (2); the central mobile element where the boots (8, 8A) end; the relative cables (4, 4A), equipped with protections for the fingers (5, 5A); the knobs (3, 3A) on the ends of which the lugs of the relative cables are fixed.
5
- Table 3 shows in Figs. 4 and 5 the central ring (9) connected to the handlebar (2) with the respective notches (10, 10A) set to hold the central sprag (7) (Fig. 6) that, thanks to the locking device created by the central conformation of the handlebar (1) allows its angular direction after locking of the screw (11).
10
- Table 4 shows in Fig. 7 the side view of the central sprag with the perpendicular right element (13). Fig. 8 shows the top view of the central sprag with the buttonhole (14) where the central mobile element fits, and the two perpendicular elements (13, 13A) that fit into the hollow spaces of the large part of the handlebar. Fig. 9 shows a low view of the central sprag with the buttonhole (14) for the central mobile element, the two perpendicular elements (13, 13A) for the locking on the handlebar, and the two horizontal flaps (15, 15A) with symmetrical diagonal cuts where the ends of the spring, set to automatically cover the gaps of the cable, fit; said flaps, in the portion near the handlebar, gradually approach the side faces of the sprag, doubling its thickness in the area of the two perpendicular elements (13, 13A).
15
20
25

- Table 5 includes Figs. 12, 13 and 14 that are respectively the front, top and side view of the central mobile element, showing in particular: an upper semi-spherical surface having a hold and cover function, set to hold the logo of the manufacturer of this new system; the central pivot (20) with the two projecting elements (21, 21A) that, according to the rotation degree, get in touch with the spring for the automatic covering of the gaps; a lower portion where the prefixed length and direction boots (8, 8A) are blocked. The same table show the particular shape of the spring by front (Fig. 15), side (Fig. 16) and top (Fig. 17) view. These views show the twirling axis (23) of the spring set to enter the pivot of the central mobile element. Its suitable length and angle ends fit into the symmetrical cuts of the central sprag, keeping the traction of the flexible cable constant, with the following extensions produced by a prefixed angular rotation of the mobile body.
- Table 6 (Fig. 18) shows a representation of the system in use. Exerting a force on one of the two cables (4, 4A), the central mobile element (6) freely rotates and transfers a similar traction on the opposite cable, causing both middle wheels brake. Said distribution, with simple alterations by deferments or buttonhole levers, may be possibly preset with different allocations. The same drawing shows how the greater rotation angle of the central element is defined by the distance between the two projecting elements (21, 21A) and the two spirals of the spring; this means that it's possible to assess the maximum

possible extension in each cable, beyond which the right or left projecting element of the pivot gets in touch with the right or left spiral of the spring causing the shift to the next notch on the opposite part of the central sprag.

- 5 In practice, the manufacturing details may, however, vary as regards shape, size, position of elements, and type of materials used, but still remain within the range of the idea proposed as a solution and, consequently, within the limits of the protection granted by this patent for invention.

CLAIMS

- 1) Braking system activated by flexible cable controls, characterized in that it comprises:
- means to allocate the braking action, by a central sprag (7) connected to the handlebar (2), perpendicular to its axis, which can be angularly regulated, placed in the centre and directed to the front, equipped with a buttonhole (14) at one end and with two internal symmetrical flaps (17, 17A) compared to the longitudinal axis, on which there is a series of open cuts with such a conformation as to hold the shaped ends (24, 24A) of the spring set to automatically cover the gaps;
 - means to fix the sprag to the handlebar, by a ring (9) connected to the handlebar (2) centrally locked by screw (11) placed in the middle of the steering shaft (1); said ring has two notches (10, 10A) where the two perpendicular elements (13, 13A) of the sprag enter.
 - means to connect the two flexible cables (4, 4A) set to the transmission of the braking couple, front and back, by a central mobile body (6) that, inserted in the buttonhole (14) of the central sprag (7) and free in rotation, is symmetrically crossed in the lower part by the two flexible cables with the lugs placed at the ends of the knobs (3, 3A) of the handlebar, and outside guided by a boot (8, 8A) for each cable suitably directed towards the front and rear braking jaws;

