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(54) **TUBING CONNECTOR**

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(57) **ABSTRACT**

There is disclosed a connector for tubing, in particular, expandable tubing sections. There is also disclosed a method of sealing a connection between tubing sections, in particular, expandable tubing sections.

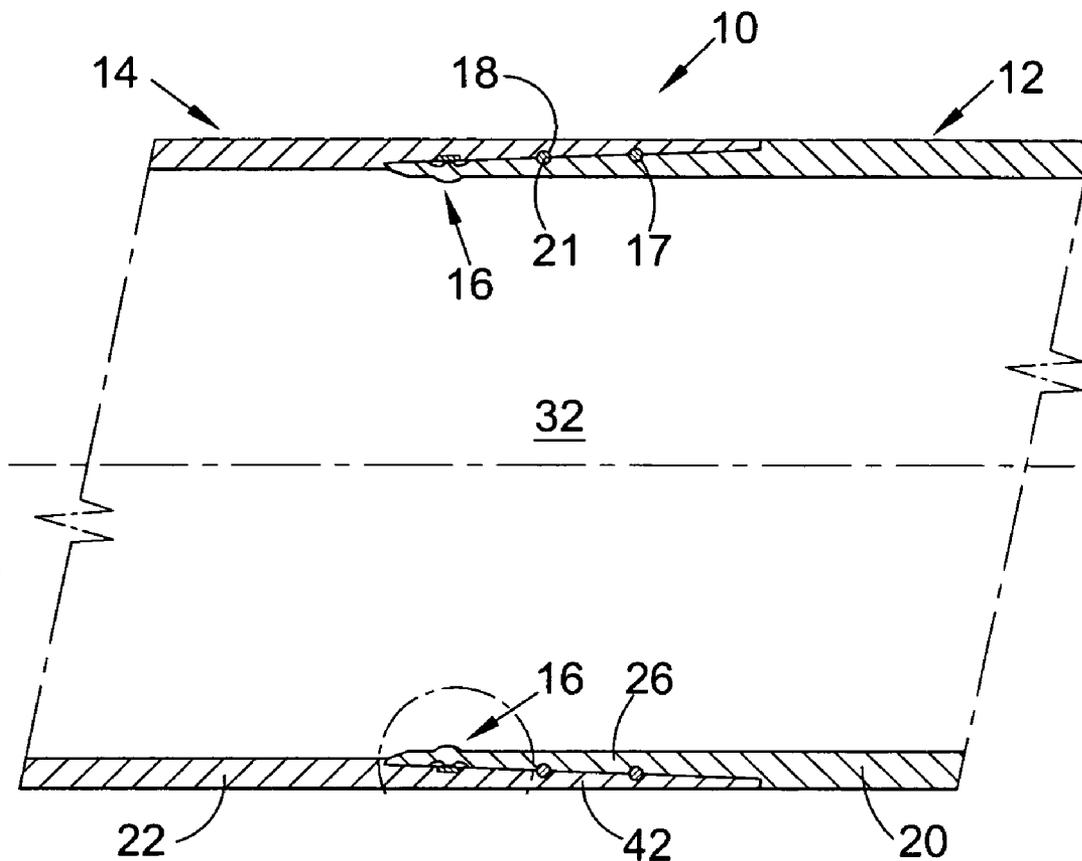
In one embodiment of the invention, a connector (10) is disclosed which is suitable for coupling expandable tubing sections (11,13) together. The connector (10) comprises first and second portions (12,14) adapted to be provided on respective expandable tubing sections (11, 13), at least one of the portions (12,14) including a seal profile (16) which is adapted to be urged into sealing engagement with the other portion (12,14) on expansion thereof.

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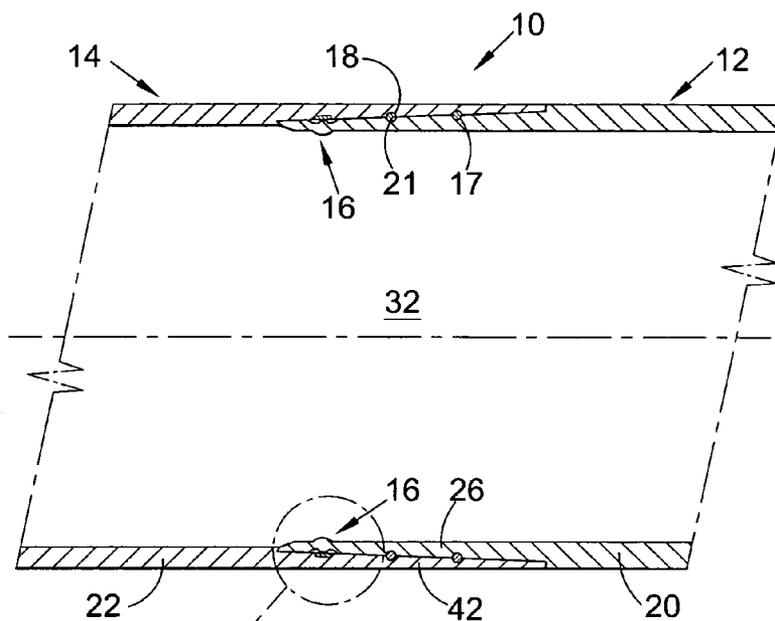


