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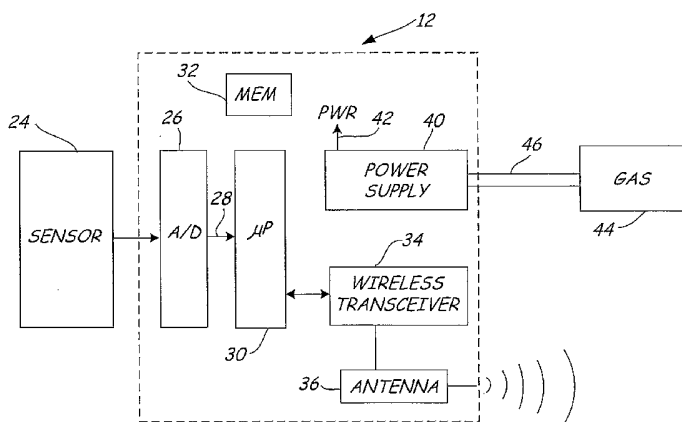
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  - (71) Applicant (for all designated States except US): **ROSE-MOUNT INC.** [US/US]; 12001 Technology Drive, Eden Prairie, MN 55344 (US).
  - (72) Inventors; and
  - (75) Inventors/Applicants (for US only): **SCHUMACHER, Mark, S.**; 322 East Minnehaha Parkway, Minneapolis, MN 55419 (US). **BROWN, Gregory, C.**; 921 Saddlebrook Curve, Chanhassen, MN 55317 (US).
  - (74) Agents: **CHRISTENSON, Christopher, R.** et al.; Westman, Champlin & Kelly, P.A., Suite 1600 - International Centre, 900 Second Avenue South, Minneapolis, MN 55402-3319 (US).
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(54) Title: PRESSURIZED GAS TO ELECTRICAL ENERGY CONVERSION FOR LOW-POWER FIELD DEVICES



(57) Abstract: An industrial process field device (12) with improved power generation is provided. The process device (12) can be a process variable transmitter, process actuator, or any other suitable field device (12). The field device includes a wireless transceiver (34) that transceives information related to the process via a wireless medium. A power supply (40, 80) within the field device (12) is couplable to a source (44) of pressurized gas and generates motion within the power supply (40, 80) that is translated into electrical energy. This electrical energy is then used to operate the field device (12).

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**PRESSURIZED GAS TO ELECTRICAL ENERGY  
CONVERSION FOR LOW-POWER FIELD DEVICES**

FIELD OF INVENTION

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The present invention is related to process control and measurement field devices such as transmitters and actuators. More specifically, the present invention is related to relatively low-power field devices.

10

BACKGROUND OF THE INVENTION

Field devices, also referred to herein as process devices, are used by the process control and measurement industry for a variety of purposes. Usually such devices have a field-hardened enclosure so that they can be installed outdoors in relatively rugged environments and are able to withstand climatological extremes of temperature, humidity, vibration, mechanical shock, etc. These devices also can typically operate on relatively low power. For example, field devices are currently available that receive all of their operating power from a known 4-20 mA loop. These devices are able to not only operate upon the loop but communicate over the loop both with analog signals (actually modulating the 4-20 mA signal) and digitally.

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One example of a field device is known as a process variable transmitter. Transmitters sense a process parameter such as pressure, temperature, flow, pH, conductivity, turbidity, etc. and provide a

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signal over the process communication loop (such as a 4-20 mA loop) that is indicative of the sensed process variable. Process actuators are similar to process variable transmitters in that they generally have a relatively field-hardened enclosure and communicate upon a process control and measurement loop. Process actuators, however, actually affect the process based upon signals received from the loop. Other field devices can include process control modules, process alarm modules, process diagnostic modules, et cetera.

In some process control plants, or in remote measurement stations, it is often useful to provide a transmission of the process variable data by means other than over a copper-wire process communication loop. Usually, a wireless communication is used for such applications. Temporary or add-on process variable monitoring would also benefit from a wireless installation.

For a wireless installation, data is usually transmitted in bursts. During these transmission bursts, relatively significant operating power is required (in excess of 100 milliwatts). During the dwell time between the transmission bursts, the device generally goes into a low-power measurement mode consuming less than 10 milliwatts. In some applications, the unit goes into a sleep mode between measurements. This sleep mode can have an operating power on the order of the microwatts. When

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process variable measurement is required, or information is required to be transmitted, the unit will then wake up and perform the requisite action.

One pervasive problem for remote, wireless measurement and control applications is providing a reliable, self-contained power source capable of providing adequate power for measurement and transmission. Presently, batteries, or combinations of batteries and solar panels are used by these devices. These approaches have drawbacks because the batteries need changing, or the solar panel sometimes does not receive enough light to adequately charge the back-up batteries. Eventually under these low-light conditions, the measurement and transmission schedule is interrupted due to low batteries. For example, in some geographical locations, low-light conditions can exist, during some seasons, for substantially the entire day.

Providing a power source for wireless remote process installations that does not require either sunlight, or periodically changing batteries would significantly benefit the art.