- means to automatically cover the gaps, by a spring (23) inserted in axis with the central pivot (20) of the mobile body (6), whose ends enter the symmetrical diagonal cuts inside the sprag (7);
 - means to activate the spring for automatically covering the gaps, by two flaps (21, 21A) tangent to the central axis (20) where the spring is placed, which, beyond a prefixed rotation angle of the mobile body, get in touch with the spring, extending the terminal part (24, 24A) fitted into the diagonal cuts, so permitting the shift to the next notch and increasing the development of the braking circuit in order to restore the right tractions lost because of wear and tear.
- 2) System as claimed in claim 1, characterized in that, in order to protect the principal mechanism of the system, the upper part (19) of the mobile body has a semi-spherical surface set to perform the double function of belt guard and logo space.
 - 3) System as claimed in claim 1, characterized in that, in order to make the braking action of the hands on the cable comfortable, some protections (5, 5A) are provided, made of soft material, which cover the cable (4, 4A) near the knobs (3, 3A).
 - 4) System as claimed in claim 1, characterized in that the central sprag is connected to the handlebar by means of the same locking mechanism of the steering shaft on the same handlebar, so simplifying the system and facilitating assembly and dismantling.
 - 5) System as claimed in claim 1, characterized in that, in the central part of the handlebar, there is a hollow part that will

hold an end of the central sprag, shaped as to leave a surface large enough to lock the steering shaft.

- 6) System as claimed in claim 1, characterized in that the sprag can be angularly regulated compared with the horizontal plane of the handlebar, in order to allow an individual approach that makes its use ergonomic and functional even when riders has physical problems.
- 7) System as claimed in claim 1, characterized in that the central sprag is made of steel plate or with stamps, pressure-casting models for plastic materials and similar, while the spring is made in steel piano wire, even if it's possible to use other elastic materials.
- 8) System as claimed in claim 1, characterized in that the central mobile element may be eliminated, connecting directly the boots to the central sprag.
- 9) System as claimed in claim 1, characterized in that the central mobile element equally allocates the braking onto the two brakes, but, varying the geometry of the system, it's possible to perform proportional allocations.
- 10) System as claimed in claim 1, characterized in that the central mobile element integrates the allocating function onto the two braking axis, with an automatic system to cover the gaps, which is performed when during time, due to wear and tear, a greater extension of the manual braking action is necessary, so the mechanism can self-regulate.

- 11) System as claimed in claim 1, characterized in that the central mobile element may be made of plastic, steel, or share the composition adopting antifriction materials on the friction parts and good resistant materials for the hard working parts.
- 5 12) System as claimed in claim 1, characterized in that it's possible to modify the mechanical/manual control into hydraulic control, by replacing the central mobile element and the boots with a double hydraulic pump and relative tubes, or placing the pumps below the central mobile element.
- 10 13) System as claimed in claim 1, characterized in that it may be used, also in single solution, to control devices other than braking, either directly by mechanical solution or, with the necessary changes, with the introduction of a hydraulic pump.
- 14) System as claimed in claim 1, characterized in that the
15 protections for the fingers are soldered on the cable during its manufacturing process, in order to curb the outpost costs, but it's also possible to use protections of particular shape, in soft, rigid or semi-rigid materials, to be put between the ends of the handlebar, equipped with suitable hooks or rotation
20 pivots, and the cable lugs.