Fig. 1

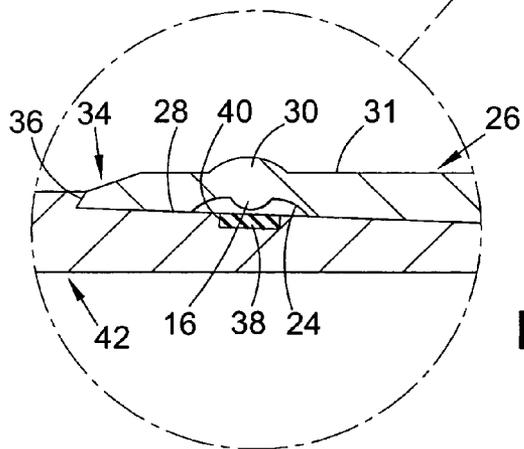


Fig. 3A

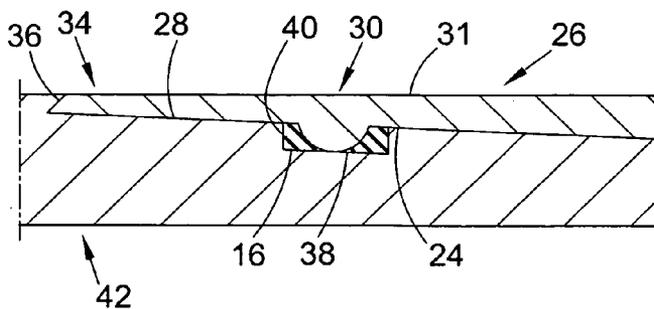


Fig. 3B

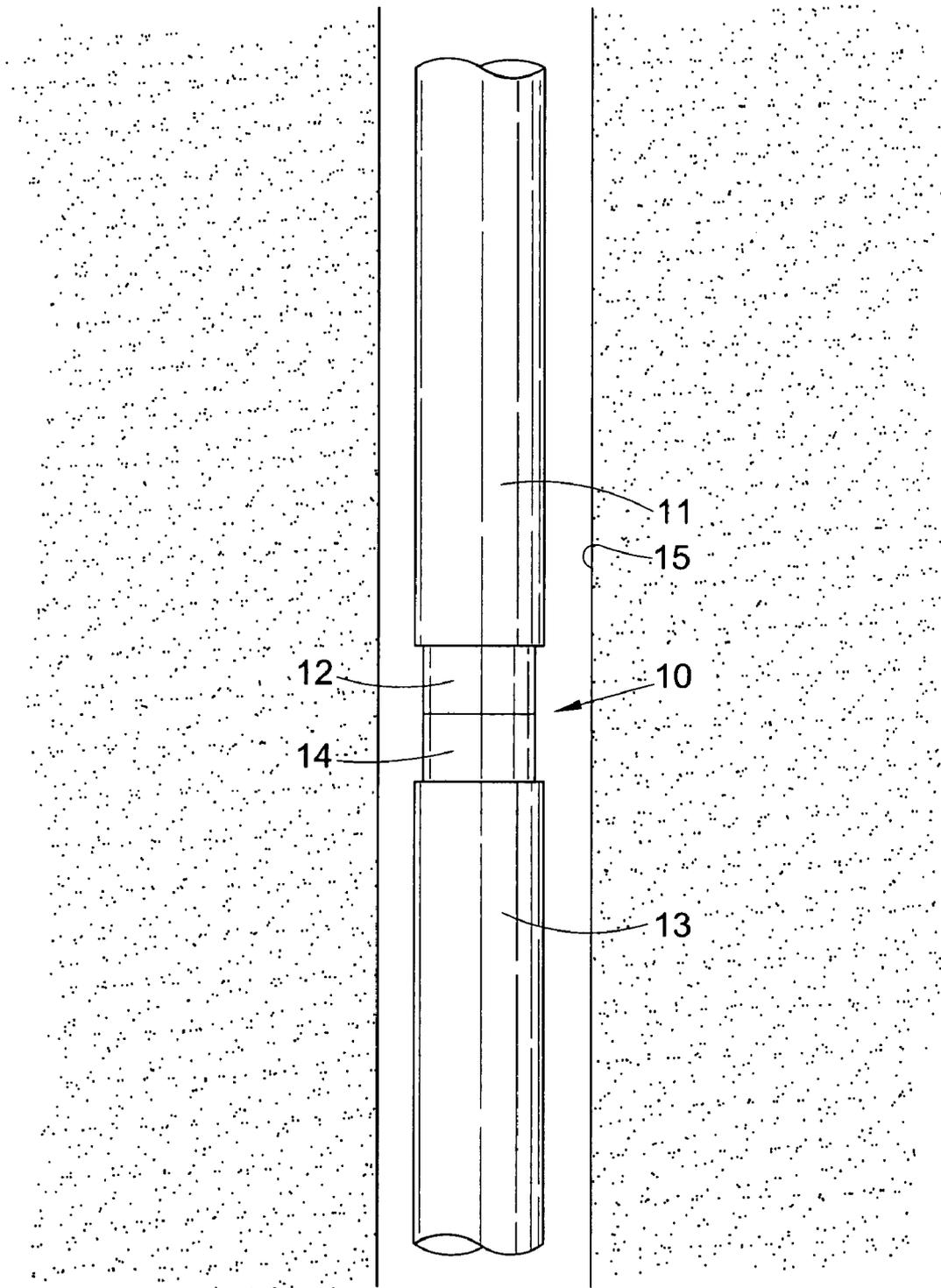


Fig.2

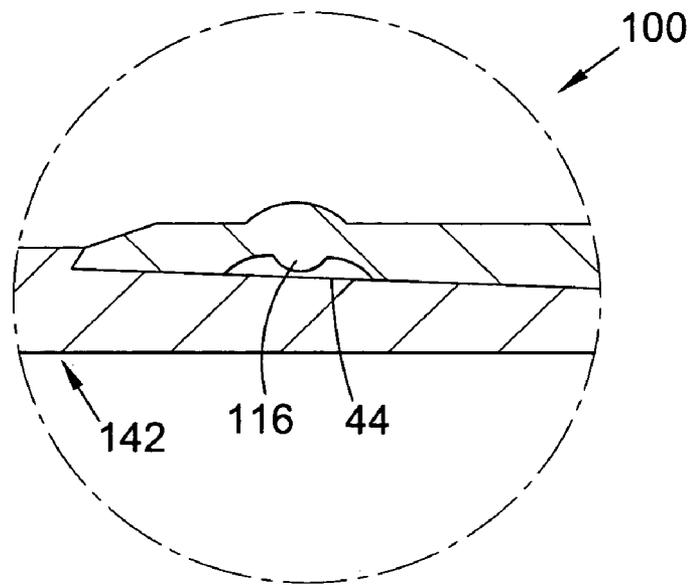


Fig.4

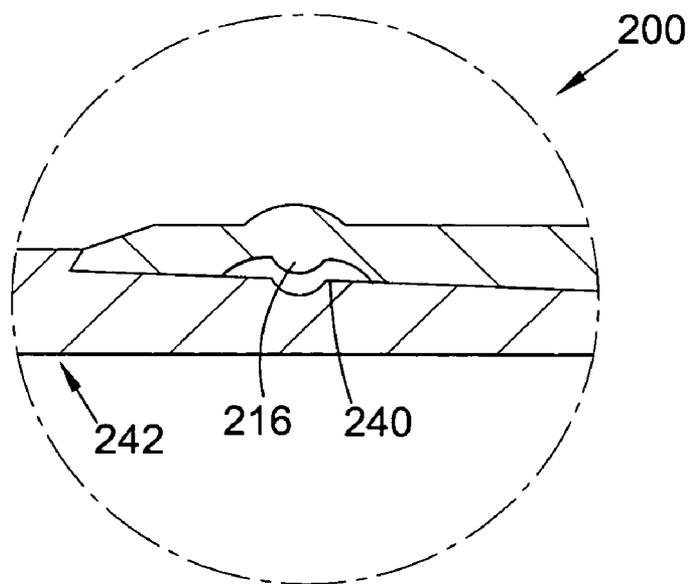


Fig.5

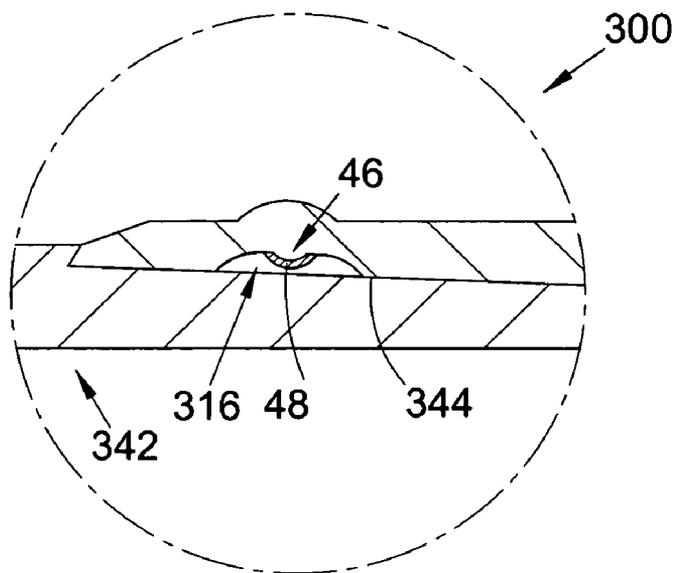


Fig.6

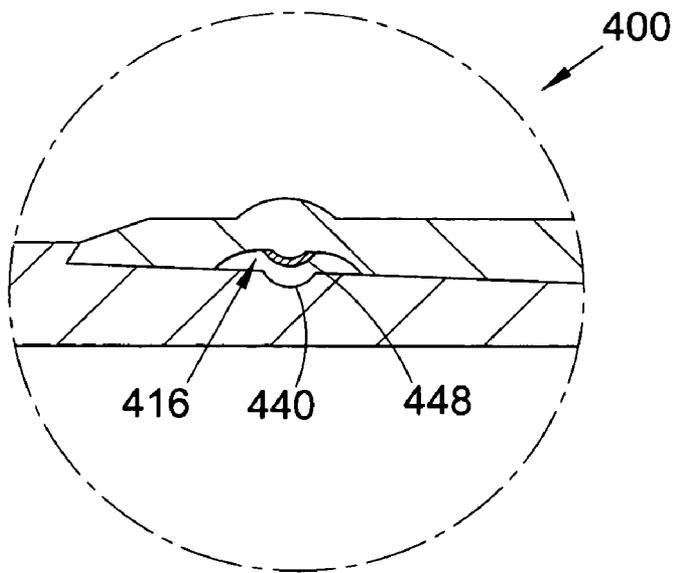


Fig.7

TUBING CONNECTOR

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims benefit of a British patent application serial number GB 0311721.5, filed May 22, 2003, which is herein incorporated by reference.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates to a connector for tubing. In particular, but not exclusively, the present invention relates to the sealing of a connector for expandable downhole tubing sections.

[0004] 2. Description of the Related Art

[0005] In the oil and gas exploration and production industry, expandable tubing has been developed and has a variety of uses. These include expandable borehole casing and liner, and expandable sand exclusion based tubing assemblies or sandscreens, such as that disclosed in International patent publication no WO97/17524 (Shell), and as sold under the ESS Trademark by the present applicant.

[0006] Expandable tubing offers a number of advantages over conventional borehole tubing, as the expandable tubing can be run into a borehole in an unexpanded state and subsequently expanded downhole. This allows the tubing to be run through existing tubing and then expanded to a larger diameter within the borehole.

[0007] The expandable tubing sections typically include a male threaded portion (pin) and a female threaded portion (box) at opposite ends, for joining adjacent sections of tubing together end to end. The pin and box of adjacent tubing sections thus form connectors for coupling the tubing sections together. A proposed connector assembly for expandable tubing is disclosed in the Applicant's U.S. Pat. No. 5,924,745, the disclosure of which is incorporated herein by way of reference.

[0008] Maintaining a seal between the pin and box portions post expansion can be problematic due to elastic recovery, which tends to cause the pin to draw inwardly out of contact with the box.

[0009] The Applicant's International patent publication No. WO02/075107 discloses a method of forming a seal between two tubular members by providing a first tubular member having a recess with a sealing member located in the recess, and by expanding the first tubular member such that the sealing member engages an inner surface of a second tubular member.

[0010] It is amongst the objects of embodiments of the present invention to obviate or mitigate the foregoing disadvantage.

SUMMARY OF THE INVENTION

[0011] According to a first aspect of the present invention, there is provided a connector for tubing sections, the connector comprising:

[0012] first and second portions adapted to be provided on respective tubing sections for coupling the sections together,

at least one of the first and second portions including a seal profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

[0013] Preferably, the connector comprises a connector for expandable tubing sections. The seal profile may be adapted to be urged into sealing engagement with the other portion on expansion of the seal profile alone, or during expansion of the first and second portions. The first and second portions, and thus the connector, may be adapted to define a substantially constant internal diameter post-expansion. This may avoid any step, upset or the like causing a relative reduction in internal diameter of the connector following expansion.

[0014] The seal profile is intended to provide an effective seal between the first and second portions after expansion, even where elastic recovery occurs, as the seal profile is positively urged into sealing engagement with the other one of the first and second portions. Preferably, the connector is for downhole tubing sections. Preferably also, the tubing sections are adapted to be coupled together prior to location of the tubing in a downhole environment. Accordingly, the first and second portions are adapted to be coupled together prior to location of the tubing in a borehole and prior to bringing the seal profile into sealing engagement with the other portion, and thus prior to expansion of the first and second portions and the seal profile.

[0015] Preferably, the seal profile is provided on the portion which is located radially inwardly or innermost when the portions are coupled together. The first and second portions may be at least partly tapered. One of the first and second portions may comprise a male portion and the other a female portion, and in particular may comprise a pin and box. The male and female portions may be tapered and may comprise a tapered pin and box, respectively. The seal profile may be adapted to be provided on the male portion. Thus expansion of the male portion may be adapted to bring the seal profile into sealing engagement with the female portion. Alternatively, the seal profile may be adapted to be provided on the female portion. Expansion of the male portion may cause a corresponding expansion of the female portion, thereby bringing the seal profile into sealing engagement with the male portion. This may have a particular utility, for example, where the tubing sections are located in a constrained fashion, such as within a non-expandable cemented casing, expansion of the tubing sections bringing the seal profile into sealing engagement with the male portion. The seal profile may therefore be provided on a radially inner surface of the female portion.