#### SUMMARY OF THE INVENTION

An industrial process field device with improved power generation is provided. The process device can be a process variable transmitter, process actuator, or any other suitable field device. The field device includes a wireless transceiver that transceives information related to the process via a

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wireless medium. A power supply within the field device is couplable to a source of pressurized gas and generates motion within the power supply that is translated into electrical energy. This electrical  
5 energy is then used to operate the field device.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a diagrammatic view of an industrial process environment in which embodiments of the present invention are particularly useful.

10 FIGS. 2 and 3 are diagrammatic view of field devices in which embodiments of the present invention are particularly useful.

FIG. 4 is a block diagram of a process variable transmitter for which embodiments of the  
15 present invention are particularly useful.

FIGS. 5 and 6 are diagrammatic views of a power supply module converting pressurized gas into electricity in accordance with embodiments of the present invention.

20 FIG. 7 is a diagrammatic view of a field in accordance with an embodiment of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIG. 1 is a diagrammatic view of a process  
25 industry installation employing a field device shown in this example as a process variable transmitter 12 physically coupled to the process and providing a wireless signal 14 indicative of at least one process variable.

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FIGS. 2 and 3 are diagrammatic views of exemplary process variable transmitters with which embodiments of the present invention are particularly useful. FIG. 2 illustrates temperature transmitter 5 12 coupled to process container (pipe) 18 such that transmitter 12 can measure the temperature of process fluid therein.

FIG. 3 is a diagrammatic view of process fluid flow transmitter 22 coupled to process 10 container 20, which transmitter 22 measures a differential pressure across a flow obstruction interposed within container 20 and calculates process fluid flow based upon the measured differential pressure. Process variable transmitters 12 and 22 15 are specific examples of types of field devices that can advantageously employ embodiments of the present invention. Those skilled in the art will recognize that embodiments of the present invention can be practiced with any field device including process 20 variable transmitters, process actuators, and other suitable devices, that couples to a process.

Embodiments of the present invention generally employ or utilize a source of pressurized gas and convert that pressurized gas to electrical 25 energy for use by the field device. In some embodiments, for example, the embodiment illustrated in FIG. 3, it may be possible for the source of pressurized gas to be the process fluid itself. In other embodiments, a separate source of pressurized

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gas (in the form of an external tank of pressurized gas) can be coupled to the field device.

FIG. 4 is a diagrammatic view of a process variable transmitter, such as transmitter 12, illustrating the basic elements of the transmitter. Transmitter 12 is generally coupled to a process variable sensor 24 that generates a signal indicative of a process variable, such as process fluid temperature, process fluid pressure, etc. Sensor 24 is coupled to analog-to-digital converter 26 which converts the analog signal from sensor 24 to a digital value and passes the digital value through bus 28 to microprocessor 30. Microprocessor 30 executes a program, preferably stored in memory 32 and generates a process variable output signal based upon the digital value provided to microprocessor 30 through bus 28. This process variable output is provided to wireless transceiver 34, which is coupled to antenna 36. Antenna 36 and wireless transceiver 34 cooperate to provide wireless interaction with one or more suitable devices. Illustratively, wireless transceiver 24 is a transceiver that can employ either radio-frequency or optical techniques for wireless communication. In order to conserve power, transmitter 12 will preferably transmit data in bursts. During these transmission bursts, relatively significant operating power is required (potentially in excess of 100 milliwatts). This is to ensure that sufficient energy is put into the wireless

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transmission to provide quality communication and range.

In order to provide power to the components within process variable transmitter 12, power supply module 40 is provided. Power supply module 40 is coupled to all electrical components within process variable transmitter 12 as indicated by line 42 labeled PWR. As will be described in greater detail below, power supply module 40 is fluidically coupled to a source of pressurized gas 44 via line 46. The source of pressurized gas 44 and line 46 can, in some embodiments, be a part of the process variable transmitter installation such as when gas 44 is the process fluid itself. However, in other embodiments, gas source 44 is an external tank of pressurized gas. For example, remote process applications often use pneumatically actuated valves to control flow. Typically, either a compressed air source or natural gas source drives these actuators. This pressurized gas source could be utilized as gas source 44 for the field device.

FIG. 5 is a top plan view of power supply module 40 in accordance with an embodiment to the present invention. Power supply module 40 includes a base 48 that is fluidically coupled (not shown) to a source of pressurized gas. Base 48 is formed of a material that facilitates MEMS construction, such as silicon. Pressurized gas fills chamber 50 and flows in the direction of arrow 52 through nozzle 53 and



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ultimately flows over bluff body 54 and causing cantilever member 56 to oscillate in an up and down motion (into and out of the plane of the drawing). Nozzle 53 increases the efficiency of energy conversion since it causes an localized increase in gas velocity, thereby increasing the kinetic energy of the gas. Examples of pressurized gas include air, natural gas and process gas. Cantilever member 56 may include electrical traces or conductors 58 disposed thereon and arranged to be proximate a pole 60 of a permanent magnet 62. When cantilever member 56 oscillates in the proximity of permanent magnet 62, conductors 58 moving within the magnetic field 64 generate an electric current along conductor 58. This electric current can be provided directly to power regulation circuitry for ultimate provision to components within transmitter 12, or can be coupled to an optional battery 66 (indicated in phantom in FIG. 5). Illustratively, bluff body 54 has a triangularly shaped cross-section, as indicated in FIG. 6, but can include any suitable shape including, without limitation, a cylinder, an air-foil shape, an ellipse shape, and a spherical shape.