Fig.1

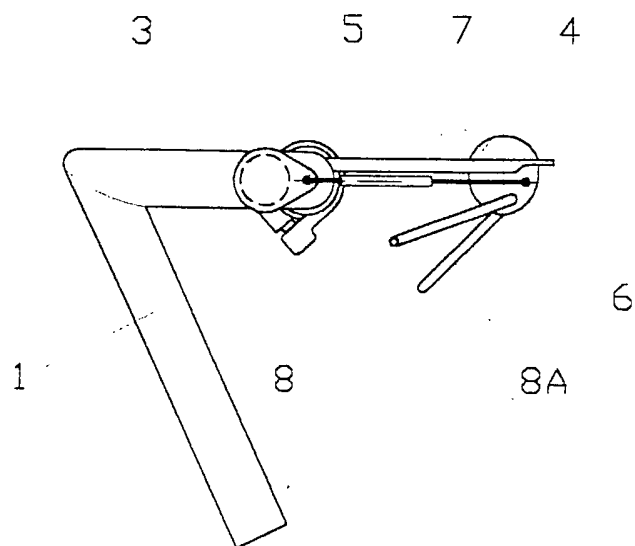
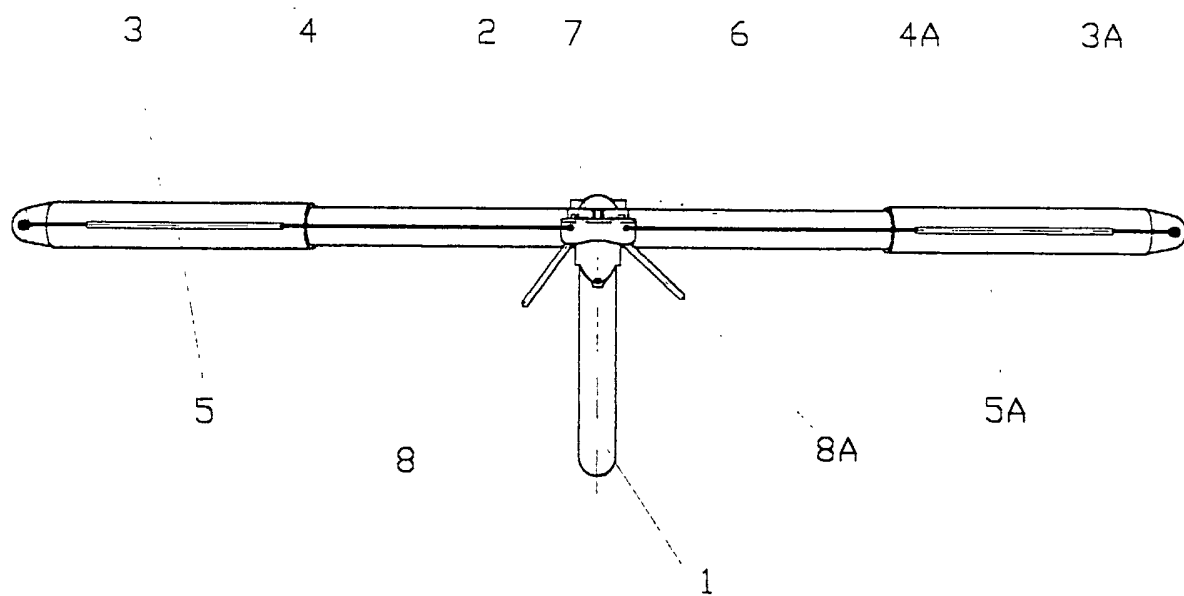
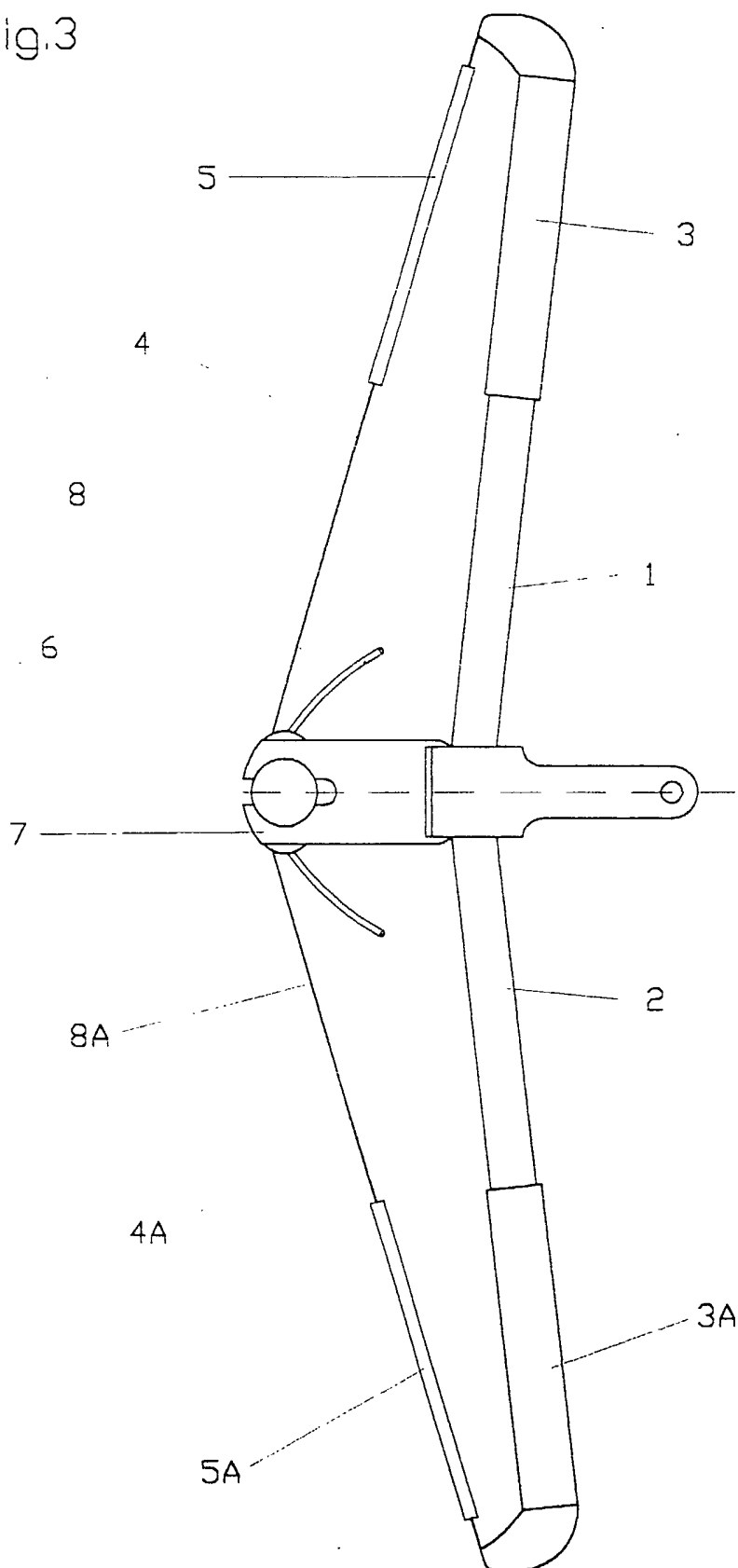