[0016] The first and second portions may include recesses which together define a continuous cavity when mated, and an insert or connector adapted to be positioned in at least a portion of the continuous cavity, according to the Applicant's U.S. patent application Ser. No. 10/313,920, the disclosure of which is incorporated herein by way of reference. Alternatively, the first and second portions may be threaded for coupling together. In a further alternative, the portions may be adapted to be coupled together in a snap, stab or latch lock fit, or in any other suitable fashion, or through a combination of the above.

[0017] The seal profile may be moveable between an unexpanded position and an expanded, sealing position, in the expanded position, the seal profile being in sealing

engagement with the other one of the first and second portions. In the unexpanded position, the seal profile may be out of contact with the other one of the first and second portions. Alternatively, the seal profile may be in contact but not sealingly engaged with the other portion.

[0018] Thus the seal may be in contact but, initially, any force exerted on the seal profile may not be sufficient to produce an adequate seal. In a further alternative, the seal profile may be in sealing engagement with the other one of the first and second portions when in an unexpanded position, and may be moveable to an expanded, enhanced sealing position.

[0019] The seal profile may be deformable and is preferably plastically deformable, but may be elastically deformable and urged or retained in sealing engagement by a separate member, which may be a deformable or latching member, or a combination thereof.

[0020] Preferably, a wall of the first and/or second portion having the seal profile is of a greater cross-sectional thickness in the region of the seal portion than axially adjacent areas of the respective portion or portions. This may ensure that the seal portion does not reduce the integrity of the connection post-expansion.

[0021] The connector may include a biasing profile adapted to urge the seal profile into sealing engagement with the other one of the first and second portions on expansion. Expansion may cause the biasing profile to exert a biasing force on the seal profile, to urge the seal profile into sealing engagement. Preferably, the biasing profile is provided on the same one of the first and second portions as the seal profile. The biasing profile may initially extend proud of the respective first and second portion, and may define an upset. In this fashion, expansion of the tubing sections and thus of the first and second portions may exert a force on the biasing section, to in-turn urge the sealing profile into sealing engagement.

[0022] The biasing profile may comprise a ring, lip or wall section of the respective tubing section and may be provided on or extend from a surface of the respective first and second portion opposite a surface on which the seal portion is provided. The profiled portion may be on an inner surface and the sealing profile on an outer surface. Thus, when the tubing is expanded using an expansion tool, such as a cone, mandrel or a rotary expansion tool such as that disclosed in the Applicant's International patent publication No. WO00/37766, the biasing profile may be urged radially outwardly to exert a biasing force on the seal profile. Alternatively, the biasing profile may be on an outer surface and the seal profile on an inner surface. When the tubing is expanded, the biasing profile may contact a surface, such as the wall of a borehole, and may be restrained such that expansion causes a relative radially inward movement or displacement of the biasing profile, to exert a biasing force on the seal profile.

[0023] The seal profile may be provided on or in a recess, such as an indent, channel, groove, fold, crinkle or slot in a wall of the respective first and second portion, and may be adapted to be urged radially outwardly on expansion, to at least partly protrude proud of the recess. This allows the seal profile to be moved between a position out of sealing engagement with, and a position in sealing engagement with the other one of the first and second portions. Accordingly,

this may allow the seal profile to be moved between a position in sealing engagement with, and a position in enhanced sealing engagement with the other one of the first and second portions.

[0024] The seal profile may comprise a rib, ring, lip or other protrusion. The seal profile may form an integral part of the respective first and second portion. Alternatively, the seal profile may comprise a separate member adapted to be coupled to the respective first and second portion.

[0025] In one embodiment, the other one of the first and second portions may include a seal member adapted to be sealingly engaged by the seal profile. The seal member may comprise an elastomeric or rubber material, or a metal or metal alloy of a relatively low yield strength and/or modulus of elasticity (Young's modulus), such as bronze or lead. The seal member may be mounted or formed in a recess in the other one of the first and second portions, and may be located adjacent the seal profile.

[0026] In another embodiment, the seal profile may be adapted to sealingly engage the other one of the first and second portions in a metal to metal seal. The other one of the first and second portions may define a recess for receiving the seal profile. The recess may be of a similar profile, and may be of smaller dimensions than the seal profile, to provide a good seal with the profile.

[0027] In a further embodiment, the seal profile may comprise a base profile, such as a rib, lip or ring and a seal surface mounted on the base profile, the base profile being of a material having a higher yield strength and/or modulus of elasticity than the seal surface. For example, the seal surface may comprise an elastomeric or rubber material, or a metal such as bronze or lead. The seal surface may engage in a recess or a seal as described above, or may abut a wall of the other one of the first and second portions.

[0028] The connector may comprise a plurality of seal profiles. The seal profiles may be carried by one or both of the first and second portions. It will be understood that a profiled portion may be provided corresponding to each seal profile. In the assembled connector, one or more axially adjacent seal profiles may be provided alternatively on the first and second portions, respectively.

[0029] According to a second aspect of the present invention, there is provided a connector for tubing sections, the connector comprising:

[0030] first and second portions adapted to be provided on respective tubing sections for coupling the sections together, at least one of the first and second portions including a profile adapted to be urged into engagement with the other portion on expansion thereof.

[0031] Preferably, the connector comprises a connector for expandable tubing sections wherein the profile is adapted to be urged into engagement with the other portion on expansion.

[0032] Alternatively, the connector may be for non-expandable tubing sections and may, for example, provide an enhanced seal between non-expandable tubing sections.

[0033] The profile may comprise a seal profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

[0034] In alternative embodiments, the profile may comprise a locking or latching profile adapted to be urged into locking or latching engagement with the other portion on expansion thereof. The profile may therefore serve for locking or latching the first and second portions together. In a further alternative embodiment, the profile may have both a sealing and a latching or locking function. The profile may act as a lock against one or both of axial and radial movement of one of the first and second portions relative to the other. The latching profile may be adapted to engage in a corresponding recess provided in the other one of the first and second portions to latch the first and second portions relative to one another.

[0035] According to a third aspect of the present invention, there is provided tubing comprising:

[0036] at least two tubing sections, one of the sections having a first connector portion and the other section a second connector portion, the first and second portions adapted to be coupled together and at least one of the first and second portions including a profile adapted to be urged into engagement with the other portion on expansion thereof.

[0037] Preferably, the tubing is expandable and the tubing sections comprise expandable tubing sections. The tubing sections may be adapted to define a substantially constant internal diameter post expansion. This may avoid any steps, upsets or the like restricting the tubing bore.

[0038] Preferably also, the tubing comprises more than two tubing sections, each tubing section having respective first and second connector portions at opposite ends thereof for coupling the tubing sections together end to end.