FIG. 6 is a front elevation view of power supply module 40 in accordance with an embodiment of the present invention. FIG. 6 illustrates line 46 coupling to chamber 50 which is bound on its top surface by cover layer 68 which is preferably formed of Pyrex and diffusion bonded to base 48. The

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pressurized gas passes along passageway 52, preferably through a nozzle, and flows over bluff body 54. The oscillation of cantilever member 56 is illustrated by double-headed vertical arrow 72.

5 While embodiments of the present invention preferably use a permanent magnet and conductor moving upon cantilever member 56, embodiments of the present invention can also be practiced using a piezoelectric material disposed within or along cantilever member

10 56. In any event, embodiments of the present invention transform oscillation of cantilever member 56 into electricity. This electricity is then provided to components of the field device, either directly or indirectly.

15 FIG. 7 is a diagrammatic view of a field device in accordance with another embodiment of the present invention. Field device 90 includes power supply module 80, which is similar to power supply module 40, illustrated in FIG. 6, and like components

20 are numbered similarly. One of the main differences between module 80 and module 40 is that module 80 is hermetically sealed such that the pressurized gas flowing past bluff body 54, which generates the oscillation of cantilever member 56, is ultimately

25 recaptured and passed through port 74 which is preferably coupled to the process. FIG. 7 illustrates module 80 being coupled to a pair of process pressure points on piping 92. As process fluid flows within piping 92, a differential pressure will exist between

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points 94 and 96. This differential pressure can be increased, if desired, by placing a suitable flow obstruction within piping 92 between points 94 and 96. As long as a differential pressure exists points 94 and 96, module 80 will operate. Accordingly, module 80 can be employed in a completely sealed system to generate electricity in response to process gas flowing in response to differential pressure. Additionally, since the amount of electricity generated will be related to the differential pressure observed between process pressure points 94 and 96, the amount of electricity generated in module 80 can be used as an indication of that differential pressure. The differential pressure is also related to the flow in piping 92. Thus, the electricity generated by module 80 can be used as an indication of the fluid flow rate in piping 92. Finally, since embodiments of the present invention allow field devices to be powered by pressurized gas, and provide indications of process fluid flow, embodiments of the present invention can be used to provide process powered flow sensors.

All of the structures indicated on FIGS. 5 and 6 are preferably constructed from materials that facilitate MEMS fabrication. Examples of such material include silicon, Pyrex, and any other suitable materials. MEMS fabrication techniques and methodologies are well known.

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Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without  
5 departing from the spirit and scope of the invention.

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WHAT IS CLAIMED IS:

1. A power supply module for generating electricity in a field device, the module comprising:
  - 5 a support structure coupleable to a source of pressurized gas, the support structure adapted to direct the pressurized gas;
  - a flexure mounted relative to the support structure, the flexure including a cantilever structure having one end that oscillates in response to gas flow;
  - 10 an electrical conductor positioned on the flexure proximate the cantilever end and being electrically coupleable to components within the field device;
  - 15 and
  - a magnetic field disposed proximate the cantilever end such that oscillation of the cantilever end generates electricity in the conductor.
  - 20
2. The module of claim 1, wherein the flexure further includes a bluff body.
3. The module of claim 2, wherein the bluff body has a triangular cross-section.
- 25 4. The module of claim 2, wherein the bluff body has an air foil-shaped cross-section.
5. The module of claim 2, wherein the bluff body has an elliptically shaped cross-section.

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6. The module of claim 2, wherein the bluff body has a cylindrical shape.
7. The module of claim 2, wherein the bluff body has a spherical shape.
- 5 8. The module of claim 1, wherein the magnetic field is generated by a permanent magnet disposed proximate the flexure.
9. The module of claim 1, and further comprising an energy storage device electrically  
10 coupled to the trace within the module and adapted to store energy therein.
10. The module of claim 9, wherein the energy storage device is a battery.
11. The module of claim 9, wherein the energy  
15 storage device is a capacitor.
12. The module of claim 1, wherein the gas is air.
13. The module of claim 1, wherein the gas is natural gas.
- 20 14. The module of claim 1, and further comprising a nozzle disposed relative to the support structure to direct the pressurized gas, and to increase the velocity of the gas.
15. The module of claim 14, wherein the nozzle  
25 and gas ports are formed by a diffusion-bonded Pyrex cover.
16. The module of claim 1, wherein the field device is a transmitter for measuring a process variable.

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17. The module of claim 16, wherein the source of pressurized gas is the process fluid to be measured by the transmitter.