Fig.2



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Fig.3



3/6

Fig.4

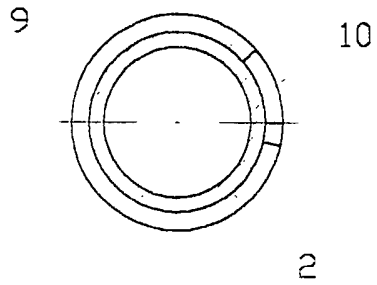


Fig.5

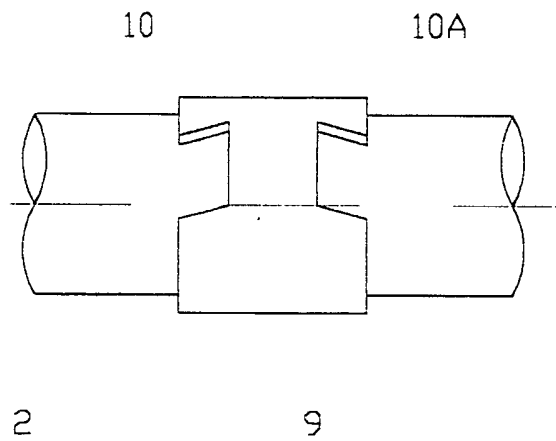
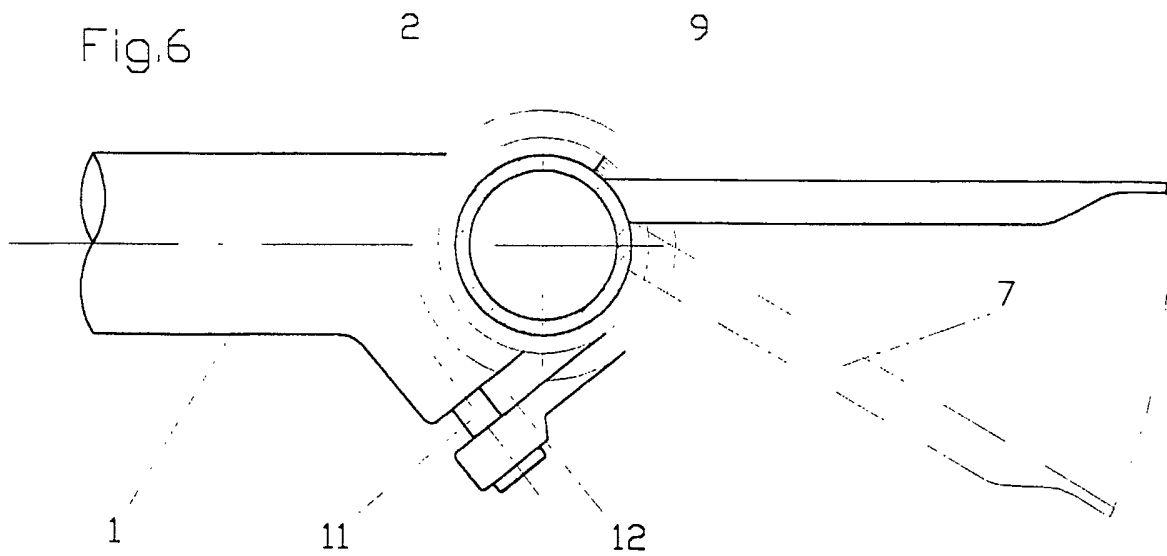
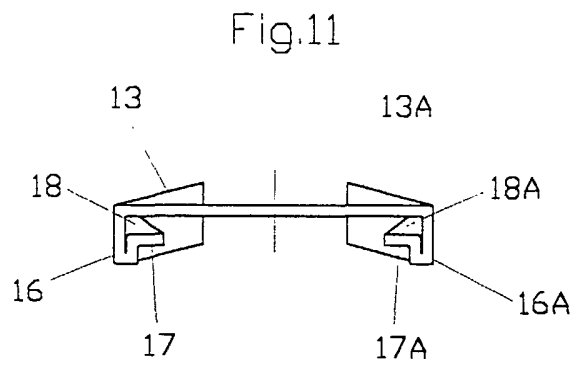
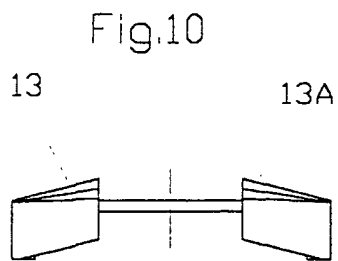
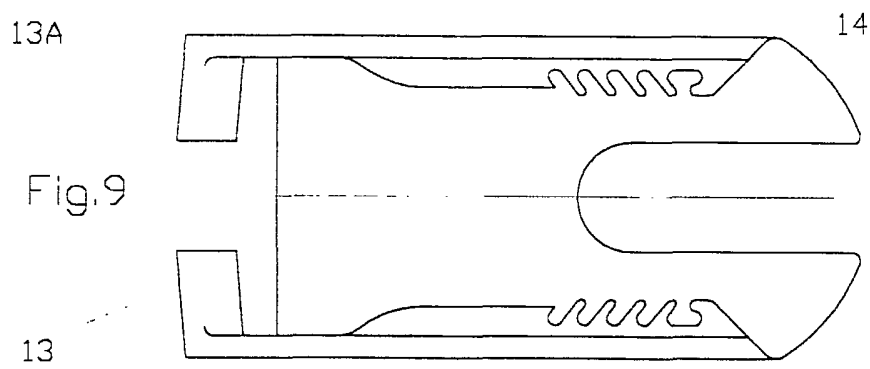
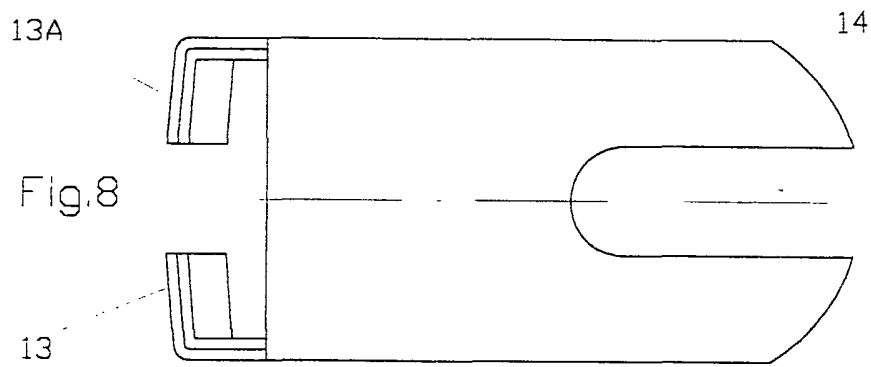
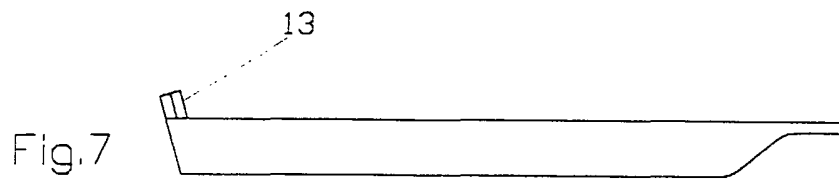