[0039] Further features of the connector portions are defined above.

[0040] According to a fourth aspect of the present invention, there is provided a method of sealing a connection between tubing sections, the method comprising the steps of:

[0041] providing a profile on at least one of first and second connector portions of respective tubing sections; and

[0042] urging the profile into engagement with the other portion.

[0043] The method may comprise providing a seal profile and urging the seal profile into sealing engagement with the other portion on expansion thereof. The method may comprise expanding the connector portions and/or the tubing sections to urge the profile into engagement with the other portion, expansion of the tubing sections expanding the profile. Alternatively, the method may comprise expanding the profile separately from the tubing sections/connector portions. The profile may be urged into engagement prior or subsequent to expansion of the first and second portions.

[0044] The method may comprise providing a profile as an integral part of the respective connector portion. Alternatively, the profile may be provided as a separate member adapted to be coupled to the connector portion.

[0045] A second profile, such as a biasing profile, may be provided corresponding to the first profile, and the method

may comprise exerting a force on the biasing profile, to exert a biasing force on the first profile for urging the first profile into sealing engagement.

[0046] The method may comprise a method of sealing connections between tubing sections, preferably expandable tubing sections, coupled together end to end to form a tubing string. The method may further comprise expanding the tubing sections, and the internal diameter of the tubing sections may be maintained substantially constant, over at least part of a length of the tubing string, post expansion.

[0047] According to a fifth aspect of the present invention, there is provided a connector for expandable tubing sections, the connector comprising:

[0048] first and second portions adapted to be provided on respective expandable tubing sections for connecting the first and second sections together prior to expansion of said sections to secure the sections against relative movement pre-expansion, at least one of said portions including a seal profile adapted to be urged into sealing engagement with the other portion on expansion of the seal profile.

[0049] According to a sixth aspect of the present invention, there is provided a connector for expandable tubing sections, the connector comprising:

[0050] first and second portions adapted to be provided on respective expandable tubing sections for coupling the sections together, at least one of the first and second portions including a seal profile having an outer face on an outer surface of the respective portion and an inner face on an inner surface of the respective portion, whereby outward movement of the inner face of the seal profile is adapted to urge the outer face of the seal profile into sealing engagement with said other portion.

[0051] According to a seventh aspect of the present invention, there is provided expandable downhole tubing comprising:

[0052] at least two expandable tubing sections, main parts of said tubing sections being of similar unexpanded internal diameter, one of the tubing sections having a first connector portion and the other having a second connector portion, the first and second connector portions coupled together prior to expansion of the tubing to secure the tubing sections against relative movement, at least one of the first and second portions including a profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

[0053] According to an eighth aspect of the present invention, there is provided a method of sealing a connection between expandable tubing sections, the method comprising the steps of:

[0054] coupling a first connector portion on a first expandable tubing section to a second connector portion on a second expandable tubing section to secure the expandable tubing sections against relative movement pre-expansion; and

[0055] expanding a profile provided on at least one of the first and second connector portions to urge the profile into sealing engagement with the other one of the connector portions.

BRIEF DESCRIPTION OF THE DRAWINGS

[0056] FIG. 1 is a longitudinal sectional view of a connector for expandable tubing, in accordance with an embodiment of the present invention, shown prior to expansion;

[0057] FIG. 2 is a longitudinal sectional view of expandable tubing incorporating the connector of FIG. 1, the tubing shown located in a borehole;

[0058] FIG. 3A (presented on same sheet as FIG. 1) is an enlarged view of part of the connector of FIG. 1;

[0059] FIG. 3B (presented on same sheet as FIG. 1) is a schematic view of the connector part of FIG. 3A shown after expansion;

[0060] FIG. 4 is an enlarged, longitudinal sectional view of part of a connector for expandable tubing in accordance with an alternative embodiment of the present invention;

[0061] FIG. 5 is an enlarged, longitudinal sectional view of part of a connector for expandable tubing in accordance with a further alternative embodiment of the present invention;

[0062] FIG. 6 is an enlarged, longitudinal sectional view of part of a connector for expandable tubing in accordance with a still further alternative embodiment of the present invention; and

[0063] FIG. 7 is an enlarged, longitudinal sectional view of part of a connector for expandable tubing in accordance with a yet further alternative embodiment of the present invention.

DETAILED DESCRIPTION

[0064] Turning firstly to FIG. 1, there is shown a longitudinal sectional view of a connector for expandable tubing in accordance with a preferred embodiment of the present invention, the connector indicated generally by reference numeral 10. The connector 10 is suitable for coupling expandable tubing sections 11, 13 (FIG. 2) together at surface, prior to location of the tubing sections in the downhole environment, and is shown in FIG. 1 prior to expansion. The tubing sections 11, 13 are shown coupled together and located in a borehole 15 in FIG. 2. The tubing sections may comprise solid or continuous-walled expandable tubing such as casing or liner, as well as other types of expandable tubing, such as slotted tubing and sand exclusion assemblies. The tubing sections 11, 13 shown in FIG. 2 comprise sections of the Applicant's commercially available ESS (Trademark) sandscreen.

[0065] The connector 10 comprises first and second portions 12, 14 adapted to be provided on respective expandable tubing sections 11, 13 for coupling the sections together, at least one of the first and second portions 12, 14 including a profile. In this embodiment, the first portion 12 carries a seal profile 16, which is adapted to be urged into sealing engagement with the second portion 14 on expansion thereof.

[0066] In more detail, the first portion 12 takes the form of a male portion and defines a pin, whilst the second portion 14 takes the form of a female portion and defines a box. The pin 12 includes a recess in the form of a helical groove 17, and the box 14 includes a corresponding helical groove 18. The grooves 17,18 align on mating the pin and box 12, 14 at surface to define a continuous cavity, and a connector in the form of a wire 21 is located in the cavity to lock the pin and box 12, 14 together, as disclosed in the Applicant's co-pending U.S. patent application Ser. No. 10/313,920, the disclosure of which is incorporated herein by way of reference. Alternatively, the pin and box 12, 14 may be threaded

for coupling together. Each section of expandable tubing 11, 13 carries a pin and box at opposite ends thereof, for coupling a number of lengths of such tubing together end to end, to form a string of expandable tubing.

[0067] The pin 12 includes a short, hollow, cylindrical body or sub 20 which is welded to the end of the tubing section 11. In a similar fashion, the box 14 includes a short sub 22 which is welded to the adjacent tubing section 13. In other embodiments, the pin and box 12, 14 may be formed integrally with the respective tubing sections 11,13.