18. The module of claim 1, wherein the field  
5 device is an actuator.

19. The module of claim 1, wherein the module is a MEMS power supply module.

20. A power supply module for generating  
electricity in a field device, the  
10 module comprising:

a support structure coupleable to a source  
of pressurized gas, the support  
structure adapted to direct the  
pressurized gas;

15 a flexure mounted relative to the support  
structure, the flexure including a  
cantilever structure having one end  
that oscillates in response to the  
directed pressurized gas flow; and

20 a piezoelectric material mounted relative to  
the cantilever end such that  
oscillation of the cantilever end  
generates electricity from the  
piezoelectric material, the  
25 piezoelectric material being  
electrically coupleable to components  
within the field device.

21. The module of claim 20, wherein the flexure further includes a bluff body.

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22. The module of claim 21, wherein the bluff body has a triangular cross-section.
23. The module of claim 21, wherein the bluff body has an air foil-shaped cross-section.
- 5 24. The module of claim 21, wherein the bluff body has an elliptically shaped cross-section.
25. The module of claim 21, wherein the bluff body has a cylindrical shape.
26. The module of claim 21, wherein the bluff  
10 body has a spherical shape.
27. The module of claim 20, and further comprising an energy storage device coupled to the piezoelectric material and adapted to store energy therein.
- 15 28. The module of claim 27, wherein the energy storage device is a battery.
29. The module of claim 27, wherein the energy storage device is a capacitor.
30. The module of claim 20, wherein the gas is  
20 air.
31. The module of claim 20, wherein the gas is natural gas.
32. The module of claim 20, wherein the field device is a transmitter for measuring a process  
25 variable.
33. The module of claim 32, wherein the source of pressurized gas is the process fluid to be measured by the transmitter.



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34. The module of claim 20, wherein the field device is an actuator.

35. The module of claim 20, and further comprising a nozzle disposed relative to the support structure to direct the pressurized gas, and to  
5 increase the velocity of the gas.

36. The module of claim 20, wherein the module is a MEMS power supply module.

37. A field device including a power supply  
10 module for generating electricity in a field device, the module comprising:

a support structure coupleable to a plurality of process pressure points, the support structure adapted to  
15 direct a gas from at least one of the process pressure points through a nozzle;

a flexure mounted relative to the nozzle, the flexure including a cantilever structure having one end that  
20 oscillates in response to gas flow through the nozzle;

an electrical conductor disposed to generate electricity in response to  
25 the oscillation; and

wherein the electricity generated in the conductor is related to the differential pressure across the nozzle and differential pressure

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between the plurality of process pressure points.

38. The field device of claim 37, wherein the module is a MEMS power supply module.

5 39. The field device of claim 37, wherein the differential pressure between the plurality of process pressure points is related to a process fluid flow-rate.