Fig.6





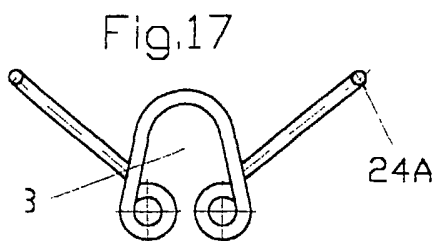
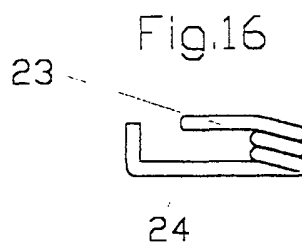
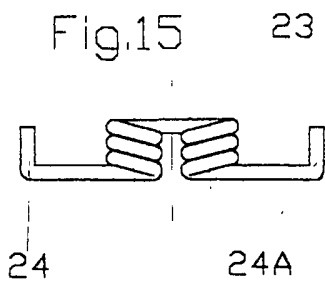
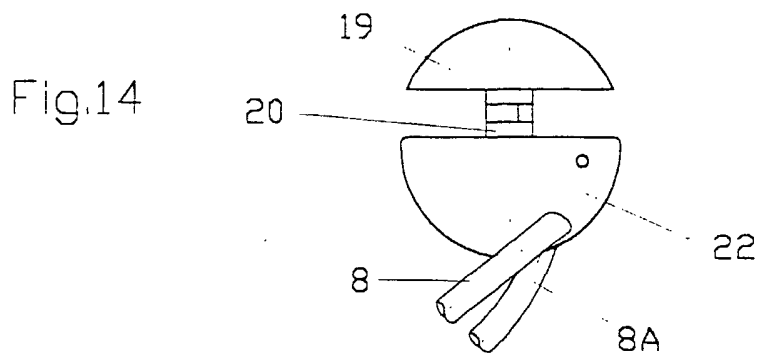
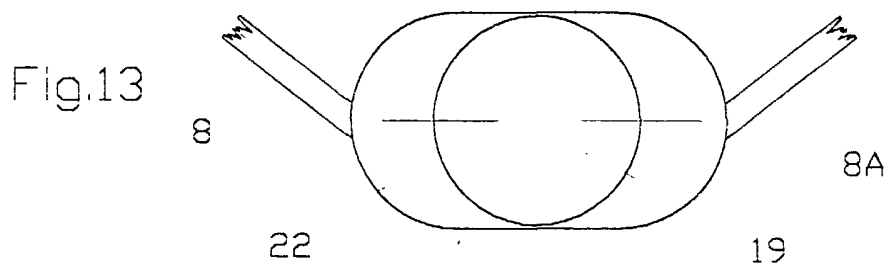
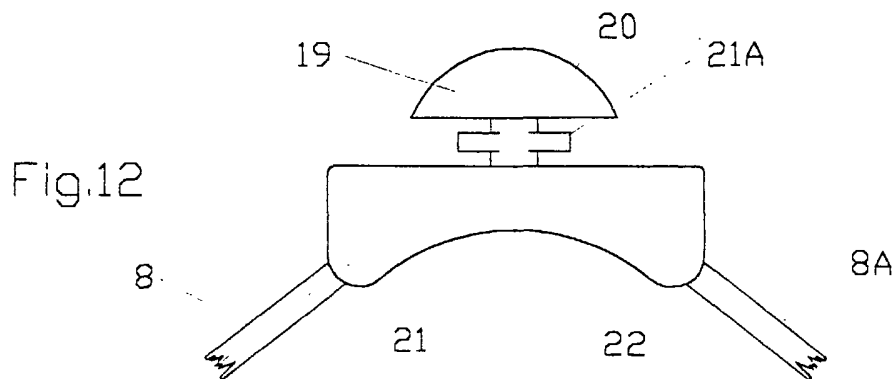
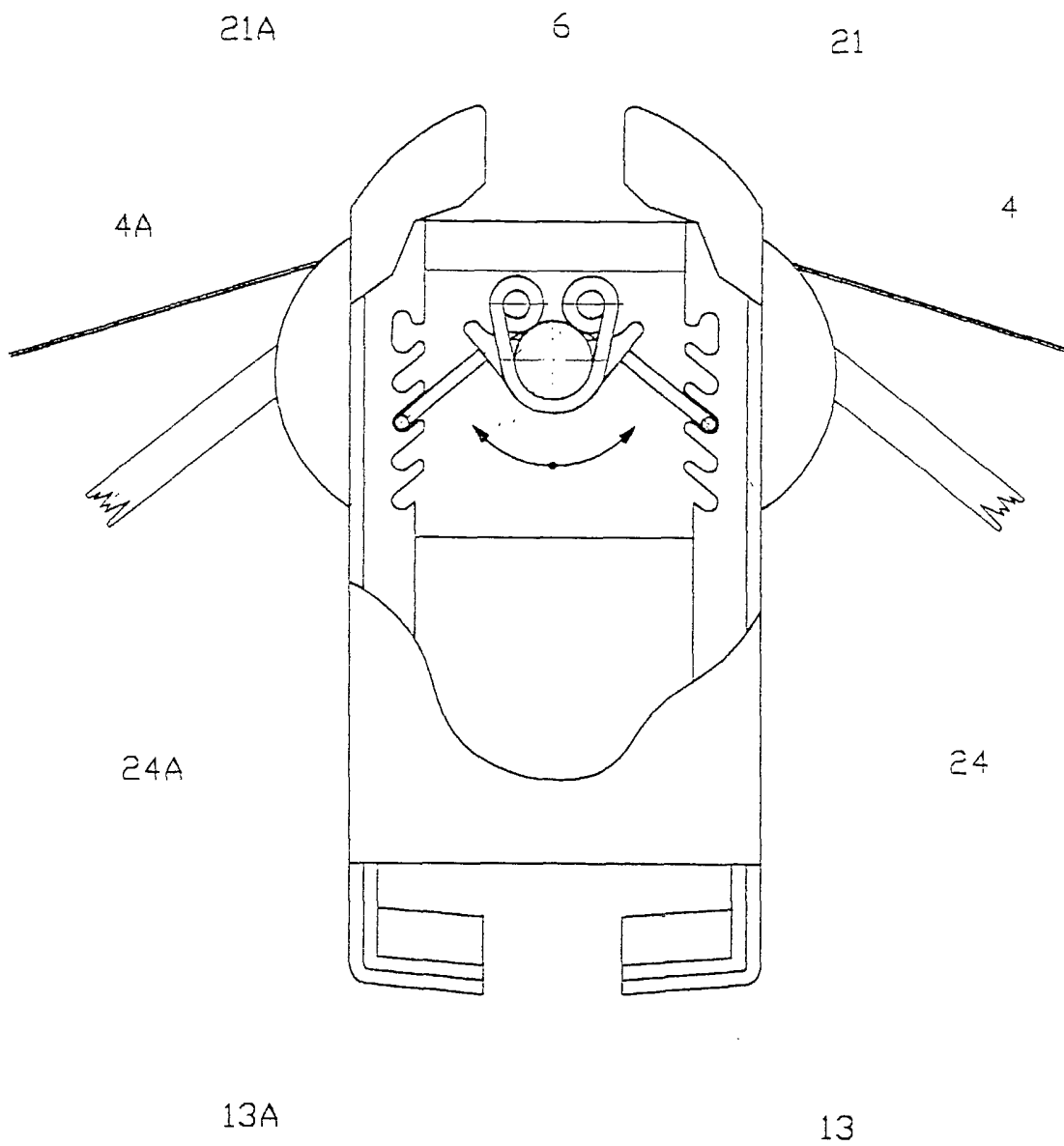


Fig.18



INTERNATIONAL SEARCH REPORT

International Application No
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A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B62L3/00 B62L3/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B62L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 927 442 A (LIAO CHI-CHAO) 27 July 1999 (1999-07-27) figure 1 <div style="text-align: center; margin-top: 10px;">-----</div>	1

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/IT 02/00535

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5927442	A	NONE	