[0068] The seal profile 16 is shown in more detail in the enlarged view of FIG. 3A, which is presented on the same sheet as FIG. 1. The seal profile 16 is located in a recess in the form of a groove 24 in a tapered portion 26 of the pin 12. Although not shown in the Figures, the groove 24 extends around a circumference of the pin tapered portion 26, and the seal profile 16 comprises a rounded lip formed in a base of the groove 24. It will be noted that in the unexpanded position shown in FIG. 3A, the lip 16 is contained within the groove 24, such that no part of the lip extends beyond an interface 28 defined between the pin and box 12, 14 when coupled together.

[0069] The structure of the pin 12 with the seal profile 16 in the groove 24 is formed by constructing the pin 12 to include a straight sided inner wall and with the lip 16 proud of the external surface of the pin. The pin is then rolled or pressed to deform the pin radially inwardly in the location of the seal lip 16, forming the groove 24 and recessing the lip with respect to the outer surface of the pin.

[0070] This process deforms the wall of the pin 12, forming a biasing profile in the form of a rounded lip 30 on an inner surface 31 of the pin tapered portion 26. The biasing lip 30 is thus formed radially inwardly of the seal lip 16, protruding into the connector bore 32 and extending circumferentially around the tapered portion. Forming the seal lip 16 and biasing lip 30 in this fashion results in the wall thickness of the pin 12 being maintained, with associated benefits in terms of strength and integrity both prior and subsequent to expansion.

[0071] When a string of expandable tubing has been assembled, the string is run into the borehole 15 and located in a desired position. An expansion tool (not shown) such as an expansion cone or mandrel, or a rotary expansion tool such as that disclosed in the Applicant's International patent publication No. WO00/37766, is then run down through the string of expandable tubing sections. The expansion tool radially expands the tubing sections 11, 13 as well as the pin 12 and box 14 of the connector 10 to a larger diameter.

[0072] The tapered portion 26 of the pin 12 experiences elastic recovery after the tool has passed down through the connector 10 and the expansion force exerted on the connector 10 is released. The tip 34 of the pin tapered portion 26 experiences end effects and tends to bend radially inwardly. However, deformation of the seal lip 16, as will be described below, ensures that a fluid-tight seal exists between the pin and box 12, 14 post expansion. In addition, the tip 34 of the tapered portion 26 is angled and engages a corresponding shoulder 36 of the box 14, to resist separation.

[0073] The seal lip 16 is urged into sealing engagement with the box 14 as follows. When the expansion tool passes

down through the connector **10**, the wall of the pin **12** is straightened, displacing the biasing lip **30** radially outwardly. This movement carries the seal lip **16**, tending to flatten out the groove **24**, causing the seal lip **16** to protrude proud of the pin **12** outside surface, as shown in **FIG. 3B**. This expansion brings the seal lip **16** into sealing engagement with an elastomeric or rubber seal **38**, which is located in a groove **40** in a tapered portion **42** of the box sub **22**. This sealing engagement between the seal lip **16** and the seal **38** is maintained even after removal of the expansion forces and thus prevents fluid ingress or egress through the connection between the pin and box **12, 14**. Accordingly, no undesired fluid or solids can enter the string of expanded tubing through the connectors **10**, and no fluid or solids can escape from the expanded tubing through the connector. Thus undesired sand production through the connection **10** between the ESS (Trademark) sandscreen tubing sections **11, 13** is prevented. By urging the seal lip **16** radially outwardly, the pin and box **12, 14** are locked together to further resist relative movement.

[**0074**] The expansion process also thins the walls of the tubing sections **11, 13** and thus of the connector first and second portions **12, 14**. This causes the tubing sections and connector portions to increase in length. However, the overlapping portion of the box **14** experiences a different expansion mode from a remainder of the tubing sections **11, 13** and the connector portions **12, 14**. This is because the box **14** is expanded by radially outward expansion of the pin **12**, which causes the box **14** to contract in length. The engagement between the pin and box **12, 14** through the seal lip **16** resists axial movement and thus separation of the pin and box. Separation is also resisted by the engagement of wire **21** in grooves **17, 18** and by the engagement between tip **34** and shoulder **36**.

[**0075**] Turning now to **FIGS. 4, 5, 6** and **7** there are shown views of parts of connectors for expandable tubing in accordance with alternative embodiments of the present invention, the connectors indicated generally by reference numerals **100, 200, 300** and **400**, respectively.

[**0076**] Each of the connectors **100, 200, 300** and **400** are essentially similar to the connector **10** of **FIGS. 1** and **2**. Accordingly, only the major differences between each of the connectors of **FIGS. 4-7** will be described herein in detail. It will also be understood that like components of the connectors of **FIGS. 4-7** with the connector **10** of **FIGS. 1** and **2** share the same reference numerals incremented by **100, 200, 300** and **400**, respectively.

[**0077**] The connector **100** includes a seal lip **116** of a similar shape to the seal lip **16** of the connector **10**. However, on expansion of the connector **100**, the seal lip **116** is urged radially outwardly into metal to metal contact with an inner surface **44** of the box tapered portion **142**. The seal lip **116** is deformed on expansion, to ensure a fluid-tight seal with the box tapered portion **142** is obtained.

[**0078**] The connector **200** of **FIG. 4** includes a seal lip **216** similar to the seal lip **16** of the connector **10**, however, the box tapered portion **242** includes a rounded groove **240** of similar shape to the lip **216**. The groove **240** is optionally of slightly smaller dimensions than the lip **216**. For example, the lip **216** may be of a greater maximum height in the radial direction than the depth of the groove **240**. The groove **240** receives the seal lip **216** on expansion of the connector **200**

in a metal to metal sealing engagement, and by forming the groove **240** of a relatively shallow depth compared to the lip **216** height, an effective sealing engagement is obtained.

[**0079**] The connector **300** includes a seal lip **316** comprising a base profile **46** of a material having a relatively high yield strength and/or modulus of elasticity, and is typically formed integrally with the pin **12**. A seal member **48** of a material having a low yield strength and/or modulus of elasticity (relative to the base profile **46**) is mounted on the base profile. The seal member **48** is typically of an elastomeric or rubber material, or of a metal such as bronze or lead, and sealingly engages the inner surface **344** of the box tapered portion **342** on expansion of the connector **300**.

[**0080**] The connector **400** is essentially the same as the connector **300** of **FIG. 6**, except the seal lip **416** is urged outwardly to engage a rounded groove **440**.

[**0081**] Various modifications may be made to the foregoing without departing from the spirit or scope of the present invention.

[**0082**] For example, the seal profile may be of any suitable shape or dimensions.

[**0083**] The connector portions may be adapted to be coupled together in a snap, stab or latch lock fit, or in any other suitable fashion.