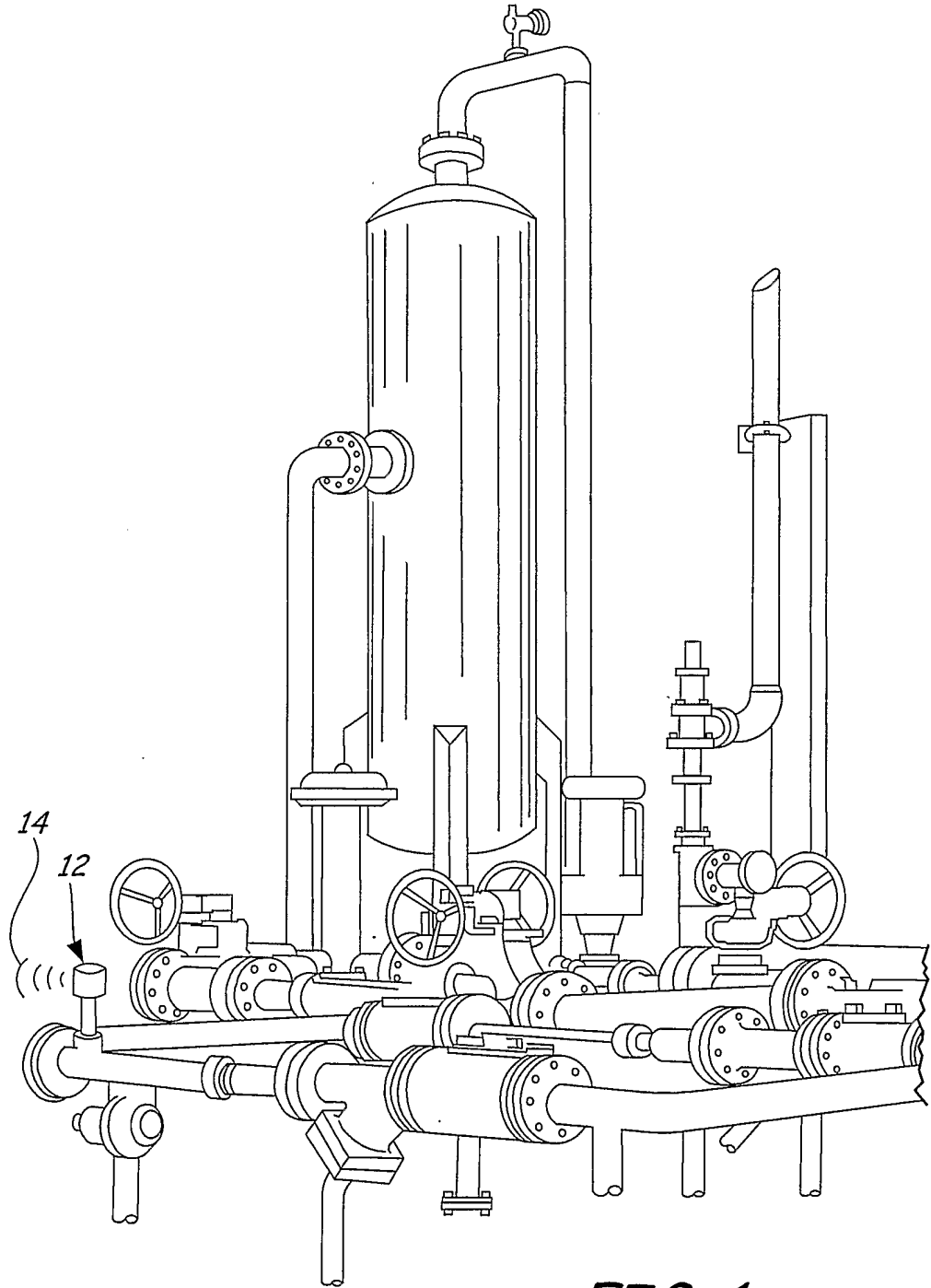


FIG. 1

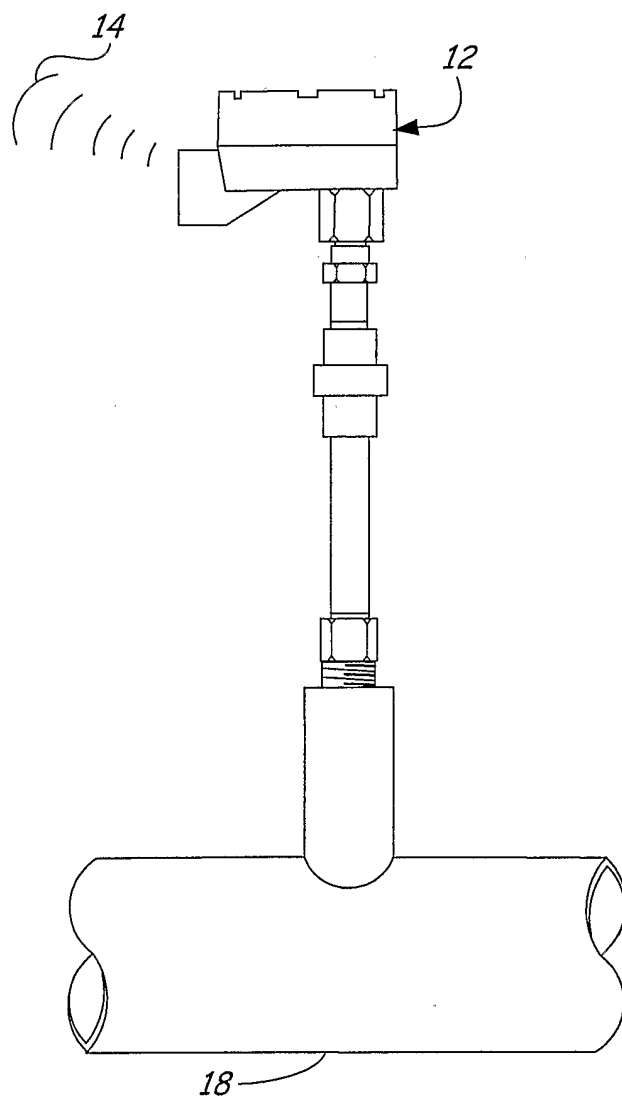
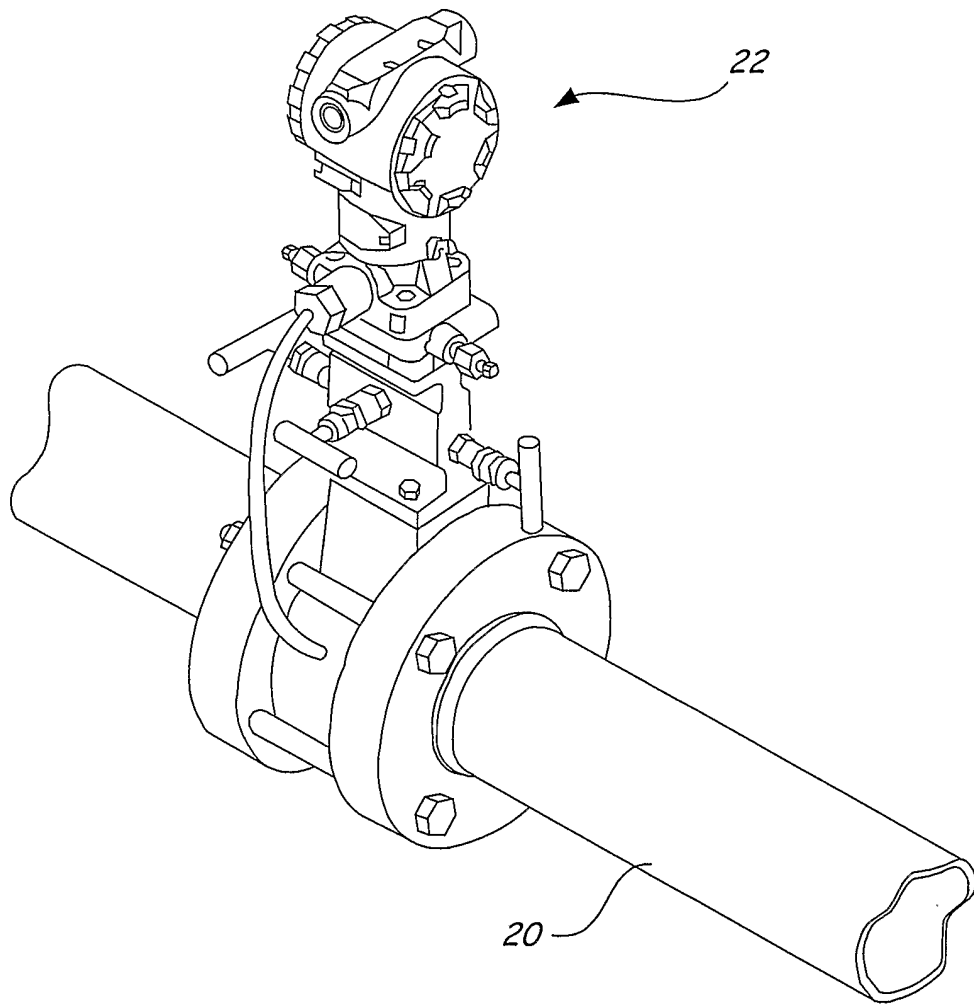
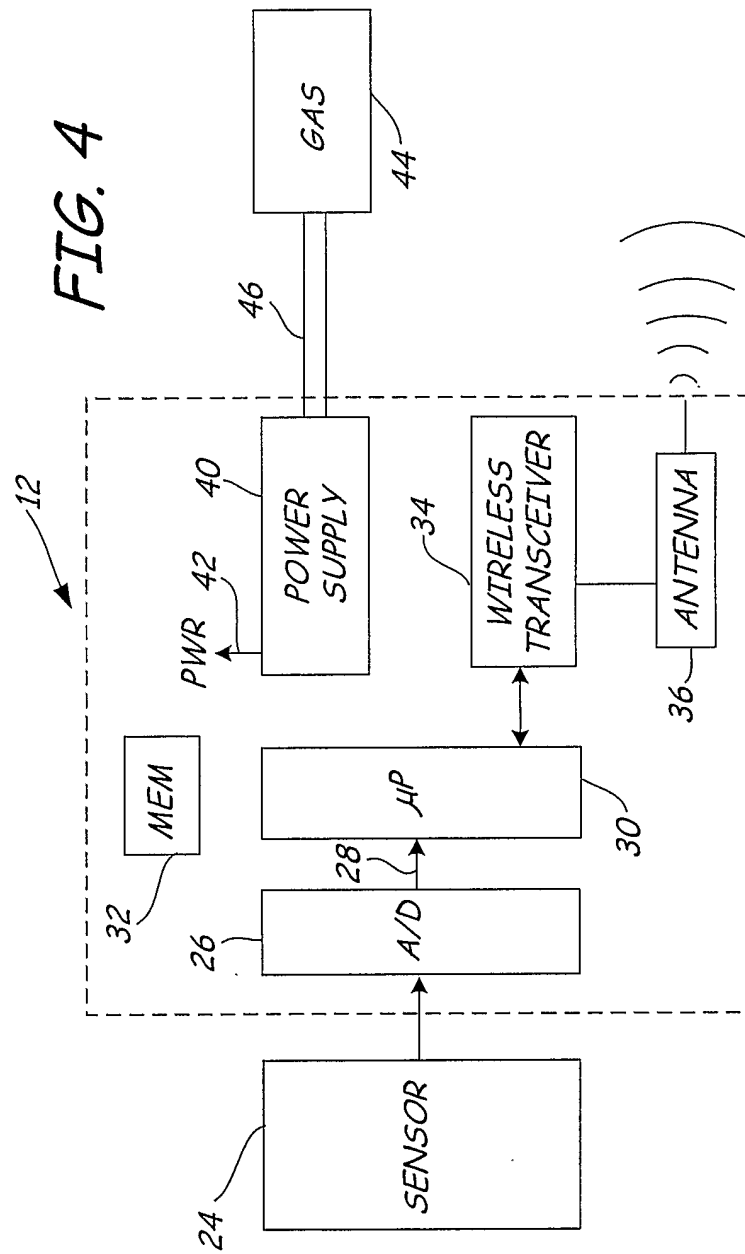