[**0084**] The seal profile may be adapted to be provided on a portion defining a female portion (box), expansion of a male portion (pin) causing a corresponding expansion of the female portion, thereby bringing the seal profile into sealing engagement with the male portion. The seal profile may therefore be provided on a radially inner surface of the female portion.

[**0085**] The seal profile may be in contact but not sealingly engaged with the other portion. Thus the seal may be in contact but, initially, any force exerted on the seal profile may not be sufficient to produce an adequate seal. In a further alternative, the seal profile may be in sealing engagement with the other one of the first and second portions when in an unexpanded position, and may be moveable to an expanded, enhanced sealing position.

[**0086**] The biasing profile may be provided on an outer surface of one of the first and second portions and the seal profile on an inner surface. When the tubing is expanded, the biasing profile may contact a surface, such as the wall of a borehole, and may be restrained such that expansion causes a relative radially inward movement or displacement of the biasing profile, to exert a biasing force on the seal profile.

[**0087**] The seal profile may be elastically deformable and urged into sealing engagement by a separate deformable or latching member, or may be plastically and elastically deformable, including appropriate separate elastically and plastically deformable areas or sections. The seal profile may comprise a separate member adapted to be coupled to the respective first and second portion.

[**0088**] It will be understood that the seal profile may be urged into sealing engagement with the other portion simply by exerting a force on the seal profile without any expansion of the first and second portions or of the tubing sections. Alternatively, the seal profile may be urged into sealing engagement during and thus as part of the process of

expanding the first and second portions/tubing sections. The term 'expansion' should therefore be interpreted accordingly.

[0089] Also, the connector may be for non-expandable tubing sections, and the seal profile urged into sealing engagement, or into enhanced sealing engagement with the other portion. Thus the connector may have a utility in non-expandable tubing for providing sealing or an enhanced sealing effect between the first and second connector portions.

1. A connector for tubing sections, the connector comprising:

first and second portions adapted to be provided on respective tubing sections for coupling the sections together, at least one of the first and second portions including a seal profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

2. A connector as claimed in claim 1, wherein the connector comprises a connector for expandable tubing sections.

3. A connector as claimed in claim 1, wherein the seal profile is adapted to be urged into sealing engagement with the other portion on expansion of the seal profile separately from the first and second portions.

4. A connector as claimed in claim 1, wherein the seal profile is adapted to be urged into sealing engagement with the other portion on expansion of the first and second portions.

5. A connector as claimed in claim 1, including a biasing profile adapted to urge the seal profile into sealing engagement with the other one of the first and second portions on expansion of the biasing profile.

6. A connector as claimed in claim 5, wherein the biasing profile is adapted to be displaced to urge the seal profile into sealing engagement.

7. A connector as claimed in claim 5, wherein the biasing profile is provided on the same portion as the seal profile.

8. A connector as claimed in claim 5, wherein the biasing profile initially defines an upset extending proud of the respective portion.

9. A connector as claimed in claim 5, wherein the biasing profile comprises a lip extending from a surface of the respective portion opposite a surface on which the seal profile is provided.

10. A connector as claimed in claim 5, wherein the biasing profile comprises a wall section of the respective portion.

11. A connector as claimed in claim 5, wherein the biasing profile is provided on an inner surface and the seal profile on an outer surface of the respective portion.

12. A connector as claimed in claim 5, wherein the biasing profile is provided on an outer surface and the seal profile on an inner surface of the respective portion.

13. A connector as claimed claim 1, wherein the seal profile is provided in a recess in a wall of the respective portion, and is adapted to be urged radially outwardly on expansion, to at least partly protrude proud of the recess.

14. A connector as claimed in claim 13, wherein the seal profile lies within the recess prior to expansion.

15. A connector as claimed claim 1, wherein the seal profile comprises an annular lip.

16. A connector as claimed in claim 1, wherein the seal profile forms an integral part of the respective portion.

17. A connector as claimed in claim 1, wherein the seal profile comprises a separate member adapted to be coupled to the respective portion.

18. A connector as claimed in claim 1, wherein the other one of the first and second portions includes a seal member adapted to be sealingly engaged by the seal profile.

19. A connector as claimed in claim 18, wherein the seal member is of a material selected from the group comprising an elastomeric material, a rubber material, a metal and a metal alloy of a low yield strength and modulus of elasticity relative to a remainder of the respective portion.

20. A connector as claimed in claim 18, wherein the seal member is mounted in a recess in the respective portion adjacent the seal profile.

21. A connector as claimed in claim 1, wherein the seal profile is adapted to sealingly engage the other one of the first and second portions in a metal to metal seal.

22. A connector as claimed in claim 21, wherein the other one of the first and second portions defines a recess for receiving the seal profile.

23. A connector as claimed in claim 22, wherein the recess is of a similar shape to the seal profile.

24. A connector as claimed in claim 22, wherein the recess is of smaller dimensions than the seal profile.

25. A connector as claimed in claim 1, wherein the seal profile comprises a base and a seal surface mounted on the base, the base being of a material having a higher yield strength and modulus of elasticity than the seal surface.

26. A connector as claimed in claim 1, wherein the first and second portions are expandable and adapted to define a substantially constant internal diameter post expansion.

27. A connector as claimed in claim 1, wherein the seal profile is adapted for radial movement into engagement with said other portion.

28. A connector as claimed in claim 1, wherein the connector comprises a connector for downhole tubing sections.

29. A connector as claimed in claim 28, wherein the tubing sections are adapted to be coupled together prior to location of the tubing downhole.

30. A connector as claimed in claim 1, wherein the seal profile is provided on a portion located radially inwardly of the other portion when the portions are coupled together.

31. A connector as claimed in claim 1, wherein the first and second portions are at least partly tapered.

32. A connector as claimed in claim 1, wherein one of the first and second portions comprises a male portion and the other a female portion.

33. A connector as claimed in claim 32, wherein the male and female portions comprise a pin and box, respectively.

34. A connector as claimed in claim 32, wherein the seal profile is provided on the male portion.

35. A connector as claimed in claim 32, wherein expansion of the male portion is adapted to bring the seal profile into sealing engagement with the female portion.

36. A connector as claimed in claim 32, wherein the seal profile is provided on the female portion.

37. A connector as claimed in claim 32, wherein expansion of the male portion is adapted to cause a corresponding expansion of the female portion, and to bring the seal profile into sealing engagement with the male portion.

38. A connector as claimed in claim 1, wherein the first and second portions include respective recesses together defining a continuous cavity when the first and second

portions are coupled, and a connecting member for positioning in at least a portion of the continuous cavity, for coupling the first and second portions together.