FIG. 2



*FIG. 3*



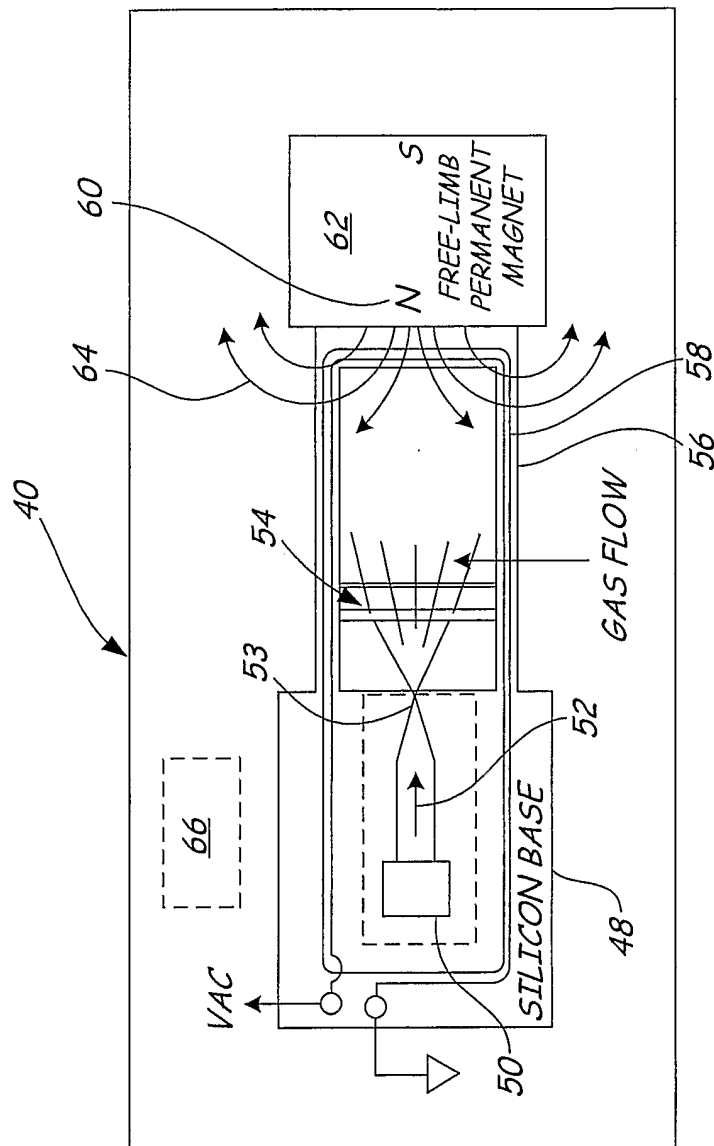
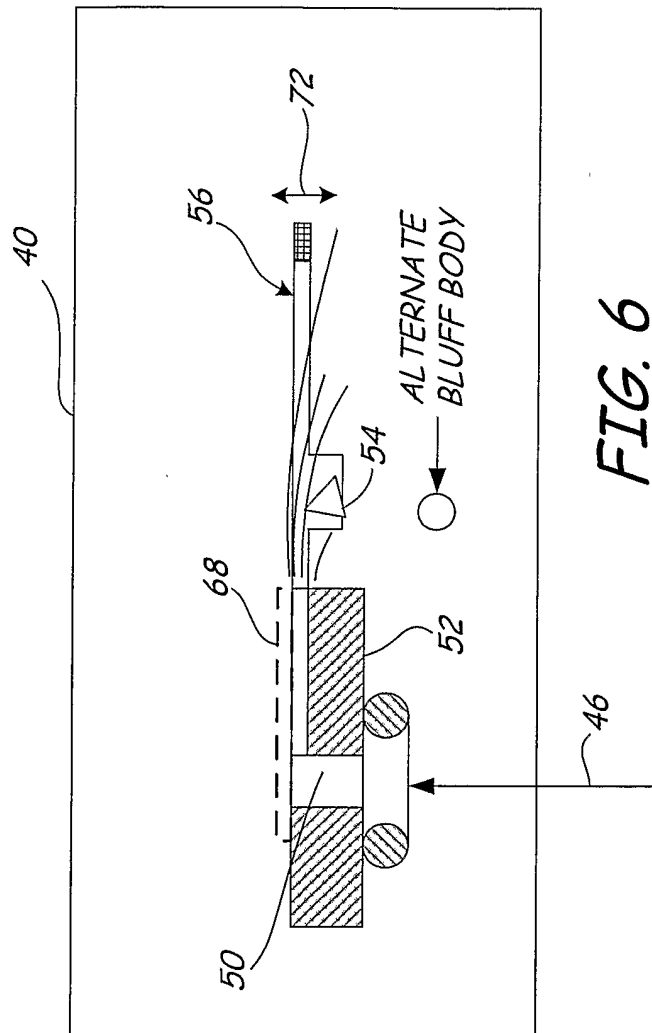