39. A connector as claimed in claim 1, wherein the first and second portions are threaded for coupling together.

40. A connector as claimed in claim 1, wherein the seal profile is moveable between an unexpanded position and an expanded, sealing position, in the expanded position, the seal profile being in sealing engagement with the other one of the first and second portions.

41. A connector as claimed in claim 40, wherein in the unexpanded position, the seal profile is out of contact with the other portion.

42. A connector as claimed in claim 40, wherein in the unexpanded position, the seal profile is in contact but not sealingly engaged with the other portion.

43. A connector as claimed in claim 1, wherein the seal profile is movable between an unexpanded position in sealing engagement with the other one of the first and second portions, and an expanded, enhanced sealing position.

44. A connector as claimed in claim 1, wherein the seal profile is at least partly plastically deformable.

45. A connector as claimed in claim 1, wherein the seal profile is at least partly elastically deformable.

46. A connector as claimed in claim 45, wherein the seal profile is adapted to be retained in sealing engagement by a separate deformable member.

47. A connector as claimed in claim 45, wherein the seal profile is adapted to be retained in sealing engagement by a separate latching member.

48. A connector as claimed in claim 1, wherein a wall of the portion having the seal profile is of a greater cross-sectional thickness in the region of the seal portion than axially adjacent areas of the respective portion.

49. A connector as claimed in claim 1, comprising a plurality of seal profiles.

50. A connector as claimed in claim 49, wherein the seal profiles are provided on one of the first and second portions.

51. A connector as claimed in claim 49, wherein the first and second portions each include at least one seal profile.

52. A connector as claimed in claim 51, wherein axially adjacent seal profiles are provided alternately on the first and second portions.

53. A connector as claimed in claim 1, wherein the first and second portions are adapted to be secured together before the seal profile is urged into sealing engagement with said other portion.

54. A connector for expandable tubing sections, the connector comprising:

first and second portions adapted to be provided on respective expandable tubing sections for connecting the first and second sections together prior to expansion of said sections to secure the sections against relative movement pre-expansion, at least one of said portions including a seal profile adapted to be urged into sealing engagement with the other portion on expansion of the seal profile.

55. A connector for expandable tubing sections, the connector comprising:

first and second portions adapted to be provided on respective expandable tubing sections for coupling the sections together, at least one of the first and second portions including a seal profile having an outer face on

an outer surface of the respective portion and an inner face on an inner surface of the respective portion, whereby outward movement of the inner face of the seal profile is adapted to urge the outer face of the seal profile into sealing engagement with said other portion.

56. A connector for tubing sections, the connector comprising:

first and second portions adapted to be provided on respective tubing sections for coupling the sections together, at least one of the first and second portions including a profile adapted to be urged into engagement with the other portion on expansion thereof.

57. A connector as claimed in claim 56, wherein the connector is for expandable tubing sections.

58. A connector as claimed in claim 56, wherein the connector is for non-expandable tubing sections.

59. A connector as claimed in claim 56, wherein the profile comprises a seal profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

60. A connector as claimed in claim 56, wherein the profile comprises a locking profile adapted to be urged into locking engagement with the other portion on expansion thereof.

61. A connector as claimed in claim 59, wherein the profile is adapted to be urged into a locking, sealing engagement with the other portion on expansion thereof.

62. A connector as claimed in claim 60, wherein the profile is adapted to lock the portions against at least one of axial and radial movement relative to each other.

63. A connector as claimed in claim 60, wherein the locking profile is adapted to engage in a corresponding recess provided in the other one of the first and second portions to lock the first and second portions relative to one another.

64. Tubing comprising:

at least two tubing sections, one of the sections having a first connector portion and the other section a second connector portion, the first and second connector portions adapted to be coupled together and at least one of the first and second connector portions including a profile adapted to be urged into engagement with the other portion on expansion thereof.

65. Tubing as claimed in claim 64, comprising expandable tubing.

66. Tubing as claimed in claim 64, wherein the tubing sections define a substantially constant internal diameter post expansion.

67. Tubing as claimed in claim 64, comprising more than two tubing sections, each tubing section having respective first and second connector portions at opposite ends thereof for coupling the tubing sections together end to end.

68. Tubing as claimed in claim 64, further comprising a connector for tubing sections, the connector including first and second portions defining the first and second connector portions of the tubing sections, respectively.

69. Expandable downhole tubing comprising:

at least two expandable tubing sections, main parts of said tubing sections being of similar unexpanded internal diameter, one of the tubing sections having a first connector portion and the other having a second connector portion, the first and second connector portions coupled together prior to expansion of the tubing to

secure the tubing sections against relative movement, at least one of the first and second portions including a profile adapted to be urged into sealing engagement with the other portion on expansion thereof.

70. A method of sealing a connection between tubing sections, the method comprising the steps of:

providing a profile on at least one of first and second connector portions of respective tubing sections; and

urging the profile into engagement with the other portion.

71. A method as claimed in claim 70, comprising providing a seal profile and urging the seal profile into sealing engagement with the other portion on expansion thereof.

72. A method as claimed in claim 70, comprising expanding the connector portions to urge the profile into engagement with the other portion.

73. A method as claimed in claim 70, comprising expanding the tubing sections, to expand the connector portions and urge the profile into engagement with the other portion.

74. A method as claimed in claim 70, comprising expanding the profile to urge the profile into engagement with the other portion.

75. A method as claimed in claim 70, comprising urging the profile into engagement with the other portion and then expanding the first and second portions.

76. A method as claimed in claim 70, comprising expanding the first and second portions and then urging the profile into engagement with the other portion.

77. A method as claimed in claim 70, comprising providing the profile as an integral part of the respective connector portion.

78. A method as claimed in claim 70, comprising providing the profile as a separate member and coupling the profile to the respective connector portion.

79. A method as claimed in claim 70, comprising providing a second profile corresponding to the first profile, and exerting a force on the second profile to displace the first profile into sealing engagement.

80. A method as claimed in claim 70, comprising urging the profile radially into engagement with the other portion.

81. A method as claimed in claim 70, wherein the method is a method of sealing connections between expandable tubing sections coupled together end to end to form a tubing string.

82. A method as claimed in claim 70, comprising expanding the tubing sections and maintaining an internal diameter of the tubing substantially constant, over at least part of a length of the tubing string, post expansion.

83. A method of sealing a connection between expandable tubing sections, the method comprising the steps of:

coupling a first connector portion on a first expandable tubing section to a second connector portion on a second expandable tubing section to secure the expandable tubing sections against relative movement pre-expansion; and

expanding a profile provided on at least one of the first and second connector portions to urge the profile into sealing engagement with the other one of the connector portions.

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