FIG. 5





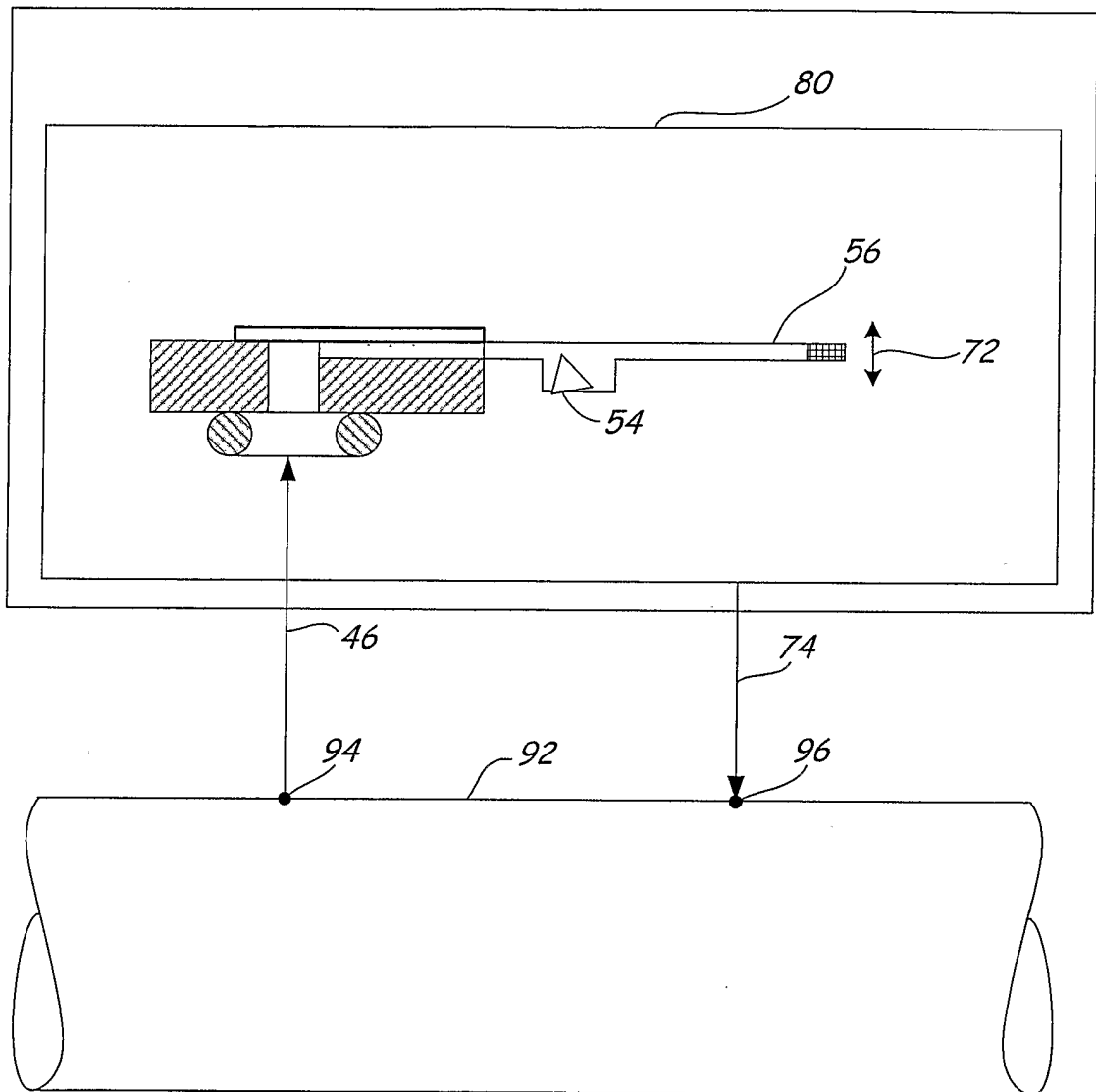


FIG. 7

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US2004/041746

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 7 H02K7/18				
According to International Patent Classification (IPC) or to both national classification and IPC				
<b>B. FIELDS SEARCHED</b>				
Minimum documentation searched (classification system followed by classification symbols) IPC 7 H02K F03D F03B G01F				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ				
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>				
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X	WO 03/056692 A (ABB RESEARCH LTD; NYSVEEN, ARNE; ASSKILDT, KNUT) 10 July 2003 (2003-07-10) abstract; figures page 3, line 21 - page 3, line 26 page 4, line 23 - page 6, line 10 page 7, line 7 - page 8, line 27	1, 20, 36-39		
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<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C.				
<input checked="" type="checkbox"/> Patent family members are listed in annex.				
* Special categories of cited documents :				
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none; vertical-align: top;">                     *A* document defining the general state of the art which is not considered to be of particular relevance                      *E* earlier document but published on or after the international filing date                      *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)                      *O* document referring to an oral disclosure, use, exhibition or other means                      *P* document published prior to the international filing date but later than the priority date claimed                 </td> <td style="width: 50%; border: none; vertical-align: top;">                     *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention                      *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone                      *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.                      *&amp;* document member of the same patent family                 </td> </tr> </table>			*A* document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family
*A* document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family			
Date of the actual completion of the international search <p style="text-align: center; font-size: 1.2em;">28 April 2005</p>		Date of mailing of the international search report <p style="text-align: center; font-size: 1.2em;">06/05/2005</p>		
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040. Tx. 31 651 epo nl. Fax: (+31-70) 340-3016		Authorized officer <p style="text-align: center; font-size: 1.2em;">Ramos, H</p>		

INTERNATIONAL SEARCH REPORT

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
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